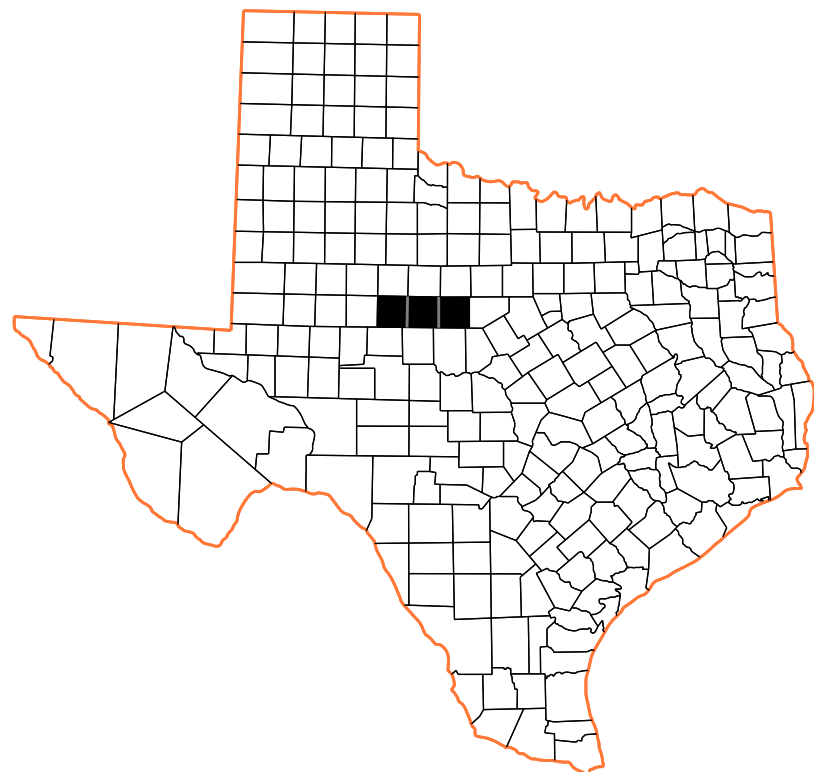


FHWA TEXAS DIVISION		PROJECT NO. BR 2024(777)	SHEET NO. 1
STATE	DISTRICT	COUNTY	
TEXAS	ABL	CALLAHAN, ETC	
CONTROL	SECTION	JOB	HIGHWAY NO.
0908	00	131	VARIOUS

**INDEX OF SHEETS**  
SEE SHEET 2



# STATE OF TEXAS DEPARTMENT OF TRANSPORTATION

## PLANS OF PROPOSED STATE HIGHWAY IMPROVEMENT

FEDERAL PROJECT: BR 2024(777)

### VARIOUS CALLAHAN COUNTY, ETC.

FOR THE CONSTRUCTION OF: BRIDGE CYCLIC MAINTENANCE  
CONSISTING OF: CLEAN AND SEAL BRIDGE JOINTS, CLEAN ABUTMENTS

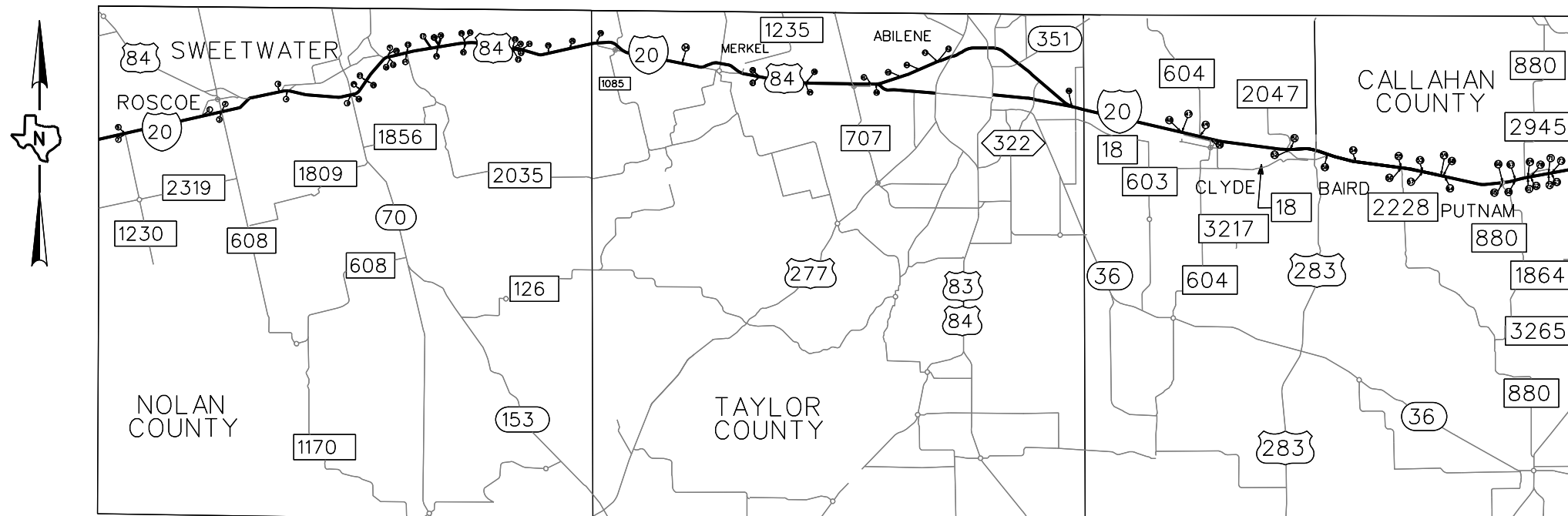
**FINAL PLANS**

LETTING DATE: MARCH 2024  
 DATE CONTRACTOR BEGAN WORK: \_\_\_\_\_  
 DATE WORK WAS COMPLETED: \_\_\_\_\_  
 DATE WORK WAS ACCEPTED: \_\_\_\_\_  
 FINAL CONTRACT COST: \$ \_\_\_\_\_  
 CONTRACTOR : \_\_\_\_\_

**CERTIFICATION FOR FINAL PLANS**

THIS PROJECT WAS BUILT ACCORDING TO THE PLANS AND SPECIFICATIONS. THESE FINAL PLANS REFLECT THE WORK DONE AND THE QUANTITIES SHOWN THEREON AND ON THE FINAL ESTIMATE ARE FINAL QUANTITIES.

AREA ENGINEER \_\_\_\_\_ DATE \_\_\_\_\_



EXCEPTIONS: N/A  
EQUATIONS: N/A  
RAILROAD CROSSINGS: N/A

NOT TO SCALE

THE DISTRICT TRAFFIC SAFETY COMMITTEE HAS REVIEWED THE TRAFFIC CONTROL PLAN FOR THIS PROJECT AND IT IS IN COMPLIANCE WITH CURRENT TRAFFIC CONTROL STANDARDS.

DocuSigned by:  
*Michael Wittie, P.E.* 12/29/2023  
62A180622002416 COMMITTEE CHAIRMAN DATE

 **Texas Department of Transportation**  
©2023 BY TEXAS DEPARTMENT OF TRANSPORTATION;  
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RECOMMENDED FOR LETTING: 1/2/2024

DocuSigned by:  
*Bryce Turentine, P.E.*  
11C7B88887A27  
BRYCE TURENTINE, P.E.  
AREA ENGINEER

RECOMMENDED FOR LETTING: 1/2/2024

DocuSigned by:  
*Michael Haithcock*  
5757E2687964FD  
MICHAEL A. HAITHCOCK, P.E.  
DIRECTOR OF T P & D

SUBMITTED FOR LETTING: 12/27/2023

DocuSigned by:  
*Michael Roetheli*  
MICHAEL H. ROETHELI, P.E.  
TxDOT PROJECT MANAGER

APPROVED FOR LETTING: 1/2/2024


DocuSigned by:  
*Thomas S. Callbritton, P.E.*  
0F6F7B0A000000000000000000000000  
THOMAS S. CALLBRITTON, P.E.  
DISTRICT ENGINEER

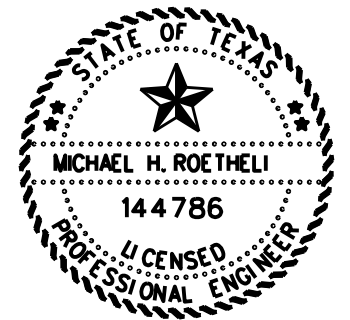
SPECIFICATIONS ADOPTED BY THE TEXAS DEPARTMENT OF TRANSPORTATION, NOVEMBER 1, 2014 AND SPECIFICATION ITEMS LISTED AND DATED AS FOLLOWS, SHALL GOVERN ON THIS PROJECT: REQUIRED CONTRACT PROVISIONS FOR ALL FEDERAL-AID CONSTRUCTION CONTRACTS (FORM FHWA 1273, OCTOBER 23, 2023).

# INDEX OF SHEETS

<b>GENERAL</b>	
1	TITLE SHEET
2	INDEX OF SHEETS
3-5	PROJECT LAYOUT
6-8	GENERAL NOTES
9	ESTIMATE & QUANTITY
10-12	QUANTITY SUMMARY
<b>TRAFFIC CONTROL PLAN</b>	
13	TCP NARRATIVE
14	BUS LOOP 20R AT IH20 DETOUR LAYOUT
<b>TRAFFIC CONTROL PLAN STANDARDS</b>	
## 15-26	BC (1)-21 THRU BC (12)-21
## 27	TCP (2-1)-18
## 28	TCP (2-2)-18
## 29	TCP (2-5)-18
## 30	TCP (6-1)-12
## 31	TCP (6-2)-12
## 32	TCP (6-3)-12
## 33	TCP (6-4)-12
## 34	TCP (6-5)-12
<b>BRIDGE</b>	
35-38	CLEANING AND SEALING EXISTING BRIDGE JOINTS
<b>EPIC</b>	
39	RECEIVING WATERWAY SUMMARY
40	ENVIRONMENTAL PERMITS, ISSUES AND COMMITMENTS

THE STANDARD SHEETS SPECIFICALLY IDENTIFIED ON THIS SHEET WITH A \*\* HAVE BEEN SELECTED BY ME OR UNDER MY RESPONSIBLE SUPERVISION AS BEING APPLICABLE TO THIS PROJECT.

  
 NAME 12/27/2023  
 DATE

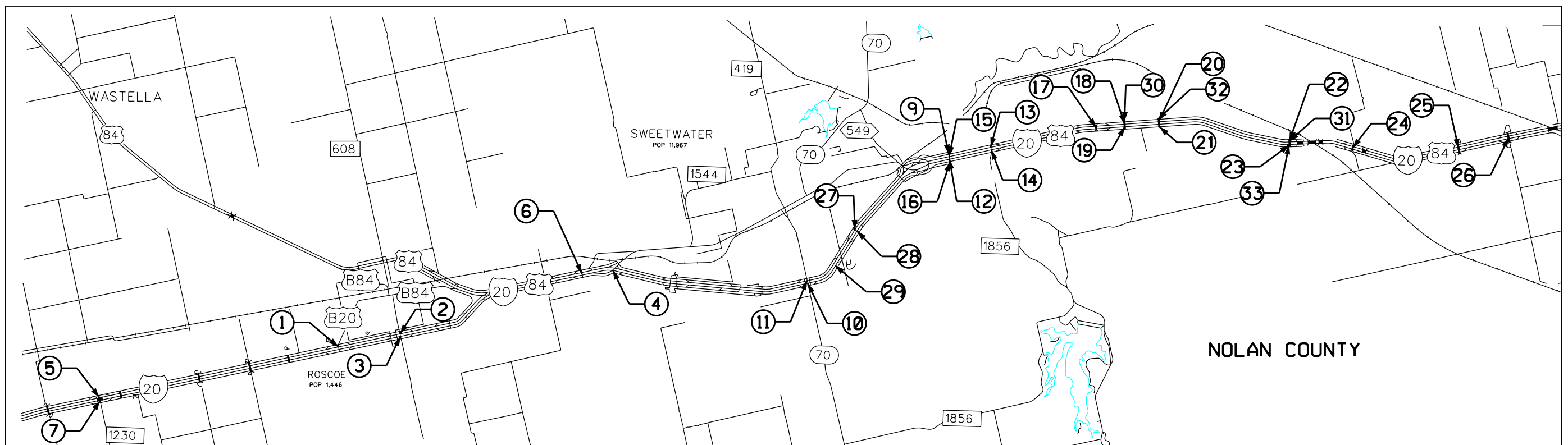


## INDEX OF SHEETS



SCALE: N/A SHEET 1 OF 1

FHWA DIVISION	PROJECT NO.	HIGHWAY NO.
6	SEE TITLE SHEET	VARIOUS
STATE	COUNTY	SHEET NO.
TEXAS	CALLAHAN, ETC	2
DISTRICT	CONTROL SECTION JOB	
ABL	0908 00 131	



**PROJECT LAYOUT**  
NOLAN COUNTY



SCALE: NTS SHEET 1 OF 3

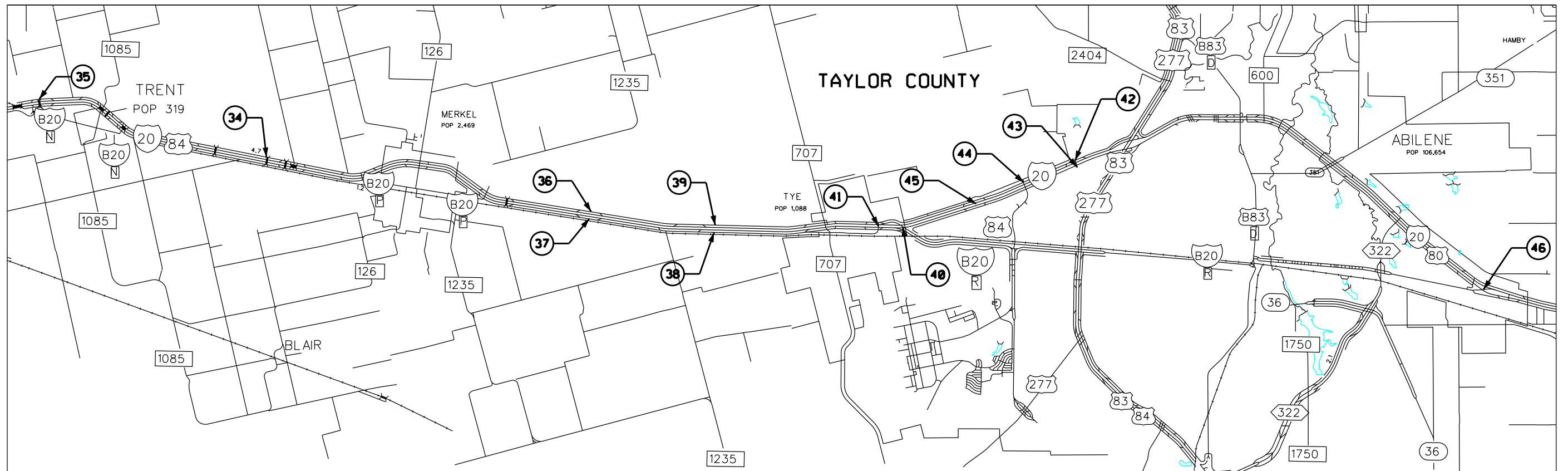
FHWA DIVISION	PROJECT NO.	HIGHWAY NO.	
6	SEE TITLE SHEET	VARIOUS	
STATE	COUNTY	SHEET NO.	
TEXAS	CALLAHAN, ETC	3	
DISTRICT	CONTROL	SECTION	JOB
ABL	0908	00	131



*Michael Roetheli* 12/27/2023

•NOTE: BRIDGE #8 WAS OMITTED FROM PLANS

PENTABLE:  
DATE: 12/27/2023  
FILE: S:\XFER\SO\B\BRIDGE\_CYCLICAL\_MAINTENANCE\DCNS\003\_PROJECT\_LAYOUT.dgn



PENTABLE:  
 DATE: 12/27/2023  
 FILE: S:\FER\SoHo\BRIDGE CYCLICAL MAINTENANCE\003 PROJECT LAYOUT.dgn

**PROJECT LAYOUT**  
TAYLOR COUNTY

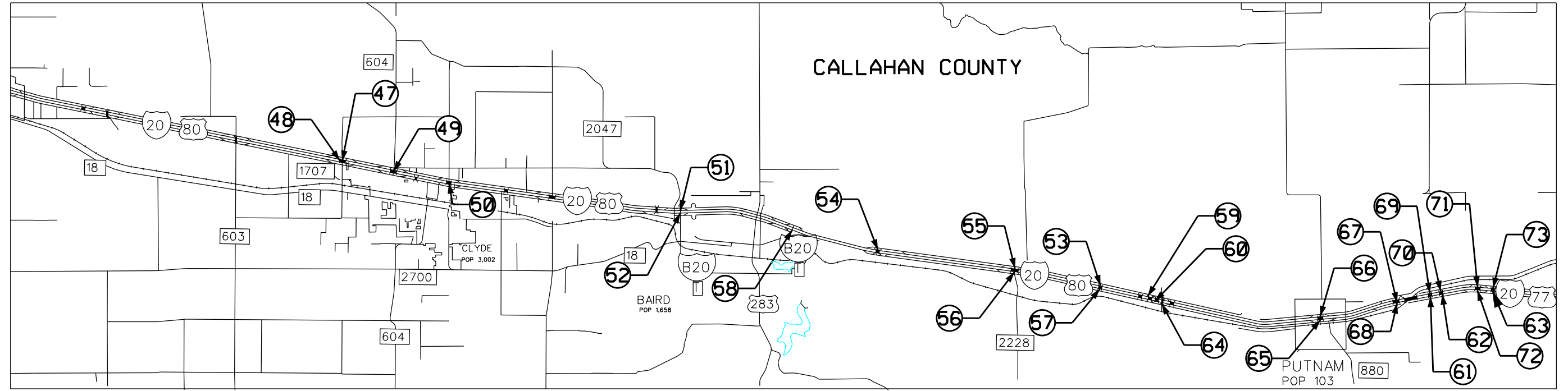


*Michael Roetheli* 12/27/2023



SCALE: NTS SHEET 2 OF 3

FHWA DIVISION	PROJECT NO.	HIGHWAY NO.	
6	SEE TITLE SHEET	VARIOUS	
STATE	COUNTY	SHEET NO.	
TEXAS	CALLAHAN, ETC	4	
DISTRICT	CONTROL	SECTION	JOB
ABL	0908	00	131



CALLAHAN COUNTY

**PROJECT LAYOUT**  
CALLAHAN COUNTY



*Michael Roetheli* 12/27/2023

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SCALE: NTS SHEET 3 OF 3

FHWA DIVISION	PROJECT NO.	HIGHWAY NO.	
6	SEE TITLE SHEET	VARIOUS	
STATE	COUNTY	SHEET NO.	
TEXAS	CALLAHAN, ETC	5	
DISTRICT	CONTROL	SECTION	JOB
ABL	0908	00	131

PENTABLE:  
DATE: 12/27/2023  
FILE: S:\XFER\SoHo\BRIDGE CYCLICAL MAINTENANCE\003\003 PROJECT LAYOUT.dgn

CCSJ: 0908-00-131  
County: Callahan, etc  
Highway: Various

### ABILENE DISTRICT GENERAL NOTES 2014 SPECIFICATIONS

#### General

Contractor questions on this project are to be addressed to the following individual(s):

Bryce Turentine, P.E. / Phone: 325-690-9821 / [Bryce.Turentine@txdot.gov](mailto:Bryce.Turentine@txdot.gov)  
Chad Carter, P.E. / Phone: 325-676-6850 / [Chad.W.Carter@txdot.gov](mailto:Chad.W.Carter@txdot.gov)  
(Abilene Area Office)

Contractor questions will be accepted through email, phone, and in person by the above individuals.

For Q&A's on Proposals navigate to

<https://tableau.txdot.gov/views/ProjectInformationDashboard/NoticetoContractors>

Use the dashboard to navigate to the project you are interested in by scrolling or filtering the dashboard using the controls on the left. Hover over the blue hyperlink for the project you want to view the Q&A for and click on the link in the window that pops up.

All relevant project documentation including contract time, cross sections, etc. will be posted on the districts FTP website. <https://ftp.dot.state.tx.us/pub/txdot-info/Pre-Letting%20Responses/>

Failure to make necessary corrections to traffic control items based on barricade inspections will be cause for withholding the monthly estimate until such corrections have been made.

Provide ingress/egress to the adjacent properties in areas under construction. Phased construction of driveways and streets shall be required to provide uninterrupted access to adjacent properties. Coordinate work with the property owners before beginning any construction in the vicinity of the drive.

#### Environmental

##### Endangered and Protected Species

Migratory Birds

- a. **Bird nesting season is typically 15Feb through 15Sep annually.**
- b. The Contractor will avoid disturbing, destroying, removing, or relocating migratory birds and active nests found in trees, culverts, bridges, on the ground, or anywhere they are encountered.
- c. Perform all tree trimming and other vegetation clearing activities during the non-breeding season (typically 15Sep-15Feb annually). Perform any inactive nest removal and bird exclusion methods to prevent birds from establishing nests. Phasing of work during construction may be necessary to stay in compliance.
- d. When active nests are unexpectedly encountered on-site during construction, the Contractor will stop work and immediately notify the Engineer. Take measures to avoid disturbance of these birds, their occupied nest, eggs, and/or young, in

General Notes

Sheet A

CCSJ: 0908-00-131  
County: Callahan, etc  
Highway: Various

accordance with the Migratory Bird Treaty Act, Texas Parks and Wildlife Code, and TxDOT policy.

- e. The Engineer will notify the Contractor when work may resume.
- f. The Contractor should be prepared to prevent migratory birds from building nests by utilizing nest prevention methods, such as bird-deterrent netting and bird-repelling sprays and/or gels, between 15Feb and 15Sep. The Contractor can discuss other preventative measures with the Engineer and/or District Environmental Staff.

#### Best Management Practices

##### 1. Bird BMPs

- a. Not disturbing, destroying, or removing active nests, including ground nesting birds, during the nesting season.
- b. Avoiding the removal of unoccupied, inactive nests, as practicable.
- c. Preventing the establishment of active nests during the nesting season on TxDOT owned and operated facilities and structures proposed for replacement or repair.
- d. Not collecting, capturing, relocating, or transporting birds, eggs, young, or active nests without a permit.

Make necessary arrangements with utility owners regarding temporary protections such as bracing power poles, and de-energizing power lines. The Department will not reimburse the cost of such temporary protections to the Contractor, unless the Engineer determines that inadequate information was available at the time the project was bid. **“Call Before You Dig” “Call 811”**

Provide notification to the District Traffic Engineering Section by telephone at 325-676-6991 and by email at [ABL\\_TrafficFix@txdot.gov](mailto:ABL_TrafficFix@txdot.gov) when planning drilling or excavation work in areas where existing TxDOT underground utilities exist. Visual evidence of TxDOT underground utilities in the area include illumination poles, ground boxes, flashing beacons, traffic signals, etc. This notification must be provided 72 hours in advance of performing the work.

##### Item 6, “Control of Materials”

To comply with the latest provisions of Build America, Buy America Act (BABA Act) of the Bipartisan Infrastructure Law, the contractor must submit an original of the TxDOT Construction Material Buy America Certification Form for all items classified as construction materials. This form is not required for materials classified as a manufactured product.

Refer to the Buy America Material Classification Sheet for clarification on material categorization.

The Buy America Material Classification Sheet is located at the below link.

<https://www.txdot.gov/business/resources/materials/buy-america-material-classification-sheet.html> for clarification on material categorization.

General Notes

Sheet B

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CCSJ: 0908-00-131  
 County: Callahan, etc  
 Highway: Various

**Item 7, "Legal Relations and Responsibilities"**

The total area disturbed for this project is **0.00** acres. The disturbed area in this project, all project locations in the Contract, and the Contractor project specific locations (PSLs), within 1 mile of the project limits, for the Contract will further establish the authorization requirements for storm water discharges. The Department will obtain an authorization to discharge storm water from the Texas Commission on Environmental Quality (TCEQ) for the construction activities shown on the plans. The Contractor is to obtain required authorization from the TCEQ for Contractor PSLs for construction support activities on or off the ROW. When the total area disturbed in the Contract and PSLs within 1 mile of the project limits exceeds 5 acres, provide a copy of the Contractor NOI for PSLs on the ROW to the Engineer and to the government that operates a separate storm sewer system.

No significant traffic generator events identified.

**Hard hats are required at all times during construction when construction personnel are in TxDOT Right-of-Way.**

Patrol vehicles must be clearly marked to correspond with the officer's agency and equipped with appropriate lights to identify them as law enforcement. For patrol vehicles not owned by a law enforcement agency, markings will be retroreflective and legible from 100 ft. from both sides and the rear of the vehicle. Lights will be high intensity and visible from all angles.

**LIGHTING STANDARDS FOR HIGHWAY MAINTENANCE OR CONSTRUCTION VEHICLES AND SERVICE VEHICLES**

VEHICLE LIGHTING SUMMARY

Vehicle	Color of Flashing Lights	Transportation Code
Police Vehicles	Red/Blue/White/Amber	547.305 & 547.702
Fire/EMS Vehicles	Red/Blue/White/Amber	547.305 & 547.702
Volunteer Fire/EMS	Red/Blue/White/Amber	547.305 & 547.702
School	Bus Red/White (rooftop) /Amber	547.305 & 547.701
Highway Maintenance or Construction Vehicles and Service Vehicles	Amber/Blue	547.105 & TxDOT Lighting Standards

General Notes

Sheet C

CCSJ: 0908-00-131  
 County: Callahan, etc  
 Highway: Various

**Item 8 "Prosecution and Progress"**

Each contract awarded by the Department stands on its own and as such, is separate from other contracts. A Contractor awarded multiple contracts must be capable and sufficiently staffed to concurrently process and/or execute all contracts at the same time.

All work areas shall be re-opened to traffic on the same day; no overnight closures are permitted.

The Additional Project Specific Liquidated Damages are \$8,156.00 per working day for this project.

**Item 428, "Penetrating Concrete Surface Treatment"**

Apply Silane treatment to entire top surface of bridge deck and entire interior face of concrete rail.

All that will be required for preparation is to sweep and air blast the deck so that all debris is off the area that is to have silane applied. Contractor must ensure that no debris will hit traffic going under the bridge. Surface must still be accepted by Engineer before Silane is applied.

Contractor will verify that the Silane treatment has dried and is ready for traffic before asking the Engineer for concurrence that the bridge is ready for traffic. Contractor will follow manufacturer's recommendation for drying time before asking to re-open to traffic. The Engineer will concur that the area is ready for traffic before traffic is allowed on the Silaned area.

**Item 502, "Barricades, Signs and Traffic Handling"**

Mobile traffic control in accordance with TPC 3 series will be required for placement of short duration, short term, intermediate term, and long-term traffic control.

Provide the Engineer with written notification seven (7) days in advance of major traffic changes. A major traffic change is defined as the temporary (greater than one day) or permanent relocation of traffic lanes typically in an urban setting. The notice will, at a minimum, include the expected date, time and scope of the traffic change. The Department will utilize the information provided to inform the traveling public of the changes. Failure to provide advance notice, or to provide accurate information, will result in delaying the work until such time that the public has been notified.

Additional signs, barricades and traffic handling may be necessary to complete the work shown herein and will be provided by the contractor as required and will be considered subsidiary to this item.

Provide separate attenuators for each work area within a common lane closure as approved or directed by the Engineer.

In sections where traffic is restricted to one lane, two-way traffic, flaggers will be stationed at each end of that section with two-way communication devices.

General Notes

Sheet D

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CONT	SECT	JOB	HIGHWAY
0908	00	131	VARIOUS
DIST	COUNTY		SHEET NO.
ABL	CALLAHAN, ETC		7

**CCSJ:** 0908-00-131  
**County:** Callahan, etc  
**Highway:** Various

Pilot car is subsidiary to item 502.

Relocate existing roadside signs to temporary supports as approved by the engineer.

All safety appurtenances such as signs, delineators, object markers and route markers will be in place prior to opening each phase of the construction to traffic, unless otherwise directed.

The Contractor Force Account "Safety Contingency" that has been established for this project is intended to be utilized for work zone enhancements, to improve the effectiveness of the Traffic Control Plan, that could not be foreseen in the project planning and design stage. These enhancements will be mutually agreed upon by the Engineer and the Contractor's Responsible Person based on weekly or more frequent traffic management reviews on the project. The Engineer may choose to use existing bid items if it does not slow the implementation of enhancement.

The Contractor's person responsible for TCP compliance must be available by local telephone and have a response time within 45 minutes.

Work will not be allowed on both sides of the roadbed at the same time.

Equip all work vehicles within 30 feet of the traveled way with a functioning amber strobe light or rotating beacon visible from all directions.

Repair barricades within the timeline shown on the barricade inspection report. Failure to comply will cease all work until barricades are repaired to the satisfaction of the Department. Replace all damaged traffic control devices immediately. Remove any damaged traffic control devices from the project within 24 hours.

Conflicting guide signs shall be covered as approved by the Engineer. This work shall be subsidiary to Item 502.

All work areas shall be re-opened the same day they were closed. No overnight work or overnight lane closures are permitted.

Project limit signs (BC-2) will not be required at each location.

**Item 506, "Temporary Erosion, Sedimentation, and Environmental Controls"**

The Storm Water Pollution Prevention Plan (SWP3) consists of temporary erosion control measures needed and provided for under this Item. The disturbed area is less than one acre and use of erosion control measures is not anticipated. If physical conditions encountered at the job site require necessary controls, BMP installation, maintenance, and removal will be paid as extra work on a force account basis per Articles 4.4 and 9.7.

General Notes

Sheet E

**CCSJ:** 0908-00-131  
**County:** Callahan, etc  
**Highway:** Various

**Item 6185, "Truck Mounted Attenuator (TMA) and Trailer Attenuator (TA)"**

Truck Mounted Attenuator (TMA) and Trailer Attenuator (TA) will not be considered a major item of work on this project.

TMA's will only be paid while workers are present or to protect a blunt object.

The contractor will be responsible for determining if one or more of these operations will be ongoing at the same time to determine the total number of TMA's needed for the project. The Contractor must get approval from the Engineer for any changes in the number of TMA as shown in the plans.

If a TMA is used for both mobile and stationary traffic control on the same day, it will be paid for as stationary for that day.

BASIS OF ESTIMATE FOR STATIONARY TMA's				
		TMA (Stationary)		
Phase	Standard	Required	Additional	TOTAL
	TCP (2-2)-18	1		1
	TCP (2-5)-18	1		1
	TCP (6-1)-12	1		1
	TCP (6-2)-12	1		1
	TCP (6-3)-12	1		1
	TCP (6-4)-12	1		1
	TCP (6-5)-12	1		1
Basis of Estimate for Mobile TMA's				
		TMA (Mobile)		
Phase	Standard	Required	Additional	TOTAL

General Notes

Sheet F

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# Estimate & Quantity Sheet

CONTROLLING PROJECT ID 0908-00-131

DISTRICT Abilene

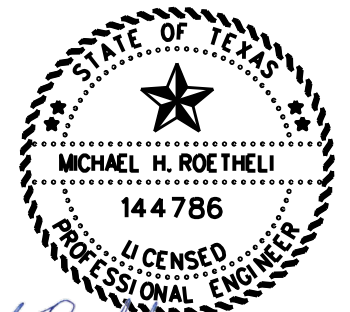
COUNTY Callahan

HIGHWAY Various

CONTROL SECTION JOB				0908-00-131		TOTAL EST.	TOTAL FINAL
PROJECT ID				A00205443			
COUNTY				Callahan			
HIGHWAY				Various			
ALT	BID CODE	DESCRIPTION	UNIT	EST.	FINAL		
	428-6001	PENETRATING CONCRETE SURFACE TREATMENT	SY	6,967.000		6,967.000	
	438-6002	CLEANING AND SEALING EXIST JOINTS(CL3)	LF	11,213.000		11,213.000	
	438-6004	CLEANING AND SEALING EXIST JOINTS(CL7)	LF	1,207.000		1,207.000	
	500-6001	MOBILIZATION	LS	1.000		1.000	
	502-6001	BARRICADES, SIGNS AND TRAFFIC HANDLING	MO	8.000		8.000	
	764-6001	DRAIN INLET CLEANING	EA	72.000		72.000	
	6001-6002	PORTABLE CHANGEABLE MESSAGE SIGN	EA	2.000		2.000	
	6185-6002	TMA (STATIONARY)	DAY	144.000		144.000	
	7309-6001	CLEANING STRUCTURE (BENT)	EA	117.000		117.000	
	7309-6002	CLEANING STRUCTURE (ABUTMENT)	EA	152.000		152.000	
	18	SAFETY CONTINGENCY: CONTRACTOR FORCE ACCOUNT WORK (PARTICIPATING)	LS	1.000		1.000	
		EROSION CONTROL MAINTENANCE: CONTRACTOR FORCE ACCOUNT WORK (PART)	LS	1.000		1.000	

LOCATION	NBI	428	438	438	764	7309	7309	6185	FACILITY CARRIED	FEATURE INTERSECTED
		6001	6002	6004	6001	6001	6002	6002		
		PENETRATING CONCRETE SURFACE TREATMENT	CLEANING AND SEALING EXIST JOINTS(CL3)	CLEANING AND SEALING EXIST JOINTS(CL7)	DRAIN INLET CLEANING	CLEANING STRUCTURE (BENT)	CLEANING STRUCTURE (ABUTMENT)	TMA (STATIONARY)		
	SY	LF	LF	EA	EA	EA	DAY			
	TAYLOR	-	-	-	-	-	-	-	-	-
34	08-221-0-0006-04-019		132			1	2	2	IH 20 SFR	LITTLE BITTER CREEK
35	08-221-0-0006-04-103		145				2	2	BUS LOOP 20 (N)	IH 20
36	08-221-0-0006-04-134		138			3	2	2	IH 20 NFR	MULBERRY CREEK
37	08-221-0-0006-04-135		130			3	2	2	IH 20 SFR	MULBERRY CREEK
38	08-221-0-0006-05-025		87			1	2	2	IH 20 SFR	BULL WAGON CREEK
39	08-221-0-0006-05-140		83			1	2	2	IH 20 NFR	BULL WAGON CREEK
40	08-221-0-0006-05-191		150			3	2	2	US 84 WB	IH 20
41	08-221-0-0006-05-193		145				2	2	BUS LOOP 20	IH 20
42	08-221-0-0006-05-209		158				3	2	IH 20 WBFR	ELM CREEK
43	08-221-0-0006-05-212		145		4	3	2	2	IH 20 EBFR	ELM CREEK
44	08-221-0-0006-05-213		176				2	2	FM 3438-HAYTER RD	IH 20
45	08-221-0-0006-05-216		145				2	2	FULWILER RD	IH 20
46	08-221-0-0006-06-327	1198		140		3	2	2	BUS LOOP 20 R	IH 20 EB & SFR
TAYLOR SUBTOTALS		1198	1634	140	4	21	28	26		
PROJECT TOTALS		6967	11213	1207	72	117	154	144		

NOTE: SWEEPING AND AIR BLASTING THE DECK IS CONSIDERED SUBSIDIARY TO ITEM 428. SHOT/ABRASIVE BLASTING WILL NOT BE REQUIRED. REFER TO GENERAL NOTES.



*Michael Roetheli* 12/27/2023

**QUANTITY SUMMARY**



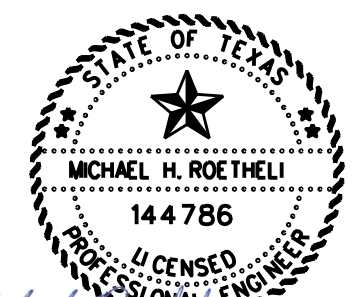
SCALE: NTS SHEET 2 OF 3

FHWA DIVISION	PROJECT NO.		HIGHWAY NO.
6	SEE TITLE SHEET		VARIOUS
STATE	COUNTY		SHEET NO.
TEXAS	CALLAHAN, ETC		11
DISTRICT	CONTROL	SECTION	
ABL	0908	00	131

PENTABLE:  
 DATE: 12/27/2023  
 FILE: S:\FER\SO\BRIDGE CYCLICAL MAINTENANCE\CONS\010 QUANTITY SUMMARY.dgn

LOCATION	NBI	428	438	438	764	7309	7309	6185	FACILITY CARRIED	FEATURE INTERSECTED
		6001	6002	6004	6001	6001	6002	6002		
		PENETRATING CONCRETE SURFACE TREATMENT	CLEANING AND SEALING EXIST JOINTS(CL3)	CLEANING AND SEALING EXIST JOINTS(CL7)	DRAIN INLET CLEANING	CLEANING STRUCTURE (BENT)	CLEANING STRUCTURE (ABUTMENT)	TMA (STATIONARY)		
	SY	LF	LF	EA	EA	EA	DAY			
CALLAHAN										
47	08-030-0-0006-07-280	-	161	-	-	-	-	-	IH 20 WB	FM 1707 / HAYS RD
48	08-030-0-0006-07-281		88						IH 20 EB	FM 1707 / HAYS RD
49	08-030-0-0006-07-282		161						IH 20 WB	FM 604
50	08-030-0-0006-07-287	486		161					IH 20 EB	CHERRY LN / CR 113
51	08-030-0-0006-07-295	509		161					IH 20 EB	BI 20 & FM 2047
52	08-030-0-0006-07-296		161						IH 20 WB	BI 20 & FM 2047
53	08-030-0-0007-01-058		276			4			IH 20 WB	MEXIA CREEK
54	08-030-0-0007-01-087		161						IH 20 EB	FINLEY RD
55	08-030-0-0007-01-088		161						IH 20 WB	FM 2228
56	08-030-0-0007-01-089		161						IH 20 EB	FM 2228
57	08-030-0-0007-01-090		240			4			IH 20 EB	MEXIA CREEK
58	08-030-0-0007-01-101		161						IH 20 EB	BI 20
59	08-030-0-0007-02-060		177				2		IH 20 WB	DEEP CREEK RELIEF
60	08-030-0-0007-02-061		184				2		IH 20 WB	BRUSHY CREEK RELIEF
61	08-030-0-0007-02-064		184				2		IH 20 EB	BATTLE CREEK
62	08-030-0-0007-02-065		276				4		IH 20 EB	BATTLE CREEK RELIEF
63	08-030-0-0007-02-066		230				3		IH 20 EB	COOPER CREEK
64	08-030-0-0007-02-106		201						BRUSHY CREEK RD	IH 20
65	08-030-0-0007-02-108		161						IH 20 WB	FM 880 / LOCUST ST
66	08-030-0-0007-02-109		161						IH 20 EB	FM 880 / LOCUST ST
67	08-030-0-0007-02-110		161						IH 20 WB	FM 880
68	08-030-0-0007-02-111		161		4				IH 20 EB	FM 880
69	08-030-0-0007-02-113		201		8		2		IH 20 WB	BATTLE CREEK
70	08-030-0-0007-02-114		161		8		3		IH 20 WB	BATTLE CREEK RELIEF
71	08-030-0-0007-02-115		160						IH 20 WB	COOPER CREEK RD
72	08-030-0-0007-02-116		201						IH 20 EB	COOPER CREEK RD
73	08-030-0-0007-02-117		201		4		3		IH 20 WB	COOPER CREEK
CALLAHAN SUBTOTALS		1640	5049	499	52	37	62	54		
PROJECT TOTALS		6967	11213	1207	72	117	154	144		

NOTE: SWEEPING AND AIR BLASTING THE DECK IS CONSIDERED SUBSIDIARY TO ITEM 428. SHOT/ABRASIVE BLASTING WILL NOT BE REQUIRED. REFER TO GENERAL NOTES.



