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SHEET NO. DESCRIPTION

> TITLE SHEET SUPPLEMENTAL INDEX

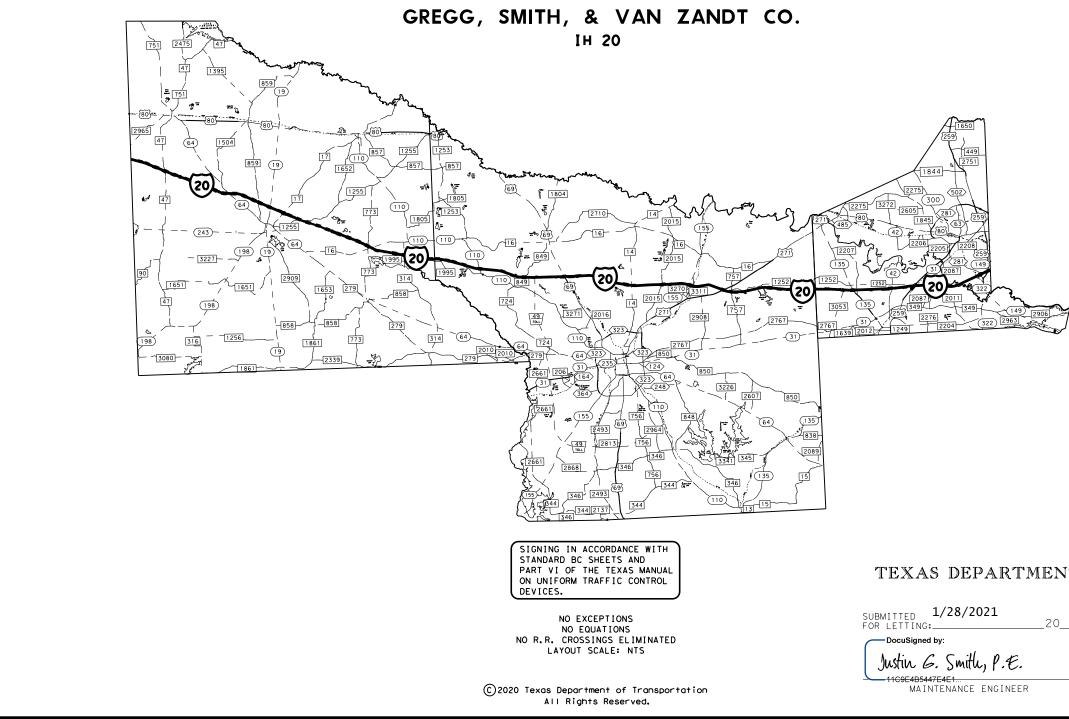
STATE OF TEXAS DEPARTMENT OF TRANSPORTATION

PLANS OF PROPOSED STATE HIGHWAY ROUTINE MAINTENANCE

ROUTINE MAINTENANCE PROJECT NO. RMC 6367-43-001

TOTAL MAINTENANCE

CONSISTING OF MILL AND INLAY, FULL DEPTH PAVEMENT REPAIR, GUARDRAIL REPAIR, LONG LINE AND SHORT LINE STRIPING, RAISED PAVEMENT MARKERS, SWEEPING, HERBICIDE, FULL-WIDTH MOWING, DEBRIS REMOVAL, GUIDE SIGN REPLACEMENT, ILLUMINATION, ETC...

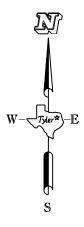


6367-43-001 RMC CONT. NO. ETC. TY <u>SMITH,</u> NO. <u>IH 20</u> ACCEPTED 20 TH, I H COUNT HWY. N DATE

*	© 2021	Departme	ent of T	ra	nsportation			
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STATE	DIST.							
TEXAS	TYLER		SMITH,	ΕT	с.			
CONT.	SECT.	JOB		НIG	HWAY NO.			
6367	43	001 IH 20						
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FINAL PLANS

DATE CONTRACT LETTING: _ DATE CONTRACTOR BEGAN WORK: DATE WORK COMPLETED & ACCEPTED: CONTRACTOR: USED _____ OF _____ ALLOTTED DAYS FINAL CONTRACT COST : \$ _



TEXAS DEPARTMENT OF TRANSPORTATION

RECOMMENDED & APPROVED 1/28/2021 For letting:

20

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ntified applicable

8/2021

Date

SPECIFICATIONS ADOPTED BY THE TEXAS DEPARTMENT OF TRANSPORTATION, NOVEMBER 1, 2014, AND SPECIAL SPECIFICATION ITEMS INCLUDED IN THE CONTRACT SHALL GOVERN ON THIS PROJECT.





			F 1	SHEET					
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STATE	DIST.								
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CONT.	SECT.	JOB	HIGHWA	Y NO.					
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GENERAL NOTES:

GENERAL.

Contractor questions on this project are to be addressed to the following individuals:

Bradley Bassett <u>Bradley.Bassett@txdot.gov</u> Justin Smith <u>Justin.G.Smith@txdot.gov</u>

Contractor questions will be accepted through email, phone, and in person by the above individuals.

All Contractor questions will be reviewed by the Engineer. Once a response is developed, it will be posted to TxDOT's Public FTP at the following Address:

https://ftp.dot.state.tx.us/pub/txdot-info/Pre-Letting%20Responses/

All questions submitted that generate a response will be posted through this site. The site is organized by District, Project Type (Construction or Maintenance), Letting Date, CCSJ/Project Name.

TxDOT Representatives are as follows:

Longview Area Engineer: Will Buskell	(903) 234-0532
IH-20 Inspector: Mike Venoy	(903) 724-4167
Record Keeper: Tishua Rosado	(903) 475-0525

All work will be performed on a CALLOUT BASIS at locations identified by each WORK ORDER. The Department makes no guarantee for continuous work at any given time at any given location(s).

This is a CALLOUT CONTRACT and Plan Quantity Measurement does not apply.

Locations will be identified by each WORK ORDER on an as needed basis.

Liquidated damages in the amount according to SP000-658 per day will be charged for each day the work is not complete after the expiration of all working days calculated for each job on each work order. Working days will not be transferred from one work order to a subsequent one. Each work order is a stand-alone entity.

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Remove all vegetation from pavement edges, intersections, and driveways prior to planing operations, seal coat, or ACP operations. This work will not be paid for directly, but will be subsidiary to the bid items of the Contract.

Restrict movement of construction equipment and haul trucks to paved surfaces. Do not cross the median with equipment and haul trucks unless specifically authorized. Use entrance and exit ramps to enter and exit the freeway mainlanes.

ATTN: Provide a 20-ft. length per 1-in. depth temporary taper at all transverse joints in the travel lane before opening to traffic. This work will not be paid for directly, but will be subsidiary to the bid items of the Contract.

Provide a facility at the asphalt concrete pavement plant for use by the Engineer as a laboratory. This is an existing requirement of Item 6, Article 5, "Plant Inspection and Testing," of the Standard Specifications. Provide a facility meeting the requirements of Item 504. At a minimum meet the requirements of 504.2.2.4, "Ty D Structure (Asphalt Mix Control Laboratory)" and 504.2.2.4.1, "Asphalt Content by Ignition Method." In addition, provide the following: At least one exterior door opening with a 48-in. minimum width. If steps are required to gain access to the facility's 48-in. door, provide a landing dock with minimum dimensions of 60 in. wide by 60 in. deep. The strong floor and landing of the facility should support the weight of all equipment and personnel providing a stable, essentially zero deflection during testing operations, acceptable to the Engineer. This facility will be required of all projects with plant produced asphalt concrete pavement.

No direct payment will be made for Engineer field labs. All construction, maintenance, utilities, custodial services, security, and permits necessary to establish and maintain readiness of this facility is the responsibility of the Contractor. This building/facility is required by the standard specifications and is considered a standard part of any asphalt concrete pavement plant producing materials for Department projects.

Furnish a Superpave Gyratory Compactor calibrated in accordance with Tex-241-F for molding production samples. The Superpave Gyratory Compactor will not be paid for directly, but will be subsidiary to the asphalt concrete pavement Items of work.

ITEM 4. SCOPE OF WORK

During final clean up, remove all foreign material that has accumulated at bridge abutments and bent caps as approved. All work and equipment involved in the removal of this material is subsidiary to the bid items of the Contract.

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Preserve the integrity of all right of way monuments within project limits. Right of way monuments damaged or destroyed during construction must be replaced by a registered professional land surveyor (RPLS), at the Contractor's expense.

ITEM 5. CONTROL OF THE WORK

Restrict movement of construction equipment and haul trucks to paved surfaces. Do not cross the median with equipment and haul trucks unless specifically authorized. Use entrance and exit ramps to enter and exit the freeway mainlanes.

ITEM 7. LEGAL RELATIONS AND RESPONSIBILITIES

Do not initiate activities in a project specific location (PSL) associated with a U.S. Army Corps of Engineers (COE) permit area that has not been previously evaluated by the COE as part of the permit review of this project. Such activities include haul roads, equipment staging areas, borrow pits, and disposal sites. "Associated," defined here, means "materials are delivered to or from the PSL." The permit area includes all waters of the U.S. or associated wetlands affected by activities associated with this project. Special restrictions may be required for this work. The Contractor is responsible for all consultations with the COE regarding activities (including PSL) that have not been previously evaluated by the COE. Provide the Department with a copy of all consultations or approvals from the COE before initiating activities.

Proceed with activities in PSL that do not affect a COE permit area if Contractor determines that the PSL is non-jurisdictional or proper COE clearances have been obtained in jurisdictional areas or have been previously evaluated by the COE as part of the permit review of this project. The Contractor is responsible for documenting his determination that his activities do not affect a COE permit area. Maintain copies of determination for review by the Department or any regulatory agency.

Concrete truck drivers and concrete pump operators are required to wash out only in designated areas specifically constructed for eliminating run-off. Dispose of materials in accordance with federal, state, and local requirements.

Placement of any fill material within the channel is not allowed. A temporary crossing must clear span from channel bank to channel bank.

Maintain positive drainage for permanent and temporary work for the duration of the project. The Contractor will be responsible for any items associated with the temporary or interim drainage and all related maintenance. This work will be subsidiary to various bid items.

No significant traffic generator events identified.

Roadway closures during the following key dates and/or special events are prohibited:

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- directed.
- Friday.
- traffic days or holidays as determined.
- Weekend

ITEM 8. PROSECUTION AND PROGRESS

Working days will be computed and charged in accordance with Section 8.3.1.5., "Calendar Day."

ITEM 9. MEASUREMENT & PAYMENT

Notify the Engineer at least 24 hours prior to proceeding with planned work activities. Work will not be permitted if such notification has not been received. In addition, work performed without authorization will not be eligible for payment.

In accordance with Article 9.1., "Measurement of Quantities," furnish the tare and maximum gross weights as well as the volume capacity of all vehicles, trucks, truck-tractors, trailers, semitrailers, or combination of such vehicles used to deliver materials for this Contract. Also, furnish calculations supporting these weights and capacities. Provide all measurements required for pay a minimum of 2 days before the trucks are used.

ITEM 104. REMOVING CONCRETE

Blasting will not be permitted on this project.

Before removing existing curb & gutter or laydown curb, saw cut between the gutter pan and the roadbed to eliminate the possibility of damage to the pavement structure. When the existing pavement edge has to be removed to facilitate the curb & gutter transition from existing to the proposed ramp landing, remove the old and replace the new pavement structure the same day unless otherwise directed. The use of temporary material may be allowed as approved. This work will be subsidiary to Item 104.

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• Lane closures will not be permitted before 8:00 A.M. or after 5:00 P.M. unless otherwise

• Lane closures will not be allowed on IH 20 on Saturday, Sunday, or after 12 P.M. on

Unless otherwise approved, lane closures for minor or major construction operations will not be allowed on Good Friday, Easter weekend, Memorial Day, Memorial Day weekend, July 4th, Labor Day, Labor Day weekend, Thanksgiving Day thru Sunday, Christmas Eve, Christmas Day, New Year's Eve, New Year's Day, or on any other high

• Lane closures will not be allowed Friday thru Sunday of Canton's First Monday

ROADWAY ITEMS

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ITEM 132. EMBANKMENT

Furnish Type C embankment consisting of suitable earth material (rock, loam, clay, or other approved materials) that will form a stable embankment. The top 2 ft. of embankment material should have a plasticity index between 6 and 18.

ITEM 134. BACKFILLING PAVEMENT EDGES

Place mulch sod for backfilling pavement edges using an approved road widener. The use of this machine will allow mulch sod for backfilling the pavement edge to be placed from the final roadway surface. Use a self-propelled machine capable of transferring mulch sod from a dump truck located on the pavement surface to the front slope along the pavement edge. This machine may have a strike-off that will spread the mulch sod to conform to the typical section. The dump trucks and road widener should travel in the direction of the traffic unless otherwise approved. The use of this machine will be subsidiary to Item 134.

Compact the backfill adjacent to the pavement edge with a pneumatic roller or other approved equipment. This rolling will not be paid for directly, but will be subsidiary to Item 134.

ITEM 314. EMULSIFIED ASPHALT TREATMENT

Before application, dilute the emulsion with water up to a maximum dilution of 50% at a distribution rate of 0.30 gal. per sq. yd.

ITEM 320. EQUIPMENT FOR ASPHALT CONCRETE PAVEMENT

Provide either a material transfer vehicle or material transfer paver for the surface course of this project as approved.

Provide either a material transfer vehicle or material transfer paver for the surface course of this project. The material transfer vehicle must be self-propelled, wheel mounted and capable of receiving material from haul trucks separate from the paver. The 20-ton minimum capacity hopper must be equipped with a pivoting discharge conveyor and must have a means of remixing the asphaltic material before placement. The material transfer paver, if supplied, must consist of a mobile, self-propelled asphalt paver incorporating an integral mix loadout elevator (conveyor) having a minimum rated capacity of 750 ton per hour. The conveyor system must have a means of remixing the asphaltic concrete material before discharging into the paver hopper and must be equipped with either a truck dump hopper attachment or a minimum 20-ton capacity surge hopper. If a material transfer paver utilizing the truck dumper hopper attachment is used, the haul trucks must stop a minimum of 1 foot into the truck. In addition, paving will not be allowed to begin until the paver has reached its full storage capacity.

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ITEM 342. PERMEABLE FRICTION COURSE (PFC)

Cease production of mixture if the asphalt content from any sublot drops below 6%. Resume production following tests showing appropriate adjustments have been made to the satisfaction of the Engineer.

Provide Class A coarse aggregate for the PFC as listed in the Department's Bituminous Rated Source Quality Catalog (BRSQC).

Warm Mix Asphalt (WMA) is not allowed.

The use of Reclaimed Asphalt Pavement (RAP) and Recycled Asphalt Shingles (RAS) is not allowed.

ITEM 348. THIN BONDED FRICTION COURSES

Cease production of mixture if the asphalt content from any sublot drops below 6%. Resume production following tests showing appropriate adjustments have been made to the satisfaction of the Engineer.

Provide Class A coarse aggregate for the PFC as listed in the Department's Bituminous Rated Source Quality Catalog (BRSQC).

Warm Mix Asphalt (WMA) is not allowed.

The use of Reclaimed Asphalt Pavement (RAP) and Recycled Asphalt Shingles (RAS) is not allowed.

Provide PFC-C aggregate in accordance with Item 342.

Minimum quantity per callout will be 500 tons.

ITEM 351. FLEXIBLE PAVEMENT STRUCTURE REPAIR

Replace the unstable pavement structure with asphalt (Type C) unless otherwise directed. The Engineer will determine the exact locations and limits of pavement repair in the field prior to beginning this Item of work.

Apply a tack coat with a rate of 0.10 gal/sy of residual asphalt between each layer of ACP pavement unless otherwise directed.

Maximum lift thickness for asphaltic concrete repair will not exceed 3 inches.

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General Notes

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No substitutions allowed for PG 70-22 Binder.

Furnish planing equipment to remove existing material in accordance with Item 354, as directed. The planing equipment will be subsidiary to Item 351.

Furnish an asphalt paver on full lane width pavement repair sections in accordance with Item 320 unless otherwise directed.

Minimum quantity per work order will be 800 SY with a minimum of 200 SY per lane closure.

ITEM 354. PLANING AND TEXTURING PAVEMENT

Use a front-end loader or other suitable equipment at the stockpile site to properly stockpile the planed material as required.

ATTN: Vary planing locations to meet field conditions as directed. Begin and end planing at a sawed or planed vertical joint to provide a smooth transition to existing pavement. Provide a 20-ft. length per 1-in. depth temporary taper at all transverse joints in the travel lane before opening to traffic.

Prime area where the underlying flexible base is exposed during the planing operation using an approved asphalt. The Engineer will determine the rate. Patch area as necessary with an approved ACP material. Perform this work at the end of the day's operation as directed. This work will not be paid for directly, but will be subsidiary to Item 354.

Before opening planed areas to traffic, bevel vertical or near vertical longitudinal faces in the pavement surface.

Furnish a small planing machine as approved for planing small areas and street intersections.

Overlay all planed areas by the end of each day unless otherwise approved.

If unsuitable weather or other unexpected conditions do not allow planed areas to be overlaid, provide and maintain warning signs for overnight lane closures in accordance with the traffic control plan sheets until overlay operations are complete.

Contractor will retain all RAP generated from this project.

Minimum quantity per callout will be 3500 SY.

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ITEM 361. REPAIR OF CONCRETE PAVEMENT

Furnish evidence of concurrence by the owner of the disposal site.

Class HES will meet a minimum compressive strength requirement of 1,800 psi within four (4) hours of closing a lane. The road will be fully opened to traffic by the end of each day.

Furnish mix designs to the Department for approval prior to placement. Remove and replace loose sub-base material with concrete.

For full depth repair, the amount of pavement removed will be only the amount which can be replaced during the daily allowable work schedule.

Surface is 5" ACP usual but may vary. Removal and replacement of this will be subsidiary as per 361.5 of the Standard Specifications.

Provide chairs for multiple piece tiebars, threaded connectors or other adequate devices used in concrete paving, or tie them to the pavement reinforcing steel.

Minimum quantity per lane closure will be 20 SY.

ITEM 401. FLOWABLE BACKFILL

Use an accelerator that produces a set time in 4 hours. Provide a rheofill or equivalent air entrainment to ensure flowability. Anchor pipes to ensure no movement or displacement by the flowable fill. Furnish paper type cylinder test molds.

ITEM 421. HYDRAULIC CEMENT CONCRETE

The Engineer will provide strength-testing equipment.

Provide the Engineer with a mixture design report using Department-provided software in accordance with Section 421.4.1., "Classification of Concrete Mix Designs," of the standard specifications. Include in the report the producer's plant, all materials sources, and a unique identification number for the design.

Air is not required on concrete cast-in-place elements on this project. If the Contractor proposes the use of an existing concrete design containing air, the Engineer must approve the design in writing before placement. If used, air testing will be performed in accordance with the specifications.

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ITEM 533. MILLED RUMBLE STRIPS

Provide a sweeper that meets the requirements of Section 354.2.3.

ITEM 585. RIDE QUALITY FOR PAVEMENT SURFACES

Use Surface Test Type B pay adjustment schedule 3 to evaluate ride quality of the travel lanes for sections 2,000' or longer in accordance with Item 585, "Ride Quality for Pavement Surfaces."

ITEM 700. POTHOLE REPAIR STANDARD

This item will be on an emergency callout basis as needed. The contractor shall mobilize and begin work to repair potholes within 4 hours of initial callout. If the contractor fails to begin work within 4 hours of initial callout emergency mobilization shall be forfeited for that callout.

It is expected that the materials to be utilized for filling potholes shall be a "Hot Mix Asphalt Material" or an approved cold placed asphaltic material.

Minimum quantity per callout will be 5 SY.

ITEM 3077. SUPERPAVE MIXTURES

When using crushed gravel as a coarse aggregate for ACP, use 1% lime as an antistripping agent.

Provide coarse aggregate for the final surface course from the same source or blended sources unless otherwise directed.

Give the State inspector at the spreading and finishing machine one weight ticket for each load of material. When directed, weigh asphaltic concrete loads on public scales to ensure the proper weight of material.

For materials paid for by the ton, provide a summary spreadsheet in accordance with Article 520.2, "Equipment."

Provide Class A coarse aggregate for the surface as listed in the Department's Bituminous Rated Source Quality Catalog (BRSQC).

Use an electrical impedance (non-nuclear) measurement gauge to determine mat segregation and joint density for Part V and Part VIII of test procedure Tex-207-F. Do not use nuclear density gauges or thin lift gauges for segregation or joint density determinations. Data reporting for mat segregation and joint density must be performed on Department templates.

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The use of Recycled Asphalt Shingles (RAS) is not allowed for use in the surface pavement.

All RAP used on this project must be fractionated. If an existing mix design is submitted for use as Warm Mix Asphalt (WMA), then a new trial batch with passing Hamburg Wheel test results is required.

Apply a tack coat with a rate of 0.10 gal/sy of residual asphalt between each layer of ACP pavement unless otherwise directed.

All permanent striping shall be placed within 14 day of mill & Inlay operations. Contractor shall remove all temporary tape on the same day that permanent striping is placed.

On Table 1, under 3077.2.1.3, the Sand equivalent, % Min is voided and not replaced. The minimum percent for the sand equivalent must be 45 for the combined aggregate.

Repair or install necessary metal beam guard fence, end treatments, and attenuators on a call-out basis.

Work locations are non-site specific and will be determined. Accomplish work in accordance with the latest guardrail standards unless otherwise directed by the TxDOT Representative.

Guardrail repair and installation is intermittent and not continuous. Expect multiple mobilizations (call outs) for the duration of this contract. Multiple work orders may be used to accomplish the work. Once work has begun, continue until all the work on each work order is complete.

The amount of work to be performed, number of working days allowed, and the date when time charges will begin for each work order will be provided. A minimum of \$500 of work per order will be scheduled for repair and/or upgrade before the Contractor is notified to begin work. Work orders may have multiple work locations.

If the remaining work to be performed to complete an order is less than the minimum call in amount, the contractor will still be required to move in and perform the remaining work on the contract if requested.

Working days for each work order will be calculated as follows. The Contractor will repair metal beam guard fence at a minimum rate of 150 feet/day/site. Any fraction of feet shall be considered as an additional working day. The Contractor will be given one day to remove and replace each damaged single guardrail terminal or crash attenuator system.

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GUARDRAIL ITEMS

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In addition, time charges for each separate site on the work order will be calculated from the next working day following the expiration of time charges on the previous job.

Liquidated damages in the amount according to SP000-658 per day will be charged for each day the work is not complete after the expiration of all working days calculated for the work order. Working days will not be transferred from one work order to a subsequent one. Each work order is a stand-alone entity. Multiple work orders may be issued within the same time duration.

If the TxDOT Representative determines that the repair or its location is a concern for public safety, the Contractor will be required to make the repair regardless of the minimum call in requirement.

In such instances, the Contractor will be required to complete repairs within forty-eight (48) hours of the notification. Column protection, SGT, and attenuator repairs are examples of safety concerns with no minimum work limits.

Verify locations of all existing utilities in the area of the work with local utility companies to avoid damage during guard fence operations.

Perform work activities between sunrise and sunset. Make all arrangements for equipment and storage areas. No storage of equipment and/or materials is permitted at Maintenance Section yards, District Office, or highway right-of-way.

Some posts have been previously set in concrete. Clear and remove all surplus and discarded materials upon completion of the work at each location. Leave the entire project in a neat condition. Assume repair expenses for any damage to any roadway or other highway appurtenance resulting from work operations.

Delineators needed for repaired or replaced rail and attenuators shall be installed at the time the guardrail or attenuator is repaired or replaced. This will be paid under Item 658, Delineators and **Object** Markers.

Deliver to a designated site, as determined by the TxDOT Representative, any surplus or discarded material that is deemed salvageable; it will remain the property of the Department. Determine a site and arrange for disposal of any unused material deemed not salvageable by the TxDOT Representative. Location of the site will be outside the highway right of way. Provide documents when asked to prove disposal is in accordance with state law.

Concrete truck drivers and concrete pump operators are required to wash out only in designated areas specifically constructed for eliminating run-off. Dispose of materials in accordance with federal, state, and local requirements.

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Furnish all material, labor, tools and equipment required, with the exception of channel iron bridge rail. Assure wood posts match the shape and height above ground as the existing posts. Equip all motorized vehicles with flashing strobe lights and back-up horns in working condition.

ITEMS 429. CONCRETE STRUCTURE REPAIR

This Item includes, but is not limited to the repair of damaged inlets, concrete curb and gutters, bridge wingwalls, bridge columns, bridge caps, sound barriers, head walls, concrete abutments, concrete approach structures, and concrete bridge barriers as specified by the TxDOT Representative. Remove down to sound material and replace with concrete to original condition.

Remove any other concrete spalls down to sound material and replaced with concrete and/or grout. Repair at Contractor's expense the reinforcing steel if damaged during repair operations.

ITEM 432. RIPRAP

Locations and quantities may be varied as directed by the Engineer to accommodate field conditions.

ITEM 514. PERMANENT CONCRETE TRAFFIC BARRIER

Provide Class C concrete for traffic barriers and footings.

Cutout and preparation for repair is subsidiary to the bid item. Leave existing rebar for tie-in during repair.

ITEM 540. METAL BEAM GUARD FENCE

All work involved in placement of timber posts in soil cement riprap must be included in the price bid for Item 540.

Do not paint treated timber posts.

Use round wood posts on all metal beam guard fence except where steel posts are required in accordance with "Low Fill Culvert Post Mounting" details shown on standard sheet MBGF.

Length of steel posts for low fill culvert post mounting will be determined in the field to ensure proper metal beam guard fence height.

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ITEMS 540 & 542. METAL BEAM GUARD FENCE & REMOVING METAL BEAM **GUARD FENCE**

Prior to removal of existing MBGF and associated appurtenances, submit to the Engineer for approval a work plan, including a detailed timeline, outlining removal and reinstallation of safety features. It is the intent that the Contractor has the necessary materials and labor force available to reinstall the safety features prior to beginning the removal process.

Where existing MBGF is being removed and not replaced with new MBGF due to proposed roadside safety improvements, do not remove the existing MBGF prior to completion of the planned roadside safety improvements at that location unless otherwise approved in writing.

Regardless of when the Contractor installs proposed MBGF, set the rail height to account for any subsequent surfacing work in order to be in accordance with standard MBGF upon completion of the Contract.

When replacing guard rail, ensure that all segments of guard rail removed are replaced the same work day before opening to traffic.

ITEM 542. REMOVING METAL BEAM GUARD FENCE

The Engineer will determine the metal beam guard fence to be salvaged and location of stockpile sites.

All metal beam guard fence not designated for re-use will become the property of the Contractor. Dispose of fence as directed.

When "Removing Terminal Anchor Section," a section consists of a terminal anchor post and one 25-ft rail element. Completely remove posts and any surrounding concrete.

ITEM 544. GUARDRAIL END TREATMENTS

Furnish and install new guardrail terminals under this item. New terminals shall be Type I Mash compliant as shown on the standard sheets.

Set guardrail extruder system to the height as specified in the applicable standards unless otherwise directed by the TxDOT Representative.

Install object markers Type OB-3F on the front of the impact heads of single guardrail terminals as shown on Standard Sheet D&OM (VIA).

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ITEM 545. CRASH CUSHION ATTENUATORS

Provide crash cushion attenuators meeting TL-3 requirements.

The six inch (6") reinforced concrete foundation, embankment and preparation for the concrete slab are considered subsidiary to this item.

ITEM 770. METAL BEAM GUARD FENCE REPAIR

Furnish, repair, remove and replace or upgrade guardrail element. Supply all new materials for repairs under this item. Reuse existing materials in repairs only after the TxDOT Representative has approved it as salvageable.

The Engineer will determine whether damages guard fence will be repaired or whether to upgrade the installation to current standards using other items of work.

All single Guardrail Terminals/Single Guardrail Terminals replaced shall be Type I Mash compliant as shown on the standard sheets.

Conform to requirements for class "A" concrete as specified in item 421, "Hydraulic Cement Concrete" for terminal anchor posts or for embedment of other posts in concrete, where required. All class "A" concrete and concrete design shall be approved by the TxDOT Representative and strength testing requirement may be waived.

Repairs under "Repair of Rail Element (W-Beam)" are paid by the linear foot of rail when a terminal anchor section involves only the rail elements and not the actual anchor foundation. Provide prefabricated curved rail when needed.

Thoroughly tamp around all posts set into the soil. Backfill postholes with debris-free material, as approved by the TxDOT Representative. Remove or spread all surplus dirt to the natural grade of the surrounding area.

Repair damaged galvanized coatings in accordance with Section 445.3.D, "Repairs."

Removal of posts that are replaced in asphalt pavement or flexible base pavement will be paid for under Item 770-6010 "REM/REPL TIM/STL POST W/O CONC FND OR 770-6012 REM/REPL TIMBER POST W/O CONC FND."

Cap posts set in hot mix/surface treatment with four (4) inches of cold-mix. When replacing posts in riprap use grout to fill space between riprap and posts.

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All bridge rail consisting of "W" rail sections connected to the top rail or concrete rail will be paid for under the bid item "Repair Rail Element (W-Beam)".

Repair of steel post with base plate also includes the repair of steel post with plate on bridge curb, on bridge deck, and/ or headwall.

Removal and replacement of blockout will be paid when existing block is broken or missing. Installation of blockout will be paid when new blocks are installed where they have never existed before.

When replacing a SGT impact head, payment will be made for replacing a new OM marker also. The OM marker is subsidiary to installation of SGT or remove/replace SGT.

Payment of the following are considered subsidiary to items used in Guardrail Replacement:

- removal of all damaged existing metal beam guard fence, anchor post, post, terminal anchor section, metal beam guard fence transitions, S.G.T.'s and any other material necessary to perform the work.

- realignment of existing rail that does not require removal.

- any work required to remove and reattach sections of rail including terminal anchor sections and S.G.T.s adjacent to the damaged rail.

- all blockouts, back-up plates and any other incidentals necessary to repair metal beam guard fence.

- drilling of new postholes and backfilling old post holes to repair metal beam guard fence.

- all required epoxy-grouted work.

- minor amounts of tree trimming and underbrush removal.

- removal and reset of SGT impact head if the rail is not extruded into the head.

- replacement of SGT cable assembly if the TxDOT Representative determines the original cable is reusable.

ITEM 712. CLEANING AND SEALING JOINTS AND CRACKS (ASPHALT CONCRETE)

Furnish materials in accordance with Section 300.2.8., Table 15, "Rubber-Asphalt Crack Sealer." Apply materials according to manufacturer's specifications.

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Crack sealing should be performed under existing traffic conditions with a minimum of interference to the operation of the roadway.

The sealant must be cold applied and the equipment should produce adequate pressure to dispense the sealant in a continuous flow.

All equipment will be inspected by the Engineer. The equipment must be power driven and in good operating order prior to being approved for the Contractor to begin work. Equipment must be of sufficient capacity to efficiently clean the cracks and joints before sealing, thereby providing a consistent production rate.

Any sanding required due to the tracking of material shall be performed by the Contractor and shall be considered subsidiary to the bid item. Provide the sanding materials as specified in Item 712.

Reflective cracking must be cracked sealed as directed.

ITEM 774. ATTENUATOR REPAIR

Repair Trinity Attenuating Crash Cushion as shown on the standard sheets. For clarification, repair includes repairing, modifying, replacement or installation of any or all parts of an existing system.

ITEM 776 METAL RAIL REPAIR

Rail Repair will be measured by the foot between centers of the first undamaged post on each side of the repair or to the end of the rail. Repair of metal post will be paid for under Item 770 by each post repaired.

When steel posts are damaged, new posts will be ordered and installed. The Contractor will take measurements for manufacturing the new posts. When the posts are ordered, the Contractor will instruct the manufacturer to send the TxDOT Representative a letter stating the timeframe for delivery. Time charges will be adjusted accordingly. Damaged posts may be reused or repaired for the purpose of hanging new rail section until new posts can be manufactured and delivered. If posts are repaired they will be paid under the repair item and new posts will be paid for when installed.

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GUIDESIGN REPLACEMENT

ITEM 416. DRILLED SHAFT FOUNDATIONS

Collect all cuttings, spoils, and slurry resulting from drilled shaft operations and deposit material into a storage tank for disposal outside the limits of the project. Dispose of waste material in accordance with Section 416.3.7., "Additional Requirements for Slurry Displacement or Underwater Concrete Placement Methods."

Hand dressing of soil around the concrete foundations for luminaries will be required as directed. Place the level of soil at a 6:1 slope or flatter, where possible, and extend it from the top of the concrete foundation to the established grades. This work will not be paid for directly, but will be subsidiary to this Item.

Provide a low clearance drilling rig to avoid overhead transmission line.

Locate all existing utilities before drilling the foundations. Upon approval, modify operations and continue the work in a manner that will allow others to make utility adjustments if necessary.

Remove existing concrete foundations that are to be abandoned to 2 ft. below finish grade.

Backfill the remaining hole with material that is equal in composition and density to the surrounding area. Replace any surfacing with like material to equivalent condition.

Restrict movement of construction equipment and haul trucks to paved surfaces. Do not cross the median with equipment and haul trucks unless specifically authorized. Wash out concrete trucks in designated areas specifically constructed for eliminating run-off. Dispose of materials in accordance with federal, state, and local requirements.

Drill all foundation shafts to a minimum of six (6) feet in depth, leaving no loose material in the hole. Do not leave foundation holes open overnight. Finish all foundations with a trowel for a neat appearance and to the satisfaction of the TxDOT Representative. Remove all excess material from the work site.

Hand dressing of soil around the concrete foundations will be required as directed. Place the level of soil at a 6:1 slope or flatter, where possible, and extend it from the top of the concrete foundation to the established grades. This work will not be paid for directly, but will be subsidiary to this Item.

TxDOT reserves the right to test approximately 5% of the installed bases to insure proper depth and coverage of the concrete. Assume expense and replace all bases on the entire roadway if proper depth and coverage is not found, as directed by the TxDOT Representative. If proper coverage is found, TxDOT will be responsible for replacement of the pulled bases.

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Usual testing of materials placed under this Item may be waived by the TxDOT Representative, except for materials used for overhead sign bridge foundations.

ITEM 636. SIGNS

can be picked up at the following location:

Longview Maintenance Office 4549A W. SL 281 Longview, TX. 75604

Install signs in accordance with the Department of Transportation's "Sign Crew Field Book," latest edition, or as directed.

All sign locations will be provided to the contractor with each work order. The locations may be shifted with design guidelines to secure a better location or avoid conflict with utilities and/or maintain the recommended clearance from existing signs.

Stake the foundations for any new locations, in the event that a sign needs to be relocated, as approved by the TxDOT Representative.

Large guide sign repair/replacement and installation is intermittent and not continuous. Expect multiple mobilizations (call outs) for the duration of this contract. Multiple work orders may be used to accomplish the work. Once work has begun, continue until all the work order is complete.

The amount of work to be performed, number of days allowed, and the date when time charges will begin for each work order will be provided. Work orders may have multiple work locations.

Working days for each work order will be calculated as follows. The Contractor will be given 10 days from the date of the initial work order to obtain sign supports and hardware and install the sign provided by TxDOT. Time charges for each separate site on the work order will be calculated from the next working day following the expiration of time charges on the previous job.

Install signs in accordance with the Department of Transportation's "Sign Crew Field Book," current edition, or as directed. Where applicable, install the proposed signs before removing the existing signs and prior to moving to the next location or quitting operations at the end of the work day.

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TxDOT will provide all small and large roadside signs for this contract. The contractor shall provide all assemblies and hardware needed for the type of sign being replaced. Signs

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Plans quantity measurement is voided for pay items considered as guide sign replacement.

ITEM 644. SMALL ROADSIDE SIGN ASSEMBLIES

Sign types for which details are not shown on the plans must conform to "Standard Highway Sign Designs for Texas," latest edition.

Before construction begins, locate all Texas Reference Marker (TRM) signs and Adopt-a-Highway signs using survey control methods for accuracy. Provide the survey data to the Engineer. If either type of sign is relocated during construction activities, survey the sign location and notify the Engineer before placement of the permanent sign.

Provide the survey data to the Engineer. If either type of sign is relocated during construction activities, survey the sign location and notify the Engineer before placement of the permanent sign.

Stake all sign locations for approval prior to placement.

Items under Item 644 with the description 'Install...' will cover the installation of the sign support/post only. Payment of the sign mounted on the post will be paid under item 636. The intent behind this is to clarify potential cost of work needed.

ITEM 647. LARGE ROADSIDE SIGN SUPPORTS AND ASSEMBLIES

Contact the TxDOT Representative at least 24 hours in advance of picking up materials at the Maintenance Section in which the replacement will occur. Sign for all materials received prior to removing them from the premises. Return all unused materials to the supplying Maintenance Section once the work order is completed.

Stake sign locations and obtain approval of the TxDOT Representative prior to placement of signs. Install all stubs so that they are level and sign posts will be plumb. Assume expense for replacement of inappropriately placed stubs. Measure and cut all sign posts, and install fuse plates in the field for proper height, in accordance with the plans and specifications. Repair any damage caused by operations at Contractor's expense and restore facilities to service in a timely manner.

Remove signs from sign posts. Separate sign posts and concrete from footings. Bundle sign posts and footings as directed by the TxDOT Representative and deliver to a location to be determined. Signs and accompanying supports that are removed under the terms of this contract are the property of the State. Return all salvaged material from existing sign assemblies to the location designated.

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Furnish the tare and maximum gross weight for all vehicles, trucks, truck-tractors, trailers, semitrailers, or combination of such vehicles used to deliver materials for this contract in accordance with Article 9.1.B, "Volume Measurement." Furnish calculations supporting these weights. Provide all measurements required for pay a minimum of 2 days before the trucks are used.

Plans quantity measurement is voided for pay items considered as guide sign replacement.

ITEM 662. WORK ZONE PAVEMENT MARKINGS

Dispose of all empty paint containers and unused paint in accordance with federal, state, and local requirements.

Do not use foil backed pavement markings as removable work zone pavement markings. Removable work zone pavement markings must be pliant polymer detour grade (removable) material or other markings that can be obliterated or removed to the satisfaction of the Engineer.

ITEM 666. RETROREFLECTORIZED PAVEMENT MARKINGS

Use the spray method for application of the thermoplastic compound for lane lines, barrier lines, edge lines and channelizing lines.

In high traffic volume areas, do not begin work before 9 A.M. and do not continue work after 4 P.M. unless otherwise approved. In other areas, the Engineer will approve and direct the time of work.

Extrude hot to the pavement surface thermoplastic compound for arrows, stop lines, yield triangles, transverse lines, crosswalk lines, words and symbols.

For lengths greater than 300-ft, provide guide markings that will not leave a permanent mark on the roadway. Have the guide marking material and equipment used for placement approved prior to use. Provide adequate notification for approval of the guide markings prior to placement of the permanent pavement markings.

Provide a crew experienced in the work of installing pilot guideline markings and in the necessary traffic control. Supply all the equipment, personnel, traffic control, and materials necessary for the placement of pilot guideline markings as directed. All work will be in conformance with Part 6 of the TMUTCD.

The Engineer will establish beginning and ending points of no passing zones.

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LONG LINE THERMO

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Highway: IH 20

Furnish Type II glass beads conforming to DMS-8290, "Glass Traffic Beads," for this project.

Begin Long Line Thermoplastic striping in mid-March (approximately).

Quantities and locations may be varied by the TxDOT Representative during actual striping operations to accommodate field conditions. Use the spray method for application of the thermoplastic compound for lane lines, barrier lines, edge lines and channelizing lines. Use Type II glass traffic beads as specified under Item 666.2.3 of the Standard Specifications.

Immediately remove and assume removal cost of any material that gets on any vehicle as a result of operations. Dispose of paint containers and unused paint in accordance with all Federal and State regulations.

Errors and existing thermos stripe deemed unfit to restripe over will be removed.

Errors in striping will be removed by water blasting only.

A sealer/paint shall be applied to concrete surface after water blast cleaning.

The contractor shall be required to meet a daily production rate of (50,000) for all Long Line Thermo Striping items.

Multiple move-ins will be required.

The contractor shall complete one full striping cycle per year on main lanes and 1 full cycle every 2 years on frontage roads. TxDOT will provide a work order by county for this work to be performed.

This Item will not be a plans quantity item.

Pavement Sealer

TY II markings shall be placed as pavement sealer. The beads on this project shall meet the requirements of departmental materials specification DMS-8290, Glass Traffic Beads TY II. Beads shall be embedment coated with Potters Industries AC-07 Series, Swarco/Reflex, Inc. 01227 or an equivalent adhesion insuring coating.

This Item will not be a plans quantity item.

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ITEM 666. RETROREFLECTORIZED PAVEMENT MARKINGS

Place Short Line Thermoplastic Striping on an "as needed" basis, as directed by the TxDOT Representative. Use personnel experienced in the type of work described in the Standard Specifications.

Obtain approval from the TxDOT Representative for material and equipment used for placement of Short Line Thermo Plastic Striping.

Place Type I Thermoplastic Markings on the sections of highway where the existing pavement markings have been obliterated or are in need of refurbishing. Layout work may be required.

Sweeping of the surface prior to the actual pavement marking application may be the only surface preparation required for most asphaltic surfaces.

Bid item 668-6084 is paid by each number placed.

Immediately remove and assume removal cost of any material that gets on any vehicle as a result of operations. Dispose of material containers and unused material in accordance with all Federal and State regulations.

Multiple move-ins will be required.

The contractor shall complete one full striping cycle per year on main lanes and 1 full cycle every 2 years on frontage roads. TxDOT will provide a work order by county for this work to be performed.

This item will not be a plans quantity item.

ITEM 677. ELIMINATING EXISTING PAVEMENT MARKINGS AND MARKERS

Unless otherwise directed, utilize Surface Treatment Method for removal on asphaltic surfaces. The Engineer will approve materials and rates prior to use.

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SHORT LINE THERMO

PAVEMENT PREP

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Furnish a high pressure water blasting system for removing paint, thermoplastic, epoxy and preformed tape material from the following surfaces without causing any grooves or trenching of the surface: asphalt, concrete, permeable friction course, grooved asphalt and grooved concrete.

Use a high pressure water blasting system that consists of a vacuum recovery system that must provide for a nearly dry surface eliminating the possibility of uncontained run-off blasting water or debris, or the need for any secondary clean-up vehicles or operations.

All components required for the complete operation of the water blasting system (ultra-high pressure pump, vacuum system, clean water supply, vacuum recovery storage, primary truck-mounted and optional secondary tractor-mounted blasting components) must be mounted and transported on a single, fully self-contained and supporting single truck chassis, thereby eliminating the need for any additional water, vacuum or other transport vehicles.

ITEM 678. PAVEMENT SURFACE PREPARATION FOR MARKINGS

Surface Preparation for Markings of existing TY I Thermo shall be performed by the flailing method only on asphaltic surfaces unless otherwise approved by the TxDOT Engineer.

This item will not be a plans quantity item.

RAISED PAVEMENT MARKINGS

ITEM 672. RAISED PAVEMENT MARKERS

Provide dispensing equipment such that the bituminous material can be directly applied from the melting pot to the pavement surface without secondary handling. Dispensing material from the melting pot into a separate container and then to the pavement surface will not be permitted. Intermittent agitation of the bituminous material will be by a method approved by the Engineer to ensure even heat distribution and must be such that the adhesive is agitated at approved and consistent intervals.

Use equipment that is industry-standard for the type of work being performed so as to assure a minimum removal and replacement rate of 1,800 raised pavement markers per day. Obtain approval of the TxDOT Representative for all equipment such as, linex or equivalent to be used on the project prior to beginning work.

Begin removal and replacement of raised pavement markers subsequent to placement of broken thermoplastic striping on mainlanes.

Perform an entire raised pavement marker replacement on mainlanes twice during the contract period, unless otherwise directed by the TxDOT Representative.

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Employ personnel that are experienced in removal and replacement of raised pavement markers. Place new markers within 2 inches of the original marker pad. Repair damage to asphaltic surfaces greater than ¹/₄" in depth as a result of the removal of markers. Bituminous will be applied to all picked RPM's original pad.

Use flexible bituminous for placement of raised pavement markers on concrete sections of the roadway, being approximately 22 total lane miles for each remove and replace cycle. Directly apply the adhesive material from dispensing equipment (melting pot) to the pavement surface without secondary handling. Insure even heat distribution of the adhesive material by intermittent agitation, with a method approved by the TxDOT Representative.

Completely remove all epoxy and bituminous residue when marker is removed from concrete pavement for replacement.

Accept ownership of unsalvageable RPM's and remove from the roadway and right of way and properly dispose of. Removal is subsidiary to Item 672. Use a method approved by the TxDOT Representative.

The contractor shall complete one full cycle of RPM'S per year on main lanes and 1 full cycle every 2 years on frontage roads. TxDOT will provide a work order by county for this work to be performed.

DELINEATORS & OBJECT MARKERS

ITEM 658. DELINEATOR AND OBJECT MARKER ASSEMBLIES

Accept ownership of unsalvageable delineator and object marker assemblies and remove from the right of way.

ITEM 730. MOWING

IH-20

Anticipated start dates for cycles: Cycle 1 - approximately June 1, 2021 Cycle 2 - between September 1, 2021 and October 15, 2021

Begin each mowing cycle as specified in the start to work letter. The number of acres required in the mowing cycle and days allowed for completion will be specified in the letter. If work does

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MOWING

General Notes

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not begin on the date specified, a default warning letter will be mailed stating the Contractor has 10 days to begin and work continuously.

Complete a minimum of 265 acres per working day as a basis for time charges. Complete each cycle of mowing in this contract within 10 working days.

Maintain a continuous work schedule to allow satisfactory completion of the cycle and assure all equipment is in good operating condition.

Pressure-wash all mowing equipment to prevent the spread of a parasitic plant species, which may be located on the right of way, as follows: before beginning right of way mowing operations; after completing each county of right of way mowing operations; any time the equipment enters or leaves the right of way to perform any other mowing operation at locations other than the highway right of way.

Notify the TxDOT Representative prior to any pressure washing of mowing equipment so the process may be observed. Perform the pressure washing of mowing equipment only at the location(s) approved by the TxDOT Representative.

Stop all operations when a school bus is loading or unloading within one thousand feet (1,000')of mowing operations. Resume operations when all individuals are safely out of the danger of possible injury from flying debris.

Perform Type II Full Width mowing on all cycles, including curbed grassy medians and/or islands, cattle passes, and under bridges.

Mow all acres as specified on the plans and by the TxDOT Representative to complete a cycle. Exclude those areas designated as non-mow areas by the TxDOT Representative.

Completely mow out an intersection where another contract intersects with this contract, if it has not been mowed by the other Contractor, or if it has been four days since it was first mowed.

Use a six foot wide mower when working in locations with tight or confined areas. Hand trim around all fixed objects within the mow area including trees, plants, sign posts, fence rows, cattle guard pass fences, telephone and electrical boxes, delineators, retaining walls, bridge overpasses, or other appurtenances which are a part of the facility. Perform hand trimming around all temporary signs such as construction signing.

Include suckers and sprouts up to one and one-half inches $(1 \ 1/2")$ around trees. Trim around all power poles and utility pedestals that are within the normal mowing areas.

Hand trim twelve feet (12') behind any guardrail and/or retaining walls where the mowers are unable to mow.

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Trim, remove debris from roadway, and move signs as the mowing progresses. Trim all mow areas by the end of each day. Mow within one foot (1') of the fence row, unless authorized by the TxDOT Representative to do otherwise.

Trim by hand areas that are too wet to mow unless they are more than four feet (4') wide and longer than one hundred feet (100'). Hand trim areas less than four feet (4') wide, regardless of the length.

Cut trees and brush up to one and one-half inches $(1 \ 1/2")$ in the entire right of way except in non-mow areas. Include trees and brush along creeks and drainage ditches.

Straighten all signs and/or delineators that have been knocked out of plumb by the mowing operations by the end of each working day.

Pay for all signs and/or delineators, mailboxes, guardrail, and other appurtenances damaged as a result of mowing operations. Pay replacement cost of sign foundations if they are moved as a result of mowing operations.

Payment for the cost for repairs (including labor and material) will be deducted from any due the Contractor upon completion of a partial cycle or the entire cycle of mowing.

A four wheel drive tractor will be required at various locations.

Minimum quantity per callout for "Spot Mowing" will be 2 acres.

Plans quantity measurement for full width mowing is voided.

ITEM 735 DEBRIS REMOVAL

Begin spot debris removal within 24 hours of notification by the TxDOT Representative. Remove and dispose of all debris within the 1 roadbed mile limit at each call-out, as directed by the TxDOT Representative.

Payment will be based on completion of an entire cycle, which shall be completed within 3 days once begun for IH-20.

Anticipate that there will be times during the year in which two crews will work simultaneously in order to complete the cycle within the specified amount of time (3 days) for IH-20. Removal limits for IH-20 in the center median on the mainlanes extends to the concrete barrier.

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DEBRIS / GRAFFITI REMOVAL

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Dispose of all rubber tires and rubber tire scraps collected during the performance of this contract in accordance with local, state, and federal regulations. Provide written notice to TxDOT of the disposal location of tires and tire fragments.

Perform one complete cycle of debris pickup and removal on eastbound and westbound lanes approximately once each week, unless otherwise instructed by the TxDOT Representative.

Anticipate completing two or three cycles per week during the months of June, July, and August. Perform debris removal on frontage roads and ramps as directed by the TxDOT Representative.

ITEM 740. GRAFFITI REMOVAL AND ANTI-GRAFFITI COATING

The 50 SF minimum requirement for a call-out is voided for this project.

Begin graffiti removal within 48 hr of each verbal notification unless otherwise directed.

Remove graffiti from the back of signs on overhead sign structures and ground mounted signs.

SWEEPING

ITEM 738. CLEANING AND SWEEPING HIGHWAYS

Prosecute the work as directed by the TxDOT Representative. Work will be scheduled for nonemergencies on an "as needed" basis, with call in approximately once each quarter. An additional cycle for emergencies in each area will be scheduled as necessary. Report to work for emergencies within 48 hours of notification by the TxDOT Representative.

Work for this item includes but is not limited to all sides of raised pavement markers, barrier drain slots, slotted drains, inlet openings, attenuators, and guardrails. This item also includes the removal of all dirt and debris preventing proper drainage at the outflow side of any barrier drain slots.

Dispose of all debris collected at a state approved solid waste site. Special attention may be required for pavement that has rumble strips.

Mileage is measured by the right-of-way centerline mile, is defined as the distance measured from the beginning point to the ending point shown on the plans, and is measured once, regardless of the number of lanes or roadbeds.

Liquidated damages in the amount according to SP000-658 will be charged for each day the work is not complete after the expiration of all working days for each written notification.

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not allowed. Each written notification is a stand-alone entity.

For payment purposes, one cycle of Item 738-6001 consists of cleaning and sweeping of and Gregg Counties.

miles of all outside main lane barriers in Van Zandt, Smith, and Gregg Counties.

miles of all Direct Connectors to I-20 in Van Zandt, Smith, and Gregg Counties. completed.

Aggregate removal will be performed on various roadways following adverse weather as directed.

next item.

ITEM 752 TREE AND BRUSH REMOVAL

chippers so as to assure adequate production rates. Use aerial devices when needed.

if a tree is not on State property prior to beginning work.

as close to the ground as possible.

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- Transfer of working days from one written notification into a subsequent written notification is
- approximately 67.5 centerline miles of all center median main lane barriers in Van Zandt, Smith,
- One cycle of Item 738-6003 consists of cleaning and sweeping of approximately 8.4 centerline
- One cycle of Item 738-6174 consists of cleaning and sweeping of approximately 6.4 centerline
- Direct Connectors are defined as inside and outside barriers on all overpasses and underpasses that intersect I-20 in the Tyler District. Payment will be made only after an entire cycle has been
- Maintain a continuous work schedule to allow satisfactory completion of one cycle each of the entire Center Median, Outside Main Lanes, and Direct Connectors from the Kaufman/Van Zandt County line to the Harrison/Gregg County line in at least 10 working days. Complete Bid Item 738-6001 within 6 working days; 738-6003 within 2 working days; 738-6174 within 2 working days. Complete all limits on each specific bid item within each area before progressing to the

TREE AND BRUSH REMOVAL

- Use equipment that is industry-standard for the type of work being performed, specifically, loaders with sufficient capacity to remove tree trunks from the right of way; stump grinders and
- Pick up and remove from the right of way all trees that are felled in one day, unless otherwise authorized by the TxDOT Section Representative. Obtain written consent of the property owner
- Cut, remove and grind stumps of all trees marked on one roadway before starting on another roadway unless otherwise authorized by the TxDOT Section Representative. Cut the trees down

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Determine the diameter of the tree by measuring the circumference of the tree three feet (3') from the ground and on the uphill side, dividing it by 3.1416, then rounding to the nearest inch. Remove trees or brush less than two inches (2") in diameter which are located within four feet (4') of any tree marked for removal.

Remove stumps by grinding them to eight inches (8") below ground level. Remove and dispose of the wood chips or spread in a thin layer inside the right of way as directed by the TxDOT Section Representative.

Backfill the holes that remain after the stump is ground and then level to existing grade. Disposal of any additional stumps, logs, limbs, etc., is not allowed on private property. Disposal will be in accordance with federal, state and local laws. All removal and backfill are subsidiary to the bid item.

TREE TRIMMING/TREE TRIMMING AND BRUSH REMOVAL

ITEM 752 TREE TRIMMING AND BRUSH REMOVAL

Trim sides and tops of trees along highway right of way.

Use chippers, Fecon mulchers or equivalent equipment with chipper teeth or carbide teeth to dispose of tree limbs and brush removal. All chips shall be no larger than $3^{"} \times 3^{"} \times \frac{1}{4}$ " in size. The method of chipping and/or brush removal shall not damage or destroy the existing vegetation on the ROW causing erosion. Obtain the TxDOT Representative's approval prior to use. Perform smooth saw cuts to cause the least amount of damage to the trees. Use of boom axes are not permitted on this project.

Spread and/or remove excess wood chips within 24 hr. in accordance with state, federal and local environmental and waste disposal laws and regulations, as directed by the TxDOT Representative. Chips shall not be left in an area that could cause a blockage in the flow line of the ditch and/or culverts. Leave the area with a clean, neat appearance.

Trim trees and brush from right of way line to right of way line wide by 20' high unless otherwise specified on the quantity summary page in the plans. Cut limbs and brush at the state right of way or as directed by the TxDOT Representative, if the tree is not on state property.

Only power shearing equipment designed for this type of operation is acceptable. Repair deep rutting of turf caused by equipment at contractor's expense. Bucket trucks may be needed at bridges and various other locations.

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ITEMS 731. BROADCAST HERBICIDE

Contractor shall provide herbicide license to state representative. Document work in accordance with all federal, state, and local regulations. Submit a copy of the herbicide records on the next business day following the application. Submit a final copy of the all the herbicide application records upon completion of the Contract.

Written notification will be issued to begin each herbicide cycle.

Furnish water free of industrial wastes and other objectionable material.

The Department will evaluate each tract before herbicide application. If the entire tract does not need to be treated, acreage and or shoulder miles will be recalculated and limits of treated area on tract will be shown on the work order letter.

Required minimum acres per working day will be 80 acres for broadcast herbicide application and 20 shoulder miles for paving edge herbicide application.

site.

Remove and replace guardrail, posts, bolts, nuts, etc., in those areas where entry cannot be made any other way.

Do not apply herbicide to designated non- mow areas.

Item 731-6007 Pavement Edges, Structures and Fixtures is measured and paid by the centerline mile. Centerline mile is defined as the distance measured from the beginning point to the ending point measured once regardless of the number of lanes or roadbeds.

A partial payment of 50% of the unit price bid will be paid after the initial application is performed. The final 50% of the unit price bid will be paid after the inspection and required retreatments have been completed and accepted.

ITEM 731:

Unless otherwise directed, use the following rates:

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HERBICIDE

All equipment will be pressure washed prior to beginning work and before leaving the job

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Gallons of Water Per Acre	As calibrated in the presence of Department's personnel
Ounces of Outrider Per Acre	1.333
Ounces of Roundup-Pro Per Max Acre	8
Ounces of Vista XRT Per Acre	10

Target 6.6 may be considered if resistant strain of "Johnson Grass" is encountered.

ITEM 731:

Unless otherwise directed, use the following rates:

Gallons of Water Per Acre	As calibrated in the presence of Department's personnel
Ounces of Esplanade Per Acre	2 - 3
Quarts of Roundup-Pro Max Per Acre	3

ILLUMINATION

ITEM 618. CONDUIT

Conduit placed on the underside of the bridge slab overhang must be anchored with conduit straps at 5 ft. maximum intervals as shown on standard sheets ED(1) and (2)-14. Conduit hangers will not be allowed in this location.

Furnish couplings and connections that are made wrench tight. All conduit must be brought into a ground or junction box and elbowed unless otherwise shown on the plans.

For this contract, all conduit shall be 2 inch. For road bores, all conduit shall be 2 inch PVC schedule 80, unless otherwise directed by the Engineer. For trenched, all conduit used shall be 2 inch PVC schedule 40, unless otherwise directed by the Engineer.

Place conduit in an area not exceeding 2 ft. in any direction from a straight line between terminal points. The minimum depth of the conduit should be 2 ft. except when crossing a roadway where the depth should not be more than 3 ft. nor less than 1 ft. below the bottom of the base material when placed by the jacking or boring method.

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Where conduit is to be placed under existing riprap, cut the existing riprap to neat lines as directed and replace to match original condition after conduit placement.

The Contractor may, at his option, substitute high-density polyethylene (HDPE) conduit meeting the specifications of Item 622 for all bores requiring PVC schedule 40 conduit and, when approved by the Engineer, may substitute HDPE for schedule 80 bored conduit. HDPE must be the same size as the PVC conduit shown on the plans. HDPE must be terminated with UL listed fittings. HDPE may be threaded and used with threaded PVC connectors or couplings. HDPE should be extended through the bore in one continuous piece and should be coupled to RMC elbows or to PVC conduit at the bore pits prior to entering ground boxes (if ground boxes are required by the plans). HDPE should not contain conductors during installation in this manner. No additional compensation will be paid to the Contractor when HDPE is substituted for this purpose.

Do not use cast iron junction boxes in concrete traffic barriers and single slope traffic barriers. Use polymer concrete junction boxes instead of the cast iron junction boxes shown on standard sheets CSB(3), CSB(4), and SSCB(4). Mount the junction boxes flush (+ 0 in., - 1/2 in.) with concrete surface of concrete barrier.

The polymer concrete barrier box will not be paid for separately, but will be considered subsidiary to Item 618, "Conduit."

Use materials from prequalified material producers list as shown on the Material Producer List found on the TxDOT web site. Category is "Roadway Illumination and Electrical Supplies."

ITEMS 618, 624, 680 & 684. CONDT, GRND BX, INSTL HWY TRF SIG & TRF SIG CBL

The location of the controller, conductors, conduits, junction boxes and ground boxes are diagrammatic only and may be shifted by the Engineer to accommodate field conditions.

ITEM 620. ELECTRICAL CONDUCTORS

For both transformer and shoe-base type illumination poles, provide double-pole breakaway fuse holder as shown on the Material Producer List found on the TxDOT web site. Category is "Roadway Illumination and Electrical Supplies."

Fuse holder is shown on list under Items 610 & 620.

Provide 10 amp time delay fuses.

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ITEM 6000. ROADWAY ILLUMINATION ASSEMBLIES

Junction boxes, connectors, flexible conduit and fused disconnects for underpass luminaires will not be paid for directly, but will be subsidiary to the various bid items.

For this project, the contractor shall supply all materials except as follows:

- Standard single mast pole
- Standard double mast pole
- Mast arms
- Transformer bases
- Luminaires and fixtures
- Luminaire Wall Packs

This material will be supplied by the department. The contractor shall contact the signal shop at (903)510-9210 at least 24 hours in advance of picking up materials. Materials will be picked up at 2709 W. Front St. in Tyler. The contractor will be required to sign for all materials received prior to removing them from the premises.

When performing work on high mast lighting, the contractor shall furnish lamps to replace the lamps that are burned out only. The department will furnish the remaining lamps. All lamps on the ring shall be replaced at the same time. Replacement of the remaining lamps is subsidiary to Item 6000-6046 Maintain High Mast Illumination.

Provide all other equipment not listed above.

Whether provided by the State or by the Contractor, install all materials in accordance with the various items.

Prior to final payment, return all unused material to the Signal Shop at the location listed above.

For this project, Replace Electrical Service shall consist of the replacement / installation of Type A Electrical Service only. The department will supply any other types of Service Assemblies that are required.

For this project, all ground boxes installed shall be TY A (122311) W / Apron.

The contractor will inspect, clean, adjust and make necessary repairs and replacement of components to illumination systems as described in special specification 6000, Illumination Maintenance.

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ITEM 502. BARRICADES, SIGNS, AND TRAFFIC HANDLING

The traffic control plan for this Contract consists of: the installation and maintenance of warning signs and other traffic control devices shown on the plans; specification data, which may be included in the general notes; applicable provisions of the Texas Manual on Uniform Traffic Control Devices (TMUTCD); traffic control plan sheets included on the plans; standard BC sheets; Compliant Work Zone Traffic Control Device List, and Item 502 of the standard specifications.

Use ground-mounted sign mounts with two posts for all temporary work zone signs unless otherwise directed.

Inspect and correct deficiencies each day throughout the duration of the Contract. In accordance with Article 502.4., "Payment," no payment will be made for the month if the Contractor fails to provide or properly maintain signs and devices in compliance with Contract requirements. Temporary warning signs that are visible when conditions do not apply will be considered improper maintenance of signs.

Provide at least one employee on call nights and weekends (or any other time that work is not in progress) for maintenance of signs and traffic control devices. This employee must have an address and telephone number near the project, as approved. Notify the Engineer in writing of the name, address, and telephone number of this employee. The Engineer will furnish this information to local law enforcement officials.

In addition to providing a Contractor's Responsible Person and a phone number for emergency contact, have an employee available to respond on the project for emergencies and for taking corrective measures within 30 minutes.

Sign all roads intersecting the project in accordance with current BC standards.

Refer to the traffic control plan sheets for traffic handling through the work area. Contractor may vary the signing arrangement and spacing as necessary to fit field conditions; however, any proposed changes in the traffic control plan must be approved before implementation.

High-visibility safety apparel is required for workers in accordance with the General Notes on current BC standards.

Place and maintain signs, channelizing devices, and flaggers to direct and route traffic at any location and for any period of time as may be required or directed.

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TRAFFIC CONTROL

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When operations require a lane closure, provide cones, vertical panels, drums, signs, flaggers, and flashing arrow panels as necessary to route traffic around the closed lane as shown on the plans and as directed. Lane closures will be limited to one specific lane as directed.

Maintain existing roadside signs within this project's limits during this Contract. In order to accommodate the grading or other operations, temporarily relocate these signs in accordance with the TMUTCD as directed. Use ground-mounted sign mounts with two posts for all relocated signs unless otherwise directed. This work will not be paid for directly, but will be subsidiary to Item 502.

Provide truck-mounted attenuators (TMA) as shown on the appropriate traffic control plan sheets. Provide a letter certifying that all TMA used on this project meet NCHRP 350 or AASHTO Manual for Assessing Safety Hardware (MASH) requirements.

Regulate all construction activities and equipment to minimize inconvenience to the traveling public. At points where it is necessary for trucks to stop, load, or unload, provide warning signs and flaggers to protect the traveling public.

The pavement must be entirely open to traffic each night. Remove or clearly barricade all material stockpiles, equipment left overnight, or any obstruction within 30 ft. of a travelway as approved.

The Contractor Force Account "Safety Contingency" is intended to be used for work zone enhancements that could not be foreseen in the project planning and design stage for the purpose of improving the effectiveness of the Traffic Control Plan. These enhancements will be mutually agreed upon by the Engineer and the Contractor's Responsible Person based on weekly or more frequent traffic management reviews on the project. The Engineer may choose to use existing bid items if it does not slow the implementation of enhancement.

Provide flaggers at county roads, commercial driveways, and other intersecting roadways deemed necessary by the Engineer to maintain control of the work zone during one-lane two-way operations. Provide communication radios to each flagger in the work zone and the pilot vehicle operator.

Refer to the traffic control details for surfacing operations shown on the plans. Install signs as required by this standard or plan sheet. Keep signs in place until after completion of the surface course operation and until placement of the standard pavement markings. Place standard pavement markings within 7 days of surface treatment application. The placement of acceptable permanent pavement markings and the completion of the final cleanup will be considered a part of the surface course operation. These signs are in addition to the signs and barricades that may be required on standard BC sheets. Short-term stationary/short duration portable signs will be required during the removal of the temporary pavement markings.

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The Contractor and the Engineer should agree on the allowable length of roadway sections for scarifying and reshaping the existing base and hauling base material. Provide qualified flaggers at each end of the section being processed to instruct and direct the traveling public.

Open the repaired concrete pavement areas of 1 lane to traffic as soon as the new concrete attains the specified strength. Do not open a repaired area to traffic until all shoulder material removed for the repair has been replaced with ACP. Plan and coordinate the work in such a manner that the shoulder work will not delay opening the repaired areas to traffic.

Prior to beginning work, the Contractor and Engineer must agree on the allowable length of lane closure.

Restrict movement of construction equipment and haul trucks to all paved surfaces. Do not allow construction equipment and haul trucks to cross the median unless specifically authorized. Use entrance and exit ramps for ingress and egress to the mainlanes.

ITEM 6001. PORTABLE CHANGEABLE MESSAGE SIGN

Provide 3 electronic Portable Changeable Message Sign (PCMS) units adjacent to the mainlanes in advance of each lane closure. PCMS units must be in accordance with Section 6F.60 of the TMUTCD, applicable standards and special provisions. Depending on conditions, message boards may have to be relocated during daily operations. Messages will be in accordance with current BC standards. When not in use, remove PCMS units from the right of way. Measurement and payment for the PCMS noted above will be in accordance with Item 6001. The term "operational" is defined as displaying a message in direct support of current project operations as approved and directed by the Engineer.

Provide a non-erodible, stable surface to place the Portable Changeable Message Sign (PCMS) units adjacent to the roadway as directed. Payment for this surface is incidental to Item 6001.

ITEM 6185. TRUCK MOUNTED ATTENUATOR (TMA)

Shadow vehicles with truck mounted attenuator (TMA) are required on the traffic control plan and TCP standards for this project. The Contractor will be responsible for determining if one or more of these traffic control operations will be ongoing at the same time to determine the total number of TMAs needed for the project. Additional truck mounted attenuators (TMAs) may be required as deemed necessary by the Engineer.

In addition to the shadow vehicles with truck mounted attenuator (TMA) that are specified as being required on the traffic control plan for this project, provide 2 additional shadow vehicles

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with TMA for TCP (6 - 1)-12 (MOD) thru TCP (6 - 3)-12 (MOD) as detailed on General Note 4 of this standard sheet.

Therefore, three (3) total shadow vehicles with TMA will be required for this type of work. The Contractor will be responsible for determining if one or more of these operations will be ongoing at the same time to determine the total number of TMAs needed for the project.

TRAFFIC CONTROL - MOWING

Refer to RS-TCP-05, which is a part of this contract. This plan does not relieve the Contractor from compliance with the Texas Manual on Uniform Traffic Control Devices (TMUTCD).

Setup a maximum of two (2) simultaneous, consecutive three (3) mile sign arrangements. Perform all work, including weed-eating, within the signed areas. Work only within the six (6) mile limit at any time.

TRAFFIC CONTROL - THERMOPLASTIC STRIPING

Conform to traffic control plan, pavement marking, freeway pavement marking, and barricade and construction plan sheets, which are a part of the contract.

Restrict movement of equipment and haul trucks to all paved surfaces. Do not allow and haul trucks to cross the median unless specifically authorized. Use entrance and exit ramps for ingress and egress to the main lanes.

TRAFFIC CONTROL - DEBRIS REMOVAL

Equip each vehicle used with one or more rotating beacon or strobe lights and a truck-mounted arrow board.

TMA's shall be required.

TRAFFIC CONTROL - SWEEPING

Lane or shoulder closures will be required between TRM 593-595 at the Sabine River and in other areas where there are barriers on both sides of the travel way for a significant distance.

All work required by these general notes, except as provided for by Item 502, will not be paid for directly, but will be subsidiary to Item 502 unless otherwise shown on the plans.