*Michael Roethli* 12/27/2023

**QUANTITY SUMMARY**



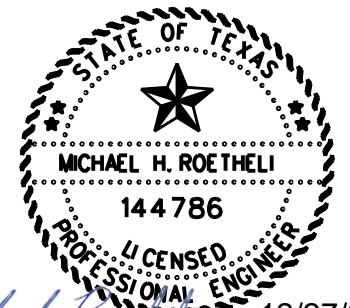
SCALE: NTS SHEET 1 OF 4

FHWA DIVISION	PROJECT NO.		HIGHWAY NO.	
6	SEE TITLE SHEET		VARIOUS	
STATE	COUNTY		SHEET NO.	
TEXAS	CALLAHAN, ETC		12	
DISTRICT	CONTROL	SECTION		JOB
ABL	0908	00		131

\*\*NOTE: BRIDGE # 8 OMITTED FROM PLANS\*\*

LOCATION	NBI	428	438	438	764	7309	7309	6185	FACILITY CARRIED	FEATURE INTERSECTED
		6001	6002	6004	6001	6001	6002	6002		
		PENETRATING CONCRETE SURFACE TREATMENT	CLEANING AND SEALING EXIST JOINTS(CL3)	CLEANING AND SEALING EXIST JOINTS(CL7)	DRAIN INLET CLEANING	CLEANING STRUCTURE (BENT)	CLEANING STRUCTURE (ABUTMENT)	TMA (STATIONARY)		
		SY	LF	LF	EA	EA	EA	DAY		
NOLAN										
1	08-177-0-0006-02-092	-	160	-	-	-	2	2	IH 20 WB	IH 20 BUS
2	08-177-0-0006-02-097	-	160	-	-	-	2	2	IH 20 WB	FM 608
3	08-177-0-0006-02-098	-	160	-	-	-	2	2	IH 20 EB	FM 608
4	08-177-0-0006-02-099	-	160	-	-	2	2	2	IH 20 WB	CEMETERY RD
5	08-177-0-0006-02-100	-	160	-	-	2	2	2	IH 20 EB	CEMETERY RD
6	08-177-0-0006-02-303	-	254	-	-	-	2	2	IH 20 WB	FM 1230
7	08-177-0-0006-02-304	-	254	-	-	-	2	2	IH 20 EB	FM 1230
9	08-177-0-0006-03-011	-	285	-	-	7	2	2	IH 20 WBML	SWEETWATER CREEK
10	08-177-0-0006-03-021	912	-	160	-	2	2	2	IH 20 EB	SH 70
11	08-177-0-0006-03-048	912	-	160	-	2	2	2	IH 20 WB	SH 70
12	08-177-0-0006-03-063	-	261	-	-	6	2	2	IH 20 EBML	SWEETWATER CREEK
13	08-177-0-0006-03-090	-	160	-	-	-	2	2	IH 20 WB	FM 1856
14	08-177-0-0006-03-091	-	160	-	-	-	2	2	IH 20 EB	FM 1856
15	08-177-0-0006-03-162	-	111	-	-	2	2	2	IH 20 NFR	SWEETWATER CREEK
16	08-177-0-0006-03-163	-	111	-	-	2	2	2	IH 20 SFR	SWEETWATER CREEK
17	08-177-0-0006-03-164	-	146	-	-	3	2	2	ESKOTA RD	IH 20
18	08-177-0-0006-03-165	-	111	-	-	2	2	2	IH 20 NFR	BITTER CREEK
19	08-177-0-0006-03-166	-	111	-	-	2	2	2	IH 20 SFR	BITTER CREEK
20	08-177-0-0006-03-167	-	111	-	-	2	2	2	IH 20 NFR	PLUM CREEK
21	08-177-0-0006-03-168	-	111	-	-	2	2	2	IH 20 SFR	PLUM CREEK
22	08-177-0-0006-03-169	-	77	-	-	1	2	2	IH 20 NFR	LITTLE STINK CREEK
23	08-177-0-0006-03-170	-	77	-	-	1	2	2	IH 20 SFR	LITTLE STINK CREEK
24	08-177-0-0006-03-173	-	146	-	-	3	2	2	STINK CREEK RD/CR 126	IH 20
25	08-177-0-0006-03-176	-	204	-	-	5	2	2	WHITE FLAT RD	IH 20
26	08-177-0-0006-03-177	-	204	-	-	5	2	2	SYLVESTER RD	IH 20
27	08-177-0-0006-03-258	-	160	-	-	-	2	2	IH 20 WB	ALABAMA AVE
28	08-177-0-0006-03-259	-	160	-	-	-	2	2	IH 20 EB	ALABAMA AVE
29	08-177-0-0006-03-270	604	-	128	-	3	2	2	ARIZONA ST	IH 20
30	08-177-0-0006-03-315	-	157	-	-	2	2	2	IH 20 WBML	BITTER CREEK
31	08-177-0-0006-03-323	-	243	-	8	1	2	2	IH 20 WBML	LITTLE STINK CREEK
32	08-177-0-0006-03-325	-	118	-	-	1	2	2	IH 20 WBML	PLUM CREEK
33	08-177-0-0006-03-337	1701	-	120	8	1	2	2	IH 20 EBML	LITTLE STINK CREEK
NOLAN SUBTOTALS		4129	4530	568	16	59	64	64		
PROJECT TOTALS		6967	11213	1207	72	117	154	144		

NOTE: SWEEPING AND AIR BLASTING THE DECK IS CONSIDERED SUBSIDIARY TO ITEM 428. SHOT/ABRASIVE BLASTING WILL NOT BE REQUIRED. REFER TO GENERAL NOTES.



*Michael Roetheli* 12/27/2023

**QUANTITY SUMMARY**



SCALE: NTS SHEET 1 OF 3

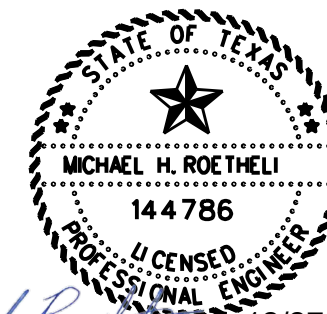
FHWA DIVISION	PROJECT NO.		HIGHWAY NO.
6	SEE TITLE SHEET		VARIOUS
STATE	COUNTY		SHEET NO.
TEXAS	CALLAHAN, ETC		10
DISTRICT	CONTROL	SECTION	
ABL	0908	00	131

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LOCATION	COUNTY	ROADWAY CARRIED BY STRUCTURE	FACILITY INTERSECTED	BRIDGE TCP NEEDED	UNDERPASS TCP NEEDED
1	NOLAN	IH 20 WB	IH 20 BUS	6-5	2-2
2	NOLAN	IH 20 WB	FM 608	6-1	2-2
3	NOLAN	IH 20 EB	FM 608	6-1	2-2
4	NOLAN	BUS 20 EB	IH 20	6-1	6-1
5	NOLAN	IH 20 WB	FM 1230	6-5	2-2
6	NOLAN	IH 20 WB	LOOP 170 CONNECTOR	6-5	2-2
7	NOLAN	IH 20 EB	FM 1230	6-5	2-2
8	NOLAN	OMITTED FROM PLANS			
9	NOLAN	IH 20 WBML	SWEETWATER CREEK	6-1	N/A
10	NOLAN	IH 20 EB	SH 70	6-5	2-5
11	NOLAN	IH 20 WB	SH 70	6-1	2-5
12	NOLAN	IH 20 EBML	SWEETWATER CREEK	6-1	N/A
13	NOLAN	IH 20 WB	FM 1856	6-5	2-2
14	NOLAN	IH 20 EB	FM 1856	6-5	2-2
15	NOLAN	IH 20 NFR	SWEETWATER CREEK	2-2	N/A
16	NOLAN	IH 20 SFR	SWEETWATER CREEK	2-2	N/A
17	NOLAN	ESKOTA RD	IH 20	2-2	6-1
18	NOLAN	IH 20 NFR	BITTER CREEK	2-2	N/A
19	NOLAN	IH 20 SFR	BITTER CREEK	2-2	N/A
20	NOLAN	IH 20 NFR	PLUM CREEK	2-2	N/A
21	NOLAN	IH 20 SFR	PLUM CREEK	2-2	N/A
22	NOLAN	IH 20 NFR	LITTLE STINK CREEK	2-2	N/A
23	NOLAN	IH 20 SFR	LITTLE STINK CREEK	2-2	N/A
24	NOLAN	STINK CK RD/CR 126	IH 20	2-2	6-1
25	NOLAN	WHITE FLAT RD	IH 20	2-2	6-1
26	NOLAN	SYLVESTER RD	IH 20	2-2	6-1
27	NOLAN	IH 20 WB	ALABAMA AVE	6-5	2-2
28	NOLAN	IH 20 EB	ALABAMA AVE	6-5	2-2
29	NOLAN	ARIZONA ST	IH 20	2-2	6-1
30	NOLAN	IH 20 WBML	BITTER CREEK	6-5	N/A
31	NOLAN	IH 20 WBML	LITTLE STINK CREEK	6-5	N/A
32	NOLAN	IH 20 WBML	PLUM CREEK	6-1	N/A
33	NOLAN	IH 20 EBML	LITTLE STINK CREEK	6-5	N/A

34	TAYLOR	IH 20 SFR	LITTLE BITTER CREEK	2-2	N/A
35	TAYLOR	BUS LOOP 20 (N)	IH 20	2-2	6-1
36	TAYLOR	IH 20 NFR	MULBERRY CREEK	2-2	N/A
37	TAYLOR	IH 20 SFR	MULBERRY CREEK	2-2	N/A
38	TAYLOR	IH 20 SFR	BULL WAGON CREEK	2-2	N/A
39	TAYLOR	IH 20 NFR	BULL WAGON CREEK	2-2	N/A
40	TAYLOR	US 84 WB	IH 20	2-3	6-1
41	TAYLOR	BUS LOOP 20	IH 20	2-2	6-1
42	TAYLOR	IH 20 WBFR	ELM CREEK	6-1	N/A
43	TAYLOR	IH 20 EBFR	ELM CREEK	6-1	N/A
44	TAYLOR	FM 3438/HAYTER RD	IH 20	2-2	6-1
45	TAYLOR	FULWILER RD	IH 20	2-2	6-1
46	TAYLOR	BUS LOOP 20 R	IH 20 EB & SFR	SEE TRAFFIC DETOUR LAYOUT	

LOCATION	COUNTY	ROADWAY CARRIED BY STRUCTURE	FACILITY INTERSECTED	BRIDGE TCP NEEDED	UNDERPASS TCP NEEDED
47	CALLAHAN	IH 20 WB	FM 1707 / HAYS RD	6-5	2-2
48	CALLAHAN	IH 20 EB	FM 1707 / HAYS RD	6-5	2-2
49	CALLAHAN	IH 20 WB	FM 604	6-5	2-2
50	CALLAHAN	IH 20 EB	CHERRY LN / CR 113	6-5	2-2
51	CALLAHAN	IH 20 EB	BI 20 & FM 2047	6-1	2-2
52	CALLAHAN	IH 20 WB	BI 20 & FM 2047	6-5	2-2
53	CALLAHAN	IH 20 WB	MEXIA CREEK	6-1	N/A
54	CALLAHAN	IH 20 EB	FINLEY RD	6-5	2-2
55	CALLAHAN	IH 20 WB	FM 2228	6-5	2-2
56	CALLAHAN	IH 20 EB	FM 2228	6-5	2-2
57	CALLAHAN	IH 20 EB	MEXIA CREEK	6-1	N/A
58	CALLAHAN	IH 20 EB	BI 20	6-5	2-2
59	CALLAHAN	IH 20 WB	DEEP CREEK RELIEF	COORDINATE W/ENGINEER	
60	CALLAHAN	IH 20 WB	BRUSHY CREEK RELIEF	COORDINATE W/ENGINEER	
61	CALLAHAN	IH 20 EB	BATTLE CREEK	6-1	N/A
62	CALLAHAN	IH 20 EB	BATTLE CREEK RELIEF	6-1	N/A
63	CALLAHAN	IH 20 EB	COOPER CREEK	6-3	N/A
64	CALLAHAN	BRUSHY CREEK RD	IH 20	2-2	NOT ALLOWED
65	CALLAHAN	IH 20 WB	FM 880 / LOCUST ST	6-3	2-2
66	CALLAHAN	IH 20 EB	FM 880 / LOCUST ST	6-3	2-2
67	CALLAHAN	IH 20 WB	FM 880	6-3	2-2
68	CALLAHAN	IH 20 EB	FM 880	6-3	2-2
69	CALLAHAN	IH 20 WB	BATTLE CREEK	6-1	N/A
70	CALLAHAN	IH 20 WB	BATTLE CREEK RELIEF	6-1	N/A
71	CALLAHAN	IH 20 WB	COOPER CREEK RD	6-5	2-2
72	CALLAHAN	IH 20 EB	COOPER CREEK RD	6-5	2-2
73	CALLAHAN	IH 20 WB	COOPER CREEK	6-4	N/A



*Michael Roetheli* 12/27/2023

**TCP NARRATIVE**



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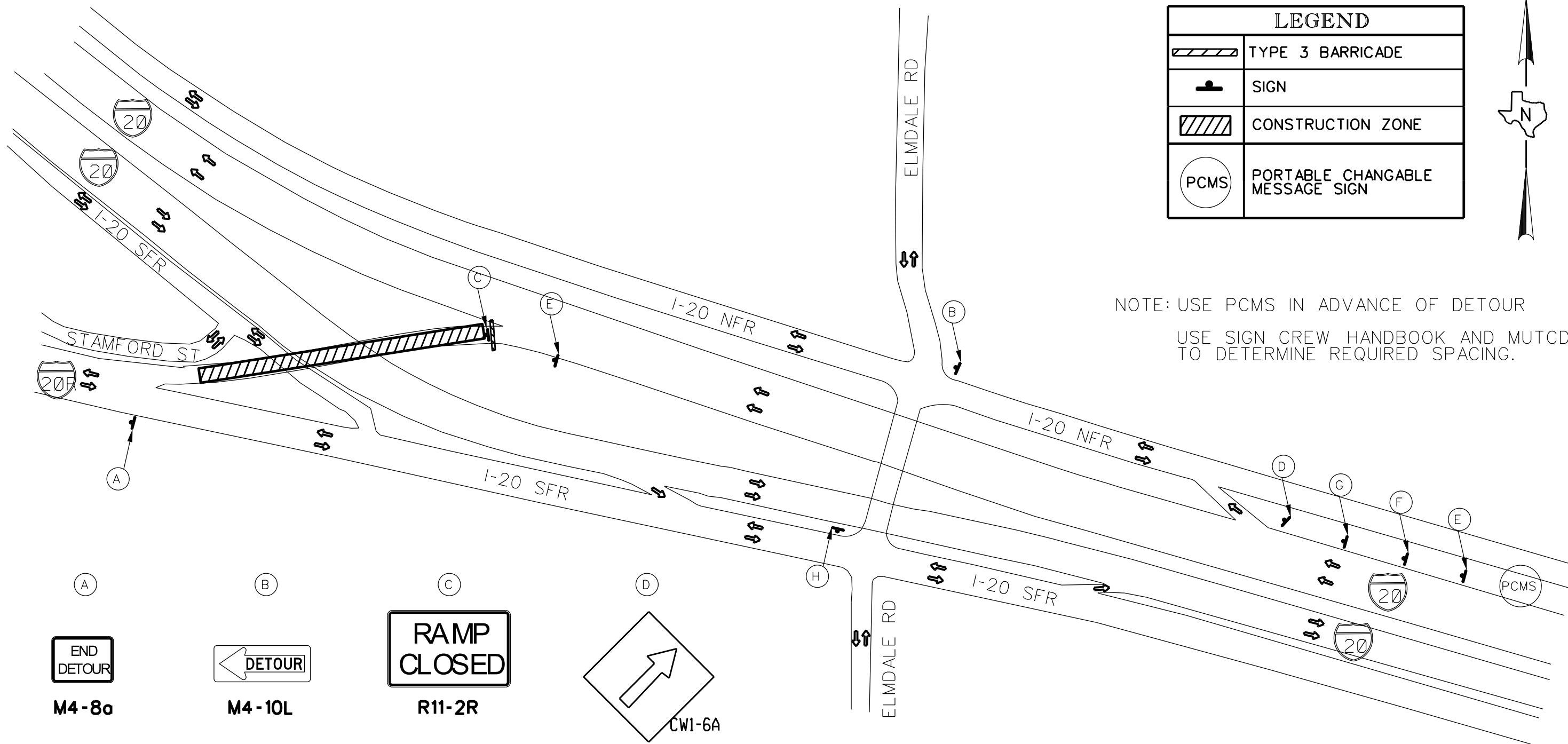
FHWA DIVISION	PROJECT NO.		HIGHWAY NO.	
6	SEE TITLE SHEET		VARIOUS	
STATE	COUNTY			SHEET NO.
TEXAS	CALLAHAN, ETC			13
DISTRICT	CONTROL	SECTION	JOB	
ABL	0908	00	131	

LEGEND	
	TYPE 3 BARRICADE
	SIGN
	CONSTRUCTION ZONE
	PORTABLE CHANGABLE MESSAGE SIGN



NOTE: USE PCMS IN ADVANCE OF DETOUR

USE SIGN CREW HANDBOOK AND MUTCD TO DETERMINE REQUIRED SPACING.



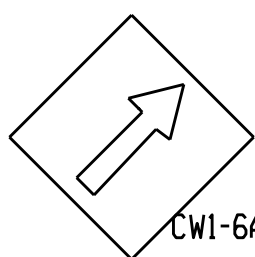
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M4-10L



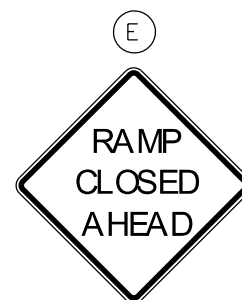
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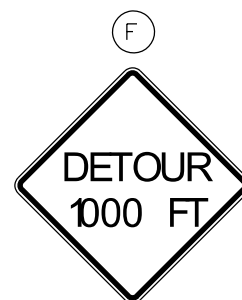
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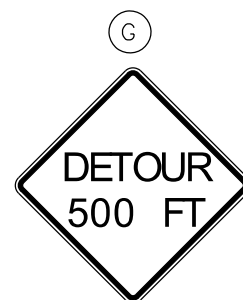
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CW20RP-3D



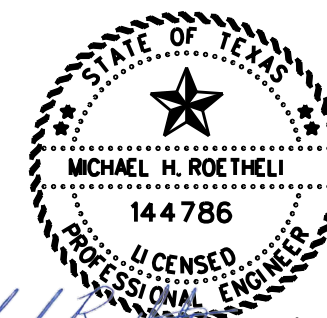
CW20-2B



CW20-2C



M4-10R



*Michael Roetheli* 12/27/2023

**TRAFFIC DETOUR LAYOUT**  
TAYLOR COUNTY

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SCALE: NTS

FHWA DIVISION	PROJECT NO.	HIGHWAY NO.	
6	SEE TITLE SHEET	VARIOUS	
STATE	COUNTY	SHEET NO.	
TEXAS	CALLAHAN, ETC	14	
DISTRICT	CONTROL	SECTION	JOB
ABL	0908	00	131

**BARRICADE AND CONSTRUCTION (BC) STANDARD SHEETS GENERAL NOTES:**

1. The Barricade and Construction Standard Sheets (BC sheets) are intended to show typical examples for placement of temporary traffic control devices, construction pavement markings, and typical work zone signs. The information contained in these sheets meet or exceed the requirements shown in the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
2. The development and design of the Traffic Control Plan (TCP) is the responsibility of the Engineer.
3. The Contractor may propose changes to the TCP that are signed and sealed by a licensed professional engineer for approval. The Engineer may develop, sign and seal Contractor proposed changes.
4. The Contractor is responsible for installing and maintaining the traffic control devices as shown in the plans. The Contractor may not move or change the approximate location of any device without the approval of the Engineer.
5. Geometric design of lane shifts and detours should, when possible, meet the applicable design criteria contained in manuals such as the American Association of State Highway and Transportation Officials (AASHTO), "A Policy on Geometric Design of Highways and Streets," the TxDOT "Roadway Design Manual" or engineering judgment.
6. When projects abut, the Engineer(s) may omit the END ROAD WORK, TRAFFIC FINES DOUBLE, and other advance warning signs if the signing would be redundant and the work areas appear continuous to the motorists. If the adjacent project is completed first, the Contractor shall erect the necessary warning signs as shown on these sheets, the TCP sheets or as directed by the Engineer. The BEGIN ROAD WORK NEXT X MILES sign shall be revised to show appropriate work zone distance.
7. The Engineer may require duplicate warning signs on the median side of divided highways where median width will permit and traffic volumes justify the signing.
8. All signs shall be constructed in accordance with the details found in the "Standard Highway Sign Designs for Texas," latest edition. Sign details not shown in this manual shall be shown in the plans or the Engineer shall provide a detail to the Contractor before the sign is manufactured.
9. The temporary traffic control devices shown in the illustrations of the BC sheets are examples. As necessary, the Engineer will determine the most appropriate traffic control devices to be used.
10. Where highway construction or maintenance work is being undertaken, other than mobile operations as defined by the Texas Manual on Uniform Traffic Control Devices, CSJ limit signs are required. CSJ limit signs are shown on BC(2). The OBEY WARNING SIGNS STATE LAW sign, STAY ALERT TALK OR TEXT LATER and the WORK ZONE TRAFFIC FINES DOUBLE sign with plaque shall be erected in advance of the CSJ limits. The BEGIN ROAD WORK NEXT X MILES, CONTRACTOR and END ROAD WORK signs shall be erected at or near the CSJ limits. For mobile operations, CSJ limit signs are not required.
11. Traffic control devices should be in place only while work is actually in progress or a definite need exists.
12. The Engineer has the final decision on the location of all traffic control devices.
13. Inactive equipment and work vehicles, including workers' private vehicles must be parked away from travel lanes. They should be as close to the right-of-way line as possible, or located behind a barrier or guardrail, or as approved by the Engineer.

**WORKER SAFETY NOTES:**

1. Workers on foot who are exposed to traffic or to construction equipment within the right-of-way shall wear high-visibility safety apparel meeting the requirements of ISEA "American National Standard for High-Visibility Apparel," or equivalent revisions, and labeled as ANSI 107-2004 standard performance for Class 2 or 3 risk exposure. Class 3 garments should be considered for high traffic volume work areas or night time work.
2. Except in emergency situations, flagger stations shall be illuminated when flagging is used at night.

**COMPLIANT WORKZONE TRAFFIC CONTROL DEVICES**

1. Only pre-qualified products shall be used. The "Compliant Work Zone Traffic Control Devices List" (CWZTCD) describes pre-qualified products and their sources.
2. Work zone traffic control devices shall be compliant with the Manual for Assessing safety Hardware (MASH).

<p>THE DOCUMENTS BELOW CAN BE FOUND ON-LINE AT  <a href="http://www.txdot.gov">http://www.txdot.gov</a></p>
COMPLIANT WORK ZONE TRAFFIC CONTROL DEVICES LIST (CWZTCD)
DEPARTMENTAL MATERIAL SPECIFICATIONS (DMS)
MATERIAL PRODUCER LIST (MPL)
ROADWAY DESIGN MANUAL - SEE "MANUALS (ONLINE MANUALS)"
STANDARD HIGHWAY SIGN DESIGNS FOR TEXAS (SHSD)
TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (TMUTCD)
TRAFFIC ENGINEERING STANDARD SHEETS

DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

DATE:  
FILE:

SHEET 1 OF 12



**BARRICADE AND CONSTRUCTION  
GENERAL NOTES  
AND REQUIREMENTS**

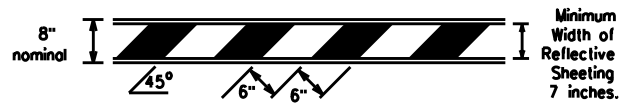
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FILE: bc-21.dgn	DN: TxDOT	CK: TxDOT	DW: TxDOT	CK: TxDOT
© TxDOT November 2002	CONT	SECT	JOB	HIGHWAY
REVISIONS	090800	131	VARIOUS	
4-03 7-13			DIST	COUNTY
9-07 8-14			ABL	CALLAHAN, ETC
5-10 5-21				SHEET NO. 15

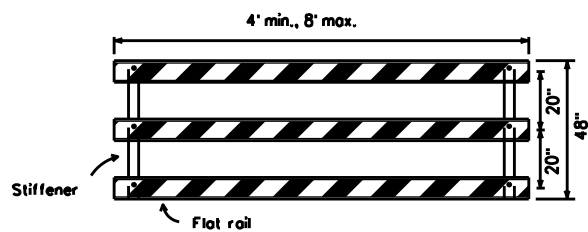
**TYPE 3 BARRICADES**

1. Refer to the Compliant Work Zone Traffic Control Devices List (CWZTCD) for details of the Type 3 Barricades and a list of all materials used in the construction of Type 3 Barricades.
2. Type 3 Barricades shall be used at each end of construction projects closed to all traffic.
3. Barricades extending across a roadway should have stripes that slope downward in the direction toward which traffic must turn in detouring. When both right and left turns are provided, the chevron striping may slope downward in both directions from the center of the barricade. Where no turns are provided at a closed road, striping should slope downward in both directions toward the center of roadway.
4. Striping of rails, for the right side of the roadway, should slope downward to the left. For the left side of the roadway, striping should slope downward to the right.
5. Identification markings may be shown only on the back of the barricade rails. The maximum height of letters and/or company logos used for identification shall be 1".
6. Barricades shall not be placed parallel to traffic unless an adequate clear zone is provided.
7. Warning lights shall NOT be installed on barricades.
8. Where barricades require the use of weights to keep from turning over, the use of sandbags with dry, cohesionless sand is recommended. The sandbags will be tied shut to keep the sand from spilling and to maintain a constant weight. Sand bags shall not be stacked in a manner that covers any portion of a barricade rails reflective sheeting. Rock, concrete, iron, steel or other solid objects will NOT be permitted. Sandbags should weigh a minimum of 35 lbs and a maximum of 50 lbs. Sandbags shall be made of a durable material that tears upon vehicular impact. Rubber (such as tire inner tubes) shall not be used for sandbags. Sandbags shall only be placed along or upon the base supports of the device and shall not be suspended above ground level or hung with rope, wire, chains or other fasteners.
9. Sheeting for barricades shall be retroreflective Type A or Type B conforming to Departmental Material Specification DMS-8300 unless otherwise noted.

Barricades shall NOT be used as a sign support.

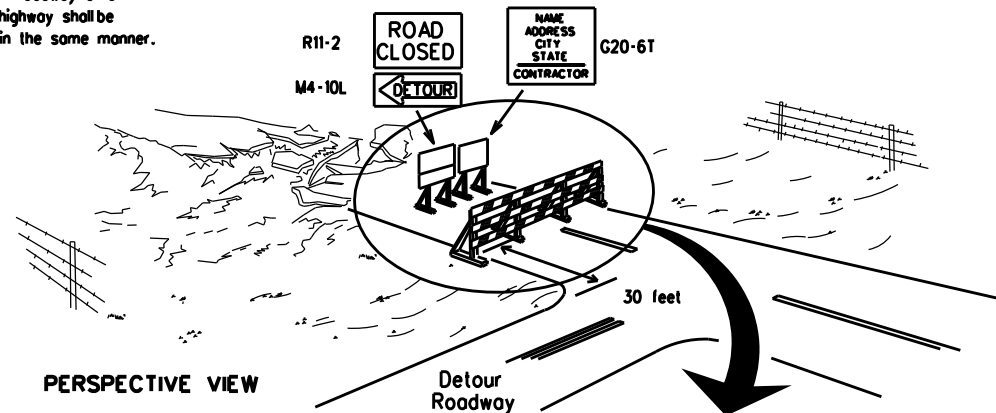


**TYPICAL STRIPING DETAIL FOR BARRICADE RAIL**



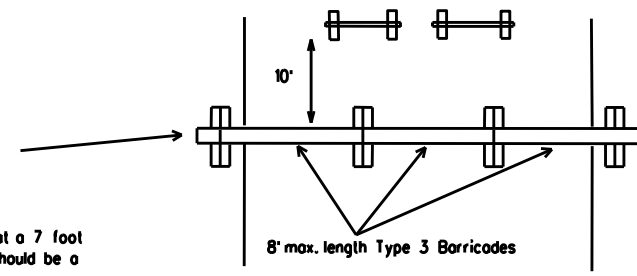
**TYPICAL PANEL DETAIL FOR SKID OR POST TYPE BARRICADES**

Each roadway of a divided highway shall be barricaded in the same manner.



PERSPECTIVE VIEW

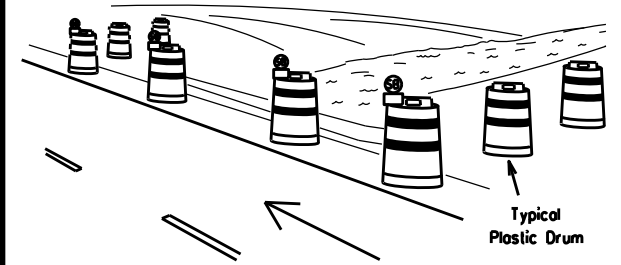
The three rails on Type 3 barricades shall be reflectorized orange and reflective white stripes on one side facing one-way traffic and both sides for two-way traffic. Barricade striping should slant downward in the direction of detour.



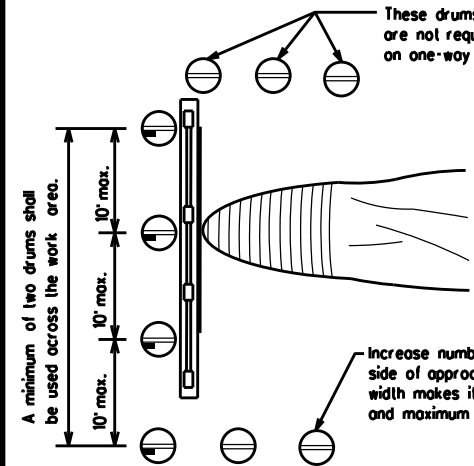
PLAN VIEW

1. Signs should be mounted on independent supports at a 7 foot mounting height in center of roadway. The signs should be a minimum of 10 feet behind Type 3 Barricades.
2. Advance signing shall be as specified elsewhere in the plans.

**TYPE 3 BARRICADE (POST AND SKID) TYPICAL APPLICATION**



PERSPECTIVE VIEW

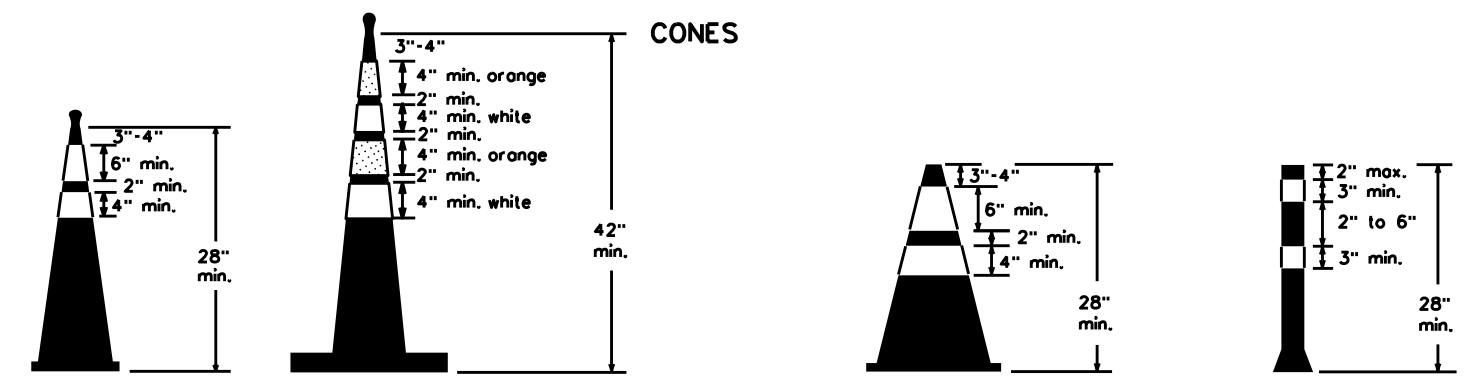


PLAN VIEW

1. Where positive redirection capability is provided, drums may be omitted.
2. Plastic construction fencing may be used with drums for safety as required in the plans.
3. Vertical Panels on flexible support may be substituted for drums when the shoulder width is less than 4 feet.
4. When the shoulder width is greater than 12 feet, steady-burn lights may be omitted if drums are used.
5. Drums must extend the length of the culvert widening.

LEGEND	
	Plastic drum
	Plastic drum with steady burn light or yellow warning reflector
	Steady burn warning light or yellow warning reflector

**CULVERT WIDENING OR OTHER ISOLATED WORK WITHIN THE PROJECT LIMITS**

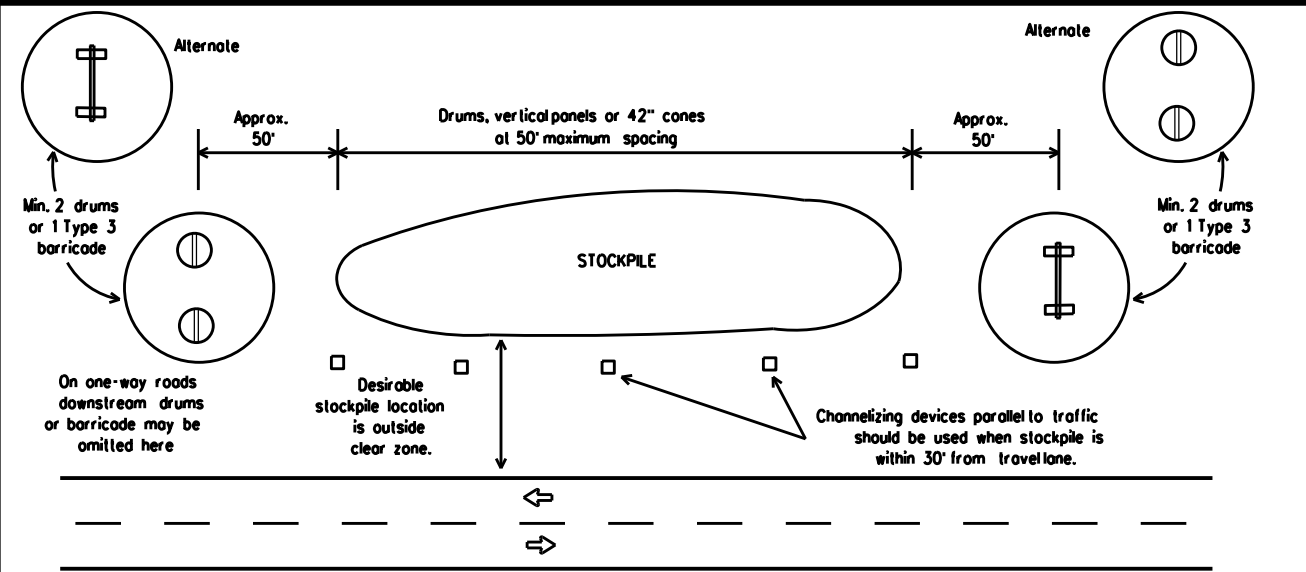


Two-Piece cones

One-Piece cones

Tubular Marker

28" Cones shall have a minimum weight of 9 1/2 lbs.  
42" 2-piece cones shall have a minimum weight of 30 lbs. including base.



**TRAFFIC CONTROL FOR MATERIAL STOCKPILES**

1. Traffic cones and tubular markers shall be predominantly orange, and meet the height and weight requirements shown above.
2. One-piece cones have the body and base of the cone molded in one consolidated unit. Two-piece cones have a cone shaped body and a separate rubber base, or ballast, that is added to keep the device upright and in place.
3. Two-piece cones may have a handle or loop extending up to 8" above the minimum height shown, in order to aid in retrieving the device.
4. Cones or tubular markers shall have white or white and orange reflective bands as shown above. The reflective bands shall have a smooth, sealed outer surface and meet the requirements of Departmental Material Specification DMS-8300 Type A or Type B.
5. 28" cones and tubular markers are generally suitable for short duration and short-term stationary work as defined in BC(4). These should not be used for intermediate-term or long-term stationary work unless personnel is on-site to maintain them in their proper upright position.
6. 42" two-piece cones, vertical panels or drums are suitable for all work zone durations.
7. Cones or tubular markers used on each project should be of the same size and shape.