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Sheet 3

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Sheet 3

								PROJECT RMC 636743001 CONTROL 6367-43-001 TOTAL MAINTENANCE T										DESCRIPTION	U N I	τοτα	L
ST. FI	INAL	EST.	FINAL	EST.	FINAL	EST.	FINAL	EST.	FINAL	I TEM	DESC SP CODE NO			EST.	FINAL						
								250.000		132		EMBANKMENT (VEHICLE)(ORD COMP)(TY C)	CY	250.000							
								10000.000			6006	BACKFILL (TY A)	LF	10000.000							
								200.000		_	6002 001	FOG SEAL (SS-1H)	GAL	200.000							
								73.000			6002 004		TON	73.000							
								1136.000		342	6006 004	PFC-C (AGGREGATE)(PG76 MIX) SAC-A	TON	1136.000							
								4833.000			6001 003		GAL	4833.000							
								500.000		351		FLEXIBLE PAVEMENT STRUCTURE REPAIR(5")	SY	500.000							
								71978.000		354		PLANE ASPH CONC PAV(0" TO 2")	SY	71978.000							
								5000.000		354		PLANE ASPH CONC PAV(4" TO 6")	SY	5000.000							
								500.000		361		FULL - DEPTH REPAIR CRCP (10")	SY	500.000							
								200.000		401		FLOWABLE BACKFILL	CY	200.000							
								10.000		416		DRILL SHAFT (24 IN)	LF	10.000							
								20.000		416		DRILL SHAFT (SIGN MTS) (12 IN)	LF	20.000							
								10.000		429		CONC STR REPAIR (VERTICAL & OVERHEAD)	SF	10.000							
								20.000		429		CONC STR REPAIR (STANDARD)	SF	20.000							
								100.000		432		RIPRAP (STONE COMMON) (DRY) (18 IN)	CY	100.000							
								100.000		432		RIPRAP (MOW STRIP) (4 IN)	CY	100.000							
								1000.000		438		CLEANING AND SEALING EXIST JOINTS(CL3)	LF	1000.000							
								1000.000		438		CLEANING AND SEALING EXIST JOINTS(CL7)	LF	1000.000							
								1.000		500		MOBILIZATION	LS	1.000							
								2.000		500		MOBILIZATION (CALLOUT)	EA	2.000							
								12.000			6001 008		MO	12.000							
								5.000		514		PERM CTB (SGL SLOPE) (TY 2) (42)	LF	5.000							
								50000.000		533		RUMBLE STRIPS (SHOULDER)	LF	50000.000							
								25.000			6001 001		I F	25.000							
								25.000		-	6003 001		LF	25.000							
								1.000			6006 001		EA	1.000							
								1.000		-		MTL BEAM GD FEN TRANS (T101)	EA	1.000							
								25.000		_		MTL W-BEAM GD FEN ADJUSTMENT	LE	25.000							
								25.000		-	6011 001		I F	25.000							
								1.000		_	6013 001	TRANSITION ADJUSTMENT	EA	1.000							
								25.000		-	6014 001		I F	25.000							
								1.000		-	6016 001		EA	1.000							
								25.000		542		REMOVE METAL BEAM GUARD FENCE	LF	25.000							
								1.000		542		REMOVE TERMINAL ANCHOR SECTION	EA	1.000							
								1.000		544		GDRAIL END TRT(INST) (WOOD POST) (TY I)	EA	1.000							
								1.000		-	6005	CRASH CUSH ATTEN (REMOVE)	EA	1.000							
								600.000			6008 001	REPLACE EXISTING ALUMINUM SIGNS(TY G)	SF	600.000							
								10.000			6009 001	REPLACE EXISTING ALUMINUM SIGNS(TY O)	SF	10.000							
								15.000		644		IN SM RD SN SUP&AM TY10BWG(1)SA(P)	EA	15.000							
								50.000		644		IN SM RD SN SUP&AM TY10BWG(1)SA(T)	EA	50.000							
								10.000		644		IN SM RD SN SUP&AM TYS80(1)SA(T)	EA	10.000							
								1.000		644		IN SM RD SN SUP&AM TYS80(1)SA(T-2EXT)	EA	1.000							
								10.000		644		IN SM RD SN SUP&AM TYS80(1)SA(U)	EA	10.000							
								2.000		644		IN SM RD SN SUP&AM TYS80(1)SA(U-WC)	EA	2.000							
								15.000		644		IN SM RD SN SUP&AM TYTWT(1)UA(P)	EA	15.000							
													EA								
								1.000				RELOCATE SM RD SN SUP&AM TY 10BWG	EA								
										-			EA								
												RELOCATE SM RD SN SUP&AM TY TWT	EA								
									8.000 1.000 1.000 1.000	1.000 1.000	Image: Constraint of the second sec	Image: state of the state	Image: Constraint of the system Image: Constand of the system Image: Constando	Image: Constraint of the system Image: Constand of the system Image: Constando	Image: Constraint of the system of						

10 SMITH, ETC.

RMC 636743001

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								PROJECT RMC 636743001 CONTROL 6367-43-001		TEM-			
								TOTAL MAINTENANCE			DESCRIPTION	N I	TOTAL
EST.	FINAL	EST.	FINAL	EST.	FINAL	EST.	FINAL	EST. FINAL	I TEM	DESC SP CODE NO			EST. FINAL
								1.000		6076	REMOVE SM RD SN SUP&AM	EA	1.000
								2000.000		6001 001	INSTALL LRSS (STRUCT STEEL)	LB	2000.000
								3.000		6003 001		FA	3.000
								8.000		6008 001	REMOVE AND RESET LRSA	EA	8.000
								450.000	658		INSTL DEL ASSM (D-SW)SZ 1(FLX)GND	EA	450.000
								500.000		6013	INSTL DEL ASSM (D-SW)SZ (BRF)CTB	EA	500.000
								900.000		6015	INSTL DEL ASSM (D-SW)SZ (BRF)GF1	EA	900.000
								25.000		6016	INSTL DEL ASSM (D-SW)SZ (BRF)GF1 (BI)	EA	25,000
								150.000		6018	INSTL DEL ASSM (D-SY)SZ 1(FLX)GND	EA	150.000
								100.000		6026	INSTL DEL ASSM (D-SY)SZ (BRF)CTB	EA	100.000
								300.000	658	6028	INSTL DEL ASSM (D-SY)SZ (BRF)GF1	EA	300.000
								75.000		6036	INSTL DEL ASSM (D-DW)SZ 1(FLX)GND	EA	75.000
								25.000		6048	INSTL OM ASSM (OM-2Z)(FLX)GND	EA	25.000
								25.000	658		INSTL OM ASSM (OM-3L)(FLX)SRF	EA	25.000
								25.000	658	6054	INSTL OM ASSM (OM-3R)(FLX)SRF	EA	25.000
								350.000	658	6061	INSTL DEL ASSM (D-SW)SZ 1(BRF)GF2	EA	350.000
								25.000	658	6062	INSTL DEL ASSM (D-SW)SZ 1(BRF)GF2(BI)	EA	25.000
								250.000	658	6064	INSTL DEL ASSM (D-SY)SZ 1(BRF)GF2	EA	250.000
								2200.000	662	6060	WK ZN PAV MRK REMOV (W)4"(BRK)	LF	2200.000
								500.000	662	6064	WK ZN PAV MRK REMOV (W)6"(BRK)	LF	500.000
								500.000	662	6093	WK ZN PAV MRK REMOV (Y)4"(BRK)	LF	500.000
								40000.000	666	6035 007	REFL PAV MRK TY I (W)8"(SLD)(090MIL)	LF	40000.000
								500.000	666	6038 007	REFL PAV MRK TY I (W)12"(LNDP)(090MIL)	LF	500.000
								100.000	666	6158 007	RE PV MRK TY I(BLACK)4"(SHADOW)(090MIL)	LF	100.000
								5000.000	666	6161 007	RE PV MRK TY I(BLACK)6"(SHADOW)(090MIL)	LF	5000.000
								500.000	666	6167 007	REFL PAV MRK TY II (W) 4" (BRK)	LF	500.000
								7700.000	666	6170 007	REFL PAV MRK TY II (W) 4" (SLD)	LF	7700.000
								12500.000	666	6171 007	REFL PAV MRK TY II (W) 6" (BRK)	LF	12500.000
								26000.000	666	6174 007	REFL PAV MRK TY II (W) 6" (SLD)	LF	26000.000
								8000.000	666	6207 007	REFL PAV MRK TY II (Y) 4" (SLD)	LF	8000.000
								500.000	666	6208 007	REFL PAV MRK TY II (Y) 6" (BRK)	LF	500.000
								500.000	666	6210 007	REFL PAV MRK TY II (Y) 6" (SLD)	LF	500.000
								100.000	666	6224 007	PAVEMENT SEALER 4"	LF	100.000
								100.000	666	6225 007	PAVEMENT SEALER 6"	LF	100.000
								100.000	666	6226 007	PAVEMENT SEALER 8"	LF	100.000
								100.000		6228 007		LF	100.000
								100.000		6230 007		LF	100.000
								1.000		6231 007		EA	1.000
								1.000			PAVEMENT SEALER (WORD)	EA	1.000
								1.000			PAVEMENT SEALER (DBL ARROW)	EA	1.000
								10.000			PAVEMENT SEALER (YLD TRI)	EA	10.000
								500.000		6298 007		LF	500.000
								17500.000		6301 007		LF	17500.000
								107000.000		6305 007		LF	107000.000
								479000.000		6308 007		LF	479000.000
								3400.000			RE PM W/RET REQ TY I (Y)4"(BRK)(O6OMIL)	LF	3400.000
								25500.000			RE PM W/RET REQ TY I (Y)4"(SLD)(O6OMIL)	LF	25500.000
								274000.000		6320 007		LF	274000.000
								20.000		6074	PREFAB PAV MRK TY C (W) (12") (SLD)	LF	20.000
								1000.000	668	6076	PREFAB PAV MRK TY C (W) (24") (SLD)	LF	1000.000

STATE DIST. NO.	COUNTY	PROJECT NO.	SHEET NO.
10	SMITH, ETC.	RMC 636743001	4B

								PROJECT RMC 636743001 CONTROL 6367-43-001		TEM- Code	DESCRIPTION	U N	τοτα	7 [
								TOTAL MAINTENANCE		ODE	DESCRIPTION	I		
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								5.000	668	6077	PREFAB PAV MRK TY C (W) (ARROW)	EA	5.000	
								1.000	668	6078	PREFAB PAV MRK TY C (W) (DBL ARROW)	EA	1.000	
								1.000	668	6084	PREFAB PAV MRK TY C (W) (NUMBER)	EA	1.000	
								5.000	668	6085	PREFAB PAV MRK TY C (W) (WORD)	ΕA	5.000	
								50.000	668	6092	PREFAB PAV MRK TY C (W) (36")(YLD TRI)	ΕA	50.000	
								100.000	672	6006	REFL PAV MRKR TY I-A	ΕA	100.000	
								700.000	672	6007	REFL PAV MRKR TY I-C	ΕA	700.000	
								100.000	672	6008	REFL PAV MRKR TY I-R	ΕA	100.000	
								3000.000	672	6009	REFL PAV MRKR TY II-A-A	EA	3000.000	
								15000.000	672	6010	REFL PAV MRKR TY II-C-R	ΕA	15000.000	
								23200.000	677	6002	ELIM EXT PAV MRK & MRKS (6")	LF	23200.000	
								50.000		6003	ELIM EXT PAV MRK & MRKS (8")	LF	50.000	
								50.000	677		ELIM EXT PAV MRK & MRKS (24")	LF	50.000	
								1.000		6008	ELIM EXT PAV MRK & MRKS (ARROW)	EA	1.000	
								1.000		6009	ELIM EXT PAV MRK & MRKS (DBL ARROW)	EA	1.000	
								1.000		6012	ELIM EXT PAV MRK & MRKS (WORD)	EA	1.000	
								10.000		6019	ELIM EXT PAV MRK & MRKS (36")(YLD TRI)	EA	10.000	
								100.000	678	6001	PAV SURF PREP FOR MRK (4")	LF	100.000	
								100.000		6002	PAV SURF PREP FOR MRK (6")	LF	100.000	
								100.000		6004	PAV SURF PREP FOR MRK (8")	LF	100.000	
								100.000	678	6006	PAV SURF PREP FOR MRK (12")	LF	100.000	
								100.000		6008	PAV SURF PREP FOR MRK (24")	LF	100.000	
								1.000		6009	PAV SURF PREP FOR MRK (ARROW)	EA	1.000	
								1.000		6010	PAV SURF PREP FOR MRK (DBL ARROW)	EA	1.000	
								1.000		6015	PAV SURF PREP FOR MRK (NUMBER)	EA	1.000	
								1.000		6016	PAV SURF PREP FOR MRK (WORD)	EA	1.000	
								10.000		6023	PAV SURF PREP FOR MRK (36") (YLD TRI)	EA	10.000	
								100.000	700	l	POTHOLE REPAIR (STANDARD)	SY	100.000	
								10.000		6009	EMERGENCY MOBILIZATION	EA	10.000	
								20.000		6008	JT / CRCK SEAL (RUBBER - ASPHALT)	LMI	20.000	
								5270.000		6002	FULL - WIDTH MOWING	AC	5270.000	
								50.000		6003	SPOT MOWING	AC	50.000	
								166.000		6007	PAVEMENT EDGES, STRUCTURES & FIXTURES	MI	166.000	
								2650.000	731		BROADCAST APPLICATION	AC	2650.000	
								100.000	735		DEBRIS REMOVAL (CNTR MEDIANS/MAINLANES) DEBRIS REMOVAL (FRONTAGE ROADS)	CYC	100.000	
								12.000		6003 6005	DEBRIS REMOVAL (FRONTAGE ROADS) DEBRIS REMOVAL (ENTRANCE/EXIT RAMPS)	CYC CYC	12.000	
								10.000		6005	DEBRIS REMOVAL (ENTRANCE/EXIT RAMPS) DEBRIS REMOVAL (SPOT DEBRIS)	MI	10.000	
								5.000	738	l	CLEANING / SWEEPING (CENTER MEDIAN)	CYC	5.000	
								5.000		6003	CLEANING / SWEEPING (CENTER MEDIAN)	CYC	5.000	
								5.000		6174	CLEANING / SWEEPING (OUTSIDE MAIN LANE) CLEAN/SWEEPING-DIRECT CONNECT-AREA(1)	CYC	5.000	
								10.000	740	l	GRAFFITI REMOVAL (BLAST CLEANING)	SF	10.000	
								10.000		6002	GRAFFITI REMOVAL (BLAST CLEANING)	SF	10.000	
								10.000				SF	10.000	
								15.000		6003 6003	GRAFFITI REMOVAL (CHEMICAL CLEANING) TREE TRIMMING / BRUSH REMOVAL	MI	15.000	
								50.000		6003	TREE TRIMMING / BRUSH REMOVAL TREE TRIMMING / BRUSH REMOVAL (CHANNELS)	AC	50.000	
								3000.000		6004	TREE TRIMMING / BRUSH REMOVAL (CHANNELS) TREE REMOVAL (4" - 12" DIA)	EA	3000.000	
								300.000				EA	300.000	
										6006 6007	TREE REMOVAL (12" - 18" DIA)			
								150.000		6007	TREE REMOVAL (18" - 24" DIA) TREE REMOVAL (24" - 30" DIA)	EA	150.000	

SMITH, ETC.

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RMC 636743001

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					PROJECT RMC 636743001		Fem-		U	
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					20.000	752		TREE REMOVAL (30" - 36" DIA)	EA	20.000
					5.000	752		TREE REMOVAL (36" - 42" DIA)	EA	5.000
					2.000	752	6011	TREE REMOVAL (42" - 48" DIA)	EA	2.000
					2.000	752	6012	TREE REMOVAL (48" - 60" DIA)	EA	2.000
					1.000	752	6013	TREE REMOVAL (60" - 72" DIA)	EA	1.000
					500.000	760	6001	DITCH CLEANING AND RESHAPING (FOOT)	LF	500.000
					2000.000	770	6001	REPAIR RAIL ELEMENT (W - BEAM)	LF	2000.000
					50.000	770	6002	REPAIR RAIL ELEMENT (THRIE - BEAM)	LF	50.000
					10.000	770	6003	REP RAIL ELMNT(THRIE-BM TRANS TO W -BM)	LF	10.000
					50.000	770	6010	REM / REPL TIMBER/STL POST W/O CONC FND	EA	50.000
					25.000	770	6011	REM / REPL TIMBER / STL POST W/CONC FND	EA	25.000
					100.000	770		REM / REPL TIMBER POST W / O CONC FND	EA	100.000
					1.000	770	6016	REPAIR STEEL POST WITH BASE PLATE	EA	1.000
					125.000	770		REALIGN POSTS	EA	125.000
					40.000	770		INSTALL BLOCKOUT (TYPE SPECIFIED)	EA	40.000
					125.000	770		REMOVE & REPLACE BLOCKOUT	EA	125.000
					1500.000	770		REPLACE SINGLE GDRAIL TERMINAL RAIL	LF	1500.000
					200.000	770		REPLACE SINGLE GDRAIL TERMINAL POST	EA	200.000
					1.000	770		REPLACE TERMINAL ANCHOR POSTS	EA	1.000
									EA	
					8.000	770		REMOVE GDRAIL END TRT / REPL WITH SGT		8.000
					30.000	770		REPL SINGLE GDRAIL TERM IMPACT HEAD	EA	30.000
					8.000	770		REM & RESET SGT IMPACT HEAD	EA	8.000
					25.000	770		REPLACE SGT CABLE ASSEMBLY	EA	25.000
					25.000	770		REPLACE SGT CABLE ANCHOR	EA	25.000
					25.000	770		REPLACE SGT STRUT	EA	25.000
					125.000	770	6033	REPLACE SGT OBJECT MARKER	EA	125.000
					1.000	774	6006	REPAIR (TRACC)	EA	1.000
					1.000	774	6015	REPAIR (NARROW QUAD)	EA	1.000
					5.000	774	6028	REPAIR (QUAD) (N) (BAY)	EA	5.000
					1.000	774	6038	REMOVE AND REPLACE (FASTRACC)	ΕA	1.000
					10.000	774	6052	REPAIR (FASTRACC)	LF	10.000
					1.000	774	6055	REPAIR (FASTRACC) (BAY)	EA	1.000
					15.000	776	6001	REPAIR (STEEL POST W/ W-BEAM - T101)	LF	15.000
					15.000	776		REPAIR (STL POST W/ DOUBLED W-BEAMS-T6)	LF	15.000
					15.000	776		REPAIR(STEEL POST W/ CHANNEL IRON RAIL)	LF	15.000
					9196.000	3077		SUPERPAVE MIXTURES SP-C SAC-A PG70-22	TON	9196.000
					8300.000	3077		TACK COAT	GAL	8300.000
					150.000	6000		REPLACE ABOVE-GROUND CONDUIT	LF	150.000
					100.000			REPLACE ABOVE-GROUND CONDUIT REPLACE UNDERGROUND CONDUIT	LF	100.000
						6000			_	
					4500.000	6000		REPLACE CONDUCTOR	LF	4500.000
					10.000	6000		INSTALL ELECTRICAL SPLICE	EA	10.000
					100.000	6000		ROAD BORE	LF	100.000
					5.000	6000		REPLACE ROADWAY ILLUM ASSEMBLY (HPS)	EA	5.000
					5.000	6000		REPLACE ROADWAY ILLUM ASSEMBLY (LED)	EA	5.000
					50.000	6000		REPLACE HIGH MAST LUMINAIRES	EA	50.000
					2.000	6000	6043	REPLACE LUMINAIRE POLE	EA	2.000
					1.000	6000	6044	REPLACE LUMINAIRE ARMS	EA	1.000
					5.000	6000	6046	MAINTAIN HIGH MAST ILLUMINATION	EA	5.000
					1.000	6000	6052	REPLACE ELECTRICAL SERVICE	EA	1.000
					1.000	00001	0032			11000

ESTIMATE & QUANTITY SHEET

STATE DIST. NO.	COUNTY	PROJECT NO.	SHEET NO.
10	SMITH, ETC.	RMC 636743001	4D

								PROJECT RMC 636743001 CONTROL 6367-43-001 TOTAL MAINTENANCE	L C	EM- ODE	DESCRIPTION	U N I	TOTAL
EST.	FINAL	EST.	FINAL	EST.	FINAL	EST.	FINAL	EST. FINAL	I TEM NO	DESC SP CODE NO		T	EST. FIN
								1.000	6000		INSTALL GROUND BOX	EA	1.000
								1.000	6000		INSTALL FOUNDATION	EA	1.000
								1.000	6000		REPLACE TRANSFORMER BASE	EA	1.000
								1.000	6000		REPLACE TRANSFORMER BASE COVER	EA	1.000
								3.000	6000		REPLACE LAMP (POLE MOUNT FIXTURE)	EA	3.000
								1.000	6000		REPLACE LAMP (UNDERPASS FIXTURE) REPLACE LAMP (WALL PACK FIXTURE)	EA	1.000
								1.000	6000		REPLACE WALL PACK LUMINAIRE	EA	1.000
								50.000	6000		REPLACE FUSE	EA	50.000
								15.000	6000		REPLACE BREAKAWAY FUSE HOLDER	EA	15.000
								1.000	6000		REPLACE HAND-OFF-AUTO SWITCH	EA	1.000
								1.000	6000		REPLACE CONTACTOR	EA	1.000
								1.000	6000		REPLACE BREAKER PANEL	EA	1.000
								1.000	6000		REPLACE CIRCUIT BREAKER	EA	1.000
								25.000	6000		REPLACE LUMINAIRES	EA	25.000
								10.000	6000		REPLACE PHOTOCELL	EA	10.000
								50.000	6001		PORTABLE CHANGEABLE MESSAGE SIGN	DAY	50.000
								1.000	6119		REPLACE OF SIGNAL HEAD ASSM	EA	1.000
								900.000	6185	6002 002	TMA (STATIONARY)	DAY	900.000

STATE DIST. NO.	COUNTY	PROJECT NO.	SHEET NO.
10	SMITH, ETC.	RMC 636743001	4E

	BASIS OF ESTIMATE								
	ITEM	DESCRIPTION	RATE	UNITS	UNIT	QUANTITY	UNIT		
1	315	FOG SEAL (SS-1H)	0.09 GAL/SY	2,222	SY	200	GAL		
ി	342	PFC (ASPHALT) PG76-22	9 LBS./SY	16,109	SY	73	TON		
\mathbb{U}	342	PFC-C (AGGREGATE) (PG76-MIX) SAC-A	141 LBS./SY	16,109	SY	1,136	TON		
1	344	SUPERPAVE MIXTURES SP-C SAC-A PG76-22 (2")	220 LBS./SY	83,601	SY	9,196	TON		
1	348	THPFC (MEMBRANE)	.3 GAL/SY	16,109	SY	4,833	GAL		
1	500	MOBILIZATION				1	LS		
	502	BARRICADES, SIGNS AND TRAFFIC HANDLING (IH-20)				12	MO		
	6001	PORTABLE CHANGEABLE MESSAGE SIGN				50	DAY		
	6185	TMA (STATIONARY)				900	DAY		

(1) FOR CONTRACTOR INFORMATION ONLY.

		② ROADWAY SUMMAR	Y	
	ITEM	DESCRIPTION	UNIT	QUANTITY
	132	EMBANKMENT TY B (VEHICLE) (ORD COMP)	CY	250
4	134	BACKFILL (TY A)	LF	10,000
3	315	FOG SEAL (SS-IH)	GAL	200
	342	PFC (ASPHALT) PG76-22	TON	73
	342	PFC-C (AGGREGATE) (PG76 MIX) SAC-A	TON	1,136
	348	THPFC (MEMBRANE)	GAL	4,833
	351	FLEXIBLE PAVEMENT STRUCTURE REPAIR (5")	SY	500
	354	PLANE ASPH CONC PAV (0" TO 2")	SY	71,978
	354	PLANE ASPH CONC PAV (4" TO 6")	SY	5,000
	361	FULL-DEPTH REPAIR CRCP (10")	SY	500
	401	FLOWABLE BACKFILL	CY	200
	432	RIPRAP (STONE COMMON) (DRY) (18 IN)	CY	100
	438	CLEAN AND SEAL EXISTING JOINTS (CL-3)	LF	1,000
	438	CLEAN AND SEAL EXISTING JOINTS (CL-7)	LF	1,000
	500	MOBILIZATION (CALLOUT)	EA	2
5	533	RUMBLE STRIPS (SHOULDER)	LF	50,000
	700	POTHOLE REPAIR STANDARD	SY	100
	700	EMERGENCY MOBILIZATION	EA	10
6	712	JT/CRCK SEAL (RUBBER-ASPHALT)	LMI	20
	760	DITCH CLEANING AND RESHAPING (FOOT)	LF	500
	3077	SUPERPAVE MIXTURE SP-C SAC-A PG70-22	TON	9,196
	3077	TACK COAT	GAL	8,300

② TXDOT RESERVES THE RIGHT TO OVER/UNDERRUN THESE QUANTITIES.

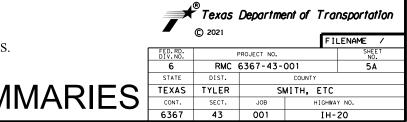
③ APPLY EMULSION TO BACKFILL AREAS, THIS WILL BE SUBSIDIARY TO ITEM 134 BACKFILL.

④ TXDOT WILL PROVIDE MATERIAL TO BE USED FOR ITEM 134 BACKFILL PAVEMENT EDGES.

⑤ ITEM 500 "MOBILIZATION (CALLOUT)" IS TO BE USED FOR THE VARIOUS CALLOUT LOCATIONS.

⑥ ITEM 700 "EMERGENCY MOBILIZATION" IS TO BE USED FOR POTHOLE REPAIR CALLOUTS.

QUANTITY SUMMARIES



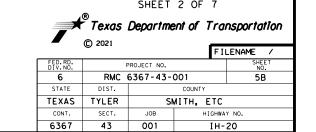
SHEET 1 OF 7

ITEM	DESCRIPTION	UNIT	QUNTITY
429	CONC STR REPAIR (VERTICAL & OVERHEAD)	SF	10
429	CONC STR REPAIR (STANDARD)	SF	20
432	RIPRAP (MOW STRIP) (4IN)	CY	100
514	PERM CTB (SGL SLOPE) (TY 2) (42)	LF	5
540	MTL W-BEAM GD FEN (TIM POST)	LF	25
540	MTL THRIE-BEAM GD FEN (TIM POST)	LF	25
540	MTL BEAM GD FEN TRANS (THRIE-BEAM)	EA	1
540	MTL BEAM GD FEN TRANS (T101)	EA	1
540	MTL W-BEAM GD FEN ADJUSTMENT	LF	25
540	MTL THRIE-BEAM GD FEN ADJUSTMENT	LF	25
540	TRANSITION ADJUSTMENT	EA	1
540	SHORT RADIOUS	LF	25
540	DOWNSTREAM ANCHOR TERMINAL SECTION	EA	1
542	REMOVING METAL BEAM GUARD FENCE	LF	25
542	REMOVING TERMINAL ANCHOR SECTION	EA	1
544	GDRAIL END TRT(INST)(WOOD POST)(TY I)	EA	1
545	CRASH CUSH ATTEN (REMOVE)	EA	1
770	REPAIR RAIL ELEMENT (W-BEAM)	LF	2,000
770	REPAIR RAIL ELEMENT (THRIE-BEAM)	LF	50
770	REP RAIL ELMNT(THRIE-BM TRANS TO W-BM)	LF	10
770	REM/REPL TIMBER/STL POST W/O CONC FND	EA	50
770	REM/REPL TIMBER/STL POST W/ CONC FND	EA	25
770	REM/REPL TIMBER POST W/O CONC FND	EA	100
770	REPAIR STEEL POST WITH BASE PLATE	EA	100
770	REALIGN POSTS	EA	125
770	INSTALL BLOCKOUT	EA	40
770	REMOVE & REPLACE BLOCKOUT	EA	125
770	REPLACE SINGLE GDRAIL TERMINAL RAIL	LA	1,500
770	REPLACE SINGLE ODRAIL TERMINAL RAIL	EA	200
770	REPLACE TERMINAL ANCHOR POSTS REMOVE GDRAIL END TRT/ REPL WITH SGT	EA	1 8
770		EA	_
770	REPL SINGLE GDRAIL TERM IMPACT HEAD	EA	30
770	REM & RESET SGT IMPACT HEAD	EA	8
770	REPLACE SGT CABLE ASSEMBLY	EA	25
770	REPLACE SGT CABLE ANCHOR	EA	25
770	REPLACE SGT STRUT	EA	25
770	REPLACE SGT OBJECT MARKER	EA	125
774	REPAIR (TRACC)	EA	1
774	REPAIR (NARROW QUAD)	EA	1
774	REPAIR (QUAD)(N)(BAY)	EA	5
774	REMOVE AND REPLACE (FASTRACC)	EA	1
774	REPAIR (FASTRACC)	EA	10
774	REPAIR (FASTRACC)(BAY)	EA	1
776	REPAIR (STEEL POST W/ W-BEAM-T101)	LF	15
776	REPAIR(STL POST W/DOUBLED W-BEAMS-T6)	LF	15
776	REPAIR (STEEL POST W/CHANNEL IRON RAIL)	LF	15

ITEM	DESCRIPTION	UNIT	QUANTITY			
416	DRILL SHAFT (24 IN)	LF	10			
416	DRILL SHAFT (SIGN MTS)(12 IN)	LF	20			
636	REPLACE EXISTING ALUMINUM SIGNS (TY G)	SF	600			
636	REPLACE EXISTING ALUMINUM SIGNS (TY O)	SF	10			
644	IN SM RD SN SUP&AM TY10BWG(1)SA(P)	EA	15			
644	INS SM RD SN SUP&AM TY 10BWG(1) SA(T)	EA	50			
644	INS SM RD SN SUP&AM TY S80(1) SA(T)	EA	10			
644	IN SM RD SN SUP&AM TYS80(1)SA(T-2EXT)	EA	1			
644	IN SM RD SN SUP&AM TYS80(1)SA(U)	EA	10			
644	IN SM RD SN SUP&AM TYS80(1)SA(U-WC)	EA	2			
644	IN SM RD SN SUP&AM TYTWT(1)UA(P)	EA	15			
664	IN SM RD SN SUP&AM TYTWT(1)WS(P)	EA	8			
644	RELOCATE SM RD SN SUP & AM TY 10BWG	EA	1			
644	RELOCATE SM RD SN SUP & AM TY S80	EA	1			
644	RELOCATE SM RD SN SUP & AM TY TWT	EA	1			
644	REMOVE SM RD SN SUP & AM	EA	1			
647	INSTALL LRSS (STRUCT STEEL)	LB	2,000			
647	REMOVE LRSA	EA	3			
647	REMOVE AND RESET LSRA	EA	8			

(8) TXDOT WILL PROVIDE ALL ALUMINUM SIGNS FOR THIS PROJECT.

QUANTITY SUMMARIES



SHEET 2 OF 7



	LONG LINE					
ITEM	DESCRIPTION	UNIT	QUANTITY			
662	WK ZN PAV MRK REMOV (W) 4" (BRK)	LF	2,200			
662	WK ZN PAV MRK REMOV (W) 6" (BRK)	LF	500			
662	WK ZN PAV MRK REMOV (Y) 4" (BRK)	LF	500			
666	REFL PAV MRK TY I (W) 8" (SLD)(090MIL)	LF	40,000			
666	REFL PAV MRK TY I (W) 12"(LNDP)(090MIL	LF	500			
666	REF PAV MRK TY II (W) 4" (BRK)	LF	500			
666	REF PAV MRK TY II (W) 4" (SLD)	LF	7,700			
666	REF PAV MRK TY II (W) 6" (BRK)	LF	12,500			
666	REF PAV MRK TY II (W) 6" (SLD)	LF	26,000			
666	REF PAV MRK TY II (Y) 4" (SLD)	LF	8,000			
666	REF PAV MRK TY II (Y) 6" (BRK)	LF	500			
666	REF PAV MRK TY II (Y) 6" (SLD)	LF	500			
666	RE PM W/RET REQ TY I (W) 4" (BRK)(060MIL)	LF	500			
666	RE PM W/RET REQ TY I (W) 4" (SLD)(060MIL)	LF	17,500			
666	RE PM W/RET REQ TY I (W) 6" (BRK)(090MIL)	LF	107,000			
666	RE PM W/RET REQ TY I (W) 6" (SLD)(090MIL)	LF	479,000			
666	RE PM W/RET REQ TY I (Y) 4" (BRK)(060MIL)	LF	3,400			
666	RE PM W/RET REQ TY I (Y) 4" (SLD)(060MIL)	LF	25,500			
666	RE PM W/RET REQ TY I (Y) 4" (SLD)(090MIL)	LF	274,000			
677	ELIM EXT PAV MRK & MRKS (6")	LF	23,200			
677	ELIM EXT PAV MRK & MRKS (8")	LF	50			

ITEM	PAVEMENT PREP SUMM DESCRIPTION	UNIT	QUANTITY
666	RE PV MRK TY I (BLACK) 4" (SHADOW) (090MIL)		100
666	RE PV MRK TY I (BLACK) 6" (SHADOW) (090MIL)	LF	5,000
666	PAVEMENT SEALER 4"	LF	100
666	PAVEMENT SEALER 6"	LF	100
666	PAVEMENT SEALER 8"	LF	100
666	PAVEMENT SEALER 12"	LF	100
666	PAVEMENT SEALER 24"	LF	100
666	PAVEMENT SEALER (ARROW)	EA	1
666	PAVEMENT SEALER (WORD)	EA	1
666	PAVEMENT SEALER (DBL ARROW)	EA	1
666	PAVEMENT SEALER (YLD TRI)	EA	10
678	PAV SURF PREP FOR MRK (4")	LF	100
678	PAV SURF PREP FOR MRK (6")	LF	100
678	PAV SURF PREP FOR MRK (8")	LF	100
678	PAV SURF PREP FOR MRK (12")	LF	100
678	PAV SURF PREP FOR MRK (24")	LF	100
678	PAV SURF PREP FOR MRK (ARROW)	EA	1
678	PAV SURF PREP FOR MRK (DBL ARROW)	EA	1
678	PAV SURF PREP FOR MRK (NUMBER)	EA	1
678	PAV SURF PREP FOR MRK (WORD)	EA	1
678	PAV SURF PREP FOR MRK (36") (YLD TRI)	EA	10

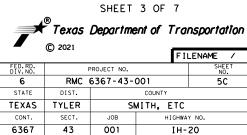
(9) WILL BE ELIMINATING PROFILE ON CONCRETE WITH WATER BLAST METHOD

Γ	SHORT LINE							
Γ	ITEM	DESCRIPTION	UNIT	QUANTITY				
Γ	666	PREFAB PAV MRK TY C (W) (12") (SLD)	LF	20				
	666	PREFAB PAV MRK TY C (W) (24") (SLD)	LF	1,000				
	666	PREFAB PAV MRK TY C (W) (ARROW)	EA	5				
	666	PREFAB PAV MRK TY C (W) (DBL ARROW)	EA	1				
	666	PREFAB PAV MRK TY C (W) (NUMBER)	EA	1				
	668	PREFAB PAV MRK TY C (W) (WORD)	EA	5				
	668	PREFAB PAV MRK TY C (W) (36")(YLD TRI)	EA	50				
9	677	ELIM EXT PAV MRK & MRKS (24")	LF	50				
9	677	ELIM EXT PAV MRK & MRKS (ARROW)	EA	1				
9	677	ELIM EXT PAV MRK & MRKS (DBL ARROW)	EA	1				
9	677	ELIM EXT PAV MRK & MRKS (WORD)	EA	1				
9	677	ELIM EXT PAV MRK & MRKS (36")(YLD TRI)	EA	10				

R	RAISED PAVEMENT MARKER						
ITEM	DESCRIPTION	UNIT	QUANTITY				
672	REFL PAV MRKR TY I-A	EA	100				
672	REFL PAV MRKR TY I-C	EA	700				
672	REFL PAV MRKR TY I-R	EA	100				
672	REFL PAV MRKR TY II-A-A	EA	3,000				
672	REFL PAV MRKR TY II-C-R	EA	15,000				

(9) WILL BE ELIMINATING PROFILE ON CONCRETE WITH WATER BLAST METHOD

QUANTITY SUMMARIES



IH-20

DEI	DELINEATOR & OBJECT MARKER SUMMARY					
ITEM	DESCRIPTION	UNIT	QUANTITY			
658	INSTL DEL ASSM (D-SW)SZ 1(FLX)GND	EA	450			
658	INSTL DEL ASSM (D-SW)SZ 1(BRF)CTB	EA	500			
658	INSTL DEL ASSM (D-SW)SZ (BRF)GF1	EA	900			
658	INSTL DEL ASSM (D-SW)SZ (BRF)GF1(BI)	EA	25			
658	INSTL DEL ASSM (D-SY)SZ 1(FLX)GND	EA	150			
658	INSTL DEL ASSM (D-SY)SZ (BRF)CTB	EA	100			
658	INSTL DEL ASSM (D-SY)SZ (BRF)GF1	EA	300			
658	INSTL DEL ASSM (D-DW)SZ 1(FLX)GND	EA	75			
658	INSTL OM ASSM (OM-2Z)(FLX)GND	EA	25			
658	INSTL OM ASSM (OM-3L)(FLX)SRF	EA	25			
658	INSTL OM ASSM (OM-3R)(FLX)SRF	EA	25			
658	INSTL DEL ASSM (D-SW)SZ 1(BRF)GF2	EA	350			
658	INSTL DEL ASSM (D-SW)SZ (BRF)GF2(BI)	EA	25			
658	INSTL DEL ASSM (D-SY)SZ 1(BRF)GF2	EA	250			

	DEBRIS REMOVAL				
ITEM	DESCRIPTION	UNIT	QUANTITY		
735	DEBRIS REMOVAL (CNTR MEDIANS/MAINLANES)	CYC	100		
735	DEBRIS REMOVAL (FRONTAGE ROADS)	CYC	12		
735	DEBRIS REMOVAL (ENTRANCE/EXIT RAMPS)	CYC	12		
735	DEBRIS REMOVAL (SPOT DEBRIS)	MI	10		

	SWEEPING					
ITEM	DESCRIPTION	UNIT	QUANTITY			
738	CLEANING/SWEEPING (CENTER MEDIAN)	CYC	5			
738	CLEANING/SWEEPING (OUTSIDE MAIN LANE)	CYC	5			
738	CLEANING / SWEEPING (DIRECT CONNECTOR)	CYC	5			

	GRAFFITI REMOVAL					
ITEM	DESCRIPTION	UNIT	QUANTITY			
740	GRAFFITI REMOVAL (BLAST CLEANING)	SF	10			
740	GRAFFITI REMOVAL (PAINTING)	SF	10			
740	GRAFFITI REMOVAL (CHEMICAL CLEANING)	SF	10			

,	TREE TRIMMING & REMOVAL SUMMARY				
ITEM	DESCRIPTION	UNIT	QUANTITY		
752	TREE TRIMMING/BRUSH REMOVAL	MI	15		
752	TREE TRIMMING/BRUSH REMOVAL (CHANNEL)	AC	50		
752	TREE REMOVAL (4"-12" DIA)	EA	3000		
752	TREE REMOVAL (12"-18" DIA)	EA	300		
752	TREE REMOVAL (18"-24" DIA)	EA	150		
752	TREE REMOVAL (24"-30" DIA)	EA	50		
752	TREE REMOVAL (30"-36" DIA)	EA	20		
752	TREE REMOVAL (36"-42" DIA)	EA	5		
752	TREE REMOVAL (42"-48" DIA)	EA	2		
752	TREE REMOVAL (48"-60" DIA)	EA	2		
752	TREE REMOVAL (60"-72" DIA)	EA	1		

MOWING				
ITEM	DESCRIPTION	UNIT	QUANTITY	
730	FULL-WIDTH MOWING	AC	5,270	
730	SPOT MOWING	AC	50	

	HERBICIDE SUMMARY						
	ITEM	DESCRIPTION	UNIT	QUANTITY			
	731	PAVEMENT EDGES, STRUCTURES & FIXTURES	MI	166			
10	731	BROADCAST APPLICATION	AC	2,650			

1 THE METHOD OF MEASURE FOR THIS ITEM WILL BE BY THE CENTERLINE MILE.

QUANTITY SUMMARIES



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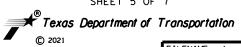
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FED.RD. DIV.NO.	PROJECT NO.				SHEET NO.
6	RMC 6367-43-001				5D
STATE	DIST.	COUNTY			
TEXAS	TYLER	SMITH, ETC			
CONT.	SECT.	JOB HIGHWA).
6367	43	001	1	H-20	

ILLUMINATION SUMMARY				
ITEM	DESCRIPTION	UNIT	QUANTITY	
6000	REPLACE ABOVE - GROUND CONDUIT	LF	150	
6000	REPLACE UNDERGROUND CONDUIT	LF	100	
6000	REPLACE CONDUCTOR	LF	4,500	
6000	INSTALL ELECTRICAL SPICE	EA	10	
6000	ROAD BORE	LF	100	
6000	REPLACE ROADWAY ILLUM ASSEMBLY (HPS)	EA	5	
6000	REPLACE ROADWAY ILLUM ASSEMBLY (LED)	EA	5	
6000	REPLACE HIGH MAST LUMINAIRES	EA	50	
6000	REPLACE LUMINAIRE POLE	EA	2	
6000	REPLACE LUMINAIRE ARMS	EA	1	
6000	MAINTAIN HIGH MAST ILLUMINATION	EA	5	
6000	REPLACE ELECTRICAL SERVICE	EA	1	
6000	REPLACE TIMBER SERVICE POLE	EA	1	
6000	INSTALL GROUND BOX	EA	1	
6000	INSTALL FOUNDATION	EA	1	
6000	REPLACE TRANSFORMER BASE	EA	1	
6000	REPLACE TRANSFORMER BASE COVER	EA	1	
6000	REPLACE LAMP (POLE MOUNT FIXTURE)	EA	3	
6000	REPLACE LAMP (UNDERPASS FIXTURE)	EA	1	
6000	REPLACE LAMP (WALL PACK FIXTURE)	EA	1	
6000	REPLACE WALL PACK LUMINAIRE	EA	1	
6000	REPLACE FUSE	EA	50	
6000	REPLACE BREAKAWAY FUSE HOLDER	EA	15	
6000	REPLACE HAND - OFF - AUTO SWITCH	EA	1	
6000	REPLACE CONTACTOR	EA	1	
6000	REPLACE BREAKER PANEL	EA	1	
6000	REPLACE CIRCUIT BREAKER	EA	1	
6000	REPLACE LUMINAIRES	EA	25	
6000	REPLACE PHOTO CELL	EA	10	
6119	REPLACE OF SIGNAL HEAD ASSM	EA	1	

QUANTITY SUMM

	- (C) 2021				
				FI	LENAME /
	FED.RD. DIV.NO.	1	PROJECT NO.		SHEET NO.
	6	RMC 6367-43-001			5E
	STATE	DIST.	COUNTY		
MARIES	TEXAS	TYLER	SMITH, ETC		
	CONT.	SECT.	JOB	HIGHWAY NO.	
	6367	43	001	IH-	20

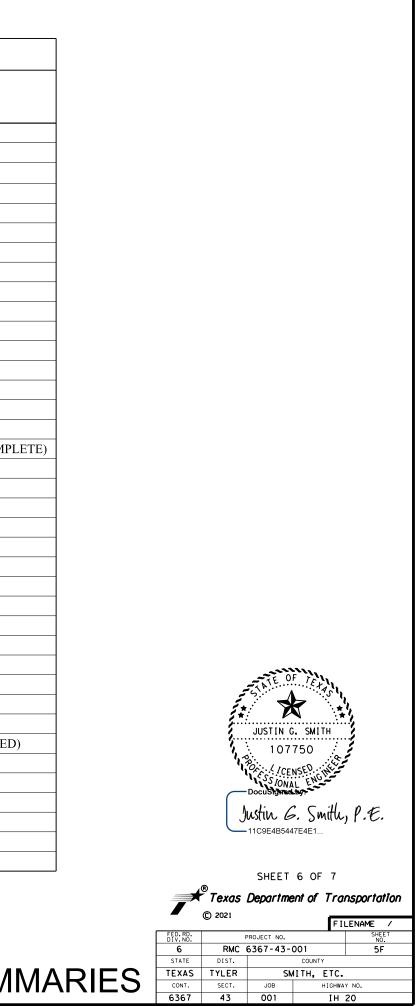
SHEET 5 OF 7



DESCRIPTION	LENGTH	WIDTH	SQUARE YARDS	COMMENTS
GI	EGG COUNT	v		
E. SERVICE RD. FROM FM 2087 TO END OF STATE MAINT.	7,320	11	8,947	2" SUPERPAVE - OVERLAY ONLY
W. SERVICE RD. FROM FM 2087 TO END OF STATE MAINT.	5,000	11	· ·	2" SUPERPAVE - OVERLAY ONLY
E. SERVICE RD. FROM SH 31 TO END OF STATE MAINT.	4,000	11	4,889	2" SUPERPAVE - OVERLAY ONLY
E. SERVICE RD. FROM SH 31 TO END OF STATE MAINT.	6,370	11		2" SUPERPAVE - OVERLAY ONLY
WEST OF SH 135 BRIDGE TO END OF ON RAMP SH 135	1,500	12	2,000	1.5" PFC AND OR 4-6" SUPERPAVE
OFF RAMP FM 3053 TO END OF ON RAMP FM 3053	1,300	12	1,733	1.5" PFC AND OR 4-6" SUPERPAVE
WEST OF SH 135 BRIDGE TO END OF ON RAMP SH 135	1,500	12	2,000	1.5" PFC AND OR 4-6" SUPERPAVE
OFF RAMP FM 3053 TO END OF ON RAMP FM 3053	1,300	12	1,733	1.5" PFC AND OR 4-6" SUPERPAVE
GREGG COUNTY LINE TO END OF ON RAMP JOY WRIGHT	1,000	12	1,333	1.5" PFC AND OR 4-6" SUPERPAVE
MT PISGAH BRIDGE TO 581 MILE MARKER	800	12	1,067	1.5" PFC AND OR 4-6" SUPERPAVE
GREEN 1 MILE TO LIBERTY CITY EXIT TO BLUE SIGN	1,330	12	1,773	1.5" PFC AND OR 4-6" SUPERPAVE
UST AFTER OFF RAMP FM 3053 TO END OF ON RAMP	1,815	12	2,420	1.5" PFC AND OR 4-6" SUPERPAVE
UST AFTER OFF RAMP FM 3053 TO END OF ON RAMP	1,815	12	2,420	1.5" PFC AND OR 4-6" SUPERPAVE
	MITH COUNTY		_,	
330' W. OF THE SCALES EXIT RAMP (WB RIGHT LANE)	225	14	350	2" OR 6" SUPERPAVE (PARTIALLY COMPL
I,000' E. PF WILLOW BRANCH EXIT (WB RIGHT LANE LANE)	400	14	600	2" OR 6" SUPERPAVE
CHANGED TO EXIT RAMP ONLY (SP EB EXIT ONLY)	686	14	1,067	2" OR 6" SUPERPAVE
HARVEY RD. EXIT 554	1,400	24	· · ·	2" SUPERPAVE
WILLOW BRANCH EXIT 554 (SP RAMPS EAST AND WEST)	5,620	24	· · ·	2" SUPERPAVE
IOY WRIGHT MNT RD. EXIT 577 (EB EXIT RAMP ONLY)	877	24	,	2" SUPERPAVE
DERRICK PARK RAMPS AND PARKING AREA EAST AND WEST				2" SUPERPAVE
FM 2015 EXIT 565 (WB RAMPS ONLY)	1,500	24		2" SUPERPAVE
500' EAST OF JIM HOG EB ON RAMP	1,000	14	1,556	2" SUPERPAVE
580' EAST OF MILE MARKER 560	1,800	14		2" OR 6" SUPERPAVE
EB EXIT RAMP AT LAVENDER RD.	500	14	778	2" SUPERPAVE
EB SERVICE RD AND ON RAMP	1,800	28	5,600	2" SUPERPAVE
FM 849 WB ON RAMP OUTSIDE LANE	3,550	12		2" SUPERPAVE
FM 849 WB ON RAMP	720	14	1,120	2" SUPERPAVE
STARTING AT THE 551 WB OUT LANE	5,590	12		2" SUPERPAVE
STARTING AT THE US 271 WB BRIDGE JOINT ON WEST SIDE OF BRIDGE	5,640	12		2" SUPERPAVE (PARTIALLY COMPLETED)
140' W. OF THE BARBER RD. EXIT (RIGHT LANE ONLY)	320	12	427	1.5" PFC - RIGHT LANE
STARTING 440' FROM BARBER RD. EXIT FOR 12,082' (RIGHT LANE ONLY)	12,082	12	16,109	1.5" PFC - IH 20 RIGHT LANE
END OF OF GORE AT BARBER RD. EXIT (RIGHT LANE ONLY)	265	12	353	1.5" PFC - RIGHT LANE
STARTING AT BARBER RD. EXIT (RIGHT LANE ONLY)	4,053	12	5,404	1.5" PFC - RIGHT LANE
AT NEXT GUARDRAIL (RIGHT LANE ONLY)	2,000	12	2,667	1.5" PFC - RIGHT LANE

THIS SUMMARY TABLE IS TO PROVIDE AN IDEA OF THE TYPICAL LOCATIONS AND QUANTITIES FOR PAVEMENT WORK. TXDOT RESERVES THE RIGHT TO CHANGE THESE QUANTITIES AND LOCATIONS ACCORDING TO BUSSINESS NEEDS.

QUANTITY SUMMARIES



Ø MILL AND INLAY LOCATION SUMMARY						
DESCRIPTION	LENGTH	WIDTH	SQUARE YARDS	COMMENTS		
	VAN ZANDT COUN	NTY				
OAKLAND/COLFAX ON RAMP (STOP SIGN TO ON RAMP)	700	26	2,022	2" SUPERPAVE		
FM 314 EB OFF RAMPS	1,370	13	1,979	2" SUPERPAVE		
FM 314 WB ON RAMPS	850	13	1,228	2" SUPERPAVE		
SH 64 WB OFF RAMP	1,900	13	2,744	2" SUPERPAVE		
SH 64 EB ON RAMP	960	13	1,387	2" SUPERPAVE		
FM 314 EB ON RAMP	400	13	578	2" SUPERPAVE		

⑦ THIS SUMMARY TABLE IS TO PROVIDE AN IDEA OF THE TYPICAL LOCATIONS AND QUANTITIES FOR PAVEMENT WORK. TXDOT RESERVES THE RIGHT TO CHANGE THESE QUANTITIES AND LOCATIONS ACCORDING TO BUSSINESS NEEDS.

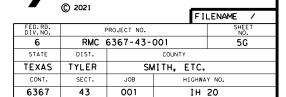
CALLOUT WORK WILL ALSO INCLUDE A SINGLE UNIT OF ITEM 500-6033 "MOBILIZATION (CALLOUT)"FOR EACH WORK ORDER.

QUANTITY SUMMARIES



JUSTIN G. 10775 ocuSigned by Justin G. Smith, P.E. 11C9E4B5447E4E1

SHEET 7 OF 7 **X** Texas Department of Transportation

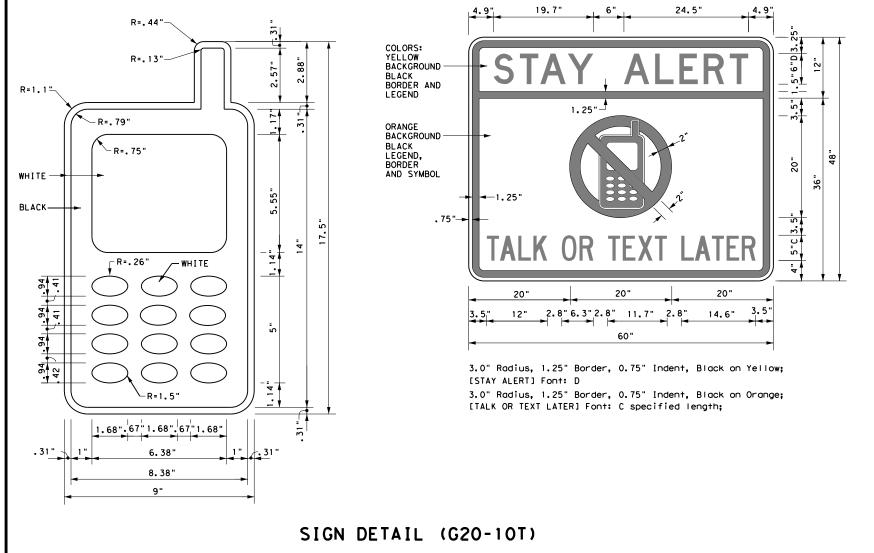


BARRICADE AND CONSTRUCTION (BC) STANDARD SHEETS GENERAL NOTES:

- The Barricade and Construction Standard Sheets (BC sheets) are intended 1. to show typical examples for placement of temporary traffic control devices, construction pavement markings, and typical work zone signs. The information contained in these sheets meet or exceed the requirements shown in the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
- The development and design of the Traffic Control Plan (TCP) is the 2. responsibility of the Engineer.
- The Contractor may propose changes to the TCP that are signed and sealed 3. by a licensed professional engineer for approval. The Engineer may develop. sign and seal Contractor proposed changes.
- 4. The Contractor is responsible for installing and maintaining the traffic control devices as shown in the plans. The Contractor may not move or change the approximate location of any device without the approval of the Engineer.
- 5. Geometric design of lane shifts and detours should, when possible, meet the applicable design criteria contained in manuals such as the American Association of State Highway and Transportation Officials (AASHTO), "A Policy on Geometric Design of Highways and Streets," the TxDOT "Roadway Design Manual" or engineering judgment.
- When projects abut, the Engineer(s) may omit the END ROAD WORK, TRAFFIC FINES DOUBLE, and other advance warning signs if the signing would be redundant and the work areas appear continuous to the motorists. If the adjacent project is completed first, the Contractor shall erect the necessary warning signs as shown on these sheets, the TCP sheets or as directed by the Engineer. The BEGIN ROAD WORK NEXT X MILES sign shall be revised to show appropriate work zone distance.
- The Engineer may require duplicate warning signs on the median side of divided highways where median width will permit and traffic volumes justify the signing.
- 8. All signs shall be constructed in accordance with the details found in the "Standard Highway Sign Designs for Texas," latest edition. Sign details not shown in this manual shall be shown in the plans or the Engineer shall provide a detail to the Contractor before the sign is manufactured.
- The temporary traffic control devices shown in the illustrations of the 9. BC sheets are examples. As necessary, the Engineer will determine the most appropriate traffic control devices to be used.
- 10. As shown on BC(2), the OBEY WARNING SIGNS STATE LAW sign. STAY ALERT TALK OR TEXT LATER (see Sign Detail G20-10T) and the WORK ZONE TRAFFIC FINES DOUBLE sign with plaque shall be erected in advance of the CSJ limits. However, the TRAFFIC FINES DOUBLE sign will not be required on projects consisting solely of mobile operation work, such as striping or milling edgeline rumble strips. The BEGIN ROAD WORK NEXT X MILES, CONTRACTOR and END ROAD WORK signs shall be erected at or near the CSJ limits.
- 11. Except for devices required by Note 10, traffic control devices should be in place only while work is actually in progress or a definite need exists.
- 12. The Engineer has the final decision on the location of all traffic control devices.
- 13. Inactive equipment and work vehicles, including workers' private vehicles must be parked away from travel lanes. They should be as close to the right-of-way line as possible, or located behind a barrier or guardrail, or as approved by the Engineer.

WORKER SAFETY APPAREL NOTES:

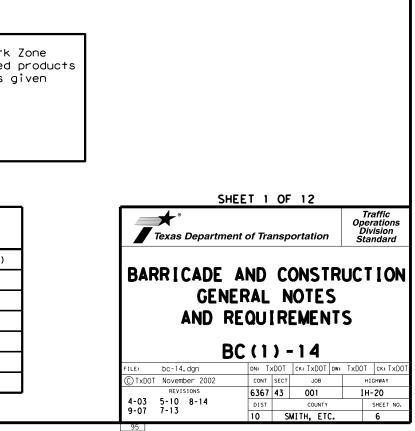
1. Workers on foot who are exposed to traffic or to construction equipment within the right-of-way shall wear high-visibility safety apparel meeting the requirements of ISEA "American National Standard for High-Visibility Apparel," or equivalent revisions, and labeled as ANSI 107-2004 standard performance for Class 2 or 3 risk exposure. Class 3 garments should be considered for high traffic volume work areas or night time work.

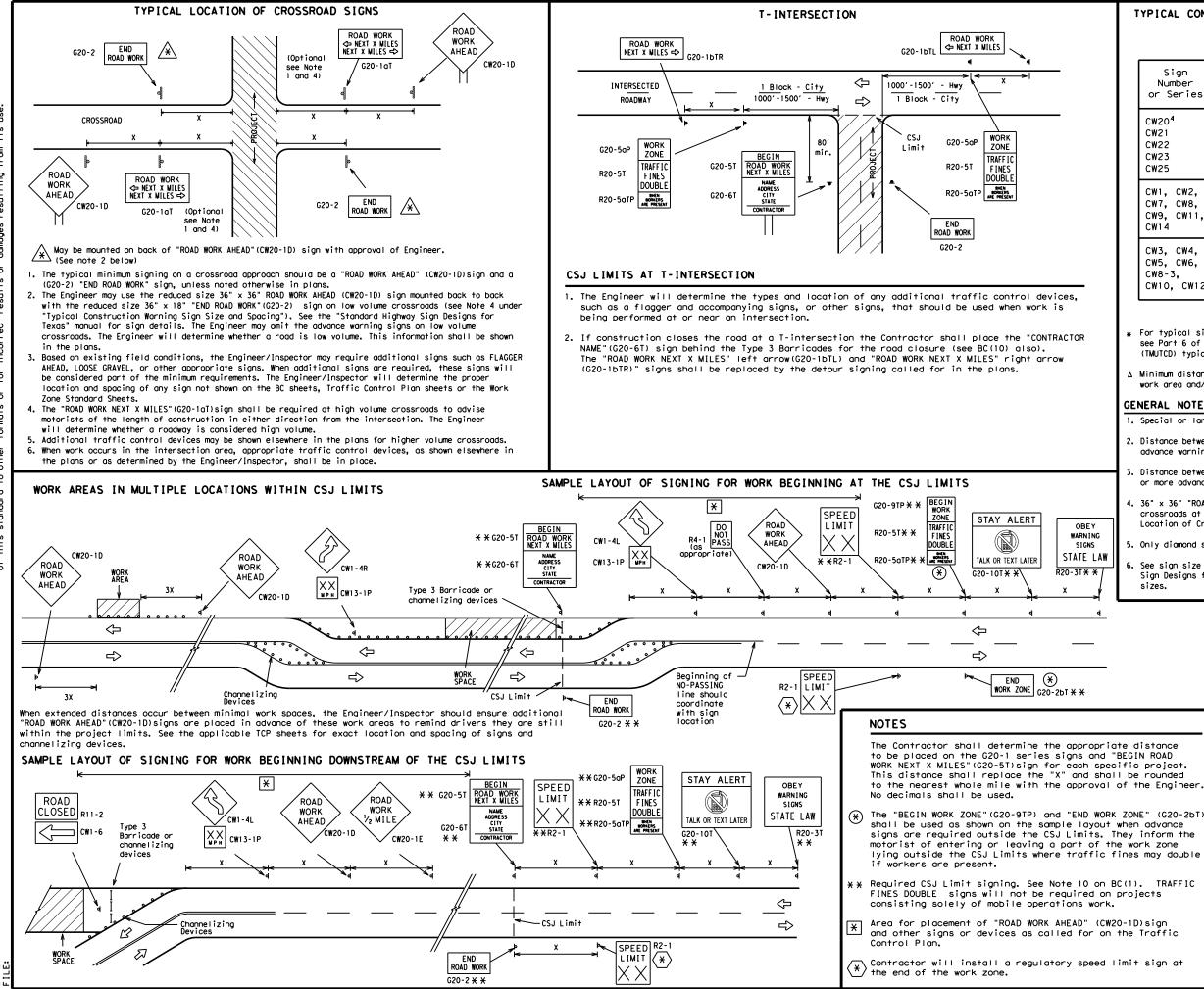


Only pre-qualified products shall be used. The "Compliant Work Zone Traffic Control Devices List" (CWZTCD) describes pre-qualified products and their sources and may be found on-line at the web address given below or by contacting:

Texas Department of Transportation Traffic Operations Division - TE Phone (512) 416-3118

THE DOCUMENTS BELOW CAN BE FOUND ON-LINE AT http://www.txdot.gov
COMPLIANT WORK ZONE TRAFFIC CONTROL DEVICES LIST (CWZTCD)
DEPARTMENTAL MATERIAL SPECIFICATIONS (DMS)
MATERIAL PRODUCER LIST (MPL)
ROADWAY DESIGN MANUAL - SEE "MANUALS (ONLINE MANUALS)"
STANDARD HIGHWAY SIGN DESIGNS FOR TEXAS (SHSD)
TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (TMUTCD)
TRAFFIC ENGINEERING STANDARD SHEETS





TYPICAL CONSTRUCTION WARNING SIGN SIZE AND SPACING 1,5,6

SIZE

Sign Number or Series	Conventional Road	Expressway/ Freeway
CW20 ⁴ CW21 CW22 CW23 CW25	48" × 48"	48" × 48"
CW1, CW2, CW7, CW8, CW9, CW11, CW14	36" × 36"	48" × 48"
CW3, CW4, CW5, CW6, CW8-3, CW10, CW12	48" × 48"	48" × 48"

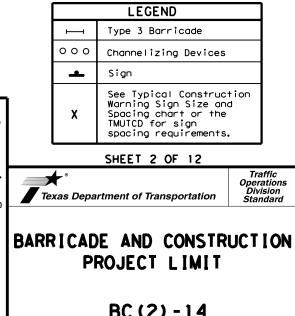
SPA	CING
Posted Speed	Sign ^A Spacing "X"
МРН	Feet (Apprx.)
30	120
35	160
40	240
45	320
50	400
55	500 ²
60	600 ²
65	700 ²
70	800 ²
75	900 ²
80	1000 ²
*	* 3

* For typical sign spacings on divided highways, expressways and freeways, see Part 6 of the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD) typical application diagrams or TCP Standard Sheets.

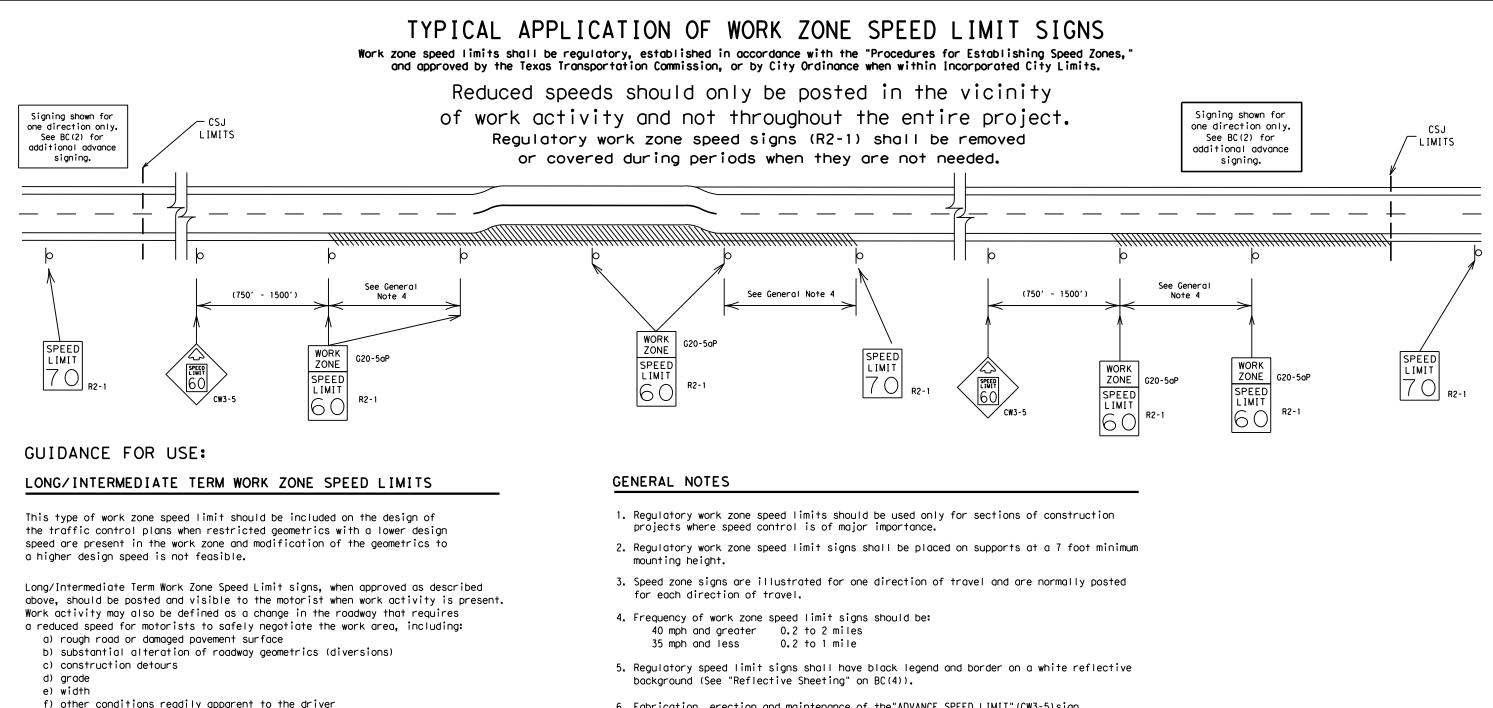
△ Minimum distance from work area to first Advance Warning sign nearest the work area and/or distance between each additional sign.

GENERAL NOTES

- 1. Special or larger size signs may be used as necessary.
- 2. Distance between signs should be increased as required to have 1500 feet advance warning.
- 3. Distance between signs should be increased as required to have 1/2 mile or more advance warning.
- 4. 36" x 36" "ROAD WORK AHEAD" (CW20-1D)signs may be used on low volume crossroads at the discretion of the Engineer. See Note 2 under "Typical Location of Crossroad Signs".
- 5. Only diamond shaped warning sign sizes are indicated.
- 6. See sign size listing in "TMUTCD", Sign Appendix or the "Standard Highway Sign Designs for Texas" manual for complete list of available sign design sizes.



		~ ~ ~					
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© ⊺xDOT	November 2002	CONT	SECT	JOB		ŀ	HIGHWAY
	REVISIONS	6367	43	001		IH-	20
9-07	8-14	DIST		COUNTY			SHEET NO.
7-13		10	SN	ИТН, ЕТС			7
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As long as any of these conditions exist, the work zone speed limit signs should remain in place.

SHORT TERM WORK ZONE SPEED LIMITS

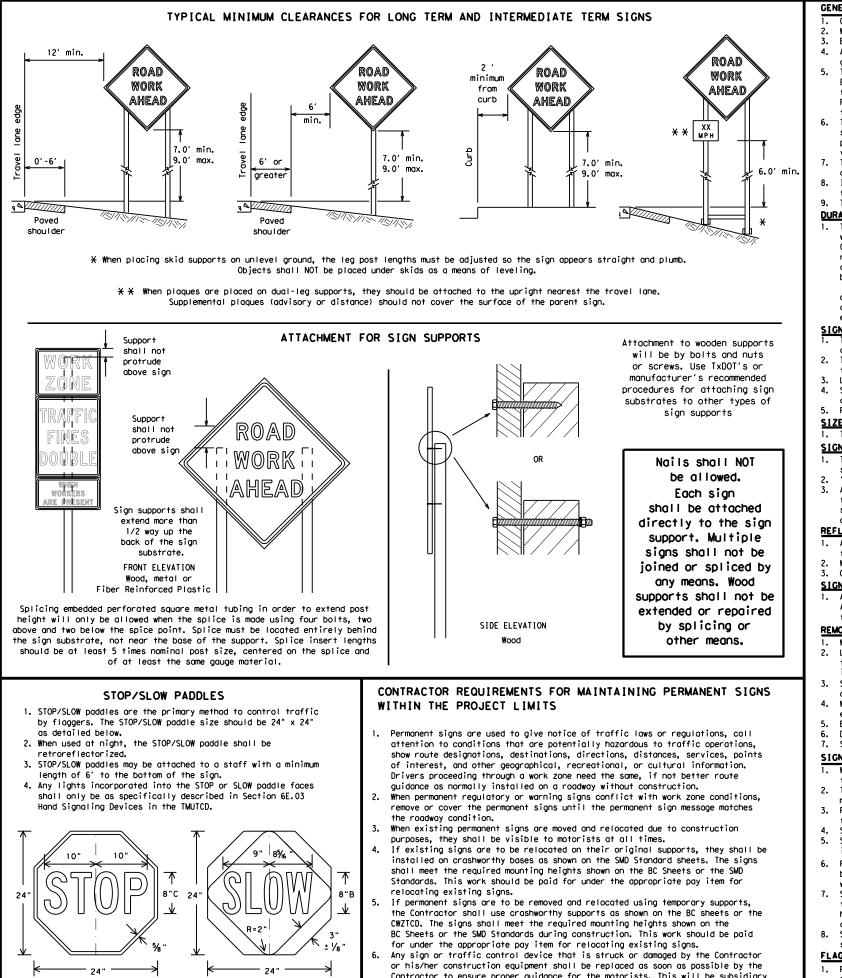
This type of work zone speed limit may be included on the design of the traffic control plans when workers or equipment are not behind concrete barrier, when work activity is within 10 feet of the traveled way or actually in the travelled way.

Short Term Work Zone Speed Limit signs should be posted and visible to the motorists only when work activity is present. When work activity is not present, signs shall be removed or covered. (See Removing or Covering on BC(4)).

- 6. Fabrication, erection and maintenance of the "ADVANCE SPEED LIMIT" (CW3-5) sign, "WORK ZONE"(G20-5aP) plaque and the "SPEED LIMIT"(R2-1)signs shall not be paid for directly, but shall be considered subsidiary to Item 502.
- 7. Turning signs from view, laying signs over or down will not be allowed, unless as otherwise noted under "REMOVING OR COVERING" on BC(4).
- 8. Techniques that may help reduce traffic speeds include but are not limited to: A. Law enforcement.
 - B. Flagger stationed next to sign.
 - C. Portable changeable message sign (PCMS).
 - D. Low-power (drone) radar transmitter.
 - E. Speed monitor trailers or signs.
- 9. Speeds shown on details above are for illustration only. Work Zone Speed Limits should only be posted as approved for each project.

10. For more specific guidance concerning the type of work, work zone conditions and factors impacting allowable regulatory construction speed zone reduction see TxDOT form #1204 in the TxDOT e-form system.

Texas Departme	ent of Trans	portation	Traffic Operations Division Standard
BARRICADE	AND C	ONSTR	
WORK ZO			IMIT
WORK ZO	NE SPI		
WORK ZO	NE SPI	- 1 4	
WORK ZO	NE SPI	-14 CK: TXDOT DW T JOB	: TxDOT ck: TxDC
WORK ZO E FILE: bc-14. dgn © TxDOT November 2002	NE SPI BC (3)	-14 CK: TXDOT DW T JOB	: TxDOT ck:TxDC



GENERAL NOTES FOR WORK ZONE SIGNS

- Wooden sign posts shall be painted white.
- Barricades shall NOT be used as sign supports.
- auide the travelina public safely through the work zone.
- verify the correct procedures are being followed.
- damaged or marred reflective sheeting as directed by the Engineer/Inspector.
- for identification shall be 1 inch.

The Contractor shall replace damaged wood posts. New or damaged wood sign posts shall not be spliced.

- DURATION OF WORK (as defined by the "Texas Manual on Uniform Traffic Control Devices" Part 6) regard to crashworthiness and duration of work requirements.
- Long-term stationary work that occupies a location more than 3 days. b. more than one hour.
- Short-term stationary daytime work that occupies a location for more than 1 hour in a single daylight period.
- Short, duration work that occupies a location up to 1 hour. d.

SIGN MOUNTING HEIGHT

- as shown for supplemental plaques mounted below other signs.
- the around. Long-term/Intermediate-term Signs may be used in lieu of Short-term/Short Duration signing.
- appropriate Long-term/Intermediate sign height.
- SIZE OF SIGNS

SIGN SUBSTRATES

- centers. The Engineer may approve other methods of splicing the sign face, REFLECTIVE SHEETING

- for rigid signs or DMS-8310 for roll-up signs. The web address for DMS specifications is shown on BC(1).
- White sheeting, meeting the requirements of DMS-8300 Type A, shall be used for signs with a white background.

SIGN LETTERS

first class workmanship in accordance with Department Standards and Specifications.

REMOVING OR COVERING

- When sign messages may be confusing or do not apply, the signs shall be removed or completely covered.
- intersections where the sign may be seen from approaching traffic. Signs installed on wooden skids shall not be turned at 90 degree angles to the roadway. These signs should be removed or completely covered when not required.
- When signs are covered, the material used shall be opaque, such as heavy mil black plastic, or other materials which will cover the
- Burlop shall NOT be used to cover signs.
- Duct tape or other adhesive material shall NOT be affixed to a sign face. Signs and anchor stubs shall be removed and holes backfilled upon completion of work.

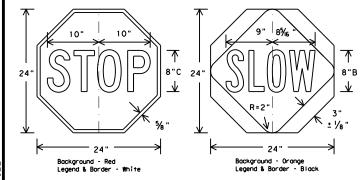
SIGN SUPPORT WEIGHTS

- Where sign supports require the use of weights to keep from turning over, the use of sandbags with dry, cohesionless sand should be used.
- The sandbaas will be tied shut to keep the sand from spilling and to maintain a constant weight.
- Rock, concrete, iron, steel or other solid objects shall not be permitted for use as sign support weights.
- Sandbags should weigh a minimum of 35 lbs and a maximum of 50 lbs. Sandbags shall be made of a durable material that tears upon vehicular impact, Rubber (such as tire inner tubes) shall NOT be used.
- Rubber ballasts designed for channelizing devices should not be used for ballast on portable sign supports. Sign supports designed and manufactured with rubber bases may be used when shown on the CWZTCD list.
- Sandbags shall only be placed along or laid over the base supports of the traffic control device and shall not be suspended above ground level or hung with rope, wire, chains or other fasteners. Sandbags shall be placed along the length of the skids to weigh down the sign support.
- Sandbaas shall NOT be placed under the skid and shall not be used to level sign supports placed on slopes.

FLAGS ON SIGNS

Flags may be used to draw attention to warning signs. When used the flag shall be 16 inches square or larger and shall be orange or fluorescent red-orange in color. Flags shall not be allowed to cover any portion of the sign face.

DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TXDOT for any purpose whatsoever. TXDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.



Contractor to ensure proper guidance for the motorists. This will be subsidiary to Item 502.

Contractor shall install and maintain signs in a straight and plumb condition and/or as directed by the Engineer.

All signs shall be installed in accordance with the plans or as directed by the Engineer. Signs shall be used to regulate, warn, and

The Contractor may furnish either the sign design shown in the plans or in the "Standard Highway Sign Designs for Texas" (SHSD). The Engineer/Inspector may require the Contractor to furnish other work zone signs that are shown in the TMUTCD but may have been omitted from the plans. Any variation in the plans shall be documented by written agreement between the Engineer and the Contractor's Responsible Person. All changes must be documented in writing before being implemented. This can include documenting the changes in the Inspector's TxDOT diary and having both the Inspector and Contractor initial and date the agreed upon changes

The Contractor shall furnish sign supports listed in the "Compliant Work Zone Traffic Control Device List" (CWZTCD). The Contractor shall install the sign support in accordance with the manufacturer's recommendations. If there is a question regarding installation procedures, the Contractor shall furnish the Engineer a copy of the manufacturer's installation recommendations so the Engineer can

The Contractor is responsible for installing signs on approved supports and replacing signs with damaged or cracked substrates and/or

Identification markings may be shown only on the back of the sign substrate. The maximum height of letters and/or company logos used

The types of sign supports, sign mounting height, the size of signs, and the type of sign substrates can vary based on the type of work being performed. The Engineer is responsible for selecting the appropriate size sign for the type of work being performed. The Contractor is responsible for ensuring the sign support, sign mounting height and substrate meets manufacturer's recommendations in

Intermediate-term stationary - work that occupies a location more than one daylight period up to 3 days, or nighttime work lasting

Mobile - work that moves continuously or intermittently (stopping for up to approximately 15 minutes.)