**BARRICADE AND CONSTRUCTION CHANNELIZING DEVICES**

**BC(10)-21**

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## WORK ZONE PAVEMENT MARKINGS

### GENERAL

- The Contractor shall be responsible for maintaining work zone and existing pavement markings, in accordance with the standard specifications and special provisions, on all roadways open to traffic within the CSJ limits unless otherwise stated in the plans.
- Color, patterns and dimensions shall be in conformance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
- Additional supplemental pavement marking details may be found in the plans or specifications.
- Pavement markings shall be installed in accordance with the TMUTCD and as shown on the plans.
- When short term markings are required on the plans, short term markings shall conform with the TMUTCD, the plans and details as shown on the Standard Plan Sheet WZ(STPM).
- When standard pavement markings are not in place and the roadway is opened to traffic, DO NOT PASS signs shall be erected to mark the beginning of the sections where passing is prohibited and PASS WITH CARE signs at the beginning of sections where passing is permitted.
- All work zone pavement markings shall be installed in accordance with Item 662, "Work Zone Pavement Markings."

### RAISED PAVEMENT MARKERS

- Raised pavement markers are to be placed according to the patterns on BC(12).
- All raised pavement markers used for work zone markings shall meet the requirements of Item 672, "RAISED PAVEMENT MARKERS" and Departmental Material Specification DMS-4200 or DMS-4300.

### PREFABRICATED PAVEMENT MARKINGS

- Removable prefabricated pavement markings shall meet the requirements of DMS-8241.
- Non-removable prefabricated pavement markings (foil back) shall meet the requirements of DMS-8240.

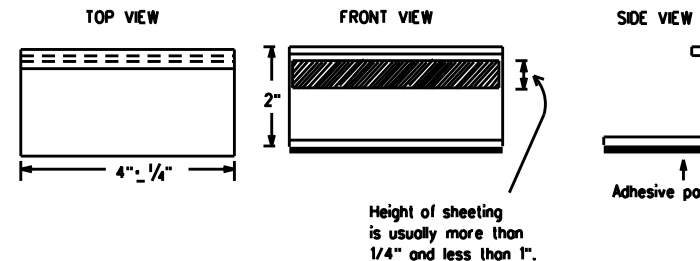
### MAINTAINING WORK ZONE PAVEMENT MARKINGS

- The Contractor will be responsible for maintaining work zone pavement markings within the work limits.
- Work zone pavement markings shall be inspected in accordance with the frequency and reporting requirements of work zone traffic control device inspections as required by Form 599.
- The markings should provide a visible reference for a minimum distance of 300 feet during normal daylight hours and 160 feet when illuminated by automobile low-beam headlights at night, unless sight distance is restricted by roadway geometrics.
- Markings failing to meet this criteria within the first 30 days after placement shall be replaced at the expense of the Contractor as per Specification Item 662.

### REMOVAL OF PAVEMENT MARKINGS

- Pavement markings that are no longer applicable, could create confusion or direct a motorist toward or into the closed portion of the roadway shall be removed or obliterated before the roadway is opened to traffic.
- The above shall not apply to detours in place for less than three days, where flaggers and/or sufficient channelizing devices are used in lieu of markings to outline the detour route.
- Pavement markings shall be removed to the fullest extent possible, so as not to leave a discernable marking. This shall be by any method approved by TxDOT Specification Item 677 for "Eliminating Existing Pavement Markings and Markers".
- The removal of pavement markings may require resurfacing or seal coating portions of the roadway as described in Item 677.
- Subject to the approval of the Engineer, any method that proves to be successful on a particular type pavement may be used.
- Blast cleaning may be used but will not be required unless specifically shown in the plans.
- Over-painting of the markings SHALL NOT BE permitted.
- Removal of raised pavement markers shall be as directed by the Engineer.
- Removal of existing pavement markings and markers will be paid for directly in accordance with Item 677, "ELIMINATING EXISTING PAVEMENT MARKINGS AND MARKERS," unless otherwise stated in the plans.
- Block-out marking tape may be used to cover conflicting existing markings for periods less than two weeks when approved by the Engineer.

## Temporary Flexible-Reflective Roadway Marker Tabs



**STAPLES OR NAILS SHALL NOT BE USED TO SECURE  
TEMPORARY FLEXIBLE-REFLECTIVE ROADWAY MARKER  
TABS TO THE PAVEMENT SURFACE**

- Temporary flexible-reflective roadway marker tabs used as guidemarks shall meet the requirements of DMS-8242.
- Tabs detailed on this sheet are to be inspected and accepted by the Engineer or designated representative. Sampling and testing is not normally required, however at the option of the Engineer, either "A" or "B" below may be imposed to assure quality before placement on the roadway.
  - Select five (5) or more tabs at random from each lot or shipment and submit to the Construction Division, Materials and Pavement Section to determine specification compliance.
  - Select five (5) tabs and perform the following test. Affix five (5) tabs at 24 inch intervals on an asphaltic pavement in a straight line. Using a medium size passenger vehicle or pickup, run over the markers with the front and rear tires at a speed of 35 to 40 miles per hour, four (4) times in each direction. No more than one (1) out of the five (5) reflective surfaces shall be lost or displaced as a result of this test.
- Small design variances may be noted between tab manufacturers.
- See Standard Sheet WZ(STPM) for tab placement on new pavements. See Standard Sheet TCP(7-1) for tab placement on seal coat work.

### RAISED PAVEMENT MARKERS USED AS GUIDEMARKS

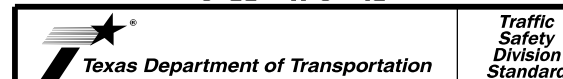
- Raised pavement markers used as guidemarks shall be from the approved product list, and meet the requirements of DMS-4200.
- All temporary construction raised pavement markers provided on a project shall be of the same manufacturer.
- Adhesive for guidemarks shall be bituminous material hot applied or butyl rubber pad for all surfaces, or thermoplastic for concrete surfaces.

Guidemarks shall be designated as:  
 YELLOW - (two amber reflective surfaces with yellow body).  
 WHITE - (one silver reflective surface with white body).

DEPARTMENTAL MATERIAL SPECIFICATIONS	
PAVEMENT MARKERS (REFLECTORIZED)	DMS-4200
TRAFFIC BUTTONS	DMS-4300
EPOXY AND ADHESIVES	DMS-6100
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	DMS-6130
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240
TEMPORARY REMOVABLE, PREFABRICATED PAVEMENT MARKINGS	DMS-8241
TEMPORARY FLEXIBLE, REFLECTIVE ROADWAY MARKER TABS	DMS-8242

A list of prequalified reflective raised pavement markers, non-reflective traffic buttons, roadway marker tabs and other pavement markings can be found at the Material Producer List web address shown on BC(1).

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## BARRICADE AND CONSTRUCTION PAVEMENT MARKINGS

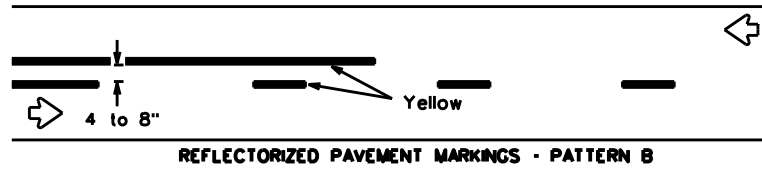
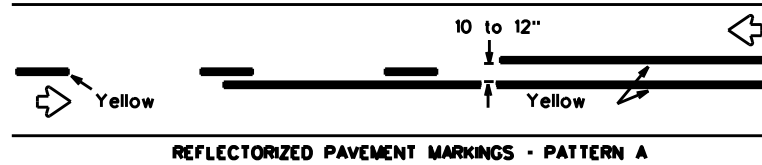
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1-02	7-13			
11-02	8-14			
	DIST	COUNTY		SHEET NO.
	ABLCALLAHAN, ETC			25

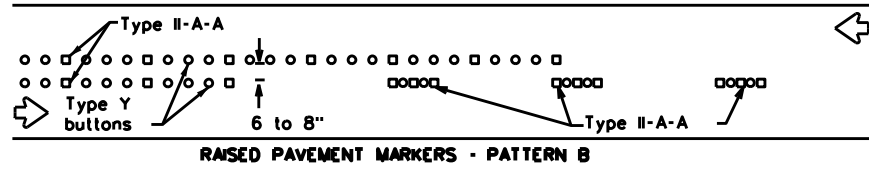
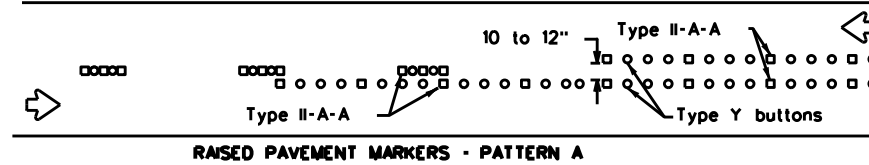
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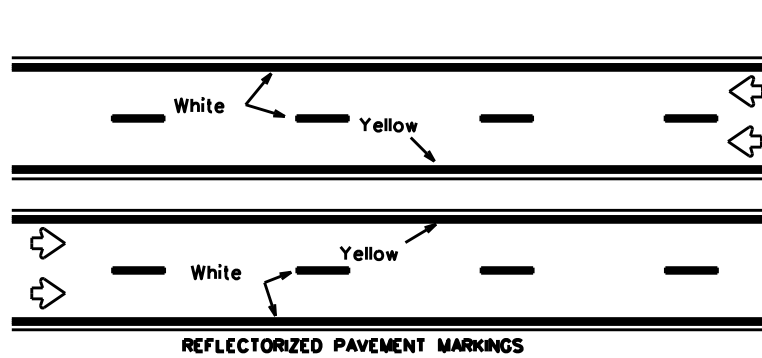
## PAVEMENT MARKING PATTERNS



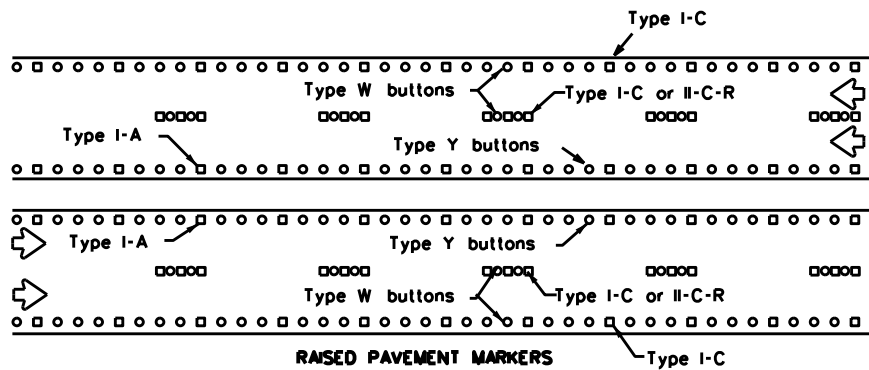
Pattern A is the TxDOT Standard, however Pattern B may be used if approved by the Engineer. Prefabricated markings may be substituted for reflectORIZED pavement markings.



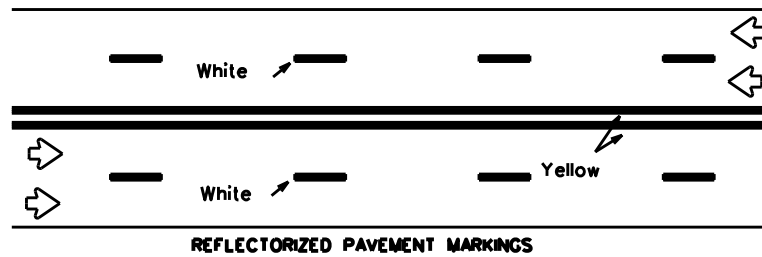
## CENTER LINE & NO-PASSING ZONE BARRIER LINES FOR TWO-LANE, TWO-WAY HIGHWAYS



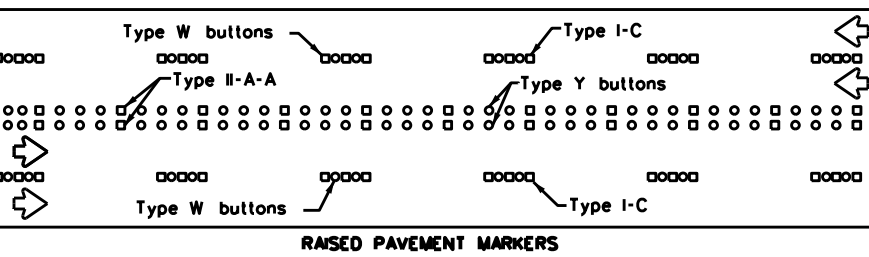
Prefabricated markings may be substituted for reflectORIZED pavement markings.



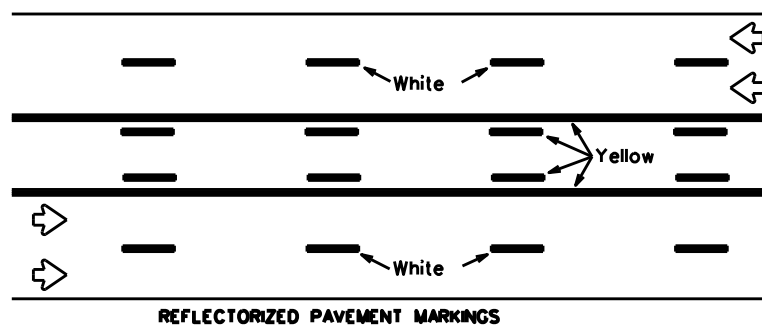
## EDGE & LANE LINES FOR DIVIDED HIGHWAY



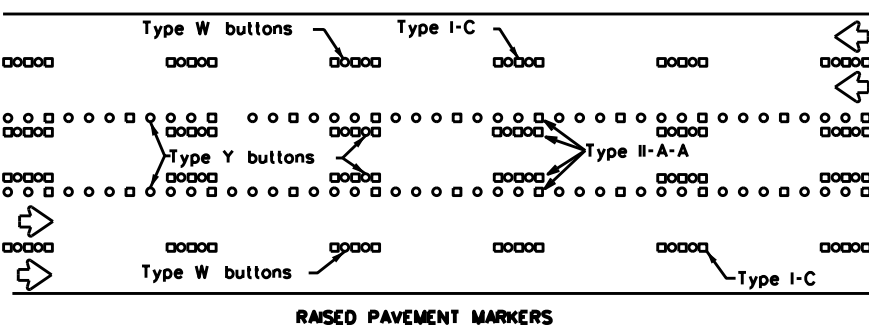
Prefabricated markings may be substituted for reflectORIZED pavement markings.



## LANE & CENTER LINES FOR MULTILANE UNDIVIDED HIGHWAYS

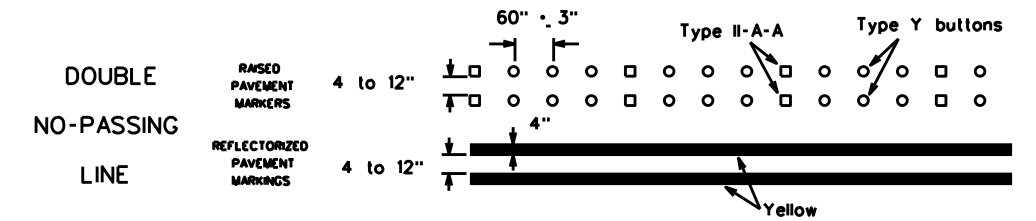


Prefabricated markings may be substituted for reflectORIZED pavement markings.

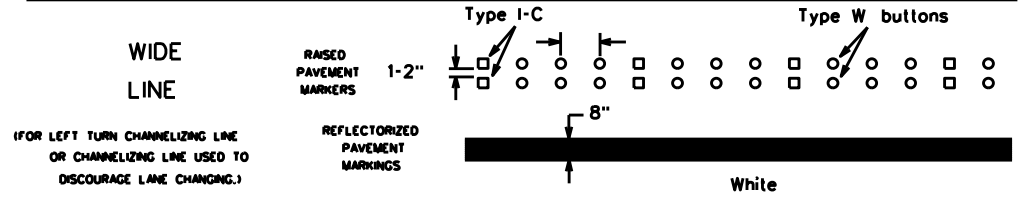
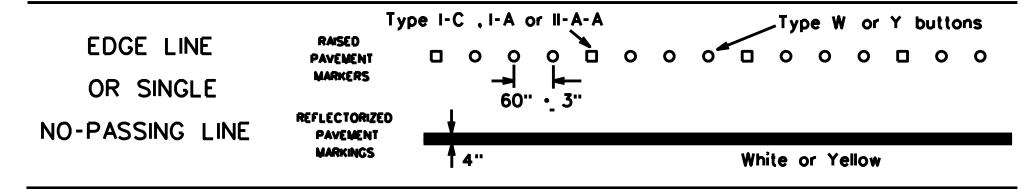


## TWO-WAY LEFT TURN LANE

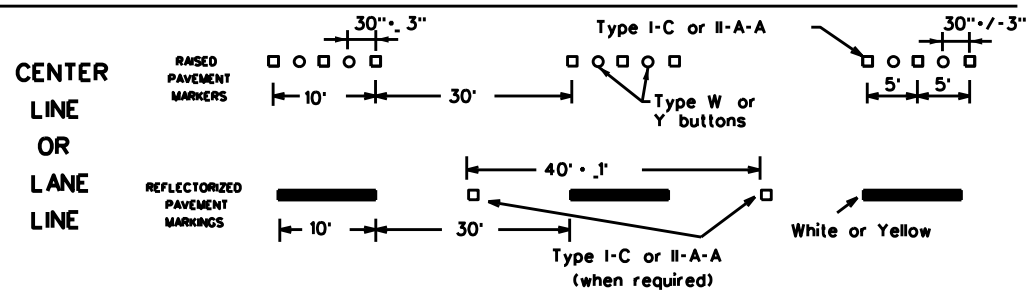
## STANDARD WORK ZONE PAVEMENT MARKINGS DETAILS



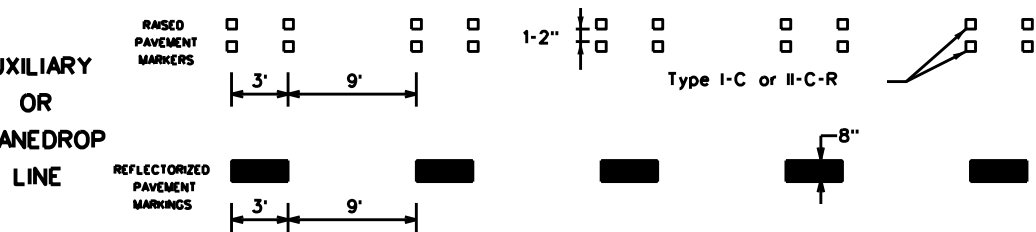
### SOLID LINES



### BROKEN LINES

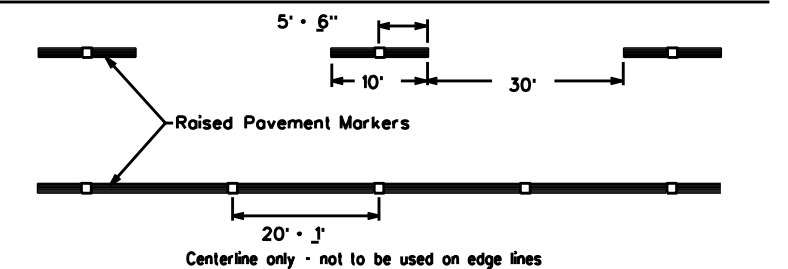


### AUXILIARY OR LANEDROP LINE



### REMOVABLE MARKINGS WITH RAISED PAVEMENT MARKERS

If raised pavement markers are used to supplement REMOVABLE markings, the markers shall be applied to the top of the tape at the approximate mid length of tape used for broken lines or at 20 foot spacing for solid lines. This allows an easier removal of raised pavement markers and tape.



SHEET 12 OF 12



## BARRICADE AND CONSTRUCTION PAVEMENT MARKING PATTERNS

BC(12)-21

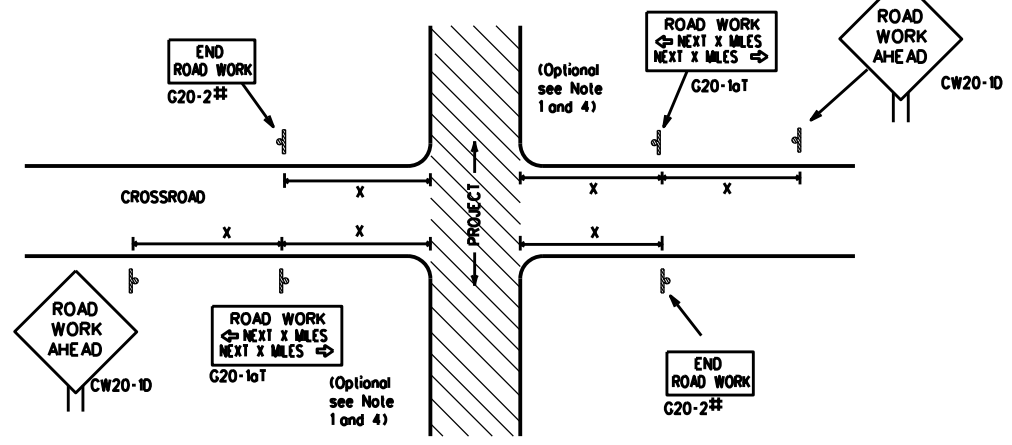
Raised pavement markers used as standard pavement markings shall be from the approved products list and meet the requirements of Item 672 "RAISED PAVEMENT MARKERS."

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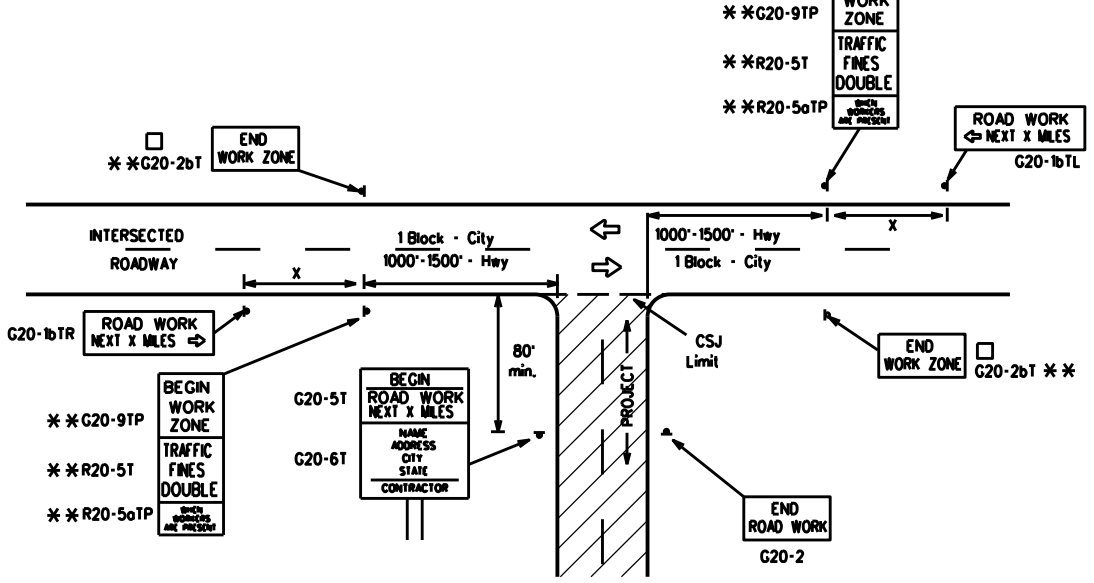
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TYPICAL LOCATION OF CROSSROAD SIGNS



- ## May be mounted on back of "ROAD WORK AHEAD" (CW20-1D) sign with approval of Engineer. (See note 2 below)
- The typical minimum signing on a crossroad approach should be a "ROAD WORK AHEAD" (CW20-1D) sign and a (G20-2) "END ROAD WORK" sign, unless noted otherwise in plans.
  - The Engineer may use the reduced size 36" x 36" ROAD WORK AHEAD (CW20-1D) sign mounted back to back with the reduced size 36" x 18" "END ROAD WORK" (G20-2) sign on low volume crossroads (see Note 4 under "Typical Construction Warning Sign Size and Spacing"). See the "Standard Highway Sign Designs for Texas" manual for sign details. The Engineer may omit the advance warning signs on low volume crossroads. The Engineer will determine whether a road is low volume as per TMUTCD Part 5. This information shall be shown in the plans.
  - Based on existing field conditions, the Engineer/Inspector may require additional signs such as FLAGGER AHEAD, LOOSE GRAVEL, or other appropriate signs. When additional signs are required, these signs will be considered part of the minimum requirements. The Engineer/Inspector will determine the proper location and spacing of any sign not shown on the BC sheets, Traffic Control Plan sheets or the Work Zone Standard Sheets.
  - The "ROAD WORK NEXT X MILES" (G20-1aT) sign shall be required at high volume crossroads to advise motorists of the length of construction in either direction from the intersection. The Engineer will determine whether a roadway is considered high volume.
  - Additional traffic control devices may be shown elsewhere in the plans for higher volume crossroads.
  - When work occurs in the intersection area, appropriate traffic control devices, as shown elsewhere in the plans or as determined by the Engineer/Inspector, shall be in place.

T-INTERSECTION



CSJ LIMITS AT T-INTERSECTION

- The Engineer will determine the types and location of any additional traffic control devices, such as a flagger and accompanying signs, or other signs, that should be used when work is being performed at or near an intersection.
- If construction closes the road at a T-intersection, the Contractor shall place the "CONTRACTOR NAME" (G20-6T) sign behind the Type 3 Barricades for the road closure (see BC(10) also). The "ROAD WORK NEXT X MILES" left arrow (G20-1bTL) and "ROAD WORK NEXT X MILES" right arrow (G20-1bTR) signs shall be replaced by the detour signing called for in the plans.

TYPICAL CONSTRUCTION WARNING SIGN SIZE AND SPACING

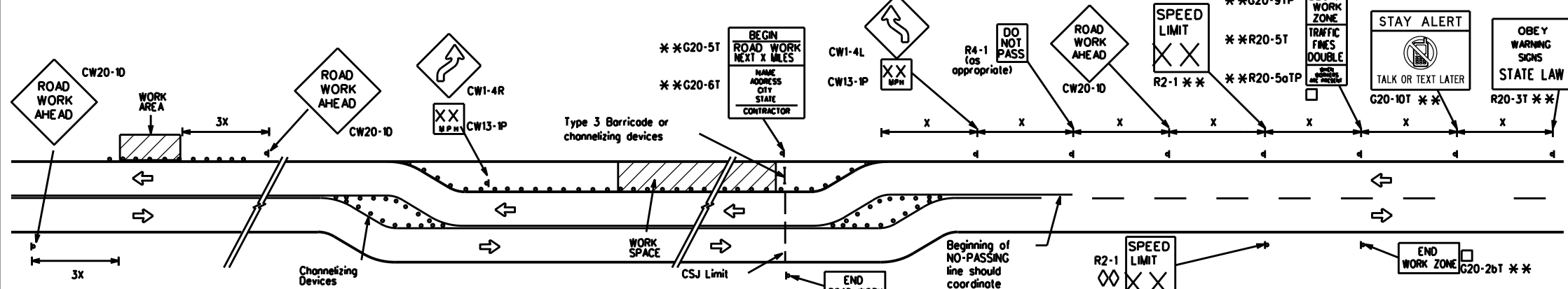
Sign Number or Series	SIZE		SPACING	
	Conventional Road	Expressway/Freeway	Posted Speed MPH	Sign Spacing "X" Feet (Apprx.)
CW20 <sup>4</sup>	48" x 48"	48" x 48"	30	120
CW21			35	160
CW23			40	240
CW25			45	320
CW1, CW2, CW7, CW8, CW9, CW11, CW14	36" x 36"	48" x 48"	50	400
CW3, CW4, CW5, CW6, CW8-3, CW10, CW12	48" x 48"	48" x 48"	60	600 <sup>2</sup>
			65	700 <sup>2</sup>
			70	800 <sup>2</sup>
			75	900 <sup>2</sup>
			80	1000 <sup>2</sup>
*			*	* <sup>3</sup>

- For typical sign spacings on divided highways, expressways and freeways, see Part 6 of the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD) typical application diagrams or TCP Standard Sheets.
- Minimum distance from work area to first Advance Warning sign nearest the work area and/or distance between each additional sign.

GENERAL NOTES

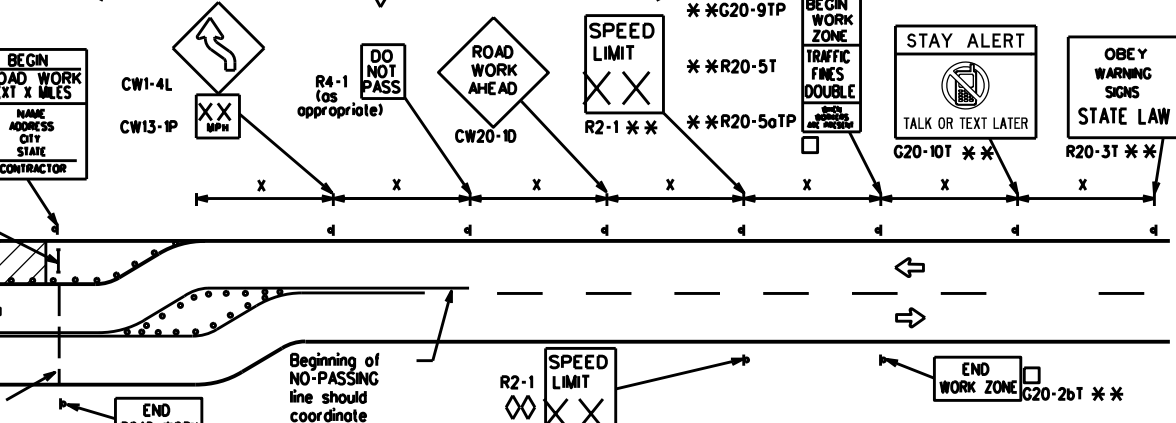
- Special or larger size signs may be used as necessary.
- Distance between signs should be increased as required to have 1500 feet advance warning.
- Distance between signs should be increased as required to have 1/2 mile or more advance warning.
- 36" x 36" "ROAD WORK AHEAD" (CW20-1D) signs may be used on low volume crossroads at the discretion of the Engineer as per TMUTCD Part 5. See Note 2 under "Typical Location of Crossroad Signs".
- Only diamond shaped warning sign sizes are indicated.
- See sign size listing in "TMUTCD", Sign Appendix or the "Standard Highway Sign Designs for Texas" manual for complete list of available sign design sizes.

WORK AREAS IN MULTIPLE LOCATIONS WITHIN CSJ LIMITS



When extended distances occur between minimal work spaces, the Engineer/Inspector should ensure additional "ROAD WORK AHEAD" (CW20-1D) signs are placed in advance of these work areas to remind drivers they are still within the project limits. See the applicable TCP sheets for exact location and spacing of signs and channelizing devices.

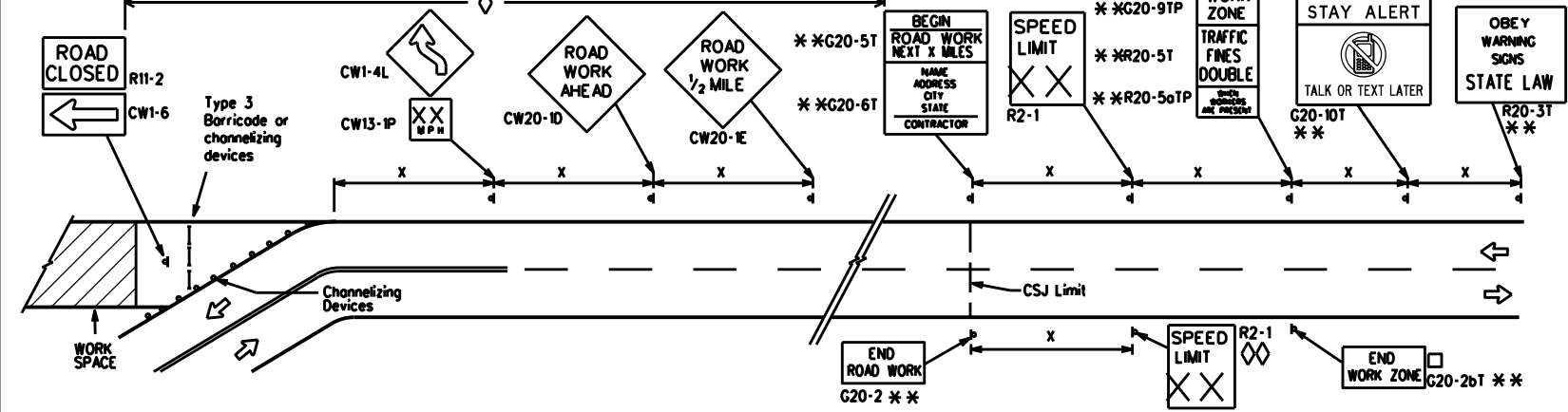
SAMPLE LAYOUT OF SIGNING FOR WORK BEGINNING AT THE CSJ LIMITS



NOTES

- The Contractor shall determine the appropriate distance to be placed on the G20-1 series signs and "BEGIN ROAD WORK NEXT X MILES" (G20-5T) sign for each specific project. This distance shall replace the "X" and shall be rounded to the nearest whole mile with the approval of the Engineer. No decimals shall be used.
- The "BEGIN WORK ZONE" (G20-9TP) and "END WORK ZONE" (G20-2bT) shall be used as shown on the sample layout when advance signs are required outside the CSJ Limits. They inform the motorist of entering or leaving a part of the work zone lying outside the CSJ Limits where traffic fines may double if workers are present.
- CSJ limit signing is required for highway construction and maintenance work, with the exception of mobile operations.
- Area for placement of "ROAD WORK AHEAD" (CW20-1D) sign and other signs or devices as called for on the Traffic Control Plan.
- Contractor will install a regulatory speed limit sign at the end of the work zone.

SAMPLE LAYOUT OF SIGNING FOR WORK BEGINNING DOWNSTREAM OF THE CSJ LIMITS



LEGEND	
	Type 3 Barricade
	Channelizing Devices
	Sign
X	See Typical Construction Warning Sign Size and Spacing chart or the TMUTCD for sign spacing requirements.

SHEET 2 OF 12



BARRICADE AND CONSTRUCTION PROJECT LIMIT

BC(2)-21

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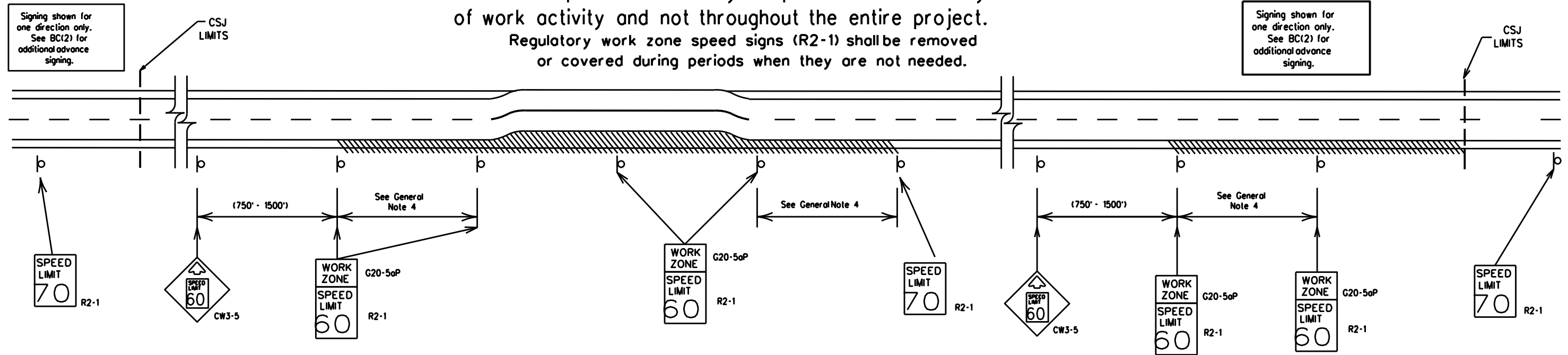
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# TYPICAL APPLICATION OF WORK ZONE SPEED LIMIT SIGNS

Work zone speed limits shall be regulatory, established in accordance with the "Procedures for Establishing Speed Zones," and approved by the Texas Transportation Commission, or by City Ordinance when within Incorporated City Limits.

Reduced speeds should only be posted in the vicinity of work activity and not throughout the entire project. Regulatory work zone speed signs (R2-1) shall be removed or covered during periods when they are not needed.



## GUIDANCE FOR USE:

### LONG/INTERMEDIATE TERM WORK ZONE SPEED LIMITS

This type of work zone speed limit should be included on the design of the traffic control plans when restricted geometrics with a lower design speed are present in the work zone and modification of the geometrics to a higher design speed is not feasible.

Long/Intermediate Term Work Zone Speed Limit signs, when approved as described above, should be posted and visible to the motorist when work activity is present. Work activity may also be defined as a change in the roadway that requires a reduced speed for motorists to safely negotiate the work area, including:

- rough road or damaged pavement surface
- substantial alteration of roadway geometrics (diversions)
- construction detours
- grade
- width
- other conditions readily apparent to the driver

As long as any of these conditions exist, the work zone speed limit signs should remain in place.

### SHORT TERM WORK ZONE SPEED LIMITS

This type of work zone speed limit may be included on the design of the traffic control plans when workers or equipment are not behind concrete barrier, when work activity is within 10 feet of the traveled way or actually in the traveled way.

Short Term Work Zone Speed Limit signs should be posted and visible to the motorists only when work activity is present. When work activity is not present, signs shall be removed or covered. (See Removing or Covering on BC(4)).

## GENERAL NOTES

- Regulatory work zone speed limits should be used only for sections of construction projects where speed control is of major importance.
- Regulatory work zone speed limit signs shall be placed on supports at a 7 foot minimum mounting height.
- Speed zone signs are illustrated for one direction of travel and are normally posted for each direction of travel.
- Frequency of work zone speed limit signs should be:
  - 40 mph and greater 0.2 to 2 miles
  - 35 mph and less 0.2 to 1 mile
- Regulatory speed limit signs shall have black legend and border on a white reflective background (See "Reflective Sheeting" on BC(4)).
- Fabrication, erection and maintenance of the "ADVANCE SPEED LIMIT" (CW3-5) sign, "WORK ZONE" (G20-5aP) plaque and the "SPEED LIMIT" (R2-1) signs shall not be paid for directly, but shall be considered subsidiary to Item 502.
- Turning signs from view, laying signs over or down will not be allowed, unless as otherwise noted under "REMOVING OR COVERING" on BC(4).
- Techniques that may help reduce traffic speeds include but are not limited to:
  - Low enforcement.
  - Flagger stationed next to sign.
  - Portable changeable message sign (PCMS).
  - Low-power (drone) radar transmitter.
  - Speed monitor trailers or signs.
- Speeds shown on details above are for illustration only. Work Zone Speed Limits should only be posted as approved for each project.
- For more specific guidance concerning the type of work, work zone conditions and factors impacting allowable regulatory construction speed zone reduction see TxDOT form \*1204 in the TxDOT e-form system.