The bottom of Long-term/Intermediate-term signs shall be at least 7 feet, but not more than 9 feet, above the paved surface, except

The bottom of Short-term/Short Duration signs shall be a minimum of 1 foot above the pavement surface but no more than 2 feet above

Short-term/Short Duration signs shall be used only during daylight and shall be removed at the end of the workday or raised to

Regulatory signs shall be mounted at least 7 feet, but not more than 9 feet, above the paved surface regardless of work duration.

The Contractor shall furnish the sign sizes shown on BC (2) unless otherwise shown in the plans or as directed by the Engineer.

The Contractor shall ensure the sign substrate is installed in accordance with the manufacturer's recommendations for the type of sign support that is being used. The CWZTCD lists each substrate that can be used on the different types and models of sign supports. "Mesh" type materials are NOT an approved sign substrate, regardless of the tightness of the weave. All wooden individual sign panels fabricated from 2 or more pieces shall have one or more plywood cleat, 1/2" thick by 6" wide,

fastened to the back of the sign and extending fully across the sign. The cleat shall be attached to the back of the sign using wood screws that do not penetrate the face of the sign panel. The screws shall be placed on both sides of the splice and spaced at 6"

All signs shall be retroreflective and constructed of sheeting meeting the color and retro-reflectivity requirements of DMS-8300 Orange sheeting, meeting the requirements of DMS-8300 Type BFL or Type CFL, shall be used for rigid signs with orange backgrounds.

All sign letters and numbers shall be clear, and open rounded type uppercase alphabet letters as approved by the Federal Highway Administration (FHWA) and as published in the "Standard Highway Sign Design for Texas" manual. Signs, letters and numbers shall be of

Long-term stationary or intermediate stationary signs installed on square metal tubing may be turned away from traffic 90 degrees when the sign message is not applicable. This technique may not be used for signs installed in the median of divided highways or near any

entire sign face and maintain their opaque properties under automobile headlights at night, without damaging the sign sheeting.

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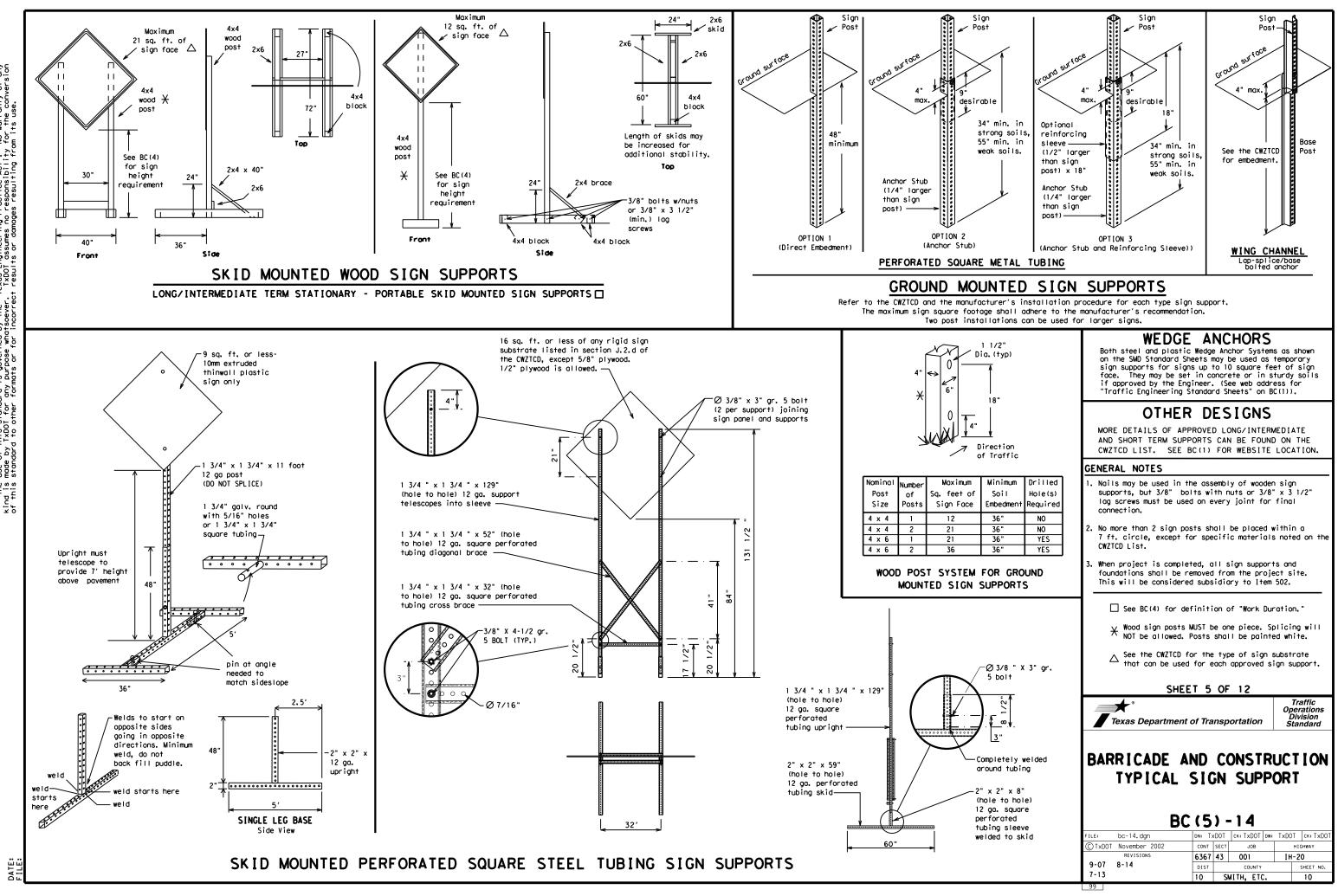
SHEET 4 OF 12

Texas Department of Transportation

Traffic Operation Division Standard

BARRICADE AND CONSTRUCTION TEMPORARY SIGN NOTES

BC (4) - 14								
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PORTABLE CHANGEABLE MESSAGE SIGNS

- 1. The Engineer/Inspector shall approve all messages used on portable changeable message signs (PCMS).
- Messages on PCMS should contain no more than 8 words (about four to 2. eight characters per word), not including simple words such as "TO, "FOR." "AT." etc.
- 3. Messages should consist of a single phase, or two phases that alternate. Three-phase messages are not allowed. Each phase of the message should convey a single thought, and must be understood by itself.
- 4. Use the word "EXIT" to refer to an exit ramp on a freeway; i.e., "EXIT CLOSED." Do not use the term "RAMP."
- Always use the route or interstate designation (IH, US, SH, FM) 5. along with the number when referring to a roadway.
- When in use the bottom of a stationary PCMS message panel should be a minimum 7 feet above the roadway, where possible.
- The message term "WEEKEND" should be used only if the work is to 7. start on Saturday morning and end by Sunday evening at midnight. Actual days and hours of work should be displayed on the PCMS if work is to begin on Friday evening and/or continue into Monday morning.
- The Engineer/Inspector may select one of two options which are available for displaying a two-phase message on a PCMS. Each phase may be displayed for either four seconds each or for three seconds each.
- Do not "flash" messages or words included in a message. The message should be steady burn or continuous while displayed.
- 10. Do not present redundant information on a two-phase message; i.e., keeping two lines of the message the same and changing the third line.
- Do not use the word "Danger" in message.
 Do not display the message "LANES SHIFT LEFT" or "LANES SHIFT RIGHT" on a PCMS. Drivers do not understand the message.
- 13. Do not display messages that scroll horizontally or vertically across the face of the sign.
- 14. The following table lists abbreviated words and two-word phrases that are acceptable for use on a PCMS. Both words in a phrase must be displayed together, Words or phrases not on this list should not be abbreviated, unless shown in the TMUTCD.
- 15. PCMS character height should be at least 18 inches for trailer mounted units. They should be visible from at least 1/2 (.5) mile and the text should be legible from at least 600 feet at night and 800 feet in daylight. Truck mounted units must have a character height of 10 inches and must be legible from at least 400 feet.
- 16. Each line of text should be centered on the message board rather than left or right justified.
- 17. If disabled, the PCMS should default to an illegible display that will not alarm motorists and will only be used to alert workers that the PCMS has malfunctioned. A pattern such as a series of horizontal solid bars is appropriate.

WORD OR PHRASE	ABBREVIATION	WORD OR PHRASE	ABBREVIATION
Access Road	ACCS RD	Major	MAJ
Alternate	ALT	Miles	MI
Avenue	AVE	Miles Per Hour	MPH
Best Route	BEST RTE	Minor	MNR
Boulevard	BLVD	Monday	MON
Bridge	BRDG	Normal	NORM
Cannot	CANT	North	N
Center	CTR	Nor thbound	(route) N
Construction Ahead	CONST AHD	Parking	PKING
CROSSING	XING	Road	RD
Detour Route	DETOUR RTE	Right Lane	RT LN SAT
Do Not	DONT	Saturday	SAT SERV RD
East	E	Service Road	
Eastbound	(route) E	Shoulder	SHLDR
Emergency	EMER	Slippery	SL IP S
Emergency Vehicle		South	(route) S
Entrance, Enter	ENT	Southbound Speed	SPD
Express Lane	EXP LN	Street	ST
Expressway	EXPWY	Sunday	SUN
XXXX Feet	XXXX FT	Telephone	PHONE
Fog Ahead	FOG AHD	Temporary	TEMP
Freeway	FRWY, FWY	Thursday	THURS
Freeway Blocked	FWY BLKD	To Downtown	TO DWNTN
Friday	FRI	Traffic	TRAF
Hazardous Driving	HAZ DRIVING		
Hazardous Material		Trovelers	TRVLRS
High-Occupancy	HOV	Tuesday Time Minutes	TIME MIN
Vehicle	HWY		
Highway	HWT	Upper Level	
Hour (s)	HR, HRS	Vehicles (s)	VEH, VEHS
Information	INFO	Worning	WARN
lt Is	ITS	Wednesday	WED WT LIMIT
Junction	JCT	Weight Limit	
Left	LFT	West Westbound	(route) W
Left Lane	LFT LN		
Lane Closed	LN CLOSED	Wet Povement	WET PVMT
Lower Level	LWR LEVEL	Will Not	WONT
Maintenance	MAINT		

RECOMMENDED PHASES AND FORMATS FOR PCMS MESSAGES DURING ROADWORK ACTIVITIES (The Engineer may approve other messages not specifically covered here.)

MERGE

RIGHT

DETOUR

NEXT

X EXITS

USE

EXIT XXX

STAY ON

US XXX

SOUTH

TRUCKS

USE

US XXX N

WATCH

FOR

TRUCKS

EXPECT

DELAYS

REDUCE

SPEED

XXX FT

USE

OTHER

ROUTES

STAY ĪΝ

LANE

¥

Action to Take/Effect on Travel

List

FORM

X LINES

RIGHT

USE

XXXXX

RD EXIT

USE EXIT

I-XX

NORTH

USE

I-XX F

TO I-XX N

WATCH

FOR

TRUCKS

EXPECT

DELAYS

PREPARE

то

STOP

END

SHOULDER

USE

WATCH

FOR

WORKERS

Phase 1: Condition Lists

Road/Lane/Ramp Closure List

	Unie
FRONTAGE ROAD CLOSED	ROADWO XXX F
SHOULDER CLOSED XXX FT	FLAGGE XXXX F
RIGHT LN CLOSED XXX FT	RIGHT NARROV XXXX F
RIGHT X LANES OPEN	MERGIN TRAFF XXXX F
DAYTIME LANE CLOSURES	LOOSE GRAVE XXXX F
I-XX SOUTH EXIT CLOSED	DETOU X MIL
EXIT XXX CLOSED X MILE	ROADWO PAST SH XXX
RIGHT LN TO BE CLOSED	BUMP XXXX F
X LANES CLOSED TUE - FRI	TRAFF SIGNA XXXX F
¥ LANES SHIFT i	'n Phase 1 must be us
	ROAD CLOSED SHOULDER CLOSED XXX FT RIGHT LN CLOSED XXX FT RIGHT X LANES OPEN DAYTIME LANE CLOSURES I-XX SOUTH EXIT CLOSED X MILE RIGHT LN TO BE CLOSED X LANES CLOSED TUE - FRI

Other Co	ndition List
ROADWORK XXX FT	ROAD REPAIRS XXXX FT
FLAGGER XXXX FT	LANE NARROWS XXXX FT
RIGHT LN NARROWS XXXX FT	TWO-WAY TRAFFIC XX MILE
MERGING TRAFFIC XXXX FT	CONST TRAFFIC XXX FT
LOOSE GRAVEL XXXX FT	UNEVEN LANES XXXX FT
DETOUR X MILE	ROUGH ROAD XXXX FT
ROADWORK PAST SH XXXX	ROADWORK NEXT FRI-SUN
BUMP XXXX FT	US XXX EXIT X MILES
TRAFFIC SIGNAL XXXX FT	LANES SHIFT

used with STAY IN LANE in Phase 2.

APPLICATION GUIDELINES

- Only 1 or 2 phases are to be used on a PCMS. 2. The 1st phase (or both) should be selected from the
- "Road/Lane/Ramp Closure List" and the "Other Condition List".
- 3. A 2nd phase can be selected from the "Action to Take/Effect on Travel, Location, General Warning, or Advance Notice Phase Lists".
- 4. A Location Phase is necessary only if a distance or location is not included in the first phase selected.
- 5. If two PCMS are used in sequence, they must be separated by a minimum of 1000 ft. Each PCMS shall be limited to two phases, and should be understandable by themselves.
- 6. For advance notice, when the current date is within seven days of the actual work date, calendar days should be replaced with days of the week. Advance notification should typically be for no more than one week prior to the work.

WORDING ALTERNATIVES

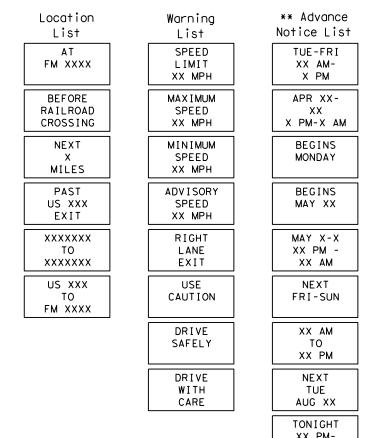
- 1. The words RIGHT, LEFT and ALL can be interchanged as appropriate. 2. Roadway designations IH, US, SH, FM and LP can be interchanged as
- appropriate. EAST, WEST, NORTH and SOUTH (or abbreviations E, W, N and S) can
- be interchanged as appropriate.
- 4. Highway names and numbers replaced as appropriate.
- 5. ROAD, HIGHWAY and FREEWAY can be interchanged as needed.
- 6. AHEAD may be used instead of distances if necessary. 7. FT and MI. MILE and MILES interchanged as appropriate.
- 8. AT. BEFORE and PAST interchanged as needed.
- 9. Distances or AHEAD can be eliminated from the message if a
- location phase is used.

PCMS SIGNS WITHIN THE R.O.W. SHALL BE BEHIND GUARDRAIL OR CONCRETE BARRIER OR SHALL HAVE A MINIMUM OF FOUR (4) PLASTIC DRUMS PLACED PERPENDICULAR TO TRAFFIC ON THE UPSTREAM SIDE OF THE PCMS, WHEN EXPOSED TO ONE DIRECTION OF TRAFFIC. WHEN EXPOSED TO TWO WAY TRAFFIC. THE FOUR DRUMS SHOULD BE PLACED WITH ONE DRUM AT EACH OF THE FOUR CORNERS OF THE UNIT.

FULL MATRIX PCMS SIGNS

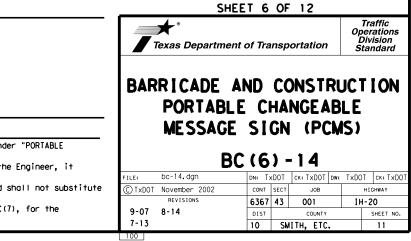
- 1. When Full Matrix PCMS signs are used, the character height and legibility/visibility requirements shall be maintained as listed in Note 15 under "PORTABLE CHANGEABLE MESSAGE SIGNS" above.
- 2. When symbol signs, such as the "Flagger Symbol" (CW20-7) are represented graphically on the Full Matrix PCMS sign and, with the approval of the Engineer, it shall maintain the legibility/visibility requirement listed above
- When symbol signs are represented graphically on the Full Matrix PCMS, they shall only supplement the use of the static sign represented, and shall not substitute for, or replace that sign.
- 4. A full matrix PCMS may be used to simulate a flashing arrow board provided it meets the visibility, flash rate and dimming requirements on BC(7), for the some size arrow.

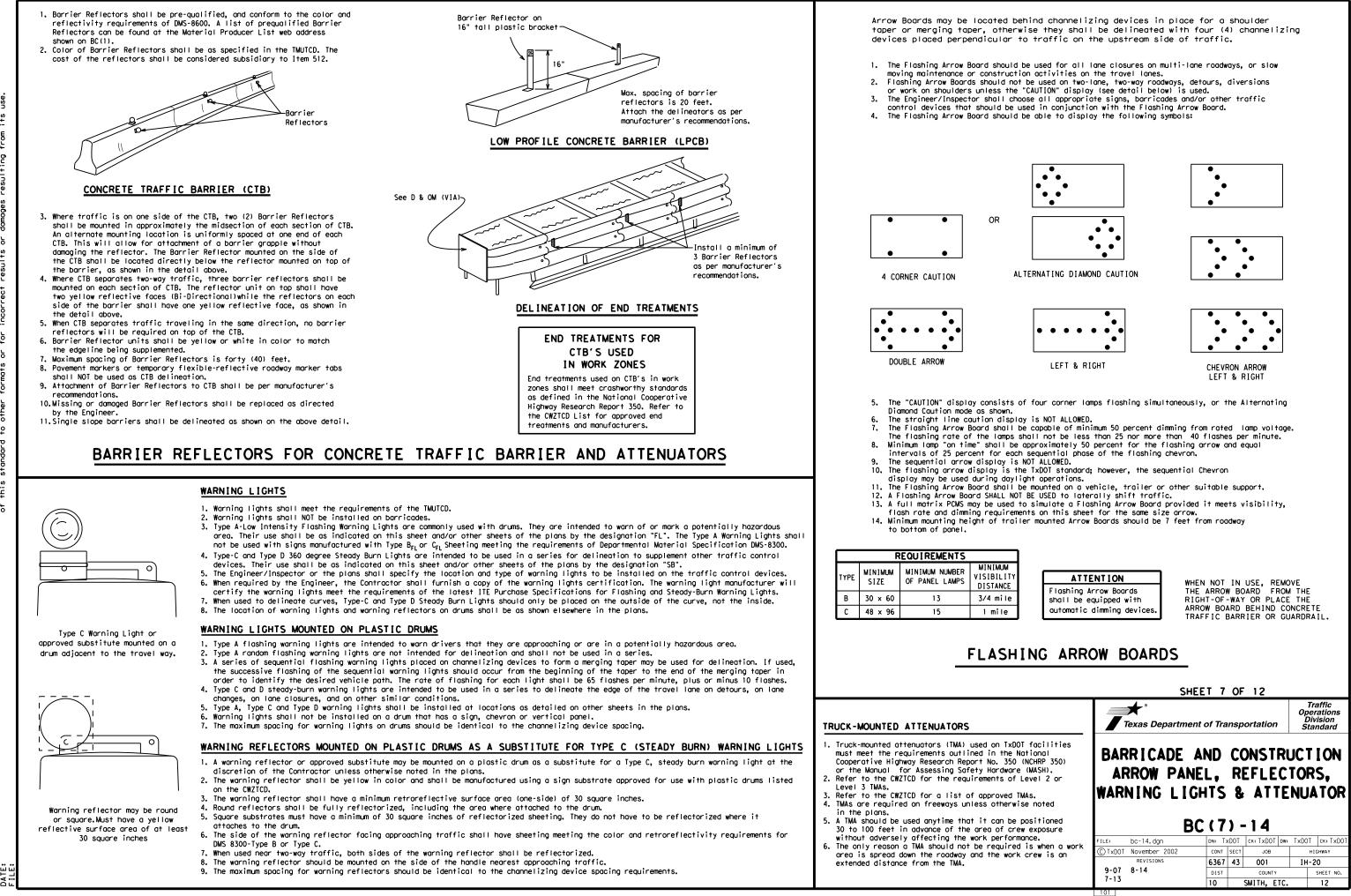
Phase 2: Possible Component Lists

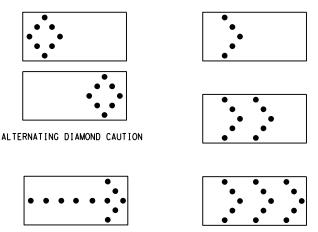


X X See Application Guidelines Note 6.

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GENERAL NOTES

- For long term stationary work zones on freeways, drums shall be used as the primary channelizing device.
- 2. For intermediate term stationary work zones on freeways, drums should be used as the primary channelizing device but may be replaced in tangent sections by vertical panels, or 42" two-piece cones. In tangent sections one-piece cones may be used with the approval of the Engineer but only if personnel are present on the project at all times to maintain the cones in proper position and location.
- 3. For short term stationary work zones on freeways, drums are the preferred channelizing device but may be replaced in tapers, transitions and tangent sections by vertical panels, two-piece cones or one-piece cones as approved by the Engineer.
- Drums and all related items shall comply with the requirements of the current version of the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD) and the "Compliant Work Zone Traffic Control Devices List" (CWZTCD).
- Drums, bases, and related materials shall exhibit good workmanship and shall be free from objectionable marks or defects that would adversely affect their appearance or serviceability.
- The Contractor shall have a maximum of 24 hours to replace any plastic drums identified for replacement by the Engineer/Inspector. The replacement device must be an approved device.

GENERAL DESIGN REQUIREMENTS

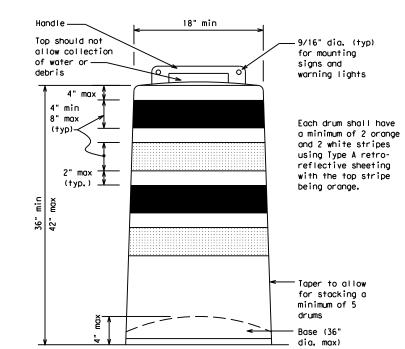
- Pre-qualified plastic drums shall meet the following requirements:
- Plastic drums shall be a two-piece design; the "body" of the drum shall be the top portion and the "base" shall be the bottom.
- 2. The body and base shall lock together in such a manner that the body separates from the base when impacted by a vehicle traveling at a speed of 20 MPH or greater but prevents accidental separation due to normal handling and/or air turbulence created by passing vehicles.
- Plastic drums shall be constructed of lightweight flexible, and deformable materials. The Contractor shall NOT use metal drums or single piece plastic drums as channelization devices or sign supports.
- 4. Drums shall present a profile that is a minimum of 18 inches in width at the 36 inch height when viewed from any direction. The height of drum unit (body installed on base) shall be a minimum of 36 inches and a maximum of 42 inches.
- 5. The top of the drum shall have a built-in handle for easy pickup and shall be designed to drain water and not collect debris. The handle shall have a minimum of two widely spaced 9/16 inch diameter holes to allow attachment of a warning light, warning reflector unit or approved compliant sign.
- 6. The exterior of the drum body shall have a minimum of four alternating orange and white retroreflective circumferential stripes not less than 4 inches nor greater than 8 inches in width. Any non-reflectorized space between any two adjacent stripes shall not exceed 2 inches in width.
- 7. Bases shall have a maximum width of 36 inches, a maximum height of 4 inches, and a minimum of two footholds of sufficient size to allow base to be held down while separating the drum body from the base.
- Plastic drums shall be constructed of ultra-violet stabilized, orange, high-density polyethylene (HDPE) or other approved material.
- 9. Drum body shall have a maximum unballasted weight of 11 lbs.
- 10. Drum and base shall be marked with manufacturer's name and model number.

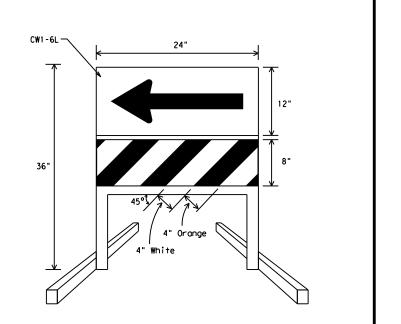
RETROREFLECTIVE SHEETING

- The stripes used on drums shall be constructed of sheeting meeting the color and retroreflectivity requirements of Departmental Materials Specification DMS-8300, "Sign Face Materials." Type A reflective sheeting shall be supplied unless otherwise specified in the plans.
- 2. The sheeting shall be suitable for use on and shall adhere to the drum surface such that, upon vehicular impact, the sheeting shall remain adhered in-place and exhibit no delaminating, cracking, or loss of retroreflectivity other than that loss due to abrasion of the sheeting surface.

BALLAST

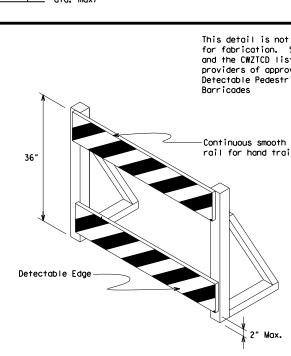
- Unballasted bases shall be large enough to hold up to 50 lbs. of sand. This base, when filled with the ballast material, should weigh between 35 lbs (minimum) and 50 lbs (maximum). The ballast may be sand in one to three sandbags separate from the base, sand in a sand-filled plastic base, or other ballasting devices as approved by the Engineer. Stacking of sandbags will be allowed, however height of sandbags above pavement surface may not exceed 12 inches.
- Bases with built-in ballast shall weigh between 40 lbs. and 50 lbs. Built-in ballast can be constructed of an integral crumb rubber base or a solid rubber base.
- Recycled truck tire sidewalls may be used for ballast on drums approved for this type of ballast on the CWZTCD list.
- 4. The ballast shall not be heavy objects, water, or any material that would become hazardous to motorists, pedestrians, or workers when the drum is struck by a vehicle.
- 5. When used in regions susceptible to freezing, drums shall have drainage holes in the bottoms so that water will not collect and freeze becoming a hazard when struck by a vehicle.
- 6. Ballast shall not be placed on top of drums.
- 7. Adhesives may be used to secure base of drums to pavement.





DIRECTION INDICATOR BARRICADE

- The Direction Indicator Barricade may be used in tapers, transitions, and other areas where specific directional auidance to drivers is necessary.
- guidance to drivers is necessary.If used, the Direction Indicator Barricade should be used in series to direct the driver through the transition and into the intended travel lane.
- 3. The Direction Indicator Barricade shall consist of One-Direction Large Arrow (CW1-6) sign in the size shown with a black arrow on a background of Type B_{FL} or Type C_{FL} Orange retroreflective sheeting above a rail with Type A retroreflective sheeting in alternating 4" white and orange stripes sloping downword at an angle of 45 degrees in the direction road users are to pass. Sheeting types shall be as per DMS 8300.
- 4. Double arrows on the Direction Indicator Barricade will not be allowed.
- 5. Approved manufacturers are shown on the CWZICD List. Ballast shall be as approved by the manufacturers instructions.



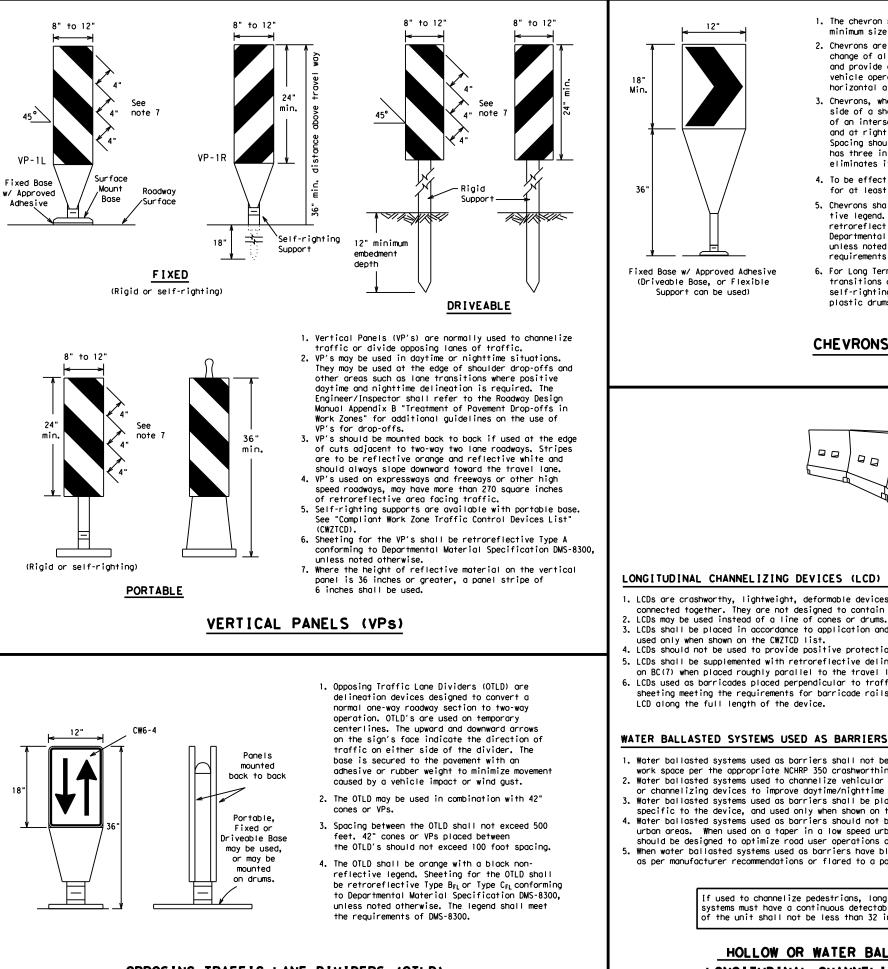
DETECTABLE PEDESTRIAN BARRICADES

- When existing pedestrian facilities are disrupted, cl relocated in a TIC zone, the temporary facilities sha detectable and include accessibility features consist the features present in the existing pedestrian facil
- 2. Where pedestrians with visual disabilities normally a closed sidewalk, a device that is detectable by a per with a visual disability traveling with the aid of a shall be placed across the full width of the closed s
- Detectable pedestrian barricades similar to the one above, longitudinal channelizing devices, some concr barriers, and wood or chain link fencing with a cont detectable edging can satisfactorily delineate a ped path.
- 4. Tape, rope, or plastic chain strung between devices of detectable, do not comply with the design standards "Americans with Disabilities Act Accessibility Guide for Buildings and Facilities (ADAAG)" and should not as a control for pedestrian movements.
- 5. Warning lights shall not be attached to detectable p barricades.
- 6. Detectable pedestrian barricades may use 8" nominal barricade rails as shown on BC(10) provided that the rail provides a smooth continuous rail suitable for t trailing with no splinters, burrs, or sharp edges.

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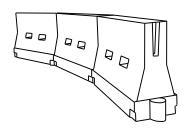
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 See note 3 st for oved rian 2. Chevrons and other work zone signs with an orange background shall be manufactured with Type B_L or Type C_L Orange sheeting meeting the color and retroreflectivity requirements of DMS-8300, "Sign Face Material," unless otherwise specified in the plans. 3. Vertical Panels shall be manufactured with orange and white sheeting meeting the requirements of DMS-8300 Type A Diagonal stripes on Vertical Panels shall slope down toward the intended traveled lane. 4. Other sign messages (text or symbolic) may be used as approved by the Engineer. Sign dimensions shall not exceed 18 inches in width or 24 inches in height, except for the R9 series signs discussed in note 8 below. 5. Signs shall be installed using a 1/2 inch bolt (nominal) and nut, two washers, and one locking washer for each connection. 6. Mounting bolts and nuts shall be fully engaged and adequately torqued. Bolts should not extend more than 1/2 inch beyond nuts. 7. Chevrons may be placed on drums on the outside of curves, on merging tapers or on shifting tapers. When used in these locations they may be placed on every drum or spaced not more than on every third drum. A minimum of three (3) should be used at each location called for in the plans. 8. R9-9, R9-10, R9-11 and R9-11a Sidewalk Closed signs which are 24 inches wide may be mounted on plastic drums, with approval of the Engineer.
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 approved by the Engineer. Sign dimensions shall not exceed 18 inches in width or 24 inches in height, except for the R9 series signs discussed in note 8 below. 5. Signs shall be installed using a 1/2 inch bolt (nominal) and nut, two washers, and one locking washer for each connection. 6. Mounting bolts and nuts shall be fully engaged and adequately torqued. Bolts should not extend more than 1/2 inch beyond nuts. 7. Chevrons may be placed on drums on the outside of curves, on merging tapers or on shifting tapers. When used in these locations they may be placed on every drum or spaced not more than on every third drum. A minimum of three (3) should be used at each location called for in the plans. 8. R9-9, R9-10, R9-11 and R9-11a Sidewalk Closed signs which are 24 inches wide may be mounted on plastic drums, with approval of the Engineer.
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SHEET 8 OF 12
use the reson i long cane sidewalk. pictured rete inuous BARRICADE AND CONSTRUCTION
CHANNELIZING DEVICES
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- 1. The chevron shall be a vertical rectangle with a minimum size of 12 by 18 inches.
- 2. Chevrons are intended to give notice of a sharp change of alignment with the direction of travel and provide additional emphasis and guidance for vehicle operators with regard to changes in horizontal alignment of the roadway.
- 3. Chevrons, when used, shall be erected on the out side of a sharp curve or turn, or on the far side of an intersection. They shall be in line with and at right angles to approaching traffic. Spacing should be such that the motorist always has three in view, until the change in alignment eliminates its need.
- 4. To be effective, the chevron should be visible for at least 500 feet.
- 5. Chevrons shall be orange with a black nonreflective legend. Sheeting for the chevron shall be retroreflective Type B_{FL} or Type C_{FL} conforming to Departmental Material Specification DMS-8300, unless noted otherwise. The legend shall meet the requirements of DMS-8300.
- 6. For Long Term Stationary use on tapers or transitions on freeways and divided highways self-righting chevrons may be used to supplement plastic drums but not to replace plastic drums.

CHEVRONS



LONGITUDINAL CHANNELIZING DEVICES (LCD)

- 1. LCDs are crashworthy, lightweight, deformable devices that are highly visible, have good target value and can be connected together. They are not designed to contain or redirect a vehicle on impact.
- 3. LCDs shall be placed in accordance to application and installation requirements specific to the device, and used only when shown on the CWZICD list.
- 4. LCDs should not be used to provide positive protection for obstacles, pedestrians or workers.
- 5. LCDs shall be supplemented with retroreflective delineation as required for temporary barriers on BC(7) when placed roughly parallel to the travel lanes.
- 6. LCDs used as barricades placed perpendicular to traffic should have at least one row of reflective sheeting meeting the requirements for barricade rails as shown on BC(10) placed near the top of the LCD along the full length of the device.

WATER BALLASTED SYSTEMS USED AS BARRIERS

- 1. Water ballasted systems used as barriers shall not be used solely to channelize road users, but also to protect the work space per the appropriate NCHRP 350 crashworthiness requirements based on roadway speed and barrier application.
- 2. Water ballasted systems used to channelize vehicular traffic shall be supplemented with retroreflective delineation
- or channelizing devices to improve daytime/nighttime visibility. They may also be supplemented with pavement markings. 3. Water ballasted systems used as barriers shall be placed in accordance to application and installation requirements specific to the device, and used only when shown on the CWZTCD list.
- 4. Water ballasted systems used as barriers should not be used for a merging taper except in low speed (less than 45 MPH) urban areas. When used on a taper in a low speed urban area, the taper shall be delineated and the taper length should be designed to optimize road user operations considering the available geometric conditions.
- When water ballasted systems used as barriers have blunt ends exposed to traffic, they should be attenuated as per manufacturer recommendations or flared to a point outside the clear zone.

If used to channelize pedestrians, longitudinal channelizing devices or water ballasted systems must have a continuous detectable bottom for users of long canes and the top of the unit shall not be less than 32 inches in height.

HOLLOW OR WATER BALLASTED SYSTEMS USED AS LONGITUDINAL CHANNELIZING DEVICES OR BARRIERS

OPPOSING TRAFFIC LANE DIVIDERS (OTLD)

GENERAL NOTES

- 1. Work Zone channelizing devices illustrated on this sheet may be installed in close proximity to traffic and are suitable for use on high or low speed roadways. The Engineer/Inspector shall ensure that spacing and placement is uniform and in accordance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
- 2. Channelizing devices shown on this sheet may have a driveable, fixed or portable base. The requirement for self-righting channelizing devices must be specified in the General Notes or other plan sheets.
- 3. Channelizing devices on self-righting supports should be used in work zone areas where channelizing devices are frequently impacted by errant vehicles or vehicle related wind gusts making alignment of the channelizing devices difficult to maintain. Locations of these devices shall be detailed elsewhere in the plans. These devices shall conform to the TMUTCD and the "Compliant Work Zone Traffic Control Devices List" (CWZTCD).
- 4. The Contractor shall maintain devices in a clean condition and replace damaged, nonreflective, faded, or broken devices and bases as required by the Engineer/Inspector. The Contractor shall be required to maintain proper device spacing and alignment.
- 5. Portable bases shall be fabricated from virgin and/or recycled rubber. The portable bases shall weigh a minimum of 30 lbs.
- Pavement surfaces shall be prepared in a manner that ensures proper bonding between the adhesives, the fixed mount bases and the pavement surface. Adhesives shall be prepared and applied according to the manufacturer's recommendations.
- 7. The installation and removal of channelizing devices shall not cause detrimental effects to the final pavement surfaces, including pavement surface discoloration or surface integrity. Driveable bases shall not be permitted on final pavement surfaces. The Engineer/Inspector shall approve all application and removal procedures of fixed bases.

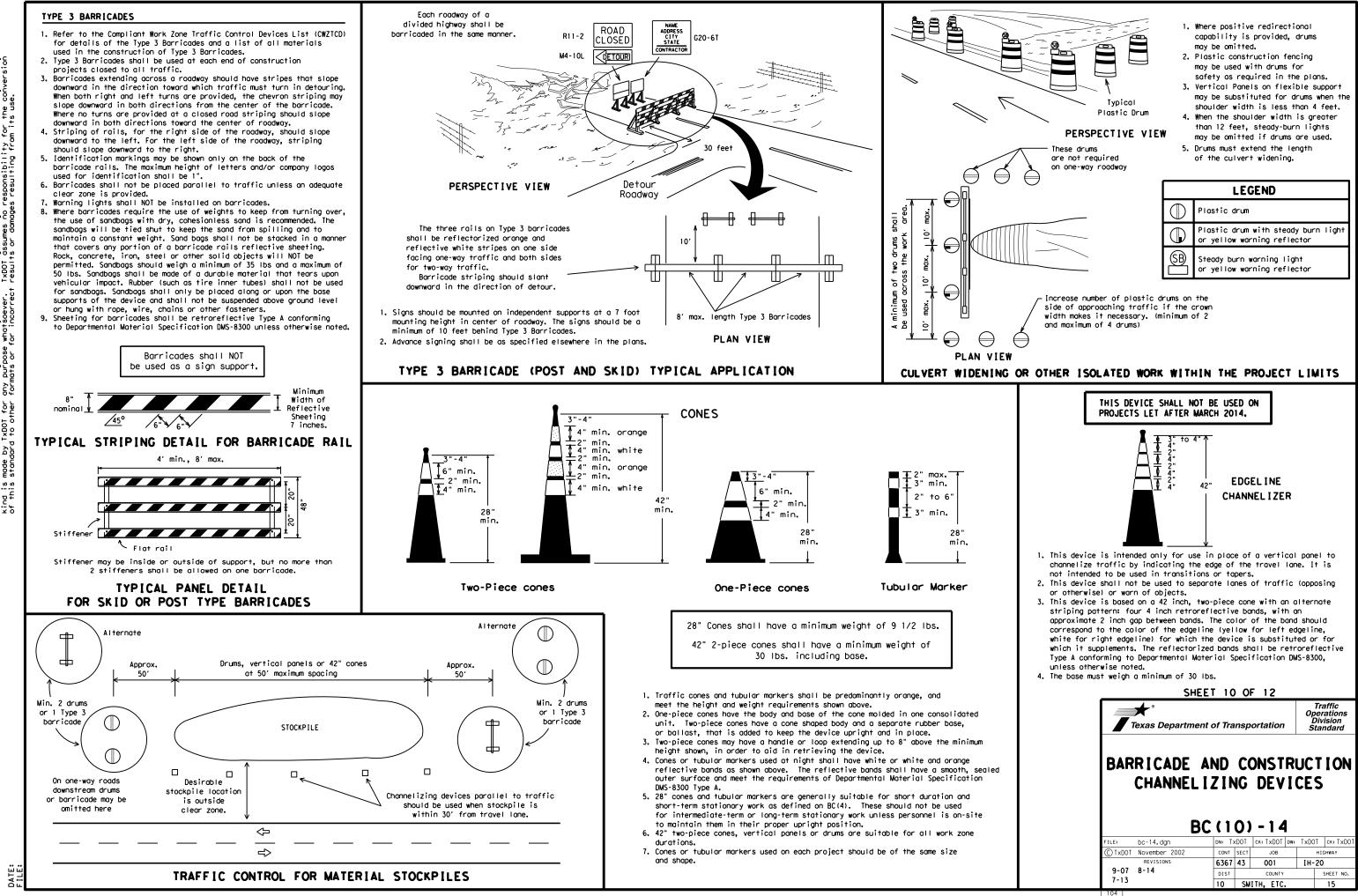
Posted Speed	Formula	D	Minimum esirab er Leng X X	le	Suggested Maximum Spacing of Channelizing Devices		
*		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	
30		150'	1651	180'	30'	60′	
35	$L = \frac{WS^2}{60}$	205'	225'	245'	35′	70′	
40	60	265'	295′	320'	40′	80′	
45		450′	495′	540'	45′	90′	
50		500'	550'	600'	50 <i>'</i>	100′	
55	L=WS	550'	605′	660 <i>′</i>	55 <i>'</i>	110′	
60	L - # 3	600'	660′	720'	60 <i>'</i>	120′	
65		650 <i>'</i>	715′	780′	65 <i>'</i>	130'	
70		700′	770'	840'	70′	140'	
75		750′	8251	900'	75′	150'	
80		800′	880'	960'	80 <i>'</i>	160'	

XX Taper lengths have been rounded off. L=Length of Taper (FT.) W=Width of Offset (FT.) S=Posted Speed (MPH)

SUGGESTED MAXIMUM SPACING OF CHANNELIZING DEVICES AND MINIMUM DESIRABLE TAPER LENGTHS

SHEET 9 OF 12 Traffic Operations Division Standard Texas Department of Transportation BARRICADE AND CONSTRUCTION CHANNELIZING DEVICES

BC (9) - 14								
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WORK ZONE PAVEMENT MARKINGS

GENERAL

- 1. The Contractor shall be responsible for maintaining work zone and existing pavement markings, in accordance with the standard specifications and special provisions, on all roadways open to traffic within the CSJ limits unless otherwise stated in the plans.
- 2. Color, patterns and dimensions shall be in conformance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD).
- 3. Additional supplemental pavement marking details may be found in the plans or specifications.
- 4. Pavement markings shall be installed in accordance with the TMUTCD and as shown on the plans.
- 5. When short term markings are required on the plans, short term markings shall conform with the TMUTCD, the plans and details as shown on the Standard Plan Sheet WZ(STPM).
- 6. When standard pavement markings are not in place and the roadway is opened to traffic, DO NOT PASS signs shall be erected to mark the beginning of the sections where passing is prohibited and PASS WITH CARE signs at the beginning of sections where passing is permitted.
- 7. All work zone pavement markings shall be installed in accordance with Item 662, "Work Zone Pavement Markings."

RAISED PAVEMENT MARKERS

- 1. Raised pavement markers are to be placed according to the patterns on BC(12).
- 2. All raised pavement markers used for work zone markings shall meet the requirements of Item 672, "RAISED PAVEMENT MARKERS" and Departmental Material Specification DMS-4200 or DMS-4300.

PREFABRICATED PAVEMENT MARKINGS

- 1. Removable prefabricated pavement markings shall meet the requirements of DMS-8241.
- 2. Non-removable prefabricated pavement markings (foil back) shall meet the requirements of DMS-8240.

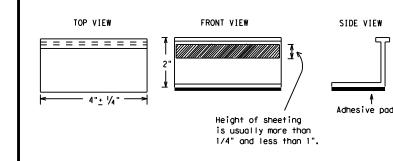
MAINTAINING WORK ZONE PAVEMENT MARKINGS

- 1. The Contractor will be responsible for maintaining work zone pavement markings within the work limits.
- 2. Work zone pavement markings shall be inspected in accordance with the frequency and reporting requirements of work zone traffic control device inspections as required by Form 599.
- 3. The markings should provide a visible reference for a minimum distance of 300 feet during normal daylight hours and 160 feet when illuminated by automobile low-beam headlights at night, unless sight distance is restricted by roadway geometrics.
- 4. Markings failing to meet this criteria within the first 30 days after placement shall be replaced at the expense of the Contractor as per Specification Item 662.

REMOVAL OF PAVEMENT MARKINGS

- 1. Pavement markings that are no longer applicable, could create confusion or direct a motorist toward or into the closed portion of the roadway shall be removed or obliterated before the roadway is opened to traffic.
- 2. The above shall not apply to detours in place for less than three days, where flaggers and/or sufficient channelizing devices are used in lieu of markings to outline the detour route.
- 3. Pavement markings shall be removed to the fullest extent possible, so as not to leave a discernable marking. This shall be by any method approved by TxDOT Specification Item 677 for "Eliminating Existing Pavement Markings and Markers".
- 4. The removal of pavement markings may require resurfacing or seal coating portions of the roadway as described in Item 677.
- 5. Subject to the approval of the Engineer, any method that proves to be successful on a particular type pavement may be used.
- 6. Blast cleaning may be used but will not be required unless specifically shown in the plans.
- 7. Over-painting of the markings SHALL NOT BE permitted.
- 8. Removal of raised pavement markers shall be as directed by the Engineer.
- 9. Removal of existing pavement markings and markers will be paid for directly in accordance with Item 677, "ELIMINATING EXISTING PAVEMENT MARKINGS AND MARKERS, " unless otherwise stated in the plans.
- 10.Black-out marking tape may be used to cover conflicting existing markings for periods less than two weeks when approved by the Engineer.

Temporary Flexible-Reflective Roadway Marker Tabs



STAPLES OR NAILS SHALL NOT BE USED TO SECURE TEMPORARY FLEXIBLE-REFLECTIVE ROADWAY MARKER TABS TO THE PAVEMENT SURFACE

- 1. Temporary flexible-reflective roadway marker tabs used as guidemarks shall meet the requirements of DMS-8242.
- 2. Tabs detailed on this sheet are to be inspected and accepted by the Engineer or designated representative. Sampling and testing is not normally required, however at the option of the Engineer, either "A" or "B" below may be imposed to assure quality before placement on the roadway.
 - A, Select five (5) or more tabs at random from each lot or shipment and submit to the Construction Division, Materials and Pavement Section to determine specification compliance.
 - B. Select five (5) tabs and perform the following test. Affix five (5) tabs at 24 inch intervals on an asphaltic pavement in a straight line. Using a medium size passenger vehicle or pickup, run over the markers with the front and rear tires at a speed of 35 to 40 miles per hour, four (4) times in each direction. No more than one (1) out of the five (5) reflective surfaces shall be lost or displaced as a result of this test.
- 3. Small design variances may be noted between tab manufacturers.
- 4. See Standard Sheet WZ(STPM) for tab placement on new pavements. See Standard Sheet TCP(7-1) for tab placement on seal coat work.

RAISED PAVEMENT MARKERS USED AS GUIDEMARKS

- 1. Raised pavement markers used as guidemarks shall be from the approved product list, and meet the requirements of DMS-4200,
- 2. All temporary construction raised pavement markers provided on a project shall be of the same manufacturer.
- 3. Adhesive for guidemarks shall be bituminous material hot applied or butyl rubber pad for all surfaces, or thermoplastic for concrete surfaces.

Guidemarks shall be designated as:

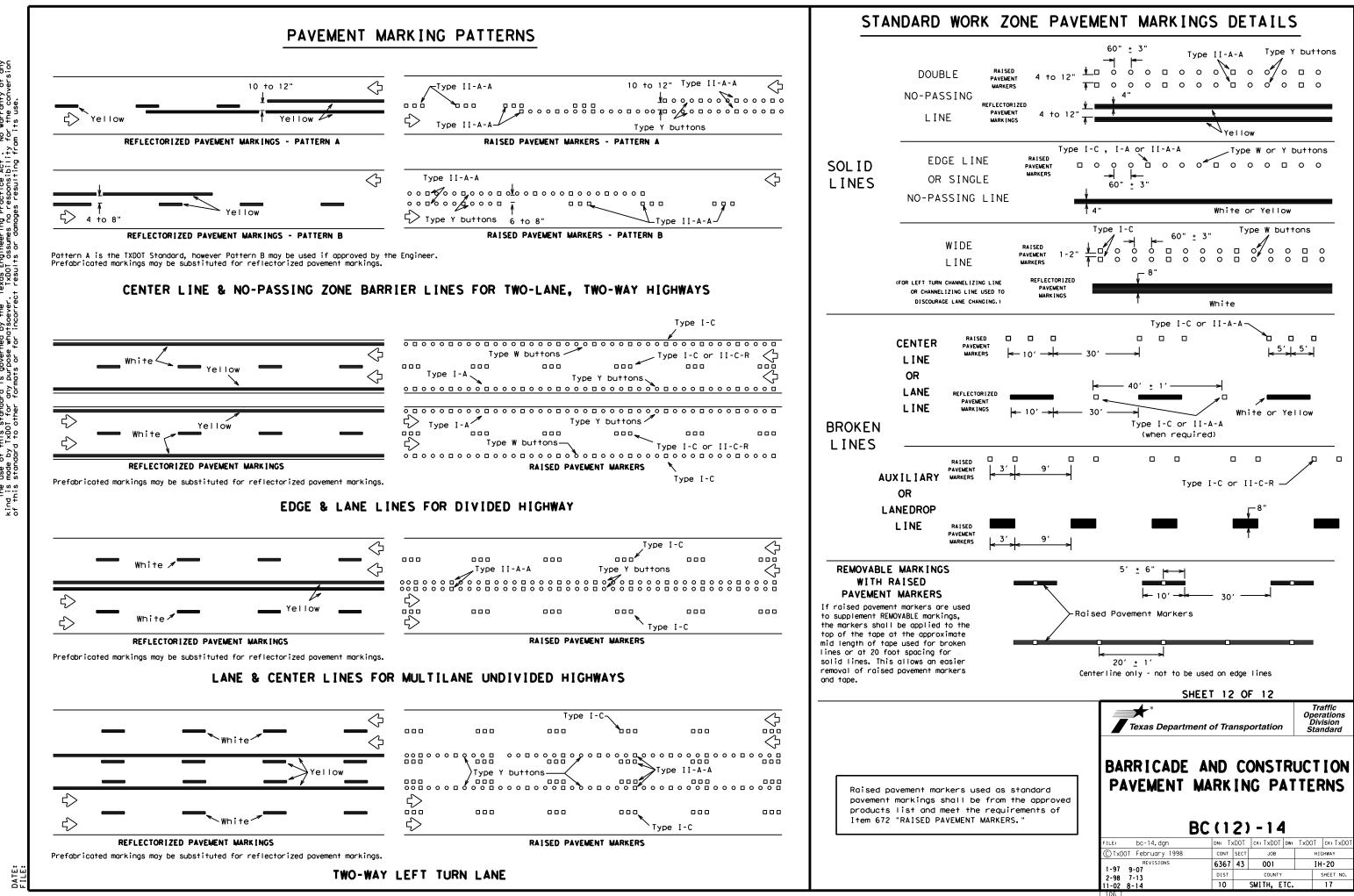
YELLOW - (two amber reflective surfaces with yellow body). WHITE - (one silver reflective surface with white body).

DEPARTMENTAL MATERIAL SPECIFICATIO	NS
PAVEMENT MARKERS (REFLECTORIZED)	DMS-4200
TRAFFIC BUTTONS	DMS-4300
EPOXY AND ADHESIVES	DMS-6100
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	DMS-6130
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240
TEMPORARY REMOVABLE, PREFABRICATED PAVEMENT MARKINGS	DMS-8241
TEMPORARY FLEXIBLE, REFLECTIVE ROADWAY MARKER TABS	DMS-8242

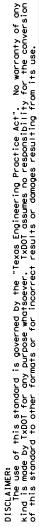
A list of pregualified reflective raised payement markers. non-reflective traffic buttons, roadway marker tabs and other pavement markings can be found at the Material Producer List web address shown on BC(1).

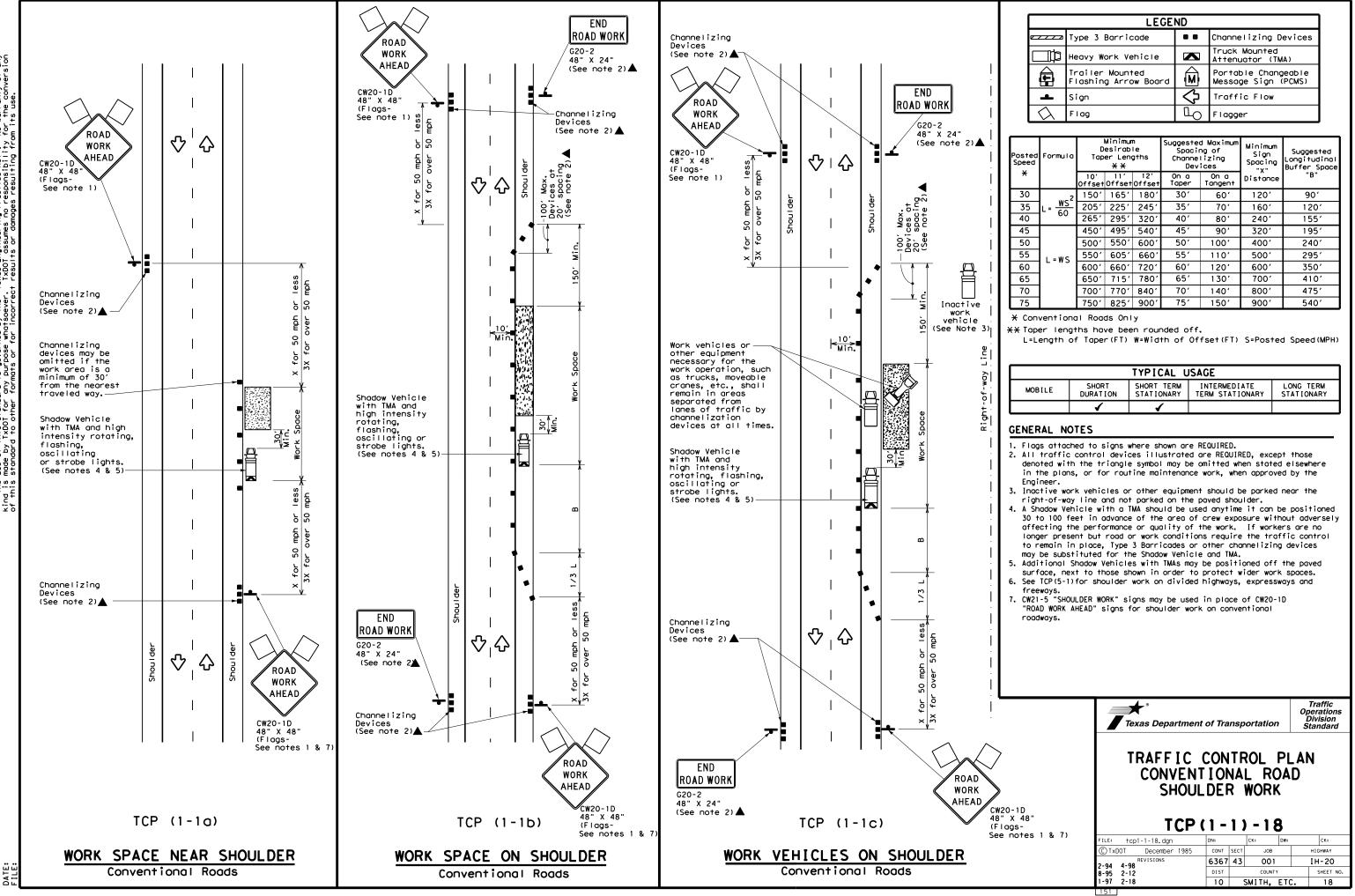


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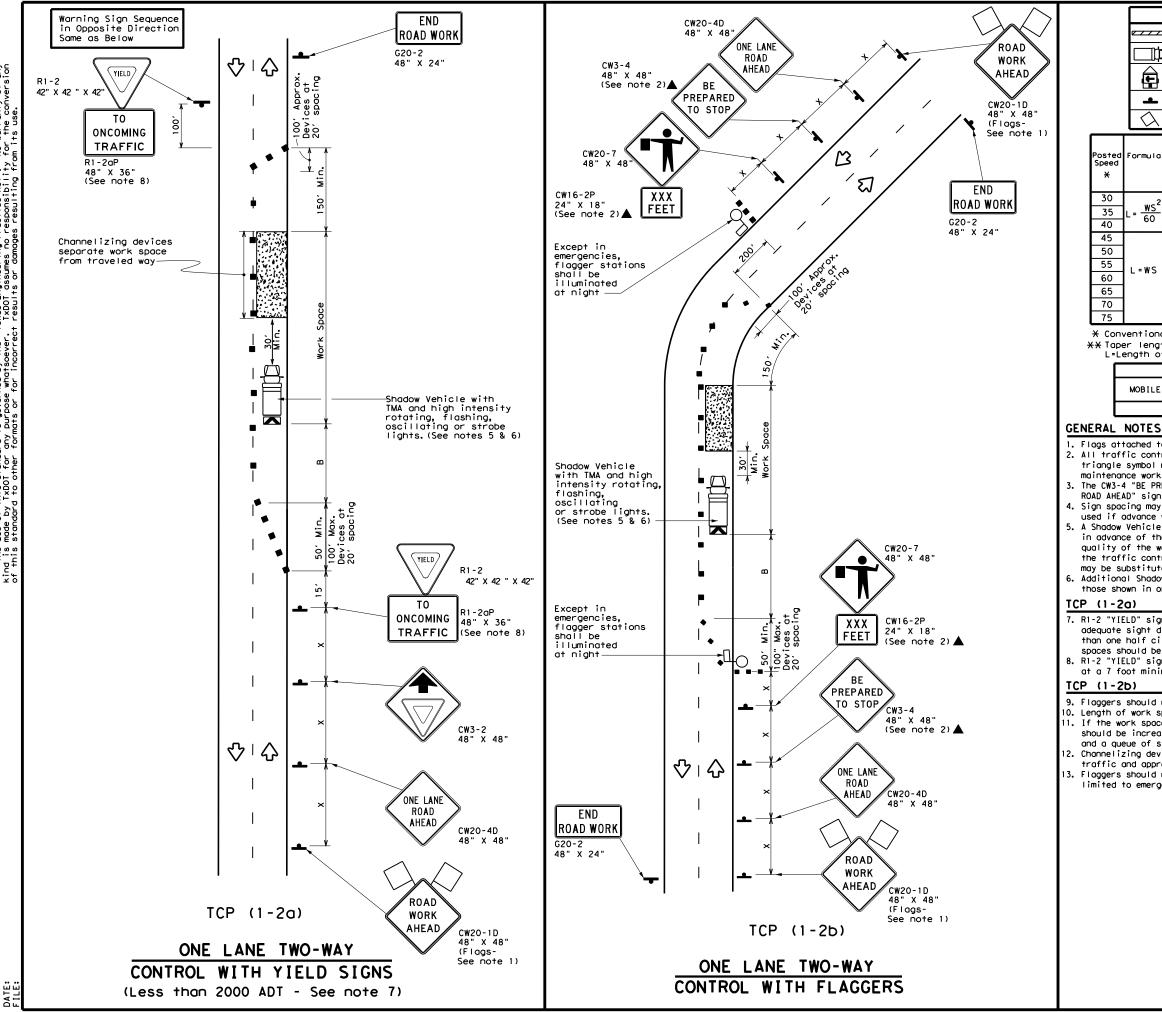




LEGEND									
	Type 3 Barricade		Channelizing Devices						
	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)						
	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)						
•	Sign	2	Traffic Flow						
\Diamond	Flag	۵ ₀	Flagger						

Speed	Formula	D	Minimur esirab er Lena X X	le gths	Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing "x"	Suggested Longitudina। Buffer Space
*		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	Distance	"B"
30	<u>WS²</u>	150'	165′	180'	30′	60'	120′	90'
35	$L = \frac{WS}{60}$	205'	225′	245'	35′	70′	160′	120′
40	60	265 <i>'</i>	295'	320'	40′	80′	240′	155′
45		450'	495′	540′	45′	90 <i>'</i>	320′	195′
50		500'	550ʻ	600′	50 <i>'</i>	100′	400′	240′
55	L=WS	550'	605 <i>'</i>	660 <i>'</i>	55′	110′	500 <i>1</i>	295′
60	L - # 5	600′	660 <i>'</i>	720'	60′	120'	600 <i>'</i>	350′
65		650 <i>'</i>	715′	780′	65 <i>'</i>	130'	700′	410′
70		700′	770'	840 <i>'</i>	70'	140'	800′	475′
75		750'	825′	900′	75′	150'	900′	540′

TYPICAL USAGE								
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY				
	1	1						



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LEGEND									
e	z Туре	Type 3 Barricade				CI	hanneliz	ing Devices	
	Heav	Heavy Work Vehicle		K		ruck Mour ttenuator			
Ê			lounte Arrow	d Board	٢		ortable lessage S		
-	Sign	ר			\Diamond	Т	raffic F	low	
\bigtriangleup	Fla	g			L	F	lagger]
Formula	D	Minimur esirab er Len X X	le	Spac S Channe	Suggested Maximum Spacing of Channelizing Devices		Minimum Sign Spacing "x"	Suggested Longitudinal Buffer Space	Stopping Sight Distance
	10' Offset	11' Offset	12' Offset	On a Taper	On a Tangen	ıt	Distance	"B"	
2	150'	165′	180'	30′	60'		120'	90′	200'
$L = \frac{WS^2}{60}$	205'	225'	245'	35′	70'		160'	120'	250'
60	265 <i>'</i>	295′	320'	40′	80'		240′	155'	305'
	450′	495′	540'	45′	90'		320'	195'	360'
	500'	550'	600,	50ʻ	100'		400 <i>'</i>	240'	425′
L=₩S	550'	605′	660'	55′	110'		500 <i>'</i>	295'	495 <i>'</i>
2 "3	600'	660′	720'	60 <i>'</i>	120'		600 <i>'</i>	350'	570′
	650 <i>'</i>	715′	780′	65′	130'		700′	410′	645′
	700′	770'	840'	70'	140'		800′	475′	730′
	750'	825′	900'	75′	150'		900'	540'	820'

X Conventional Roads Only

XX Taper lengths have been rounded off.

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

		TYPICAL L	JSAGE	
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
	4	4		

1. Flags attached to signs where shown are REQUIRED.

2. All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated elsewhere in the plans, or for routine maintenance work, when approved by the Engineer.

3. The CW3-4 "BE PREPARED TO STOP" sign may be installed after the CW20-4D "ONE LANE ROAD AHEAD" sign, but proper sign spacing shall be maintained.

4. Sign spacing may be increased or an additional CW20-1D "ROAD WORK AHEAD" sign may be used if advance warning ahead of the flagger or R1-2 "YIELD" sign is less than 1500 feet. 5. A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.

6. Additional Shadow Vehicles with TMAs may be positioned off the paved surface, next to those shown in order to protect wider work spaces.

7. R1-2 "YIELD" sign traffic control may be used on projects with approaches that have adequate sight distance. For projects in urban areas, work spaces should be no longer than one half city block. In rural areas on roadways with less than 2000 ADT, work spaces should be no longer than 400 feet.

8. R1-2 "YIELD" sign with R1-20P "TO ONCOMING TRAFFIC" plaque shall be placed on a support at a 7 foot minimum mounting height.

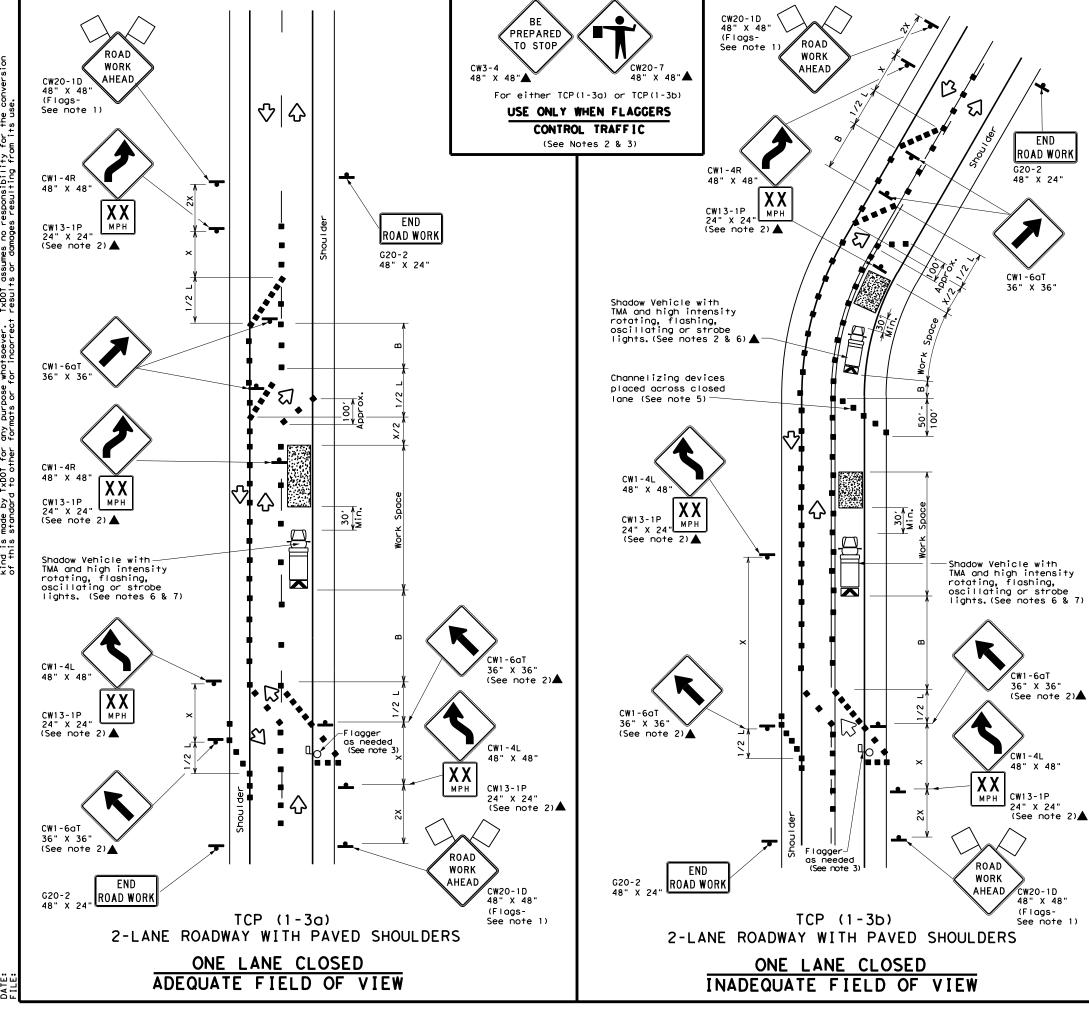
9. Flaggers should use two-way radios or other methods of communication to control traffic. 10. Length of work space should be based on the ability of flaggers to communicate. 11. If the work space is located near a horizontal or vertical curve, the buffer distances

should be increased in order to maintain adequate stopping sight distance to the flagger and a queue of stopped vehicles (see table above).

12. Channelizing devices on the center-line may be omitted when a pilot car is leading traffic and approved by the Engineer.

3. Flaggers should use 24" STOP/SLOW paddles to control traffic. Flags should be limited to emergency situations.

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	LEGEND							
<u>~~~~</u>	Type 3 Barricade		Channelizing Devices					
□¤	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)					
Ð	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)					
-	Sign	2	Traffic Flow					
\bigtriangleup	Flag	٩	Flagger					

Posted Speed	Formula	D	Minimur esirab er Leng X X	le	Spacin Channe		Minimum Sign Spacing "X"	Suggested Longitudina। Buffer Space
*		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	Distance	"B"
30		150′	165'	180′	30′	60′	120'	90'
35	$L = \frac{WS^2}{60}$	205'	225′	245'	35′	70'	160'	120'
40	60	265′	295′	320'	40′	80'	240'	155'
45		450'	495′	540'	45′	90'	320'	195'
50		500'	550'	600 <i>'</i>	50 <i>'</i>	100'	400'	240'
55	L=WS	550'	605′	660 <i>'</i>	55 <i>'</i>	110'	500 <i>'</i>	295'
60		600′	660′	720'	60′	120'	600′	350'
65		650′	715′	780′	65 <i>'</i>	130'	700'	410′
70		700′	770'	840′	70'	140′	800′	475′
75		750′	825′	900′	75′	150'	900′	540′

X Conventional Roads Only

XX Taper lengths have been rounded off.

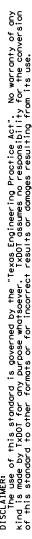
L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

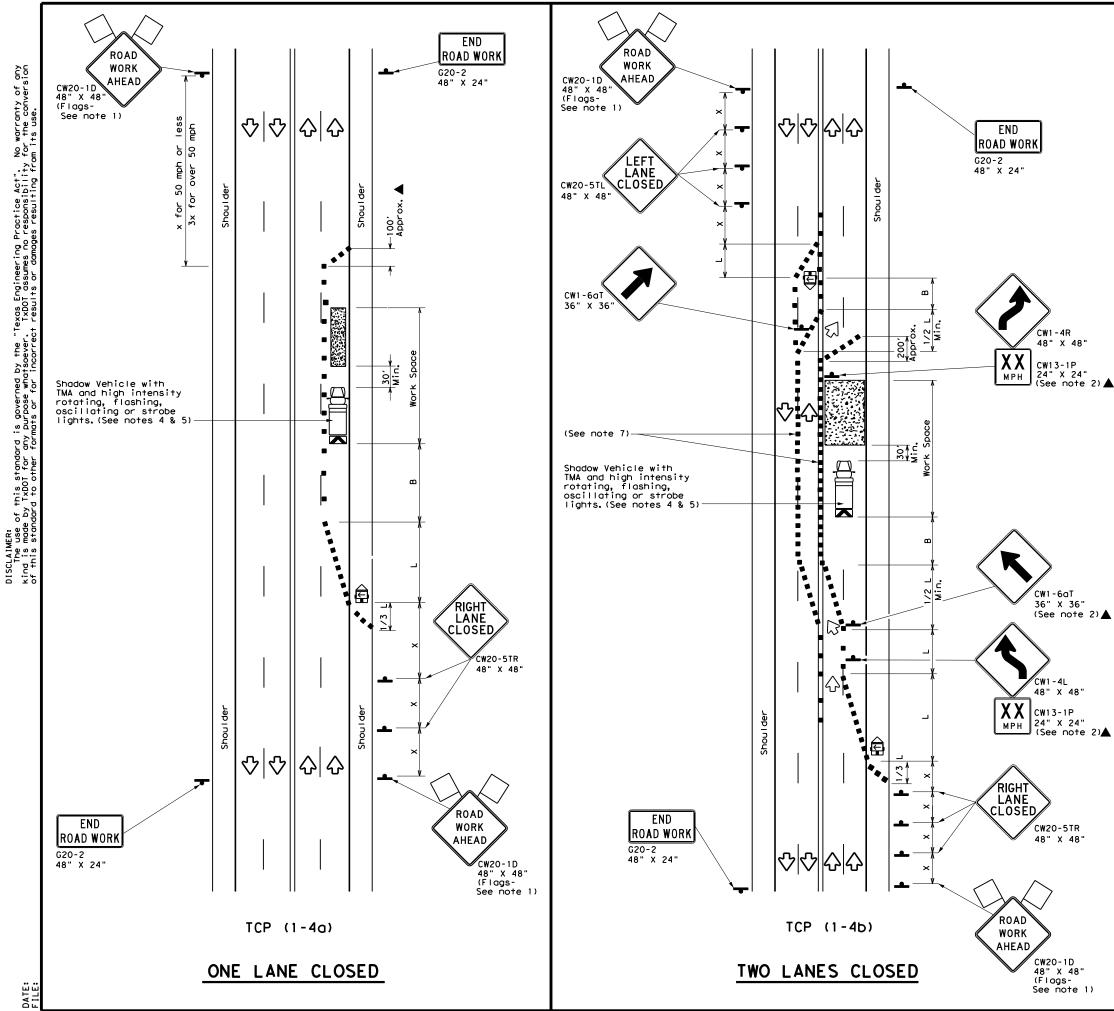
	TYPICAL USAGE							
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY				
	1	1						

GENERAL NOTES

- 1. Flags attached to signs where shown are REQUIRED.
- 2. All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated elsewhere in the plans, or for routine maintenance work, when approved by the Engineer.
- 3. Flagger control should NOT be used unless roadway conditions or heavy traffic volume require additional emphasis to safely control traffic. Additional flaggers may be positioned in advance of traffic queues to alert traffic to reduce speed.
- 4. DO NOT PASS, PASS WITH CARE and construction regulatory speed
- zone signs may be installed downstream of the ROAD WORK AHEAD signs. 5. When the work zone is made up of several work spaces, channelizing devices should be placed laterally across the closed lane to re-emphasize closure. Laterally placed channelizing devices should be repeated every 500 to 1000 feet in urban areas and every 1/4 to 1/2 mile in rural areas.
- 6. A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.
- 7. Additional Shadow Vehicles with TMAs may be positioned off the paved surface, next to those shown in order to protect wider work spaces.
- 8. Where traffic is directed over a yellow centerline, channelizing devices which separate two-way traffic should be spaced on tapers at 20', or 15' if posted speed are 35 mph or slower, and for tangent sections, at 1/2S where S is the speed in mph. This tighter device spacing is intended for the area of conflicting markings not the entire work zone.

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FILE: tcp1-3-18.dgn © TxDOT December 1985	(1 – DN: CONT	3)	- 1 8 ск: јов	B	HIGHWAY			





	LEGEND							
<u>~~~~</u>	Type 3 Barricade		Channelizing Devices					
Ē	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)					
(L)	Trailer Mounted Flashing Arrow Board	٩	Portable Changeable Message Sign (PCMS)					
•	Sign	\langle	Traffic Flow					
\bigtriangleup	Flog	LO	Flagger					

Posted Speed	Formula	D	Minimur esirab er Lena X X	le	Spacir Channe		Minimum Sign Spacing "x"	Suggested Longitudinal Buffer Space
*		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	Distance	"B"
30	2	150'	1651	180'	30′	60 <i>'</i>	1201	90'
35	$L = \frac{WS^2}{60}$	205'	225'	245'	35′	70′	160′	120'
40	60	265′	295′	320'	40′	80′	240′	155'
45		450'	495′	540'	45′	90′	320′	195'
50		500'	550'	600′	50 <i>'</i>	100′	400′	240'
55	L=WS	550'	605′	660′	55 <i>'</i>	110′	500 <i>'</i>	295 <i>'</i>
60	L - W S	600′	660′	720'	60′	120′	600 <i>'</i>	350 <i>'</i>
65		650'	715′	780′	65′	130'	700′	410'
70		700'	770'	840'	70′	140′	800′	475′
75		750'	825'	900′	75′	150′	900′	540 <i>′</i>

* Conventional Roads Only

★ Taper lengths have been rounded off.

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

	TYPICAL USAGE							
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY				
	4	1						

GENERAL NOTES

1. Flags attached to signs where shown are REQUIRED.

- 2. All traffic control devices illustrated are REQUIRED, except those denoted with the triangle symbol may be omitted when stated elsewhere in the plans, or for routine maintenance work, when approved by the Engineer. 3. The CW20-1D "ROAD WORK AHEAD" sign may be repeated if the
- visibility of the work zone is less than 1500 feet. 4. A Shadow Vehicle with a TMA should be used anytime it can be positioned 30 to 100 feet in advance of the area of crew exposure without adversely affecting the performance or quality of the work. If workers are no longer present but road or work conditions require the traffic control to remain in place, Type 3 Barricades or other channelizing devices may be substituted for the Shadow Vehicle and TMA.
- 5. Additional Shadow Vehicles with TMAs may be positioned off the paved surface, next to those shown in order to protect wider work spaces.

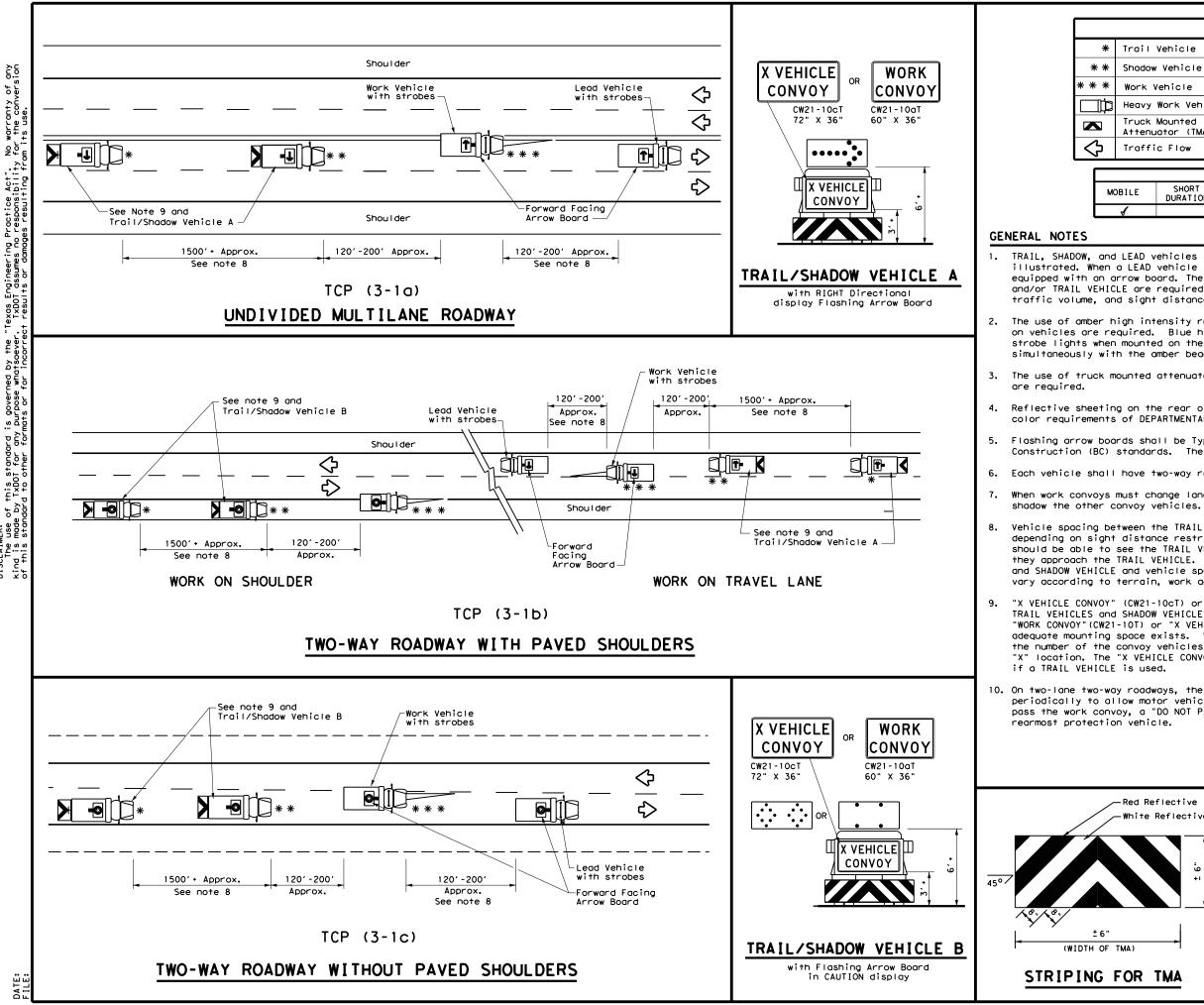
TCP (1-4a)

6. If this TCP is used for a left lane closure , CW20-5TL "LEFT LANE CLOSED" signs shall be used and channelizing devices shall be placed on the centerline where needed to protect the work space from opposing traffic with the arrow panel placed in the closed lane near the end of the merging taper.

TCP (1-4b)

7. Where traffic is directed over a yellow centerline, channelizing devices which separate two-way traffic should be spaced on tapers at 20' or 15' if posted speeds are 35 mph or slower, and for tangent sections, at 1/2S where S is the speed in mph. This tighter device spacing is intended for the areas of conflicting markings, not the entire work zone.

Texas Department	t of Tra	nsp	ortatio		Traffic Operations Division Standard
TRAFFIC LANE CLOSUF	RES	0	N ML	JL T	ILANE
CONVEN TCP		-	_)2
CONVEN TCP		-	_		Ск:
TCP	(1-	-) - 1	8	
FILE: tcp1-4-18.dgn CTxDOT December 1985 REVISIONS	(1 -	4)	ск:	8 DW:	Ск:
FILE: tcp1-4-18.dgn © TxDOT December 1985	DN: CONT	4)	ск: Јов	8 Dw:	CK: HIGHWAY



warranty the conv δp β Practice Act". responsibility Ę, ° ng SCLAIMER: The use of this standard nd is made by TxDDT for any this etandard to other for

	LE	GEND			
Vehicle					
Vehicle			ARROW BOARD DI	ISPLAT	
/ehicle		₽	RIGHT Directio	onal	
Work Vehic	le	LEFT Directional			
Mounted lator (TMA)		÷	Double Arrow		
c Flow		•	CAUTION (Alter Diamond or 4 (•	
	TVC		EACE		
	116	ICAL U	JAVE		
SHORT DURATION				LONG TERM STATIONARY	
	Vehicle Vehicle Work Vehic Mounted Mounted Dator (TMA) c Flow	Vehicle Vehicle Work Vehicle Mounted Mounted ofor (TMA) c Flow TYP SHORT SHOR	vehicle /ehicle Work Vehicle Mounted Mounted Mounted Ator (TMA) c Flow TYPICAL U SHORT SHORT TERM	Vehicle ARROW BOARD D Vehicle Vehicle Vehicle Work Vehicle Mounted Motor (TMA) c Flow TYPICAL USAGE SHORT SHORT TERM INTERMEDIATE	

TRAIL, SHADOW, and LEAD vehicles shall be equipped with arrow boards as illustrated. When a LEAD vehicle is not used the WORK vehicle must be equipped with an arrow board. The Engineer will determine if the LEAD VEHICLE and/or TRAIL VEHICLE are required based on prevailing roadway conditions, traffic volume, and sight distance restrictions.

2. The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.

3. The use of truck mounted attenuators (TMA) on the SHADOW VEHICLE and TRAIL VEHICLE

Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity and color requirements of DEPARTMENTAL MATERIAL SPECIFICATION DMS 8300, Type A.

Flashing arrow boards shall be Type B or Type C as per the Barricade and Construction (BC) standards. The board shall be controlled from inside the vehicle.

Each vehicle shall have two-way radio communication capability.

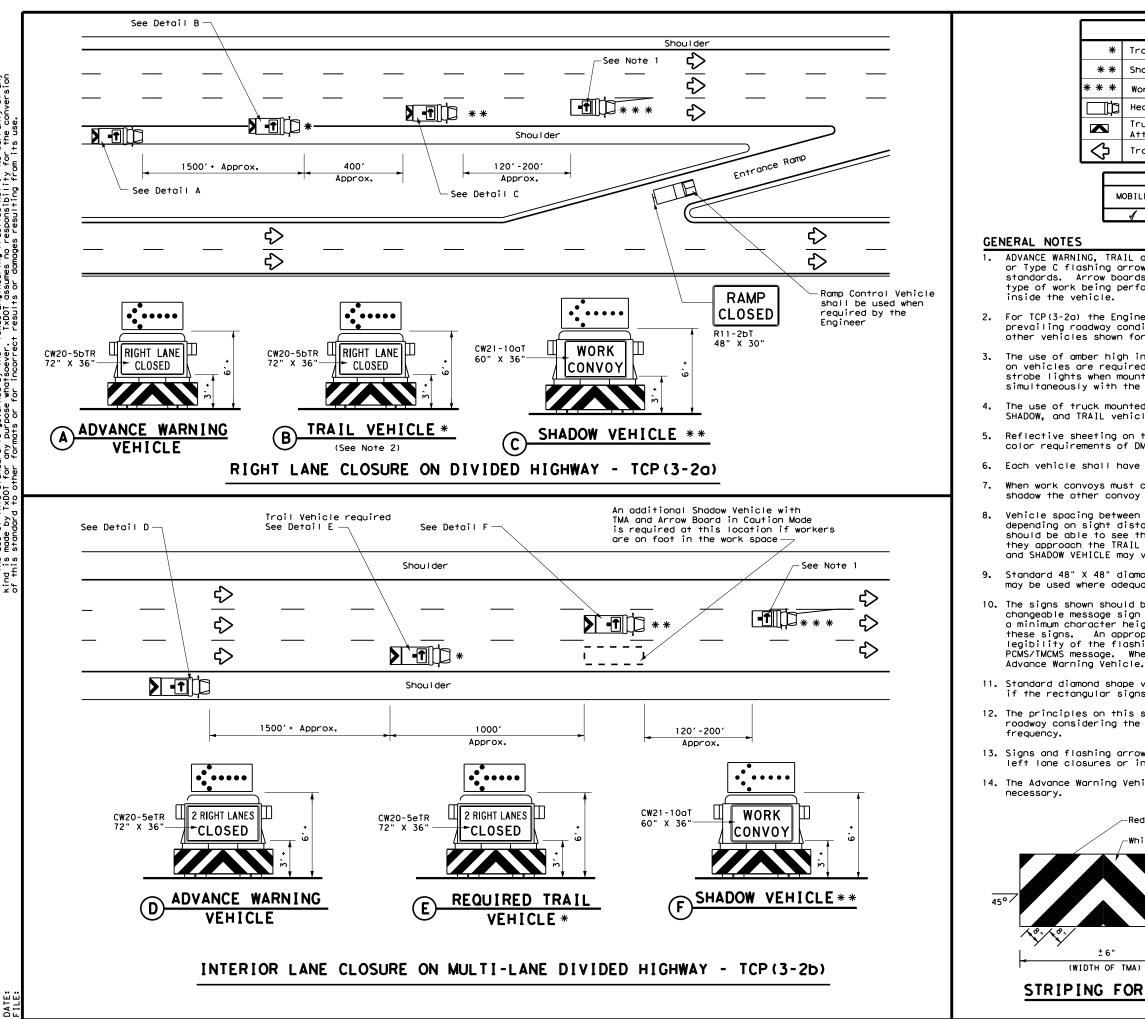
When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to

Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE and vehicle spacing between WORK VEHICLE and LEAD VEHICLE may vary according to terrain, work activity and other factors.

"X VEHICLE CONVOY" (CW21-10cT) or "WORK CONVOY" (CW21-10aT) signs shall be used on TRAIL VEHICLES and SHADOW VEHICLES as shown. As an option 48" X 48" diamond shaped "WORK CONVOY"(CW21-10T) or "X VEHICLE CONVOY" (CW21-10bT) signs may be used where adequate mounting space exists. When used, the X VEHICLE CONVOY sign shall have the number of the convoy vehicles displayed on the sign in the number designation "X" location. The "X VEHICLE CONVOY" sign shall not be used on the SHADOW VEHICLE

10. On two-lane two-way roadways, the work and protection vehicles should pull over periodically to allow motor vehicle traffic to pass. If motorists are not allowed to pass the work convoy, a "DO NOT PASS" (R4-1) sign should be placed on the back of the

Red Reflective White Reflective	Texas Departme	nt of Transportatio	Op L	Traffic erations Division tandard		
± 6"	TRAFFIC CONTROL PLAN MOBILE OPERATIONS UNDIVIDED HIGHWAYS					
		DED HIGH CP(3-1)				
			-13	T ck: TxDOT		
	Т	<u>CP(3-1)</u>	-13	T ck: TxDOT highway		
	FILE: tcp3-1.dgn © TxDOT December 1985 REVISIONS	CP (3-1)	-13 OT DW: TxDO			
 ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	FILE: tcp3-1.dgn ©TxDOT December 1985	CP (3-1)	-13 OT DW: TXDO	HIGHWAY		



LE	GEND	
Trail Vehicle		ARROW BOARD DISPLAY
Shadow Vehicle		ARROW BOARD DISPLAT
Work Vehicle	† -	RIGHT Directional
Heavy Work Vehicle	-	LEFT Directional
Truck Mounted Attenuator (TMA)	₽	Double Arrow
Traffic Flow	0	CAUTION (Alternating Diamond or 4 Corner Flash)
TY	PICAL L	ISAGE

OBILE	SHORT	SHORT TERM	INTERMEDIATE	LONG TERM
	DURATION	STATIONARY	TERM STATIONARY	STATIONARY
1				

*

* *

* * *

⊐¢

 \Diamond

ADVANCE WARNING, TRAIL and SHADOW vehicles shall be equipped with Type B or Type C flashing arrow boards as per the Barricade and Construction (BC) standards. Arrow boards on WORK vehicles will be optional based on the type of work being performed. The arrow boards shall be operated from

2. For TCP(3-2a) the Engineer will determine if the TRAIL VEHICLE is required based on prevailing roadway conditions, traffic volume, and sight distance restrictions. All other vehicles shown for both TCP(3-2a) and TCP(3-2b) are required.

The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.

The use of truck mounted attenuators (TMA) on the ADVANCE WARNING, SHADOW, and TRAIL vehicles are required.

Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity and color requirements of DMS 8300, Type A.

Each vehicle shall have two-way radio communication capability.

When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to shadow the other convoy vehicles.

Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE may vary according to terrain, work activity and other factors.

Standard 48" X 48" diamond shaped warning signs with the same message as those shown may be used where adequate mounting space exists.

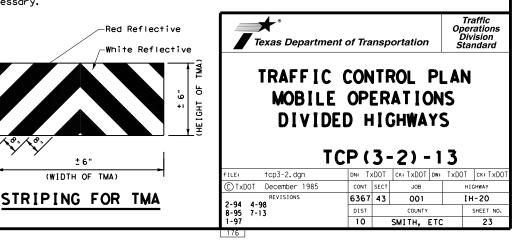
10. The signs shown should be used on the Advance Warning Vehicle. As an option, a portable changeable message sign (PCMS) or a truck mounted changeable message sign (TMCMS) with a minimum character height of 12", and displaying the same legend may be substituted for these signs. An appropriate directional arrow display, simulating the size and legibility of the flashing arrow board, must be used in the second phase of the PCMS/TMCMS message. When this is done, the arrow board will not be required on the

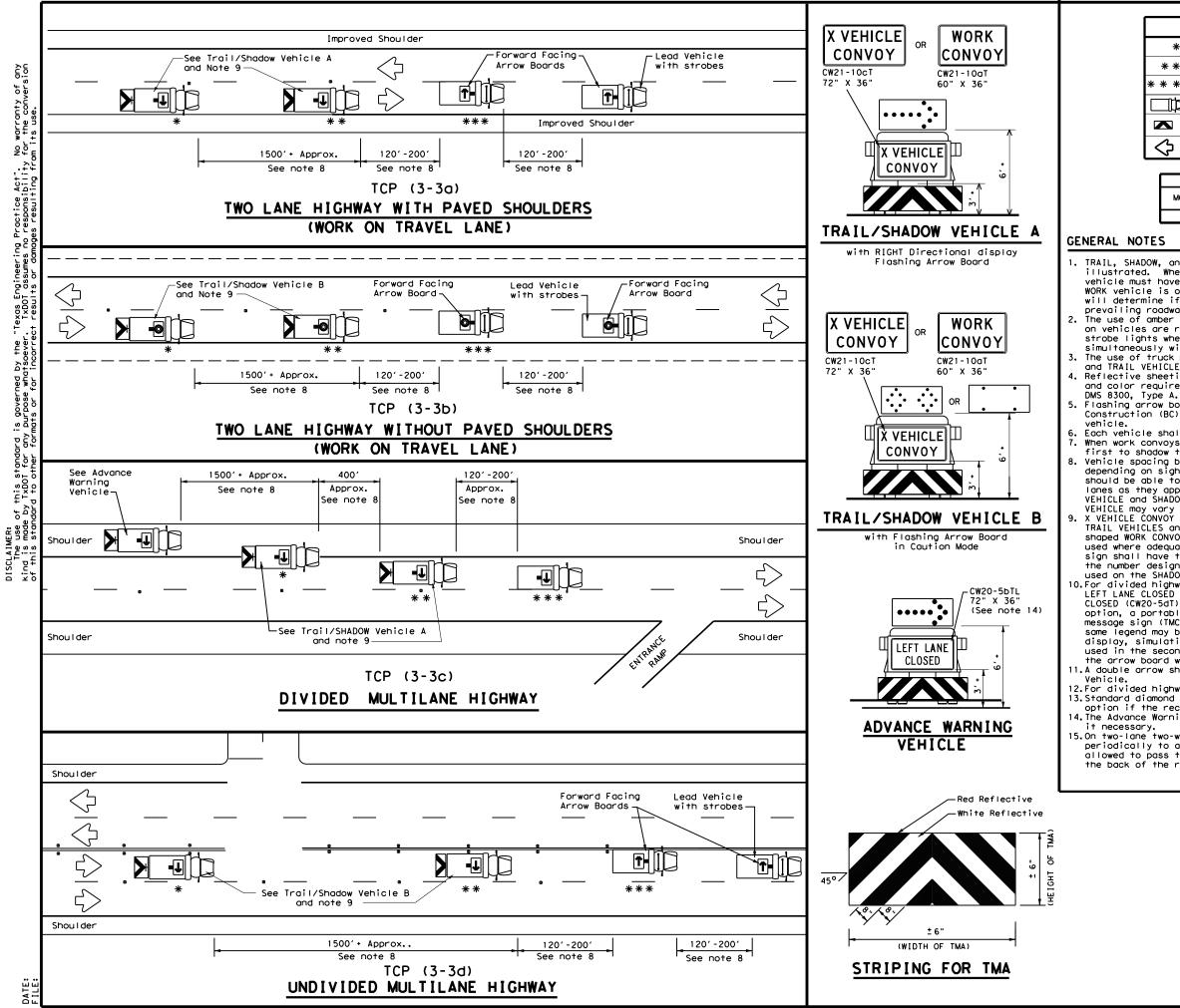
11. Standard diamond shape versions of the CW20-5 series signs may be used as an option if the rectangular signs shown are not available.

12. The principles on this sheet may be used to close lanes from the left side of the roadway considering the number of lanes, shoulder width, sight distance, and ramp

13. Signs and flashing arrow board modes shall be appropriately altered when implementing left lane closures or interior closures which close the left lanes.

14. The Advance Warning Vehicle may straddle the edgeline when shoulder width makes it





Sp. Act bility this st TxDOT

LEGEND					
*	* Troil Vehicle ARROW BOARD DISPLAY				
* *	Shadow Vehicle	ARROW BOARD DISPLAY			
* * *	Work Vehicle		RIGHT Directional		
þ	Heavy Work Vehicle	F	LEFT Directional		
	Truck Mounted Attenuator (TMA)	₽	Double Arrow		
\Diamond	Traffic Flow	Q	CAUTION (Alternating Diamond or 4 Corner Flash)		

TYPICAL USAGE						
MOBILE	SHORT DURATION		INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY		
4						

1. TRAIL, SHADOW, and LEAD vehicles shall be equipped with arrow boards as

illustrated. When a LEAD vehicle is not used on two way roads the WORK vehicle must have an arrow board. For divided roadways, the arrow board on the WORK vehicle is optional based on the type of work being performed. The Engineer will determine if the LEAD vehicle and/or TRAIL vehicle are required based on prevailing roadway conditions, traffic volume, and sight distance restrictions. The use of amber high intensity rotating, flashing, oscillating, or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating, or strobe lights when mounted on the driver's side of the vehicle may be operated simultaneously with the amber beacons or strobe lights. The use of truck mounted attenuators (TMA) on the SHADOW VEHICLE, ADVANCE WARNING

and TRAIL VEHICLE are required. Reflective sheeting on the rear of the TMA shall meet or exceed the reflectivity

and color requirements of DEPARTMENTAL MATERIAL SPECIFICATION

Flashing arrow boards shall be Type B or Type C as per the Barricade and Construction (BC) standards. The board shall be controlled from inside the

Each vehicle shall have two-way radio communication capability. When work convoys must change lanes, the TRAIL VEHICLE should change lanes first to shadow the other convoy vehicles. Vehicle spacing between the TRAIL VEHICLE and the SHADOW VEHICLE will vary

depending on sight distance restrictions. Motorists approaching the convoy should be able to see the TRAIL VEHICLE in time to slow down and/or change lanes as they approach the TRAIL VEHICLE. Vehicle spacing between the WORK VEHICLE and SHADOW VEHICLE and vehicle spacing between WORK VEHICLE and LEAD VEHICLE may vary according to terrain, work activity and other factors. X VEHICLE CONVOY (CW21-10cT) or WORK CONVOY (CW21-10aT) signs shall be used on TRAIL VEHICLES and SHADOW VEHICLES as shown. As an option 48" x 48" diamond shaped WORK CONVOY (CW21-10T) or X VEHICLE CONVOY (CW21-10DT) signs may be used where adequate mounting space exists. When used, the X VEHICLE CONVOY sign shall have the number of the convoy vehicles displayed on the sign in the number designation "X" location. The X VEHICLE CONVOY sign shall not be used on the SHADOW VEHICLE if a TRAIL VEHICLE is used. 10.For divided highways with two or three lanes in one direction, the appropriate LEFT LANE CLOSED (CW20-5bTL), RIGHT LANE CLOSED (CW20-5bTR), or CENTER LANE CLOSED (CW20-5dT) sign should be used on the Advance Warning Vehicle. As an

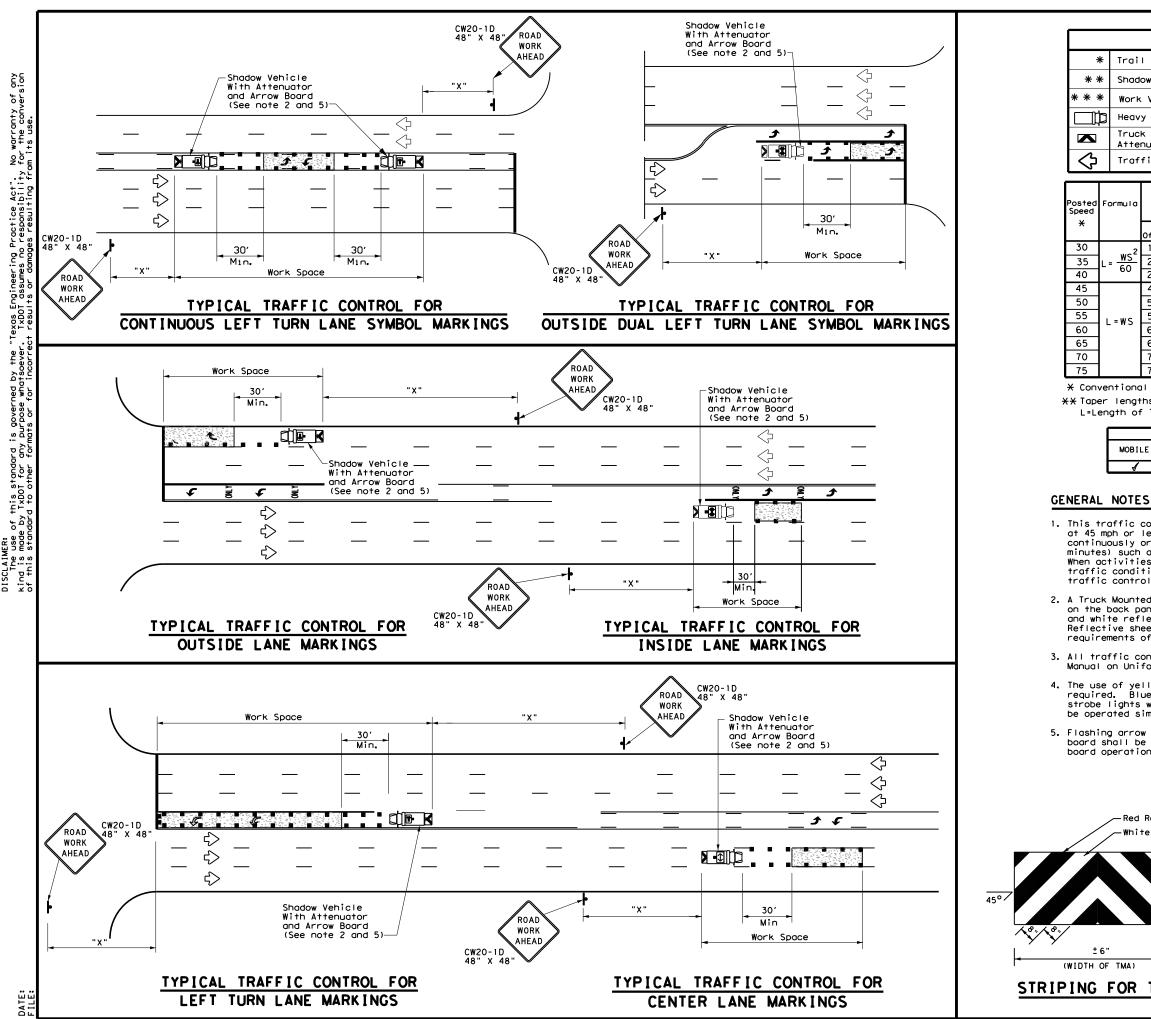
option, a portable changeable message sign (PCMS) or truck mounted changeable message sign (TMCMS) with a minimum character height of 12", and displaying the same legend may be substituted for these signs. An appropriate directional arrow display, simulating the size and legibility of the flashing arrow board may be used in the second phase of the PCMS/TMCMS message. When this is done, the arrow board will not be required on the Advance Warning Vehicle.

11.A double arrow shall not be displayed on the arrow board on the Advance Warning

12.For divided highways with three or four lanes in each direction, use TCP(3-2). 13.Standard diamond shape versions of the CW20-5 series signs may be used as an option if the rectangular signs shown are not available. 14. The Advance Warning Vehicle may straddle the edgeline when Shoulder width makes

15.0n two-lane two-way roadways, the work and protection vehicles should pull over periodically to allow motor vehicle traffic to pass. If motorists are not allowed to pass the work convoy, a DO NOT PASS (R4-1) sign should be placed on the back of the rearmost protection vehicle.

Texas Departme	ent of Trai	nsp	ortation	Ope	raffic erations ivision andard
MARKER	E OPI Ed Pa	ER AV 'Al	ATION EMEN ILATI	IS I	
FILE: tcp3-3, dgn	DN: TX	DOT	ск: TxDOT Dw	: TxDOT	ск: TxDOT
©TxDOT September 1987	CONT	SECT	JOB	,	IGHWAY
2-94 4-98	6367	43	001	IH	-20
2-94 4-98 8-95 7-13	DIST		COUNTY		SHEET NO.
0-32 (-1.)			MITH. ETC		24



DISCLAIMER: The use of this standard kind is made by TxDOT for any of this standard to other for

LE	GEND	
Trail Vehicle	ARROW BOARD DISPLAY	
Shadow Vehicle		ARROW BOARD DISPLAT
Work Vehicle	*	RIGHT Directional
Heavy Work Vehicle	-	LEFT Directional
Truck Mounted Attenuator (TMA)	₽	Double Arrow
Traffic Flow	-	Channelizing Devices

	Minimur Desirab Der Len X X	le	Spacir Channe		Minimum Sign Spacing "x"	Suggested Longitudina। Buffer Space
10' Offse	11' Offset	12' Offset	On a Taper	On a Tangent	Distance	"В"
150'	165'	180'	30'	60′	120'	90'
205'	225'	245'	35′	70′	160'	120'
265′	295′	320'	40′	80'	240′	155'
450'	495′	540'	45′	90'	320′	195'
500'	550'	600'	50 <i>'</i>	50' 100'		240'
550'	605′	660'	55 <i>'</i>	110'	500 <i>'</i>	295′
600′	660′	720'	60 <i>'</i>	120′	600′	350'
650'	715'	780′	65′	130'	700'	410′
700'	770′	840'	70'	140'	800'	475′
750′	825′	900,	75'	150'	900'	540'

X Conventional Roads Only

XX Taper lengths have been rounded off.

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE						
LE	SHORT DURATION		INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY		
,						

MOBI

ws²

60

1. This traffic control plan is for use on conventional roads posted at 45 mph or less and is intended for mobile operations that move continuously or intermittently (stopping up to approximately 15 minutes) such as short-line striping and in-lane rumble strips. When activities are anticipated to take longer amounts of time or traffic conditions warrant, a short duration or short-term stationary traffic control plan should be used.

2. A Truck Mounted Attenuator shall be used on Shadow Vehicle. Striping and white reflective sheeting placed in an inverted "V" design. Reflective sheeting shall meet or exceed the reflectivity and color requirements of departmental material specification DMS-8300, Type A.

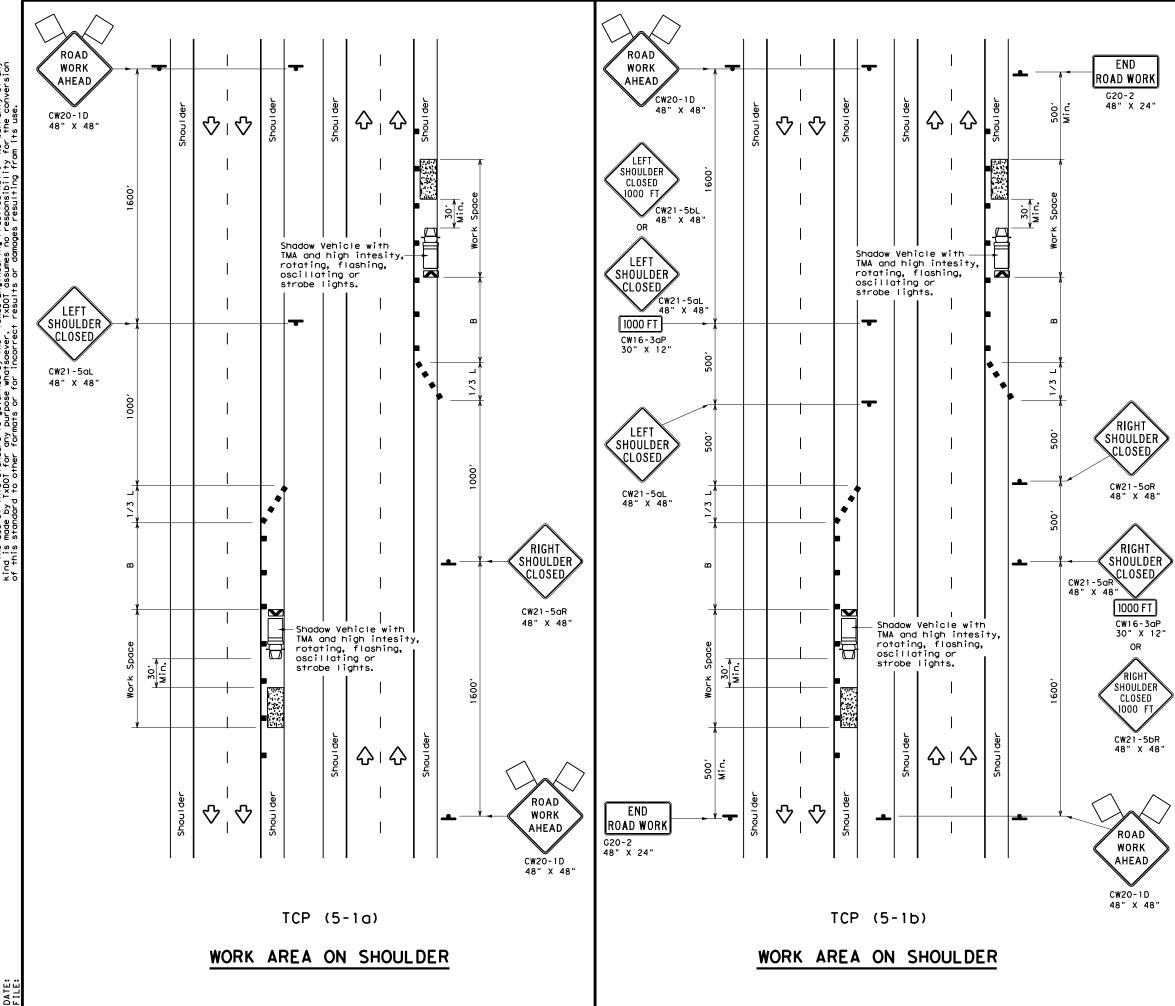
3. All traffic control devices shall be in accordance with the "Texas Manual on Uniform Traffic Control Devices" (TMUTCD), latest edition.

4. The use of yellow rotating beacons or strobe lights on vehicles are required. Blue high intensity rotating, flashing, oscillating or strobe lights when mounted on the drivers side of the vehicle may be operated simultaneously with the amber beacons or strobe lights.

5. Flashing arrow board shall be used on Shadow Vehicle. Flashing arrow board shall be Type B or Type C as per BC Standards. The arrow board operation shall be controlled from inside the truck.

Reflective e Reflective	Texas Departme	ent of Transj	portation	Traffic Operations Division Standard
6 "	TRAFFIC MOBILE	OPERA1	IONS	FOR
	I SOLATI UND I V I	DED H	I GHWA'	YS
	UND I V I	DED H	IGH W A' -4)-1	rs 3
	UNDIVI FILE: top3-4. dgn	DED H	IGH W A' -4)-1	rs 3
	UND I V I	DED H	IGHWA - 4) - 1	rs 3
	UNDIVI FILE: top3-4. dgn		GHWA - 4) - 1	YS 3 TxDOT CK: TxDO
	UND I V I FILE: tcp3-4. dgn © TxD0T July, 2013	DED H CP (3	GHWA - 4) - 1	YS 3 TxDOT CK: TxDO HIGHWAY





LEGEND						
<u>~ ~ ~ ~ ~</u>	Type 3 Borricode		Channelizing Devices			
	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)			
Ē	Trailer Mounted Flashing Arrow Board	M	Portable Changeable Message Sign (PCMS)			
4	Sign	\diamond	Traffic Flow			
\Diamond	Flag	۵	Flagger			

Posted Speed X	Formula	D	Minimur esirab er Len X X	le	Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space "B"
				Offset		Tangent	
30	<u>ws</u> ²	150'	165′	180'	30′	60 <i>'</i>	90'
35	$L = \frac{WS}{60}$	205′	225'	245'	35′	70 <i>'</i>	120'
40	60	265′	295′	320'	40′	80'	155'
45		450'	495′	540'	45′	90'	195'
50		500'	550 <i>'</i>	600′	50'	100′	240'
55	L=WS	550'	605′	660 <i>'</i>	55′	110′	295′
60	L-45	600 <i>'</i>	660 <i>'</i>	720'	60 <i>'</i>	120'	350'
65		650'	715′	780'	65′	130′	410′
70		700'	770'	840'	70′	140′	475′
75		750ʻ	825′	900 <i>'</i>	75′	150′	540′
80		800 <i>'</i>	880′	960 <i>'</i>	80′	160′	615′

X Conventional Roads Only

XX Taper lengths have been rounded off.

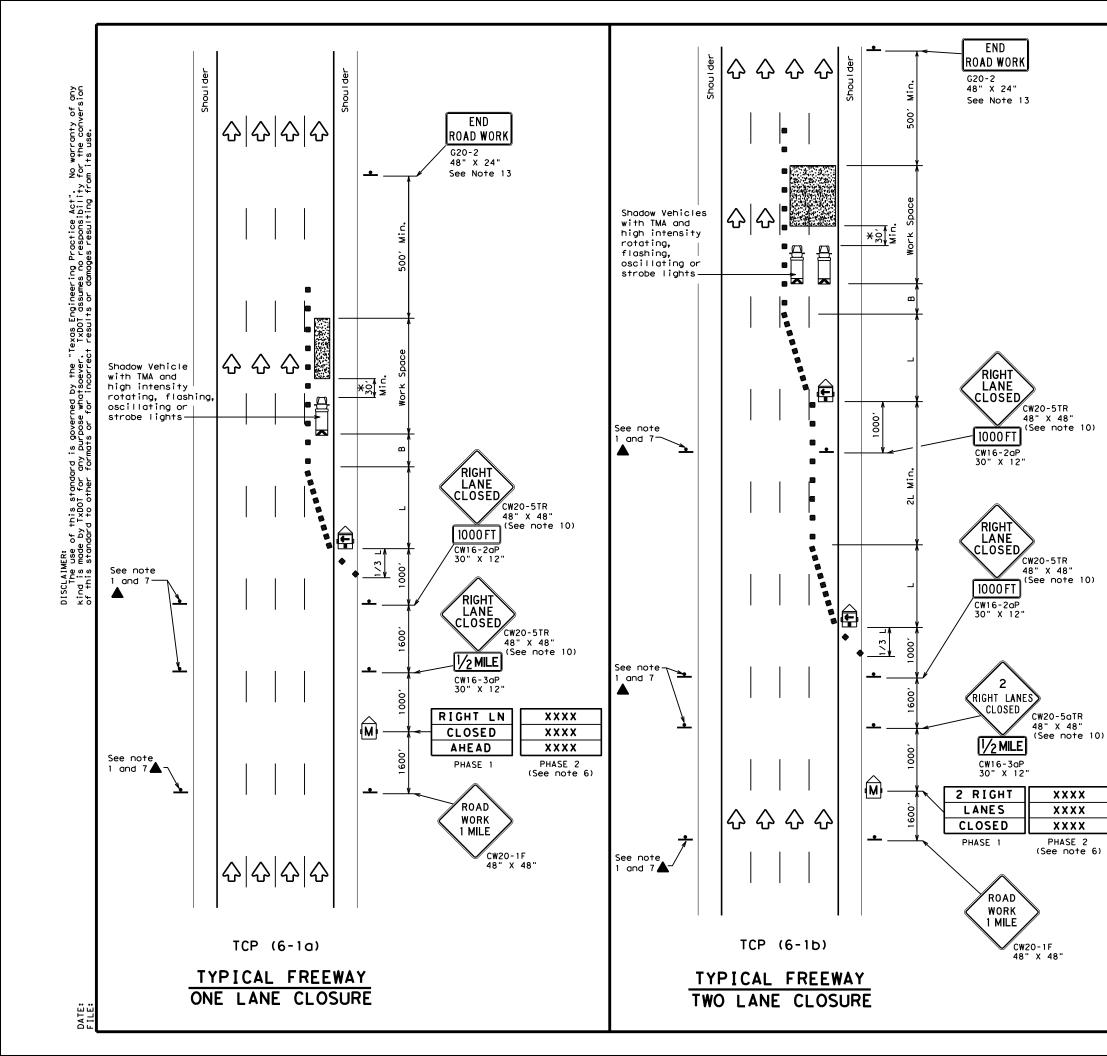
L=Length of Taper (FT) W=Width of Offset (FT) S=Posted Speed (MPH

TYPICAL USAGE								
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY				
	TCP (5-1a)	TCP (5-1b)	TCP (5-1b)					

GENERAL NOTES

- A Shadow Vehicle with a TMA should be used anytime it can be positioned 30' to 100' in advance of the area of crew exposure without adversely effecting the performance or quality of the work. Type 3 barricades or drums may be substituted when workers on foot are no longer present when approved by the Engineer.
- 28" tall or taller one-piece cones will be allowed only for Short Duration or Short Term stationary operations when workers are present to maintain the devices upright and in proper location. Intermediate Term stationary work areas should use Drums, Vertical Panels or 42" tall two-piece cones.

	Texas Department	of Transp	oortation	Traffic Operations Division Standard
	TRAFFIC SHOULDE			
-	FREEWAYS			
-		/ EXI	PRESSI	
-	FREEWAYS	/ EXI	PRESSI	
1D 48"	FREEWAYS	/ EXI 5-1)	PRESSI - 18	NAYS
-	FREEWAYS TCP (FILE: top5-1-18.dgn © TxDOT February 2012 REVISIONS	/ EXI 5-1)	PRESSI - 18	NAYS ckt
// 1D :- 48"	FREEWAYS TCP (S	/ EXI 5-1)	PRESSI - 18	CK: HIGHWAY



- bottom of the sign.

¥A shadow ver a Truck Mour typically re vehicle equi be used if 30' to 100' area of crew adversely af performance.

LEGEND										
	z Type 🛛	3 Barr	icade			C٢	nannelizi	ing Devices		
] Неалу	Heavy Work Vehicle					ruck Mour Htenuator			
Ē		er Mou ing Ar		bard	M			Changeable ign (PCMS)		
-	Sign				\Diamond	Т	raffic F	low		
\Diamond	Flag	Flag			LO	F	lagger			
Posted Speed	Formula	Minimum Desirable Taper Lengths "L" mulo X X		Spa Chan	ncir ne	d Maximum ng of lizing ices	Suggested Longitudinal Buffer Space			
		10' Offset	11' Offset	12' Offse	On a t Taper		On a Tangent	"B"		
45		450′	495′	540'	45	,	90′	1951		
50		500'	550'	600	50'	'	100'	240'		
55	L=WS	550'	605 <i>'</i>	660	′ 55 <i>'</i>	'	110'	295′		
60	L-W3	600'	660′	720'	60	'	120'	350'		

80 800' 880' 960' 80' 160' XX Taper lengths have been rounded off.

650' 715' 780

700' 770' 840'

750' 825' 900'

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

65*'*

70'

75′

130'

140'

150'

410'

475'

540'

615'

TYPICAL USAGE									
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY					
	1	1	4						

GENERAL NOTES

65

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75

1. All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.

2. Drums or 42" cones are the typical channelizing devices. For Intermediate Term Stationary work, drums shall be used on tapers with drums or 42" cones used on tangent sections. Other channelizing devices may be used as directed by the Engineer. 3. All construction signs and barricades placed during any phase of work shall remain in place until removal is approved by the Engineer.

4. The Engineer may direct the Contractor to furnish additional signs and barricades as required to maintain traffic flow, detours and motorist safety during construction. 5. Static message boards or changeable message signs stating the date and duration of ramp or freeway lane closures shall be placed a minimum of seven (7) calendar days in advance of the actual closure.

6. Phase 2 of the PCMS message should include appropriate information formatted as shown on BC(6), such as "MERGE LEFT," recommended advisory speed, delay information, or other specific warnings.

7. Duplicate construction warning signs should be erected on the medians side of freeways where median width will permit and traffic volume justifies the signing. 8. The number of closed lanes may be increased provided the spacing of traffic control devices, taper lengths and tangent lengths meet the requirements of the TMUTCD. 9. Warning signs for intermediate term stationary work should be mounted at 7' to the

10.Warning signs shown shall be appropriately altered for left lane closures. When signs are mounted at 1' height for short term stationary or short duration work, sign versions shown in the SHSD for Texas with distances on the sign face rather than mounted on a plaque below the sign may be used.

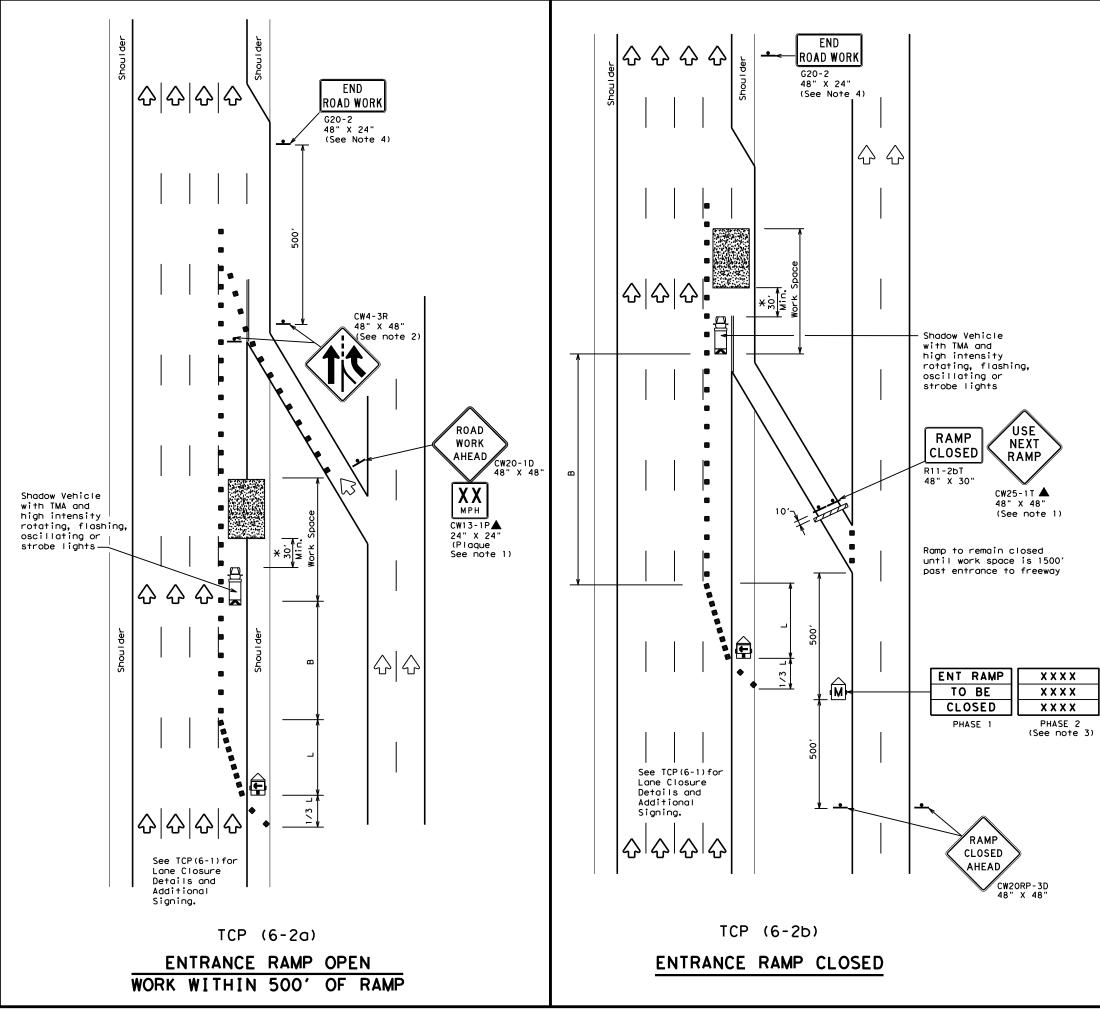
11. When possible, PCMS units should be located in advance of the last available exit ramp prior to the lane closure to allow motorists an alternate route. They may also be relocated to improve advance warning in case of unanticipated queuing or congestion. 12.For Intermediate Term Stationary work at night, floodlights should be used to illuminate the work area and equipment crossings. Floodlights shall not produce a disabling glare condition for road users or workers.

13. The END ROAD WORK (G20-2) sign may be omitted when it conflicts with G20-2 signs already in place on the project.

	-						
nicle equipped with nted Attenuator is	7	Texas De Traffic Oper				porta	tion
equired. A shadow pped with a TMA shall it can be positioned in advance of the w exposure without ifecting the work	TRAFFIC CONTROL PLAN FREEWAY LANE CLOSURES						•
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	LEGEND								
<u>~~~~</u>	Type 3 Barricade	Channelizing Devices							
	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)						
Ð	Trailer Mounted Flashing Arrow Board	M	Portable Changeable Message Sign (PCMS)						
-	Sign	2	Traffic Flow						
$\langle \lambda \rangle$	Flag	۵ ₀	Flagger						

Posted Speed	Formula	D	Minimur esirab Lengtl X X	le	Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	"B"
45		450′	495′	540'	45′	90′	1951
50		500'	550′	600'	50 <i>'</i>	100'	240'
55	L=WS	550'	605 <i>'</i>	660 <i>'</i>	55 <i>'</i>	110'	295′
60	L-#3	600 <i>'</i>	660 <i>'</i>	720′	60 <i>'</i>	120'	350'
65		650′	715′	780′	65 <i>1</i>	130′	410′
70		700′	770'	840 <i>′</i>	70′	140'	475′
75		750'	825 <i>'</i>	900ʻ	75′	150'	540'
80		800'	880′	960'	80'	160'	615'

XX Taper lengths have been rounded off.

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

	TYPICAL USAGE									
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY						
	1	1	4							

GENERAL NOTES

 All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.

- ADDED LANE Symbol (CW4-3) sign may be omitted when sign between ramp and mainlane can be seen from both roadways.
 See "Advance Notice List" on BC(6) for recommended date
- See "Advance Notice List" on BC(6) for recommended date and time formatting options for PCMS Phase 2 message.
 The END ROAD WORK (G20-2) sign may be omitted when it
- conflicts with G20-2 signs already in place on the project.

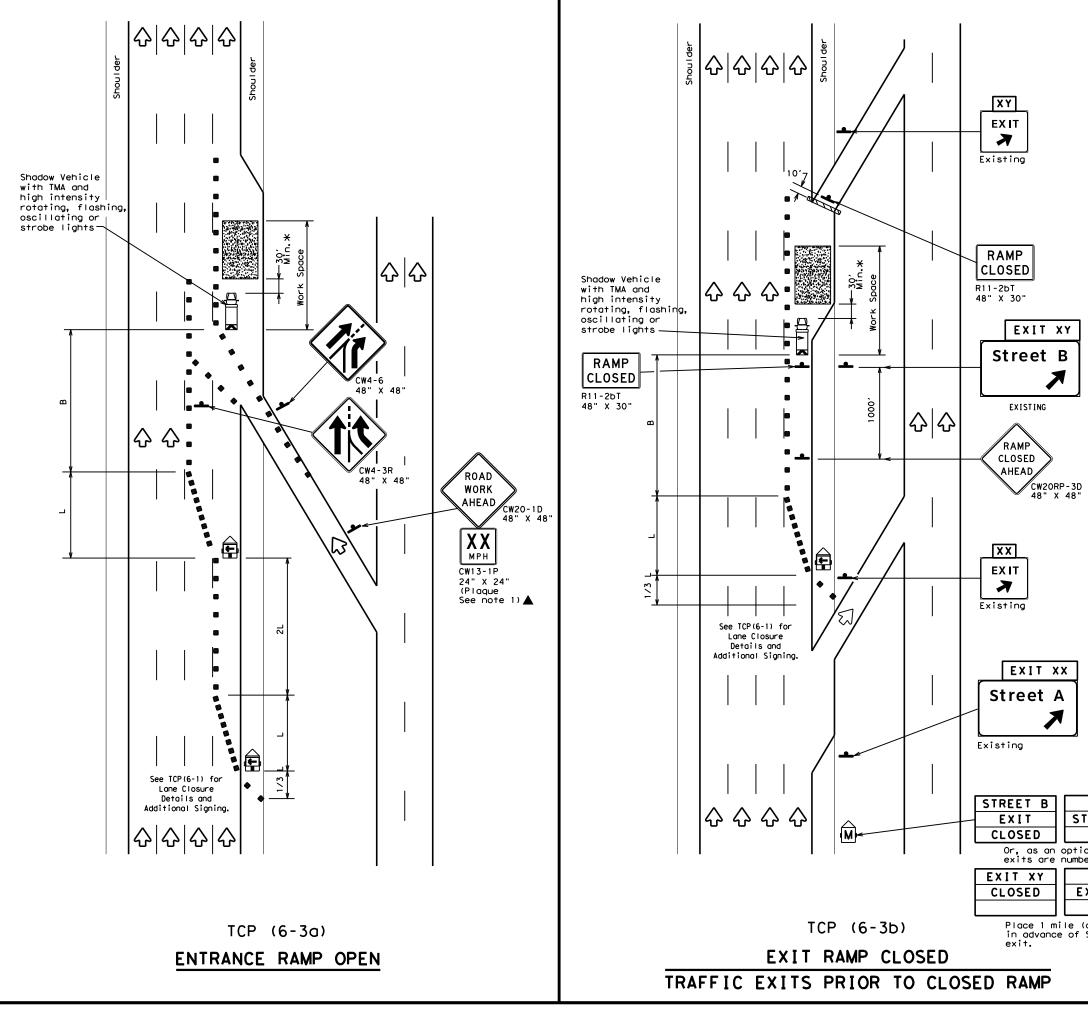
*A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

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DATE:



	LEGEND								
<u>~ ~ ~ ~ ~</u>	Type 3 Barricade		Channelizing Devices						
	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)						
Ð	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)						
+	Sign	\diamondsuit	Traffic Flow						
$\langle \rangle$	Flag	ЦО	Flagger						

Posted Speed	Formula	D	Minimur esirab Lengtl X X	le	Suggested Maximum Spacing of Channelizing Devices		Suggested Longitudinal Buffer Space
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	"В"
45		450′	495′	540'	45′	90′	195'
50		500'	550'	600′	50 <i>'</i>	100′	240′
55	L=WS	550'	605′	660'	55 <i>'</i>	110'	295′
60	L-#5	600 <i>'</i>	660 <i>′</i>	720'	60 <i>'</i>	120′	350′
65		650'	715′	780′	65 <i>'</i>	130'	410′
70		700'	770'	840'	70′	140′	475′
75		750'	825′	900′	75′	150′	540 <i>′</i>
80		800'	880'	960'	80 <i>'</i>	160′	615′

XX Taper lengths have been rounded off. L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH

	TYPICAL USAGE								
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY					
	1	1	4						

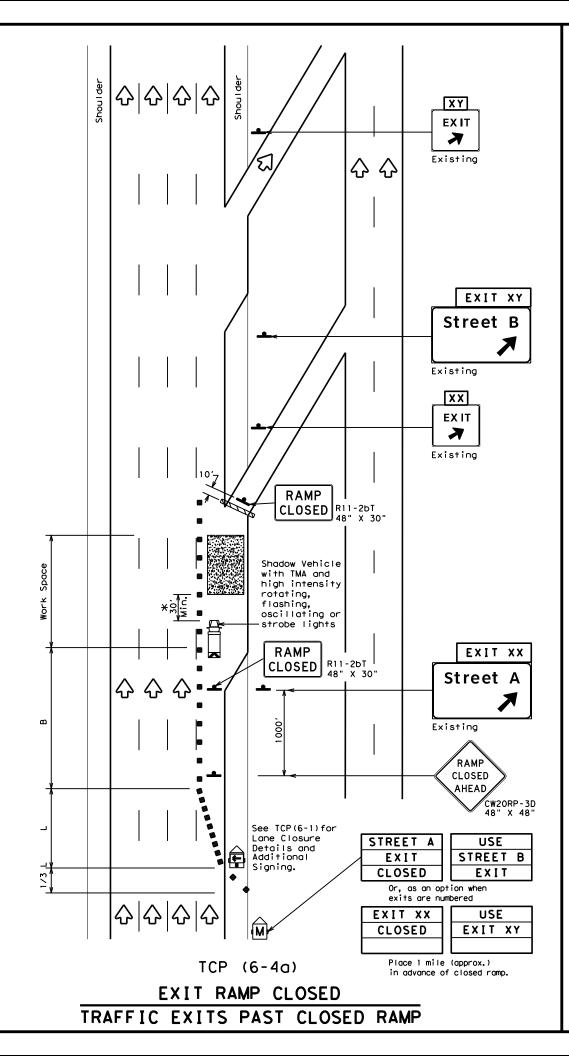
GENERAL NOTES:

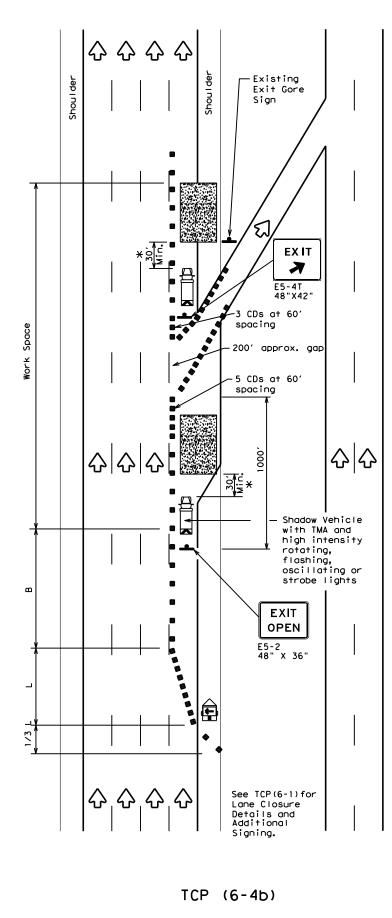
 All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.

*A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

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LEGEND								
	z Type 1	3 Barr	icade			Cr	nannelizi CDs)	ing Devices
) Heavy	Work	Vehic	е			ruck Mour ttenuator	
Ē		er Mou ing Ar		bard	M			Changeable ign (PCMS)
-	Sign				\Diamond	Т	raffic F	low
$\langle \rangle$	Flag				Ŀ	F	lagger	
Posted Speed	Formula	D Taper 10'	Minimur esirab Lengtl XX 11' Offset	le ns "L' 12'	Cr Or	spacti nanne	d Maximum ng of lizing ices On a Tangent	Suggested Longitudinal Buffer Space "B"
45		450'	495′		_	15'	90'	195'
50		500'	550′	600	<u>'</u> ا	50 <i>1</i>	100'	240′
55	L=WS	550'	605 <i>'</i>	660	' 5	5 <i>'</i>	110'	295′
60		600'	660'	720	' 6	50'	120'	350′
65		650 <i>'</i>	715′	780	<u>'</u>	65 <i>1</i>	130'	410'
70		700′	770'	840	_	'0 <i>'</i>	140'	475′
75		750′	825′	900	1	'5 <i>'</i>	150'	540′
80		800′	880'	960	<u>'</u>	30 <i>'</i>	160'	615'

XX Taper lengths have been rounded off.

L=Length of Taper (FT) W=Width of Offset (FT) S=Posted Speed (MPH)

TYPICAL USAGE						
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY		
	1	1	4			

GENERAL NOTES

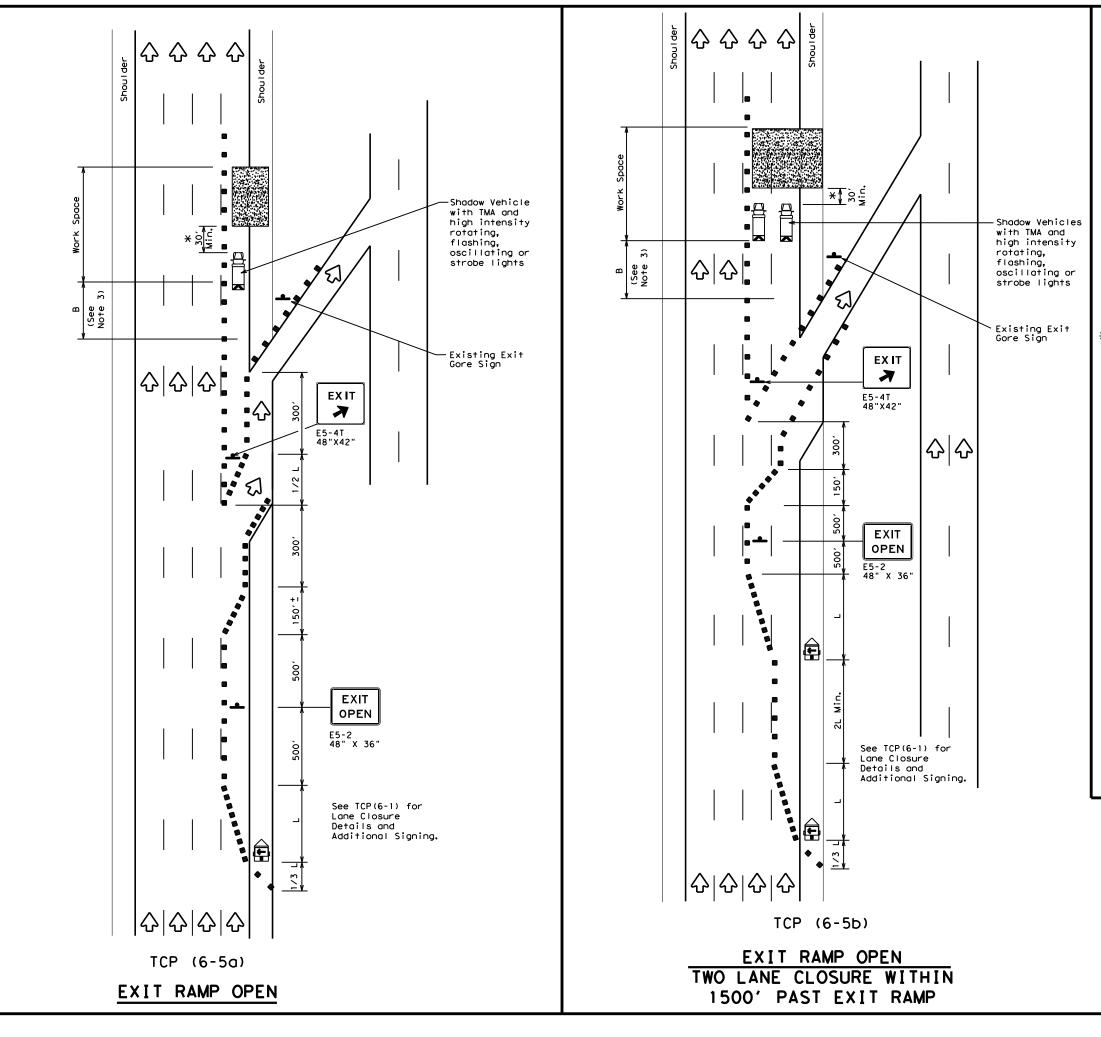
1. All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.

XA shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation Traffic Operations Division Standard					
TRAFFIC WORK AREA		-		-	•
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TC ILE: top6-4.dgn	P (6 -	- 4) - 1	2 T×D0	
TC ⊥LE: top6-4.dgn ©TXDOT Feburary 1994	P (DN: T> CONT	6 -	- 4) - 1 ck: TxDOT dw: JOB	2 T×D0	HIGHWAY

^{2.} See BC Standards for sign details.



	LEGEND						
<u>~~~~</u>	Type 3 Barricade		Channelizing Devices				
	Heavy Work Vehicle	K	Truck Mounted Attenuator (TMA)				
Ð	Trailer Mounted Flashing Arrow Board		Portable Changeable Message Sign (PCMS)				
+	Sign	2	Traffic Flow				
$\langle \lambda \rangle$	Flag		Flagger				

Posted Speed	Formula	Minimum Desirable Taper Lengths "L" X X		Spaci Channe		Suggested Longitudinal Buffer Space	
		10' Offset	11' Offset	12' Offset	On a Taper	On a Tangent	"B"
45		450′	495′	540'	45′	90′	1951
50		500'	550'	600'	50 <i>'</i>	100'	240'
55	L=WS	550'	605 <i>'</i>	660 <i>'</i>	55 <i>'</i>	110'	295 <i>'</i>
60	L-#J	600 <i>'</i>	660 <i>'</i>	720'	60′	120'	350'
65		650′	715′	780′	65′	130'	410'
70		700′	770'	840'	70'	140'	475′
75		750'	825 <i>'</i>	900'	75′	150'	540'
80		800'	880′	960'	80'	160'	615'

XX Taper lengths have been rounded off.

L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

TYPICAL USAGE							
MOBILE	SHORT DURATION						

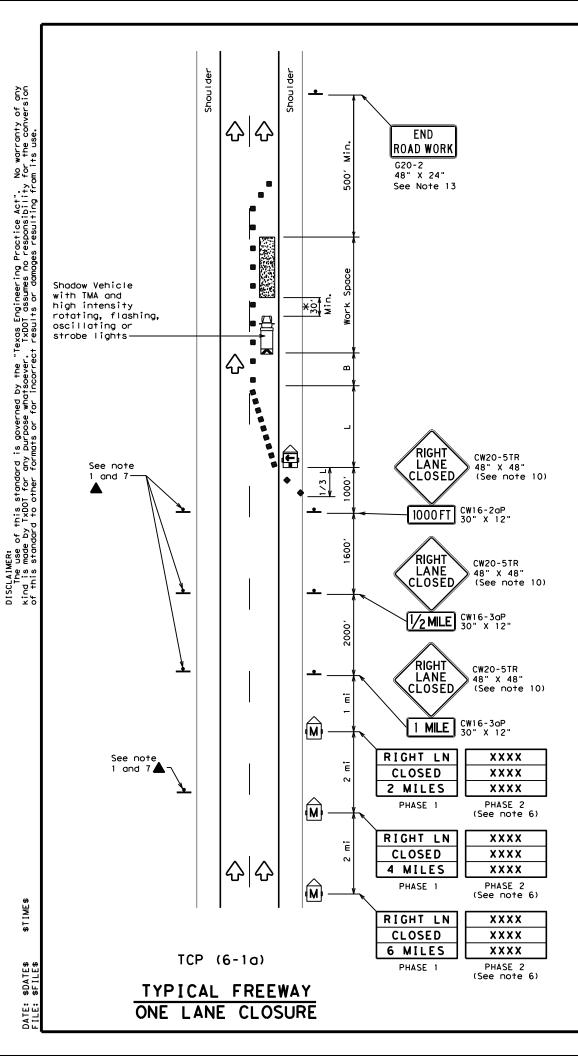
GENERAL NOTES

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- 2. See BC standards for sign details.
- If adequate longitudinal buffer length "B" does not exist between the work space and the exit ramp, consideration should be given to closing the ramp.

*A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.

Additional requirements for lane closures and advance signing shall be as shown on TCP (6-1) or as directed by the Engineer.

Texas Department of Transportation Traffic Operations Division Standard					
TRAFFIC WORK AREA B		•			•
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1-97 8-98	DIST		COUNTY		SHEET NO.
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GENERAL NOTES

- All traffic control devices illustrated are REQUIRED. Devices denoted with the triangle symbol may be omitted when stated elsewhere in the plans.
- Drums or 42" cones are the typical channelizing devices. For Intermediate Term Stationary work, drums shall be used on tapers with drums or 42" cones used on tangent sections. Other channelizing devices may be used as directed by the Engineer.
- 3. All construction signs and barricades placed during any phase of work shall remain in place until removal is approved by the Engineer.
- 4. The Engineer may direct the Contractor to furnish additional signs and barricades as required to maintain traffic flow, detours and motorist safety during construction.
- 5. Static message boards or changeable message signs stating the date and duration of ramp or freeway lane closures shall be placed a minimum of seven (7) calendar days in advance of the actual closure.
- 6. Phase 2 of the PCMS message should include appropriate information formatted as shown on BC(6), such as "MERGE LEFT," recommended advisory speed, delay information, or other specific warnings.
- 7. Duplicate construction warning signs should be erected on the medians side of freeways where median width will permit and traffic volume justifies the signing.
- The number of closed lanes may be increased provided the spacing of traffic control devices, taper lengths and tangent lengths meet the requirements of the TMUTCD.
- 9. Warning signs for intermediate term stationary work should be mounted at 7' to the bottom of the sign.
- 10. Warning signs shown shall be appropriately altered for left lane closures. When signs are mounted at 1' height for short term stationary or short duration work, sign versions shown in the SHSD for Texas with distances on the sign face rather than mounted on a plaque below the sign may be used.
- 11. When possible, PCMS units should be located in advance of the last available exit ramp prior to the lane closure to allow motorists an alternate route. They may also be relocated to improve advance warning in case of unanticipated queuing or congestion.
- 12. For Intermediate Term Stationary work at night, floodlights should be used to illuminate the work area and equipment crossings. Floodlights shall not produce a disabling glare condition for road users or workers.
- 13. The END ROAD WORK (G20-2) sign may be omitted when it conflicts with G20-2 signs already in place on the project.
- 14. PCMS boards shall be in operation before lane is closed.