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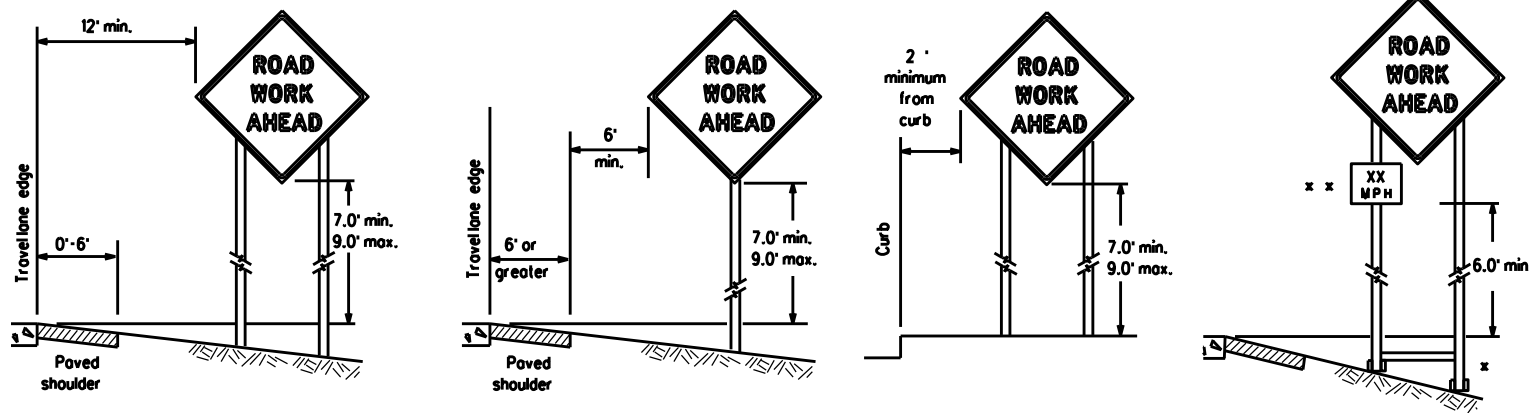


## BARRICADE AND CONSTRUCTION WORK ZONE SPEED LIMIT

BC(3)-21

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9-07	8-14	DIST	COUNTY	SHEET NO.	
7-13	5-21	ABLCALLAHAN, ETC		17	

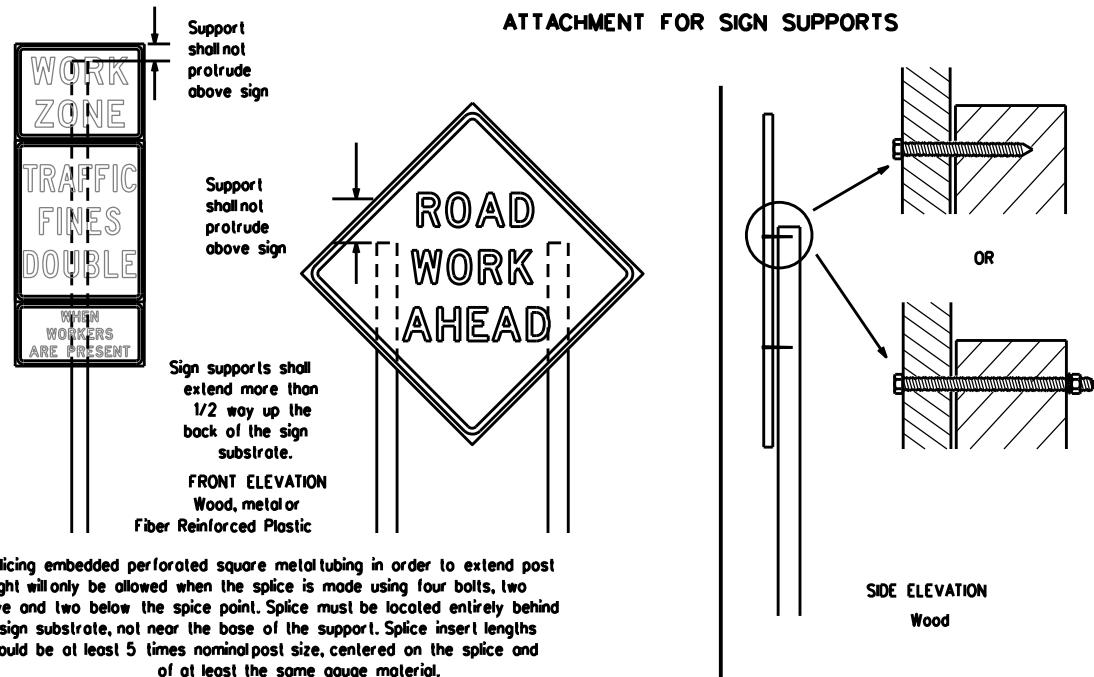
**TYPICAL MINIMUM CLEARANCES FOR LONG TERM AND INTERMEDIATE TERM SIGNS**



\* When placing skid supports on unlevel ground, the leg post lengths must be adjusted so the sign appears straight and plumb. Objects shall NOT be placed under skids as a means of leveling.

\* \* When plaques are placed on dual-leg supports, they should be attached to the upright nearest the travel lane. Supplemental plaques (advisory or distance) should not cover the surface of the parent sign.

**ATTACHMENT FOR SIGN SUPPORTS**



Nois shall NOT be allowed. Each sign shall be attached directly to the sign support. Multiple signs shall not be joined or spliced by any means. Wood supports shall not be extended or repaired by splicing or other means.

Splicing embedded perforated square metal tubing in order to extend post height will only be allowed when the splice is made using four bolts, two above and two below the splice point. Splice must be located entirely behind the sign substrate, not near the base of the support. Splice insert lengths should be at least 5 times nominal post size, centered on the splice and of at least the same gauge material.

**GENERAL NOTES FOR WORK ZONE SIGNS**

- Contractor shall install and maintain signs in a straight and plumb condition and/or as directed by the Engineer.
- Wooden sign posts shall be painted white.
- Barricades shall NOT be used as sign supports.
- All signs shall be installed in accordance with the plans or as directed by the Engineer. Signs shall be used to regulate, warn, and guide the traveling public safely through the work zone.
- The Contractor may furnish either the sign design shown in the plans or in the "Standard Highway Sign Designs for Texas" (SHSD). The Engineer/Inspector may require the Contractor to furnish other work zone signs that are shown in the TMUTCD but may have been omitted from the plans. Any variation in the plans shall be documented by written agreement between the Engineer and the Contractor's Responsible Person. All changes must be documented in writing before being implemented. This can include documenting the changes in the Inspector's TxDOT diary and having both the Inspector and Contractor initial and date the agreed upon changes.
- The Contractor shall furnish sign supports listed in the "Compliant Work Zone Traffic Control Device List" (CWZTCD) for small roadside signs. Supports for temporary large roadside signs shall meet the requirements detailed on the Temporary Large Roadside Signs (TLRS) standard sheets. The Contractor shall install the sign support in accordance with the manufacturer's recommendations. If there is a question regarding installation procedures, the Contractor shall furnish the Engineer a copy of the manufacturer's installation recommendations so the Engineer can verify the correct procedures are being followed.
- The Contractor is responsible for installing signs on approved supports and replacing signs with damaged or cracked substrates and/or damaged or marred reflective sheeting as directed by the Engineer/Inspector.
- Identification markings may be shown only on the back of the sign substrate. The maximum height of letters and/or company logos used for identification shall be 1 inch.
- The Contractor shall replace damaged wood posts. New or damaged wood sign posts shall not be spliced.

**DURATION OF WORK (as defined by the "Texas Manual on Uniform Traffic Control Devices" Part 6)**

- The types of sign supports, sign mounting height, the size of signs, and the type of sign substrates can vary based on the type of work being performed. The Engineer is responsible for selecting the appropriate size sign for the type of work being performed. The Contractor is responsible for ensuring the sign support, sign mounting height and substrate meets manufacturer's recommendations in regard to crashworthiness and duration of work requirements.
  - Long-term stationary - work that occupies a location more than 3 days.
  - Intermediate-term stationary - work that occupies a location more than one daylight period up to 3 days, or nighttime work lasting more than one hour.
  - Short-term stationary - daytime work that occupies a location for more than 1 hour in a single daylight period.
  - Short duration - work that occupies a location up to 1 hour.
  - Mobile - work that moves continuously or intermittently (stopping for up to approximately 15 minutes.)

**SIGN MOUNTING HEIGHT**

- The bottom of Long-term/Intermediate-term signs shall be at least 7 feet, but not more than 9 feet, above the paved surface, except as shown for supplemental plaques mounted below other signs.
- The bottom of Short-term/Short Duration signs shall be a minimum of 1 foot above the pavement surface but no more than 2 feet above the ground.
- Long-term/Intermediate-term Signs may be used in lieu of Short-term/Short Duration signing.
- Short-term/Short Duration signs shall be used only during daylight and shall be removed at the end of the workday or raised to appropriate Long-term/Intermediate sign height.
- Regulatory signs shall be mounted at least 7 feet, but not more than 9 feet, above the paved surface regardless of work duration.

**SIZE OF SIGNS**

- The Contractor shall furnish the sign sizes shown on BC (2) unless otherwise shown in the plans or as directed by the Engineer.

**SIGN SUBSTRATES**

- The Contractor shall ensure the sign substrate is installed in accordance with the manufacturer's recommendations for the type of sign support that is being used. The CWZTCD lists each substrate that can be used on the different types and models of sign supports.
- "Mesh" type materials are NOT an approved sign substrate, regardless of the tightness of the weave.
- All wooden individual sign panels fabricated from 2 or more pieces shall have one or more plywood cleat, 1/2" thick by 6" wide, fastened to the back of the sign and extending fully across the sign. The cleat shall be attached to the back of the sign using wood screws that do not penetrate the face of the sign panel. The screws shall be placed on both sides of the splice and spaced at 6" centers. The Engineer may approve other methods of splicing the sign face.

**REFLECTIVE SHEETING**

- All signs shall be retroreflective and constructed of sheeting meeting the color and retro-reflectivity requirements of DMS-8300 for rigid signs or DMS-8310 for roll-up signs. The web address for DMS specifications is shown on BC(1).
- White sheeting, meeting the requirements of DMS-8300 Type A, shall be used for signs with a white background.
- Orange sheeting, meeting the requirements of DMS-8300 Type B or Type C, shall be used for rigid signs with orange backgrounds.

**SIGN LETTERS**

- All sign letters and numbers shall be clear, and open rounded type uppercase alphabet letters as approved by the Federal Highway Administration (FHWA) and as published in the "Standard Highway Sign Design for Texas" manual. Signs, letters and numbers shall be of first class workmanship in accordance with Department Standards and Specifications.

**REMOVING OR COVERING**

- When sign messages may be confusing or do not apply, the signs shall be removed or completely covered.
- Long-term stationary or intermediate stationary signs installed on square metal tubing may be turned away from traffic 90 degrees when the sign message is not applicable. This technique may not be used for signs installed in the median of divided highways or near any intersections where the sign may be seen from approaching traffic.
- Signs installed on wooden skids shall not be turned at 90 degree angles to the roadway. These signs should be removed or completely covered when not required.
- When signs are covered, the material used shall be opaque, such as heavy mil black plastic, or other materials which will cover the entire sign face and maintain their opaque properties under automobile headlights at night, without damaging the sign sheeting.
- Burlap shall NOT be used to cover signs.
- Duct tape or other adhesive material shall NOT be affixed to a sign face.
- Signs and anchor stubs shall be removed and holes backfilled upon completion of work.

**SIGN SUPPORT WEIGHTS**

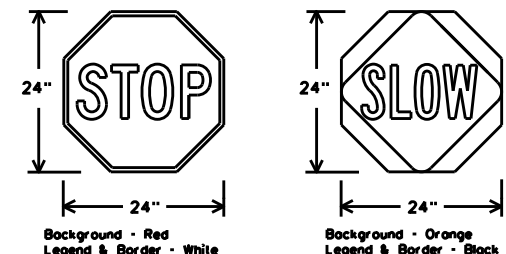
- Where sign supports require the use of weights to keep from turning over, the use of sandbags with dry, cohesionless sand should be used.
- The sandbags will be tied shut to keep the sand from spilling and to maintain a constant weight.
- Rock, concrete, iron, steel or other solid objects shall not be permitted for use as sign support weights.
- Sandbags should weigh a minimum of 35 lbs and a maximum of 50 lbs.
- Sandbags shall be made of a durable material that tears upon vehicular impact. Rubber (such as tire inner tubes) shall NOT be used.
- Rubber ballasts designed for channelizing devices should not be used for ballast on portable sign supports. Sign supports designed and manufactured with rubber bases may be used when shown on the CWZTCD list.
- Sandbags shall only be placed along or laid over the base supports of the traffic control device and shall not be suspended above ground level or hung with rope, wire, chains or other fasteners. Sandbags shall be placed along the length of the skids to weigh down the sign support.
- Sandbags shall NOT be placed under the skid and shall not be used to level sign supports placed on slopes.

**FLAGS ON SIGNS**

- Flags may be used to draw attention to warning signs. When used, the flag shall be 16 inches square or larger and shall be orange or fluorescent red-orange in color. Flags shall not be allowed to cover any portion of the sign face.

**STOP/SLOW PADDLES**

- STOP/SLOW paddles are the primary method to control traffic by flaggers. The STOP/SLOW paddle size should be 24" x 24".
- STOP/SLOW paddles shall be retroreflectorized when used at night.
- STOP/SLOW paddles may be attached to a staff with a minimum length of 6' to the bottom of the sign.
- Any lights incorporated into the STOP or SLOW paddle faces shall only be as specifically described in Section 6E.03 Hand Signaling Devices in the TMUTCD.



SHEETING REQUIREMENTS (WHEN USED AT NIGHT)		
USAGE	COLOR	SIGN FACE MATERIAL
BACKGROUND	RED	TYPE B OR C SHEETING
BACKGROUND	ORANGE	TYPE B <sub>TL</sub> OR C <sub>TL</sub> SHEETING
LEGEND & BORDER	WHITE	TYPE B OR C SHEETING
LEGEND & BORDER	BLACK	ACRYLIC NON-REFLECTIVE FILM

**CONTRACTOR REQUIREMENTS FOR MAINTAINING PERMANENT SIGNS WITHIN THE PROJECT LIMITS**

- Permanent signs are used to give notice of traffic laws or regulations, call attention to conditions that are potentially hazardous to traffic operations, show route designations, destinations, directions, distances, services, points of interest, and other geographical, recreational, specific service (LOGO), or cultural information. Drivers proceeding through a work zone need the same, if not better route guidance as normally installed on a roadway without construction.
- When permanent regulatory or warning signs conflict with work zone conditions, remove or cover the permanent signs until the permanent sign message matches the roadway condition. For details for covering large guide signs see the TS-CD standard.
- When existing permanent signs are moved and relocated due to construction purposes, they shall be visible to motorists at all times.
- If existing signs are to be relocated on their original supports, they shall be installed on crashworthy bases as shown on the SMD Standard sheets. The signs shall meet the required mounting heights shown on the BC Sheets or the SMD Standards. This work should be paid for under the appropriate pay item for relocating existing signs.
- If permanent signs are to be removed and relocated using temporary supports, the Contractor shall use crashworthy supports as shown on the BC standard sheets, TLRS standard sheets or the CWZTCD list. The signs shall meet the required mounting heights shown on the BC, or the SMD standard sheets during construction. This work should be paid for under the appropriate pay item for relocating existing signs.
- Any sign or traffic control device that is struck or damaged by the Contractor or his/her construction equipment shall be replaced as soon as possible by the Contractor to ensure proper guidance for the motorists. This will be subsidiary to Item 502.

Texas Department of Transportation Traffic Safety Division Standard

**BARRICADE AND CONSTRUCTION TEMPORARY SIGN NOTES**

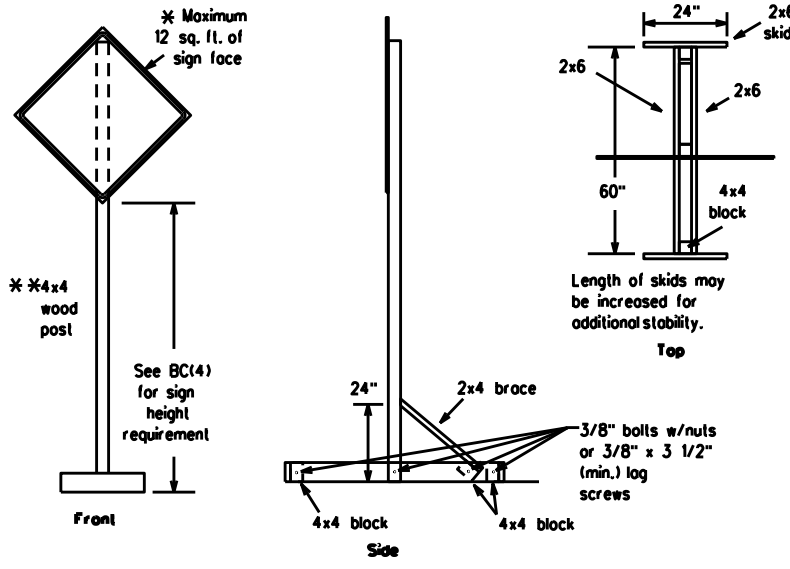
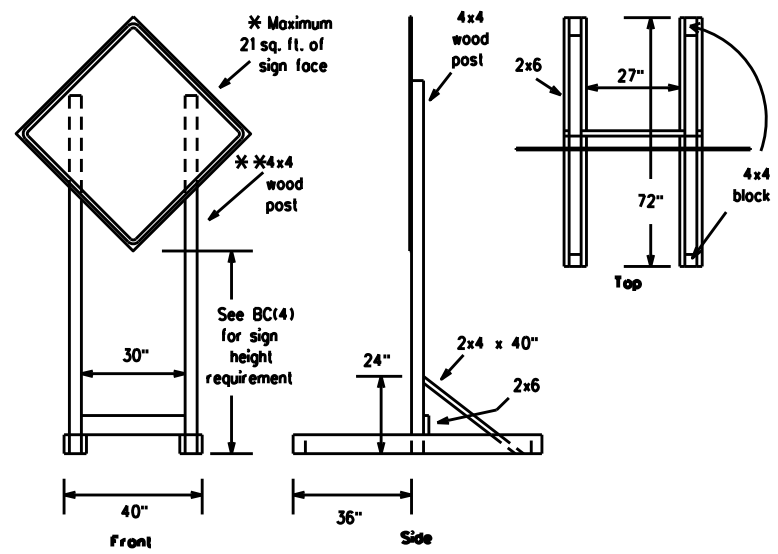
**BC(4)-21**

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© TxDOT November 2002	CONT	SECT	JOB	HIGHWAY
REVISIONS	090800	131	VARIOUS	
9-07 8-14	DIST	COUNTY	SHEET NO.	
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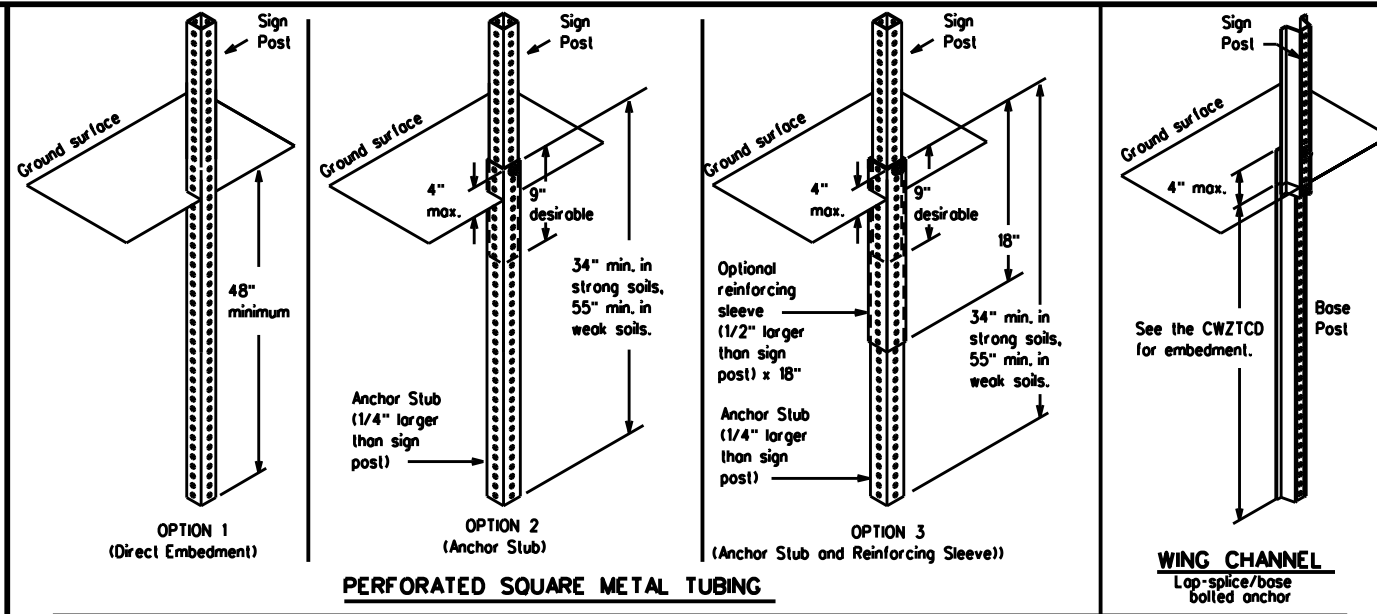
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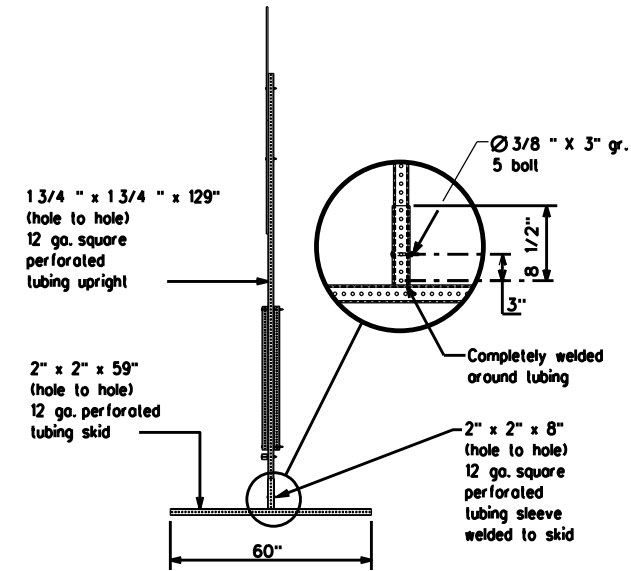
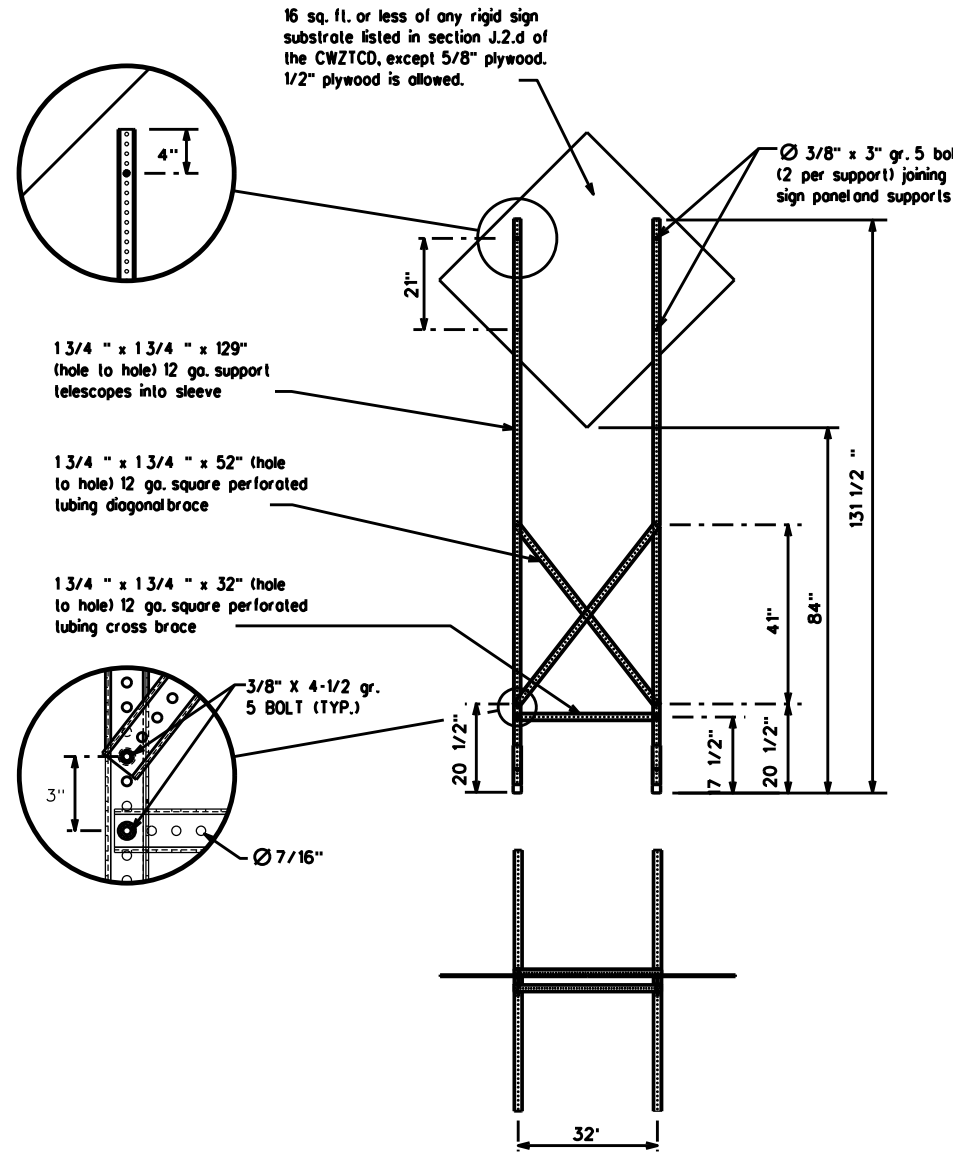
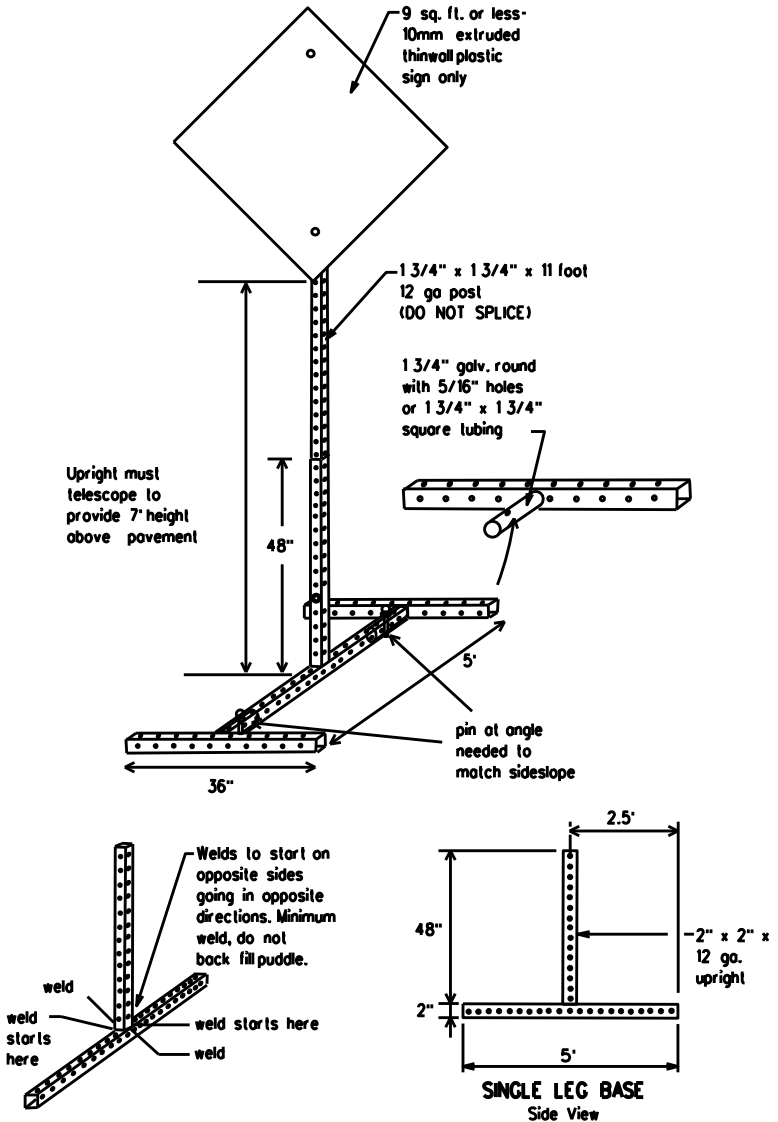
### SKID MOUNTED WOOD SIGN SUPPORTS

\* LONG/INTERMEDIATE TERM STATIONARY - PORTABLE SKID MOUNTED SIGN SUPPORTS



### GROUND MOUNTED SIGN SUPPORTS

Refer to the CWZTCD and the manufacturer's installation procedure for each type sign support. The maximum sign square footage shall adhere to the manufacturer's recommendation. Two post installations can be used for larger signs.



### SKID MOUNTED PERFORATED SQUARE STEEL TUBING SIGN SUPPORTS

\* LONG/INTERMEDIATE TERM STATIONARY - PORTABLE SKID MOUNTED SIGN SUPPORTS

### WEDGE ANCHORS

Both steel and plastic Wedge Anchor Systems as shown on the SMD Standard Sheets may be used as temporary sign supports for signs up to 10 square feet of sign face. They may be set in concrete or in sturdy soils if approved by the Engineer. (See web address for "Traffic Engineering Standard Sheets" on BC(1)).

### OTHER DESIGNS

MORE DETAILS OF APPROVED LONG/INTERMEDIATE AND SHORT TERM SUPPORTS CAN BE FOUND ON THE CWZTCD LIST. SEE BC(1) FOR WEBSITE LOCATION.

### GENERAL NOTES

1. Nails may be used in the assembly of wooden sign supports, but 3/8" bolts with nuts or 3/8" x 3 1/2" lag screws must be used on every joint for final connection.
2. No more than 2 sign posts shall be placed within a 7 ft. circle, except for specific materials noted on the CWZTCD List.
3. When project is completed, all sign supports and foundations shall be removed from the project site. This will be considered subsidiary to Item 502.

- \* See BC(4) for definition of "Work Duration."
- \*\* Wood sign posts MUST be one piece. Splicing will NOT be allowed. Posts shall be painted white.
- See the CWZTCD for the type of sign substrate that can be used for each approved sign support.

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## BARRICADE AND CONSTRUCTION TYPICAL SIGN SUPPORT

BC(5)-21

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DATE: FILE:

WHEN NOT IN USE, REMOVE THE PCMS FROM THE RIGHT-OF-WAY OR PLACE THE PCMS BEHIND BARRIER OR GUARDRAIL WITH SIGN PANEL TURNED PARALLEL TO TRAFFIC

# RECOMMENDED PHASES AND FORMATS FOR PCMS MESSAGES DURING ROADWORK ACTIVITIES

(The Engineer may approve other messages not specifically covered here.)

## PORTABLE CHANGEABLE MESSAGE SIGNS

- The Engineer/Inspector shall approve all messages used on portable changeable message signs (PCMS).
- Messages on PCMS should contain no more than 8 words (about four to eight characters per word), not including simple words such as "TO," "FOR," "AT," etc.
- Messages should consist of a single phase, or two phases that alternate. Three-phase messages are not allowed. Each phase of the message should convey a single thought, and must be understood by itself.
- Use the word "EXIT" to refer to an exit ramp on a freeway; i.e., "EXIT CLOSED." Do not use the term "RAMP."
- Always use the route or interstate designation (IH, US, SH, FM) along with the number when referring to a roadway.
- When in use, the bottom of a stationary PCMS message panel should be a minimum 7 feet above the roadway, where possible.
- The message term "WEEKEND" should be used only if the work is to start on Saturday morning and end by Sunday evening at midnight. Actual days and hours of work should be displayed on the PCMS if work is to begin on Friday evening and/or continue into Monday morning.
- The Engineer/Inspector may select one of two options which are available for displaying a two-phase message on a PCMS. Each phase may be displayed for either four seconds each or for three seconds each.
- Do not "flash" messages or words included in a message. The message should be steady burn or continuous while displayed.
- Do not present redundant information on a two-phase message; i.e., keeping two lines of the message the same and changing the third line.
- Do not use the word "Danger" in message.
- Do not display the message "LANES SHIFT LEFT" or "LANES SHIFT RIGHT" on a PCMS. Drivers do not understand the message.
- Do not display messages that scroll horizontally or vertically across the face of the sign.
- The following table lists abbreviated words and two-word phrases that are acceptable for use on a PCMS. Both words in a phrase must be displayed together. Words or phrases not on this list should not be abbreviated, unless shown in the TMUTCD.
- PCMS character height should be at least 18 inches for trailer mounted units. They should be visible from at least 1/2 (.5) mile and the text should be legible from at least 600 feet at night and 800 feet in daylight. Truck mounted units must have a character height of 10 inches and must be legible from at least 400 feet.
- Each line of text should be centered on the message board rather than left or right justified.
- If disabled, the PCMS should default to an illegible display that will not alarm motorists and will only be used to alert workers that the PCMS has malfunctioned. A pattern such as a series of horizontal solid bars is appropriate.

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WORD OR PHRASE	ABBREVIATION	WORD OR PHRASE	ABBREVIATION
Access Road	ACCS RD	Major	MAJ
Alternate	ALT	Miles	MI
Avenue	AVE	Miles Per Hour	MPH
Best Route	BEST RTE	Minor	MNR
Boulevard	BLVD	Monday	MON
Bridge	BRDG	Normal	NORM
Canal	CANT	North	N
Center	CTR	Northbound	(route) N
Construction Ahead	CONST AHD	Parking	PKING
CROSSING	XING	Road	RD
Detour Route	DETOUR RTE	Right Lane	RT LN
Do Not	DONT	Saturday	SAT
East	E	Service Road	SERV RD
Eastbound	(route) E	Shoulder	SHLDR
Emergency	EMER	Slippery	SLIP
Emergency Vehicle	EMER VEH	South	S
Entrance, Enter	ENT	Southbound	(route) S
Express Lane	EXP LN	Speed	SPD
Expressway	EXPWY	Street	ST
XXXX Feet	XXXX FT	Sunday	SUN
Fog Ahead	FOG AHD	Telephone	PHONE
Freeway	FRWY, FWY	Temporary	TEMP
Freeway Blocked	FWY BLKD	Thursday	THURS
Friday	FRI	To Downtown	TO DWNTN
Hazardous Driving	HAZ DRIVING	Traffic	TRAF
Hazardous Material	HAZMAT	Travelers	TRVLR
High Occupancy Vehicle	HOV	Tuesday	TUES
Highway	HWY	Time Minutes	TIME MIN
Hour(s)	HR, HRS	Upper Level	UPR LEVEL
Information	INFO	Vehicles (s)	VEH, VEHs
It Is	ITS	Warning	WARN
Junction	JCT	Wednesday	WED
Left	LFT	Weight Limit	WT LIMIT
Left Lane	LFT LN	West	W
Lane Closed	LN CLOSED	Westbound	(route) W
Lower Level	LWR LEVEL	Wet Pavement	WET PVMT
Maintenance	MAINT	Will Not	WONT

Roadway designation = IH-number, US-number, SH-number, FM-number

## Phase 1: Condition Lists

### Road/Lane/Ramp Closure List

FREEWAY CLOSED X MILE
ROAD CLOSED AT SH XXX
ROAD CLSD AT FM XXXX
RIGHT X LANES CLOSED
CENTER LANE CLOSED
NIGHT LANE CLOSURES
VARIOUS LANES CLOSED
EXIT CLOSED
MALL DRIVEWAY CLOSED
XXXXXXXXX BLVD CLOSED

### Other Condition List

FRONTAGE ROAD CLOSED
SHOULDER CLOSED XXX FT
RIGHT LN CLOSED XXX FT
RIGHT X LANES OPEN
DAYTIME LANE CLOSURES
I-XX SOUTH EXIT CLOSED
EXIT XXX CLOSED X MILE
RIGHT LN TO BE CLOSED
X LANES CLOSED TUE - FRI
ROADWORK XXX FT
FLAGGER XXXX FT
RIGHT LN NARROWS XXXX FT
MERGING TRAFFIC XXXX FT
LOOSE GRAVEL XXXX FT
DETOUR X MILE
ROADWORK PAST SH XXXX
BUMP XXXX FT
TRAFFIC SIGNAL XXXX FT
ROAD REPAIRS XXXX FT
LANE NARROWS XXXX FT
TWO-WAY TRAFFIC XX MILE
CONST TRAFFIC XXX FT
UNEVEN LANES XXXX FT
ROUGH ROAD XXXX FT
ROADWORK NEXT FRI-SUN
US XXX EXIT X MILES
LANES SHIFT

\* LANES SHIFT in Phase 1 must be used with STAY IN LANE in Phase 2.