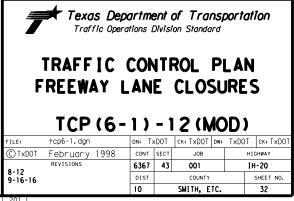
LEGEND									
	z Type 🛛	3 Barr	icode			C۲	Channelizing Device		
] Неату	Work	Vehic	le			Truck Mounted Attenuator (TMA)		
		er Mou ing Ar	nted row Bo	bard	M			Changeable ign (PCMS)	
4	Sign				Ŷ	Т	raffic F	low	
$\langle \rangle$	Flag				٩	F	lagger		
Posted Speed	Formula	D	Minimum Desirable Taper Lengths "L" <u>X X</u> 10' 11' 12'		Spa Chan D On a			Suggested Longitudinal Buffer Space "B"	
45		450'	495'		45		Tangent 90'	195′	
50		500'	550'	600′	50 <i>'</i>		100'	240′	
55	L=WS	550′	605′	660′	551		110'	295′	
60	2 113	600 <i>'</i>	660′	720'	60 <i>'</i>		120'	350'	
65		650 <i>'</i>	715′	780′	651		130'	410'	
70		700'	770'	840'	70'		140'	475'	
75		750′	825′	900′	75'		150'	540′	
80		800'	880'	960′	801		160'	615′	

XX Taper lengths have been rounded off.

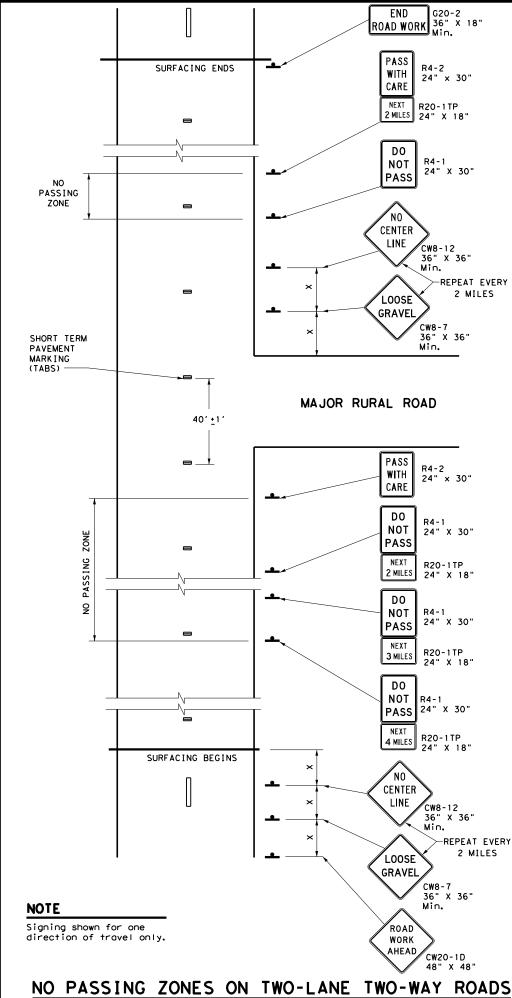
L=Length of Taper(FT) W=Width of Offset(FT) S=Posted Speed(MPH)

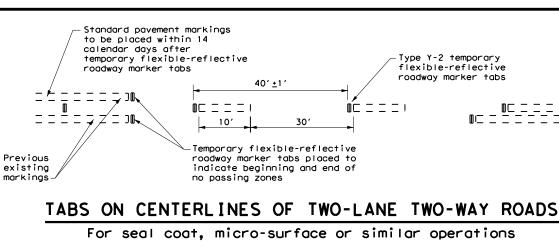
	TYPICAL USAGE						
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY			
	1	1	4				

* A shadow vehicle equipped with a Truck Mounted Attenuator is typically required. A shadow vehicle equipped with a TMA shall be used if it can be positioned 30' to 100' in advance of the area of crew exposure without adversely affecting the work performance.



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"DO NOT PASS" SIGN (R4-1) and NO-PASSING ZONES

- Prior to the beginning of construction, all currently striped no-passing zones shall be signed with the DO NOT PASS (R4-1) signs and PASS WITH CARE (R4-2) signs placed at the beginning and end of each zone for each direction of travel except as otherwise provided herein. Signs marking these individual no-passing zones need not be covered prior to construction if the signs supplement the existing pavement markinas.
- At the discretion of the Engineer, in areas of numerous no-passing zones, several zones may be combined as a single zone. If passing is to be prohibited over one or more lengthy sections, a DO NOT PASS sign and a NEXT XX MILES (R20-1TP) plaque may be used at the beginning of such zones. The DO NOT PASS sign and the NEXT XX MILES plaque should be repeated every mile to the end of the no-passing zone. In areas where there is considerable distance between no-passing zones, the end of the no-passing zone may be signed with a PASS WITH CARE sign and a NEXT XX MILES plaque.
- с. Depending on traffic volumes and length of sections, it may be desirable to prohibit passing throughout the project to prevent damage to windshield and lights. The DO NOT PASS sign and NEXT XX MILES plaque should be used and repeated as often as necessary for this purpose. Where several existing zones are to be combined into one individual no-passing zone, the sign at the beginning of the zone should be covered until the surfacing operation has passed this location so as not to have the DO NOT PASS sign conflict with the existing pavement markings. Also, unless one days operation completes the entire length of such combined zones, appropriate DO NOT PASS and PASS WITH CARE signs should be placed at the beginning and end of the no-passing zones where the surfacing operation has stopped for the day.
- D. R4-1 and R4-2 are to remain in place until standard pavement markings are installed.

"NO CENTER LINE" SIGN (CW8-12)

- Center line markings are yellow pavement markings that delineate the separation of travel lanes that Α. have opposite directions of travel on a roadway. Divided highways do not typically have center line markinas.
- At the time construction activity obliterates the existing center line markings(low volume roads may not have an existing centerline), a NO CENTER LINE (CW8-12) sign should be erected at the beginning of the work area, at approximately 2 mile intervals within the work area, beyond major intersections and other locations deemed necessary by the Engineer.
- C. The NO CENTER LINE signs are to remain in place until standard pavement markings are installed.

"LOOSE GRAVEL" SIGN (CW8-7)

- When construction begins, a LOOSE GRAVEL (CW8-7) sign should be erected at each end of the work area Α. and repeated at intervals of approximately 2 miles in rural areas and closer in urban areas.
- B. The LOOSE GRAVEL signs are to remain in place until the condition no longer exists.

PAVEMENT MARKINGS

- Temporary markings for surfacing projects shall be Temporary Flexible-reflective Roadway Marker Tabs Α. unless otherwise approved by the Engineer. Tabs are to be installed to provide true alignment for striping crews or as directed by the Engineer. Tabs will be placed at the spacing indicated. Tabs should be applied to the pavement
- no more than two (2) days before the surfacing is applied. After the surfacing is rolled and swept, the cover over the reflective strip shall be removed.
- Tabs shall not be used to simulate edge lines.
- C. Tab placement for overlay/inlay operations shall be as shown on the WZ(STPM) standard sheet.

COORDINATION OF SIGN LOCATIONS

- A. The location of warning signs at the beginning and end of a work area are to be coordinated with other signing typically shown on the Barricade and Construction Standards for project limits to ensure adequate sign spacing.
- Where possible the ROAD WORK AHEAD (CW20-1D), LOOSE GRAVEL (CW8-7), and NO CENTER LINE (CW8-12) signs should be placed in the sequence shown following the OBEY WARNING SIGNS STATE LAW (R20-3T) and the TRAFFIC FINES DOUBLE (R20-5T) sign, and one "X" sign spacing prior to the CONTRACTOR (G20-6T)sign typically located at or near the limits of surfacing. LOOSE GRAVEL and NO CENTER LINE signs will then be repeated as described above.

==!	

Posted Speed *	Minimum Sign Spacing "X" Distance
30	120′
35	160′
40	240'
45	320'
50	400′
55	500 <i>ʻ</i>
60	600'
65	700′
70	800'
75	900′

* Conventional Roads Only

		TYPICAL	USAGE	
MOBILE	SHORT DURATION	SHORT TERM STATIONARY	INTERMEDIATE TERM STATIONARY	LONG TERM STATIONARY
			1	✓

GENERAL NOTES

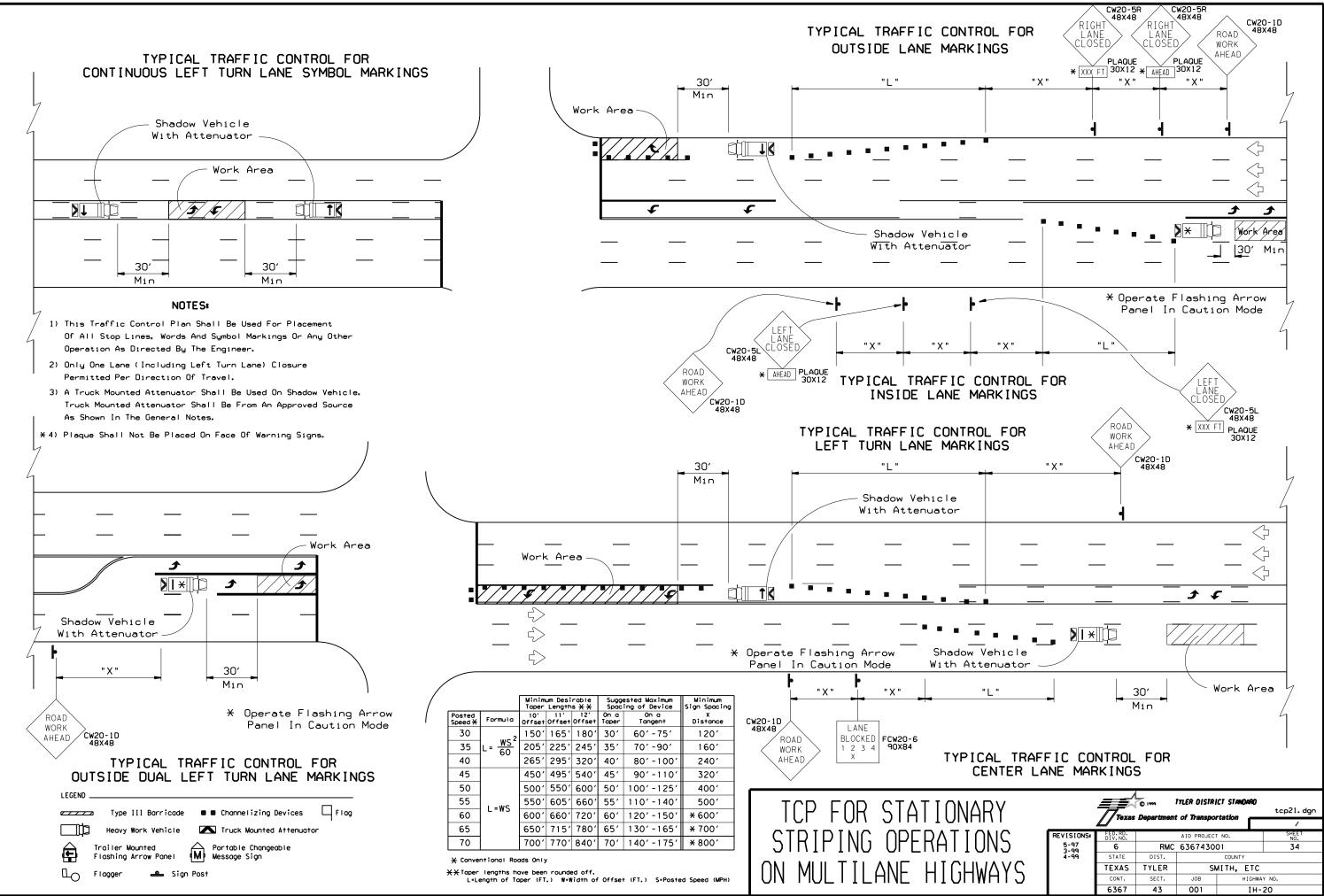
- The traffic control devices detailed on this sheet will be furnished and erected as directed by the Engineer on sections of roadway where tabs must be placed prior to the surfacing operation which will cover or obliterate the existing pavement markings.
- The devices shown on this sheet are to be used to 2. supplement those required by the BC Standards or others required elsewhere in the plans.
- Signs shall be erected as detailed on the BC 3. Standards or the Compliant Work Zone Traffic Control Devices List (CWZTCD) on supports approved for Long-Term / Intermediate-Term Work Zone Sign Supports.
- When surfacing operations take place on divided highways, freeways or expressways, the size of diamond shaped construction warning signs shall be 48" x 48".
- Signs on divided highways, freeways and expressways 5. will be placed on both right and left sides of the roadway based on roadway conditions as directed by the Engineer.

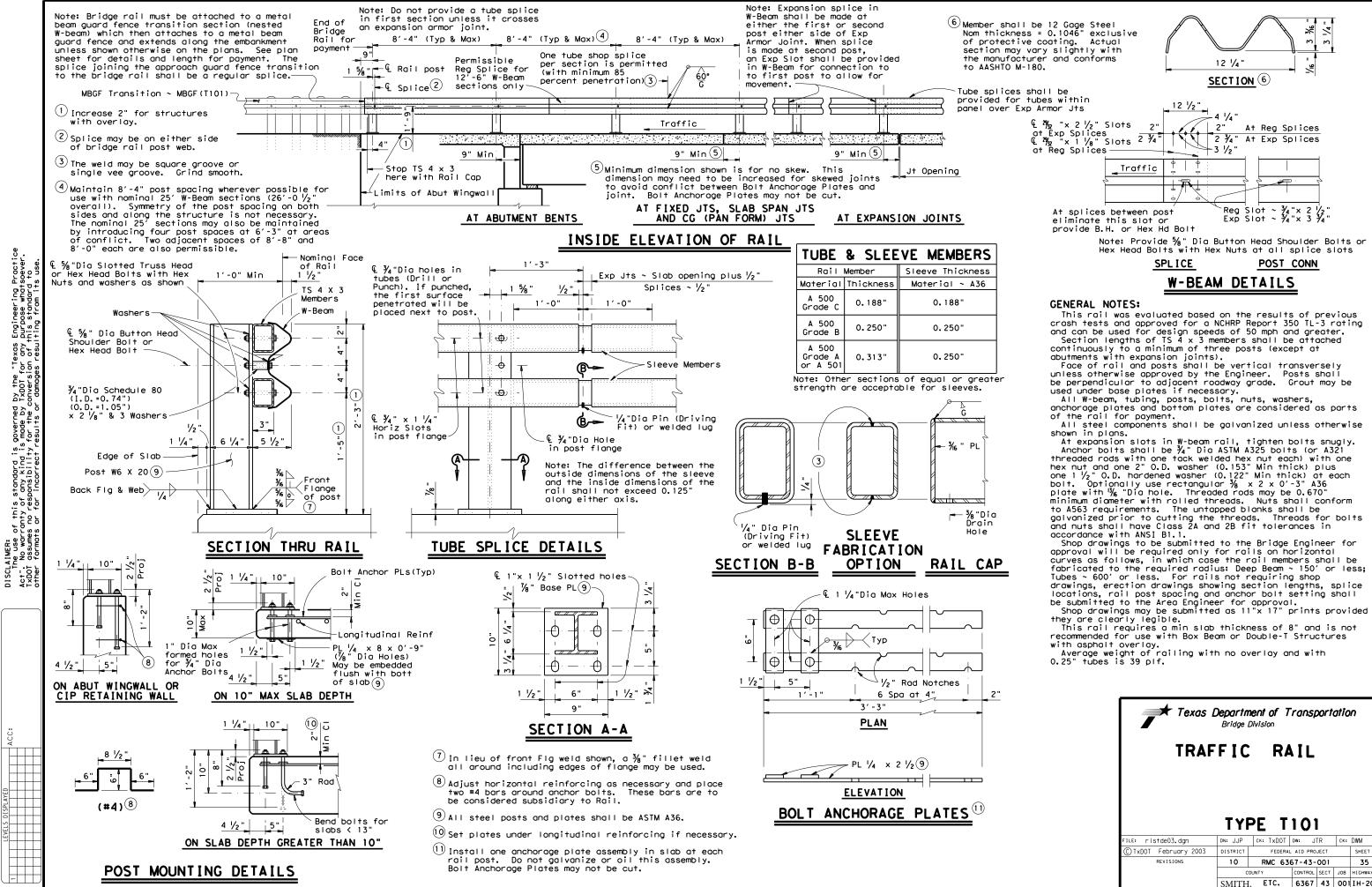
Texas Department of Transportation

Traffic Operation Division Standard

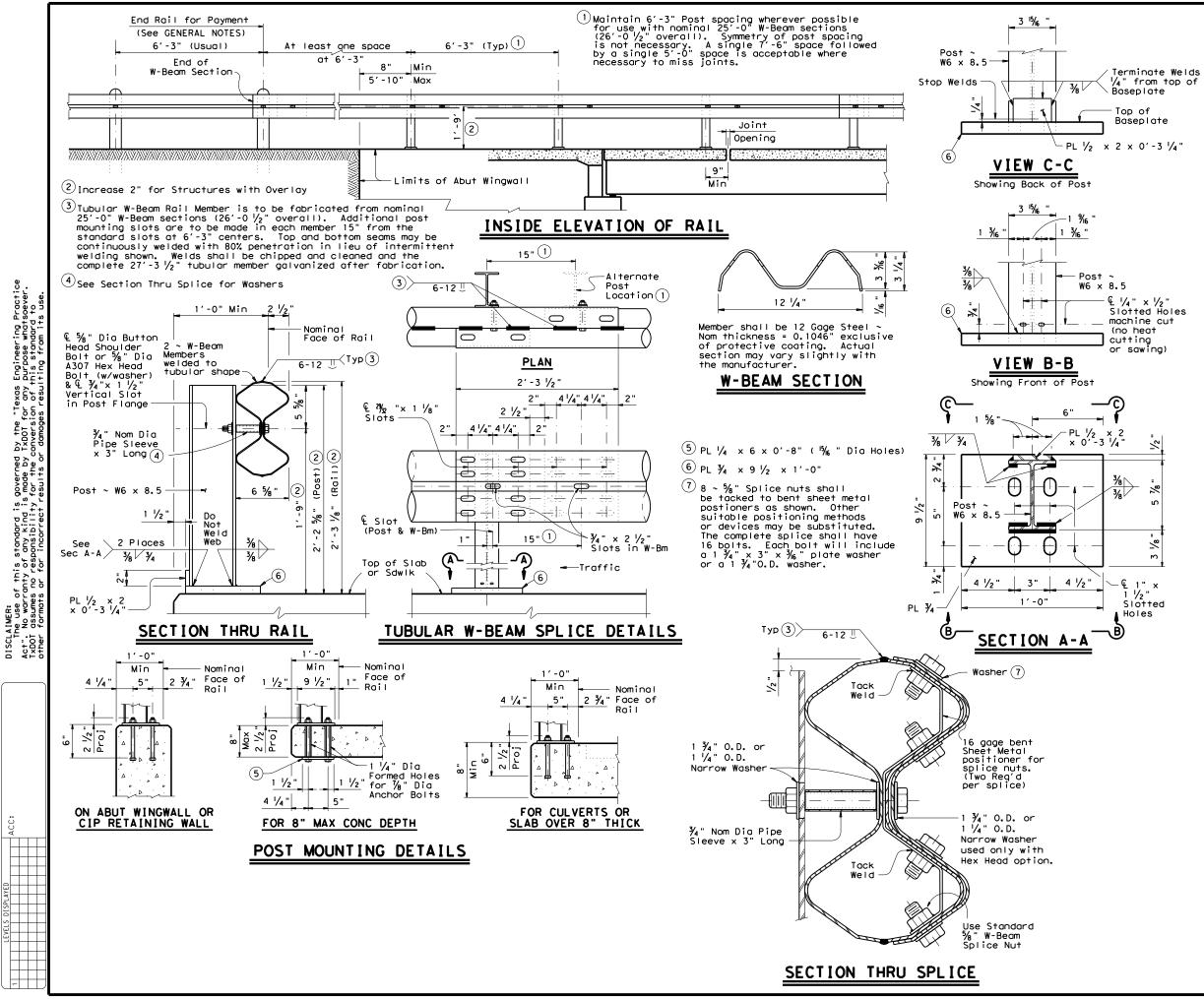
TRAFFIC CONTROL DETAILS FOR SURFACING OPERATIONS

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) TxDOT	March 1991	CONT	SECT	JOB			HIGH	WAY
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	c	OUNTY	CONTROL	SECT	JOB	HIGHWAY
	SMITH	L ETC.	6367	43	001	IH-20



GENERAL NOTES:

This rail was evaluated based on the results of previous crash tests and approved for a NCHRP Report 350 TL-2 rating. The T6 rail is only approved

for low speed use, design speeds of 45 mph and less. Tubular Rail Member shall be extended and connected to at least the first soil embedded post at each end "/4" from top of of the structure. More such posts shall be used to Baseplate utilize 25' standard sections. Approach guard fence posts shall be spaced at 6'-3" adjacent to the Tubular Bail since its flexibility is similar to standard metal beam guard fence. Do not install additional posts at $3'-1 \frac{1}{2}$ " centers. Payment for this rail shall be in increments of 25'

Face of rail and posts shall be vertical transversel unless otherwise approved by the Engineer. Posts shal be perpendicular to adjacent roadway grade. Grout may be used under base plates if necessary.

All posts, w-beam, pipe, sheet metal, bolts, nuts, washers, and bottom plates are considered as parts of the rail for payment.

All steel components except reinforcing shall be galvanized unless otherwise shown in plans. Rail shall be extended across all fixed armor joints, slab span joints, or pan form joints with no change in post spacing or continuity. At expansion armor joints of 1 $\frac{1}{4}$ or less, the splice bolts nearest the joint and post mounting bolts at intervening post shall be snugly tightened to allow for rail expansion. At expansion armor joints over 1 1/4", suitably longer splice holes shall be provided. Anchor bolts shall be 1/8" Dia ASTM A307 Grade A

bolts (or A36 threaded rods with one tack welded hex nut each) with one hex nut and one hardened steel washer at each bolt (1 $\frac{3}{4}$ " 0.D. or 2" 0.D. as directed by the Engineer). Clipped washers may be used as necessary. Threaded rods may be 0,781" minimum diameter with rolled threads. Nuts shall conform to A563 requirements. The untapped blanks shall be galvanized prior to cutting the threads. Threads for bolts and nuts shall have Class 2A and 2B fit tolerances in accordance with ANSI B1.1. Shop drawings to be submitted to the Bridge Engineer for approval are required only for the proposed rail splices at armor expansion joints greater than 1 $\frac{1}{4}$ " and for rails on horizontal curves in which case the Tubular Rail member shall be fabricated to the required radius if the radius is 600 feet or less. For rails not requiring shop drawings, erection drawings showing splice locations shall be submitted to the Area Engineer for approval. Shop or Erection Drawings may be 11" x 17" or larger. Average weight of railing (6'-3" Post spa and no Overlay) = 23 plf.

DESIGN/REPAIR CRITERIA

The posts of this rail are designed to break away on impact from an errant vehicle. The rail is designed to deflect approx. two to three feet as it contains and redirects the errant vehicle. This rail may not be installed on top of or behind curbs that project above finished grade.

Fully anchored guardfence must be attached to each end of rail.

Repairs to impact-damaged post/baseplate units are not permitted. All impact-damaged posts must be replaced with a new post/baseplate unit.

This railing is especially suitable for use on bridge width box culverts. The detail sheet titled "Culvert Mounting For T6 Traffic Rail, Type T6-CM" is then required, showing culvert curbs and wingwall modifications and additional reinforcing steel to be included as part of the railing for payment.

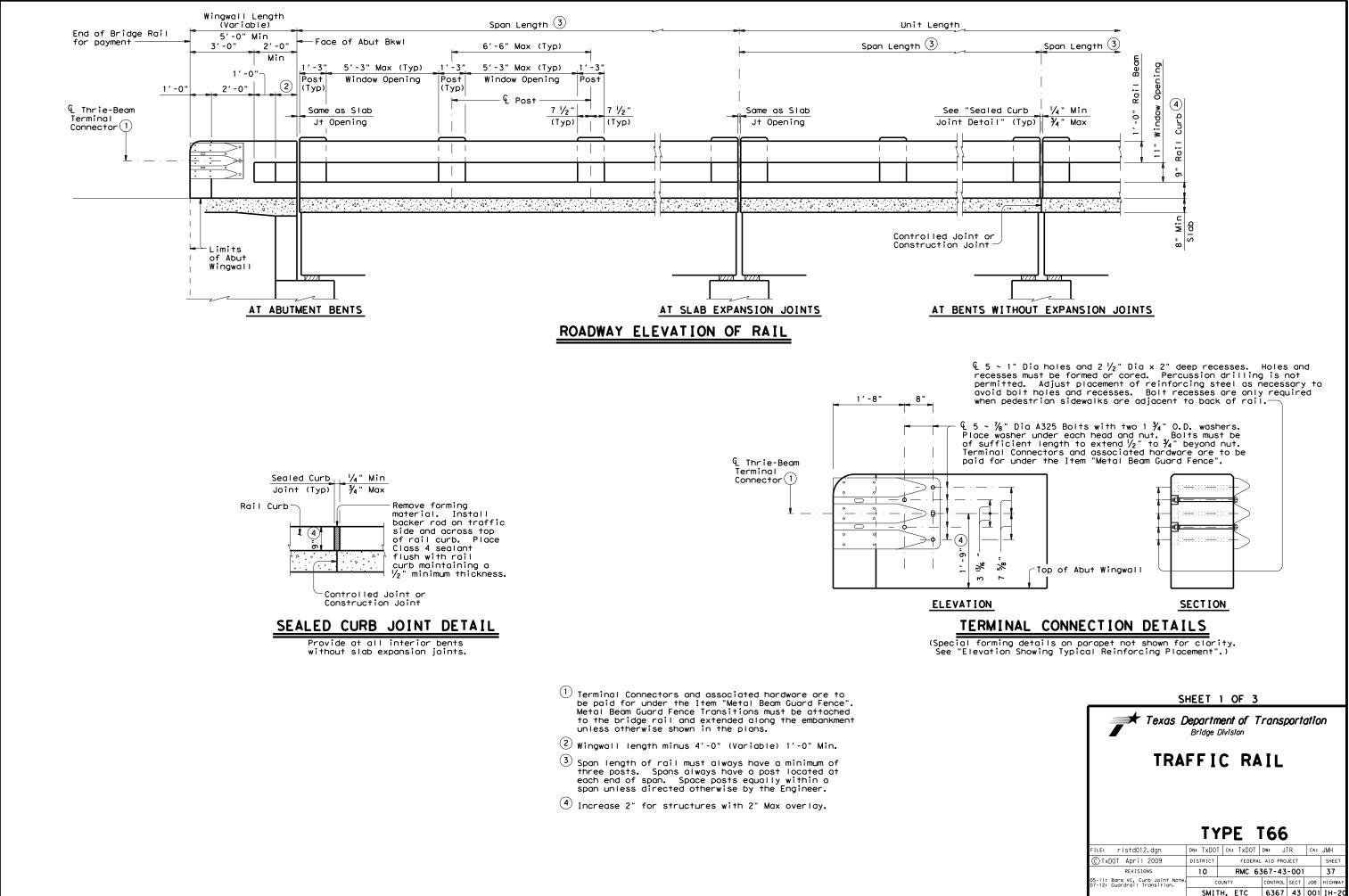
The use of this railing is restricted to design speeds of 45 mph or less.

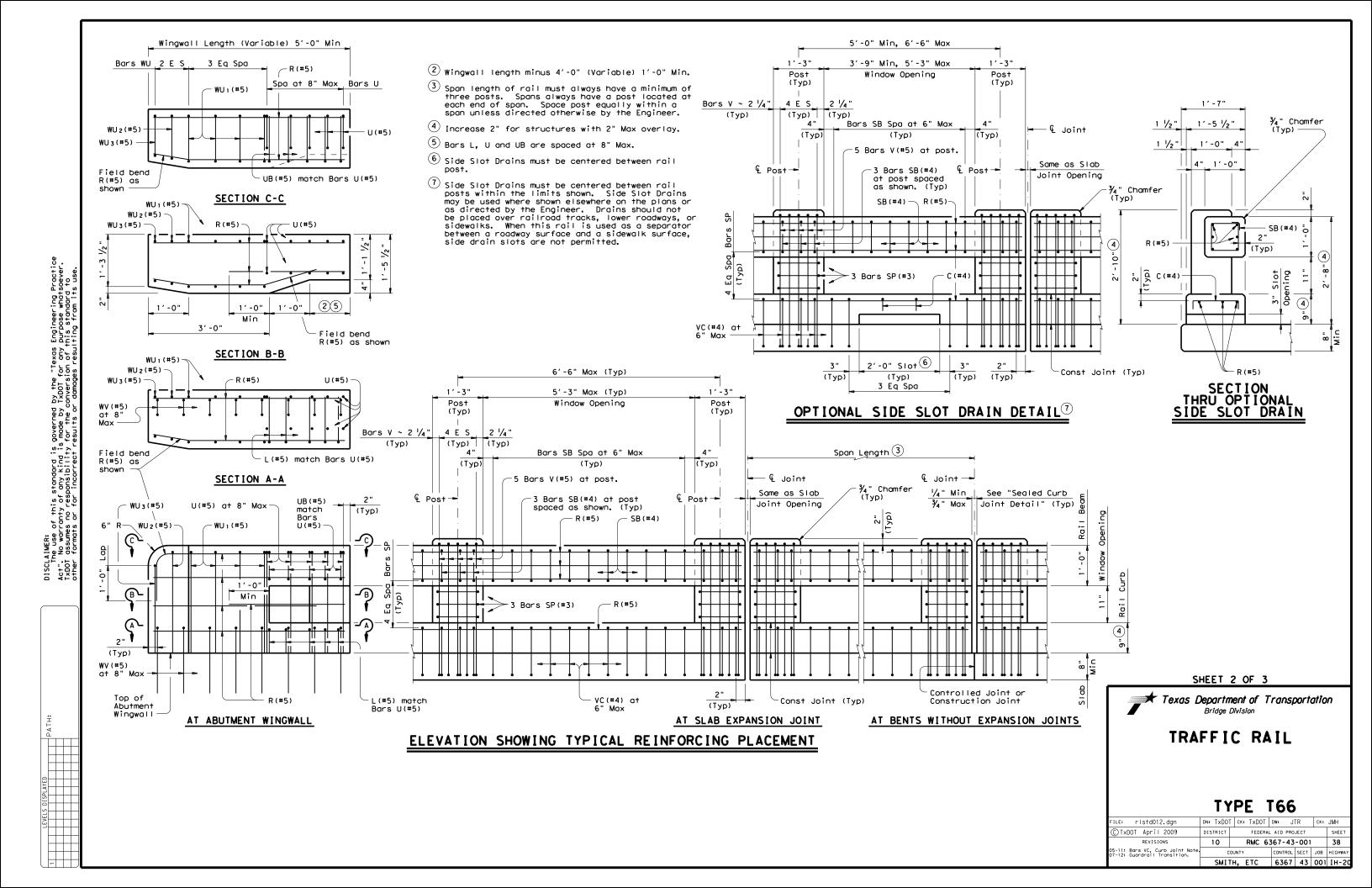
Texas Department of Transportation Bridge Division TRAFFIC RAIL TYPE T6 DN: JJP CK: TXDOT DW: JTR CK: DWM ILE: riste20.dgn CTxDOT February 2003 DISTRIC FEDERAL AID PROJECT SHEE 36 RMC 6367-43-001 REVISIONS 10 COUNTY CONTROL SECT SMITH, ETC. 6367 43 001 IH-20

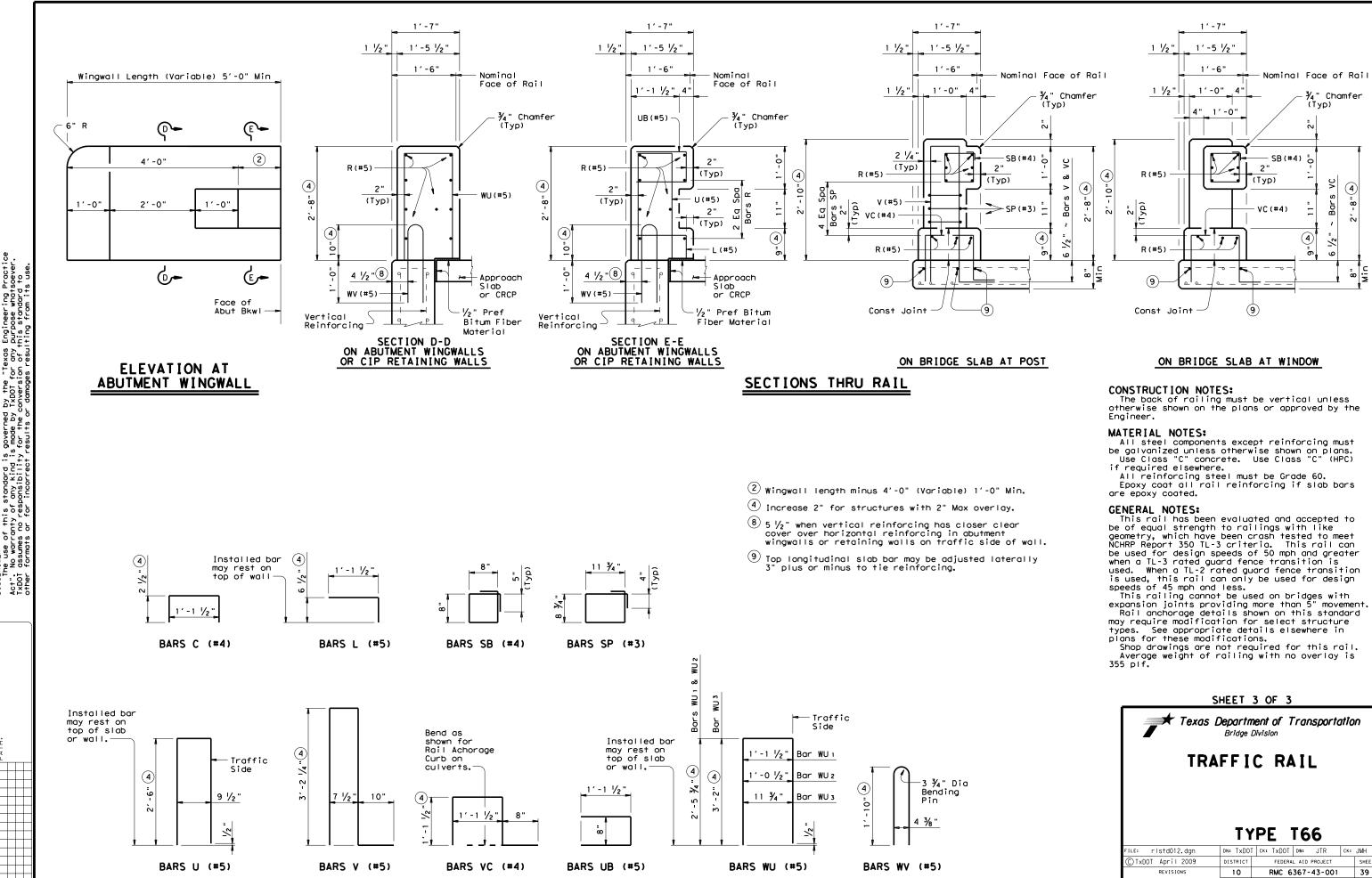
€ 1/4" × 1/2" Slotted Holes

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- 4 1" × 1 1⁄2" Slotted



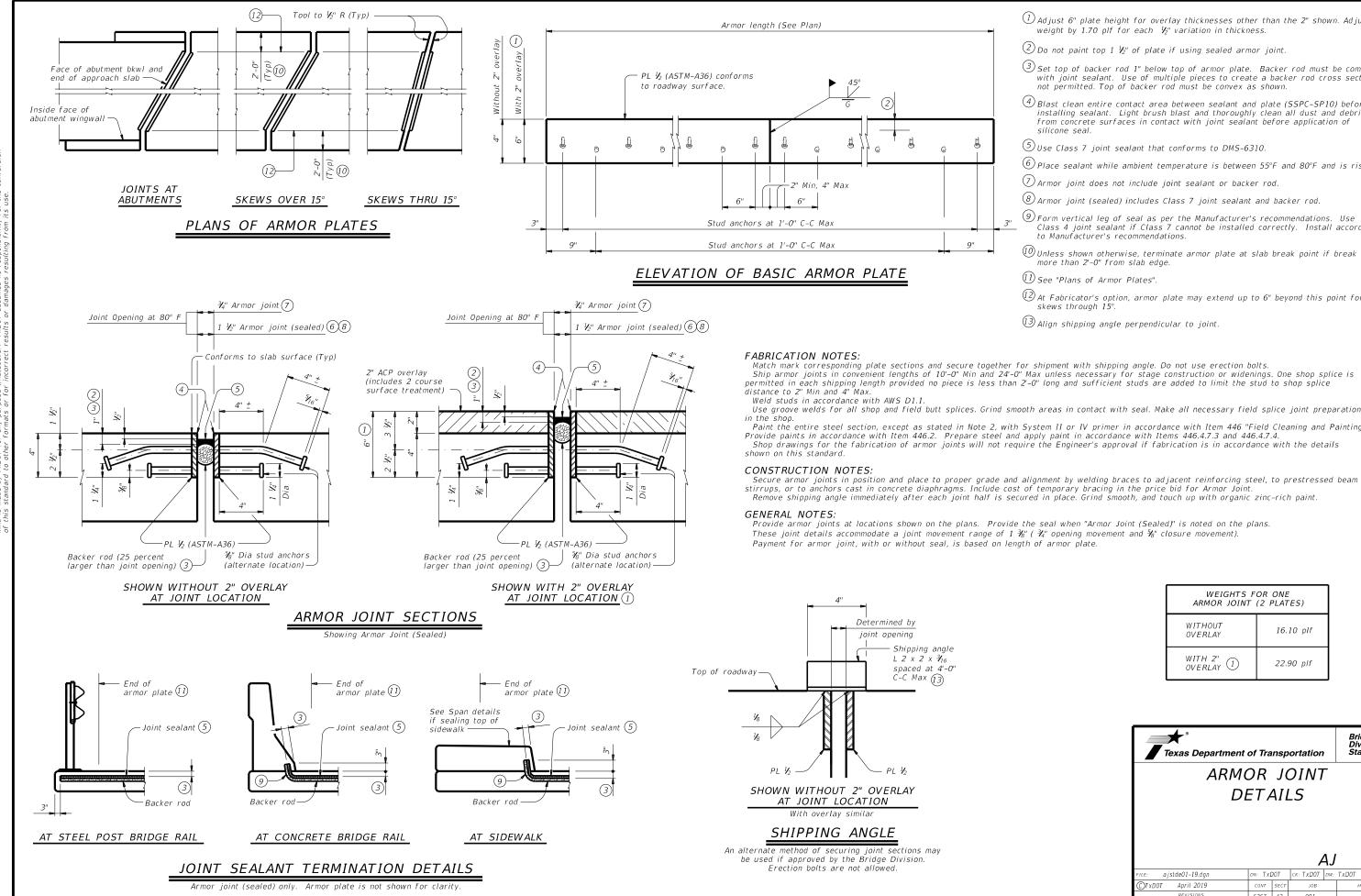




DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by IXDDT for any purpose whatsoever. IXDDT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

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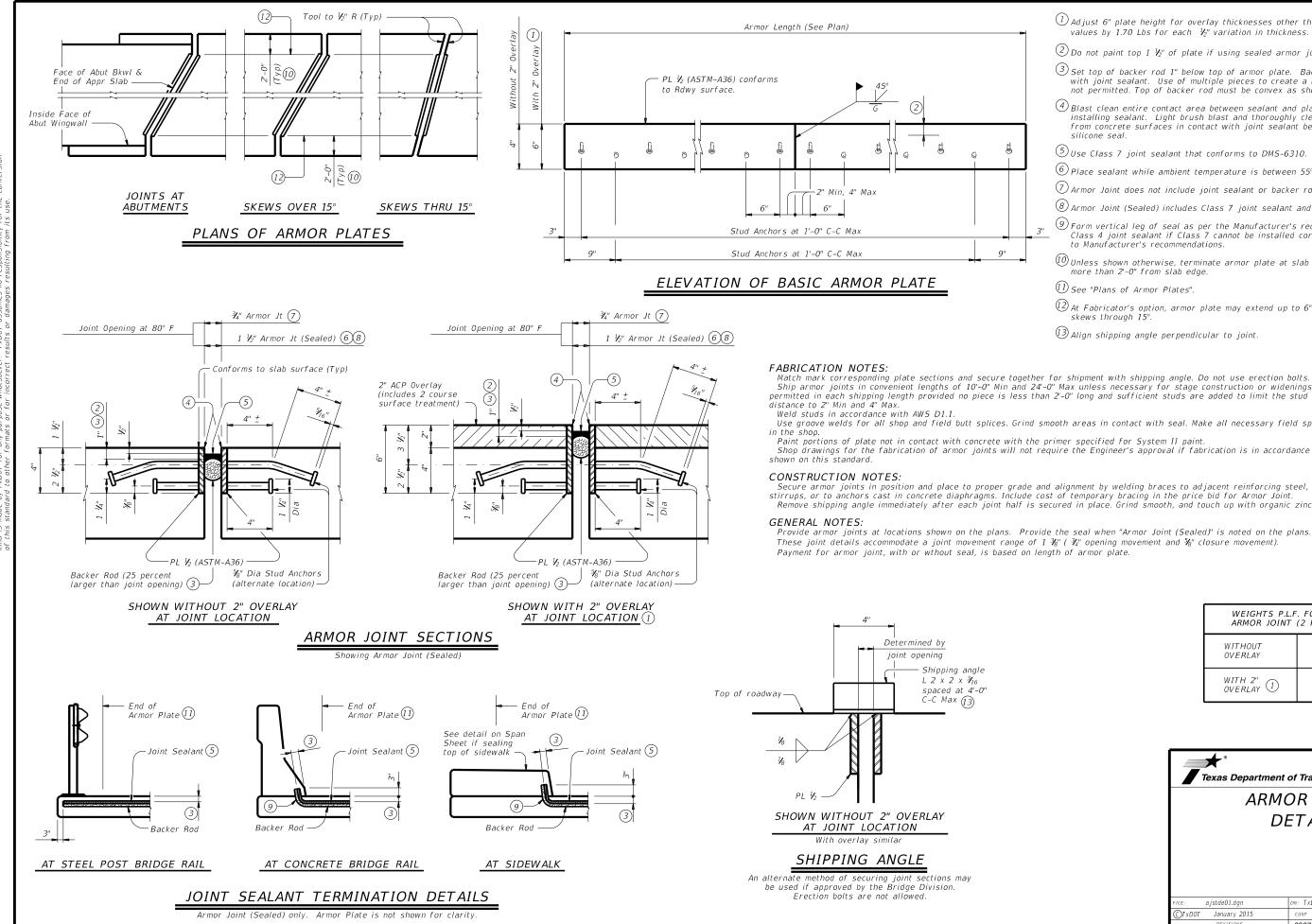
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Texas Department of Transportation Bridge Division								
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05-11: Bars VC, Curb Joint Note. 07-12: Guardrail Transition.	с	OUNTY	CONTROL	SECT	JOB	HIGHWAY		
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- (1) Adjust 6" plate height for overlay thicknesses other than the 2" shown. Adjust weight by 1.70 plf for each $\frac{1}{2}$ variation in thickness.
- 2 Do not paint top 1 \rlap{k} " of plate if using sealed armor joint.
- 3 Set top of backer rod 1" below top of armor plate. Backer rod must be compatible with joint sealant. Use of multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- (4) Blast clean entire contact area between sealant and plate (SSPC-SP10) before installing sealant. Light brush blast and thoroughly clean all dust and debris from concrete surfaces in contact with joint sealant before application of silicone seal
- (5) Use Class 7 joint sealant that conforms to DMS-6310.
- igoplus Place sealant while ambient temperature is between 55°F and 80°F and is rising.
- (7) Armor joint does not include joint sealant or backer rod.
- 8 Armor joint (sealed) includes Class 7 joint sealant and backer rod.
- (9) Form vertical leg of seal as per the Manufacturer's recommendations. Use Class 4 joint sealant if Class 7 cannot be installed correctly. Install according to Manufacturer's recommendations.
- (0) Unless shown otherwise, terminate armor plate at slab break point if break is more than 2'-0" from slab edge.
- (1) See "Plans of Armor Plates".
- 12 At Fabricator's option, armor plate may extend up to 6" beyond this point for skews through 15°.
- (13) Align shipping angle perpendicular to joint.
- Ship armor joints in convenient lengths of 10'-0" Min and 24'-0" Max unless necessary for stage construction or widenings. One shop splice is permitted in each shipping length provided no piece is less than 2'-0" long and sufficient studs are added to limit the stud to shop splice
- Use groove welds for all shop and field butt splices. Grind smooth areas in contact with seal. Make all necessary field splice joint preparations
- Paint the entire steel section, except as stated in Note 2, with System II or IV primer in accordance with Item 446 "Field Cleaning and Painting Steel." Provide paints in accordance with Item 446.2. Prepare steel and apply paint in accordance with Items 446.4.7.3 and 446.4.7.4. Shop drawings for the fabrication of armor joints will not require the Engineer's approval if fabrication is in accordance with the details
- Remove shipping angle immediately after each joint half is secured in place. Grind smooth, and touch up with organic zinc-rich paint.

WEIGHTS F ARMOR JOINT	
WITHOUT OVERLAY	16.10 plf
WITH 2" OVERLAY 1	22.90 plf

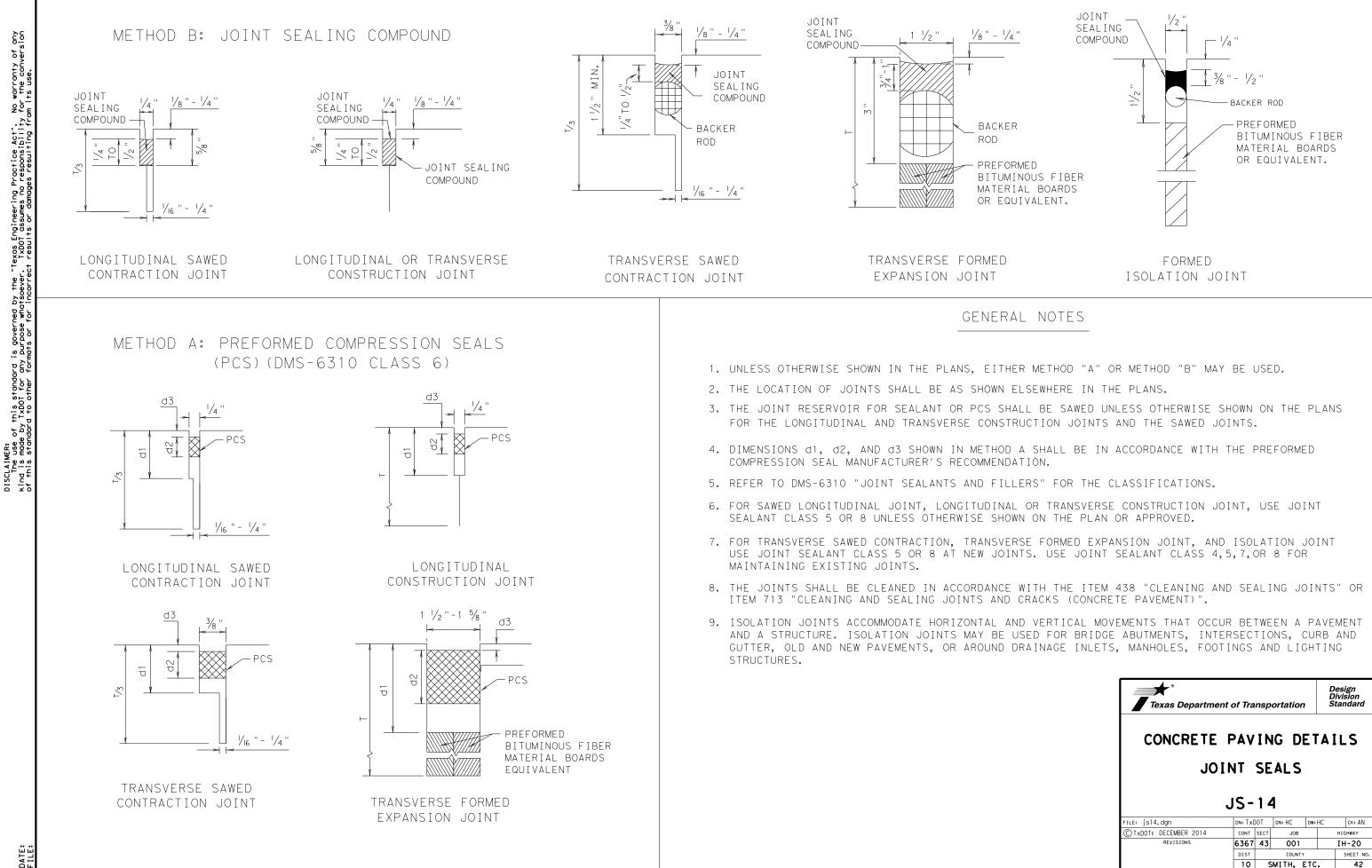
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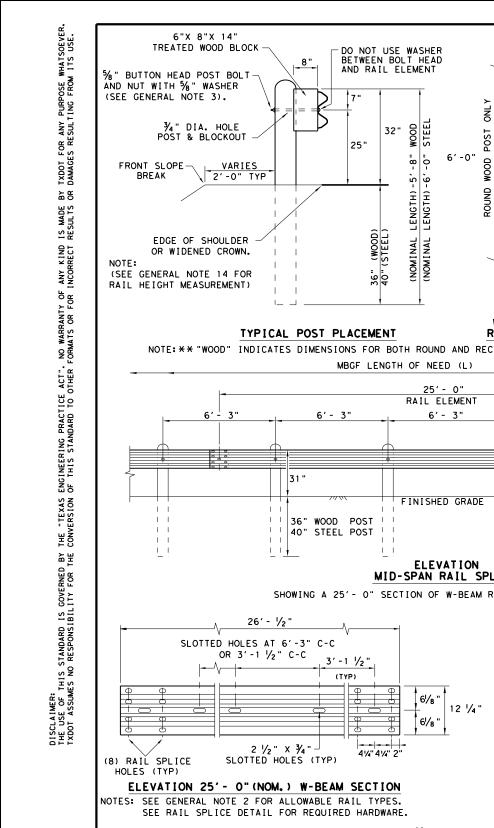
- (1) Adjust 6" plate height for overlay thicknesses other than the 2" shown. Adjust values by 1.70 Lbs for each $\frac{1}{2}$ variation in thickness.
- 2 Do not paint top 1 \rlap{k} " of plate if using sealed armor joint.
- 3 Set top of backer rod 1" below top of armor plate. Backer rod must be compatible with joint sealant. Use of multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- (4) Blast clean entire contact area between sealant and plate (SSPC-SP10) before installing sealant. Light brush blast and thoroughly clean all dust and debris from concrete surfaces in contact with joint sealant before application of silicone seal
- (5) Use Class 7 joint sealant that conforms to DMS-6310.
- igoplus Place sealant while ambient temperature is between 55°F and 80°F and is rising.
- (7) Armor Joint does not include joint sealant or backer rod.
- 8 Armor Joint (Sealed) includes Class 7 joint sealant and backer rod.
- (9) Form vertical leg of seal as per the Manufacturer's recommendations. Use Class 4 joint sealant if Class 7 cannot be installed correctly. Install according to Manufacturer's recommendations.
- (0) Unless shown otherwise, terminate armor plate at slab break point if break is more than 2'-0" from slab edge.
- (1) See "Plans of Armor Plates".
- 12 At Fabricator's option, armor plate may extend up to 6" beyond this point for skews through 15°.
- (13) Align shipping angle perpendicular to joint.
- Ship armor joints in convenient lengths of 10'-0" Min and 24'-0" Max unless necessary for stage construction or widenings. One shop splice is permitted in each shipping length provided no piece is less than 2'-0" long and sufficient studs are added to limit the stud to shop splice
- Use groove welds for all shop and field butt splices. Grind smooth areas in contact with seal. Make all necessary field splice joint preparations
- Shop drawings for the fabrication of armor joints will not require the Engineer's approval if fabrication is in accordance with the details
- Secure armor joints in position and place to proper grade and alignment by welding braces to adjacent reinforcing steel, to prestressed beam stirrups, or to anchors cast in concrete diaphragms. Include cost of temporary bracing in the price bid for Armor Joint. Remove shipping angle immediately after each joint half is secured in place. Grind smooth, and touch up with organic zinc-rich paint.

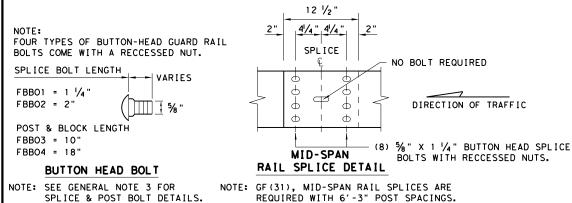
WEIGHTS P.L.I ARMOR JOINT	
WITHOUT OVERLAY	16.10 Lb
WITH 2" OVERLAY 1	22.90 Lb

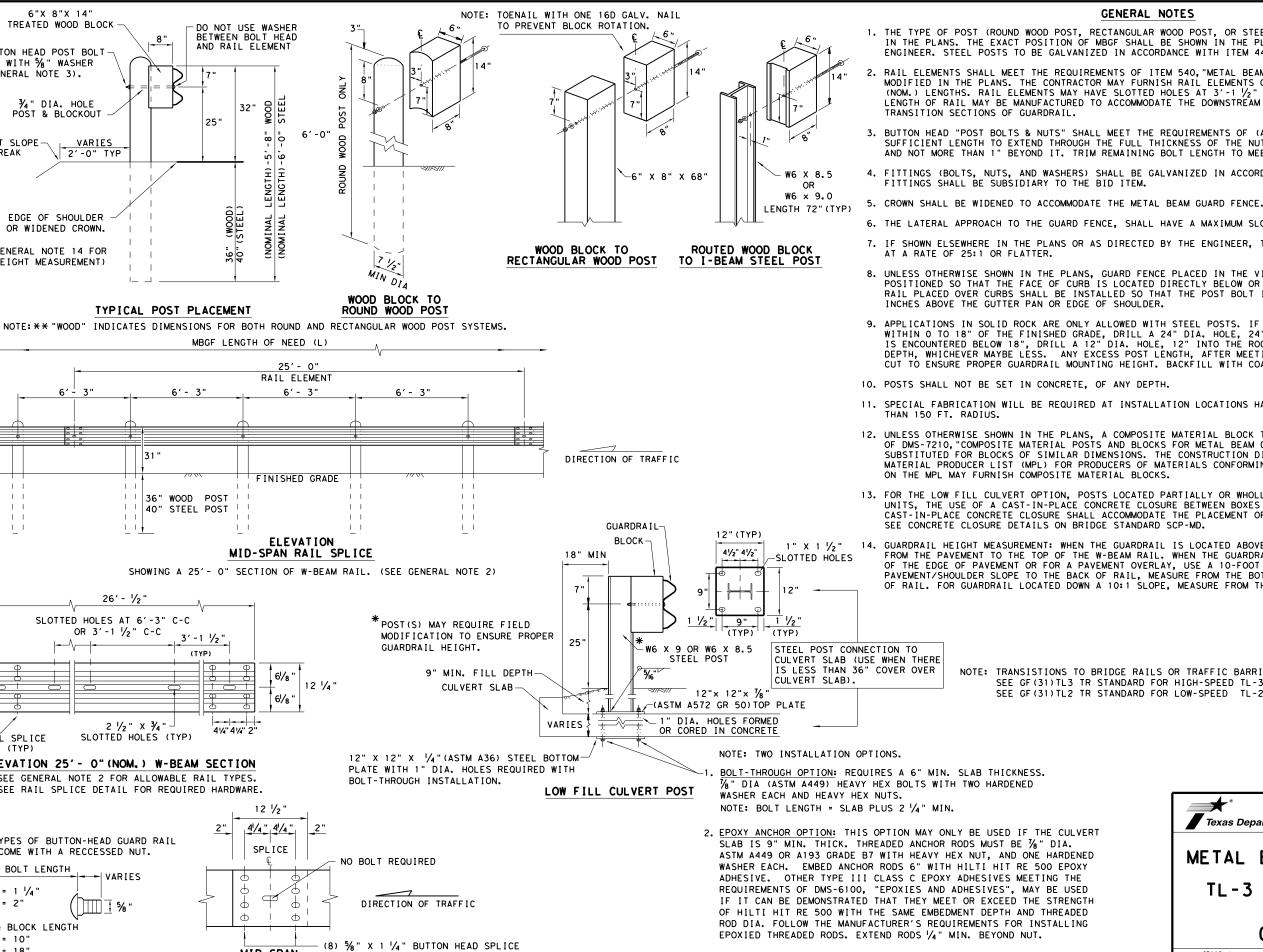
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NOTE: CULVERTS OF 25 FT. OR LESS, SEE GF (31) LS STANDARD FOR "LONG SPAN" OPTION.

GENERAL NOTES

1. THE TYPE OF POST (ROUND WOOD POST, RECTANGULAR WOOD POST, OR STEEL POST) WILL BE AS SHOWN IN THE PLANS. THE EXACT POSITION OF MBGF SHALL BE SHOWN IN THE PLANS OR AS DIRECTED BY THE ENGINEER, STEEL POSTS TO BE GALVANIZED IN ACCORDANCE WITH ITEM 445. "GALVANIZING.

RAIL ELEMENTS SHALL MEET THE REQUIREMENTS OF ITEM 540, "METAL BEAM GUARD FENCE" EXCEPT AS MODIFIED IN THE PLANS. THE CONTRACTOR MAY FURNISH RAIL ELEMENTS OF 25'- 0", OR 12'- 6" (NOM.) LENGTHS. RAIL ELEMENTS MAY HAVE SLOTTED HOLES AT $3'-1 \frac{1}{2}$ " C-C OR 6'-3" C-C. A SPECIAL LENGTH OF RAIL MAY BE MANUFACTURED TO ACCOMMODATE THE DOWNSTREAM ANCHOR TERMINAL (DAT) AND THE

3. BUTTON HEAD "POST BOLTS & NUTS" SHALL MEET THE REQUIREMENTS OF (ASTM A307), AND SHALL BE OF SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND 5/4" WASHER (FWC16g) AND NOT MORE THAN 1" BEYOND IT. TRIM REMAINING BOLT LENGTH TO MEET REQUIRED LENGTH.

4. FITTINGS (BOLTS, NUTS, AND WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING. FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM.

6. THE LATERAL APPROACH TO THE GUARD FENCE, SHALL HAVE A MAXIMUM SLOPE OF 1V:10H.

7. IF SHOWN ELSEWHERE IN THE PLANS OR AS DIRECTED BY THE ENGINEER, THE GUARD FENCE MAY BE FLARED

8. UNLESS OTHERWISE SHOWN IN THE PLANS. GUARD FENCE PLACED IN THE VICINITY OF CURBS SHALL BE POSITIONED SO THAT THE FACE OF CURB IS LOCATED DIRECTLY BELOW OR BEHIND THE FACE OF THE RAIL. RAIL PLACED OVER CURBS SHALL BE INSTALLED SO THAT THE POST BOLT IS LOCATED APPROXIMATELY 25

9. APPLICATIONS IN SOLID ROCK ARE ONLY ALLOWED WITH STEEL POSTS. IF SOLID ROCK IS ENCOUNTERED WITHIN 0 TO 18" OF THE FINISHED GRADE, DRILL A 24" DIA. HOLE, 24" INTO THE ROCK. IF SOLID ROCK IS ENCOUNTERED BELOW 18", DRILL A 12" DIA. HOLE, 12" INTO THE ROCK OR TO THE STANDARD EMBEDMENT DEPTH, WHICHEVER MAYBE LESS. ANY EXCESS POST LENGTH, AFTER MEETING THESE DEPTHS, MAY BE FIELD CUT TO ENSURE PROPER GUARDRAIL MOUNTING HEIGHT. BACKFILL WITH COARSE AGGREGATE MATERIAL.

11. SPECIAL FABRICATION WILL BE REQUIRED AT INSTALLATION LOCATIONS HAVING A CURVATURE OF LESS

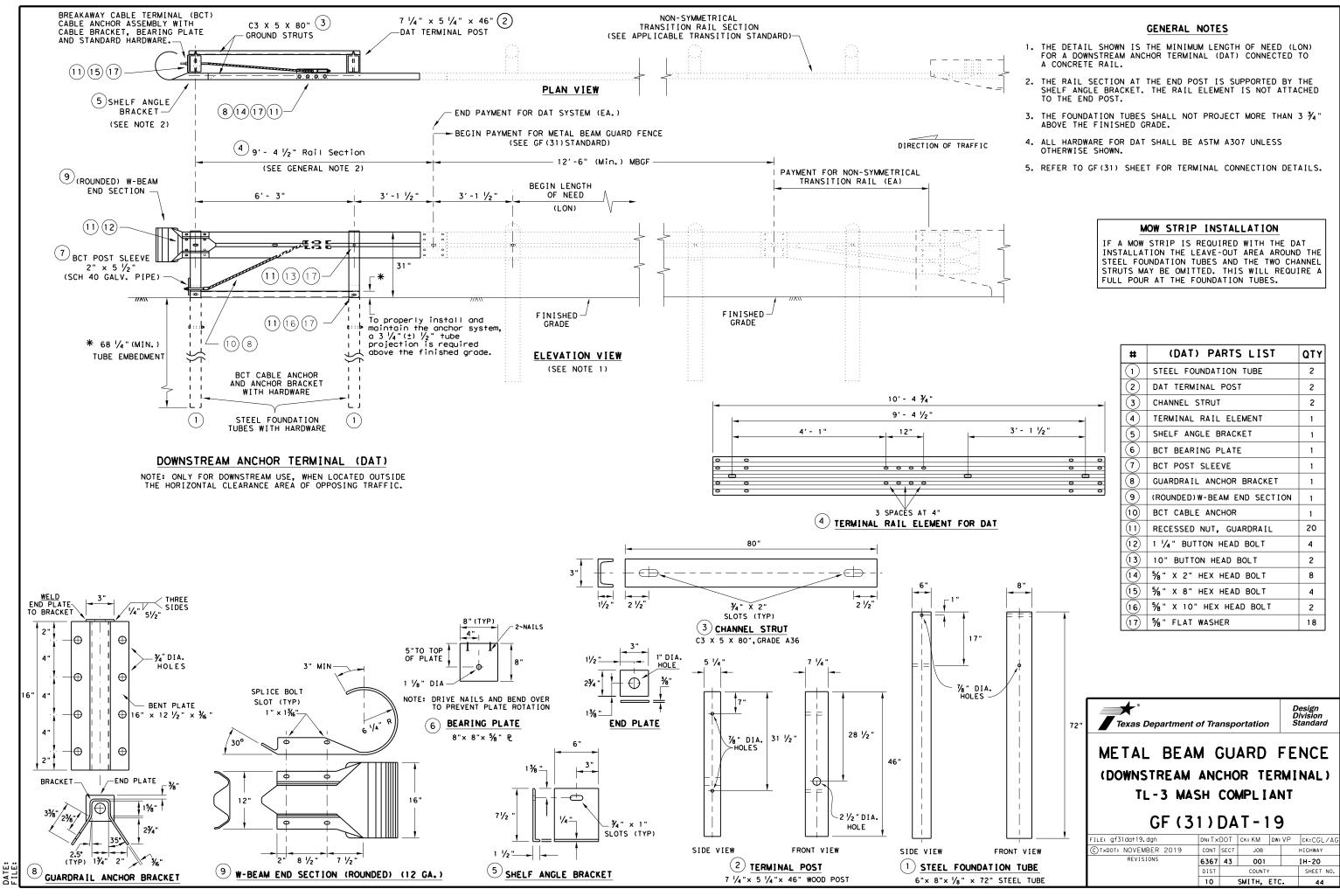
12. UNLESS OTHERWISE SHOWN IN THE PLANS, A COMPOSITE MATERIAL BLOCK THAT MEETS THE REQUIREMENTS OF DMS-7210, "COMPOSITE MATERIAL POSTS AND BLOCKS FOR METAL BEAM GUARD FENCE" MAY BE SUBSTITUTED FOR BLOCKS OF SIMILAR DIMENSIONS. THE CONSTRUCTION DIVISION, TXDOT MAINTAINS A MATERIAL PRODUCER LIST (MPL) FOR PRODUCERS OF MATERIALS CONFORMING TO DMS-7210 ONLY PRODUCERS

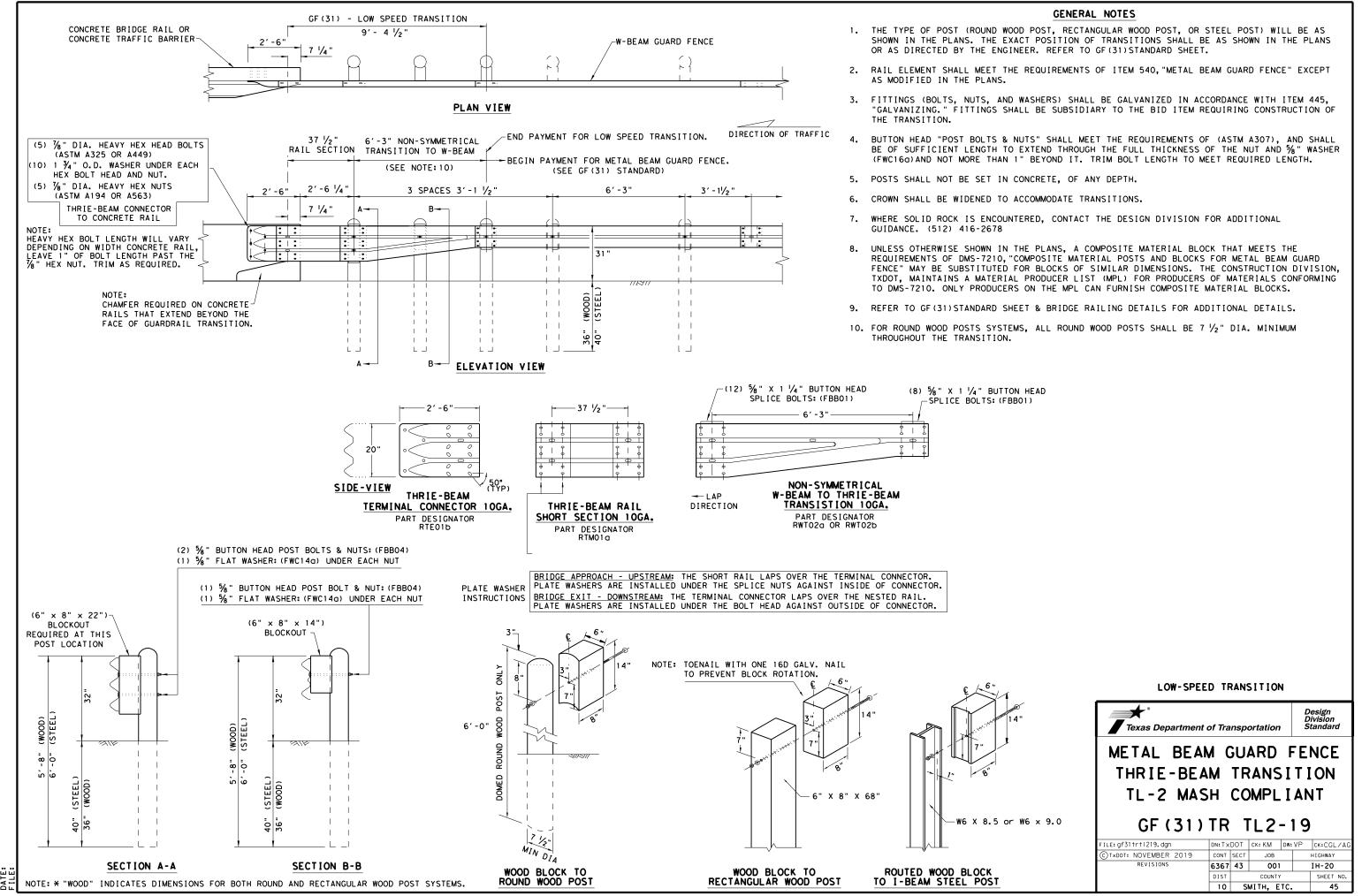
13. FOR THE LOW FILL CULVERT OPTION, POSTS LOCATED PARTIALLY OR WHOLLY BETWEEN PRECAST BOX CULVERT UNITS, THE USE OF A CAST-IN-PLACE CONCRETE CLOSURE BETWEEN BOXES IS REQUIRED. THE LENGTH OF THE CAST-IN-PLACE CONCRETE CLOSURE SHALL ACCOMMODATE THE PLACEMENT OF THE LOW FILL CULVERT OPTION.

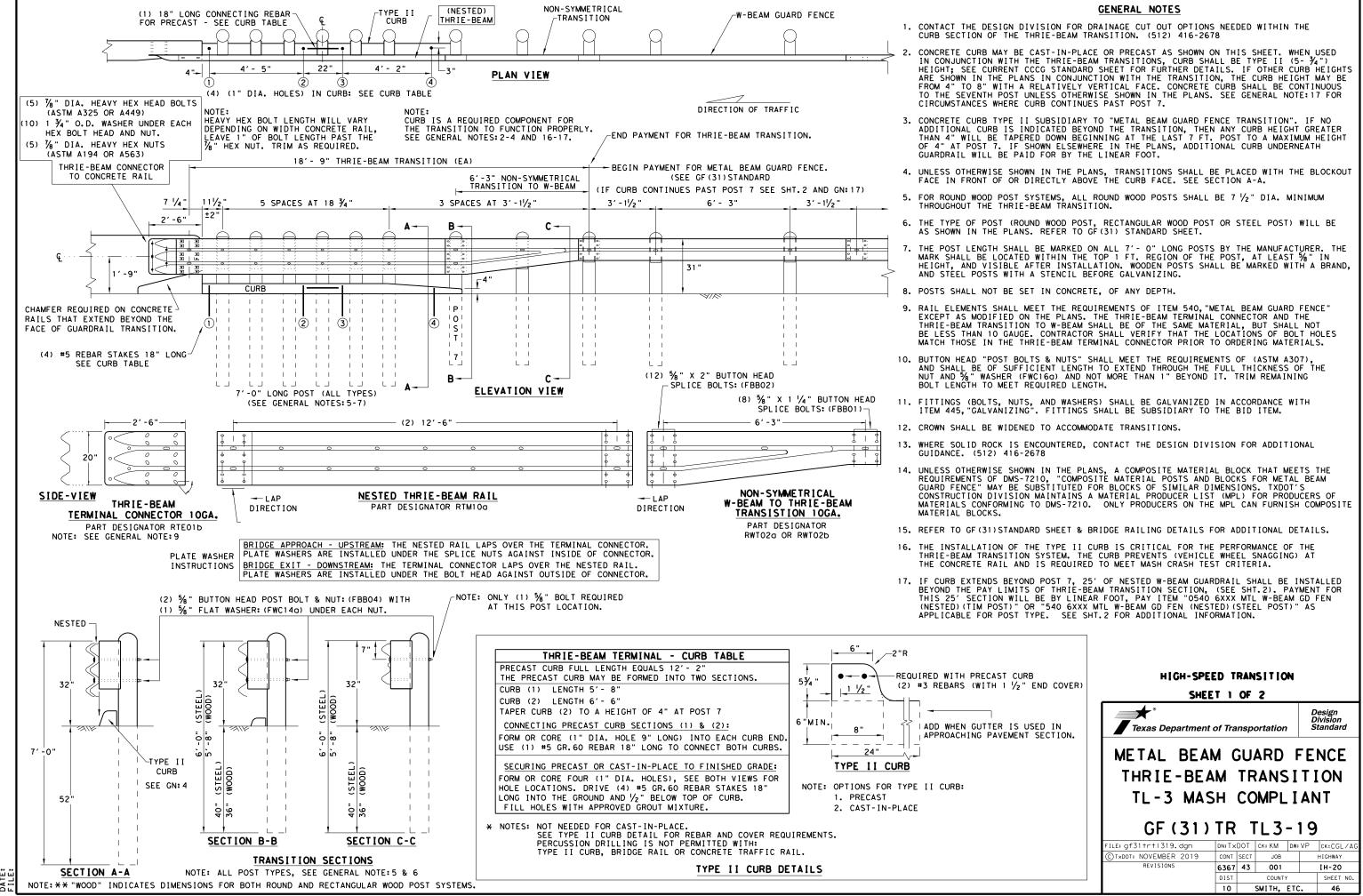
14. GUARDRAIL HEIGHT MEASUREMENT: WHEN THE GUARDRAIL IS LOCATED ABOVE PAVEMENT, MEASURE THE HEIGHT S FROM THE PAVEMENT TO THE TOP OF THE W-BEAM RAIL. WHEN THE GUARDRAIL IS LOCATED UP TO 2 FT. OFF OF THE EDGE OF PAVEMENT OR FOR A PAVEMENT OVERLAY, USE A 10-FOOT STRAIGHTEDGE TO EXTEND THE PAVEMENT/SHOULDER SLOPE TO THE BACK OF RAIL, MEASURE FROM THE BOTTOM OF STRAIGHTEDGE TO THE TOP OF RAIL. FOR GUARDRAIL LOCATED DOWN A 10:1 SLOPE, MEASURE FROM THE NOMINAL TERRAIN.