## Phase 2: Possible Component Lists

### Action to Take/Effect on Travel List

MERGE RIGHT
DETOUR NEXT X EXITS
USE EXIT XXX
STAY ON US XXX SOUTH
TRUCKS USE US XXX N
WATCH FOR TRUCKS
EXPECT DELAYS
REDUCE SPEED XXX FT
USE OTHER ROUTES
STAY IN LANE

### Location List

AT FM XXXX
BEFORE RAILROAD CROSSING
NEXT X MILES
PAST US XXX EXIT
XXXXXXXXX TO XXXXXXXXX
US XXX TO FM XXXX

### Warning List

SPEED LIMIT XX MPH
MAXIMUM SPEED XX MPH
MINIMUM SPEED XX MPH
ADVISORY SPEED XX MPH
RIGHT LANE EXIT
USE CAUTION
DRIVE SAFELY
DRIVE WITH CARE

### \*\* Advance Notice List

TUE-FRI XX AM- X PM
APR XX- XX X PM-X AM
BEGINS MONDAY
BEGINS MAY XX
MAY X-X XX PM - XX AM
NEXT FRI-SUN
XX AM TO XX PM
NEXT TUE AUG XX
TONIGHT XX PM- XX AM

\*\* See Application Guidelines Note 6.

## APPLICATION GUIDELINES

- Only 1 or 2 phases are to be used on a PCMS.
- The 1st phase (or both) should be selected from the "Road/Lane/Ramp Closure List" and the "Other Condition List".
- A 2nd phase can be selected from the "Action to Take/Effect on Travel, Location, General Warning, or Advance Notice Phase Lists".
- A Location Phase is necessary only if a distance or location is not included in the first phase selected.
- If two PCMS are used in sequence, they must be separated by a minimum of 1000 ft. Each PCMS should be limited to two phases, and should be understandable by themselves.
- For advance notice, when the current date is within seven days of the actual work date, calendar days should be replaced with days of the week. Advance notification should typically be for no more than one week prior to the work.

## WORDING ALTERNATIVES

- The words RIGHT, LEFT and ALL can be interchanged as appropriate.
- Roadway designations IH, US, SH, FM and LP can be interchanged as appropriate.
- EAST, WEST, NORTH and SOUTH (or abbreviations E, W, N and S) can be interchanged as appropriate.
- Highway names and numbers replaced as appropriate.
- ROAD, HIGHWAY and FREEWAY can be interchanged as needed.
- AHEAD may be used instead of distances if necessary.
- FT and M, MILE and MILES interchanged as appropriate.
- AT, BEFORE and PAST interchanged as needed.
- Distances or AHEAD can be eliminated from the message if a location phase is used.

PCMS SIGNS WITHIN THE R.O.W. SHALL BE BEHIND GUARDRAIL OR CONCRETE BARRIER OR SHALL HAVE A MINIMUM OF FOUR (4) PLASTIC DRUMS PLACED PERPENDICULAR TO TRAFFIC ON THE UPSTREAM SIDE OF THE PCMS, WHEN EXPOSED TO ONE DIRECTION OF TRAFFIC. WHEN EXPOSED TO TWO WAY TRAFFIC, THE FOUR DRUMS SHOULD BE PLACED WITH ONE DRUM AT EACH OF THE FOUR CORNERS OF THE UNIT.

## FULL MATRIX PCMS SIGNS

- When Full Matrix PCMS signs are used, the character height and legibility/visibility requirements shall be maintained as listed in Note 15 under "PORTABLE CHANGEABLE MESSAGE SIGNS" above.
- When symbol signs, such as the "Flogger Symbol" (CW20-7) are represented graphically on the Full Matrix PCMS sign and, with the approval of the Engineer, it shall maintain the legibility/visibility requirement listed above.
- When symbol signs are represented graphically on the Full Matrix PCMS, they shall only supplement the use of the static sign represented, and shall not substitute for, or replace that sign.
- A full matrix PCMS may be used to simulate a flashing arrow board provided it meets the visibility, flash rate and dimming requirements on BC(7), for the same size arrow.

SHEET 6 OF 12



## BARRICADE AND CONSTRUCTION PORTABLE CHANGEABLE MESSAGE SIGN (PCMS)

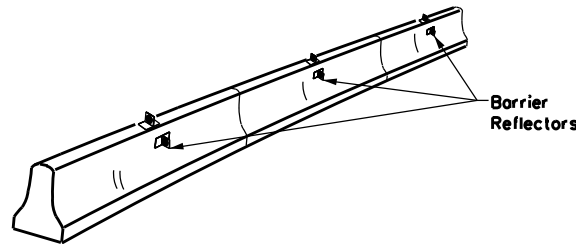
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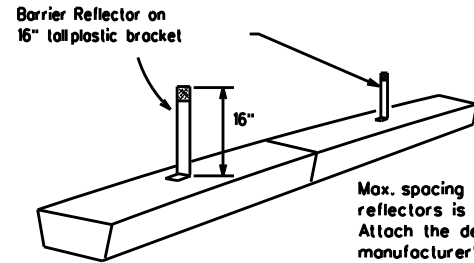
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- Barrier Reflectors shall be pre-qualified, and conform to the color and reflectivity requirements of DMS-8600. A list of prequalified Barrier Reflectors can be found at the Material Producer List web address shown on BC(1).
- Color of Barrier Reflectors shall be as specified in the TMUTCD. The cost of the reflectors shall be considered subsidiary to Item 512.



**CONCRETE TRAFFIC BARRIER (CTB)**

- Where traffic is on one side of the CTB, two (2) Barrier Reflectors shall be mounted in approximately the midsection of each section of CTB. An alternate mounting location is uniformly spaced at one end of each CTB. This will allow for attachment of a barrier grapple without damaging the reflector. The Barrier Reflector mounted on the side of the CTB shall be located directly below the reflector mounted on top of the barrier, as shown in the detail above.
- Where CTB separates two-way traffic, three barrier reflectors shall be mounted on each section of CTB. The reflector unit on top shall have two yellow reflective faces (Bi-Directional) while the reflectors on each side of the barrier shall have one yellow reflective face, as shown in the detail above.
- When CTB separates traffic traveling in the same direction, no barrier reflectors will be required on top of the CTB.
- Barrier Reflector units shall be yellow or white in color to match the edge line being supplemented.
- Maximum spacing of Barrier Reflectors is forty (40) feet.
- Pavement markers or temporary flexible-reflective roadway marker tabs shall NOT be used as CTB delineation.
- Attachment of Barrier Reflectors to CTB shall be per manufacturer's recommendations.
- Missing or damaged Barrier Reflectors shall be replaced as directed by the Engineer.
- Single slope barriers shall be delineated as shown on the above detail.



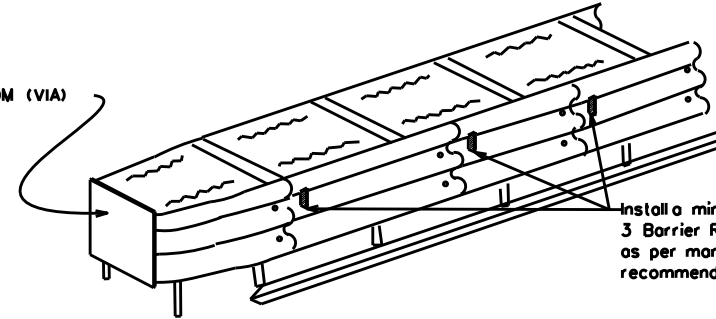
**LOW PROFILE CONCRETE BARRIER (LPCB) USED IN WORK ZONES**

LPCB is approved for use in work zone locations, where the posted speed is 45mph, or less. See Roadway Standard Sheet LPCB.

Max. spacing of barrier reflectors is 20 feet. Attach the delineators as per manufacturer's recommendations.

**LOW PROFILE CONCRETE BARRIER (LPCB)**

See D & OM (VIA)



**DELINEATION OF END TREATMENTS**

**END TREATMENTS FOR CTB'S USED IN WORK ZONES**

End treatments used on CTB's in work zones shall meet the appropriate crashworthy standards as defined in the Manual for Assessing Safety Hardware (MASH). Refer to the CWZTC List for approved end treatments and manufacturers.

**BARRIER REFLECTORS FOR CONCRETE TRAFFIC BARRIER AND ATTENUATORS**

**WARNING LIGHTS**

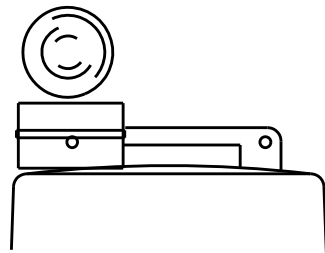
- Warning lights shall meet the requirements of the TMUTCD.
- Warning lights shall NOT be installed on barricades.
- Type A-Low intensity Flashing Warning Lights are commonly used with drums. They are intended to warn of or mark a potentially hazardous area. Their use shall be as indicated on this sheet and/or other sheets of the plans by the designation "FL". The Type A Warning Lights shall not be used with signs manufactured with Type B or C sheeting, meeting the requirements of Departmental Material Specification DMS-8300.
- Type-C and Type D 360 degree Steady Burn Lights are intended to be used in a series for delineation to supplement other traffic control devices. Their use shall be as indicated on this sheet and/or other sheets of the plans by the designation "SB".
- The Engineer/Inspector or the plans shall specify the location and type of warning lights to be installed on the traffic control devices.
- When required by the Engineer, the Contractor shall furnish a copy of the warning lights certification. The warning light manufacturer will certify the warning lights meet the requirements of the latest ITE Purchase Specifications for Flashing and Steady-Burn Warning Lights.
- When used to delineate curves, Type-C and Type D Steady Burn Lights should only be placed on the outside of the curve, not the inside.
- The location of warning lights and warning reflectors on drums shall be as shown elsewhere in the plans.

**WARNING LIGHTS MOUNTED ON PLASTIC DRUMS**

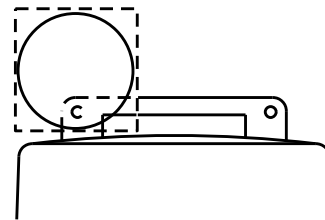
- Type A flashing warning lights are intended to warn drivers that they are approaching or are in a potentially hazardous area.
- Type A random flashing warning lights are not intended for delineation and shall not be used in a series.
- A series of sequential flashing warning lights placed on channelizing devices to form a merging taper may be used for delineation. If used, the successive flashing of the sequential warning lights should occur from the beginning of the taper to the end of the merging taper in order to identify the desired vehicle path. The rate of flashing for each light shall be 65 flashes per minute, plus or minus 10 flashes.
- Type C and D steady-burn warning lights are intended to be used in a series to delineate the edge of the travel lane on detours, on lane changes, on lane closures, and on other similar conditions.
- Type A, Type C and Type D warning lights shall be installed at locations as detailed on other sheets in the plans.
- Warning lights shall not be installed on a drum that has a sign, chevron or vertical panel.
- The maximum spacing for warning lights on drums should be identical to the channelizing device spacing.

**WARNING REFLECTORS MOUNTED ON PLASTIC DRUMS AS A SUBSTITUTE FOR TYPE C (STEADY BURN) WARNING LIGHTS**

- A warning reflector or approved substitute may be mounted on a plastic drum as a substitute for a Type C, steady burn warning light at the discretion of the Contractor unless otherwise noted in the plans.
- The warning reflector shall be yellow in color and shall be manufactured using a sign substrate approved for use with plastic drums listed on the CWZTC.
- The warning reflector shall have a minimum retroreflective surface area (one-side) of 30 square inches.
- Round reflectors shall be fully reflectorized, including the area where attached to the drum.
- Square substrates must have a minimum of 30 square inches of reflectorized sheeting. They do not have to be reflectorized where it attaches to the drum.
- The side of the warning reflector facing approaching traffic shall have sheeting meeting the color and retroreflectivity requirements for DMS 8300-Type B or Type C.
- When used near two-way traffic, both sides of the warning reflector shall be reflectorized.
- The warning reflector should be mounted on the side of the handle nearest approaching traffic.
- The maximum spacing for warning reflectors should be identical to the channelizing device spacing requirements.



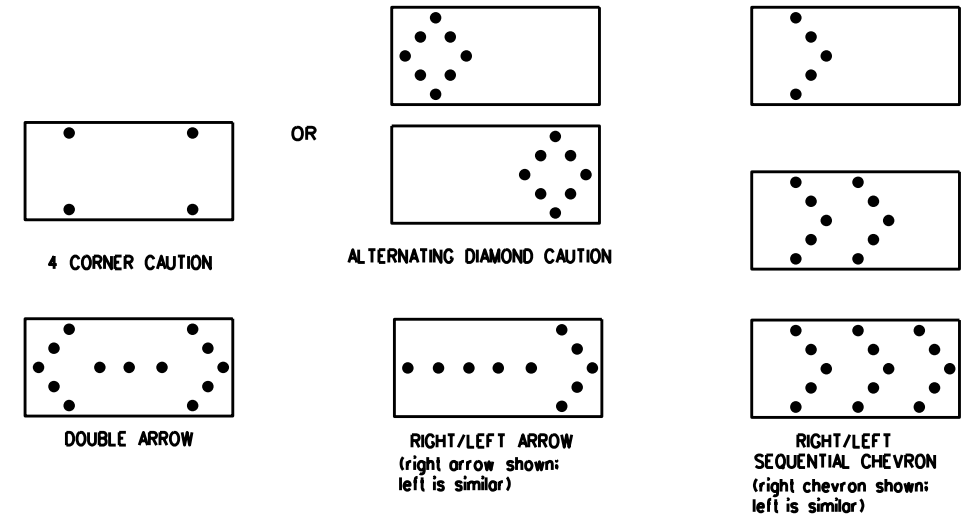
Type C Warning Light or approved substitute mounted on a drum adjacent to the travel way.



Warning reflector may be round or square. Must have a yellow reflective surface area of at least 30 square inches

Arrow Boards may be located behind channelizing devices in place for a shoulder taper or merging taper, otherwise they shall be delineated with four (4) channelizing devices placed perpendicular to traffic on the upstream side of traffic.

- The Flashing Arrow Board should be used for all lane closures on multi-lane roadways, or slow moving maintenance or construction activities on the travel lanes.
- Flashing Arrow Boards should not be used on two-lane, two-way roadways, detours, diversions or work on shoulders unless the "CAUTION" display (see detail below) is used.
- The Engineer/Inspector shall choose all appropriate signs, barricades and/or other traffic control devices that should be used in conjunction with the Flashing Arrow Board.
- The Flashing Arrow Board should be able to display the following symbols:



- The "CAUTION" display consists of four corner lamps flashing simultaneously, or the Alternating Diamond Caution mode as shown.
- The straight line caution display is NOT ALLOWED.
- The Flashing Arrow Board shall be capable of minimum 50 percent dimming from rated lamp voltage. The flashing rate of the lamps shall not be less than 25 nor more than 40 flashes per minute.
- Minimum lamp "on time" shall be approximately 50 percent for the flashing arrow and equal intervals of 25 percent for each sequential phase of the flashing chevron.
- The sequential arrow display is NOT ALLOWED.
- The flashing arrow display is the TxDOT standard; however, the sequential chevron display may be used during daylight operations.
- The Flashing Arrow Board shall be mounted on a vehicle, trailer or other suitable support.
- A Flashing Arrow Board SHALL NOT BE USED to laterally shift traffic.
- A full matrix PCMS may be used to simulate a Flashing Arrow Board provided it meets visibility, flash rate and dimming requirements on this sheet for the same size arrow.
- Minimum mounting height of trailer mounted Arrow Boards should be 7 feet from roadway to bottom of panel.

REQUIREMENTS			
TYPE	MINIMUM SIZE	MINIMUM NUMBER OF PANEL LAMPS	MINIMUM VISIBILITY DISTANCE
B	30 x 60	13	3/4 mile
C	48 x 96	15	1 mile

**ATTENTION**  
Flashing Arrow Boards shall be equipped with automatic dimming devices.

WHEN NOT IN USE, REMOVE THE ARROW BOARD FROM THE RIGHT-OF-WAY OR PLACE THE ARROW BOARD BEHIND CONCRETE TRAFFIC BARRIER OR GUARDRAIL.

**FLASHING ARROW BOARDS**

SHEET 7 OF 12

**TRUCK-MOUNTED ATTENUATORS**

- Truck-mounted attenuators (TMA) used on TxDOT facilities must meet the requirements outlined in the Manual for Assessing Safety Hardware (MASH).
- Refer to the CWZTC for the requirements of Level 2 or Level 3 TMAs.
- Refer to the CWZTC for a list of approved TMAs.
- TMAs are required on freeways unless otherwise noted in the plans.
- A TMA should be used anytime that it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the work performance.
- The only reason a TMA should not be required is when a work area is spread down the roadway and the work crew is an extended distance from the TMA.



**BARRICADE AND CONSTRUCTION ARROW PANEL, REFLECTORS, WARNING LIGHTS & ATTENUATOR**

**BC(7)-21**

FILE: bc-21.dgn	DN: TxDOT	CK: TxDOT	DW: TxDOT	CK: TxDOT
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**GENERAL NOTES**

1. For long term stationary work zones on freeways, drums shall be used as the primary channelizing device.
2. For intermediate term stationary work zones on freeways, drums should be used as the primary channelizing device but may be replaced in tangent sections by vertical panels, or 42" two-piece cones. In tangent sections, one-piece cones may be used with the approval of the Engineer but only if personnel are present on the project at all times to maintain the cones in proper position and location.
3. For short term stationary work zones on freeways, drums are the preferred channelizing device but may be replaced in tapers, transitions and tangent sections by vertical panels, two-piece cones or one-piece cones as approved by the Engineer.
4. Drums and all related items shall comply with the requirements of the current version of the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD) and the "Compliant Work Zone Traffic Control Devices List" (CWZTCD).
5. Drums, bases, and related materials shall exhibit good workmanship and shall be free from objectionable marks or defects that would adversely affect their appearance or serviceability.
6. The Contractor shall have a maximum of 24 hours to replace any plastic drums identified for replacement by the Engineer/Inspector. The replacement device must be an approved device.

**GENERAL DESIGN REQUIREMENTS**

Pre-qualified plastic drums shall meet the following requirements:

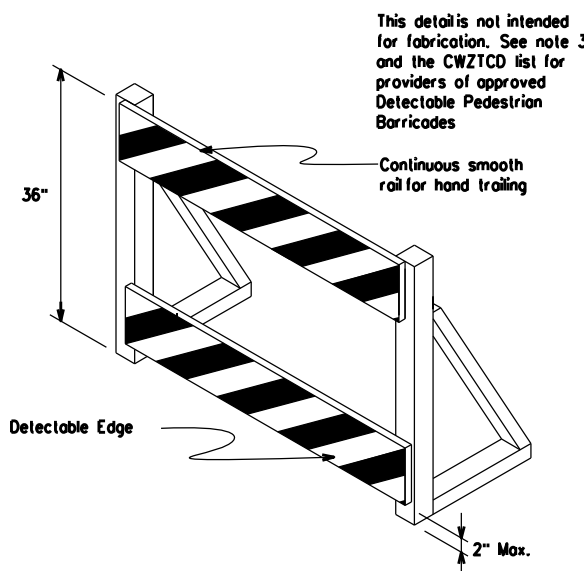
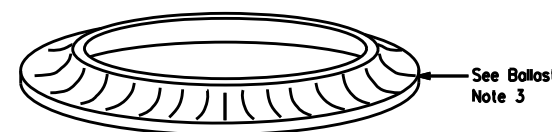
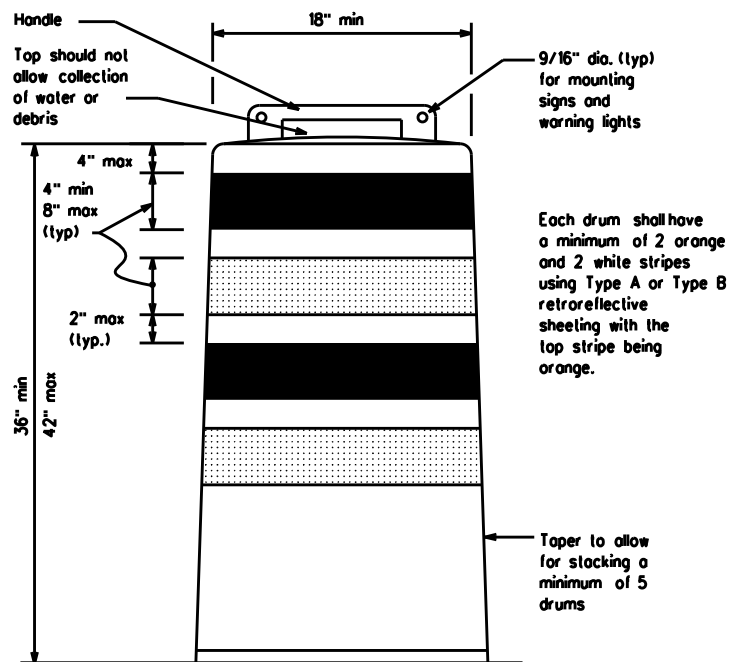
1. Plastic drums shall be a two-piece design; the "body" of the drum shall be the top portion and the "base" shall be the bottom.
2. The body and base shall lock together in such a manner that the body separates from the base when impacted by a vehicle traveling at a speed of 20 MPH or greater but prevents accidental separation due to normal handling and/or air turbulence created by passing vehicles.
3. Plastic drums shall be constructed of lightweight flexible, and deformable materials. The Contractor shall NOT use metal drums or single piece plastic drums as channelization devices or sign supports.
4. Drums shall present a profile that is a minimum of 18 inches in width at the 36 inch height when viewed from any direction. The height of drum unit (body installed on base) shall be a minimum of 36 inches and a maximum of 42 inches.
5. The top of the drum shall have a built-in handle for easy pickup and shall be designed to drain water and not collect debris. The handle shall have a minimum of two widely spaced 9/16 inch diameter holes to allow attachment of a warning light, warning reflector unit or approved compliant sign.
6. The exterior of the drum body shall have a minimum of four alternating orange and white retroreflective circumferential stripes not less than 4 inches nor greater than 8 inches in width. Any non-reflectORIZED space between any two adjacent stripes shall not exceed 2 inches in width.
7. Bases shall have a maximum width of 36 inches, a maximum height of 4 inches, and a minimum of two footholds of sufficient size to allow base to be held down while separating the drum body from the base.
8. Plastic drums shall be constructed of ultra-violet stabilized, orange, high-density polyethylene (HDPE) or other approved material.
9. Drum body shall have a maximum unballasted weight of 11 lbs.
10. Drum and base shall be marked with manufacturer's name and model number.

**RETROREFLECTIVE SHEETING**

1. The stripes used on drums shall be constructed of sheeting meeting the color and retroreflectivity requirements of Departmental Materials Specification DMS-8300, "Sign Face Materials." Type A or Type B reflective sheeting shall be supplied unless otherwise specified in the plans.
2. The sheeting shall be suitable for use on and shall adhere to the drum surface such that, upon vehicular impact, the sheeting shall remain adhered in-place and exhibit no delaminating, cracking, or loss of retroreflectivity other than that loss due to abrasion of the sheeting surface.

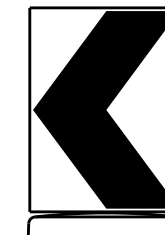
**BALLAST**

1. Unballasted bases shall be large enough to hold up to 50 lbs. of sand. This base, when filled with the ballast material, should weigh between 35 lbs (minimum) and 50 lbs (maximum). The ballast may be sand in one to three sandbags separate from the base, sand in a sand-filled plastic base, or other ballasting devices as approved by the Engineer. Stacking of sandbags will be allowed, however height of sandbags above pavement surface may not exceed 12 inches.
2. Bases with built-in ballast shall weigh between 40 lbs. and 50 lbs. Built-in ballast can be constructed of an integral crumb rubber base or a solid rubber base.
3. Recycled truck tire sidewalls may be used for ballast on drums approved for this type of ballast on the CWZTCD list.
4. The ballast shall not be heavy objects, water, or any material that would become hazardous to motorists, pedestrians, or workers when the drum is struck by a vehicle.
5. When used in regions susceptible to freezing, drums shall have drainage holes in the bottoms so that water will not collect and freeze becoming a hazard when struck by a vehicle.
6. Ballast shall not be placed on top of drums.
7. Adhesives may be used to secure base of drums to pavement.

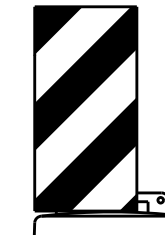


**DETECTABLE PEDESTRIAN BARRICADES**

1. When existing pedestrian facilities are disrupted, closed, or relocated in a TTC zone, the temporary facilities shall be detectable and include accessibility features consistent with the features present in the existing pedestrian facility. Refer to WZ(BTS-2) for Pedestrian Control requirements for Sidewalk Diversions, Sidewalk Detours and Crosswalk Closures.
2. Where pedestrians with visual disabilities normally use the closed sidewalk, a Detectable Pedestrian Barricade shall be placed across the full width of the closed sidewalk instead of a Type 3 Barricade.
3. Detectable pedestrian barricades similar to the one pictured above, longitudinal channelizing devices, some concrete barriers, and wood or chain link fencing with a continuous detectable edging can satisfactorily delineate a pedestrian path.
4. Tape, rope, or plastic chain strung between devices are not detectable, do not comply with the design standards in the "Americans with Disabilities Act Accessibility Guidelines (ADAAG)" and should not be used as a control for pedestrian movements.
5. Warning lights shall not be attached to detectable pedestrian barricades.
6. Detectable pedestrian barricades should use 8" nominal barricade rails as shown on BC(10) provided that the top rail provides a smooth continuous rail suitable for hand trailing with no splinters, burrs, or sharp edges.



18" x 24" Sign  
(Maximum Sign Dimension)  
Chevron CW1-8, Opposing Traffic Lane Divider, Driveway sign D70a, Keep Right R4 series or other signs as approved by Engineer



12" x 24" Vertical Panel  
mount with diagonals sloping down towards travel way

Plywood, Aluminum or Metal sign substrates shall NOT be used on plastic drums

**SIGNS, CHEVRONS, AND VERTICAL PANELS MOUNTED ON PLASTIC DRUMS**

1. Signs used on plastic drums shall be manufactured using substrates listed on the CWZTCD.
2. Chevrons and other work zone signs with an orange background shall be manufactured with Type B or Type C Orange sheeting meeting the color and retroreflectivity requirements of DMS-8300, "Sign Face Material," unless otherwise specified in the plans.
3. Vertical Panels shall be manufactured with orange and white sheeting meeting the requirements of DMS-8300 Type A or Type B. Diagonal stripes on Vertical Panels shall slope down toward the intended traveled lane.
4. Other sign messages (text or symbolic) may be used as approved by the Engineer. Sign dimensions shall not exceed 18 inches in width or 24 inches in height, except for the R9 series signs discussed in note 8 below.
5. Signs shall be installed using a 1/2 inch bolt (nominal) and nut, two washers, and one locking washer for each connection.
6. Mounting bolts and nuts shall be fully engaged and adequately torqued. Bolts should not extend more than 1/2 inch beyond nuts.
7. Chevrons may be placed on drums on the outside of curves, on merging tapers or on shifting tapers. When used in these locations, they may be placed on every drum or spaced not more than on every third drum. A minimum of three (3) should be used of each location called for in the plans.
8. R9-9, R9-10, R9-11 and R9-11a Sidewalk Closed signs which are 24 inches wide may be mounted on plastic drums, with approval of the Engineer.

SHEET 8 OF 12



**BARRICADE AND CONSTRUCTION CHANNELIZING DEVICES**

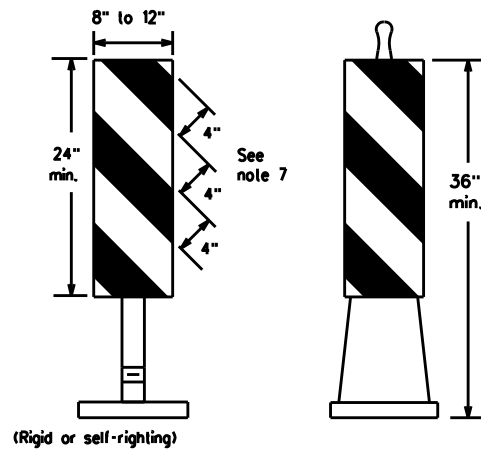
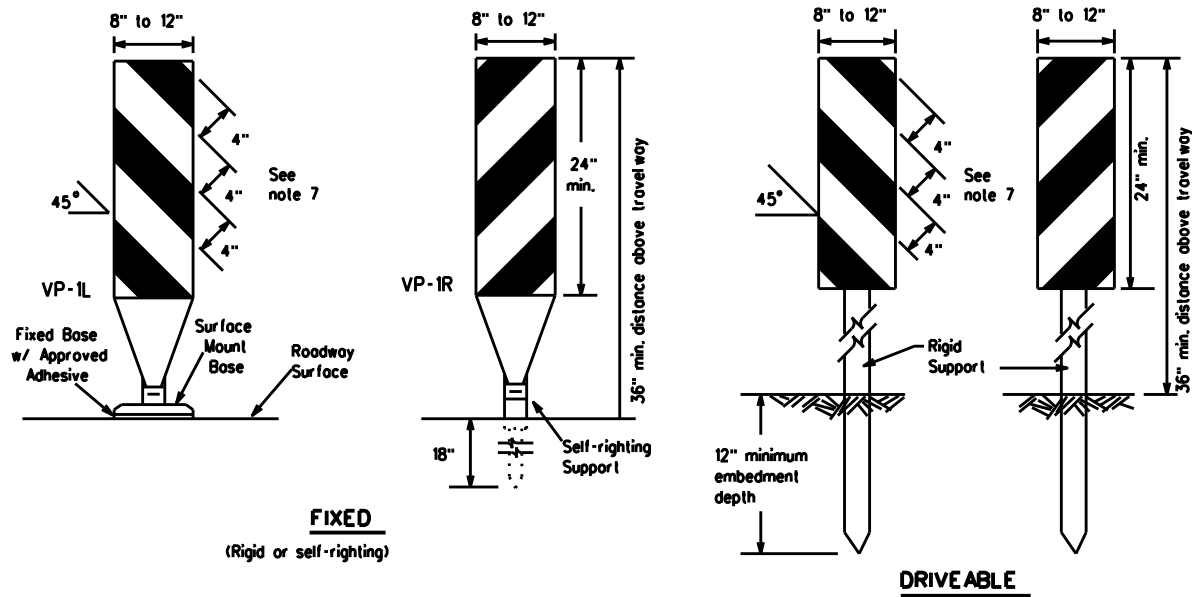
**BC(8)-21**

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© TxDOT	November 2002	CONT:	SECT:	JOB:	VARIOUS				
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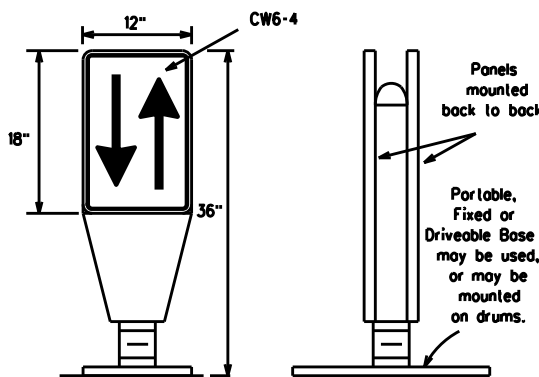
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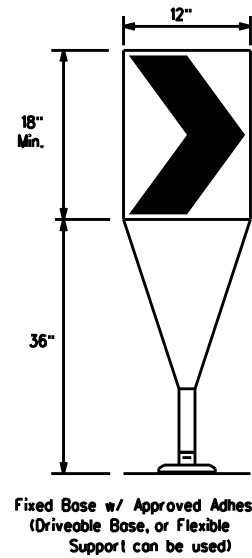
**VERTICAL PANELS (VPs)**

- Vertical Panels (VPs) are normally used to channelize traffic or divide opposing lanes of traffic.
- VPs may be used in daytime or nighttime situations. They may be used at the edge of shoulder drop-offs and other areas such as lane transitions where positive daytime and nighttime delineation is required. The Engineer/Inspector shall refer to the Roadway Design Manual for additional requirements on the use of VP's for drop-offs.
- VP's should be mounted back to back if used at the edge of cuts adjacent to two-way two lane roadways. Stripes are to be reflective orange and reflective white and should always slope downward toward the travel lane.
- VP's used on expressways and freeways or other high speed roadways, may have more than 270 square inches of retroreflective area facing traffic.
- Self-righting supports are available with portable base. See "Compliant Work Zone Traffic Control Devices List" (CWZTCD).
- Sheeting for the VP's shall be retroreflective Type A or Type B conforming to Departmental Material Specification DMS-8300, unless noted otherwise.
- Where the height of reflective material on the vertical panels is 36 inches or greater, a panel stripe of 6 inches shall be used.



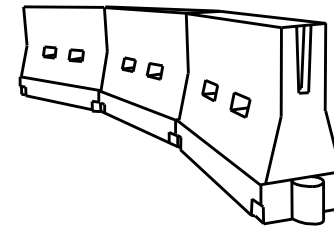
**OPPOSING TRAFFIC LANE DIVIDERS (OTLD)**

- Opposing Traffic Lane Dividers (OTLD) are delineation devices designed to convert a normal one-way roadway section to two-way operation. OTLD's are used on temporary centerlines. The upward and downward arrows on the sign's face indicate the direction of traffic on either side of the divider. The base is secured to the pavement with an adhesive or rubber weight to minimize movement caused by a vehicle impact or wind gust.
- The OTLD may be used in combination with 42" cones or VPs.
- Spacing between the OTLD shall not exceed 500 feet. 42" cones or VPs placed between the OTLD's should not exceed 100 foot spacing.
- The OTLD shall be orange with a black non-reflective legend. Sheeting for the OTLD shall be retroreflective Type B or Type C conforming to Departmental Material Specification DMS-8300, unless noted otherwise. The legend shall meet the requirements of DMS-8300.



- The chevron shall be a vertical rectangle with a minimum size of 12 by 18 inches.
- Chevrons are intended to give notice of a sharp change of alignment with the direction of travel and provide additional emphasis and guidance for vehicle operators with regard to changes in horizontal alignment of the roadway.
- Chevrons, when used, shall be erected on the outside of a sharp curve or turn, or on the far side of an intersection. They shall be in line with and at right angles to approaching traffic. Spacing should be such that the motorist always has three in view, until the change in alignment eliminates its need.
- To be effective, the chevron should be visible for at least 500 feet.
- Chevrons shall be orange with a black nonreflective legend. Sheeting for the chevron shall be retroreflective Type B or Type C conforming to Departmental Material Specification DMS-8300, unless noted otherwise. The legend shall meet the requirements of DMS-8300.
- For Long Term Stationary use on tapers or transitions on freeways and divided highways, self-righting chevrons may be used to supplement plastic drums but not to replace plastic drums.

**CHEVRONS**



**LONGITUDINAL CHANNELIZING DEVICES (LCD)**

- LCDs are crashworthy, lightweight, deformable devices that are highly visible, have good target value and can be connected together. They are not designed to contain or redirect a vehicle on impact.
- LCDs may be used instead of a line of cones or drums.
- LCDs shall be placed in accordance to application and installation requirements specific to the device, and used only when shown on the CWZTCD list.
- LCDs should not be used to provide positive protection for obstacles, pedestrians or workers.
- LCDs shall be supplemented with retroreflective delineation as required for temporary barriers on BC(7) when placed roughly parallel to the travel lanes.
- LCDs used as barricades placed perpendicular to traffic should have at least one row of reflective sheeting meeting the requirements for barricade rails as shown on BC(10). Place reflective sheeting near the top of the LCD along the full length of the device.

**WATER BALLASTED SYSTEMS USED AS BARRIERS**

- Water ballasted systems used as barriers shall not be used solely to channelize road users, but also to protect the work space per the appropriate Manual for Assessing Safety Hardware (MASH) crashworthiness requirements based on roadway speed and barrier application.
- Water ballasted systems used to channelize vehicular traffic shall be supplemented with retroreflective delineation or channelizing devices to improve daytime/nighttime visibility. They may also be supplemented with pavement markings.
- Water ballasted systems used as barriers shall be placed in accordance to application and installation requirements specific to the device, and used only when shown on the CWZTCD list.
- Water ballasted systems used as barriers should not be used for a merging taper except in low speed (less than 45 MPH) urban areas. When used on a taper in a low speed urban area, the taper shall be delineated and the taper length should be designed to optimize road user operations considering the available geometric conditions.
- When water ballasted systems used as barriers have blunt ends exposed to traffic, they should be attenuated as per manufacturer recommendations or flared to a point outside the clear zone.

If used to channelize pedestrians, longitudinal channelizing devices or water ballasted systems must have a continuous detectable bottom for users of long cones and the top of the unit shall not be less than 32 inches in height.

**HOLLOW OR WATER BALLASTED SYSTEMS USED AS LONGITUDINAL CHANNELIZING DEVICES OR BARRIERS**

**GENERAL NOTES**

- Work Zone channelizing devices illustrated on this sheet may be installed in close proximity to traffic and are suitable for use on high or low speed roadways. The Engineer/Inspector shall ensure that spacing and placement is uniform and in accordance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
- Channelizing devices shown on this sheet may have a driveable, fixed or portable base. The requirement for self-righting channelizing devices must be specified in the General Notes or other plan sheets.
- Channelizing devices on self-righting supports should be used in work zone areas where channelizing devices are frequently impacted by errant vehicles or vehicle related wind gusts making alignment of the channelizing devices difficult to maintain. Locations of these devices shall be detailed elsewhere in the plans. These devices shall conform to the TMUTCD and the "Compliant Work Zone Traffic Control Devices List" (CWZTCD).
- The Contractor shall maintain devices in a clean condition and replace damaged, nonreflective, faded, or broken devices and bases as required by the Engineer/Inspector. The Contractor shall be required to maintain proper device spacing and alignment.
- Portable bases shall be fabricated from virgin and/or recycled rubber. The portable bases shall weigh a minimum of 30 lbs.
- Pavement surfaces shall be prepared in a manner that ensures proper bonding between the adhesives, the fixed mount bases and the pavement surface. Adhesives shall be prepared and applied according to the manufacturer's recommendations.
- The installation and removal of channelizing devices shall not cause detrimental effects to the final pavement surfaces, including pavement surface discoloration or surface integrity. Driveable bases shall not be permitted on final pavement surfaces. The Engineer/Inspector shall approve all application and removal procedures of fixed bases.

Posted Speed	Formula	Minimum Desirable Taper Lengths x x			Suggested Maximum Spacing of Channelizing Devices	
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent
30	L = WS <sup>2</sup> / 60	150'	165'	180'	30'	60'
35		205'	225'	245'	35'	70'
40		265'	295'	320'	40'	80'
45	L = WS	450'	495'	540'	45'	90'
50		500'	550'	600'	50'	100'
55		550'	605'	660'	55'	110'
60		600'	660'	720'	60'	120'
65		650'	715'	780'	65'	130'
70	700'	770'	840'	70'	140'	
75	750'	825'	900'	75'	150'	
80	800'	880'	960'	80'	160'	

x x Taper lengths have been rounded off.  
L- Length of Taper (FT.) W- Width of Offset (FT.)  
S- Posted Speed (MPH)

**SUGGESTED MAXIMUM SPACING OF CHANNELIZING DEVICES AND MINIMUM DESIRABLE TAPER LENGTHS**

SHEET 9 OF 12



**BARRICADE AND CONSTRUCTION CHANNELIZING DEVICES**

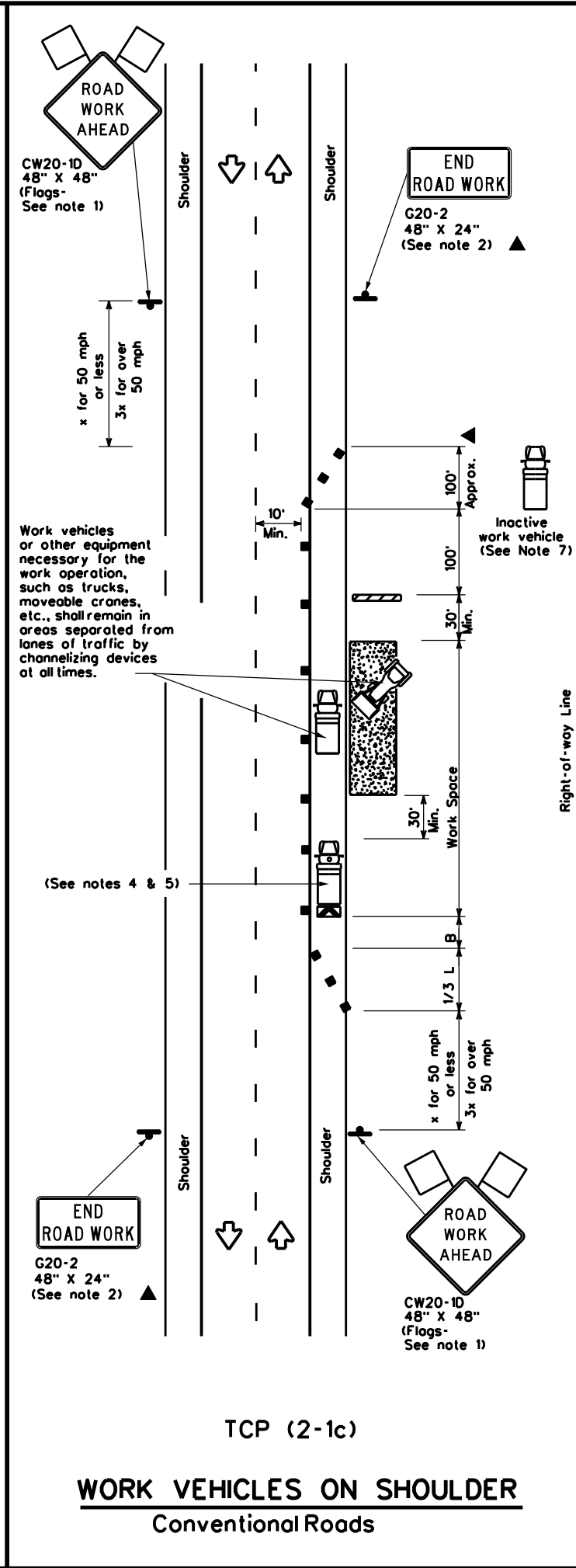
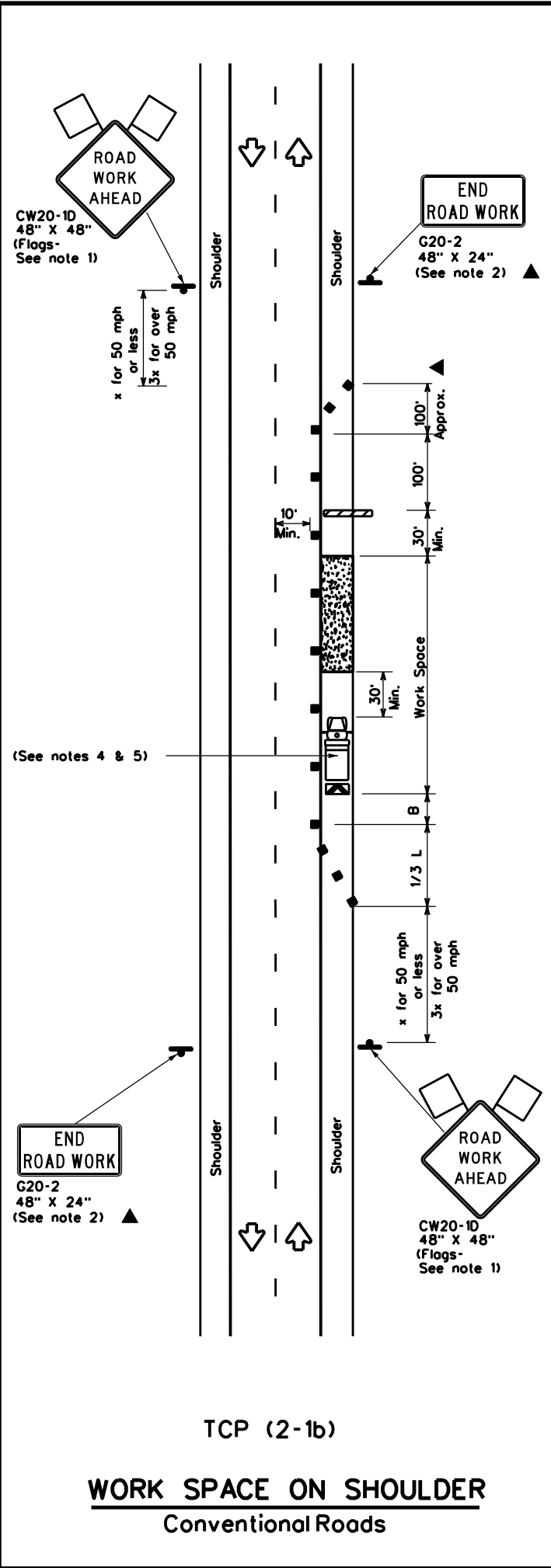
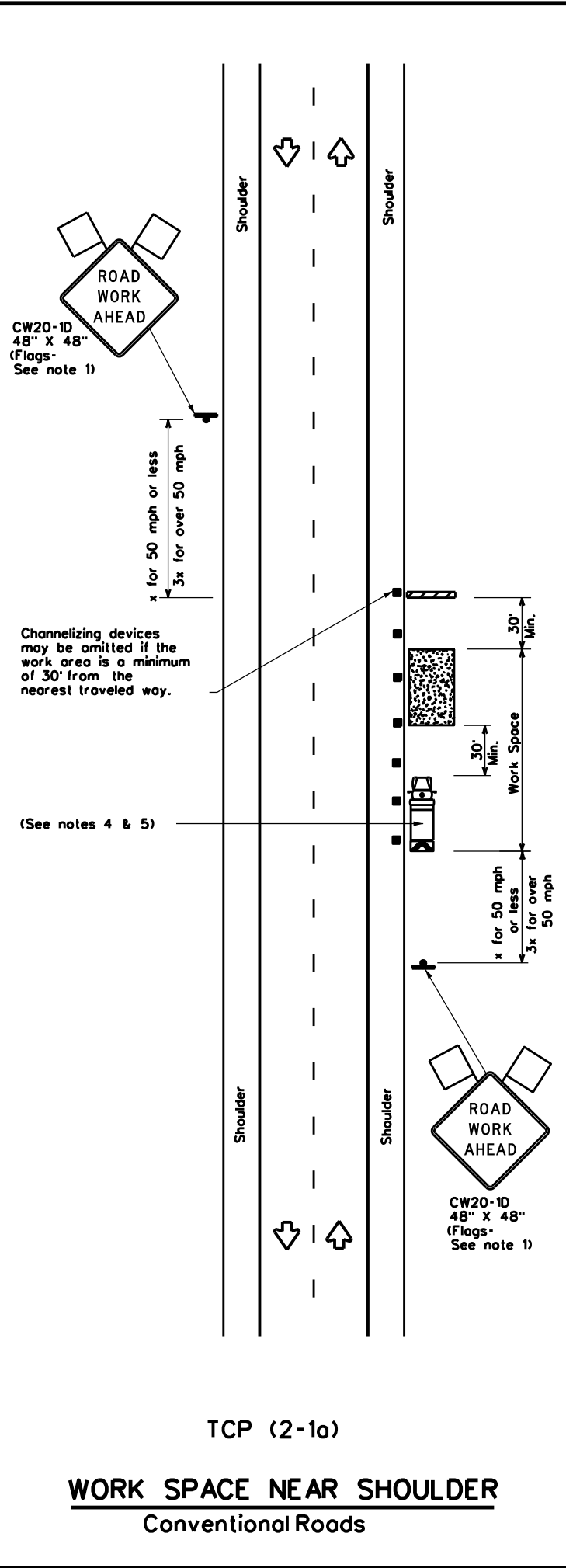
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LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed x	Formula	Minimum Desirable Taper Lengths x			Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing "x" Distance	Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent		
30	L = WS / 60	150'	165'	180'	30'	60'	120'	90'
35		205'	225'	245'	35'	70'	160'	120'
40	L = WS	265'	295'	320'	40'	80'	240'	155'
45		450'	495'	540'	45'	90'	320'	195'
50	L = WS	500'	550'	600'	50'	100'	400'	240'
55		550'	605'	660'	55'	110'	500'	295'
60	L = WS	600'	660'	720'	60'	120'	600'	350'
65		650'	715'	780'	65'	130'	700'	410'
70	L = WS	700'	770'	840'	70'	140'	800'	475'
75		750'	825'	900'	75'	150'	900'	540'

x Conventional Roads Only  
 \*\* Taper lengths have been rounded off.  
 L-Length of Taper(FT) W-Width of Offset(FT) S-Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	✓

- GENERAL NOTES**
- Flags attached to signs where shown, are REQUIRED.
  - All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated in the plans, or for routine maintenance work, when approved by the Engineer.
  - Stockpiled material should be placed a minimum of 30 feet from nearest traveled way.
  - Shadow Vehicle with TMA and high intensity rotating, flashing, oscillating or strobe lights. A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.
  - Additional Shadow Vehicles with TMAs may be positioned off the paved surface, next to those shown in order to protect a wider work space.
  - See TCP(5-1) for shoulder work on divided highways, expressways and freeways.
  - Inactive work vehicles or other equipment should be parked near the right-of-way line and not parked on the paved shoulder.
  - CW21-5 "SHOULDER WORK" signs may be used in place of CW20-1D "ROAD WORK AHEAD" signs for shoulder work on conventional roadways.

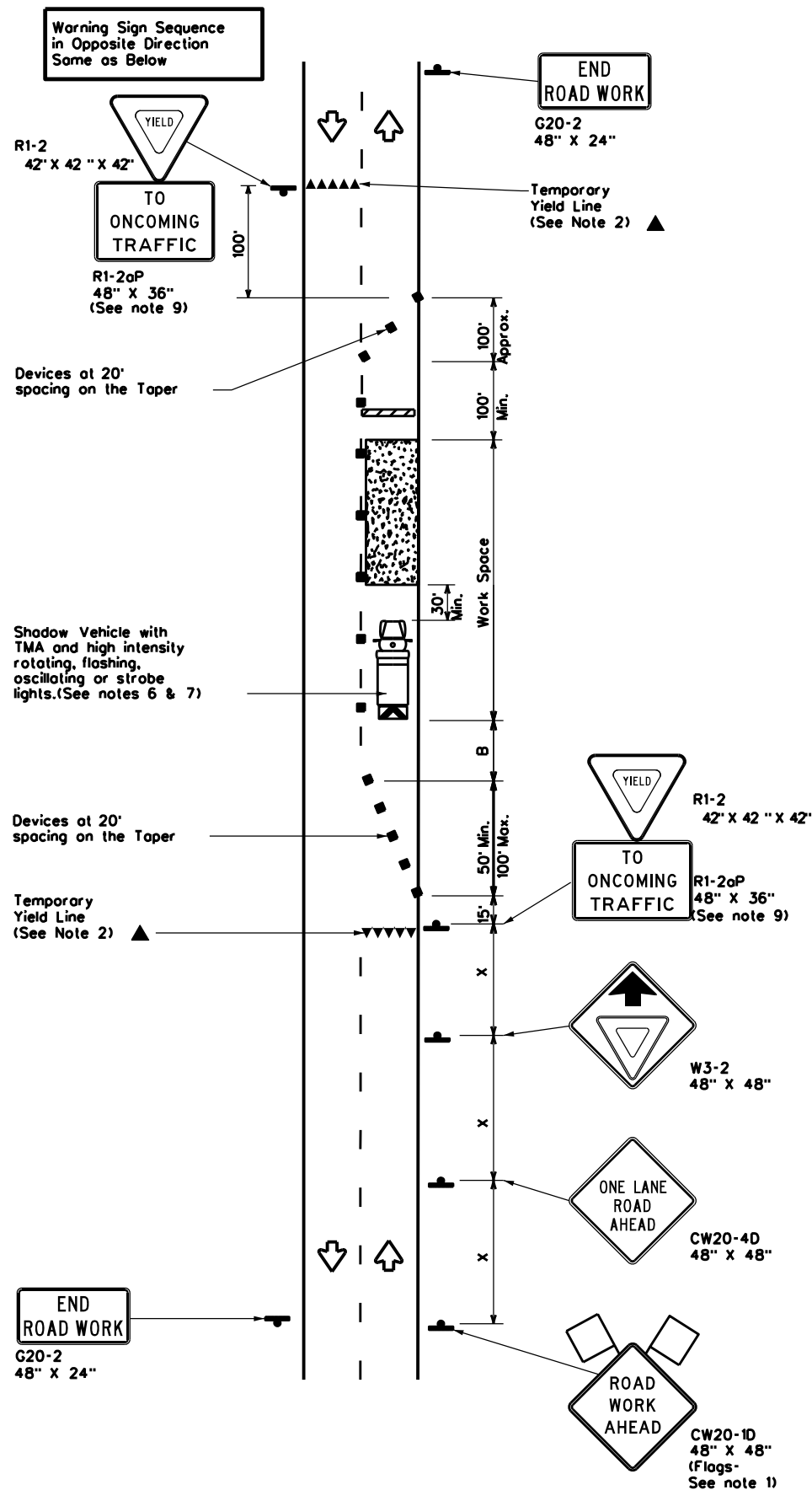
Texas Department of Transportation  
 Traffic Operations Division Standard

**TRAFFIC CONTROL PLAN**  
**CONVENTIONAL ROAD**  
**SHOULDER WORK**

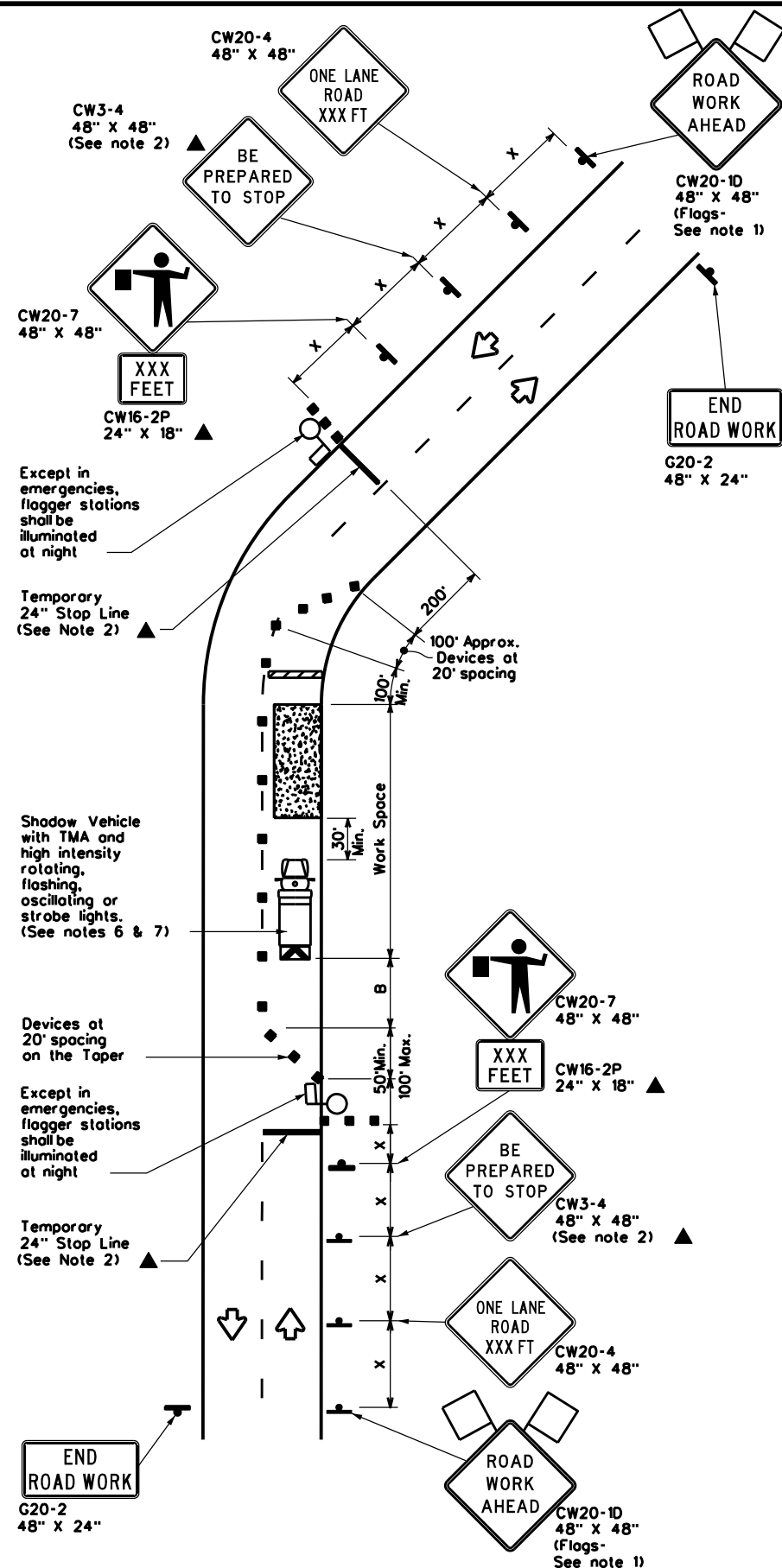
**TCP(2-1)-18**

FILE: tcp2-1-18.dgn	DN:	CK:	DW:	CK:
© TxDOT December 1985	CONT	SECT	JOB	HIGHWAY
REVISIONS	090800	131	VARIOUS	
2-94 4-98				
8-95 2-12				
1-97 2-18				
	DIST	COUNTY	SHEET NO.	
	ABL	CALLAHAN, ETC	27	

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TCP (2-2a)  
2-LANE ROADWAY WITHOUT PAVED SHOULDERS  
ONE LANE TWO-WAY  
CONTROL WITH YIELD SIGNS  
(Less than 2000 ADT - See Note 9)



TCP (2-2b)  
2-LANE ROADWAY WITHOUT PAVED SHOULDERS  
ONE LANE TWO-WAY  
CONTROL WITH FLAGGERS

LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed x	Formula	Minimum Desirable Taper Lengths x x			Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing "x" Distance	Suggested Longitudinal Buffer Space "B"	Stopping Sight Distance
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent			
30	L = WS <sup>2</sup> / 60	150'	165'	180'	30'	60'	120'	90'	200'
35		205'	225'	245'	35'	70'	160'	120'	250'
40		265'	295'	320'	40'	80'	240'	155'	305'
45	L = WS	450'	495'	540'	45'	90'	320'	195'	360'
50		500'	550'	600'	50'	100'	400'	240'	425'
55		550'	605'	660'	55'	110'	500'	295'	495'
60		600'	660'	720'	60'	120'	600'	350'	570'
65		650'	715'	780'	65'	130'	700'	410'	645'
70		700'	770'	840'	70'	140'	800'	475'	730'
75		750'	825'	900'	75'	150'	900'	540'	820'

x Conventional Roads Only  
 x x Taper lengths have been rounded off.  
 L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

**GENERAL NOTES**

- Flags attached to signs where shown, are REQUIRED.
- All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated elsewhere in the plans, or for routine maintenance work, when approved by the Engineer.
- The CW3-4 "BE PREPARED TO STOP" sign may be installed after the CW20-4 "ONE LANE ROAD XXX FT" sign, but proper sign spacing shall be maintained.
- Flaggers should use two-way radios or other methods of communication to control traffic.
- Length of work space should be based on the ability of flaggers to communicate.
- A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.
- Additional Shadow Vehicles with TMAs may be positioned off the paved surface, next to those shown in order to protect a wider work space.

**TCP (2-2a)**

- The R1-2 "YIELD" sign traffic control may be used on projects with approaches that have adequate sight distance. For projects in urban areas, work space should be no longer than one half city block. In rural areas, roadways with less than 2000 ADT, work space should be no longer than 400 feet.
- The R1-2oP "YIELD TO ONCOMING TRAFFIC" sign shall be placed on a support of a 7 foot minimum mounting height.

**TCP (2-2b)**

- Channelizing devices on the center line may be omitted when a pilot car is leading traffic and approved by the Engineer.
- If the work space is located near a horizontal or vertical curve, the buffer distances should be increased in order to maintain stopping sight distance to the flagger and a queue of stopped vehicles. (See table above).
- Flaggers should use 24" STOP/SLOW paddles to control traffic. Flags should be limited to emergency situations.

Texas Department of Transportation  
 Traffic Operations Division Standard

**TRAFFIC CONTROL PLAN**  
**ONE-LANE TWO-WAY**  
**TRAFFIC CONTROL**

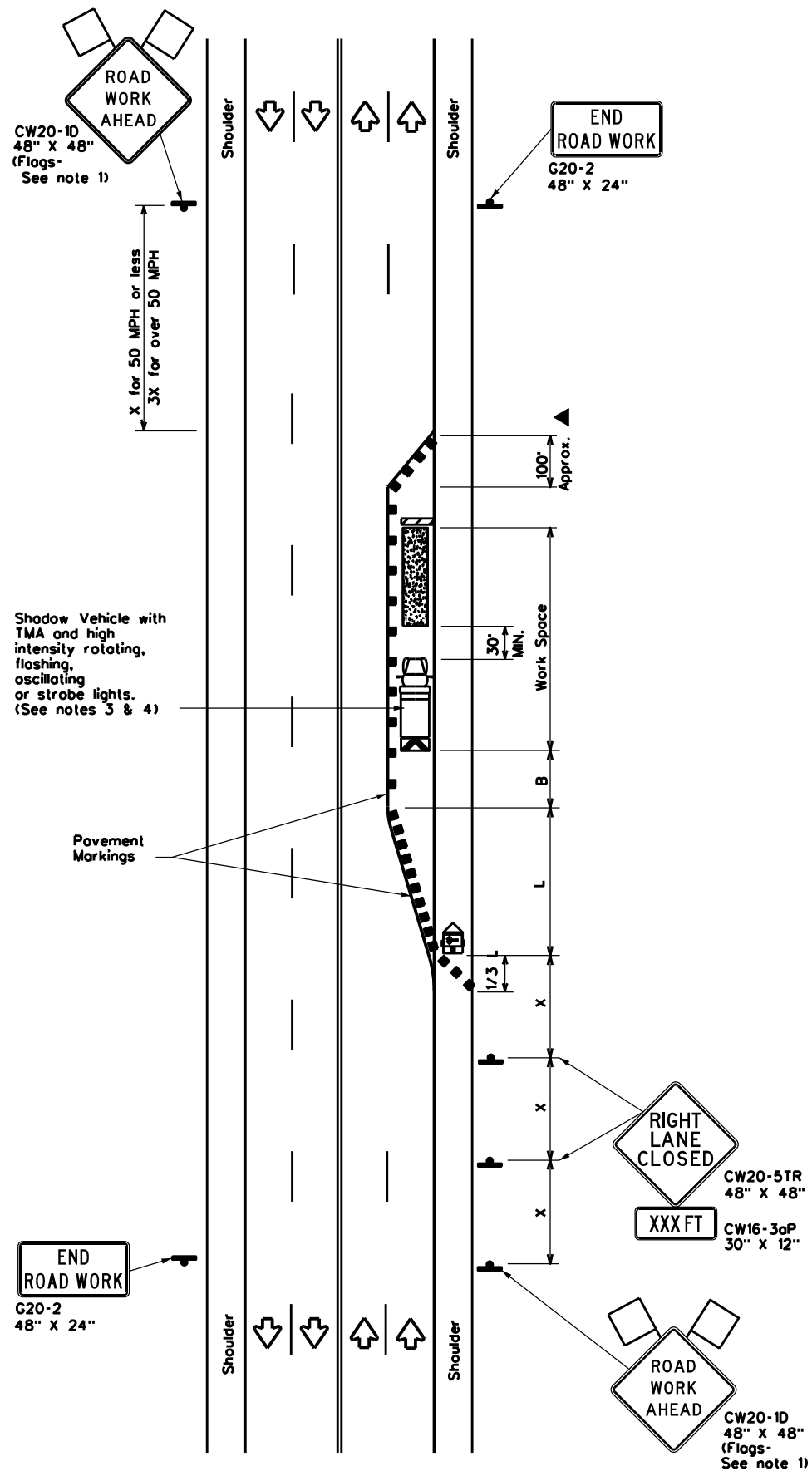
**TCP(2-2)-18**

FILE: tcp2-2-18.dgn	DN:	CK:	DW:	CK:
© TxDOT December 1985	CONT	SECT	JOB	HIGHWAY
REVISIONS	0908 00	131	VARIOUS	
8-95 3-03				
1-97 2-12				
4-98 2-18	ABL	CALLAHAN, ETC		SHEET NO. 28

DATE: FILE:

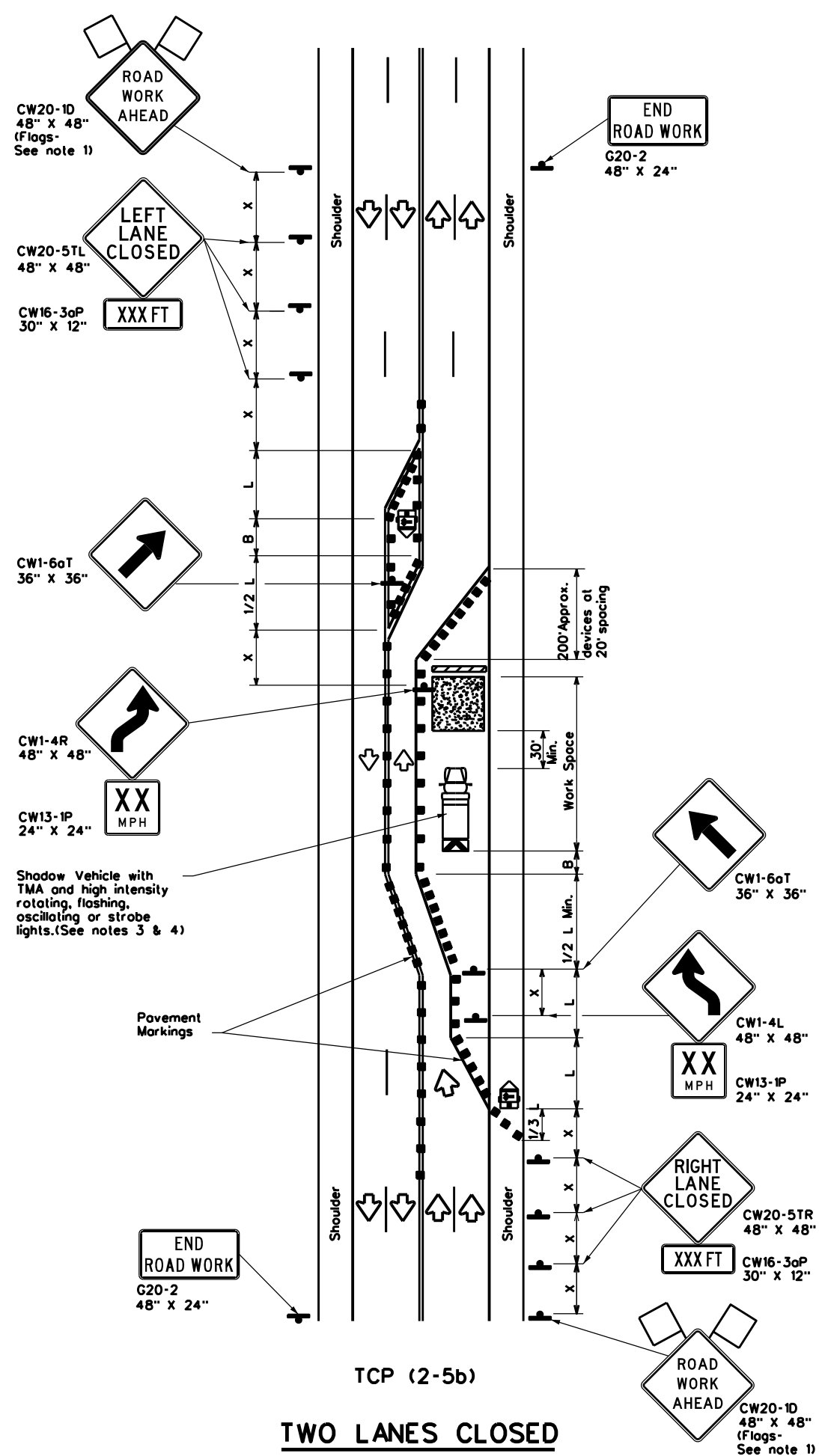
DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

DATE: FILE:



TCP (2-5a)

**ONE LANE CLOSED**



TCP (2-5b)

**TWO LANES CLOSED**

LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed x	Formula	Minimum Desirable Taper Lengths x x			Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing "x" Distance	Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent		
30	$L = \frac{WS^2}{60}$	150'	165'	180'	30'	60'	120'	90'
35		205'	225'	245'	35'	70'	160'	120'
40		265'	295'	320'	40'	80'	240'	155'
45	L - WS	450'	495'	540'	45'	90'	320'	195'
50		500'	550'	600'	50'	100'	400'	240'
55		550'	605'	660'	55'	110'	500'	295'
60		600'	660'	720'	60'	120'	600'	350'
65		650'	715'	780'	65'	130'	700'	410'
70		700'	770'	840'	70'	140'	800'	475'
75		750'	825'	900'	75'	150'	900'	540'

x Conventional Roads Only  
 x x Taper lengths have been rounded off.  
 L-Length of Taper(FT) W-Width of Offset(FT) S-Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
			✓	✓

**GENERAL NOTES**

- Flags attached to signs where shown, are REQUIRED.
- All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated elsewhere in the plans, or for routine maintenance work, when approved by the Engineer.
- A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.
- Additional Shadow Vehicles with TMAs may be positioned in each closed lane, on the shoulder or off the paved surface, next to those shown in order to protect a wider work space.
- The downstream taper is optional. When used, it should be 100 feet approximately per lane, with channelizing devices spaced at 20 feet.

**TCP (2-5a)**

- If this TCP is used for a left lane closure, CW20-5TL "LEFT LANE CLOSED" signs shall be used and channelizing devices shall be placed on the centerline to protect the work space from opposing traffic, with the arrow board placed in the closed lane near the end of the merging taper.

**TCP (2-5b)**

- Conflicting pavement markings shall be removed for long-term projects.

		Traffic Operations Division Standard	
<b>TRAFFIC CONTROL PLAN          LONG TERM LANE CLOSURES          MULTILANE CONVENTIONAL RDS.</b>			
<b>TCP(2-5)-18</b>			
FILE: tcp2-5-18.dgn	DN:	CK:	DW: CK:
© TxDOT December 1985	CON: 0908	SECT: 00	JOB: 131 HIGHWAY: VARIOUS
8-95 2-12 REVISIONS	DIST: ABL	COUNTY: CALLAHAN, ETC	SHEET NO.: 29
1-97 3-03			
4-98 2-18			

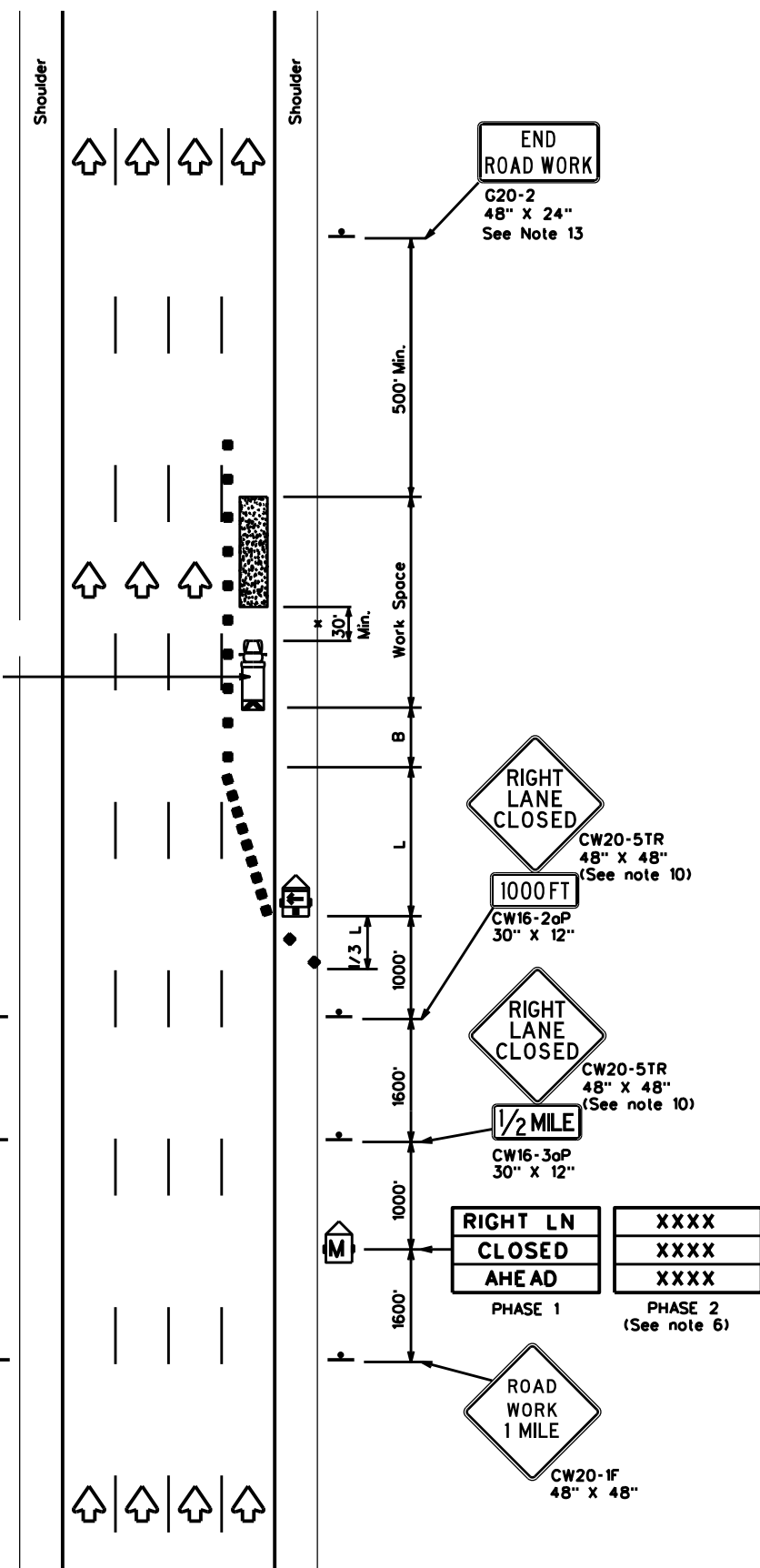
DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

DATE: FILE:

Shadow Vehicle with TMA and high intensity rotating, flashing, oscillating or strobe lights

See note 1 and 7

See note 1 and 7



TCP (6-1a)

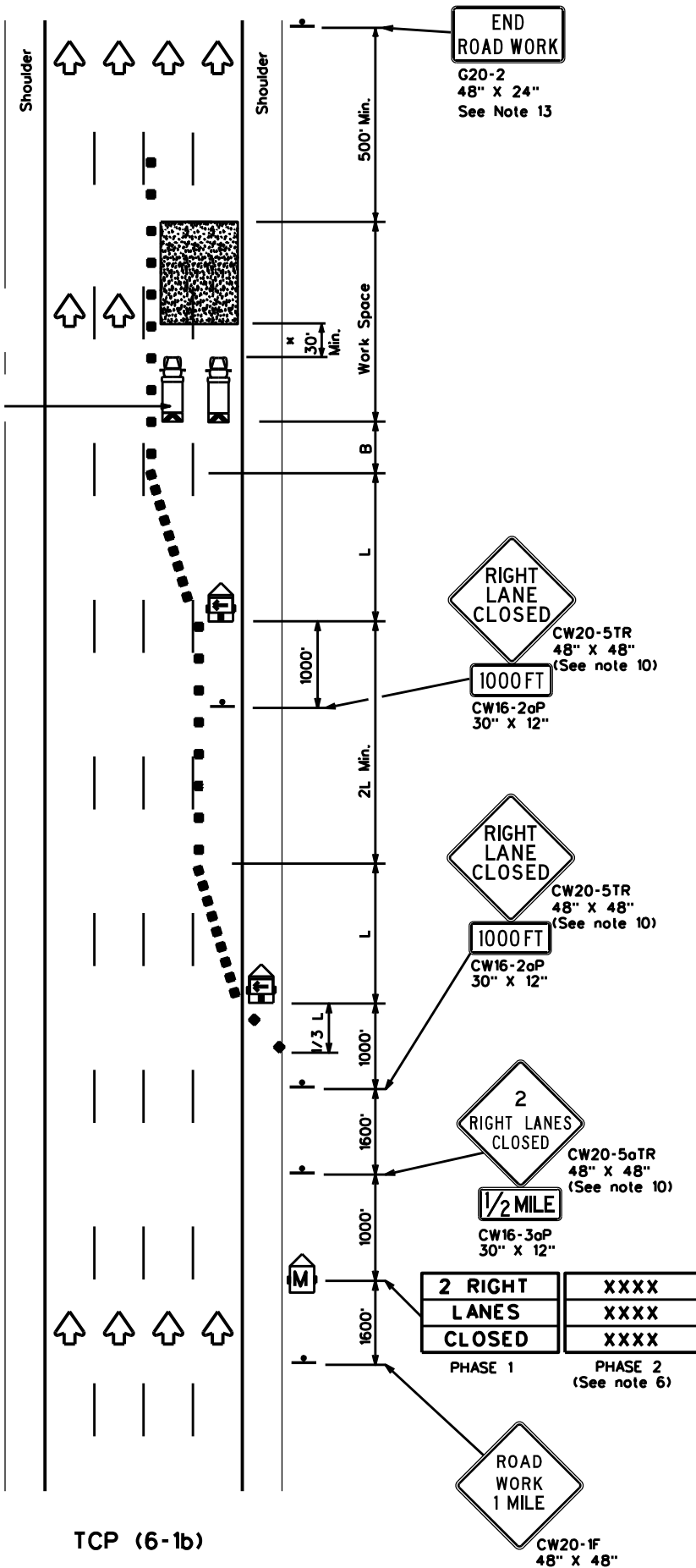
**TYPICAL FREEWAY ONE LANE CLOSURE**

Shadow Vehicles with TMA and high intensity rotating, flashing, oscillating or strobe lights

See note 1 and 7

See note 1 and 7

See note 1 and 7



TCP (6-1b)

**TYPICAL FREEWAY TWO LANE CLOSURE**

LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
45	L = WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80	800'	880'	960'	80'	160'	615'	

\*\* Taper lengths have been rounded off.  
L-Length of Taper(FT) W-Width of Offset(FT) S-Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

**GENERAL NOTES**

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- Drums or 42" cones are the typical channelizing devices. For Intermediate Term Stationary work, drums shall be used on tapers with drums or 42" cones used on tangent sections. Other channelizing devices may be used as directed by the Engineer.
- All construction signs and barricades placed during any phase of work shall remain in place until removal is approved by the Engineer.
- The Engineer may direct the Contractor to furnish additional signs and barricades as required to maintain traffic flow, detours and motorist safety during construction.
- Static message boards or changeable message signs stating the date and duration of ramp or freeway lane closures shall be placed a minimum of seven (7) calendar days in advance of the actual closure.
- Phase 2 of the PCMS message should include appropriate information formatted as shown on BC(6), such as "MERGE LEFT," recommended advisory speed, delay information, or other specific warnings.
- Duplicate construction warning signs should be erected on the median side of freeways where median width will permit and traffic volume justifies the signing.
- The number of closed lanes may be increased provided the spacing of traffic control devices, taper lengths and tangent lengths meet the requirements of the TMUTCD.
- Warning signs for intermediate term stationary work should be mounted at 7' to the bottom of the sign.
- Warning signs shown shall be appropriately altered for left lane closures. When signs are mounted at 7' height for short term stationary or short duration work, sign versions shown in the SHSD for Texas with distances on the sign face rather than mounted on a plaque below the sign may be used.
- When possible, PCMS units should be located in advance of the last available exit ramp prior to the lane closure to allow motorists an alternate route. They may also be relocated to improve advance warning in case of unanticipated queuing or congestion.
- For Intermediate Term Stationary work at night, floodlights should be used to illuminate the work area and equipment crossings. Floodlights shall not produce a disabling glare condition for road users or workers.
- The END ROAD WORK (G20-2) sign may be omitted when it conflicts with G20-2 signs already in place on the project.