> NOTE: TRANSISTIONS TO BRIDGE RAILS OR TRAFFIC BARRIERS. SEE GF (31) TL3 TR STANDARD FOR HIGH-SPEED TL-3 TRANSITIONS. SEE GF (31) TL2 TR STANDARD FOR LOW-SPEED TL-2 TRANSITIONS.

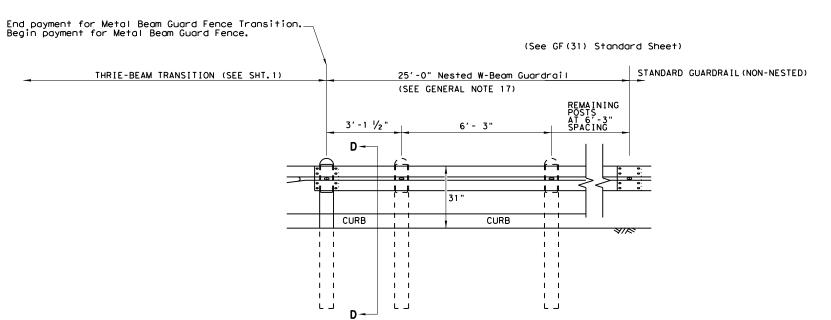


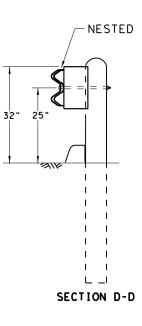






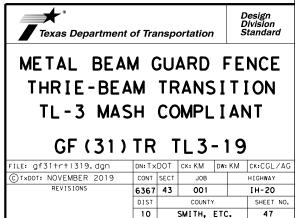
REQUIRED ALTERNATIVE FOR CONTINUOUS CURB EXTENDING PAST POST 7 (SEE SHT. 1 GENERAL NOTE 17)

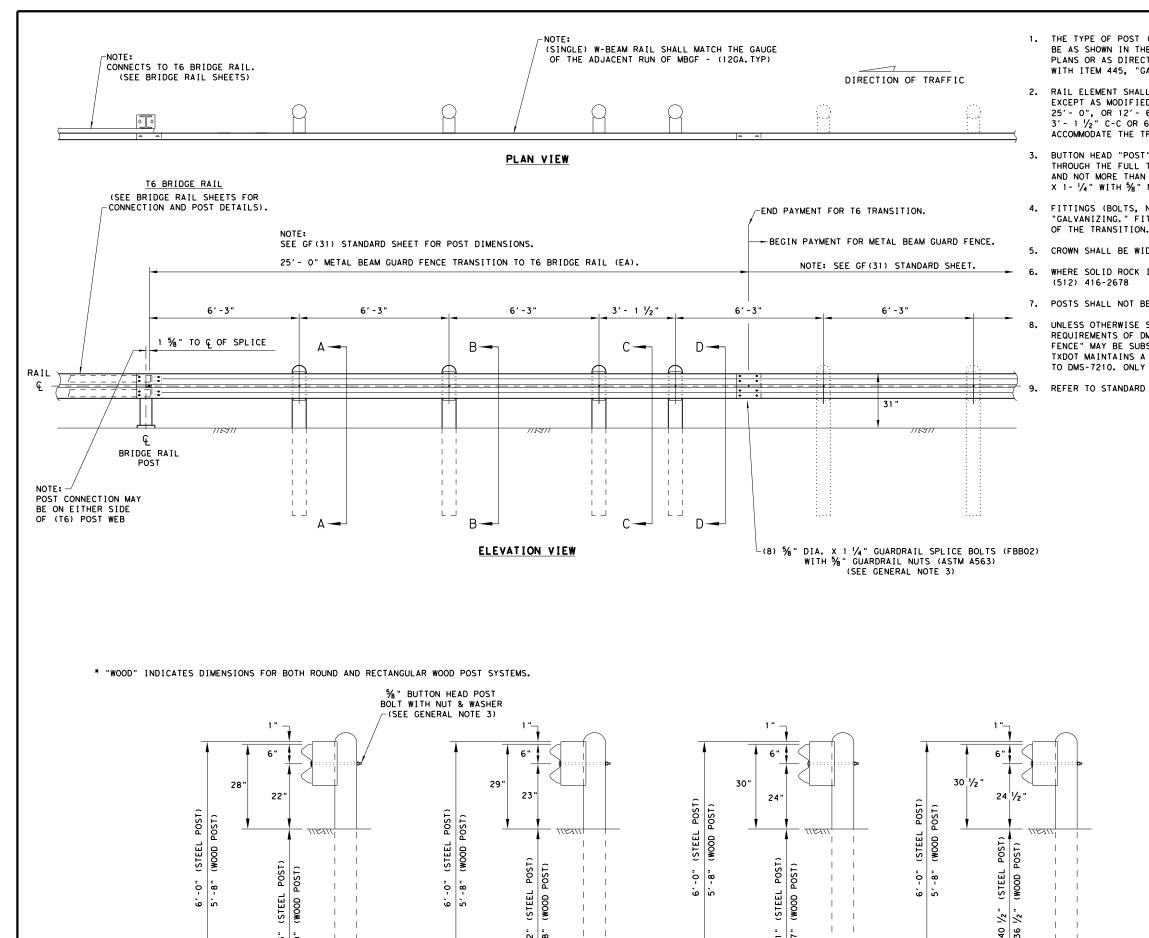




HIGH-SPEED TRANSITION

SHEET 2 OF 2





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SECTION C-C

SECTION D-D

SECTION B-B

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SECTION A-A

GENERAL NOTES

1. THE TYPE OF POST (ROUND WOOD POST, RECTANGULAR WOOD POST, OR STEEL POST) WILL BE AS SHOWN IN THE PLANS. THE EXACT POSITION OF MBGF SHALL BE SHOWN IN THE PLANS OR AS DIRECTED BY THE ENGINEER. STEEL POSTS TO BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING."

2. RAIL ELEMENT SHALL MEET THE REQUIREMENTS OF ITEM 540, "METAL BEAM GUARD FENCE" EXCEPT AS MODIFIED IN THE PLANS. THE CONTRACTOR MAY FURNISH RAIL ELEMENTS OF 25'- 0", OR 12'- 6" (NOM.) LENGTHS. RAIL ELEMENTS MAY HAVE SLOTTED HOLES AT 3' - 1 $\frac{1}{2}$ " C-C OR 6'-3" C-C. A SPECIAL LENGTH OF RAIL MAY BE MANUFACTURED TO ACCOMMODATE THE TRANSITION SECTIONS OF GUARDRAIL.

BUTTON HEAD "POST" BOLTS (ASTM A307 GR.A) SHALL BE OF SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT (ASTM A563) AND 5% "ROUND WASHER (ASTM F436) AND NOT MORE THAN 1" BEYOND IT. BUTTON HEAD "SPLICE" BOLTS (ASTM A307) ARE 5/8" X 1- 1/4" WITH 5/8" NUTS (ASTM A563).

FITTINGS (BOLTS, NUTS, AND WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING." FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM REQUIRING CONSTRUCTION

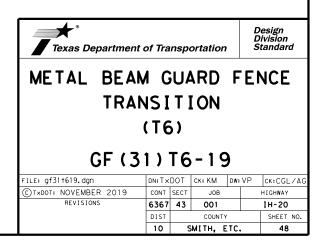
5. CROWN SHALL BE WIDENED TO ACCOMMODATE THE METAL BEAM GUARD FENCE.

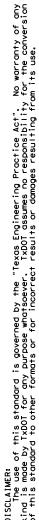
WHERE SOLID ROCK IS ENCOUNTERED. CONTACT THE DESIGN DIVISION FOR ADDITIONAL GUIDANCE.

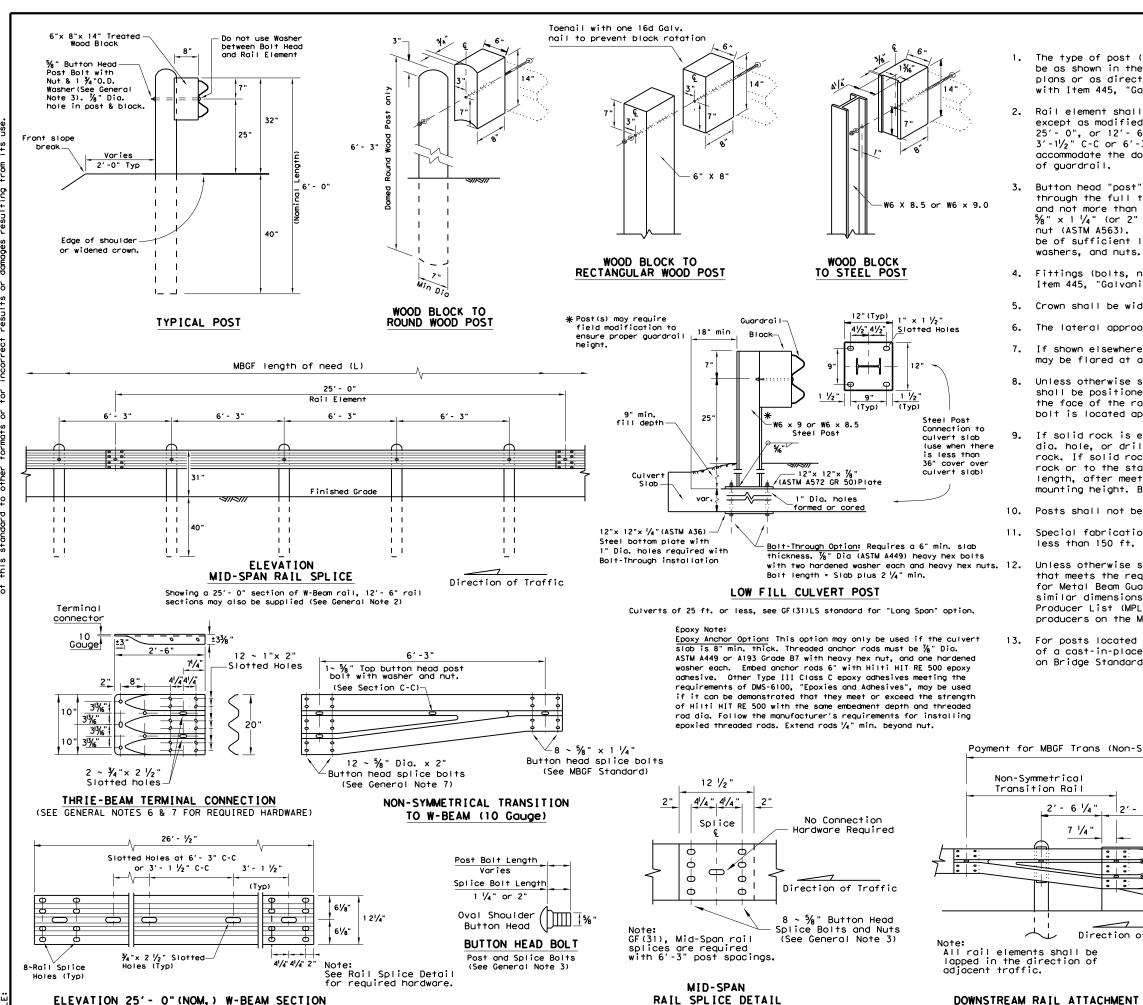
7. POSTS SHALL NOT BE SET IN CONCRETE.

UNLESS OTHERWISE SHOWN IN THE PLANS, A COMPOSITE MATERIAL BLOCK THAT MEETS THE REQUIREMENTS OF DMS-7210, "COMPOSITE MATERIAL POSTS AND BLOCKS FOR METAL BEAM GUARD FENCE" MAY BE SUBSTITUTED FOR BLOCKS OF SIMILAR DIMENSIONS. THE CONSTRUCTION DIVISION TXDOT MAINTAINS A MATERIAL PRODUCER LIST (MPL) FOR PRODUCERS OF MATERIALS CONFORMING TO DMS-7210. ONLY PRODUCERS ON THE MPL MAY FURNISH COMPOSITE MATERIAL BLOCKS.

REFER TO STANDARD GF (31) & APPLICABLE BRIDGE RAILING STANDARD FOR ADDITIONAL DETAILS.







12' - 6" RAIL SECTIONS MAY ALSO BE SUPPLIED (SEE GENERAL NOTE 2)

DOWNSTREAM RAIL ATTACH

GENERAL NOTES

The type of post (round wood post, rectangular wood post, or steel post) will be as shown in the plans. The exact position of MBGF shall be shown in the plans or as directed by the Engineer. Steel posts to be galvanized in accordance with Item 445, "Galvanizing."

Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified in the plans. The Contractor may furnish rail elements of 25' - 0", or 12' - 6" (nom.) lengths. Rail elements may have slotted holes at $3' - 1\frac{1}{2}$ " C-C or 6'-3" C-C. A special length of rail may be manufactured to accommodate the downstream anchor terminal (DAT) and the transition sections

3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and Type A (1 $\frac{3}{4}$ " O.D.) washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are $\frac{1}{2}$ " x 1 $\frac{1}{4}$ " (or 2" long at triple rail splices) with a $\frac{5}{8}$ " double recessed nut (ASTM A563). Thrie beam "connection" 1/8" dia. (ASTM A325) hex bolts shall be of sufficient length to extend through the full thickness of the rail,

4. Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item.

5. Crown shall be widened to accommodate the Metal Beam Guard Fence.

The lateral approach to the guard fence, shall have a maximum slope of 1V:10H.

If shown elsewhere in the plans or as directed by the Engineer, the guard fence may be flared at a rate of 25:1 or flatter.

Unless otherwise shown in the plans, guard fence placed in the vicinity of curbs shall be positioned so that the face of curb is located directly below or behind the face of the rail. Rail placed over curbs shall be installed so that the post bolt is located approximately 25 inches above the gutter pan or edge of shoulder

If solid rock is encountered within 0 to 18" of the finished grade, drill a 22' dia. hole, or drill two 12" dia. front to back overlapping holes, 24" into the rock. If solid rock is encountered below 18", drill a 12" dia. hole, 12" into the rock or to the standard embedment depth, whichever maybe less. Any excess post length, after meeting these depths, may be field cut to ensure proper guardrail mounting height. Backfill with a cohesionless material.

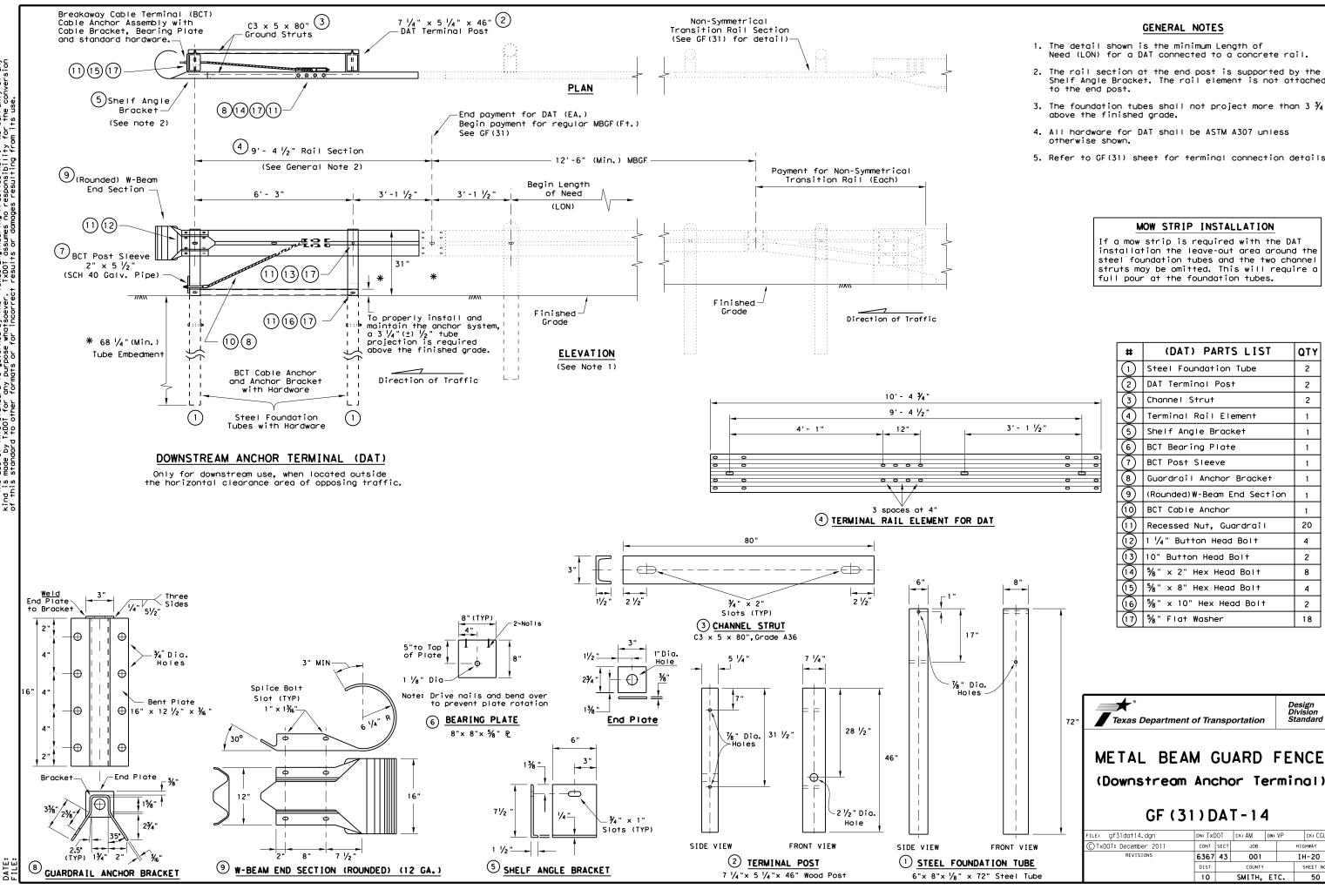
10. Posts shall not be set in concrete, of any depth.

11. Special fabrication will be required at installations having a curvature of less than 150 ft. radius.

Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of DMS-7210, "Composite Material Posts and Blocks for Metal Beam Guard Fence" may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TxDOT maintains a Material Producer List (MPL) for producers of materials conforming to DMS-7210. Only producers on the MPL may furnish composite material posts and/or blocks.

13. For posts located partially or wholly between precast box culvert units, the use of a cast-in-place concrete closure between boxes is required. See Detail "A" on Bridge Standard SCP-MD.

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- 1. The detail shown is the minimum Length of Need (LON) for a DAT connected to a concrete rail.
- The rail section at the end post is supported by the Shelf Angle Bracket. The rail element is not attached to the end post.
- 3. The foundation tubes shall not project more than 3 $\frac{3}{4}$
- 4. All hardware for DAT shall be ASTM A307 unless
- 5. Refer to GF(31) sheet for terminal connection details.

MOW STRIP INSTALLATION

If a mow strip is required with the DAT installation the leave-out area around the steel foundation tubes and the two channel struts may be omitted. This will require a full pour at the foundation tubes.

#	(DAT) PARTS LIST	QTY
	Steel Foundation Tube	2
2	DAT Terminal Post	2
3	Channel Strut	2
4	Terminal Rail Element	1
5	Shelf Angle Bracket	1
6	BCT Bearing Plate	1
7	BCT Post Sleeve	1
8	Guardrail Anchor Bracket	1
٩	(Rounded)W-Beam End Section	1
(1)	BCT Cable Anchor	1
1	Recessed Nut, Guardrail	20
(12)	1 1/4" Button Head Bolt	4
(13)	10" Button Head Bolt	2
(14)	5⁄8" × 2" He× Head Bo∣†	8
(15)	5% × 8" Hex Head Bo∣t	4
(16)	5⁄8" × 10" Hex Head Bo∣t	2
(1)	⅓" Flat Washer	18

Design Division Standard

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SHEET NO.

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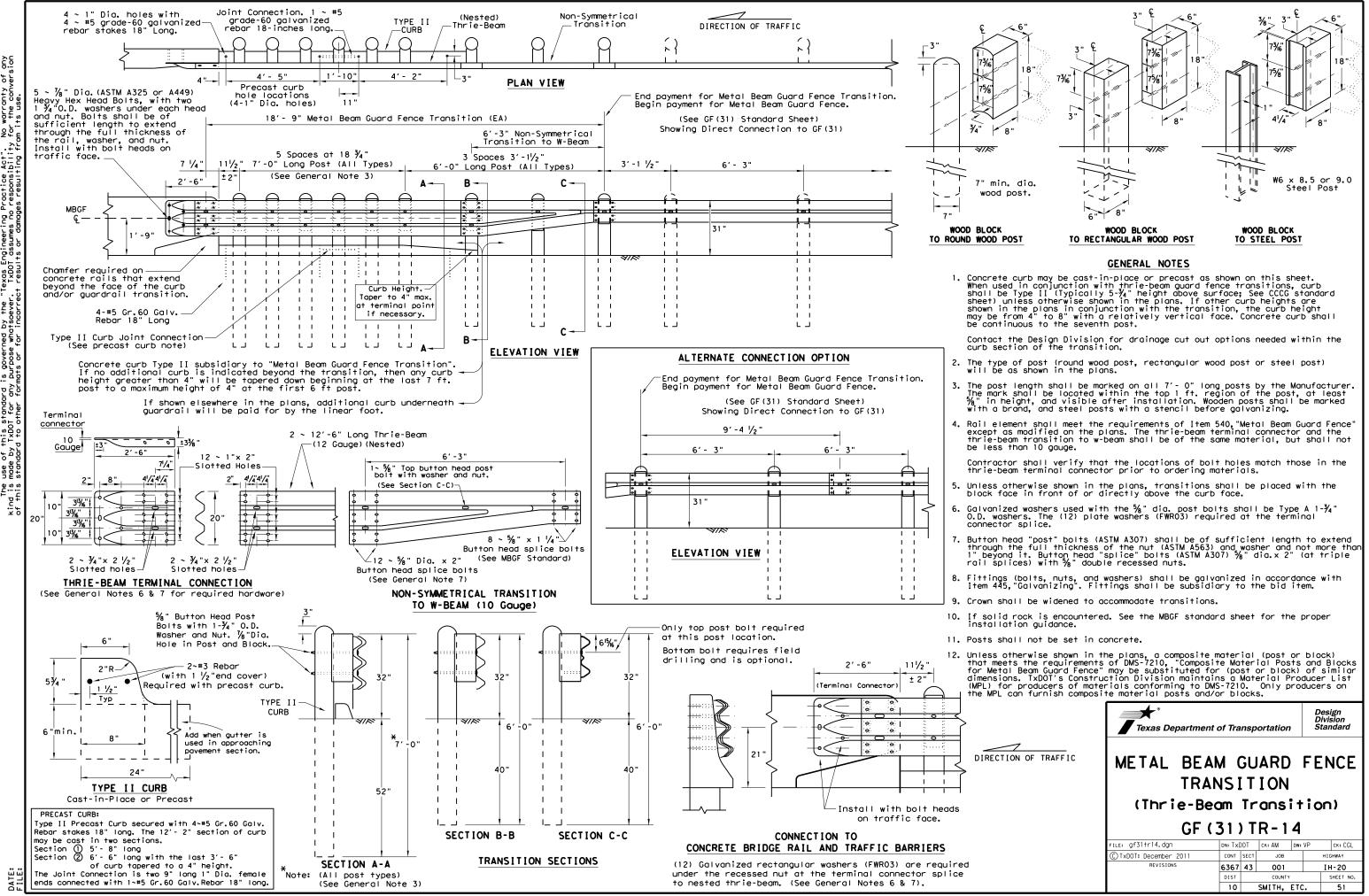
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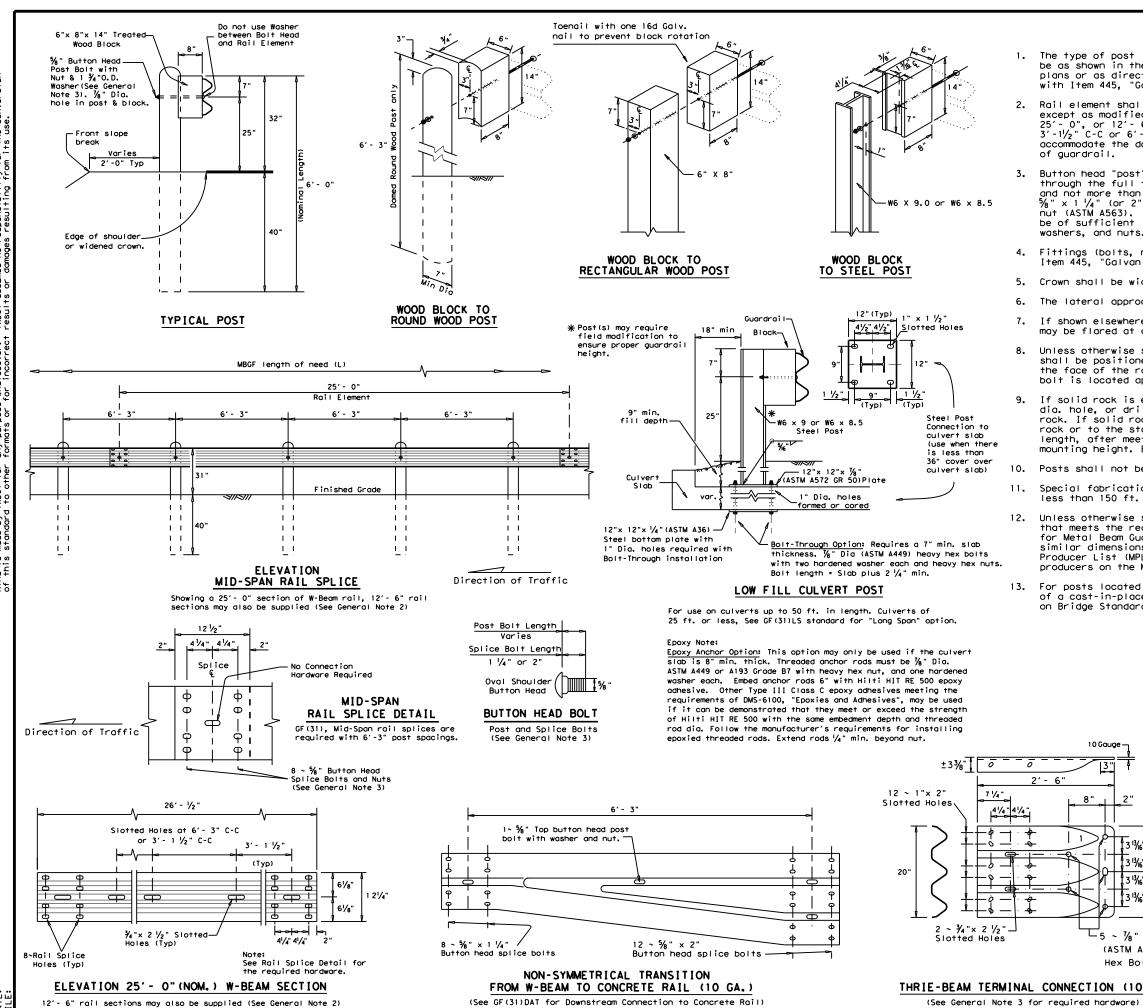
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(See General Note 3 for required hard

GENERAL NOTES

The type of post (round wood post, rectangular wood post, or steel post) will be as shown in the plans. The exact position of MBGF shall be shown in the plans or as directed by the Engineer. Steel posts to be galvanized in accordance with Item 445, "Galvanizing."

 Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified in the plans. The Contractor may furnish rail elements of 0", or 12'- 6" (nom.) lengths. Rail elements may have slotted holes at C-C or 6'-3" C-C. A special length of rail may be manufactured to accommodate the downstream anchor terminal (DAT) and the transition sections

3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and Type A (1 3/4 0. D.) washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are $\frac{5}{8}$ " x 1 $\frac{1}{4}$ " (or 2" long at triple rail splices) with a $\frac{5}{8}$ " double recessed nut (ASTM A563). Thrie beam "connection" $\frac{7}{8}$ " dia. (ASTM A325) hex bolts shall be of sufficient length to extend through the full thickness of the rail,

4. Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item.

Crown shall be widened to accommodate the Metal Beam Guard Fence.

The lateral approach to the guard fence, shall have a maximum slope of 1V:10H.

If shown elsewhere in the plans or as directed by the Engineer, the guard fence may be flared at a rate of 25:1 or flatter.

Unless otherwise shown in the plans, guard fence placed in the vicinity of curbs shall be positioned so that the face of curb is located directly below or behind the face of the rail. Rail placed over curbs shall be installed so that the post bolt is located approximately 25 inches above the gutter pan or edge of shoulder

9. If solid rock is encountered within 0 to 18" of the finished grade, drill a 22' dia. hole, or drill two 12" dia. front to back overlapping holes, 24" into the rock. If solid rock is encountered below 18", drill a 12" dia. hole, 12" into the rock or to the standard embedment depth, whichever maybe less. Any excess post length, after meeting these depths, may be field cut to ensure proper guardrail mounting height. Backfill with a cohesionless material.

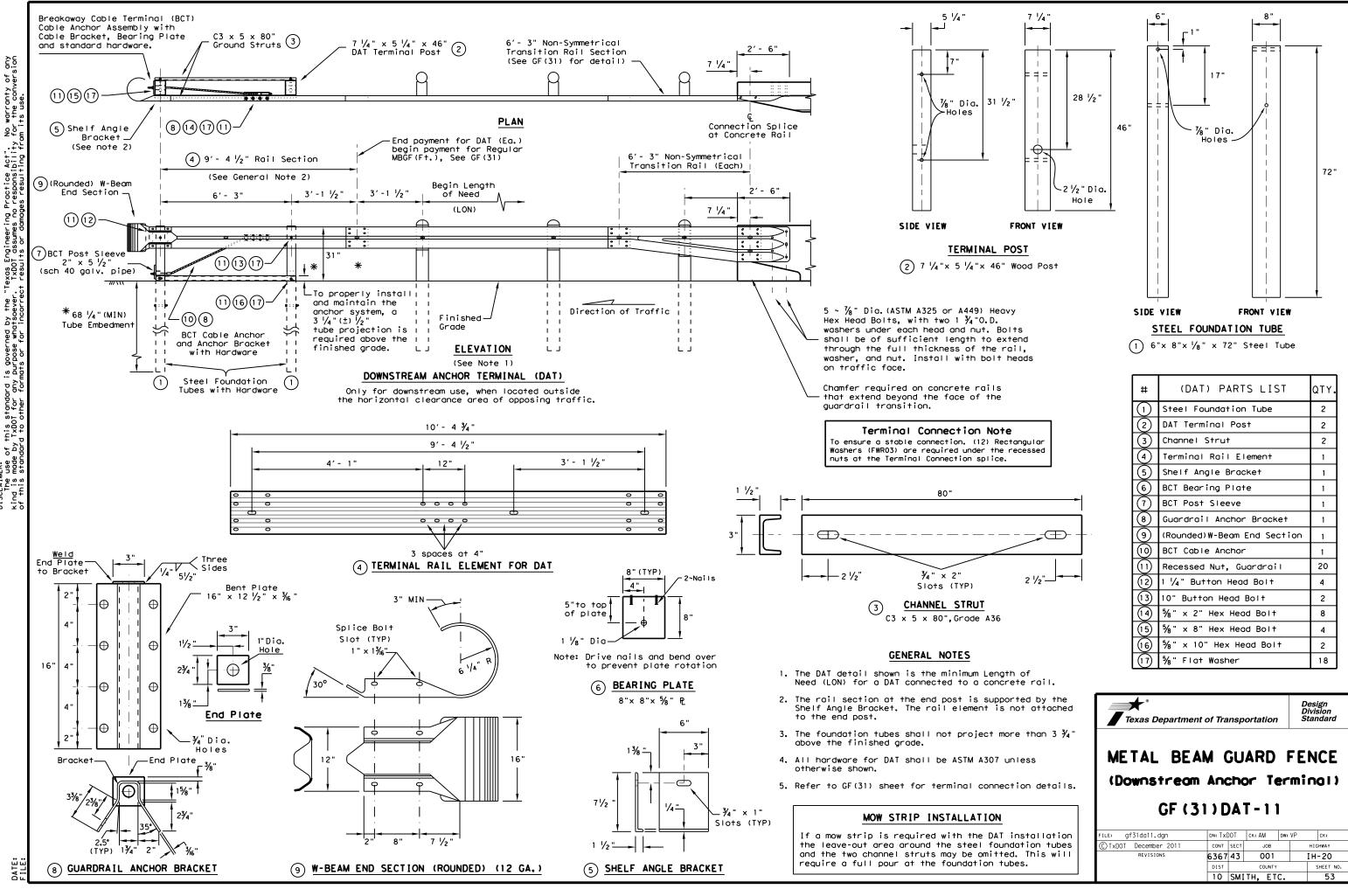
10. Posts shall not be set in concrete, of any depth.

11. Special fabrication will be required at installations having a curvature of less than 150 ft. radius.

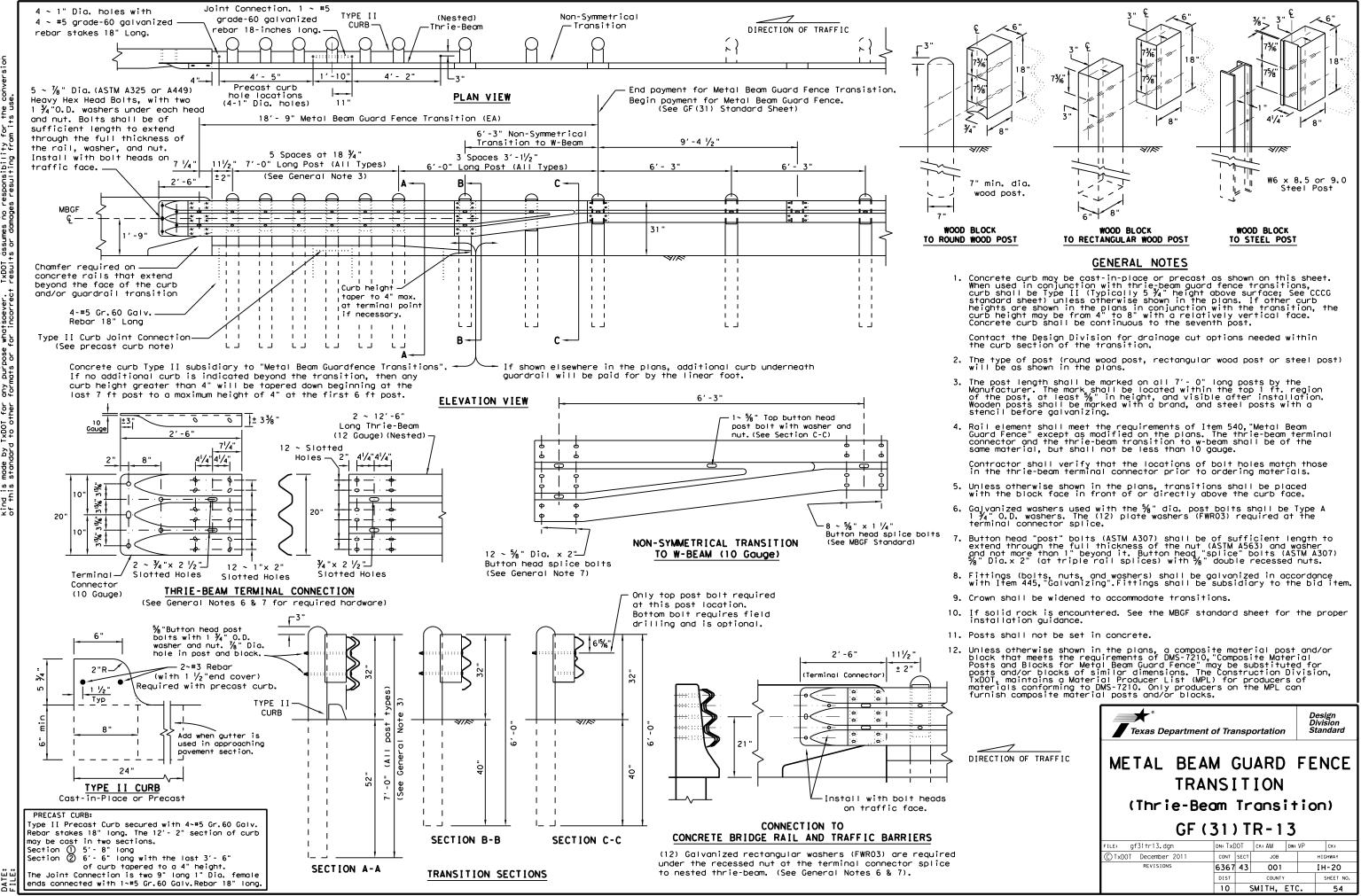
12. Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of DMS-7210, "Composite Material Posts and Blocks for Metal Beam Guard Fence" may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TxDOT maintains a Material Producer List (MPL) for producers of materials conforming to DMS-7210. Only producers on the MPL may furnish composite material posts and/or blocks.

13. For posts located partially or wholly between precast box culvert units, the use of a cast-in-place concrete closure between boxes is required. See Detail "A" on Bridge Standard SCP-MD.

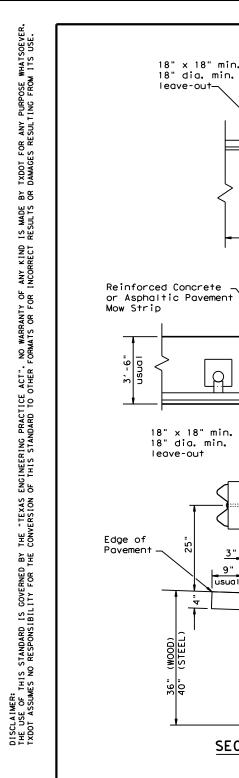
10 Gauge						
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Hex Bolts.	FILE: gf3111.dgn	dn: Tx[DOT	ск: АМ	Dw: VP	CK:
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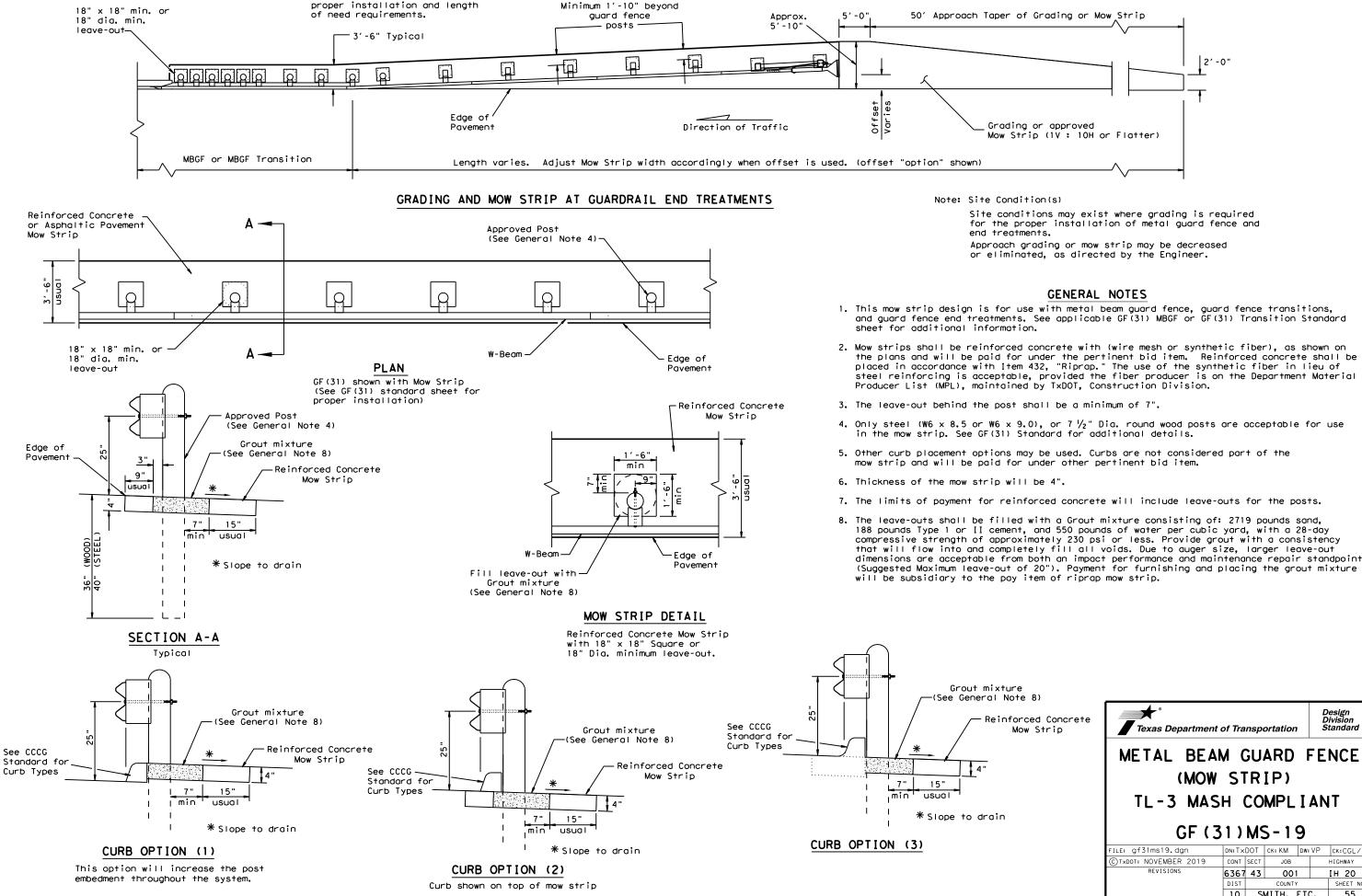


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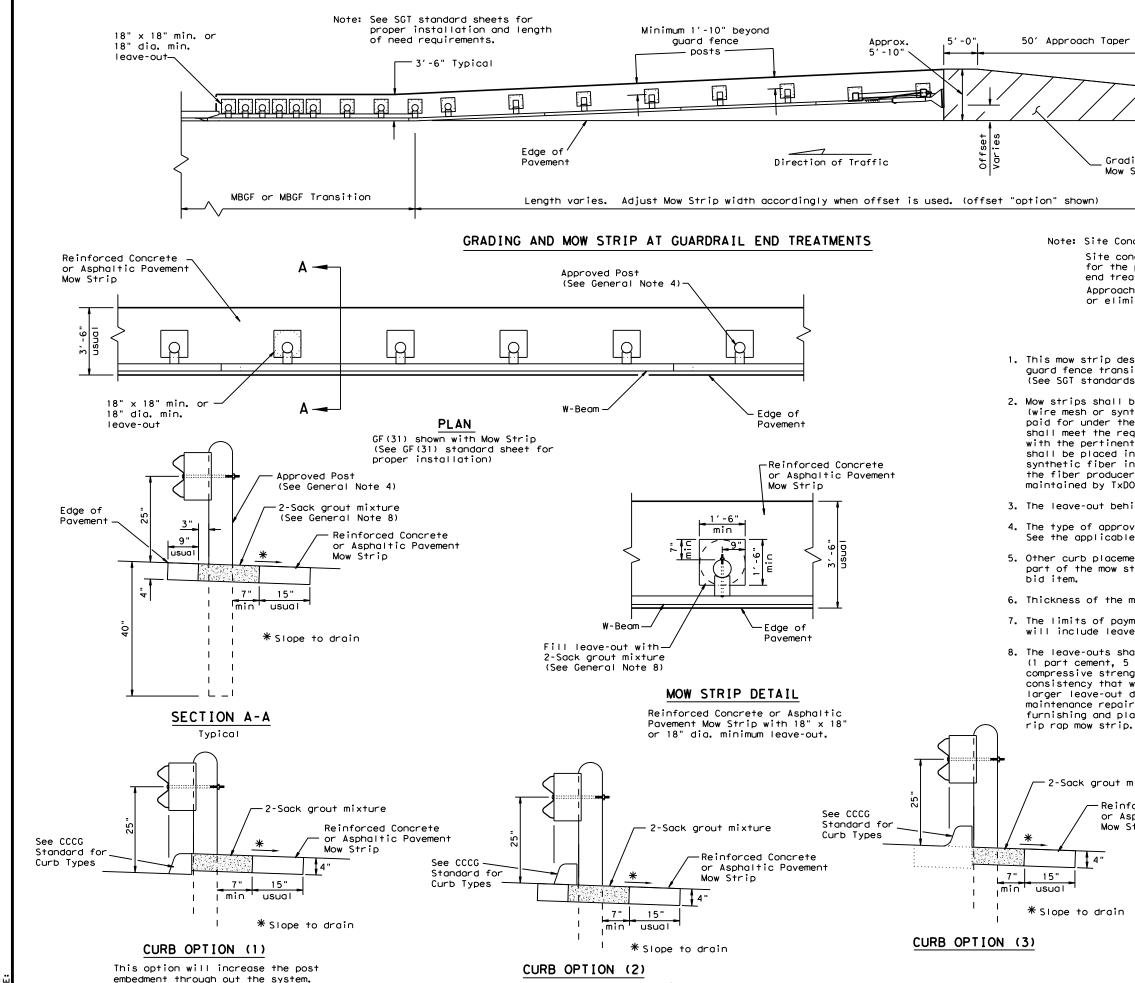




Note: See SGT standard sheets for

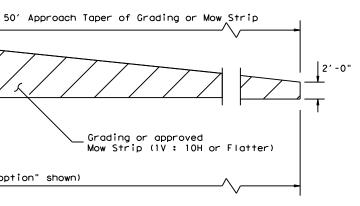
for the proper installation of metal guard fence and

xture Note 8)							
	*					esign	
inforced Concrete Mow Strip	Texas Department	of Tra	nspo	ortation		ivision tandard	
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Curb shown on top of mow strip

oeve use.



Note: Site Condition(s)

- Site conditions may exist where grading is required for the proper installation of metal guard fence and end treatments.
- Approach grading or mow strip may be decreased or eliminated, as directed by the Engineer.

GENERAL NOTES

1. This mow strip design is for use with metal beam guard fence, guard fence transitions, and guard fence end treatments (See SGT standards for proper SGT installation).

2. Mow strips shall be asphaltic pavement or reinforced concrete (wire mesh or synthetic fiber), as shown on the plans and will be paid for under the pertinent bid item. Asphaltic pavement shall meet the requirements of the item, and be placed in accordance with the pertinent bid item as shown in the plans. Reinforced concrete shall be placed in accordance with Item 432, "Riprap." The use of the synthetic fiber in lieu of steel reinforcing is acceptable, provided the fiber producer is on the Department Material Producer List (MPL), maintained by TxDOT, Construction Division.

3. The leave-out behind the post shall be a minimum of 7".

4. The type of approved post will be as shown in the plans. See the applicable standard sheets for additional details and information.

5. Other curb placement options may be used. Curbs are not considered part of the mow strip and will be paid for under other pertinent

6. Thickness of the mow strip will be 4".

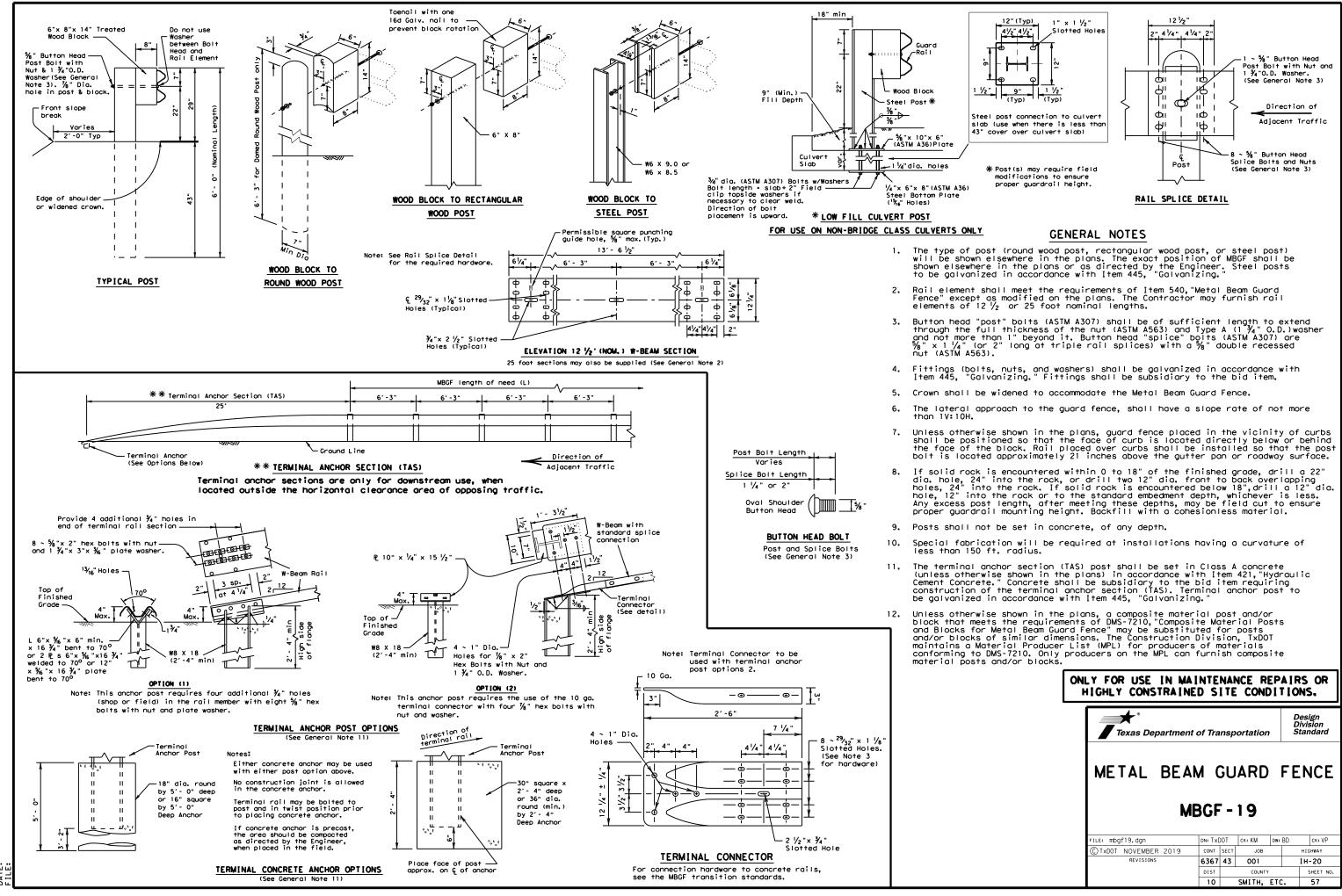
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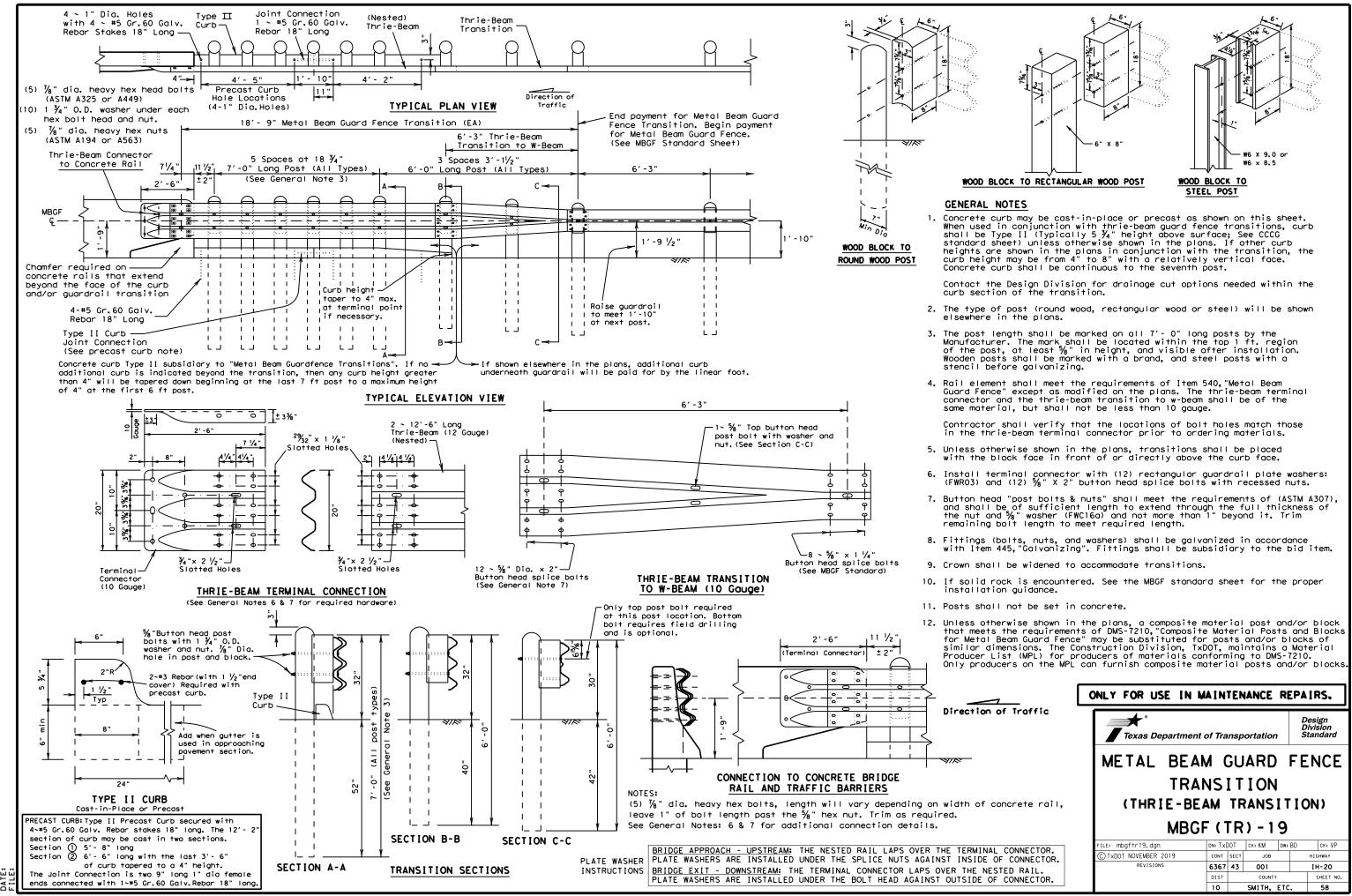
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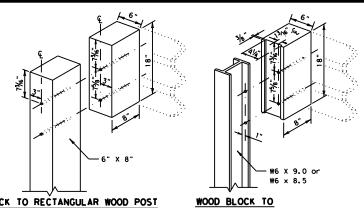
7. The limits of payment for asphaltic pavement or reinforced concrete will include leave-outs for the posts.

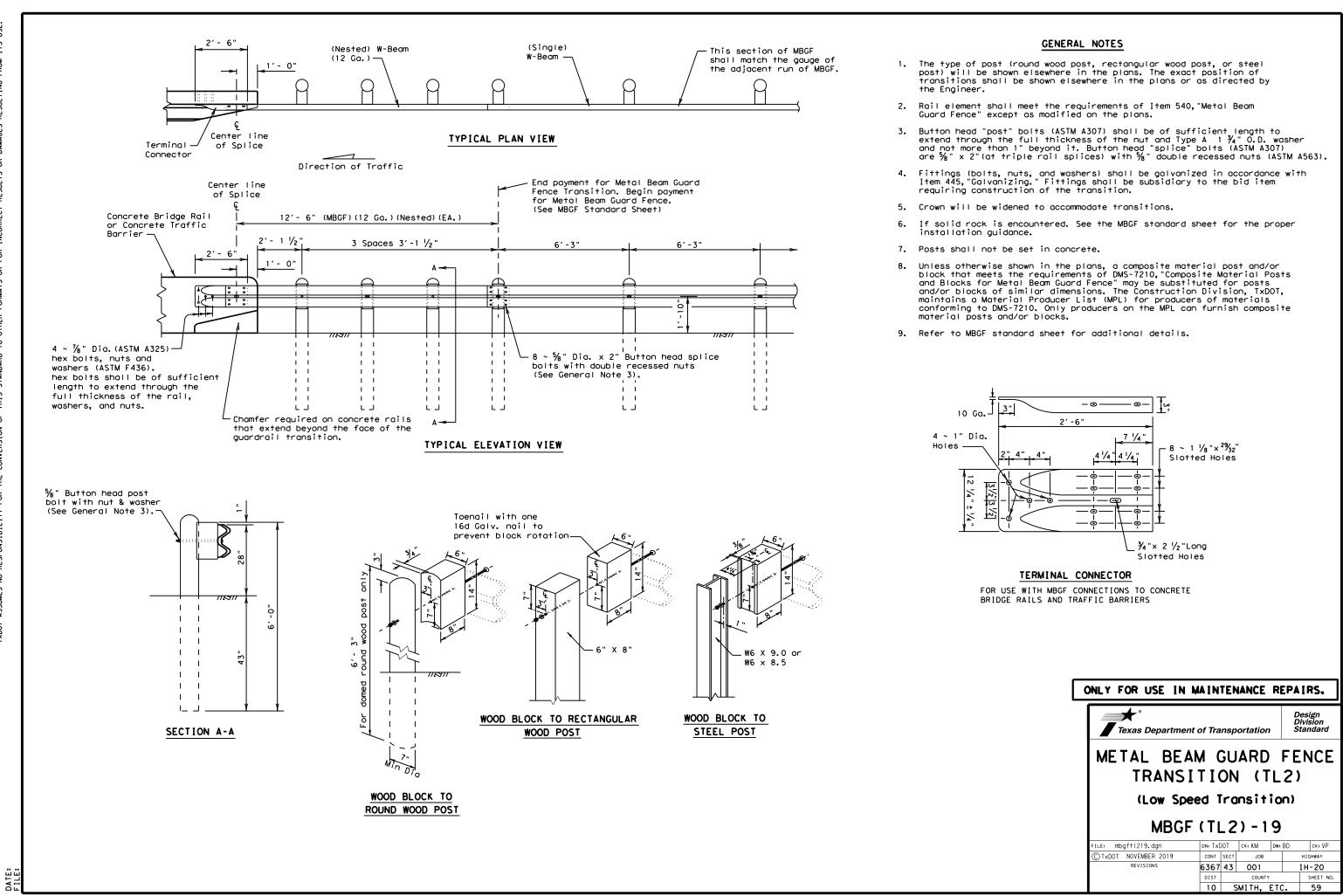
8. The leave-outs shall be filled with no more than a 2-sack grout mixture (1 part cement, 5 parts water, and 14 parts sand by volume) with a 28-day compressive strength of approximately 120 psi or less. Provide grout of a consistency that will flow into and completly fill all voids. Due to auger size, larger leave-out dimensions are acceptable from both an impact performance and maintenance repair standpoint (Suggested Maximum leave-out of 20"). Payment for furnishing and placing the grout mixture will be subsidiary to the pay item of

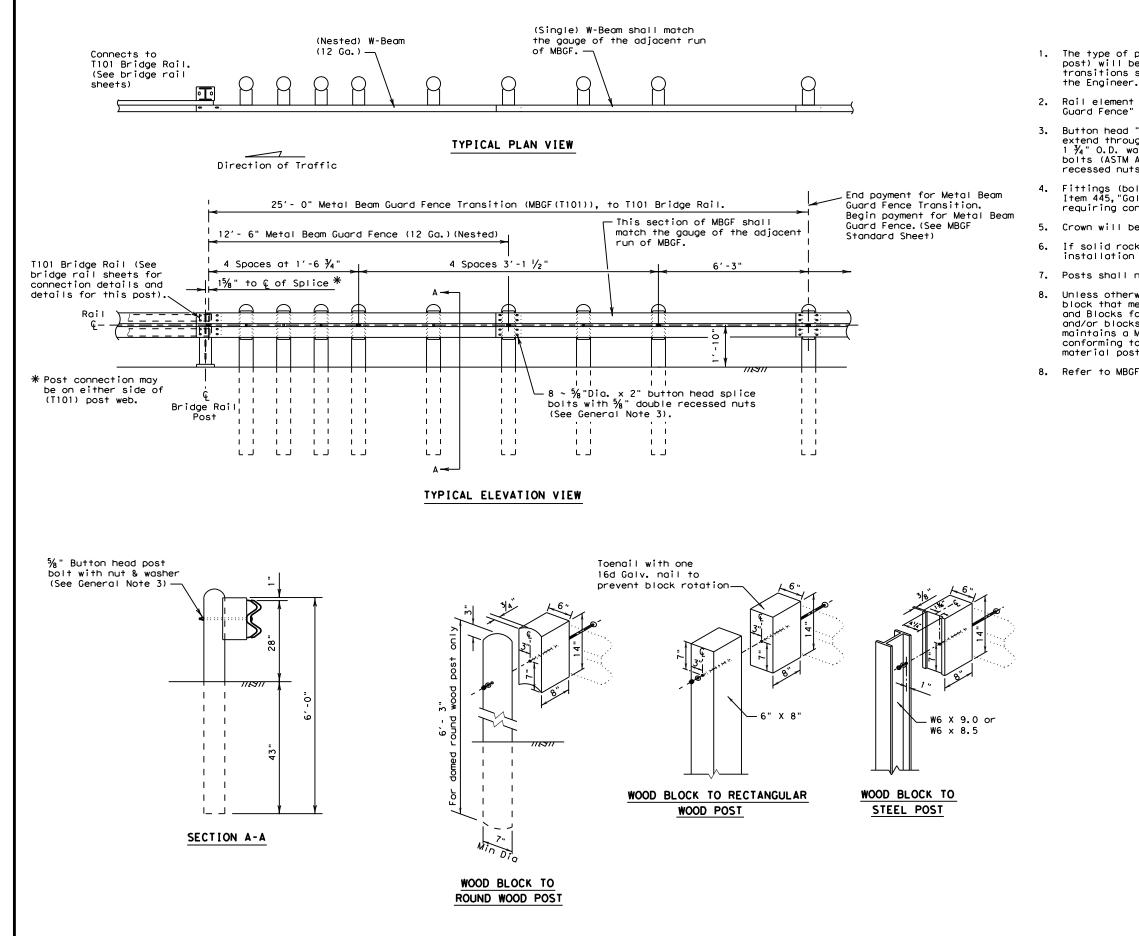
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GENERAL NOTES

 The type of post (round wood post, rectangular wood post, or steel post) will be shown elsewhere in the plans. The exact position of transitions shall be shown elsewhere in the plans or as directed by the Engineer.

2. Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans.

3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and the Type A 1 ¾" 0.D. washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are ½ x 2" (at triple rail splices) with a ½" double recessed nuts (ASTM A563).

4. Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item requiring construction of the transition.

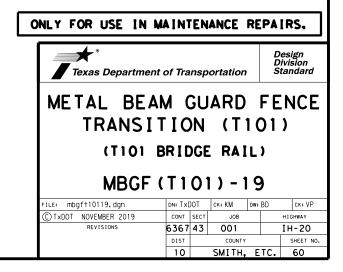
Crown will be widened to accommodate transitions.

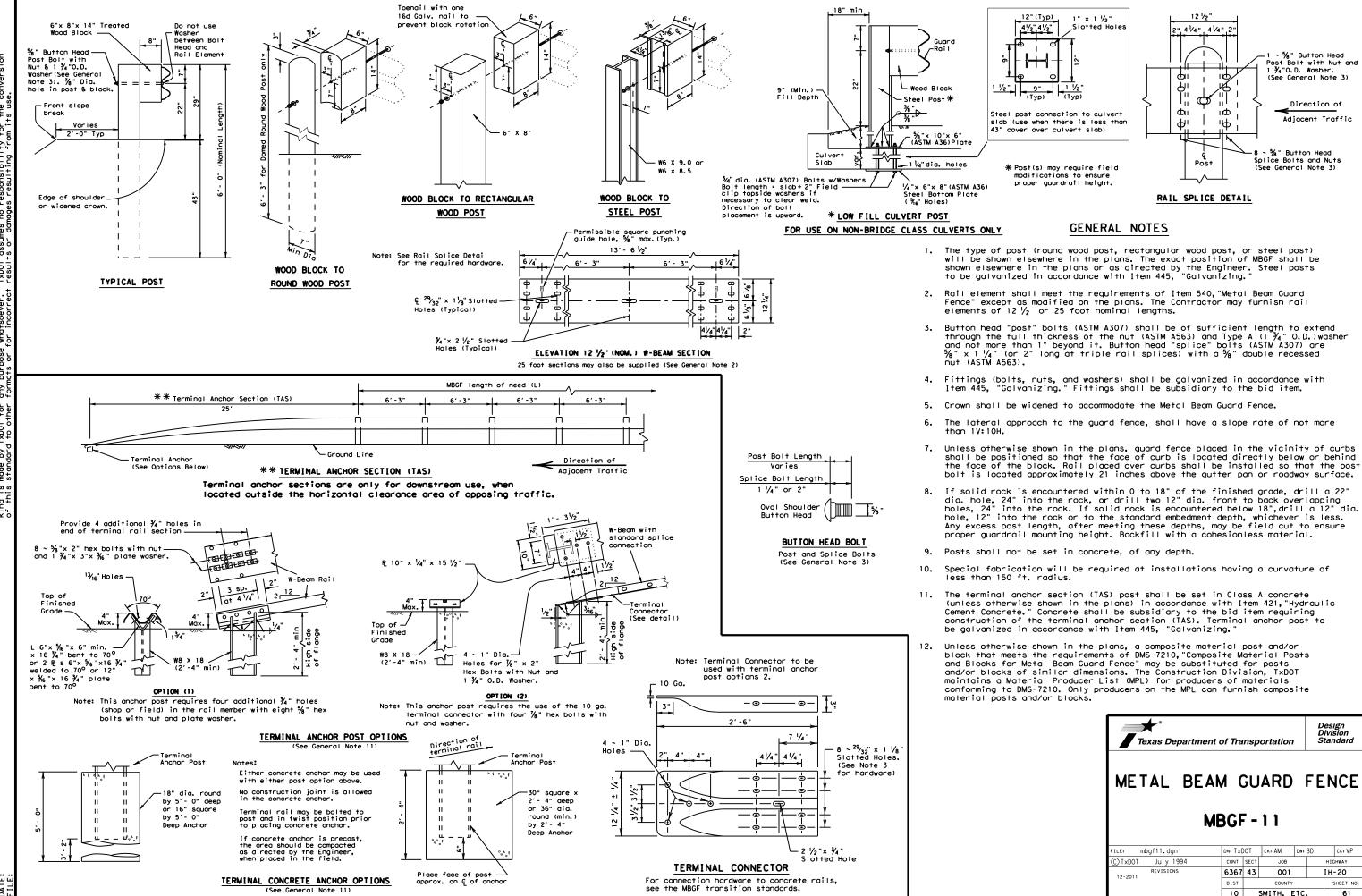
If solid rock is encountered. See the $\ensuremath{\mathsf{MBCF}}$ standard sheet for proper installation guidance.

7. Posts shall not be set in concrete.

Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of DMS-7210, "Composite Material Posts and Blocks for Metal Beam Guard Fence" may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TxDOT, maintains a Material Producer List (MPL) for producers of materials conforming to DMS-7210. Only producers on the MPL can furnish composite material posts and/or blocks.

8. Refer to MBGF Standard Sheet for additional details.

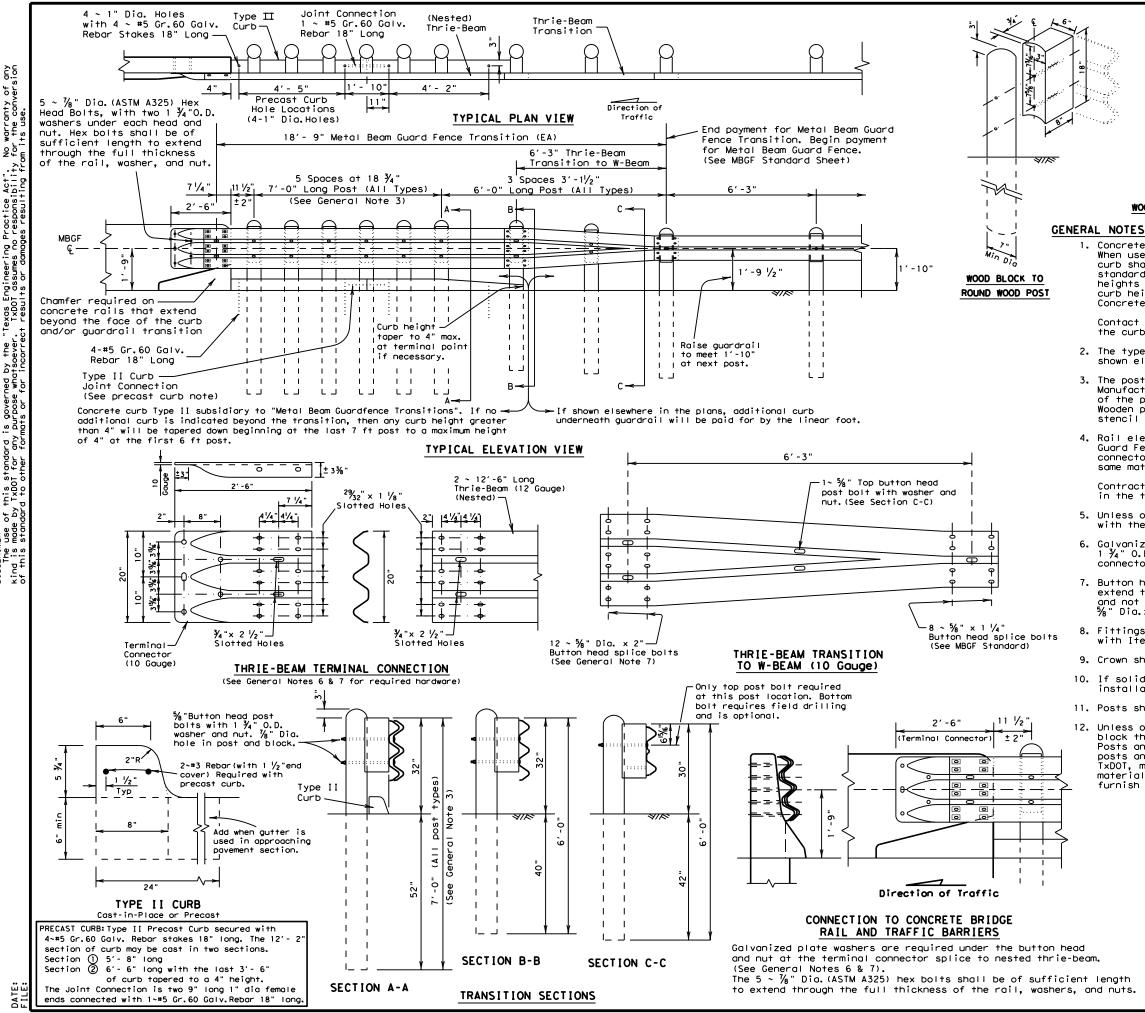




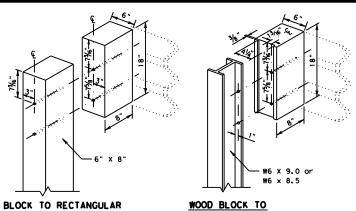
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WOOD BLOCK TO RECTANGULAR WOOD POST

 Concrete curb may be cast-in-place or precast as shown on this sheet. When used in conjunction with thrie-beam guard fence transitions, curb shall be Type II (Typically 5 ¼ " height above surface; See CCCG standard sheet) unless otherwise shown in the plans. If other curb heights are shown in the plans in conjunction with the transition, the curb height may be from 4" to 8" with a relatively vertical face. Concrete curb shall be continuous to the seventh post.