A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Texas Department of Transportation  
Traffic Operations Division Standard

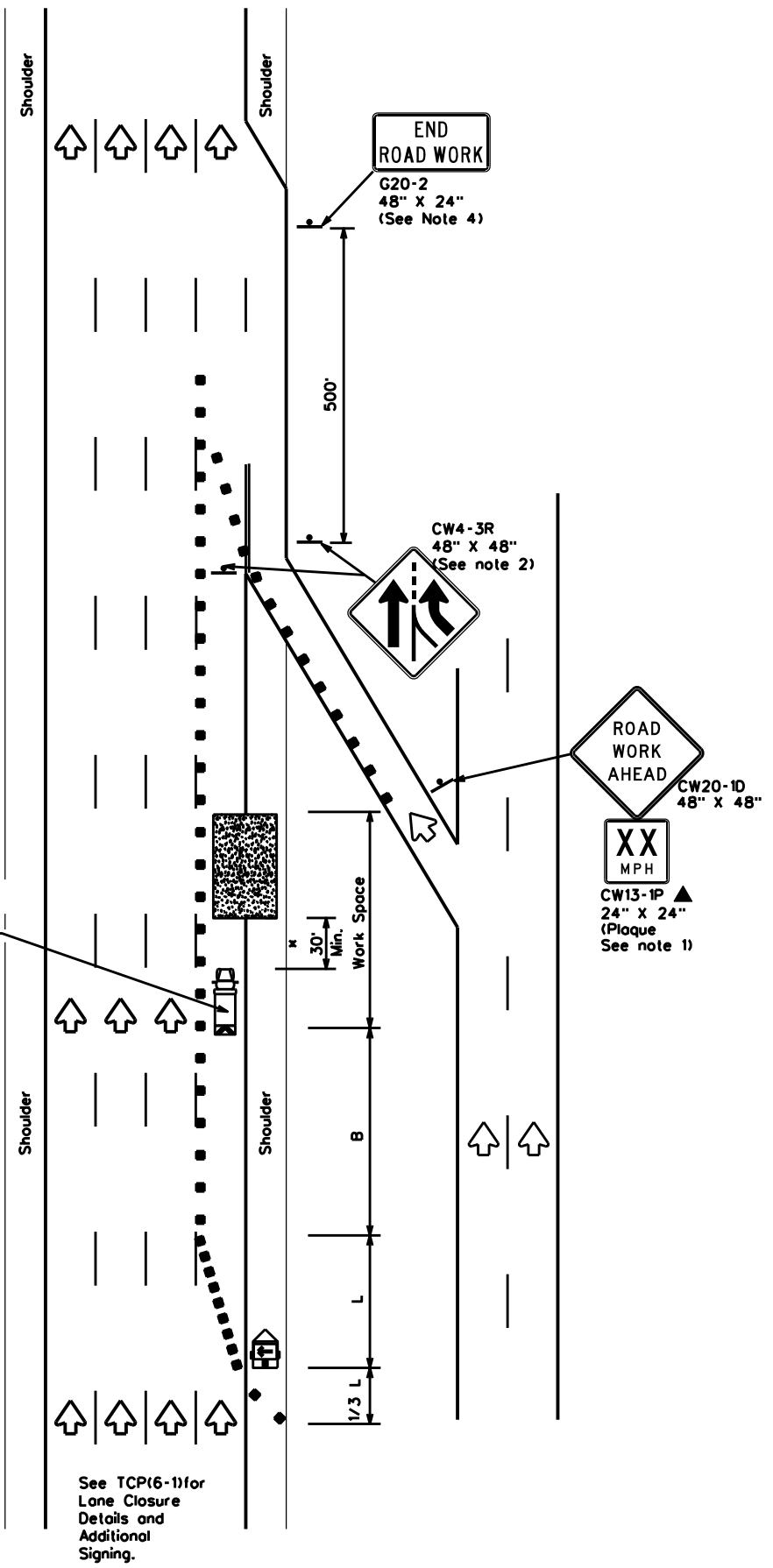
**TRAFFIC CONTROL PLAN  
FREEWAY LANE CLOSURES**

**TCP(6-1)-12**

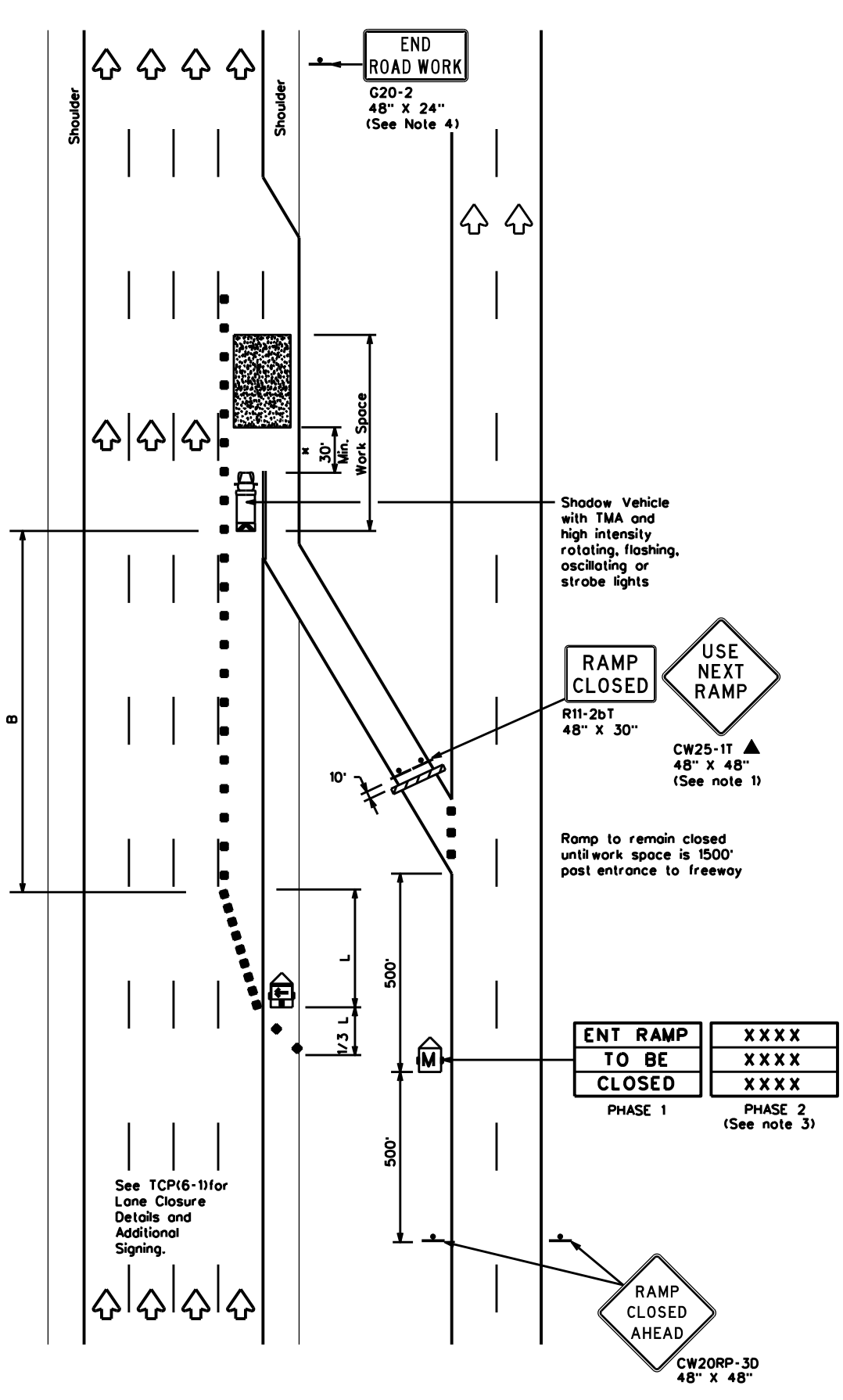
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© TxDOT February 1998	CONT	SECT	JOB	HIGHWAY
REVISIONS	090800	131	VARIOUS	
8-12	DIST	COUNTY	SHEET NO.	
	ABL	CALLAHAN, ETC	30	

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DATE: FILE:



TCP (6-2a)  
ENTRANCE RAMP OPEN  
WORK WITHIN 500' OF RAMP



TCP (6-2b)  
ENTRANCE RAMP CLOSED

LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
45	L = WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

x x Taper lengths have been rounded off.  
L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

GENERAL NOTES

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- ADDED LANE Symbol (CW4-3) sign may be omitted when sign between ramp and mainline can be seen from both roadways.
- See "Advance Notice List" on BC(6) for recommended date and time formatting options for PCMS Phase 2 message.
- The END ROAD WORK (G20-2) sign may be omitted when it conflicts with G20-2 signs already in place on the project.

x A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.



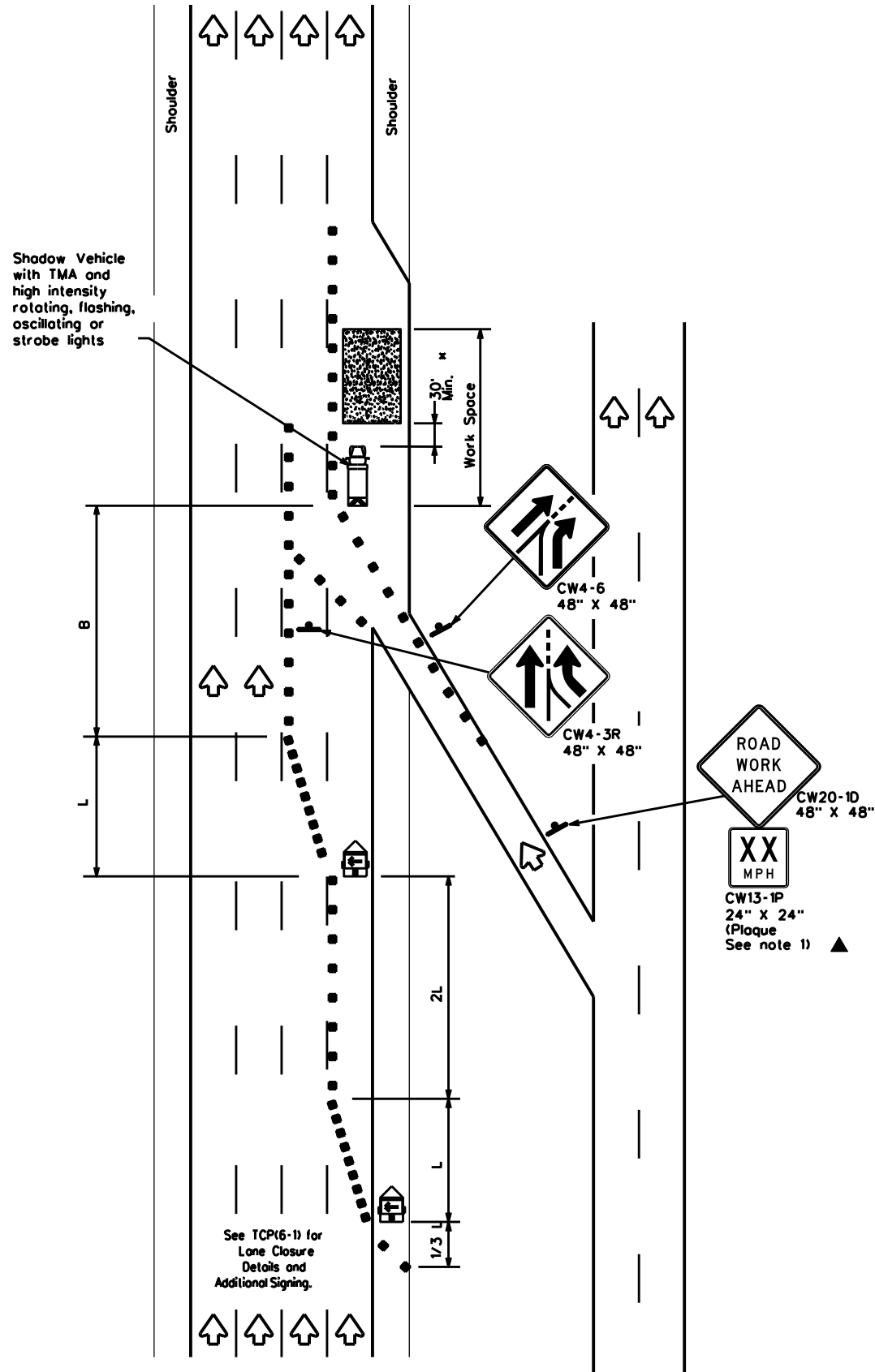
TRAFFIC CONTROL PLAN  
WORK AREA NEAR RAMP

TCP(6-2)-12

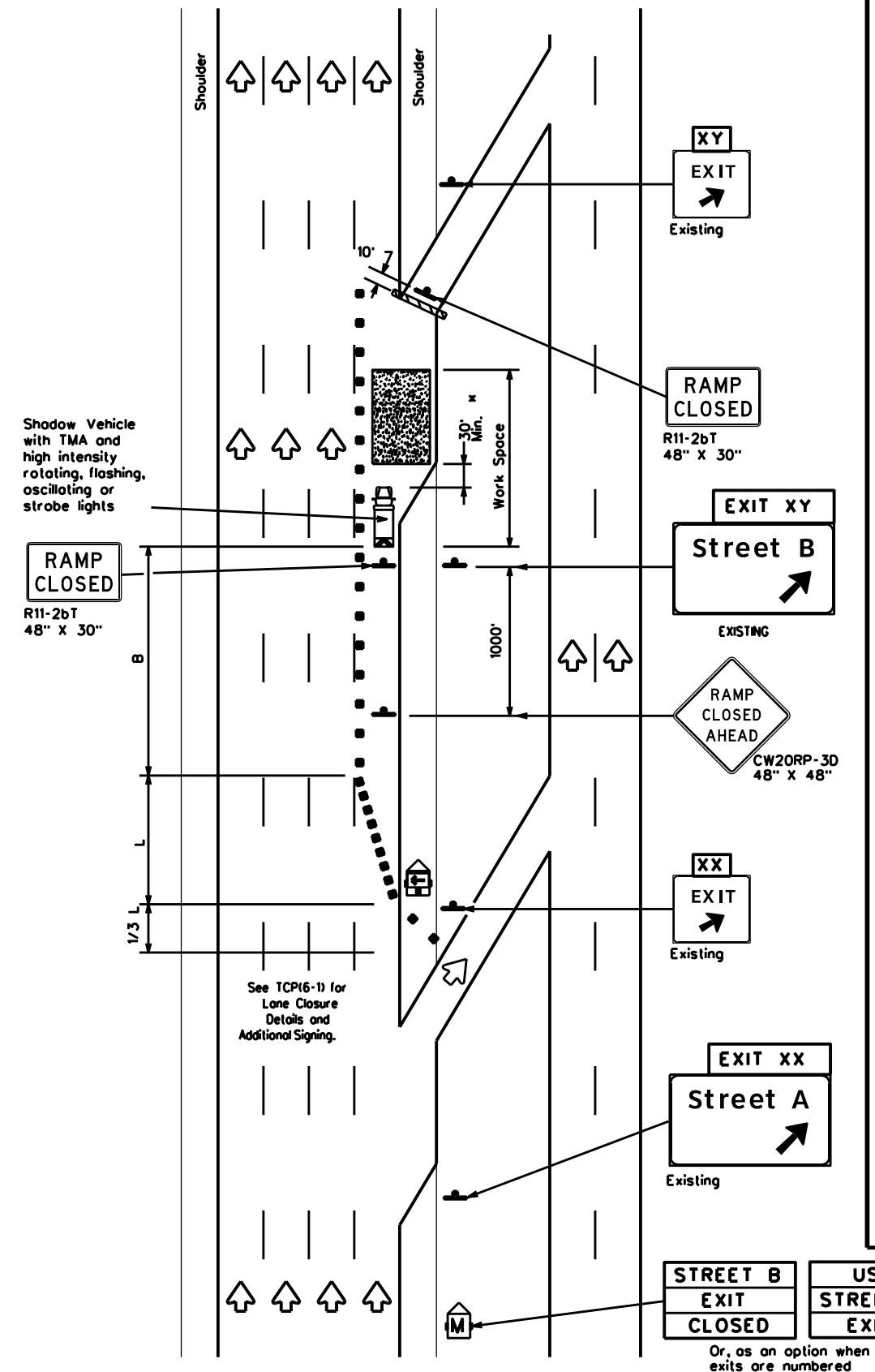
FILE: tcp6-2.dgn	DN: TxDOT	CK: TxDOT	DW: TxDOT	CK: TxDOT
© TxDOT February 1994	CONT	SECT	JOB	HIGHWAY
REVISIONS	0908 00		131	VARIOUS
1-97 8-98	DIST	COUNTY	SHEET NO.	
4-98 8-12	ABL	CALLAHAN, ETC	31	

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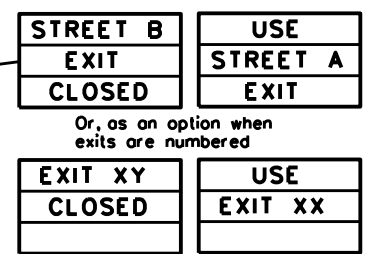
DATE: FILE:



TCP (6-3a)  
ENTRANCE RAMP OPEN



TCP (6-3b)  
EXIT RAMP CLOSED  
TRAFFIC EXITS PRIOR TO CLOSED RAMP



LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
45	L = WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

xx Taper lengths have been rounded off.  
L-Length of Taper(F) W-Width of Offset(F) S-Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

GENERAL NOTES:  
1. All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.

x A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation  
Traffic Operations Division Standard

TRAFFIC CONTROL PLAN  
WORK AREA BEYOND RAMP

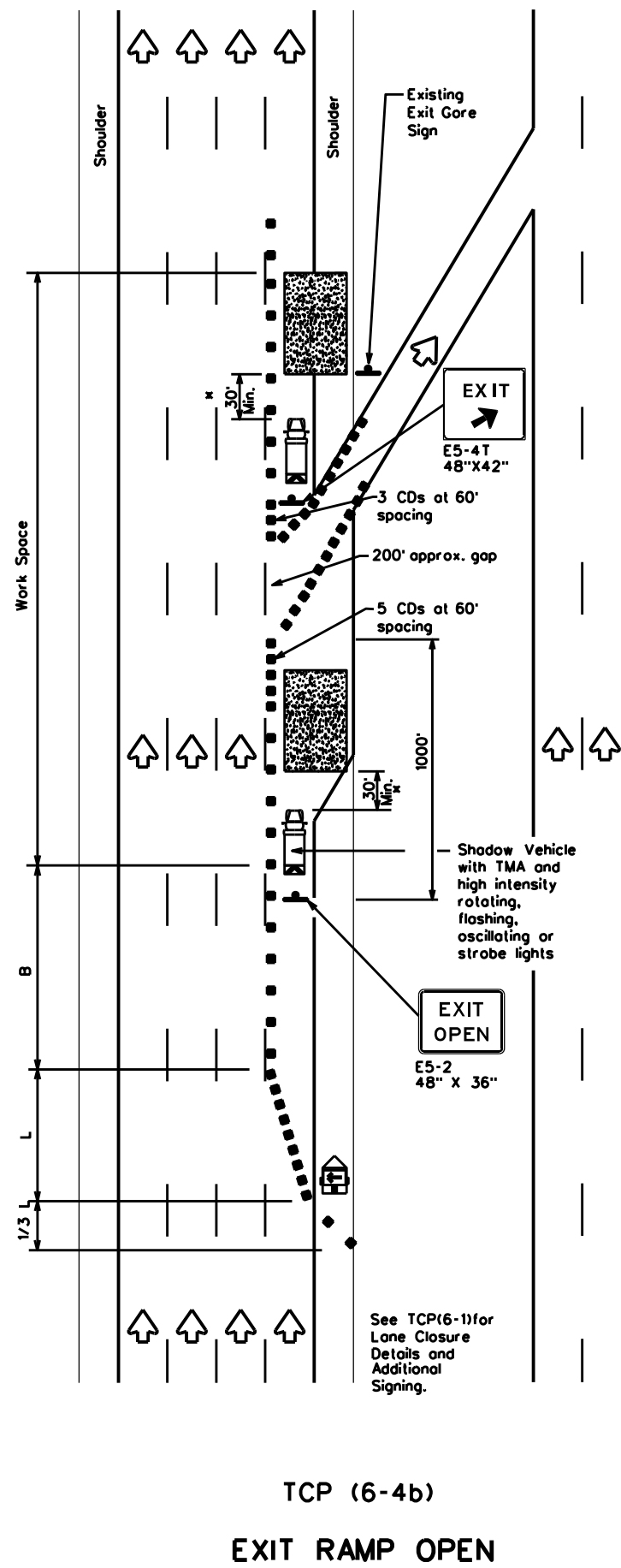
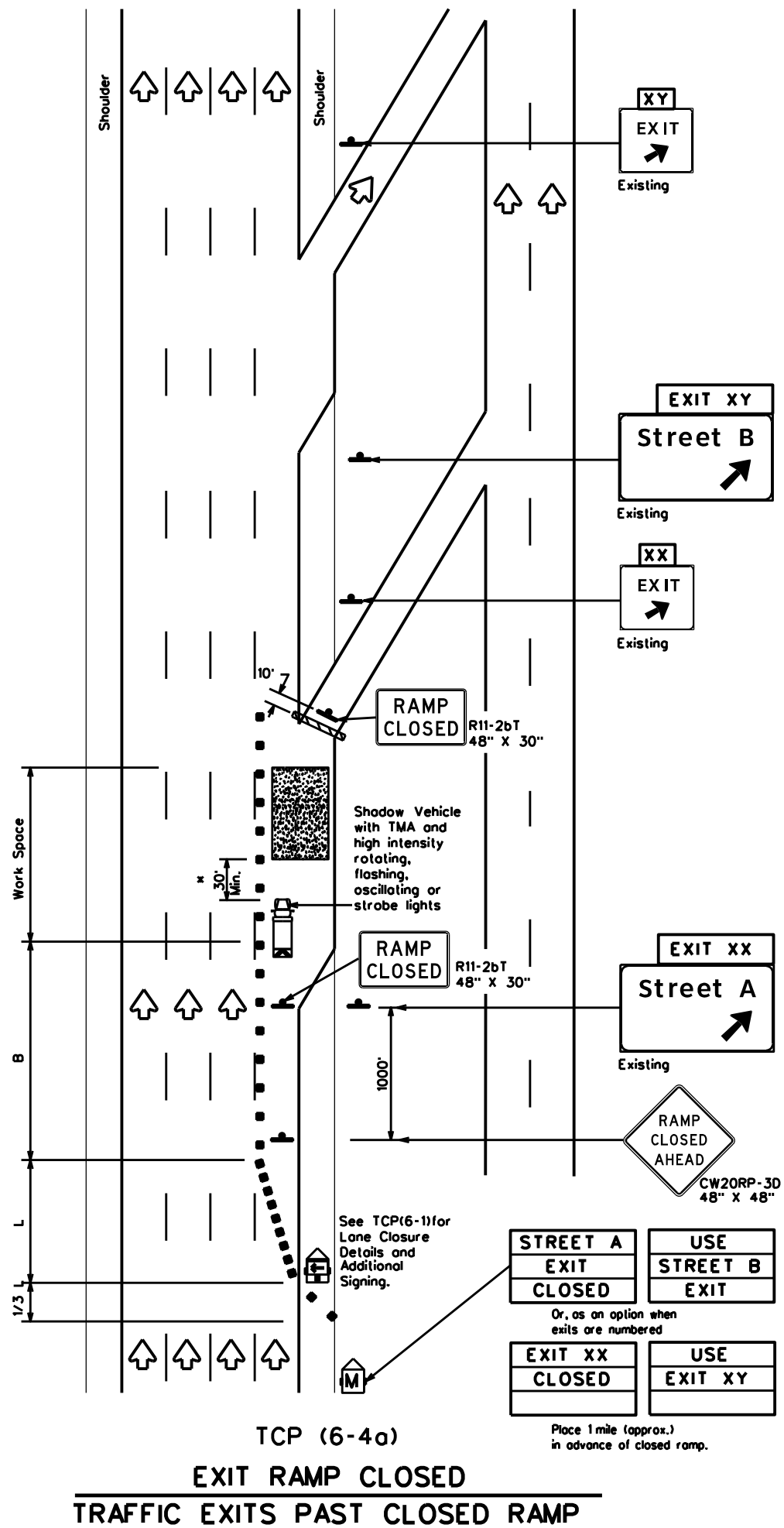
TCP(6-3)-12

FILE: tcp6-3.dgn	DN: TxDOT	CK: TxDOT	DW: TxDOT	CK: TxDOT
© TxDOT February 1994	CONT	SECT	JOB	HIGHWAY
REVISIONS	0908 00		131	VARIOUS
1-97 8-98	DIST	COUNTY	SHEET NO.	
4-98 8-12	ABL	CALLAHAN, ETC	32	



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LEGEND			
	Type 3 Barricade		Channelizing Devices (CDs)
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
45	L = WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

x x Taper lengths have been rounded off.  
 L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

**GENERAL NOTES**

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- See BC Standards for sign details.

x A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation  
 Traffic Operations Division Standard

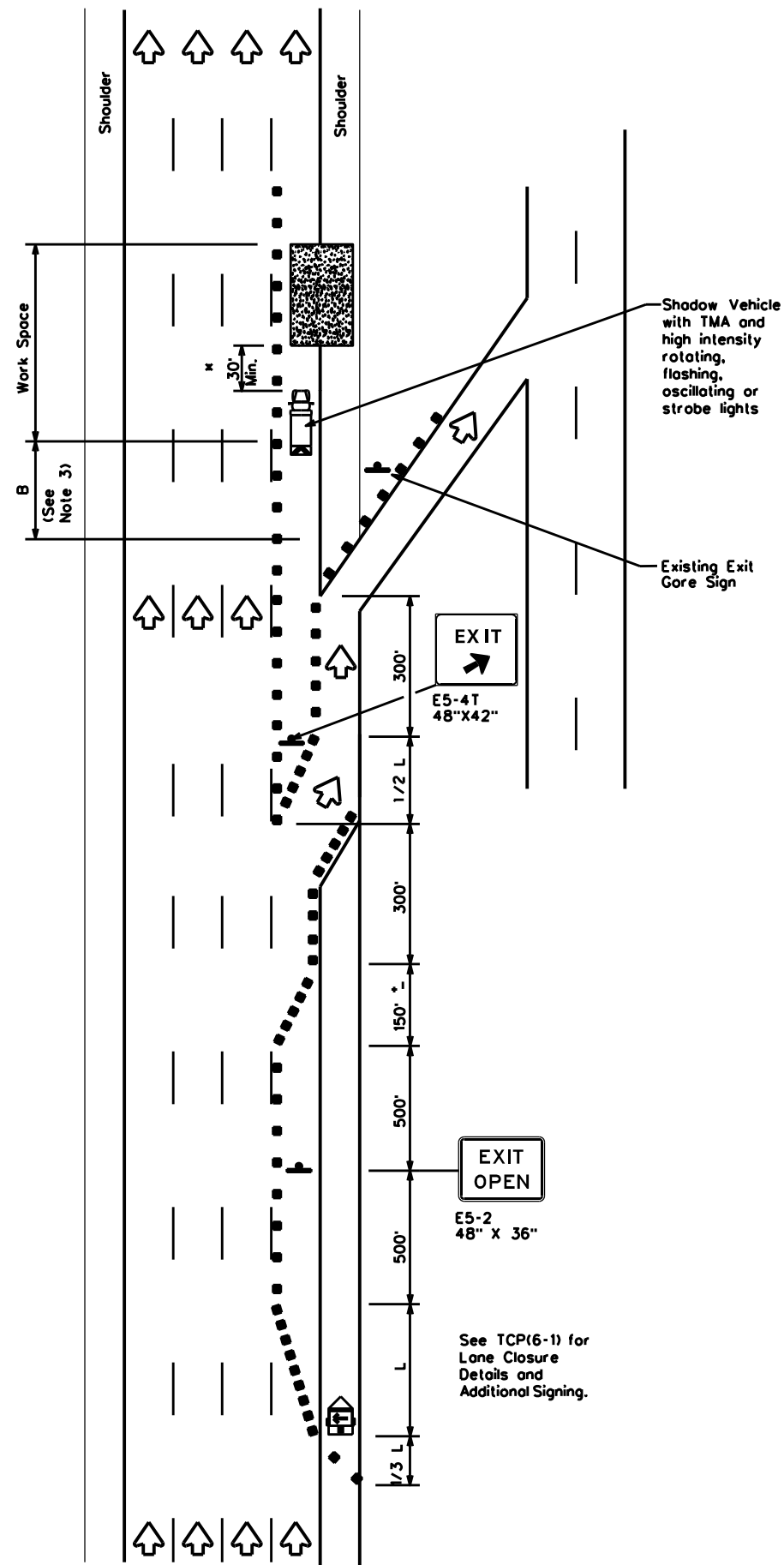
**TRAFFIC CONTROL PLAN**  
**WORK AREA AT EXIT RAMP**

**TCP(6-4)-12**

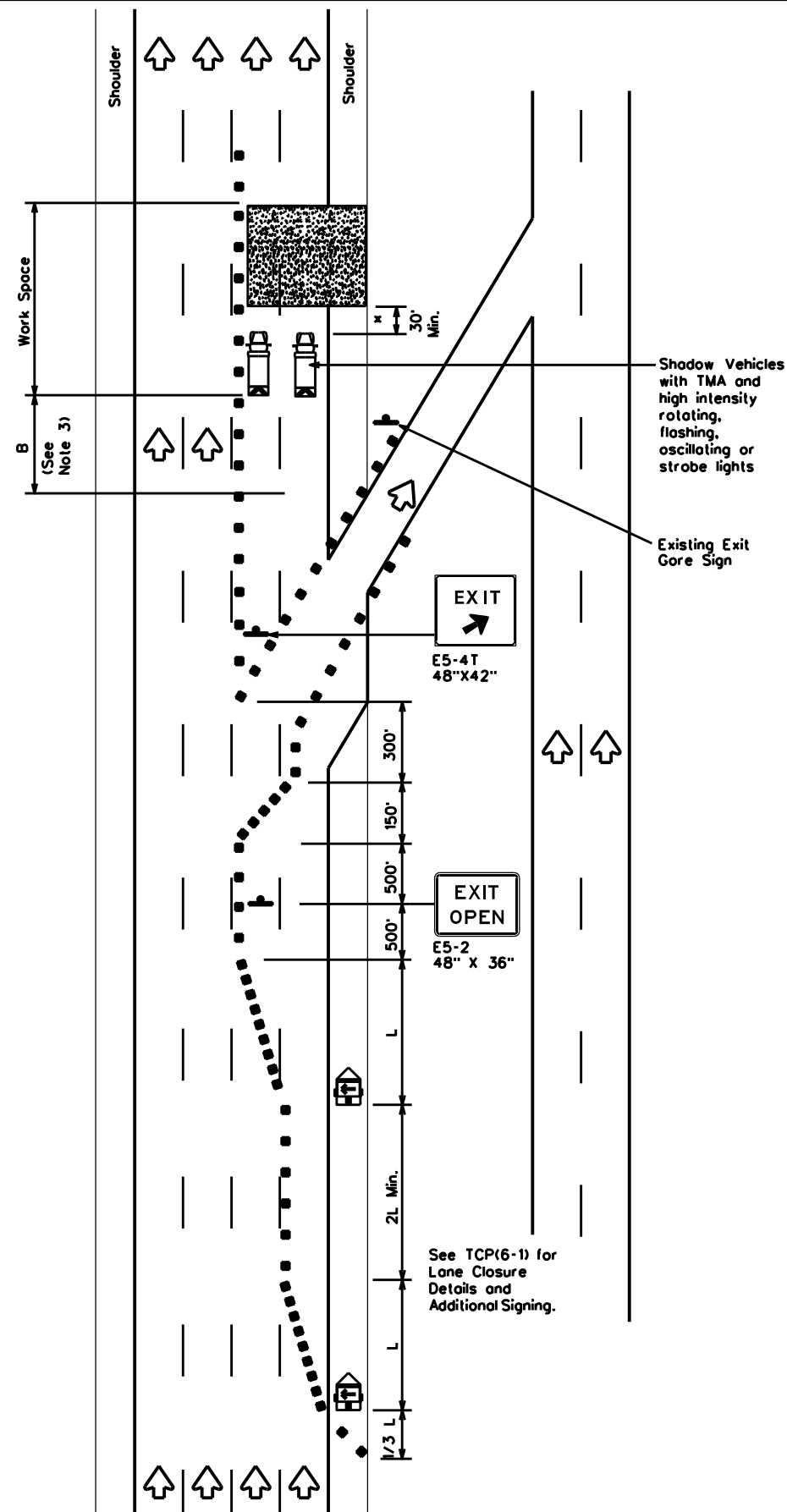
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© TxDOT February 1994	CONT	SECT	JOB	HIGHWAY
REVISIONS	0908 00	131	VARIOUS	
1-97 8-98	DIST	COUNTY	SHEET NO.	
4-98 8-12	ABL	CALLAHAN, ETC	33	

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DATE: FILE:



TCP (6-5a)  
EXIT RAMP OPEN



TCP (6-5b)  
EXIT RAMP OPEN  
TWO LANE CLOSURE WITHIN  
1500' PAST EXIT RAMP

LEGEND			
	Type 3 Barricade		Channelizing Devices
	Heavy Work Vehicle		Truck Mounted Attenuator (TMA)
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)
	Sign		Traffic Flow
	Flag		Flagger

Posted Speed	Formula	Minimum Desirable Taper Lengths "L"			Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
45	L + WS	450'	495'	540'	45'	90'	195'
50		500'	550'	600'	50'	100'	240'
55		550'	605'	660'	55'	110'	295'
60		600'	660'	720'	60'	120'	350'
65		650'	715'	780'	65'	130'	410'
70		700'	770'	840'	70'	140'	475'
75		750'	825'	900'	75'	150'	540'
80		800'	880'	960'	80'	160'	615'

x x Taper lengths have been rounded off.  
L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE				
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	✓	✓	✓	

GENERAL NOTES

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- See BC standards for sign details.
- If adequate longitudinal buffer length "B" does not exist between the work space and the exit ramp, consideration should be given to closing the ramp.

x A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

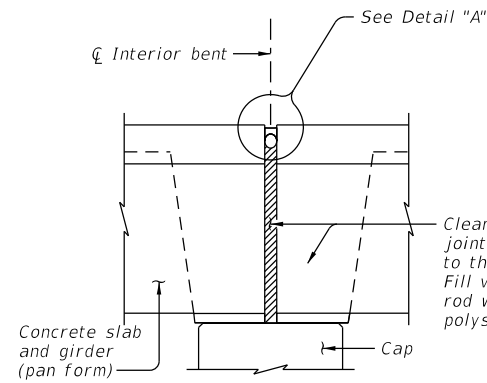
Texas Department of Transportation  
Traffic Operations Division Standard

TRAFFIC CONTROL PLAN  
WORK AREA BEYOND EXIT RAMP

TCP(6-5)-12

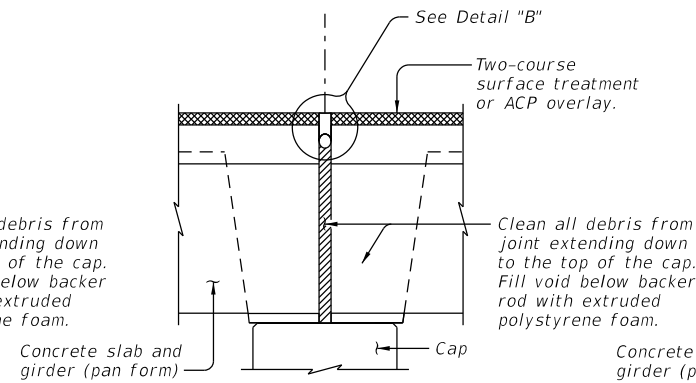
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© TxDOT February 1998	CONT	SECT	JOB	HIGHWAY
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1-97 8-98	DIST	COUNTY	SHEET NO.	
4-98 8-12	ABL	CALLAHAN, ETC	34	

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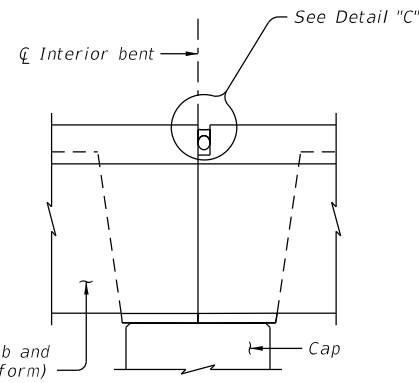
**JOINT WITH SILICONE SEAL**

(Used without ACP overlay)

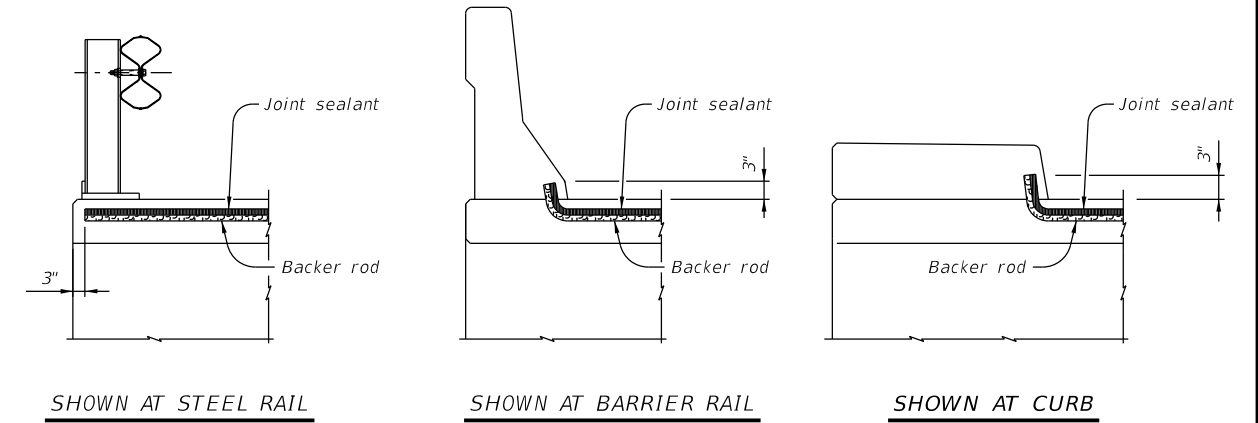


**JOINT W/ HOT-POURED RUBBER SEAL**

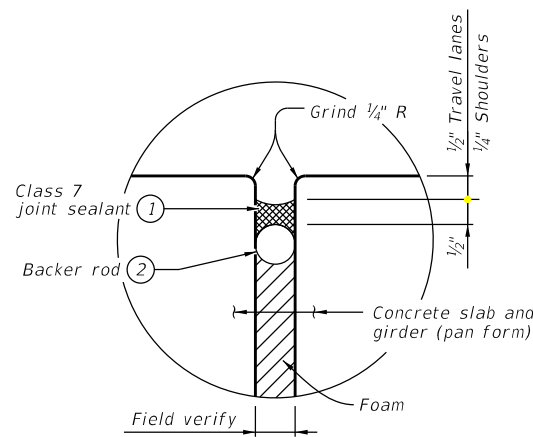
(Used with ACP overlay)



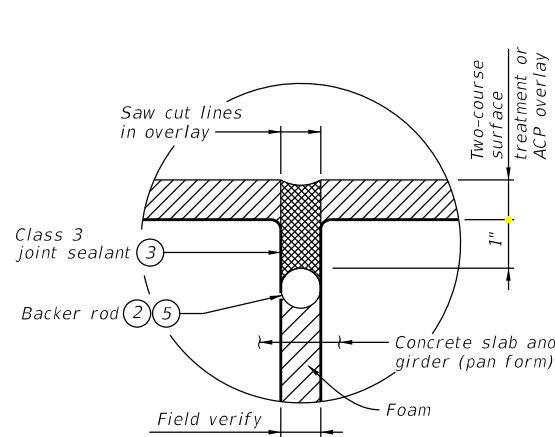
**FIXED JOINT**



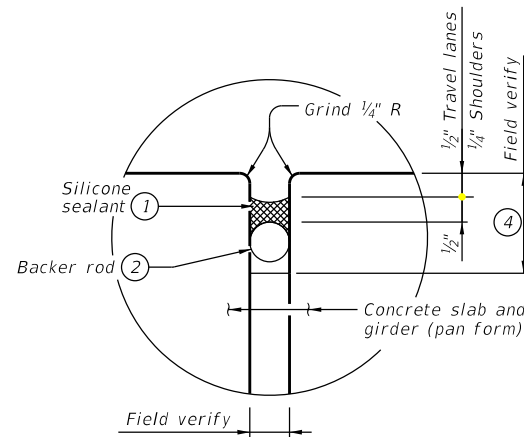
**JOINT SEALANT TERMINATION DETAILS**



**DETAIL "A"**



**DETAIL "B"**



**DETAIL "C"**

**PROCEDURE FOR CLEANING AND SEALING EXISTING CONCRETE GIRDER JOINT WITH SILICONE SEAL:**

- 1) Clean joint opening of all existing expansion materials/devices, dirt, and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." Clean joint out full depth of the joint.
- 2) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 3) Fill void with extruded polystyrene foam.
- 4) Place backer rod into joint opening 1" below the top of concrete.
- 5) Seal the joint opening with a Class 7 joint sealant. Recess seal 1/2" below top of concrete in travel lanes and 1/4" below top of concrete in shoulders.

**PROCEDURE FOR CLEANING AND SEALING EXISTING CONCRETE GIRDER JOINT WITH HOT-POURED RUBBER SEAL:**

- 1) Saw cut through the asphalt at the centerline of joint. Make multiple saw cuts to create a 1/2" minimum joint opening or match the existing joint opening. Clean joint opening of all old expansion materials/devices, bituminous materials, dirt, grease and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." Clean joint out full depth of the joint.
- 2) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 3) Fill void with extruded polystyrene foam.
- 4) Place backer rod into joint opening 1" below the top of concrete.
- 5) Seal the joint opening with a Class 3 joint sealant. Seal flush to the top of the asphaltic concrete pavement.

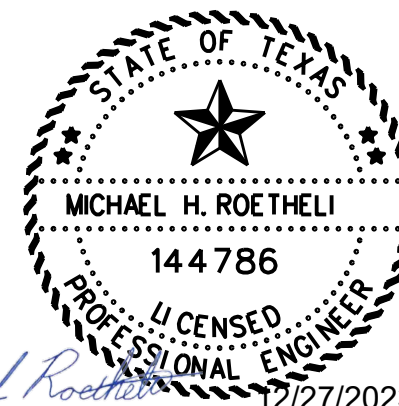
**PROCEDURE FOR CLEANING AND SEALING EXISTING FIXED JOINTS:**

- 1) Remove existing seal and debris from recess.
- 2) Abrasive blast clean existing surfaces where silicone seal is to be placed.
- 3) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 4) Place backer rod into joint opening 1" below the top of concrete.
- 5) Seal the joint opening with a Class 7 joint sealant. Recess seal 1/2" below top of concrete in travel lanes and 1/4" below top of concrete in shoulders.

- 1) Use Class 7 joint sealant. Prepare joint and seal in accordance with Item 438, "Cleaning and Sealing Joints."
- 2) Provide backer rod 25% larger than joint opening and compatible with the sealant. Use of multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- 3) Use Class 3 joint sealant. Prepare joint and seal in accordance with Item 438, "Cleaning and Sealing Joints."
- 4) Backer rod may be omitted if existing joint depth is less than 1 1/2".
- 5) Backer rod must be compatible with the hot poured rubber sealant and rated for a minimum of 400°F.

**GENERAL NOTES:**

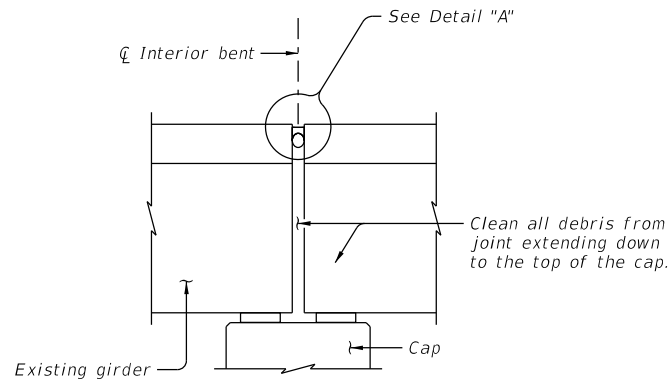
Cleaning existing joint opening (full depth) of all debris, providing and placing backer rod, saw-cutting asphalt overlay, and sealing joint is paid for by Item 438, "Cleaning and Sealing Joints" and measured by the linear foot. Obtain approval for all tools, equipment, materials and techniques proposed to clean and seal the joint. Provide Class 3 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers" for joints in asphalt overlay. Provide Class 7 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers" for joints in concrete. Extend sealant up into rail or curb 3 inches on low side or sides of deck. If the Class 7 joint sealant cannot be effectively placed in the vertical position, a Class 4 joint sealant compatible with the Class 7 joint sealant is allowed for the extension of the seal into the curb or rail. Prepare surfaces where sealant is to be placed in accordance with Manufacturer's specifications.



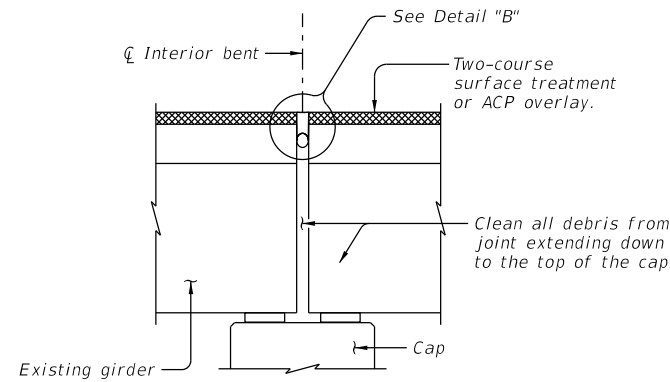
				<b>Bridge Division</b>	
<b>CLEANING AND SEALING EXISTING BRIDGE JOINTS (PAN GIRDER BRIDGES)</b>					
NBI: VARIES					
FILE: WD-CSBJ(PG)-22.dgn	DN:	CK:	DW:	CK:	
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REVISIONS	090800	131	VARIOUS		
	DIST	COUNTY		SHEET NO.	
	ABL	CALLAHAN, ETC		35	

DATE: FILE:

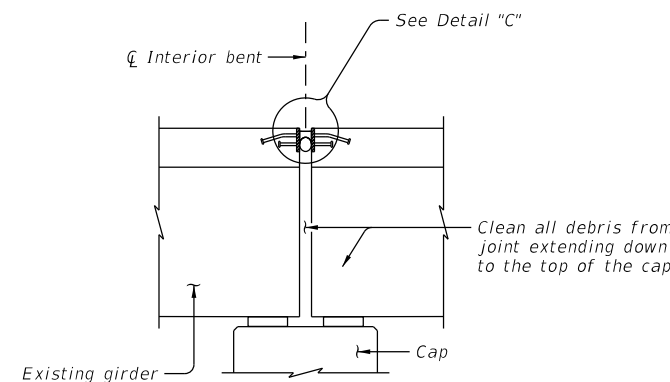
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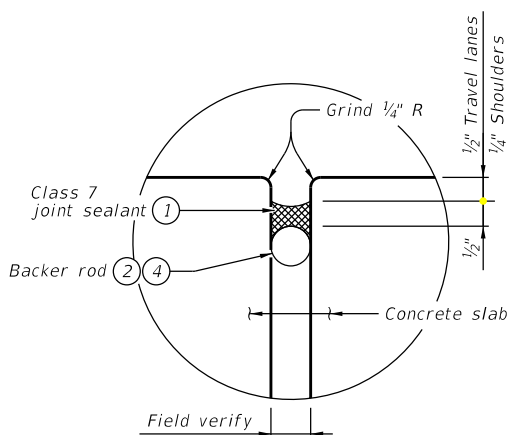
**JOINT WITH SILICONE SEAL**  
(Used without ACP overlay)



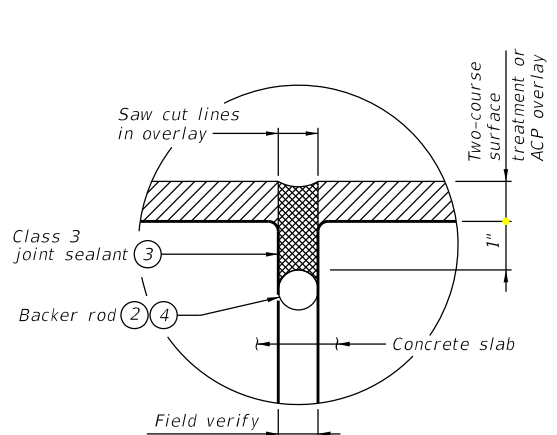
**JOINT W/ HOT-POURED RUBBER SEAL**  
(Used with ACP overlay)



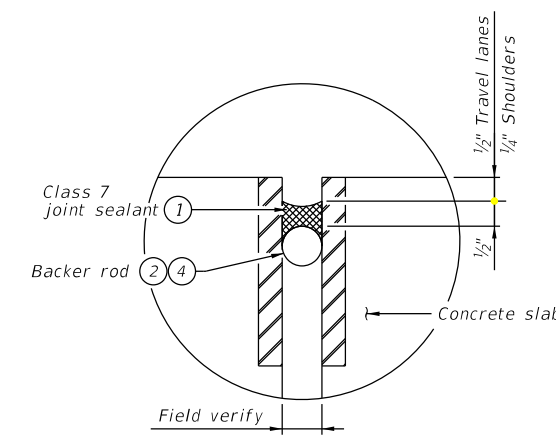
**ARMOR JOINT**  
(Used with ACP overlay)



**DETAIL "A"**

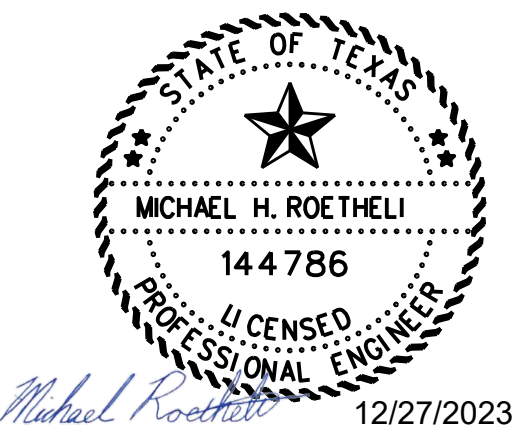


**DETAIL "B"**



**DETAIL "C"**

(Stud anchors not shown for clarity.)



- ① Use Class 7 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers." Prepare joint and seal in accordance with Item 438 "Cleaning and Sealing Joints."
- ② Provide backer rod 25% larger than joint opening and compatible with the sealant. Use of multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- ③ Use Class 3 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers". Prepare joint and seal in accordance with Item 438 "Cleaning and Sealing Joints."
- ④ Backer rod must be compatible with the hot poured rubber sealant and rated for a minimum of 400°F.

**GENERAL NOTES:**

Cleaning existing joint opening (full depth) of all debris, providing and placing backer rod, saw-cutting asphalt overlay, and sealing joint is paid for by Item 438, "Cleaning and Sealing Joints" and measured by the linear foot.  
Obtain approval for all tools, equipment, materials and techniques proposed to clean and seal the joint.  
Provide Class 3 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers" for joints in asphalt overlay.  
Provide Class 7 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers" for joints in concrete.  
Extend sealant up into rail or curb 3 inches on low side or sides of deck. If the Class 7 joint sealant cannot be effectively placed in the vertical position, a Class 4 joint sealant compatible with the Class 7 joint sealant is allowed for the extension of the seal into the curb or rail. Prepare surfaces where sealant is to be placed in accordance with Manufacturer's specifications.

**PROCEDURE FOR CLEANING AND SEALING EXISTING JOINT WITH SILICONE SEAL:**

- 1) Clean joint opening of all existing expansion materials/devices, dirt, and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." Clean joint out full depth of the joint.
- 2) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 3) Place backer rod into joint opening 1" below the top of concrete. When sealing joints for slab spans, slab beam spans, or box beam spans, fill void below backer rod with extruded polystyrene foam before placing backer rod.
- 4) Seal the joint opening with a Class 7 joint sealant. Recess seal 1/2" below top of concrete in travel lanes and 1/4" below top of concrete in shoulders.

**PROCEDURE FOR CLEANING AND SEALING EXISTING JOINT WITH HOT-POURED RUBBER SEAL:**

- 1) Saw cut through the asphalt at the centerline of joint. Make multiple saw cuts to create a 1/2" minimum joint opening or match the existing joint opening. Clean joint opening of all old expansion materials/devices, bituminous materials, dirt, grease and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." Clean joint out full depth of the joint.
- 2) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 3) Place backer rod into joint opening 1" below the top of concrete. When sealing joints for slab spans, slab beam spans, or box beam spans, fill void below backer rod with extruded polystyrene foam before placing backer rod.
- 4) Seal the joint opening with a Class 3 joint sealant. Seal up to the top of the asphaltic concrete pavement.

**PROCEDURE FOR CLEANING AND SEALING EXISTING ARMOR JOINTS:**

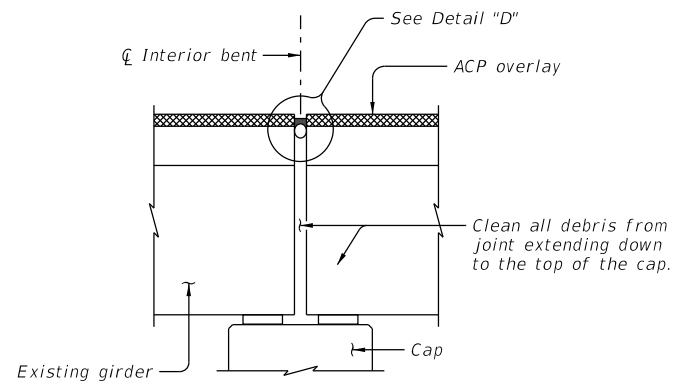
- 1) Remove existing seal, if present. Clean joint opening of all dirt and other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." Clean joint out full depth of the joint.
- 2) Abrasive blast clean existing steel surface where silicone seal is to be placed.
- 3) Obtain approval of cleaned joint prior to proceeding with joint sealing operation.
- 4) Place backer rod into joint opening 1" below the top of concrete. When sealing joints for slab spans, slab beam spans, or box beam spans, fill void below backer rod with extruded polystyrene foam before placing backer rod.
- 5) Seal the joint opening with a Class 7 joint sealant. Recess seal 1/2" below top of concrete in travel lanes and 1/4" below top of concrete in shoulders.

SHEET 1 OF 3

				<b>Bridge Division</b>	
<b>CLEANING AND SEALING EXISTING BRIDGE JOINTS</b>					
NBI: VARIES					
FILE: WD-CSBJ-22.dgn	DN:	CK:	DW:	CK:	
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	ABL	CALLAHAN, ETC	36		

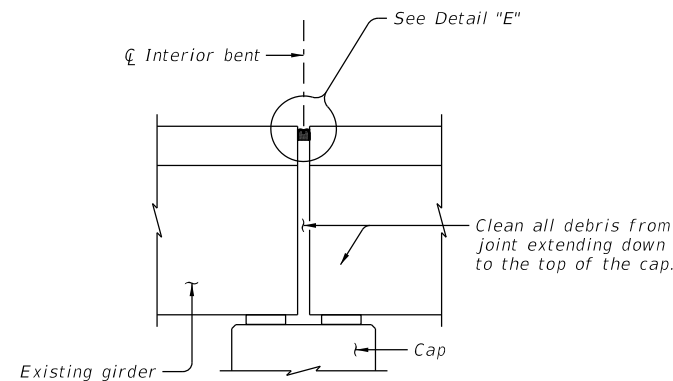
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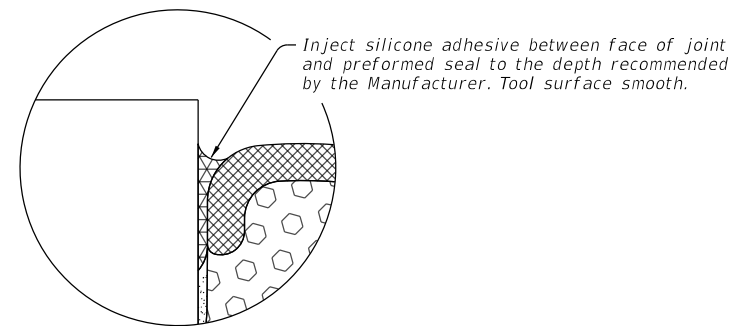
### HEADER JOINT WITH SILICONE SEAL

(used with ACP overlay with joints more than 100 ft apart)

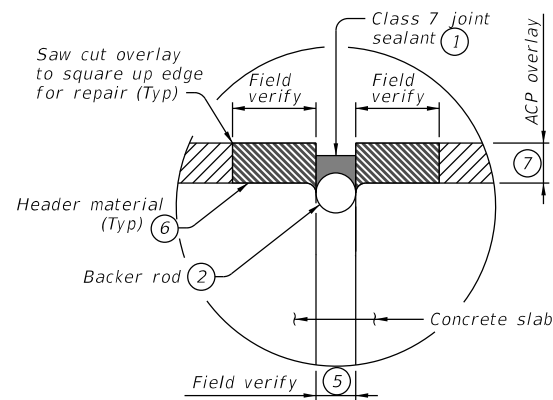


### JOINT WITH PRECOMPRESSED FOAM AND SILICONE SEAL

(used without ACP overlay)



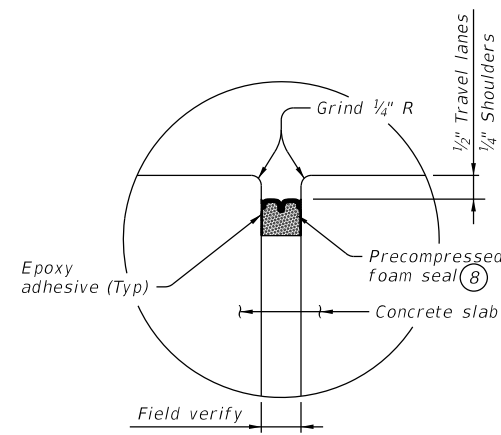
### SILICONE INJECTION



### DETAIL "D"

#### PROCEDURE FOR CLEANING AND SEALING HEADER JOINT WITH SILICONE SEAL AND HEADER JOINT REPAIR

- 1) Clean joint opening of all old expansion materials/devices, dirt, and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints."
- 2) Saw cut and remove damaged portions of existing header material to neat lines. Repair deck joint spalls greater than 2" deep in accordance with Item 785, "Bridge Joint Repair or Replacement." Shallower spalls may be filled with header material.
- 3) Clean the voided region of all materials that could inhibit the bond between header material and concrete or steel.
- 4) Form the joint opening to the required width and place header material to fill voided region. Repair header material in accordance with Item 785, "Bridge Joint Repair or Replacement."
- 5) Place backer rod into joint opening 1" below the top of header material. When sealing joints for slab spans, slab beam spans, or box beam spans, fill void below backer rod with extruded polystyrene foam before placing backer rod.
- 6) Seal the joint opening with a Class 7 joint sealant. Recess seal 1/2" below top of header in travel lanes and 1/4" below top of header in shoulders.

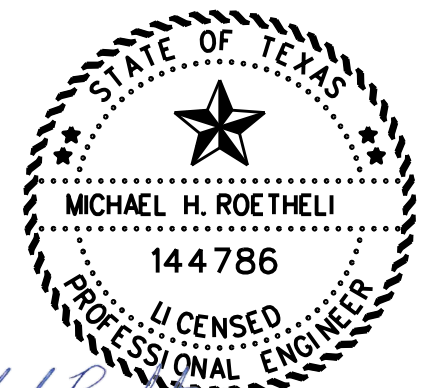


### DETAIL "E"

#### PROCEDURE FOR CLEANING AND SEALING JOINT WITH PRECOMPRESSED FOAM AND SILICONE SEAL

- 1) Clean joint opening of all old expansion materials/devices, dirt, and all other deleterious materials in accordance with Item 438, "Cleaning and Sealing Joints." When sealing joints for slab spans, slab beam spans, pan girder spans, or box beam spans, fill void below proposed seal with extruded polystyrene foam.
- 2) Correctly size joint seal based on field measurement and in accordance with Manufacturer's specifications. Multiple seal widths may be required. Ensure proper seal is selected for each joint.
- 3) Abrasive blast clean existing joint surfaces where seal is to be applied.
- 4) Wipe down joint surfaces to remove contaminants.
- 5) Mask areas adjacent to joint opening sufficiently to keep epoxy off deck surface.
- 6) Apply epoxy to joint opening side surfaces.
- 7) While epoxy is still tacky, remove shrink wrap from seal and install in joint opening.
- 8) Recess top of joint seal 1/2" in travel lanes and 1/4" in shoulders.
- 9) Inject silicone adhesive along top interface of seal with joint side surface according to Manufacturer's recommendations. Tool to spread adhesive as necessary. See Silicone Injection detail.

- 1) Use Class 7 joint sealant in accordance with DMS-6310, "Joint Sealants and Fillers." Prepare joint and seal in accordance with Item 438 "Cleaning and Sealing Joints."
- 2) Provide backer rod 25% larger than joint opening and compatible with the sealant. Use of multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- 5) Match existing joint opening or set at a minimum:
  - a. 1" at 70°F when the distance between joints is 150 ft or less
  - b. 2" at 70°F when the distance between joints is greater than 150 ft.
  - c. As directed by the Engineer.
- 6) Cleaning and sealing existing header joints does not necessitate replacement of existing header material. If replacement of header material is necessary, as determined by the Engineer, use header material in accordance with DMS-6140, "Polymer Concrete for Bridge Joint Systems." Match the thickness of the header material with the thickness of the overlay as shown in the plans, but do not exceed 4". Place header material flush with roadway surface. Do not cantilever header material over the joint opening. Repair of header material will be paid for in accordance with Item 785-6006, "Bridge Joint Repair (Header)."
- 7) Maximum thickness is 4".
- 8) See table of Approved Precompressed Foam Seal Manufacturers on Sheet 3 of 3.



Michael Roetheli 12/27/2023

SHEET 2 OF 3

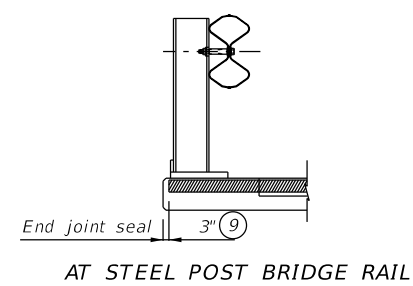
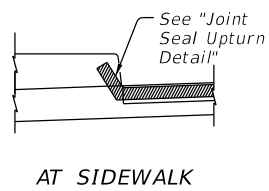
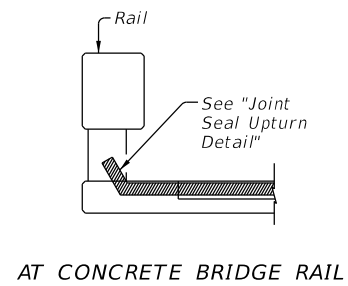
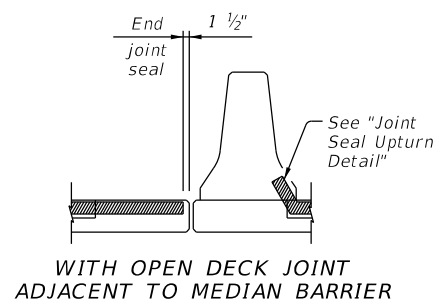
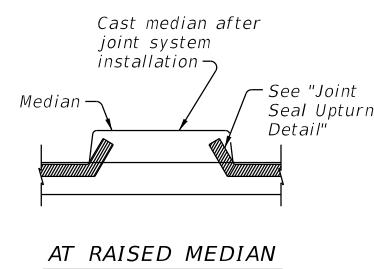
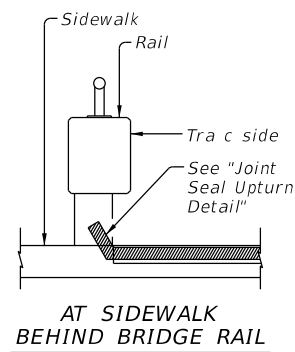
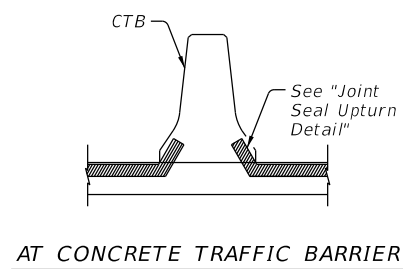
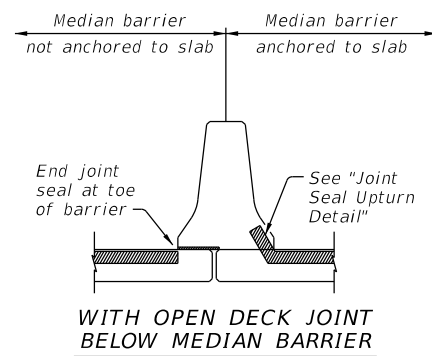
<h2>CLEANING AND SEALING EXISTING BRIDGE JOINTS</h2>			
<p>NBI: VARIES</p>			
FILE: WD-CSBJ-22.dgn	DN:	CK:	DW:
©TxDOT August 2022	CONT	SECT	HIGHWAY
REVISIONS	0908 00	131	VARIOUS
DIST	COUNTY	SHEET NO.	
ABL	CALLAHAN, ETC	37	

DATE:  
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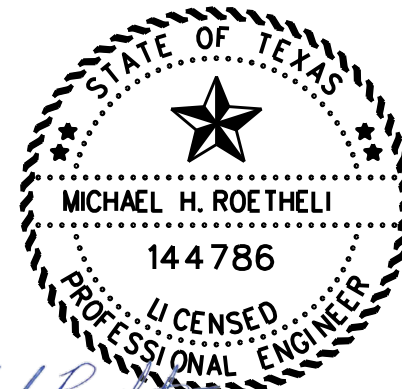
**APPROVED PRECOMPRESSED FOAM SEAL MANUFACTURERS**

MANUFACTURER	SEAL TYPE
Watson Bowman Acme	Wabo FS
SSI	Silspec SES
Sealtite	Sealtite 50N
EMSEAL	BEJS

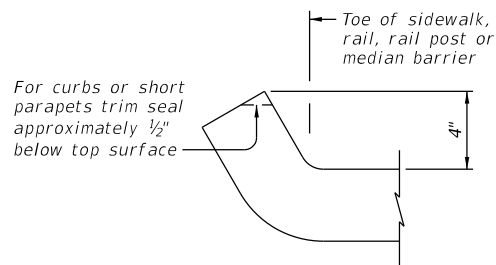


**JOINT SEALANT TERMINATION DETAILS**

⑨ 1 1/2" for precompressed foam and silicone seal



Michael Roetheli 12/27/2023



**JOINT SEAL UPTURN DETAIL**

SHEET 3 OF 3



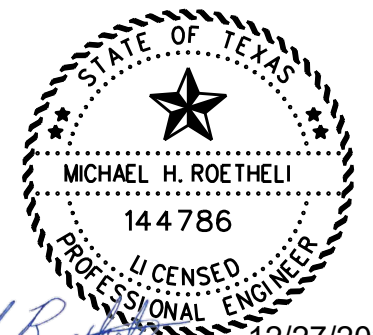
**CLEANING AND SEALING EXISTING BRIDGE JOINTS**

NBI: VARIES

FILE: WD-CSBJ-22.dgn	DN:	CK:	DW:	CK:
©TxDOT August 2022	CONT	SECT	JOB	HIGHWAY
REVISIONS	090800		131	VARIOUS
	DIST	COUNTY	SHEET NO.	
	ABL	CALLAHAN, ETC	38	

DATE:  
FILE:

LOCATION	COUNTY	CONTROL SECTION	HIGHWAY	PROJECT LIMITS	SEGMENT ID	SEGMENT NAME
15	NOLAN	0006-03	IH 20 NFR	SWEETWATER CREEK	1232	CLEAR FORK OF THE BRAZOS
16	NOLAN	0006-03	IH 20 SFR	SWEETWATER CREEK	1232	CLEAR FORK OF THE BRAZOS
18	NOLAN	0006-03	IH 20 NFR	BITTER CREEK	1232	CLEAR FORK OF THE BRAZOS
19	NOLAN	0006-03	IH 20 SFR	BITTER CREEK	1232	CLEAR FORK OF THE BRAZOS
20	NOLAN	0006-03	IH 20 NFR	PLUM CREEK	1232	CLEAR FORK OF THE BRAZOS
21	NOLAN	0006-03	IH 20 SFR	PLUM CREEK	1232	CLEAR FORK OF THE BRAZOS
22	NOLAN	0006-03	IH 20 NFR	LITTLE STINK CREEK	1232	CLEAR FORK OF THE BRAZOS
23	NOLAN	0006-03	IH 20 SFR	LITTLE STINK CREEK	1232	CLEAR FORK OF THE BRAZOS
30	NOLAN	0006-03	IH 20 WBML	BITTER CREEK	1232	CLEAR FORK OF THE BRAZOS
31	NOLAN	0006-03	IH 20 WBML	LITTLE STINK CREEK	1232	CLEAR FORK OF THE BRAZOS
32	NOLAN	0006-03	IH 20 WBML	PLUM CREEK	1232	CLEAR FORK OF THE BRAZOS
33	NOLAN	0006-03	IH 20 EBML	LITTLE STINK CREEK	1232	CLEAR FORK OF THE BRAZOS
34	TAYLOR	0006-04	IH 20 SFR	LITTLE BITTER CREEK	1232	CLEAR FORK OF THE BRAZOS
36	TAYLOR	0006-04	IH 20 NFR	MULBERRY CREEK	1232	CLEAR FORK OF THE BRAZOS
37	TAYLOR	0006-04	IH 20 SFR	MULBERRY CREEK	1232	CLEAR FORK OF THE BRAZOS
38	TAYLOR	0006-04	IH 20 SFR	BULL WAGON CREEK	1232	CLEAR FORK OF THE BRAZOS
39	TAYLOR	0006-04	IH 20 NFR	BULL WAGON CREEK	1232	CLEAR FORK OF THE BRAZOS
42	TAYLOR	0006-05	IH 20 WBFR	ELM CREEK	1236A	CEDER CREEK
53	CALLAHAN	0007-01	IH 20 WB	MEXIA CREEK	1233B	HUBBARD CREEK
57	CALLAHAN	0007-01	IH 20 EB	MEXIA CREEK	1233B	HUBBARD CREEK
59	CALLAHAN	0007-02	IH 20 WB	DEEP CREEK RELIEF	1233B	HUBBARD CREEK
60	CALLAHAN	0007-02	IH 20 WB	BRUSHY CREEK RELIEF	1233B	HUBBARD CREEK
61	CALLAHAN	0007-02	IH 20 EB	BATTLE CREEK	1233A	BIG SANDY CREEK
62	CALLAHAN	0007-02	IH 20 EB	BATTLE CREEK RELIEF	1233A	BIG SANDY CREEK
63	CALLAHAN	0007-02	IH 20 EB	COOPER CREEK	1233A	BIG SANDY CREEK
64	CALLAHAN	0007-02	IH 20 EB	DEEP CREEK	1233B	HUBBARD CREEK
65	CALLAHAN	0007-02	IH 20 EB	DEEP CREEK RELIEF	1233B	HUBBARD CREEK
66	CALLAHAN	0007-02	IH 20 EB	BRUSHY CREEK RELIEF	1233B	HUBBARD CREEK
68	CALLAHAN	0007-02	IH 20 EB	BRUSHY CREEK	1233B	HUBBARD CREEK
73	CALLAHAN	0007-02	IH 20 WB	BATTLE CREEK	1233A	BIG SANDY CREEK
74	CALLAHAN	0007-02	IH 20 WB	BATTLE CREEK RELIEF	1233A	BIG SANDY CREEK
77	CALLAHAN	0007-02	IH 20 WB	COOPER CREEK	1233A	BIG SANDY CREEK



*Michael Roetheli* 12/27/2023

**RECEIVING WATERWAY SUMMARY**



SHEET 1 OF 1

FHWA DIVISION	PROJECT NO.		HIGHWAY NO.
6	SEE TITLE SHEET		VARIOUS
STATE	COUNTY		SHEET NO.
TEXAS	CALLAHAN, ETC		39
DISTRICT	CONTROL SECTION	JOB	
ABL	0908 00	131	