STEEL POST

Contact the Design Division for drainage cut options needed within the curb section of the transition.

2. The type of post (round wood, rectangular wood or steel) will be shown elsewhere in the plans.

3. The post length shall be marked on all 7' - 0" long posts by the Manufacturer. The mark shall be located within the top 1 ft. region of the post, at least %" in height, and visible after installation. Wooden posts shall be marked with a brand, and steel posts with a stencil before aalvanizina.

4. Rail element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans. The thrie-beam terminal connector and the thrie-beam transition to w-beam shall be of the same material, but shall not be less than 10 gauge.

Contractor shall verify that the locations of bolt holes match those in the thrie-beam terminal connector prior to ordering materials.

5. Unless otherwise shown in the plans, transitions shall be placed with the block face in front of or directly above the curb face.

6. Galvanized washers used with the $\frac{5}{6}$ " dia. post bolts shall be Type A 1 $\frac{3}{4}$ " 0.D. washers. The (24) plate washers required at the terminal connector splice are 1 $\frac{3}{4}$ " x 3" x $\frac{3}{6}$ " plate washers with a $\frac{1}{6}$ " x 1" hole.

7. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) %" Dia.x 2" (at triple rail splices) with %" double recessed nuts.

Fittings (bolts, nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing". Fittings shall be subsidiary to the bid item.

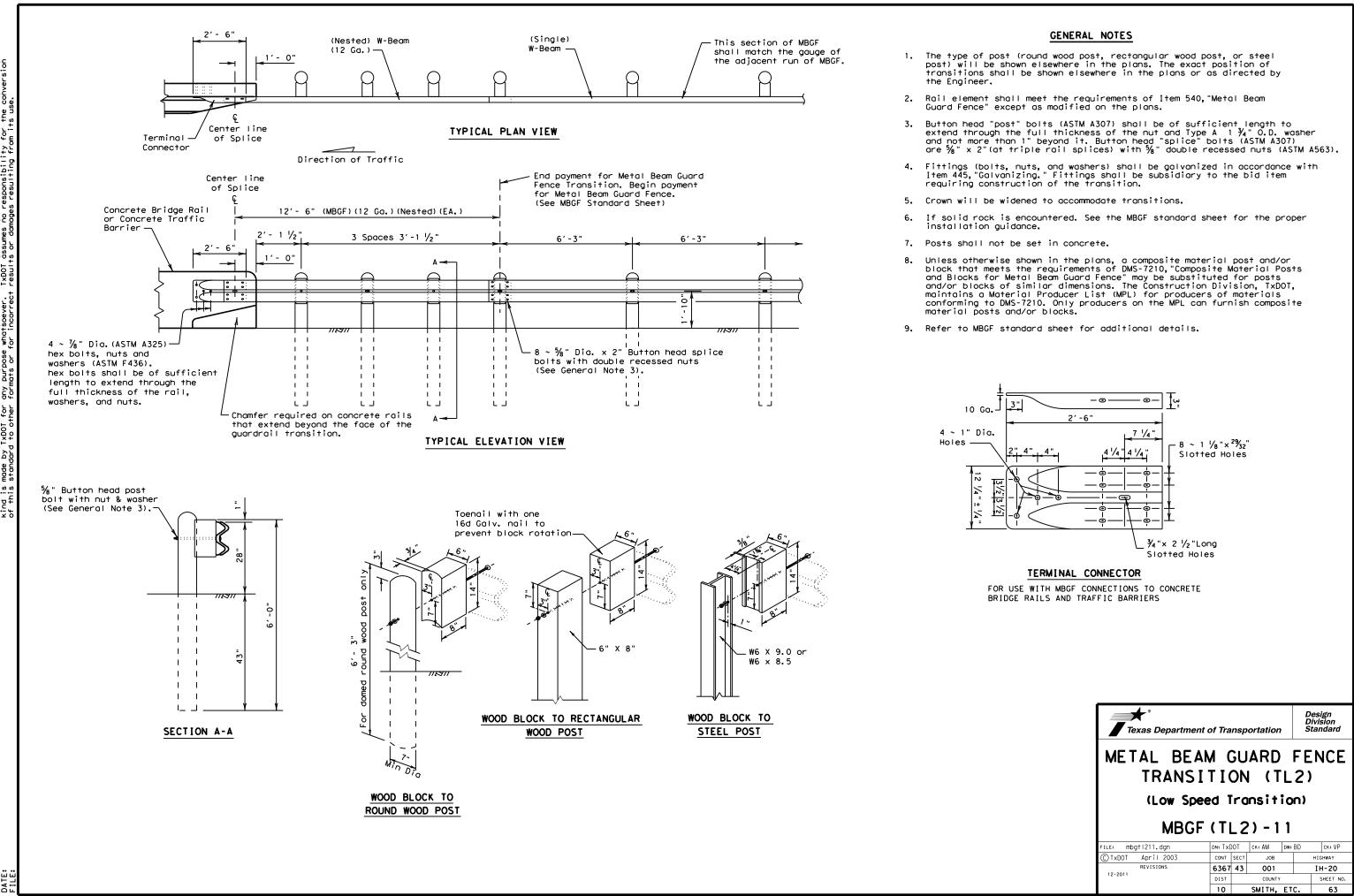
9. Crown shall be widened to accommodate transitions.

10. If solid rock is encountered. See the MBGF standard sheet for the proper installation guidance.

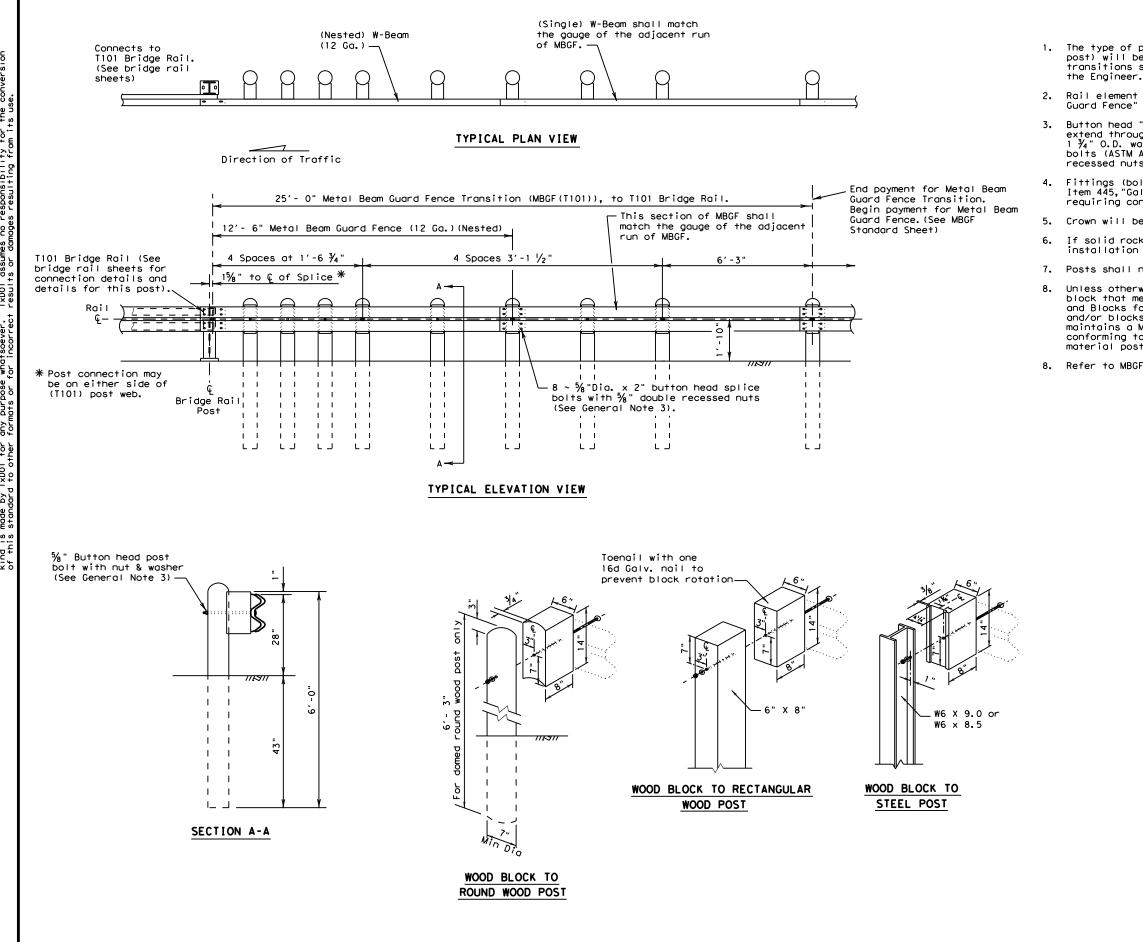
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Texas Department	nt of Trai	nsp	ortatior	1	Design Division Standard	
METAL BEA	AM C	;U	ARD) F	ENCE	
TRANSITION (Thrie-Beam Transition)						
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DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TXDOT for any purpose whatsoever. TXDOT assumes no responsibility for the conversion of this standard to other formats or for incortect results or damages resulting from its use.

GENERAL NOTES

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3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A563) and the Type A 1 ¾" 0.D. washer and not more than 1" beyond it. Button head "splice" bolts (ASTM A307) are ½ x 2" (at triple rail splices) with a ½" double recessed nuts (ASTM A563).

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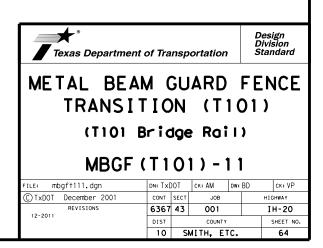
Crown will be widened to accommodate transitions.

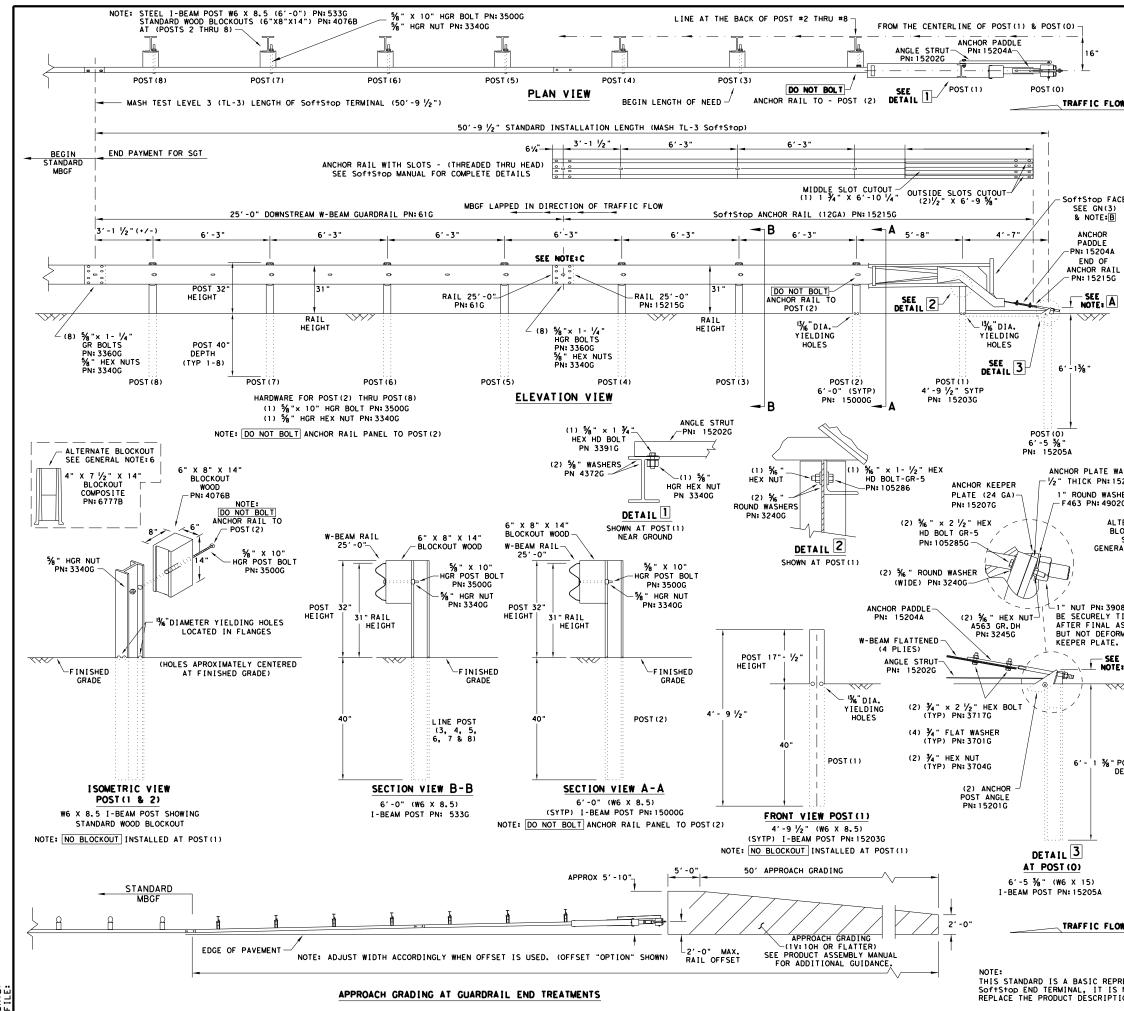
If solid rock is encountered. See the MBGF standard sheet for proper installation guidance.

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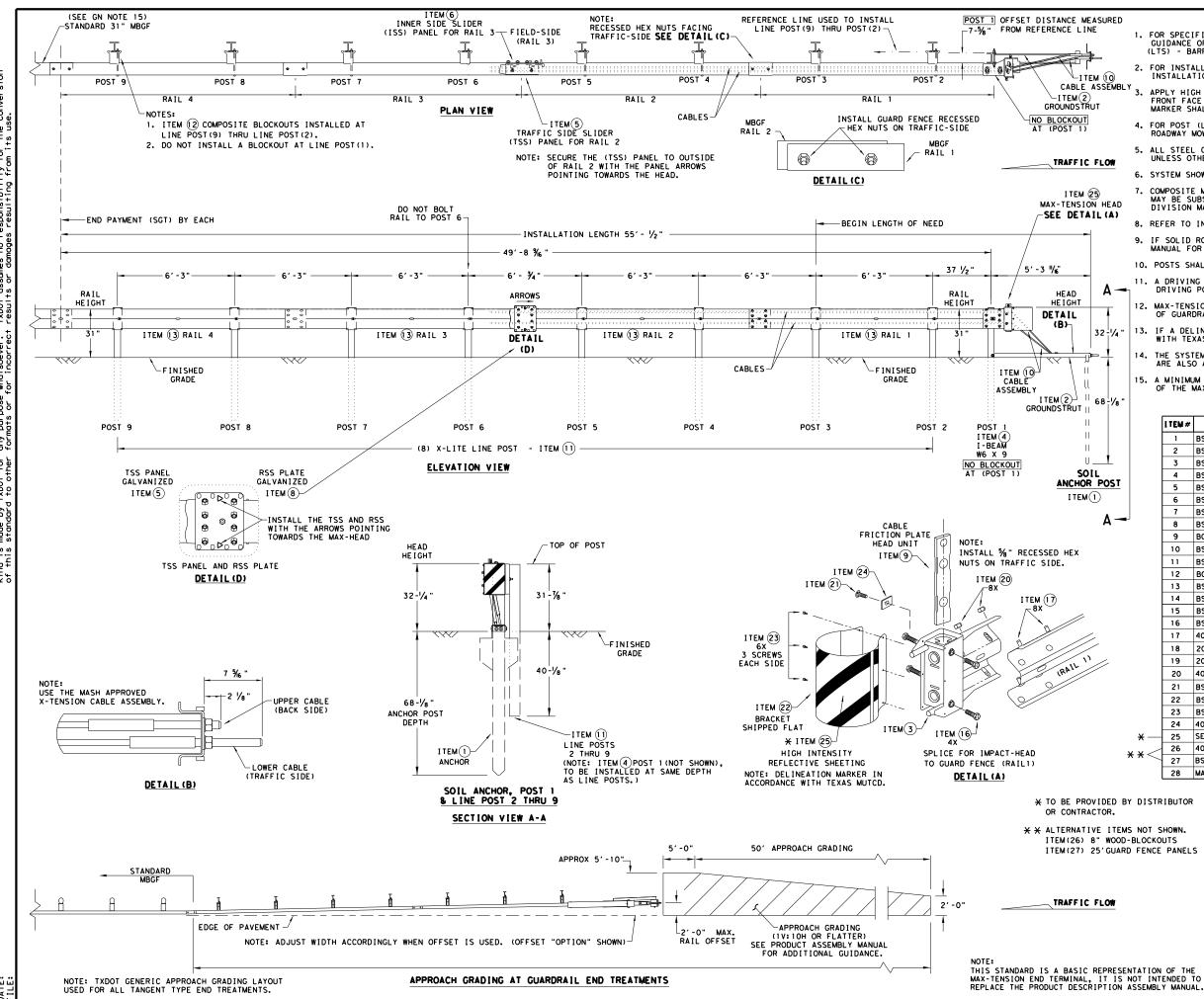
8. Refer to MBGF Standard Sheet for additional details.





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			GENERAL NOTES	
(OF THE SY	STEM, CO	DRMATION REGARDING INSTALLATION AND TECHNICAL DNTACT: TRINITY HIGHWAY AT 1(888)323-6374. FREEWAY, DALLAS, TX 75207	GUIDANCE
2.	FOR INSTA SoftStop	LLATION, END TERI	, REPAIR AND MAINTENANCE REFER TO THE; MINAL, PRODUCT DESCRIPTION ASSEMBLY MANUAL. F	N: 620237B
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5. 1	HARDWARE ITEM 445,	(BOLTS, "GALVAN	NUTS, & WASHERS) SHALL BE GALVANIZED IN ACCO IZING". FITTINGS SHALL BE SUBSIDIARY TO THE E	RDANCE WITH BID ITEM.
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40L			BE SET IN CONCRETE.	
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n 11. l			E SOFTSTOD SYSTEM DIRECTLY TO A RIGID BARRIER TANCES SHALL THE GUARDRAIL WITHIN THE SOFTSTO	
· د			JP TO 25:1 MAY BE USED TO PREVENT THE TERMINA ON THE SHOULDER. THE FLARE MAY BE DECREASED PECIFIC INSTALLATIONS, IF DIRECTED BY THE ENG	OR GINEER.
			TALLATION HEIGHT OF FULLY ASSEMBLED ANCHOR PC DM 3- $\frac{1}{2}$ " MIN, TO 4" MAX, ABOVE FINISHED GRADE	
	NOTE: B	PART PN	5852B RIGHT-SIDE (HIGH INTENSITY REFLECTIVE	SHEETING)
			5851B LEFT-SIDE (HIGH INTENSITY REFLECTIVE SPLICE LOCATED BETWEEN LINE POST(4)AND LINE F	
		GUARDRA	IL PANEL 25'-0" PN:61G	
			RAIL 25'-O" PN:15215G RDRAIL IN DIRECTION OF TRAFFIC FLOW.	
		οτν	MAIN SYSTEM COMPONENTS	
	620237B		PRODUCT DESCRIPTION ASSEMBLY MANUAL (LATES)	REV.)
	15208A	1	SoftStop HEAD (SEE MANUAL FOR RIGHT-LEFT A	
	152156	1	SoftStop ANCHOR RAIL (12GA) WITH CUTOUT SL	
WASHER 15206G	61G 15205A	1	SoftStop DOWNSTREAM W-BEAM RAIL (12GA) (25 POST #0 - ANCHOR POST (6' - 5 %")	5-01
SHER	15203G	1	POST #1 - (SYTP) (4' - 9 1/2")	
D2G	150006	1	POST #2 - (SYTP) (6' - 0")	
LTERNATE /	533G 4076B	6	POST #3 THRU #8 - I-BEAM (W6 x 8.5) (6'- 0" BLOCKOUT - WOOD (ROUTED) (6" x 8" x 14")	- ,
	6777B	7	BLOCKOUT - COMPOSITE (4" x 7 1/2" x 14")	
RAL NOTE: 6	15204A	1	ANCHOR PADDLE	
	15207G	1	ANCHOR KEEPER PLATE (24 GA) ANCHOR PLATE WASHER ($\frac{1}{2}$ " THICK)	
	152010	2	ANCHOR POST ANGLE (10" LONG)	
	15202G	1	ANGLE STRUT	
08G SHALL TIGHTENED			HARDWARE	
ASSEMBLY,	4902G	1	1" ROUND WASHER F436	
RMING THE	3908G 3717G	1	1" HEAVY HEX NUT A563 GR.DH 3/4" x 2 1/2" HEX BOLT A325	
E _	37016	4	¾ × <td></td>	
E, A	3704G	2	34" HEAVY HEX NUT A563 GR. DH	
~~~	3360G 3340G	16 25	物 × 1 ¼ W-BEAM RAIL SPLICE BOLTS HGR 物 W-BEAM RAIL SPLICE NUTS HGR	
	3500G	7	% * 10" HGR POST BOLT A307	
	3391G	1	% * x 1 3/4" HEX HD BOLT A325	
	4489G 4372G	1	% " × 9" HEX HD BOLT A325 % " WASHER F436	
	105285G	2	%6 " × 2 1/2 " HEX HD BOLT GR-5	
POST	1052866	1	%6" × 1 1/2" HEX HD BOLT GR-5	
DEPTH	3240G 3245G	6	% "ROUND WASHER (WIDE) % "HEX NUT A563 GR.DH	
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			Texas Department of Transportation	Division Standard
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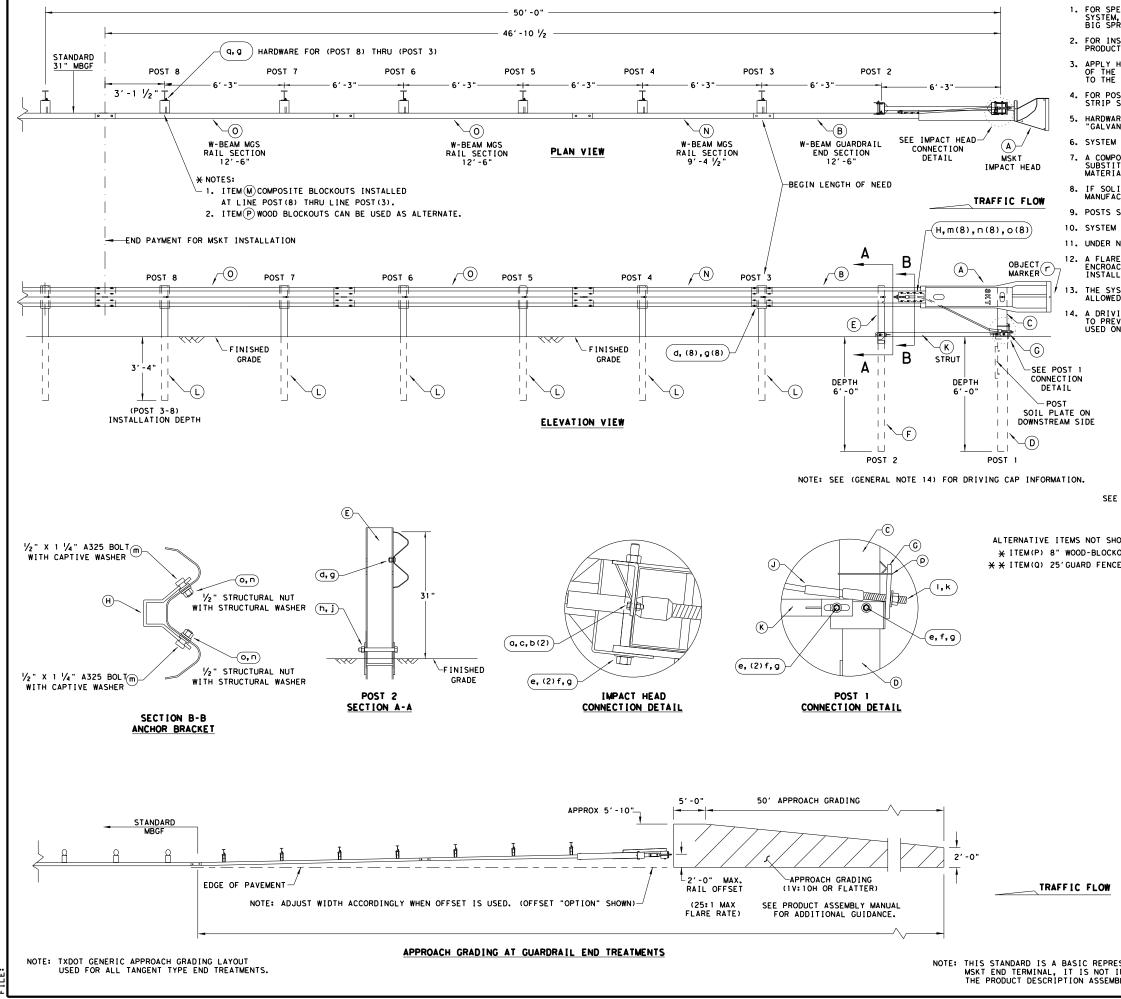
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LOW	5. AL U	L STEEL NLESS O	_ COMPO	NENTS ARE SE STATED	E GALVANIZED PER ASTM A123 OR EQUIV	√ALENT	
					WIDE FLANGE POST WITH COMPOSITE		
HEAD	M	AY BE SI	UBSTITU	JTED FOR I	(OUT THAT MEETS THE REQUIREMENTS OF BLOCKOUTS SIMILAR DIMENSIONS, SEE CER LIST(MPL)FOR CERTIFIED PRODUCE	CONSTRU	
	8. RE	EFER TO	INSTAL	LATION M	ANUAL FOR SPECIFIC PANEL LAPPING G	JIDANCE.	
					FERED SEE THE MANUFACTURER'S INSTAL GUIDANCE.	LATION	
	10. F	POSTS SH	HALL NO	T BE SET	IN CONCRETE.		
Δ					MBER OR PLASTIC INSERT SHALL BE US T DAMAGE TO THE GALVANIZING ON TOP		
<u> </u>		MAX-TENS OF GUAR		STEM SHAL	L NEVER BE INSTALLED WITHIN A CURV	VED SECT	TION
2-1/4 "		(F A DEL WITH TE			R IS REQUIRED, MARKER SHALL BE IN A	ACCORDAN	NCE
		THE SYST ARE ALS			TH 12'-6" MBGF PANELS, 25'-0" MBGF	PANELS	
8-1/8 "				2'-6" OF NSION SYS	12GA. MBGF IS REQUIRED IMMEDIATELY TEM.	r DOWNST	TREAM
		I TEM #	PART	NUMBER	DESCRIPTION		ΟΤΥ
		1		10060-00	SOIL ANCHOR - GALVANIZED		1
		2		10061-00	GROUND STRUT - GALVANIZED MAX-TENSION IMPACT HEAD		1
		4		10062-00	W6x9 I-BEAM POST 6FTGALVANIZED		1
POST		5		10064-00	TSS PANEL - TRAFFIC SIDE SLIDER		1
		6	BSI-16	10065-00	ISS PANEL - INNER SIDE SLIDER		1
A		7	BSI-16	10066-00	TOOTH - GEOMET		1
A —		8	BSI-16	10067-00	RSS PLATE - REAR SIDE SLIDER		1
		9	B06105	8	CABLE FRICTION PLATE - HEAD UNIT		1
		10		10069-00	CABLE ASSEMBLY - MASH X-TENSION		2
		11		12078-00	X-LITE LINE POST-GALVANIZED		8
		12	B09053		8" W-BEAM COMPOSITE-BLOCKOUT XT110 12'-6" W-BEAM GUARD FENCE PANELS 12		8
		14	BSI-40	02027-00	X-LITE SQUARE WASHER	204.	4
		15	BSI-20		5/8" X 7" THREAD BOLT HH (GR. 5) GEOME	FT	$\frac{1}{1}$
		16	BSI-20		3/4" X 3" ALL-THREAD BOLT HH (GR.5)		4
		17	400111	5	5/8" X 1 1/4" GUARD FENCE BOLTS (GR. 2		48
		18	200184	0	5% X 10" GUARD FENCE BOLTS MGAL		8
/		19	200163	6	5∕8" WASHER F436 STRUCTURAL MGAL		2
		20	400111	6	5% RECESSED GUARD FENCE NUT (GR. 2)	MGAL	59
		21	BS I - 20		5%8" X 2" ALL THREAD BOLT (GR.5)GEON	VET	1
		22		01063-00	DELINEATION MOUNTING (BRACKET)		1
		23	BS1-20		¼" X ¾" SCREW SD HH 410SS GUARDRAIL WASHER RECT AASHTO FWRO3		7
	<b>*</b> —	24	400205 SEE NO	TE BELOW	HIGH INTENSITY REFLECTIVE SHEETING		$\frac{1}{1}$
		26	400233		8" W-BEAM TIMBER-BLOCKOUT, PDB01B		8
×	* <b>*</b> <	27	BSI - 40	04431	25' W-BEAM GUARDRAIL PANEL, 8-SPACE	,12GA.	2
		28	MANMAX	Rev-(D)	MAX-TENSION INSTALLATION INSTRUCTI	ONS	1
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### GENERAL NOTES

FOR SPECIFIC INFORMATION REGARDING INSTALLATION AND TECHNICAL GUIDANCE OF THE SYSTEM, CONTACT: ROAD SYSTEMS, INC. (432)263-2435. 3616 OLD HOWARD COUNTY AIRPORT, BIG SPRING, TX 79720

FOR INSTALLATION, REPAIR AND MAINTENANCE REFER TO THE; MSKT END TERMINAL, PRODUCT DESCRIPTION ASSEMBLY MANUAL (PUBLICATION~062717).

3. APPLY HIGH INTENSITY REFLECTIVE SHEETING, "OBJECT MARKER" ON THE FRONT FACE OF THE DEVICE PER MANUFACTURER'S RECOMMENDATIONS. OBJECT MARKER SHALL CONFORM TO THE STANDARDS REQUIRED IN TEXAS MUTCD.

FOR POST (LEAVE-OUT) INSTALLATION AND GUIDANCE SEE TXDOT'S LATEST ROADWAY MOW STRIP STANDARD.

5. HARDWARE (BOLTS, NUTS, & WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING". FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM. 6. SYSTEM SHOWN USING STEEL WIDE FLANGE POSTS WITH COMPOSITE BLOCKOUTS.

7. A COMPOSITE MATERIAL BLOCKOUTS THAT MEETS THE REQUIREMENTS OF DMS-7210, MAY BE SUBSTITUTED FOR BLOCKOUTS OF SIMILAR DIMENSIONS. SEE CONSTRUCTION DIVISION MATERIAL PRODUCER LIST (MPL) FOR CERTIFIED PRODUCERS.

8. IF SOLID ROCK IS ENCOUNTERED IN THE AREA OF (POST 1) AND / OR (POST 2) CONTACT THE MANUFACTURER, & REFER TO THE LATEST ROADWAY MBGF STANDARD FOR INSTALLATION GUIDANCE 9. POSTS SHALL NOT BE SET IN CONCRETE.

10. SYSTEM MUST BE ATTACHED TO STANDARD 31" MBGF.

11. UNDER NO CIRCUMSTANCES SHALL THE GUARDRAIL WITHIN THE MSKT SYSTEM BE CURVED.

12. A FLARE RATE OF UP TO 25:1 MAY BE USED TO PREVENT THE TERMINAL HEAD FROM ENCROACHING ON THE SHOULDER. THE FLARE MAY BE DECREASED OR ELIMINATED FOR SPECIFIC INSTALLATIONS, IF DIRECTED BY THE ENGINEER.

13. THE SYSTEM IS SHOWN WITH TWO 12'-6" MBGF PANELS, ONE 25'-0" MBGF PANEL IS ALSO ALLOWED IN THEIR PLACE.

A DRIVING CAP WITH A TIMBER OR PLASTIC INSERT SHALL BE USED WHEN DRIVING POSTS 3-8 TO PREVENT DAMAGE TO THE GALVANIZING ON TOP OF THE POST. SPECIAL DRIVING CAP TO BE USED ON LOWER POSTS 1 & 2 TO PREVENT DAMAGE TO THE WELDED PLATES.

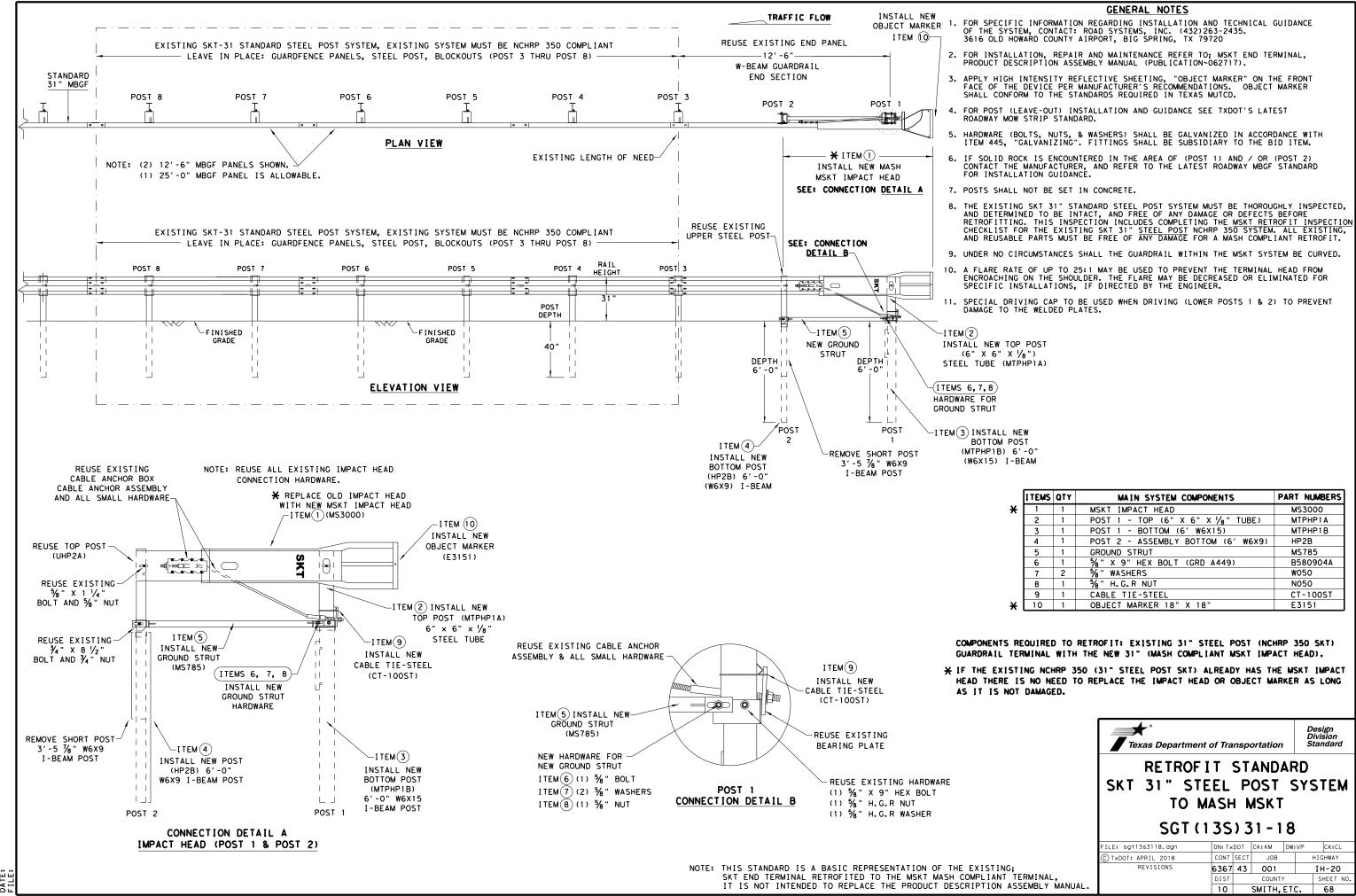
	ITEM	QTY	MAIN SYSTEM COMPONENTS	I TEM NUMBERS
	Α	1	MSKT IMPACT HEAD	MS3000
	В	1	W-BEAM GUARDRAIL END SECTION, 12 Ga.	SF 1 303
	С	1	POST 1 - TOP (6" X 6" X 1/8" TUBE)	MTPHP1A
	D	1	POST 1 - BOTTOM (6' W6X15)	MTPHP1B
	Е	1	POST 2 - ASSEMBLY TOP	UHP2A
	F	1	POST 2 - ASSEMBLY BOTTOM (6' W6X9)	HP2B
	G	1	BEARING PLATE	E750
	н	1	CABLE ANCHOR BOX	S760
	J	1	BCT CABLE ANCHOR ASSEMBLY	E770
	к	1	GROUND STRUT	MS785
	L	6	W6×9 OR W6×8.5 STEEL POST	P621
NOTES: ¥ —	м	6	COMPOSITE BLOCKOUTS	CBSP-14
	N	1	W-BEAM MGS RAIL SECTION (9'-4 1/2")	G12025
	0	2	W-BEAM MGS RAIL SECTION (12'-6")	G1203A
	Р	6	WOOD BLOCKOUT 6" X 8" X 14"	P675
wn. **<	Q	1	W-BEAM MGS RAIL SECTION (25'-0")	G1209
UT			SMALL HARDWARE	
PANEL	a	2	% " × 1" HEX BOLT (GRD 5)	B5160104A
	b	4	% " WASHER	W0516
	с	2	% " HEX NUT	N0516
	d	25	5%" Dio. x 1 1/4" SPLICE BOLT (POST 2)	B580122
	е	2	5% " Dia. × 9" HEX BOLT (GRD A449)	B580904A
	f	3	% WASHER	W050
	g	33	% " Dia, H.G.R NUT	N050
	h	1	3/4" Dia. × 8 1/2" HEX BOLT (GRD A449)	B340854A
	i	1	%" Dig. HEX NUT	N030
	k	2	1 ANCHOR CABLE HEX NUT	N100
	1	2	1 ANCHOR CABLE WASHER	W100
	m	8	1/2" × 1 1/4" A325 BOLT WITH CAPTIVE WASHER	
	n	8	1/2" STRUCTURAL NUTS	N012A
	0	8	$1 \frac{1}{16}$ " O.D. × $\frac{3}{16}$ " I.D. STRUCTURAL WASHERS	W012A
	P	1	BEARING PLATE RETAINER TIE	CT-100ST
	q	6	5%" × 10" H.G.R. BOLT	B581002

Design Division Standard Texas Department of Transportation SINGLE GUARDRAIL TERMINAL MSKT-MASH-TL-3 SGT (12S) 31-18 ILE: sg+12s3118. ) TxDOT: APRIL 20

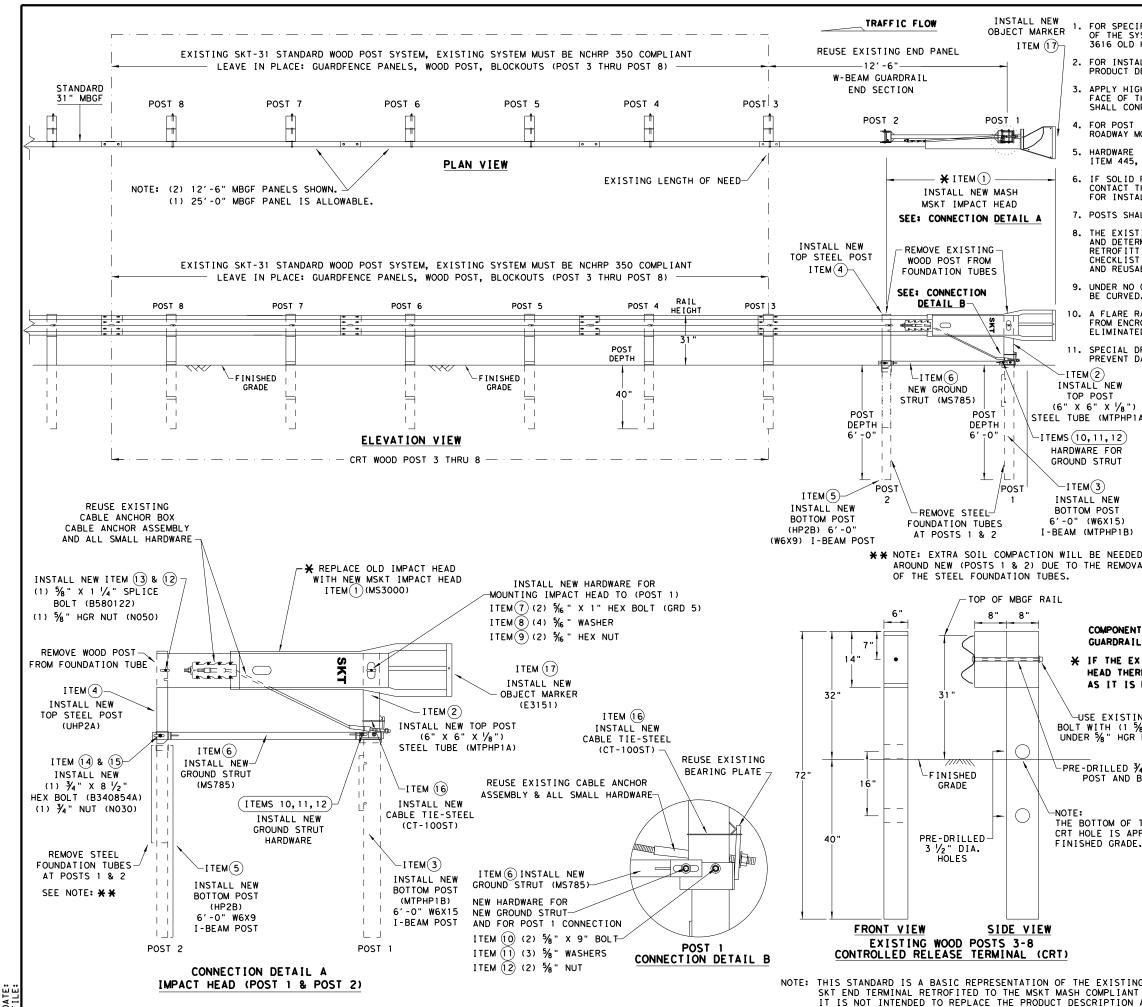
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	I TEMS	QTY	MAIN SYSTEM COMPONENTS	PART NUMBERS
×	1	1	MSKT IMPACT HEAD	MS3000
	2	1	POST 1 - TOP (6" X 6" X 1/8" TUBE)	MTPHP1A
	3	1	POST 1 - BOTTOM (6' W6X15)	MTPHP1B
	4	1	POST 2 - ASSEMBLY BOTTOM (6' W6X9)	HP2B
	5	1	GROUND STRUT	MS785
	6	1	5∕8" X 9" HEX BOLT (GRD A449)	B580904A
	7	2	5∕8" WASHERS	W050
	8	1	5% " H.G.R NUT	N050
	9	1	CABLE TIE-STEEL	CT-100ST
×	10	1	OBJECT MARKER 18" X 18"	E3151



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GENERAL NOTES . FOR SPECIFIC INFORMATION REGARDING INSTALLATION AND TECHNICAL GUIDANCE OF THE SYSTEM, CONTACT: ROAD SYSTEMS, INC. (432)263-2435. 3616 OLD HOWARD COUNTY AIRPORT, BIG SPRING, TX 79720

FOR INSTALLATION, REPAIR AND MAINTENANCE REFER TO; MSKT END TERMINAL, PRODUCT DESCRIPTION ASSEMBLY MANUAL (PUBLICATION~062717).

3. APPLY HIGH INTENSITY REFLECTIVE SHEETING, "OBJECT MARKER" ON THE FRONT FACE OF THE DEVICE PER MANUFACTURER'S RECOMMENDATIONS. OBJECT MARKER SHALL CONFORM TO THE STANDARDS REQUIRED IN TEXAS MUTCD.

FOR POST (LEAVE-OUT) INSTALLATION AND GUIDANCE SEE TXDOT'S LATEST ROADWAY MOW STRIP STANDARD.

HARDWARE (BOLTS, NUTS, & WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING". FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM.

6. IF SOLID ROCK IS ENCOUNTERED IN THE AREA OF (POST 1) AND / OR (POST 2) CONTACT THE MANUFACTURER, AND REFER TO THE LATEST ROADWAY MBGF STANDARD FOR INSTALLATION GUIDANCE.

7. POSTS SHALL NOT BE SET IN CONCRETE.

8. THE EXISTING SKT 31" STANDARD WOOD POST SYSTEM MUST BE THOROUGHLY INSPECTED, AND DETERMINED TO BE INTACT, AND FREE OF ANY DAMAGE OR DEFECTS BEFORE RETROFITTING. THIS INSPECTION INCLUDES COMPLETING THE <u>MSKT RETROFIT INSPECTION</u> CHECKLIST FOR THE EXISTING SKT 31" <u>WOOD POST</u> NCHRP 350 SYSTEM. ALL EXISTING, AND REUSABLE PARTS MUST BE FREE OF ANY DAMAGE FOR A MASH COMPLIANT RETROFIT.

9. UNDER NO CIRCUMSTANCES SHALL THE GUARDRAIL WITHIN THE MSKT SYSTEM

10. A FLARE RATE OF UP TO 25:1 MAY BE USED TO PREVENT THE TERMINAL HEAD FROM ENCROACHING ON THE SHOULDER. THE FLARE MAY BE DECREASED OR ELIMINATED FOR SPECIFIC INSTALLATIONS, IF DIRECTED BY THE ENGINEER.

11. SPECIAL DRIVING CAP TO BE USED WHEN DRIVING (LOWER POSTS 1 & 2) TO PREVENT DAMAGE TO THE WELDED PLATES.

	ITEMS	QTY	MAIN SYSTEM COMPONENTS	PART NUMBERS
•") <b>X</b>	1	1	MSKT IMPACT HEAD	MS3000
HP1A)	2	1	POST 1 - TOP (6" X 6" X 1/8" TUBE)	MTPHP1A
)	3	1	POST 1 - BOTTOM (6' W6X15)	MTPHP1B
	4	1	POST 2 - ASSEMBLY TOP	UHP2A
	5	1	POST 2 - ASSEMBLY BOTTOM (6' W6X9)	HP2B
	6	1	GROUND STRUT	MS785
	7	2	5/6 " X 1 " HEX BOLT (GRD 5)	B516014A
	8	4	‰ " WASHERS	W0516
	9	2	‰ " HEX NUT	N0516
<b>`</b>	10	2	5∕8" X 9" HEX BOLT (GRD A449)	B580904A
, B)	11	3	5%∥ WASHERS	W050
5.	12	3	5%8 " H.G.R NUT	N050
DED	13	1	5%8" X 1 ¼" SPLICE BOLT	B580122
OVAL	14	1	¾" X 8 ½" HEX BOLT (GRD 5)	B340854A
	15	1	¾" HEX NUT	N030
	16	1	CABLE TIE-STEEL	CT-100ST
×	17	1	OBJECT MARKER 18" X 18"	E3151

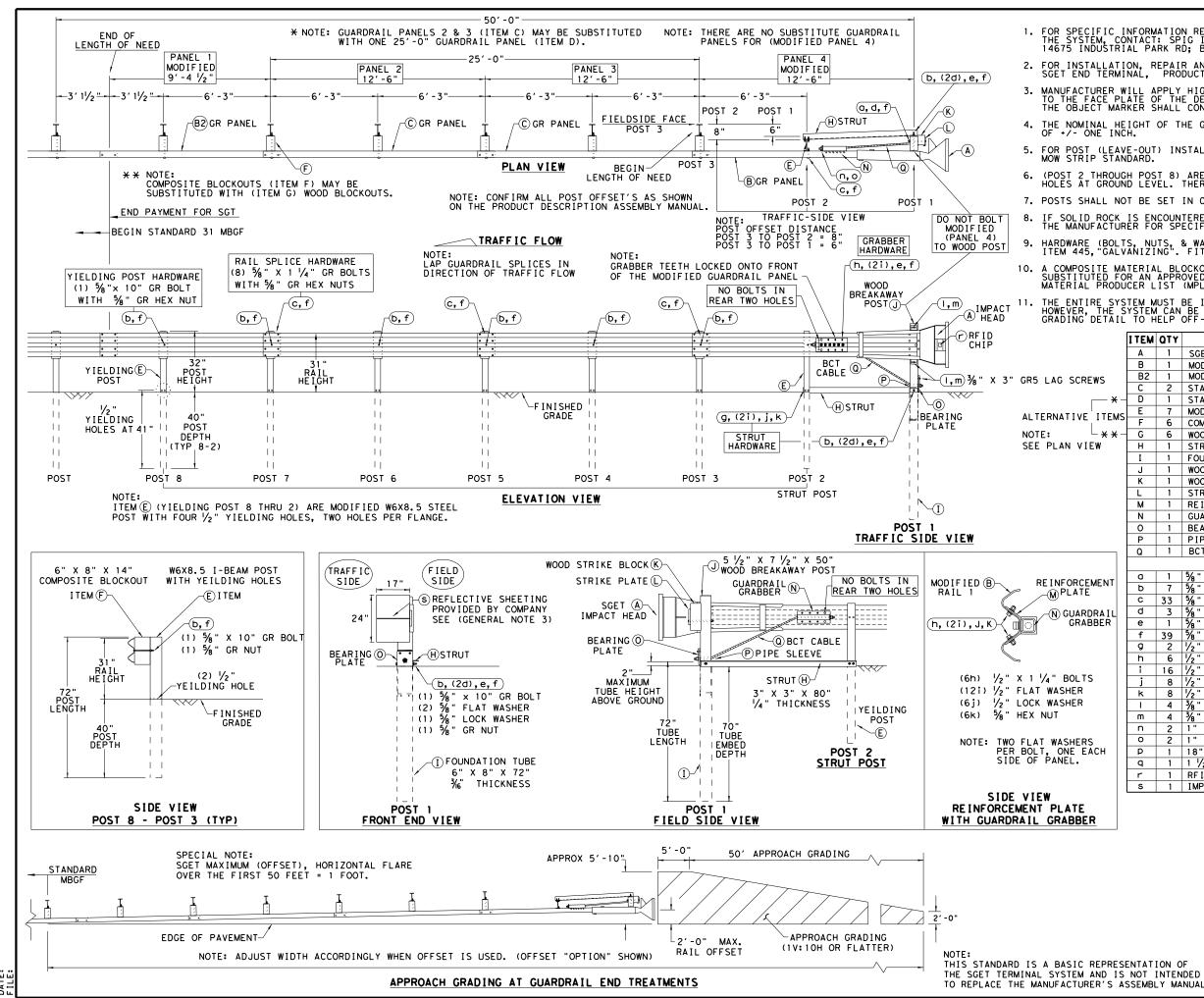
COMPONENTS REQUIRED TO RETROFIT: EXISTING 31" WOOD POST (NCHRP 350 SKT) GUARDRAIL TERMINAL WITH THE NEW 31" (MASH COMPLIANT MSKT IMPACT HEAD).

¥ IF THE EXISTING NCHRP 350 (31" WOOD POST SKT) ALREADY HAS THE MSKT IMPACT HEAD THERE IS NO NEED TO REPLACE THE IMPACT HEAD OR OBJECT MARKER AS LONG AS IT IS NOT DAMAGED.

└─USE EXISTING % " X 18" BOLT WITH (1 % ") O.D. WASHER UNDER % " HGR NUT FIELD-SIDE

PRE-DRILLED 34" DIA.HOLE POST AND BLOCKOUT

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DATE:

1. FOR SPECIFIC INFORMATION REGARDING INSTALLATION AND TECHNICAL GUIDANCE OF THE SYSTEM, CONTACT: SPIG INDUSTRY, INC. AT 1 (267) 644-9510. 14675 INDUSTRIAL PARK RD; BRISTOL, VA 24202

2. FOR INSTALLATION, REPAIR AND MAINTENANCE REFER TO THE MANUFACTURER'S; SGET END TERMINAL, PRODUCT DESCRIPTION ASSEMBLY MANUAL.

3. MANUFACTURER WILL APPLY HIGH INTENSITY REFLECTIVE SHEETING, "OBJECT MARKER' TO THE FACE PLATE OF THE DEVICE PER MANUFACTURER'S RECOMMENDATIONS. THE OBJECT MARKER SHALL CONFORM TO THE STANDARDS REQUIRED IN TEXAS MUTCD. 4. THE NOMINAL HEIGHT OF THE GUARDRAIL BEAM IS 31 INCHES WITH A TOLERANCE OF +/- ONE INCH.

5. FOR POST (LEAVE-OUT) INSTALLATION AND GUIDANCE SEE TXDOT'S LATEST ROADWAY MOW STRIP STANDARD.

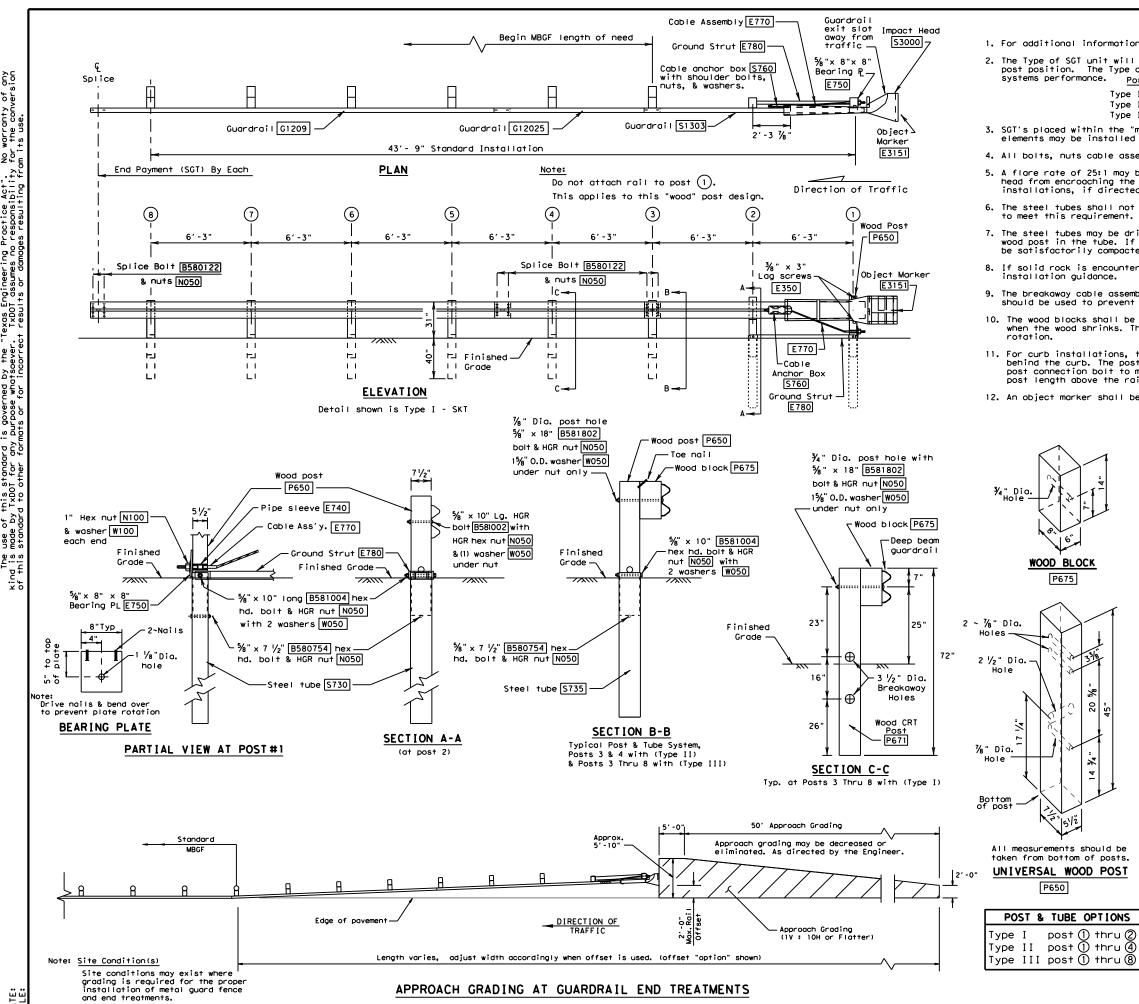
6. (POST 2 THROUGH POST 8) ARE MODIFIED STEEL-YIELDING POSTS WITH YIELDING HOLES AT GROUND LEVEL. THERE ARE NO SUBSTITUTE POSTS. 7. POSTS SHALL NOT BE SET IN CONCRETE.

IF SOLID ROCK IS ENCOUNTERED FOR ANY OF THE POSTS IN THE SYSTEM, CONTACT THE MANUFACTURER FOR SPECIFIC INSTALLATION GUIDANCE.

HARDWARE (BOLTS, NUTS, & WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING". FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM. 10. A COMPOSITE MATERIAL BLOCKOUT THAT MEETS DMS-7210 REQUIREMENTS MAY BE SUBSTITUTED FOR AN APPROVED WOOD BLOCKOUT. SEE CONSTRUCTION DIVISION MATERIAL PRODUCER LIST (MPL) FOR CERTIFIED PRODUCERS.

THE ENTIRE SYSTEM MUST BE INSTALLED IN A STRAIGHT LINE WITHOUT ANY CURVE. HOWEVER, THE SYSTEM CAN BE OFFSET BY TWO FEET AS SHOWN ON THE APPROACH GRADING DETAIL TO HELP OFF-SET THE IMPACT HEAD FROM SHOULDER OF THE ROAD.

	ITEM	QTY	MAIN SYSTEM COMPONENTS	ITEM #
	Α	1	SGET IMPACT HEAD	SIH1A
	В	1	MODIFIED GUARDRAIL PANEL 12'-6" 12GA	126SPZGP
ws	B2	1	MODIFIED GUARDRAIL PANEL 9'-4 1/2" 12GA	GP94
'	С	2	STANDARD GUARDRAIL PANEL 12'-6" 12GA	GP126
— * –	D	1	STANDARD GUARDRAIL PANEL 25'-0" 12GA	GP25
TTENE	E	7	MODIFIED YIELDING I-BEAM POST W6×8.5	YP6MOD
ITEMS	F	6	COMPOSITE BLOCKOUT 6" X 8" X 14"	CBO8
- <b>* *</b> -	G	6	WOOD BLOCKOUT 6" X 8" X 14"	WBO8
w [	н	1	STRUT 3" X 3" X 80" × 1/4" A36 ANGLE	STR80
	I	1	STRUT 3" X 3" X 80" × $\frac{1}{4}$ " A36 ANGLE FOUNDATION TUBE 6" X 8" X 72" × $\frac{3}{16}$ "	FNDT6
	J	1	WOOD BREAKAWAY POST 5 $\frac{1}{2}$ " x 7 $\frac{1}{2}$ " x 50"	WBRK50
	к	1	WOOD STRIKE BLOCK	WSBLK14
	L	1	STRIKE PLATE 1/4" A36 BENT PLATE	SPLT8
	м	1	REINFORCEMENT PLATE 12 GA. GR55	REPLT17
	Ν	1	GUARDRAIL GRABBER 2 1/2" X 2 1/2" X 16 1/2"	GGR17
	0	1	BEARING PLATE 8" x 8 $\frac{5}{8}$ " x $\frac{5}{8}$ " A36           PIPE SLEEVE 4 $\frac{1}{4}$ " x 2 $\frac{3}{8}$ " 0.D. (2 $\frac{1}{8}$ " I.D.)	BPLT8
	Р	1	PIPE SLEEVE 4 1/4" X 2 3/8" O.D. (2 1/8" I.D.)	PSLV4
[	Q	1	BCT CABLE 3/4" X 81" LENGTH	CBL81
			SMALL HARDWARE	
	a	1	% X 12" GUARDRAIL BOLT 307A HDG	12GRBL T
IENT	b	7	% X 10" GUARDRAIL BOLT 307A HDG	10GRBLT
	с	33	5/8 " X 1 1/4 " GR SPLICE BOLTS 307A HDG	1 GRBL T
RAIL	d	3	5/8 FLAT WASHER F436 A325 HDG	58FW436
BER	е	1	% LOCK WASHER HDG	58LW
	f	39	₩ GUARDRAIL HEX NUT HDG	58HN563
	g	2	1/2" X 2" STRUT BOLT A325 HDG	2BL T
	h	6	1/2" X 1 1/4" PLATE BOLT A325 HDG	125BLT
	i	16	1/2" FLAT WASHER F436 A325 HDG	12FWF436
	i	8	1/2" LOCK WASHER HDG	12LW
	ĸ	8	1/2" HEX NUT A563 HDG	12HN563
	I	4	⅔ " X 3" HEX LAG SCREW GR5 HDG	38LS
	m	4	⅔ " FLAT WASHER F436 A325 HDG	38FW844
	n	2	1" FLAT WASHER F436 A325 HDG	1FWF436
	0	2	1" HEX NUT A563DH HDG	1HN563
сн	p	1	18" TO 24" LONG ZIP TIE RATED 175-200LB	ZPT18
	q	1	1 1/2" X 4" SCH-40 PVC PIPE	PSPCR4
	r	1	RFID CHIP RATED MIL-STD-810F	RFID810F
	s	1	IMPACT HEAD REFLECTIVE SHEETING	RS30M
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### GENERAL NOTES

1. For additional information contact: Interstate Steel Inc. (432) 263-3725

2. The Type of SGT unit will be specified elsewhere in the plans. The numbers in the circles indicate post position. The Type of SGT unit chosen is a maintenance consideration and does not affect the Post & Tube Options Post Only

001 0 1000 0	0110110	roor only
e I Posts e II Posts e III Posts	🛈 thru 🍎	Posts 3 thru 8 Posts 5 thru 8 None

3. SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard rail elements may be installed within the radius, without special fabrication.

4. All bolts, nuts cable assemblies, cable anchors, steel tubes & bearing plates shall be galvanized.

5. A flare rate of 25:1 may be used over the first 50 ft. of the system to prevent the terminal head from encroaching the shoulder. The flare may be decreased or eliminated for specific installations, if directed by the Engineer.

6. The steel tubes shall not protrude more than 4 inches above ground. Site grading may be necessary

7. The steel tubes may be driven with an approved driving head. They shall not be driven with the wood post in the tube. If the steel tubes are placed in drilled holes, the backfill material must be satisfactorily compacted to prevent tube settlement.

8. If solid rock is encountered. See the Manufacturer's installation manual for the proper

9. The breakaway cable assembly must be taut. A locking device, (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.

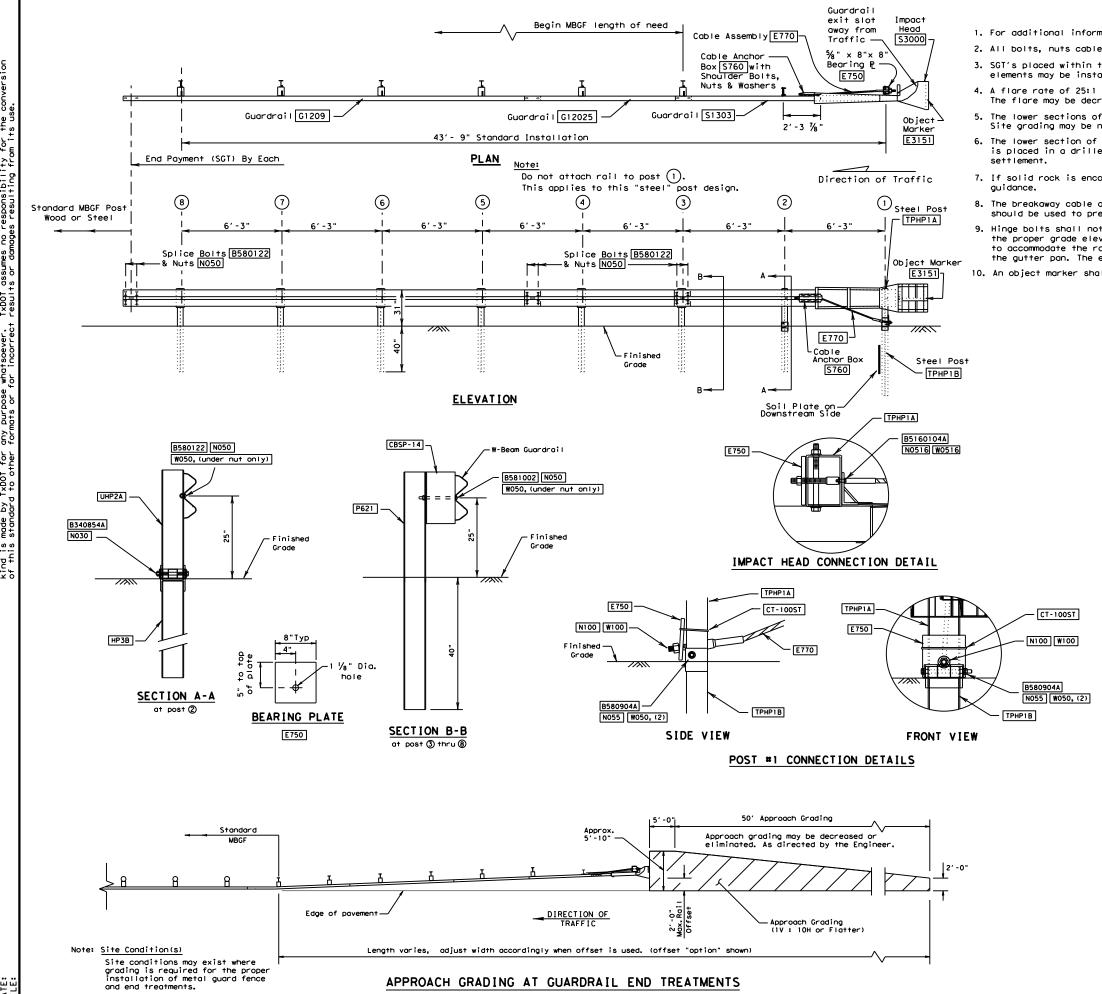
10. The wood blocks shall be "toe nailed" to the rectangular wood posts to prevent them from turning when the wood shrinks. The bearing plate on the front post shall also be "toe nailed" to prevent

11. For curb installations, the soil tubes and posts shall be installed at the proper ground elevation behind the curb. The posts will then require field drilling new holes to accommodate the roil to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed if directed by the Engineer.

12. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA).

	POST &	TUBE O	PTIONS	BILL OF MATERIAL			
Item		Туре		DESCRIPTION			
#	I	II	III				
S1303	1	1	1	Guardrail (12 Ga.) 12'- 6" SKT			
G12025	1	1	1	Guardrail (12 Ga.) 9'- 4 ½"			
G1209	1	1	1	Guardrail (12 Ga.) 25'- O"			
S730	2	2	2	Steel Tube - 6" x 8" x 72" x $\frac{1}{8}$ " min. or $\frac{3}{6}$ "			
S735	0	2	6	Steel Tube - 6" x 8" x 54" x $\frac{1}{8}$ " min. or $\frac{3}{16}$ "			
P650	2	4	8	Wood Posts - 5 1/2" x 7 1/2" x 45"			
P671	6	4	0	Wood CRT Posts - 6" x 8" x 72"			
P675	6	6	6	Wood Block - 6" x 8" x 14"			
E740	1	1	1	Pipe Sleeve - 2" Std. Pipe x 5 1/2"			
E750	1	1	1	Bearing Plate - 5%" × 8" × 8"			
S760	1	1	1	Cable Anchor Box			
E770	1	1	1	Coble Assembly			
E780	1	1	1	Ground Strut			
S3000	1	1	1	Impact Head			
				HARDWARE			
B580754	2	4	8	5%s" x 7 1/2" Hex Hd. Bolt			
B581004	2	4	8	5%" x 10" Hex Hd. Bolt (Top of Tubes)			
W050	11	15	23	⅓" Washers			
B581002	1	1	1	5%s" x 10" HGR Post Bolt (Post 2)			
B580122	16	16	16	5%" × 1 ¼" HGR Splice Bolt			
B581802	6	6	6	⅛" x 18" HGR Post Bolt (Posts③thru⑧)			
N050	35	39	47	5‰" HGR Nut (24-Spl, Varies-Posts, 2-Strut)			
E350	2	2	2	¾" x 3" Lag Screw			
N100	2	2	2	1" Hex Nut (Anchor Cable)			
W100	2	2	2	1" Washer (Anchor Cable)			
SB12A	8	8	8	Cable Anchor Box Shoulder Bolts			
N012A	8	8	8	½" Structura∣ Nut			
W012A	8	8	8	½" Structural Washer			
E3151	1	1	1	Object Marker - (18" x 18")			

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DATE:

### GENERAL NOTES

1. For additional information contact: Interstate Steel Inc., (432) 263-3725.

2. All bolts, nuts cable assemblies, cable anchors, steel posts & bearing plates shall be galvanized. 3. SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard rail elements may be installed within the radius without special fabrication.

4. A flare rate of 25:1 may be used to prevent the terminal head from encroaching on the shoulder. The flore may be decreased or eliminated for specific installations, if directed by the Engineer. 5. The lower sections of the post shall not protrude more than 4 inches above finished ground. Site grading may be necessary to meet this requirement.

6. The lower section of the steel posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent

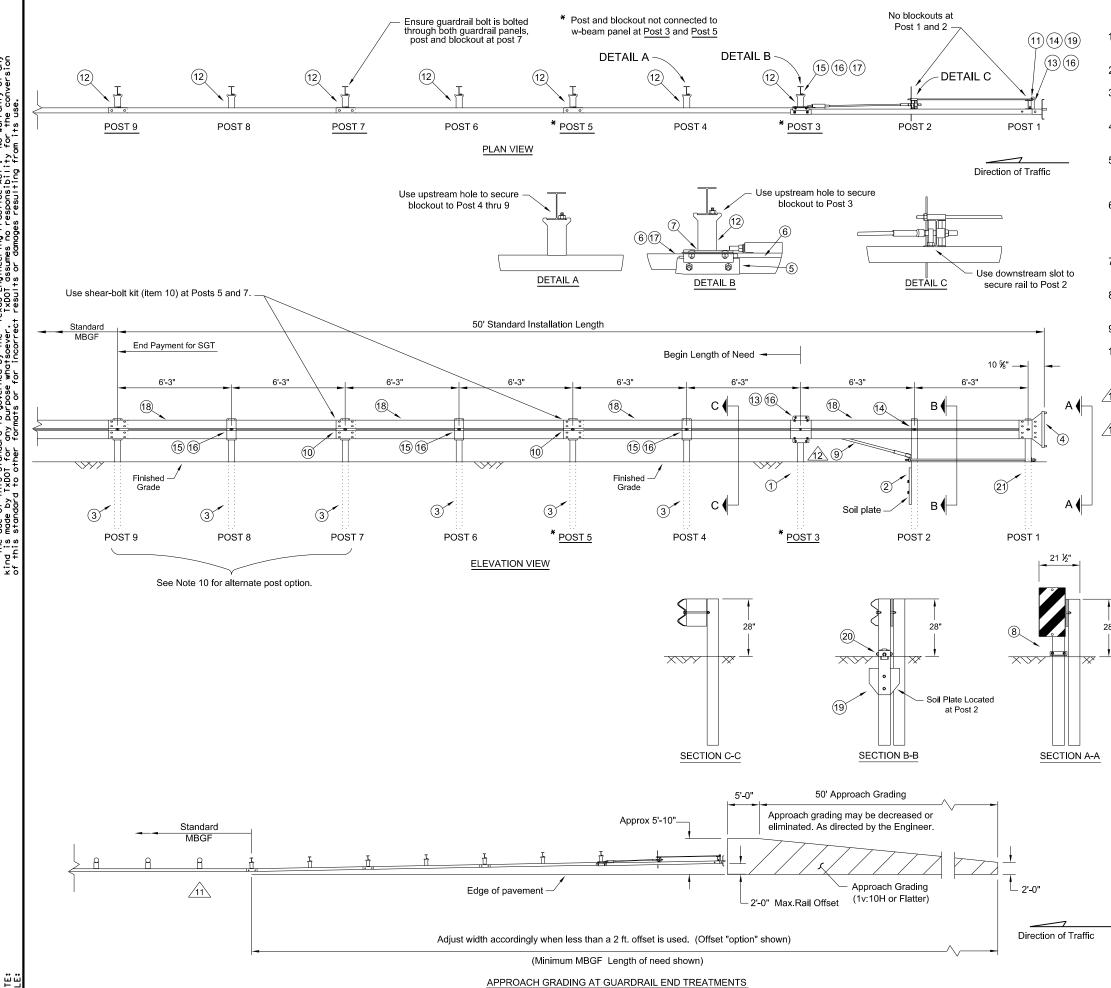
7. If solid rock is encountered. See manufacturer's installation manual for the proper installation

8. The breakaway cable assembly must be taut. A locking device, (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.

9. Hinge bolts shall not be set below finished grade. At curb locations the posts shall be installed at the proper grade elevation behind the curb. The posts will then require field drilling new holes to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed as directed by the Engineer. 10. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA).

ITEM NO.	QTY	BILL OF MATERIALS
S1303	1	GUARDRAIL (12 GA) 12'- 6" SKT Panel
G12025	1	GUARDRAIL (12 GA) 9' - 4 1/2"
G1209	1	GUARDRAIL (12 GA) 25'- 0"
TPHP1A	1	FIRST POST ASSEMBLY TOP, TUBE
TPHP1B	1	FIRST POST ASSEMBLY BOTTOM, 6'- 0"
UHP2A	1	SECOND POST ASSEMBLY TOP
HP 3B	1	SECOND POST ASSEMBLY BOTTOM, 3'- 51/8"
P621	6	STANDARD STEEL LINE POST 6'- 0" (POST 3 THRU 8)
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
CT-100ST	1	CABLE TIE - STEEL
CBSP-14	6	ROUTED BLOCK
S3000	1	IMPACT HEAD
		HARDWARE
B580122	25	5% " Dia. × 1 ¼ " SPLICE BOLT
B580904A	1	5% " Dio. × 9" HEX BOLT GR. 5
B340854A	1	¾" Dio. × 8 1/2" HEX BOLT GR. 5
B581002	6	5%∥" Dia. × 10" H.G.R. BOLT (Post 3 thru 8)
N055	1	5∥" Dia. HEX NUT (Post 1 only)
N050	31	%" Dia. H.G.R. NUT (at splices & at Post 2 thru 8)
W050	9	H.G.R. WASHER (At Post 1(2) & 2 thru 8)
N100	2	1 " ANCHOR CABLE HEX NUT
W100	2	1 " ANCHOR CABLE WASHER
B5160104A	2	5/16 " × 1" HEX BOLT, GR. 5
N0516	2	% " HEX NUT
W0516	4	5% " WASHER
SB12A	8	CABLE ANCHOR BOX SHOULDER BOLT
N030	1	¾" HEX NUT
N012A	8	½" STR. NUT
W012A	8	¹ ∕2" STR. WASHER
E3151	1	OBJECT MARKER (18" x 18")





DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TxDDT for any purpose whatsoever. TxDDT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

### GENERAL NOTES

1. For additional information contact: Lindsay Transportation Solutions -Barrier Systems, 180 River Road, Rio Vista, CA 94571, (707) 374-6800

2. All dimensions are shown in inches except as otherwise indicated.

3. All cable assemblies, cable anchor, ground struts, slider pieces, impact heads, nuts, bolts and all steel components shall be galvanized unless otherwise is noted.

4. X-LITE placed within the minimum 150 ft. radius shall be installed straight. Standard rail elements may be installed within the radius without special fabrication.

5. A flare rate of 37.5.1 may be used over the first 50 ft. of the system to prevent the terminal head from encroaching on the shoulder the flare may be decreased or eliminated for specific installations, or as directed by the engineer.

6. At curbed locations the post shall be installed at the proper grade of elevation behind the curb. The post will then require field drilling new holes to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed as directed by the engineer.

7. If rock excavation is encountered, the soil plate maybe modified if approved by the project engineer

8. When site conditions permit, post may be driven. If posts are placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent settlement.

9. An object marker shall be installed on the impact head as detailed on D&OM(VIA)

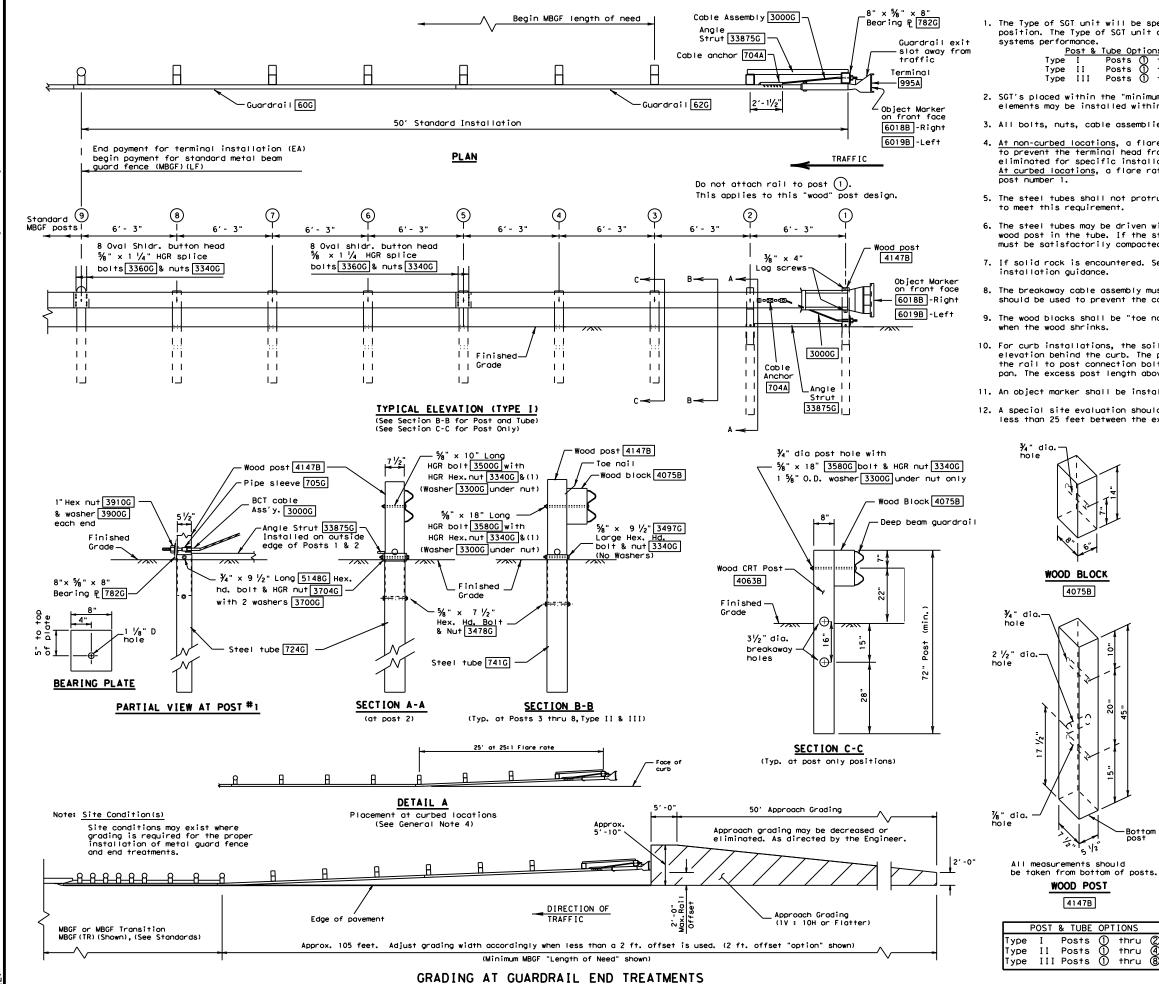
10. The X-LITE is a steel post SGT that is suitable for locations calling for wood post or steel post MBGF systems. When used with wood post guardrail system, post 7 thru 9 may be replaced with CRT posts.

11 Minimum length of MBGF shown. See current guard fence Standards for further information.

12 The breakaway cable assembly must be taut. A locking device (vice-grips or channel lock-pliers) should be used to prevent the cable from twisting when tightening the nut.

ITEM	PART NO.	DESCRIPTION	QTY
1	BSI-1310027-00	X-LITE, CRIMPED POST HOLES, GALV	1
2	BSI-1012086-00	POST II, X-LITE, GALV	1
3	BSI-1012078-00	LINE POST, X-LITE, GALV	6
4	BSI-1012103-00	IMPACT HEAD, X-LITE, GALV	1
5	BSI-1012093-00	SLIDER PANEL, FRONT, X-LITE, GALV	1
6	BSI-1012090-00	SLIDER BRACKET, X-LITE	1
7	BSI-1012096-00	BACK SLIDER PANEL, X-LITE, GALV	1
8	BSI-1102001-KT	GROUND STRUT KIT, X-LITE	1
9	BSI-1012104-00	CABLE ANCHOR ASSEMBLY, X-LITE	1
10	K080123	KIT, X-TENSION SHEAR BOLT,	2
11	BSI-1102027-00	WASHER, SQUARE, X-LITE, GALV	1
12	B090534	W-BEAM COMPOSITE BLOCKOUT 8 IN,	7
13	4001115	GUARDRAIL BOLT 5/8"-11X1 1/4"	24
14	2000302	BOLT CH 5/8"-11X2	2
15	2001635	BOLT CH 5/8"-11X10" GRADE 5 MGAL	7
16	4001116	GUARDRAIL NUT RECESSED 5/8"-11	33
17	2001580	WASHER 1 F436 FLAT RD STRUCT	1
18	4000443	W-BEAM GUARDRAIL RWM02a	4
19	BSI-1106016-KT	X-LITE, SOIL PLATE KIT	1
20	BSI-1303005-00	BRACKET, X-LITE CABLE RETENTION	1
21	BSI-1310024-00	X-LITE, CRIMPED POST SLOTS, GALV	1
22	MANXLT	X-LITE TANGENT INSTALLATION MANUAL	1

Texas Departm	ent of Tra	nsp	ortatio	n	Di	esign vision andard
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### GENERAL NOTES

1. The Type of SGT unit will be specified elsewhere in the plans. Numbers in circles indicate post position. The Type of SGT unit chosen is a maintenance consideration and does not affect the

ormance. <u>Post & Tube Options</u> se I Posts () thru (2) se II Posts () thru (4) se III Posts () thru (8)

20

thru (2) thru (4)

(8

## <u>Post Only</u> Posts 3 thru 8 Posts 5 thru 8 None

2. SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard rail elements may be installed within the radius, without special fabrication.

3. All bolts, nuts, cable assemblies, cable anchors, steel tubes & bearing plates shall be galvanized.

4. <u>At non-curbed locations</u>, a flare rate of 25:1 may be used over the first 50 ft. of the system to prevent the terminal head from encroaching on the shoulder. The flare may be decreased or eliminated for specific installations, if directed by the Engineer. curbed locations, a flare rate of 25:1 shall be used beginning at post number 5 and ending at

5. The steel tubes shall not protrude more than 4 inches above ground. Site grading may be necessary

6. The steel tubes may be driven with an approved driving head. They shall not be driven with the wood post in the tube. If the steel tubes are placed in drilled holes, the backfill material must be satisfactorily compacted to prevent tube settlement.

7. If solid rock is encountered. See the manufacturer's installation manual for the proper

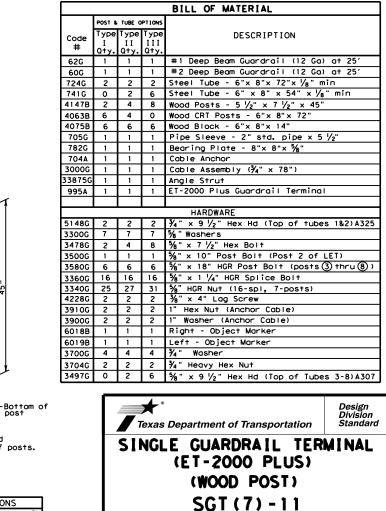
The breakaway cable assembly must be taut. A locking device, (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.

9. The wood blocks shall be "toe nailed" to the rectangular wood posts to prevent them from turning

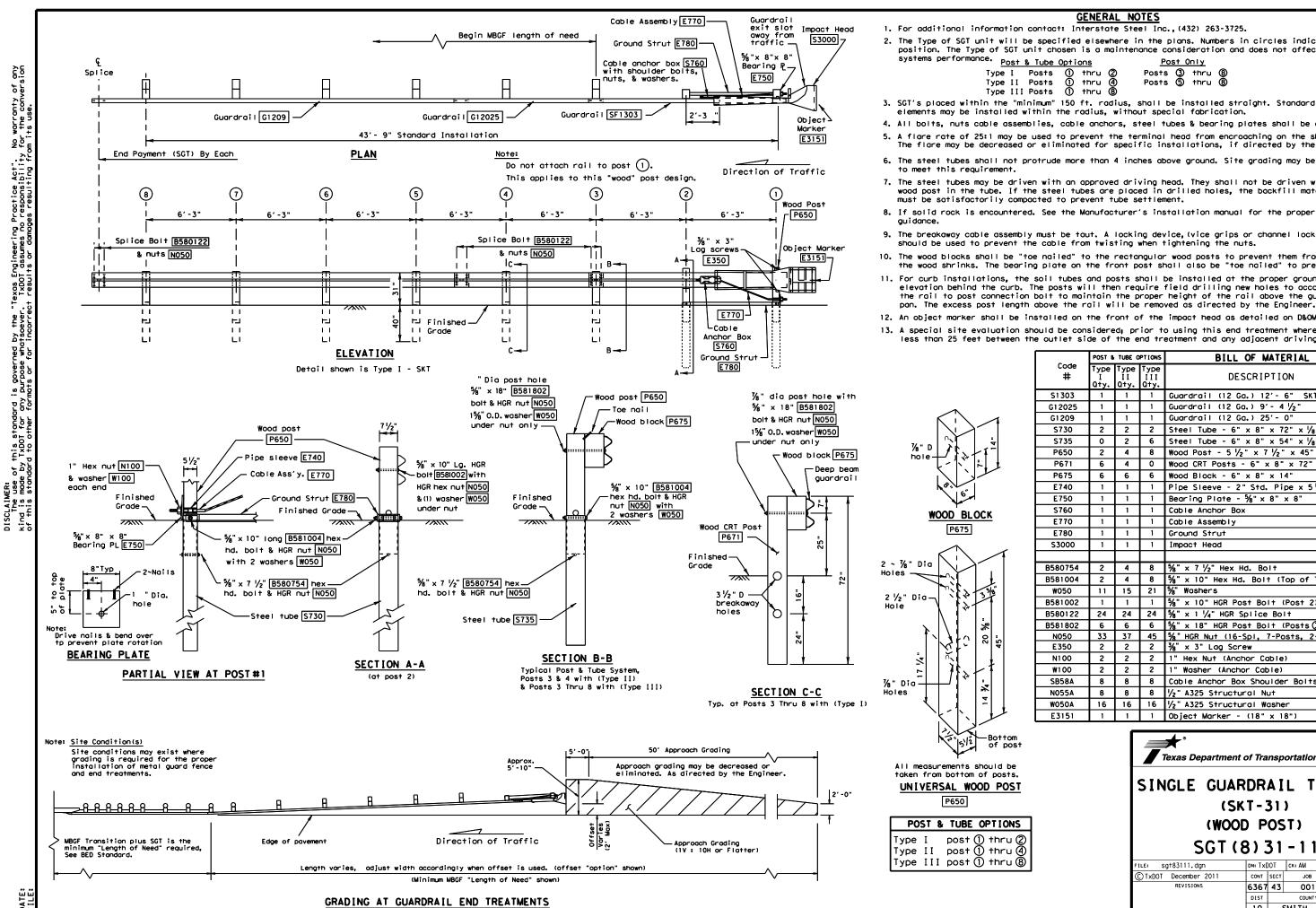
10. For curb installations, the soil tubes and posts shall be installed at the proper ground elevation behind the curb. The posts will then require field drilling new holes to accommodate the rail to post connection bolt to maintain the proper height of the rail above the gutter pan. The excess post length above the rail will be removed if directed by the Engineer.

11. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA).

12. A special site evaluation should be considered, prior to using this end treatment where there is less than 25 feet between the extrusion side of the end treatment and any adjacent driving lane.



TLE: sg†712.dgn DN: TXDOT CK: AM DW: BD ск: VР © TxDOT April 1997 CONT SECT JOB HIGHWAY REVISIONS 6367 43 001 IH-20 12-2011 DIST COUNTY SHEET NO 10 SMITH, ETC. 74



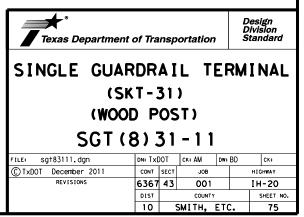
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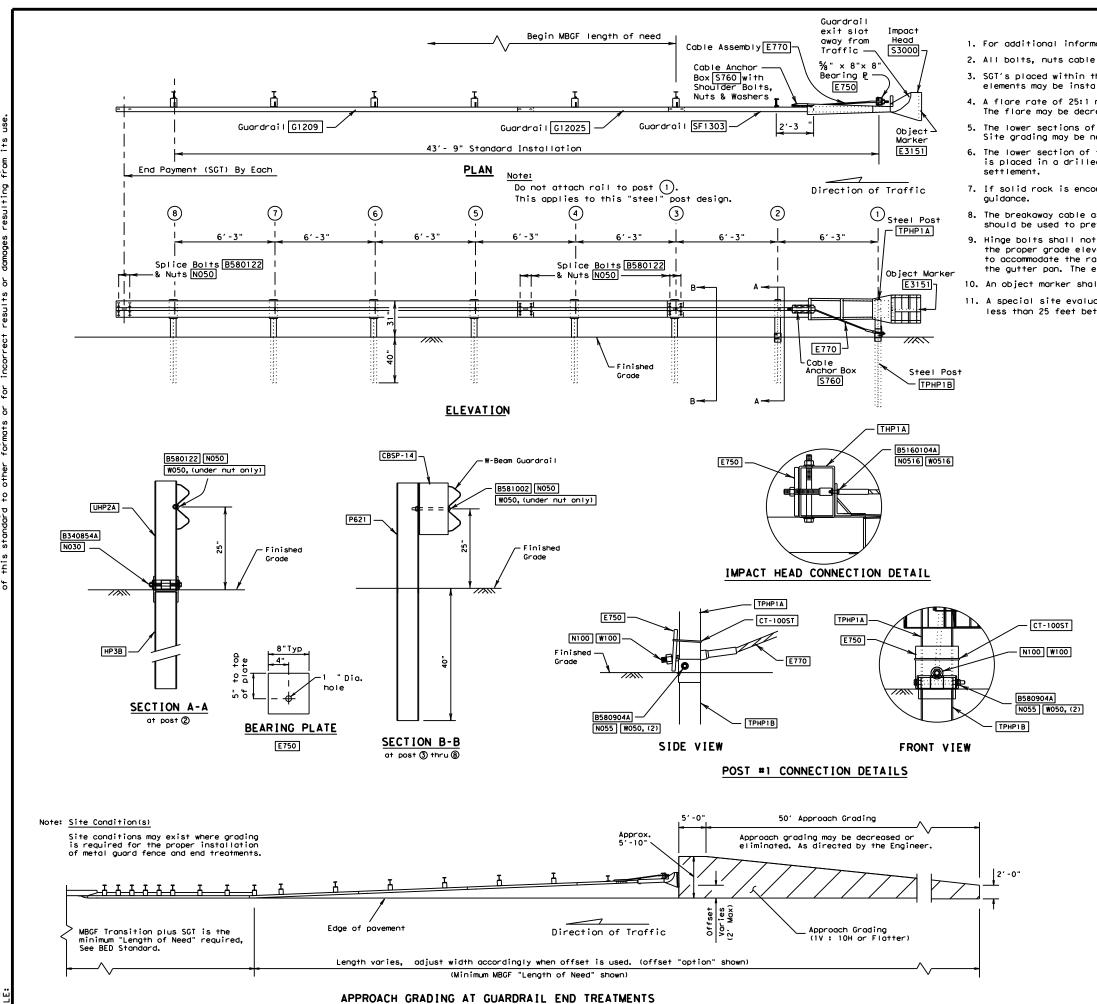
GENERAL NOTES
contact: Interstate Steel Inc., (432) 263-3725.
be specified elsewhere in the plans. Numbers in circles indicate post unit chosen is a maintenance consideration and does not affect the
& Tube Options Post Only
Posts () thru (2) Posts (3) thru (8) Posts () thru (4) Posts (5) thru (8) ( Posts (1) thru (8)
inimum" 150 ft. radius, shall be installed straight. Standard rail within the radius, without special fabrication.
mblies, cable anchors, steel tubes & bearing plates shall be galvanized.
e used to prevent the terminal head from encroaching on the shoulder. or eliminated for specific installations, if directed by the Engineer.
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ven with an approved driving head. They shall not be driven with the the steel tubes are placed in drilled holes, the backfill material pacted to prevent tube settlement.
ed. See the Manufacturer's installation manual for the proper installation
ly must be taut. A locking device, (vice grips or channel lock pliers) the cable from twisting when tightening the nuts.
toe nailed" to the rectangular wood posts to prevent them from turning when ing plate on the front post shall also be "toe nailed" to prevent rotation.
ne soil tubes and posts shall be installed at the proper ground . The posts will then require field drilling new holes to accommodate on bolt to maintain the proper height of the rail above the gutter th above the rail will be removed as directed by the Enaineer.

12. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA).

13. A special site evaluation should be considered, prior to using this end treatment where there is less than 25 feet between the outlet side of the end treatment and any adjacent driving lane.

	POST &	TUBE C	PTIONS	BILL OF MATERIAL
Code #	Ī	Type II Qty.	ÎП	DESCRIPTION
S1303	1	1	1	Guardrail (12 Ga.) 12'- 6" SKT Panel
G12025	1	1	1	Guardrai∣ (12 Ga.) 9′- 4 ½″
G1209	1	1	1	Guardrail (12 Ga.) 25′- 0″
\$730	2	2	2	Steel Tube - 6" x 8" x 72" x 1/8"
\$735	0	2	6	Steel Tube - 6" x 8" x 54" x 1/8"
P650	2	4	8	Wood Post - 5 1/2" x 7 1/2" x 45"
P671	6	4	0	Wood CRT Posts - 6" x 8" x 72"
P675	6	6	6	Wood Block - 6" x 8" x 14"
E740	1	1	1	Pipe Sleeve - 2" Std. Pipe x 5 1/2"
E750	1	1	1	Bearing Plate - 5/8" × 8" × 8"
\$760	1	1	1	Cable Anchor Box
E770	1	1	1	Cable Assembly
E780	1	1	1	Ground Strut
\$3000	1	1	1	Impact Head
B580754	2	4	8	%s" × 7 ½" Hex Hd. Bolt
B581004	2	4	8	5%" × 10" Hex Hd. Bolt (Top of Tubes)
W050	11	15	21	₩ Washers
B581002	1	1	1	5%s" × 10" HGR Post Bolt (Post 2)
B580122	24	24	24	5%" × 1 ¼" HGR Splice Bolt
B581802	6	6	6	5‰" × 18" HGR Post Bolt (Posts③thru⑧)
N050	33	37	45	5% HGR Nut (16-Spl, 7-Posts, 2-Strut)
E350	2	2	2	¾" × 3" Lag Screw
N100	2	2	2	1" Hex Nut (Anchor Cable)
W100	2	2	2	1" Washer (Anchor Cable)
SB58A	8	8	8	Cable Anchor Box Shoulder Bolts
N055A	8	8	8	1/2" A325 Structural Nut
W050A	16	16	16	1/2" A325 Structural Washer
E3151	1	1	1	Object Marker - (18" x 18")





### GENERAL NOTES

1. For additional information contact: Interstate Steel Inc., (432) 263-3725.

All bolts, nuts cable assemblies, cable anchors, steel posts & bearing plates shall be galvanized.
 SGT's placed within the "minimum" 150 ft. radius, shall be installed straight. Standard rail elements may be installed within the radius without special fabrication.

4. A flare rate of 25:1 may be used to prevent the terminal head from encroaching on the shoulder. The flare may be decreased or eliminated for specific installations, if directed by the Engineer.
5. The lower sections of the post shall not protrude more than 4 inches above finished ground. Site grading may be necessary to meet this requirement.

6. The lower section of the steel posts should not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactorily compacted to prevent

7. If solid rock is encountered. See manufacturer's installation manual for the proper installation

8. The breakaway cable assembly must be taut. A locking device, (vice grips or channel lock pliers) should be used to prevent the cable from twisting when tightening the nuts.

9. Hinge bolts shall not be set below finished grade. At curb locations the posts shall be installed at
the proper grade elevation behind the curb. The posts will then require field drilling new holes
to accommodate the rail to post connection bolt to maintain the proper height of the rail above
the gutter pan. The excess post length above the rail will be removed as directed by the Engineer.
 10. An object marker shall be installed on the front of the impact head as detailed on D&OM(VIA).

11. A special site evaluation should be considered, prior to using this end treatment where there is

A special site evaluation should be considered, prior to using this end treatment where there is less than 25 feet between the outlet side of the end treatment and any adjacent driving lane.

I TEM NO.	QTY	BILL OF MATERIALS
S1303	1	GUARDRAIL (12 GA) 12'- 6" SKT Panel
G12025	1	GUARDRAIL (12 GA) 9' - 4 1/2"
G1209	1	GUARDRAIL (12 GA) 25'- 0"
TPHP1A	1	FIRST POST ASSEMBLY TOP, TUBE
TPHP1B	1	FIRST POST ASSEMBLY BOTTOM, 6'- 0"
UHP2A	1	SECOND POST ASSEMBLY TOP
HP3B	1	SECOND POST ASSEMBLY BOTTOM, 6'- 0"
P621	6	STANDARD STEEL LINE POST 6'- 0" (POST 3 THRU 8)
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
CT-100ST	1	CABLE TIE - STEEL
CBSP-14	6	ROUTED BLOCK
\$3000	1	IMPACT HEAD
B580122	25	%" Dia. × 1 ¼" SPLICE BOLT
B580904A	1	%" Dia. x 9" HEX BOLT GR. 5
B340854A	1	¾" Dia. × 8 ½" HEX BOLT GR. 5
B581002	6	5% " Dia. x 10" H.G.R. BOLT (Post 3 thru 8)
N055	1	‰" Dia. HEX NUT (Post 1 on∣y)
N050	31	%" Dia. H.G.R. NUT (at splices & at Post 1 thru 8)
W050	9	H.G.R. WASHER (At Post 2 thru 8)
N100	2	1" ANCHOR CABLE HEX NUT
W100	2	1" ANCHOR CABLE WASHER
B5160104A	2	5/6 " × 1" HEX BOLT, GR. 5
N0516	2	‰ " HEX NUT
W0516	4	₩ASHER
SB58A	8	CABLE ANCHOR BOX SHOULDER BOLT
N030	1	¾" HEX NUT
N055A	8	1⁄2" A325 STR. NUT
W050A	16	1 1/16 " OD × 916 " ID A325 STR. WASHER
E3151	1	OBJECT MARKER (18" × 18")

D					Design Division Standard	
SINGLE GUARDRAIL TERMINAL						
	(SKT-31)					
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	10		SMITH,	ETC.	76	

TAE	BLE NO.	1 STEE	L BAR SIZE	AND SPAC	CING	
ΤΥΡΕ	SLAB THICKNESS		LONG I TUD I NAL *		TRANSVERSE*	
PAVEMENT	AND BAR	R SIZE	REGULAR BARS	TIEBARS	BARS	TIEBARS
	T (IN.)	BAR SIZE	SPACING (IN.)	SPACING (IN.)	SPACING (IN.)	SPACINO (IN.)
	6.0		7.5	7.5		
	6.5		7.0	7.0		
	7.0	<b>#</b> 5	6.5	6.5	24	24
	7.5		6.0	6.0		
	8.0		9.0	9.0		
CRCP	8.5		8.5	8.5	1	
CRUP	9.0		8.0	8.0	1	
	9.5		7.5	7.5		
	10.0	#6	7.0	7.0	24	24
	10.5		6.75	6,75		
	11.0		6.5	6.5		
	11.5		6.25	6.25		
	<u>&gt;</u> 12.0		6.0	6.0		
JRCP	<8.0	<b>#</b> 5	24.0	12.0	24	24
UNCI	<u>≥</u> 8.0	#6	24.0	12.0	24	24
CPCD	<8.0	#5	NONE	12.0	NONE	24
	<u>≥</u> 8.0	<b>#</b> 6	NONE	12.0	NONE	24

* USE 12" SPACING AS FIRST AND LAST SPACING AT END OR SIDE FOR ALL BARS.

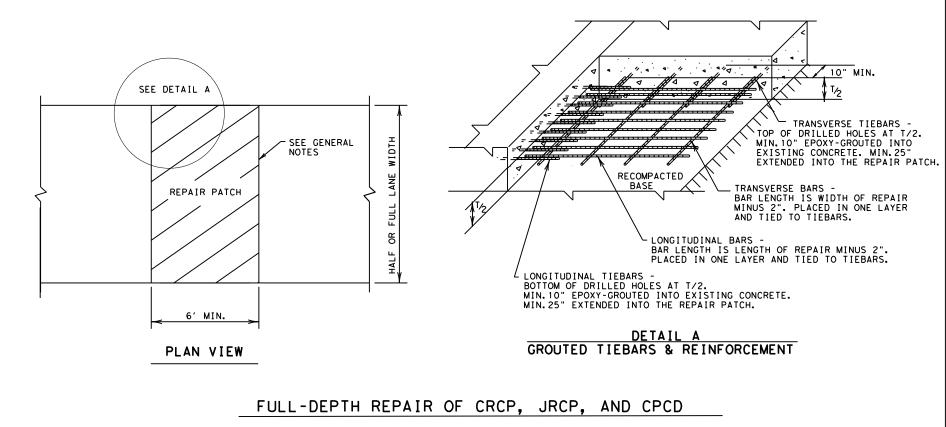
### GENERAL NOTES

- 1. ITEM 361, "REPAIR OF CONCRETE PAVEMENT" SHALL GOVERN FOR THIS WORK.
- 2. MULTIPLE PIECE TIEBARS SHALL BE USED WHEN THE REPAIR AREA MUST BE PLACED IN TWO STAGES DUE TO SEQUENCE OF CONSTRUCTION.
- 3. FULL DEPTH SAW CUTS SHALL BE MADE AROUND THE PERIMETER OF THE AREA TO BE REPAIRED. THE CUT SHALL BE MADE AT A RIGHT ANGLE TO THE PAVEMENT EDGE AND TO THE CENTER LINE OF THE PAVEMENT.
- 4. AT LEAST ONE LONGITUDINAL FULL DEPTH SAW CUT SHALL BE AT AN EXISTING LONGITUDINAL JOINT.
- 5. ADDITIONAL SAW CUTS MAY BE REQUIRED WITHIN THE AREA OF THE REPAIR TO FACILITATE REMOVAL OF THE CONCRETE OR TO ALLEVIATE BINDING OF THE FULL DEPTH SAW CUT AT THE REPAIR EDGE.
- 6. THE SAW CUTS WHICH EXTEND OUTSIDE THE AREA OF THE REPAIR WILL BE CLEANED AND FILLED WITH A CEMENTITIOUS GROUT APPROVED BY THE ENGINEER.
- 7. EXISTING LONGITUDINAL AND TRANSVERSE JOINTS REMOVED DUE TO REPAIR OPERATION SHOULD BE RESTORED IN ACCORDANCE WITH STANDARD SHEET "CONCRETE PAVING DETAILS, JOINT SEALS."

ENGINEER.



BE MADE.

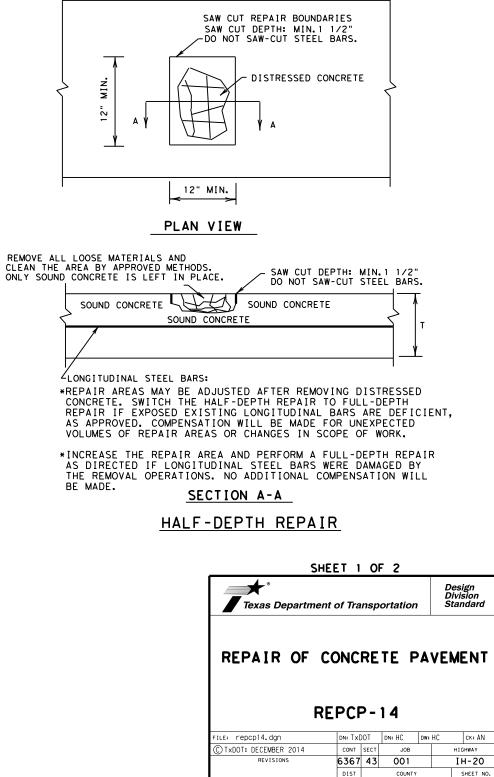


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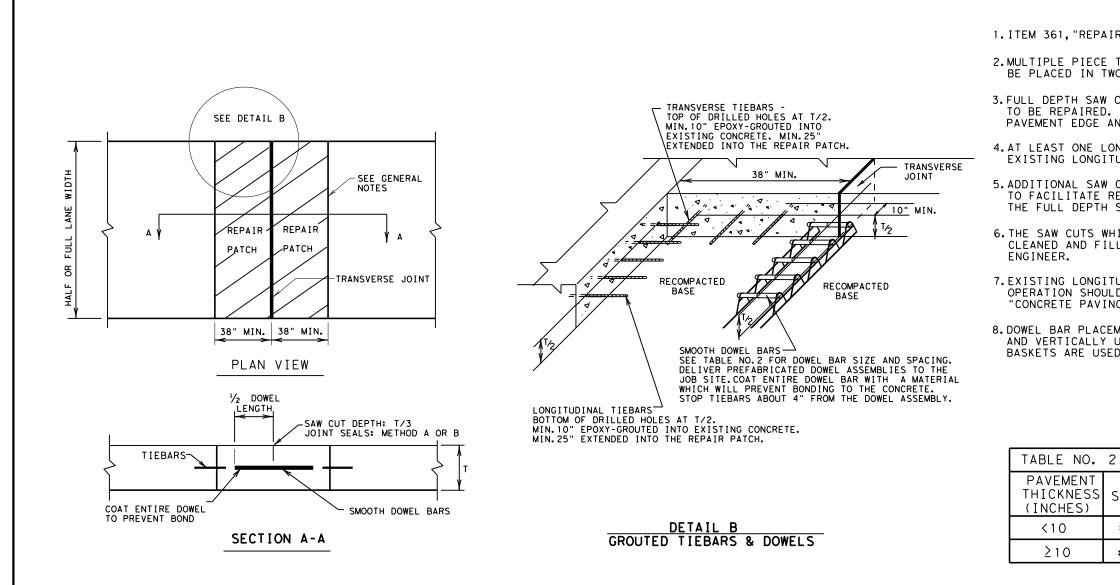
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1. ITEM 361, "REPAIR OF CONCRETE PAVEMENT" SHALL GOVERN FOR THIS WORK. 2. THE SAW CUTS WHICH EXTEND OUTSIDE THE AREA OF THE REPAIR WILL BE CLEANED AND FILLED WITH A CEMENTITIOUS GROUT APPROVED BY THE

3. EXISTING LONGITUDINAL AND TRANSVERSE JOINTS REMOVED DUE TO REPAIR OPERATION SHOULD BE RESTORED IN ACCORDANCE WITH STANDARD SHEET "CONCRETE PAVING DETAILS, JOINT SEALS."



10 SMITH, ETC. 77



REPAIR OF TRANSVERSE JOINT OF CPCD

### GENERAL NOTES

1. ITEM 361, "REPAIR OF CONCRETE PAVEMENT" SHALL GOVERN FOR THIS WORK.

2.MULTIPLE PIECE TIEBARS SHALL BE USED WHEN THE REPAIR AREA MUST BE PLACED IN TWO STAGES DUE TO SEQUENCE OF CONSTRUCTION.

3. FULL DEPTH SAW CUTS SHALL BE MADE AROUND THE PERIMETER OF THE AREA TO BE REPAIRED. THE CUT SHALL BE MADE AT A RIGHT ANGLE TO THE PAVEMENT EDGE AND TO THE CENTER LINE OF THE PAVEMENT.

4.AT LEAST ONE LONGITUDINAL FULL DEPTH SAW CUT SHALL BE AT AN EXISTING LONGITUDINAL JOINT.

5. ADDITIONAL SAW CUTS MAY BE REQUIRED WITHIN THE AREA OF THE REPAIR TO FACILITATE REMOVAL OF THE CONCRETE OR TO ALLEVIATE BINDING OF THE FULL DEPTH SAW CUT AT THE REPAIR EDGE.

6. THE SAW CUTS WHICH EXTEND OUTSIDE THE AREA OF THE REPAIR WILL BE CLEANED AND FILLED WITH A CEMENTITIOUS GROUT APPROVED BY THE

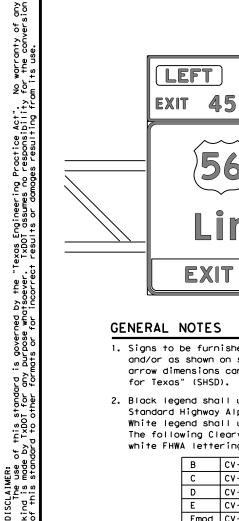
7. EXISTING LONGITUDINAL AND TRANSVERSE JOINTS REMOVED DUE TO REPAIR OPERATION SHOULD BE RESTORED IN ACCORDANCE WITH STANDARD SHEET "CONCRETE PAVING DETAILS, JOINT SEALS."

8. DOWEL BAR PLACEMENT TOLERANCE SHALL BE +/- 1/4 IN. HORIZONTALLY AND VERTICALLY UNLESS OTHERWISE SPECIFIED. WHERE DOWEL BAR BASKETS ARE USED, REMOVE THE SHIPPING WIRES.

DOWELS (SMOOTH BARS)					
SIZE AND DIA.	LENGTH (IN.)	SPACING (IN.)			
#8 (1 IN.)	10.0	12.0			
#10 (1 ¹ /4IN.)	18.0	12.0			

Texas Departme	nt of Transp	ortation	D	Design Division Standard
REPAIR OF	CONCRE	TE P	AVEI	MENT
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CUEET O OF O



# North EAST INTERSTATE 56 20

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### GENERAL NOTES

EXIT

1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign summary sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD).

ONLY

Lindale

R

2. Black legend shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (B, C, D, E, Emod, or F). White legend shall use the Clearview Alphabet. The following Clearview fonts shall be used to replace the existing white FHWA lettering, when not specified in the SHSD or in the plans.

В	CV-1W
С	CV-2W
D	CV-3W
E	CV-4W
Emod	CV-5WR
F	CV-6W

- 3. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.
- 4. Black legend shall be applied by screening process or cut-out acrylic non-reflective black film to background sheeting, or combination thereof.
- 5. White legend and borders shall be cut-out white sheeting applied to colored background sheeting.
- 6. Information regarding borders and radii for signs is found in the "Standard Highway Sign Designs for Texas". Dimensions shown and described for borders and corner radii on parent sign are nominal. Borders may vary in width as much as 1/2 inch. Corner radii above 3 inches may vary in width as much as 1 inch. Borders and corner radii within a parent sign must be of matching widths. The sign area outside the corner radius need not be trimmed or rounded if fabricated from an extruded material.
- 7. Sign substrate for ground-mounted signs shall be any material that meets the Departmental Material Specification requirements of DMS-7110 or approved alternative. Sign substrate for overhead signs shall be any material that meets DMS-7110. Exit Number Panels attached above the parent sign shall be made with the same substrate and sheeting as the parent sign.
- 8. Mounting details of attachments to parent sign face are shown on Standard Plan Sheet TSR(5). Mounting details of exit number panels above parent sign are shown in the "SMD series" Standard Plan Sheets.
- 9. Backaround sheeting shall be applied to the substrate per sheeting manufacturer's recommendations. Sheeting will not be allowed to bridge the horizontal gap between panels.
- 10. Cut all legend, symbols, borders, and direct applied sign attachments at panel joints.



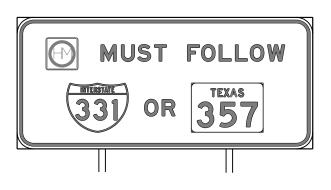
EXIT

DEPARTMENTAL MATERIAL SPEC	IFICATIONS
ALUMINUM SIGN BLANKS	DMS-7110
SIGN FACE MATERIALS	DMS-8300

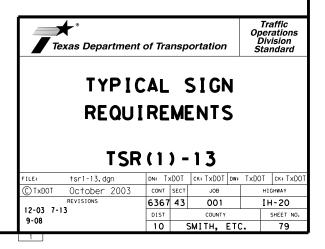
REQUIREMENTS FOR OVERHEAD AND LARGE GROUND-MOUNTED SIGNS TYPICAL EXAMPLES

> The Standard Highway Sign Designs for Texas (SHSD) can be found at the following website. http://www.txdot.gov/

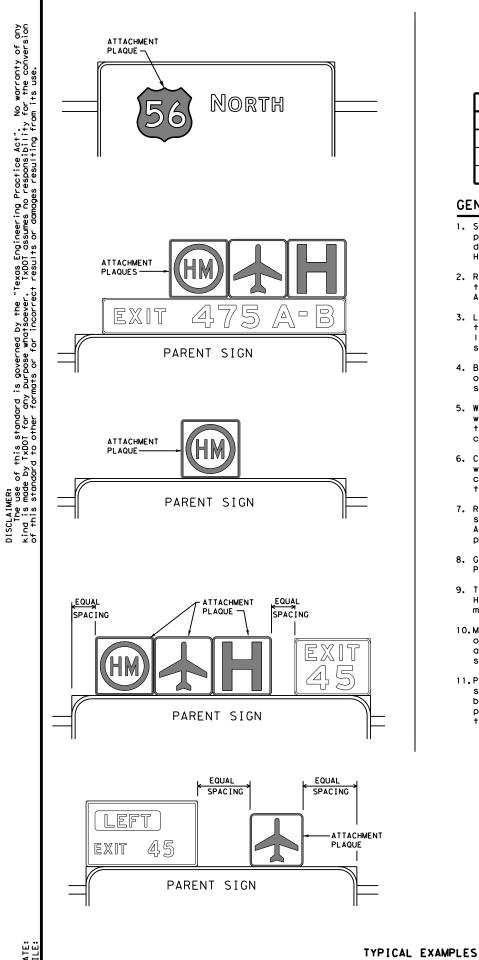
SHEETING REQUIREMENTS					
USAGE	COLOR	SIGN FACE MATERIAL			
BACKGROUND	WHITE	TYPE B OR C SHEETING			
BACKGROUND	ALL OTHERS	TYPE B OR C SHEETING			
LEGEND & BORDERS	WHITE	TYPE D SHEETING			
LEGEND & BORDERS	BLACK	ACRYLIC NON-REFLECTIVE FILM			







# REQUIREMENTS FOR ATTACHMENTS TO OVERHEAD AND LARGE GROUND MOUNTED SIGNS

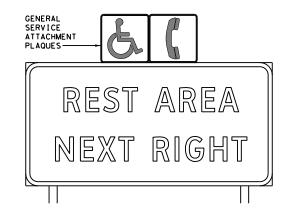


DEPARTMENTAL MATERIAL SPEC	IFICATIONS
ALUMINUM SIGN BLANKS	DMS-7110
SIGN FACE MATERIALS	DMS-8300

SHEETING REQUIREMENTS					
USAGE	COLOR	SIGN FACE MATERIAL			
BACKGROUND	ALL	TYPE B OR C SHEETING			
LEGEND & BORDERS	BLACK	ACRYLIC NON-REFLECTIVE FILM			
LEGEND & BORDERS	ALL OTHERS	TYPE B OR C SHEETING			

### GENERAL NOTES

- 1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD).
- 2. Route Marker legends (ie. IH, US, SH and FM shields) shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (B, C, D, E, Emod, or F).
- 3. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.
- 4. Black legend and borders shall be applied by screening process or cut-out acrylic non-reflective black film to background sheeting, or combination thereof.
- 5. White legend and borders shall be applied by screening process with transparent colored ink, transparent colored overlay film to white background sheeting or cut-out white sheeting to colored background sheeting, or combination thereof.
- 6. Colored legend and borders shall be applied by screening process with transparent colored ink, transparent colored overlay film or colored sheeting to white background sheeting, or combination thereof.
- 7. Route markers and other attachments within the parent sign face shall be direct applied unless otherwise specified in the plans. Attachments not direct applied shall use 0.063 inch thick one piece sheet aluminum signs (Type A).
- 8. General Service Plaques shall be 0.080 inch thick and Routing Plaques shall be 0,100 inch thick,
- 9. The priority for Routing Plaques shall be (left to right) Hazardous Material, Airport then Hospital. See examples for mounting location.
- 10. Mounting details of attachments to parent signs face are shown on Standard Plan Sheet TSR(5). Mounting details of sign plaque attachments above and below parent sign are shown in the "SMD series" Standard Plan Sheets.
- 11. Plaques shall be horizontally centered at the top of the parent sign. If an exit number panel exists, the plaque shall be centered between the edge of the parent sign and the edge of the exit number panel. The plaque may be placed above the exit number panel when there is insufficient space.



EXIT **7** ONLY

LEFT EXI

TYPICAL EXAMPLES

EXIT

# REQUIREMENTS FOR EXIT ONLY AND LEFT EXIT PANELS

DEPARTMENTAL MATERIAL SPEC	IFICATIONS
ALUMINUM SIGN BLANKS	DMS-7110
SIGN FACE MATERIALS	DMS-8300

SHEETING REQUIREMENTS FOR OVERHEAD EXIT PANELS					
USAGE	COLOR	SIGN FACE MATERIAL			
BACKGROUND	FLUORESCENT YELLOW	TYPE B _{FL} OR C _{FL} SHEETING			
LEGEND	BLACK	ACRYLIC NON-REFLECTIVE FILM			

GENERAL	NOTES
---------	-------

- 1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD). Individual panel sizes shown in the plans may be adjusted to fit actual parent sign sizes if necessary.
- 2. Exit Panel legend shall use the Federal Highway Administration (FHWA)Standard Highway Alphabets E Series.
- 3. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.
- 4. Black legend shall be applied by screening process or cut-out acrylic non-reflective black film to yellow background sheeting, or combination thereof.
- 5. Exit Only and Left Exit panels within the parent sign face shall be direct applied unless otherwise specified in the plans. Panels not direct applied shall use 0.063 inch thick one piece sheet aluminum signs (Type A).
- 6. Mounting details of Exit Only and Left Exit panel attachments to parent signs face are shown on Standard Plan Sheet TSR(5).

The Standard Highway Sign Designs for Texas (SHSD) can be found at the following website.

http://www.txdot.gov/

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# REQUIREMENTS FOR INDEPENDENT MOUNTED ROUTE SIGNS

SHEETING REQUIREMENTS							
USAGE COLOR SIGN FACE MATERIAL							
BACKGROUND	BACKGROUND WHITE TYPE A SHEETING						
BACKGROUND ALL OTHERS		TYPE B OR C SHEETING					
LEGEND & BORDERS	WHITE	TYPE A SHEETING					
LEGEND & BORDERS	BLACK	ACRYLIC NON-REFLECTIVE FILM					
LEGEND & BORDERS ALL OTHERS TYPE B or C SHEETING							



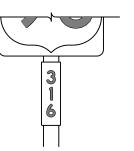


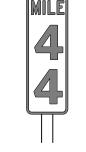


TYPICAL EXAMPLES

# REQUIREMENTS FOR BLUE, BROWN & GREEN D AND I SERIES GUIDE SIGNS

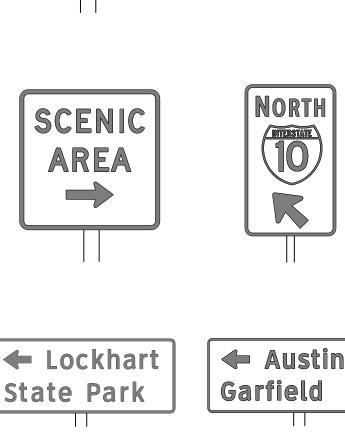
SHEETING REQUIREMENTS						
USAGE	COLOR	SIGN FACE MATERIAL				
BACKGROUND	ALL	TYPE B OR C SHEETING				
LEGEND & BORDERS	WHITE	TYPE D SHEETING				
LEGEND, SYMBOLS & BORDERS	ALL OTHERS	TYPE B OR C SHEETING				







Plan Sheets.



TYPICAL EXAMPLES

plans.

or F).

# GENERAL NOTES

1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD).

2. White legend shall use the Clearview Alphabet. The following Clearview fonts shall be used to replace the existing white Federal Highway Administration (FHWA) Standard Highway Alphabets, when not specified in the SHSD, or in the

В	CV-1W
С	CV-2W
D	CV-3W
E	CV-4W
Emod	CV-5WR
F	CV-6W

3. Route sign legend (ie. IH, US, SH and FM shields) shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets B, C, D, E, Emod

4. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.

5. Independent mounted route sign with white or colored legend and borders shall be applied by screening process with transparent color ink, transparent colored overlay film to white background sheeting or cut-out white sheeting to colored background sheeting, or combination thereof. White legend, symbols and borders on all other signs shall be cut-out white sheeting applied to colored background sheeting.

6. Information regarding borders and radii for signs is found in the "Standard Highway Sign Designs for Texas". Dimensions shown and described for borders and corner radii on parent sign are nominal. Borders may vary in width as much as 1/2 inch. Corner radii above 3 inches may vary in width as much as 1 inch. Borders and corner radii within a parent sign must be of matching widths. The sign area outside the corner radius should be trimmed or rounded.

7. Sign substrate shall be any material that meets the Departmental Material Specification requirements of DMS-7110 or approved alternative.

8. Mounting details of roadside signs are shown in the "SMD series" Standard

DEPARTMENTAL MATERIAL SPECIFICATIONS				
ALUMINUM SIGN BLANKS D	MS-7110			
SIGN FACE MATERIALS D	MS-8300			

ALUMINUM SIGN BLANKS THICKNESS					
Square Feet	Minimum Thickness				
Less than 7.5	0.080				
7.5 to 15	0.100				
Greater than 15	0.125				

The Standard Highway Sign Designs for Texas (SHSD) can be found at the following website.

http://www.txdot.gov/

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				TYPICAL	. EXAMPLES
	SPECIFIC S				EQUIREMENTS
	SHEETING R	QUIREMENTS	USAGE	COLOR	SIGN FACE MATERIAL
USAGE	COLOR	SIGN FACE MATERIAL	BACKGROUND	WHITE	TYPE A SHEETING
BACKGROUND	RED	TYPE B OR C SHEETING	BACKGROUND	ALL OTHERS	TYPE B OR C SHEETING
BACKGROUND	WHITE	TYPE B OR C SHEETING	LEGEND, BORDERS AND SYMBOLS	BLACK	ACRYLIC NON-REFLECTIVE FILM
LEGEND & BORDER	S WHITE RED	TYPE B OR C SHEETING TYPE B OR C SHEETING	LEGEND, BORDERS AND SYMBOLS	ALL OTHER	TYPE B OR C SHEETING
REQUIRE	MENTS FO	R WARNING SIGNS	REQUIRE	MENTS FO	R SCHOOL SIGNS
	TYPICAL EXA	MPLES		SCHOOL SPEED LIMIT 20 WHEN FLASHING	L EXAMPLES
	SHEETING REQU	JIREMENTS		SHEETING RE	QUIREMENTS
USAGE	COLOR	SIGN FACE MATERIAL	USAGE	COLOR	SIGN FACE MATERIAL
BACKGROUND	FLOURESCENT YELLOW	TYPE B _{FL} OR C _{FL} SHEETING	BACKGROUND	WHITE	TYPE A SHEETING
GEND & BORDERS	BLACK	ACRYLIC NON-REFLECTIVE FILM	BACKGROUND	FLOURESCENT YELLOW GREEN	TYPE B _{FL} OR C _{FL} SHEETING
GEND & SYMBOLS	ALL OTHER	TYPE B OR C SHEETING	LEGEND, BORDERS AND SYMBOLS	BLACK	ACRYLIC NON-REFLECTIVE FILM

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## NOTES

o be furnished shall be as detailed elsewhere in the plans and/or as n sign tabulation sheet. Standard sign designs and arrow dimensions found in the "Standard Highway Sign Designs for Texas" (SHSD).

gend shall use the Federal Highway Administration (FHWA) d Highway Alphabets (B, C, D, E, Emod or F).

spacing between letters and numerals shall conform with the SHSD, approved changes thereto. Lateral spacing of legend shall provide ced appearance when spacing is not shown.

egend and borders shall be applied by screening process or cut-out non-reflective black film to background sheeting, or combination

egend and borders shall be applied by screening process with transparent ink, transparent colored overlay film to white background sheeting or white sheeting to colored background sheeting, or combination thereof.

legend shall be applied by screening process with transparent colored ansparent colored overlay film or colored sheeting to background g, or combination thereof.

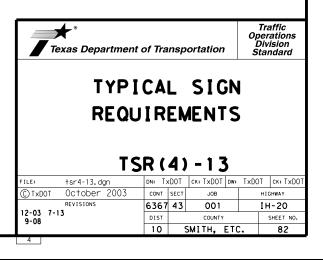
bstrate shall be any material that meets the Departmental Material cation requirements of DMS-7110 or approved alternative.

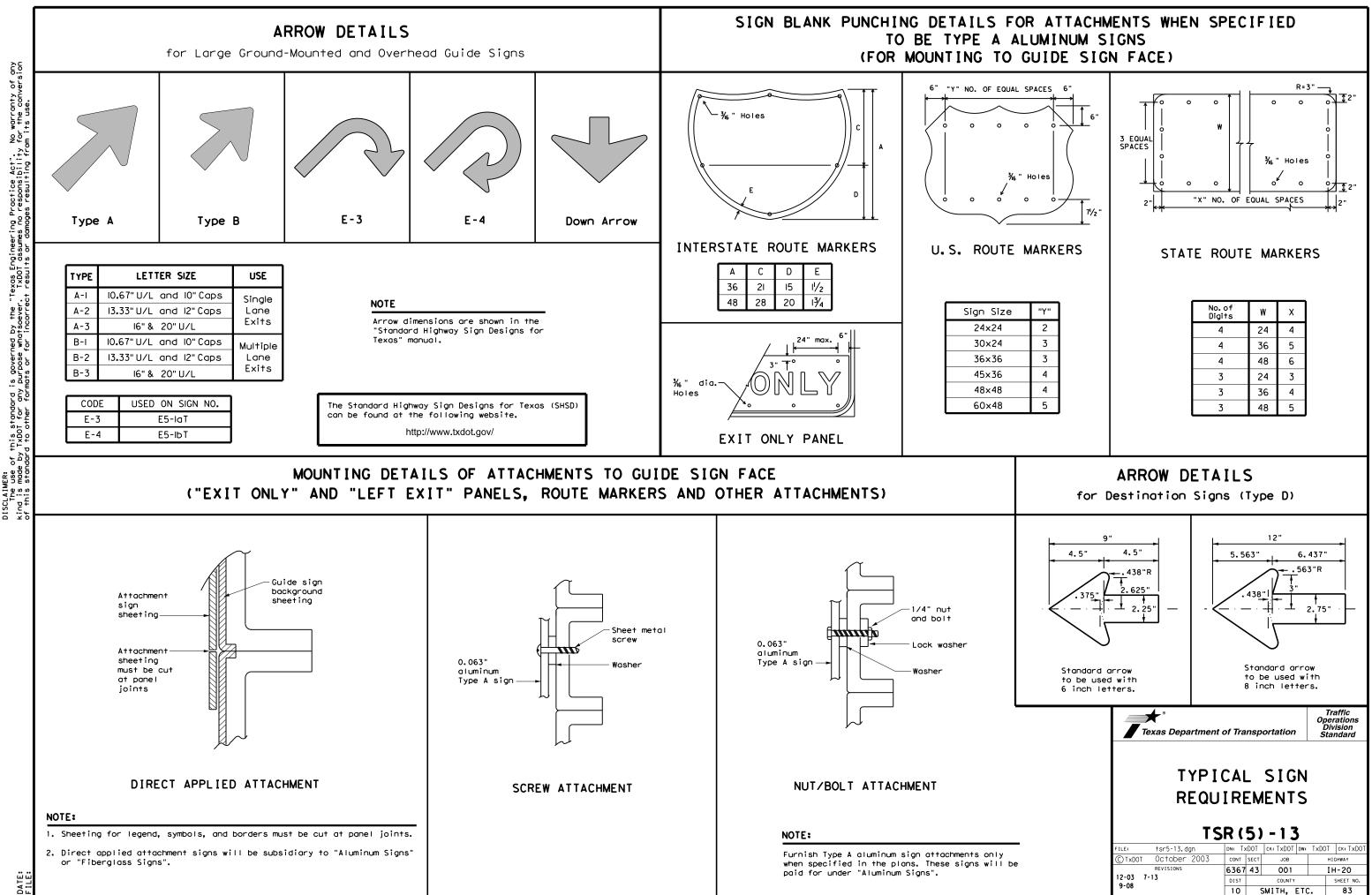
details for roadside mounted signs are shown in the "SMD series" Plan Sheets.

ALUMINUM SIGN BLANKS THICKNESS					
Square Feet	Minimum Thickness				
Less than 7.5	0.080				
7.5 to 15	0.100				
Greater than 15	0.125				

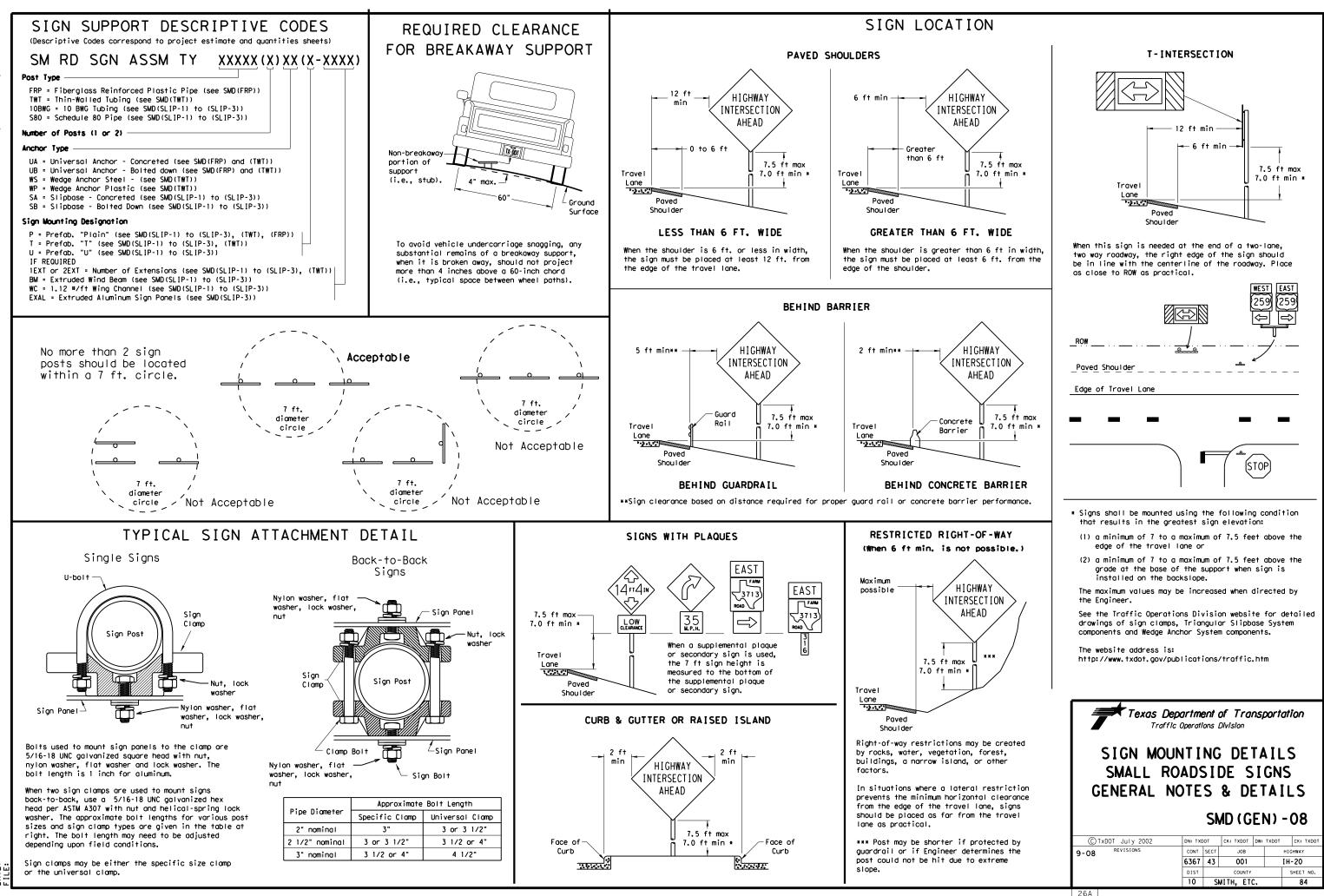
DEPARTMENTAL MATERIAL SPEC	IFICATIONS
ALUMINUM SIGN BLANKS	DMS-7110
SIGN FACE MATERIALS	DMS-8300

The Standard Highway Sign Designs for Texas (SHSD) can be found at the following website. http://www.txdot.gov/

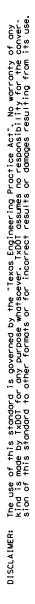


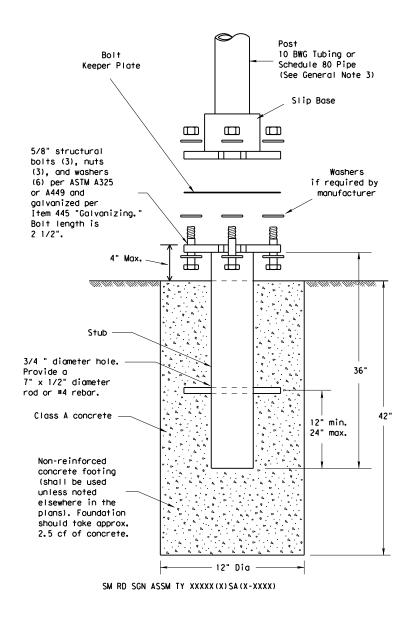


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# TRIANGULAR SLIPBASE INSTALLATION GENERAL REQUIREMENTS





# NOTE

There are various devices approved for the Triangular Slipbase System. Please reference the Material Producer List for approved slip base systems. http://www.txdot.gov/business/producer list.htm The devices shall be installed per manufacturers' recommendations. Installation procedures shall be provided to the Engineer by Contractor.

## GENERAL NOTES:

- 10 BWG Tubing (2.875" outside diameter)
- 0.134" nominal wall thickness
- 55,000 PSI minimum yield strength
- 20% minimum elongation in 2"

- Schedule 80 Pipe (2.875" outside diameter) 0.276" nominal wall thickness
- Steel tubing per ASTM A500 Gr C
- 46,000 PSI minimum yield strength 62,000 PSI minimum tensile strength
- 21% minimum elongation in 2"
- Galvanization per ASTM A123

# ASSEMBLY PROCEDURE

## Foundation

- direction.

## Support

Concrete anchor consists of 5/8" diameter stud bolt with UNC series bolt threads on the upper end. Heavy hex nut per ASTM A563, and

hardened washer per ASTM F436. The

yield and ultimate tensile strength of 50 and 75 KSI, respectively. Nuts, bolts and washers shall be galvanized per Item 445, "Galvanizing." Adhesive type anchors shall have stud bolts installed with Type III epoxy per DMS-6100, "Epoxies and Adhesives, " Adhesive anchors may be loaded after adequate epoxy cure time per the manufacturer's recommendations. Top of bolt shall extend at least flush with top of the nut when installed. The anchor,

when installed in 4000 psi normal-

minimum embedment, shall have a

minimum allowable tension and shear

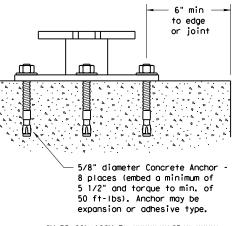
of 3900 and 3100 psi, respectively.

weight concrete with a 5 1/2"

stud bolt shall have a minimum

- straight.
- clearances based on sign types.

# CONCRETE ANCHOR



SM RD SGN ASSM TY XXXXX (X) SB (X-XXXX)

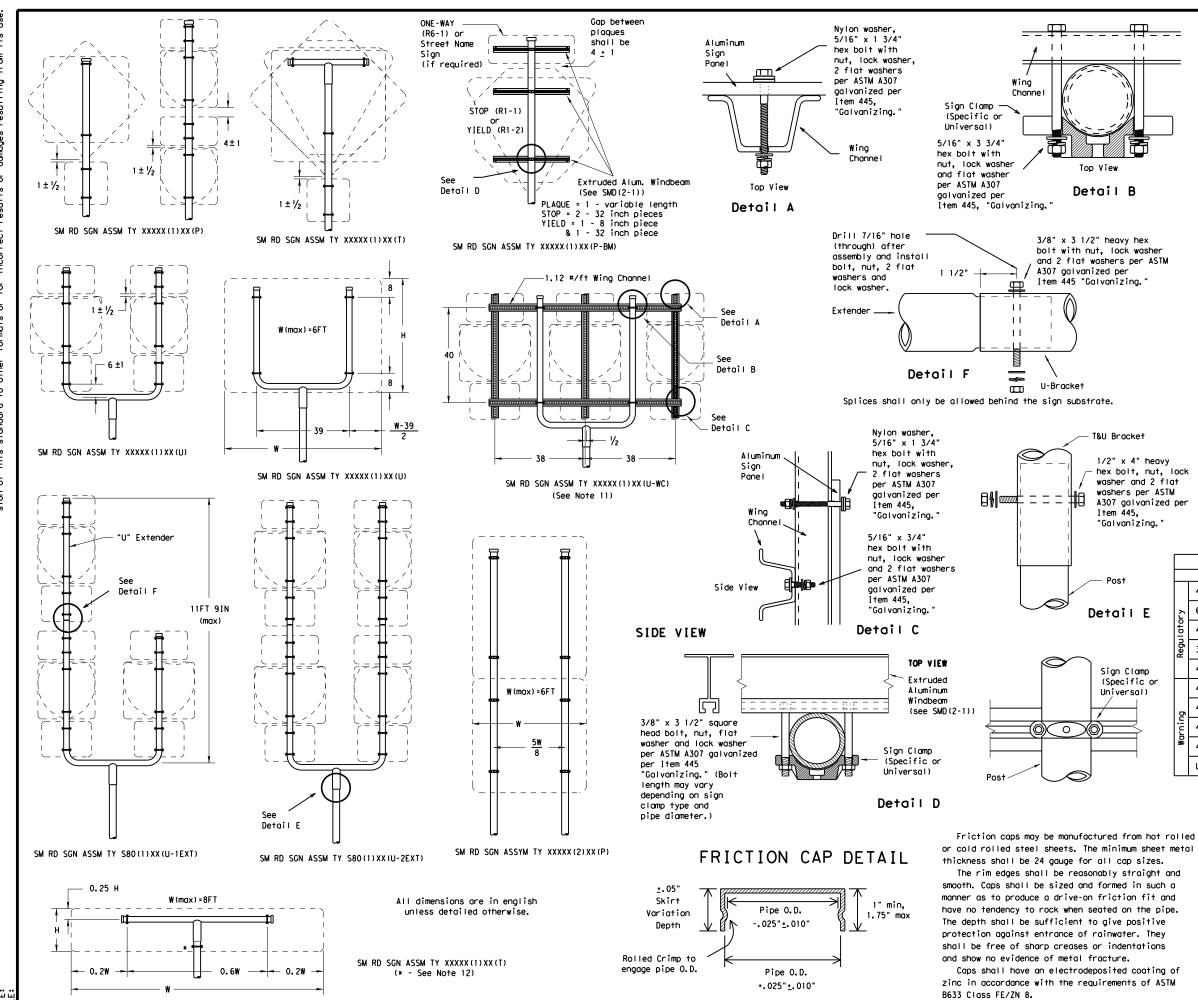
1. Slip base shall be permanently marked to indicate manufacturer. Method, design, and location of marking are subject to approval of the TxDOT Traffic Standards Engineer. Material used as post with this system shall conform to the following specifications: Seamless or electric-resistance welded steel tubing or pipe Steel shall be HSLAS Gr 55 per ASTM A1011 or ASTM A1008 Other steels may be used if they meet the following: 70,000 PSI minimum tensile strength Wall thickness (uncoated) shall be within the range of 0.122" to 0.138" Outside diameter (uncoated) shall be within the range of 2.867" to 2.883" Galvanization per ASTM A123 or ASTM A653 G210. For precoated steel tubing (ASTM A653), recoat tube outside diameter weld seam by metallizing with zinc wire per ASTM B833. Other seamless or electric-resistance welded steel tubing or pipe with equivalent outside diameter and wall thickness may be used if they meet the following: Wall thickness (uncoated) shall be within the range of 0.248" to 0.304" Outside diameter (uncoated) shall be within the range of 2.855" to 2.895" 3. See the Traffic Operations Division website for detailed drawings of sign clamps and Texas Universal Triangular Slipbase System components. The website address is: http://www.txdot.gov/publications/traffic.htm 4. Sign supports shall not be spliced except where shown. Sign support posts shall not be spliced.

1. Prepare 12-inch diameter by 42-inch deep hole. If solid rock is encountered, the depth of the foundation may be reduced such that it is embedded a minimum of 18 inches into the solid rock. 2. The Engineer may permit batches of concrete less than 2 cubic yards to be mixed with a portable, motor-driven concrete mixer. For small placements less than 0.5 cubic yards, hand mixing in a suitable container may be allowed by Engineer. Concrete shall be Class A. 3. Push the pipe end of the slip base stub into the center of the concrete. Rotate the stub back and forth while pushing it down into the concrete to assure good contact between the concrete and stub. Continue to work the stub into the concrete until it is between 2 to 4 inches above the ground. 4. Plumb the stub. Allow a minimum of 4 days to set, unless otherwise directed by the Engineer. 5. The triangular slipbase system is multidirectional and is designed to release when struck from any

1. Cut support so that the bottom of the sign will be 7 to 7.5 feet above the edge of the travelway (i.e., edge of the closest lane) when slip plate is below the edge of pavement or 7 to 7.5 feet above slip plate when the slip plate is above the edge of the travelway. The cut shall be plumb and

2. Attach sign to support using connections shown. When multiple signs are installed on the same support, ensure the minimum clearance between each sign is maintained. See SMD(SLIP-2) for

Texas Department of Transportation Traffic Operations Division							
SIGN MOUNTING DETAILS							
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#### GENERAL NOTES:

1.

SIGN SUPPORT	# OF POSTS	MAX. SIGN AREA
10 BWG	1	16 SF
10 BWG	2	32 SF
Sch 80	1	32 SF
Sch 80	2	64 SF

2. The Engineer may require that a Schedule 80 post be used in place of a 10 BWG where a sign height is abnormally high due to a fill slope.

- 3. Sign supports shall not be spliced except where shown. Sign support posts shall not be spliced.
- Aluminum sign blanks shall conform to Departmental Material Specifications DMS-7110 and shall have the following minimum thicknesses: 0.080 for signs less than 7.5 sq. ft., 0.100 for signs 7.5 to 15 sq. ft., and 0.125 for signs greater than 15 sq. ft.
- 5. Signs that require specific supports due to reasons in addition to windloading are indicated on the "REQUIRED SUPPORT" table on this sheet.
- 6. For horizontal rectangular signs fabricated from flat aluminum, T-brackets are used for signs 24 inches or less in height. U-brackets are used for signs of greater height. 7. When two triangular slipbase supports are used to
- support a single sign, they shall not be "rigidly" connected to each other except through the sign panel. This will allow each support to act independently
- when impacted by an errant vehicle. 8. Wing channel shall meet ASTM A 1011 SS Gr 50 and be galvanized per ASTM A 123.
- 9. Excess pipe, wing channel, or windbeam shall be cut off so that it does not extend beyond the sign panel (i.e., excess support shall not be visible when the sign is viewed from the front.) Repair galvanized coating at cut support ends per Item 445, "Galvanizing."
- 10. Additional route markers may be added vertically, provided the total sign area does not exceed the maximum allowable amount per Note 1.
- 11. Additional sign clamp required on the "T-bracket" post for 24 inch height signs. Place the clamp 3 inches above bottom of sign when possible.
- 12. Post open ends shall be fitted with Friction Caps. 13. Sign blanks shall be the sizes and shapes shown on the plans.

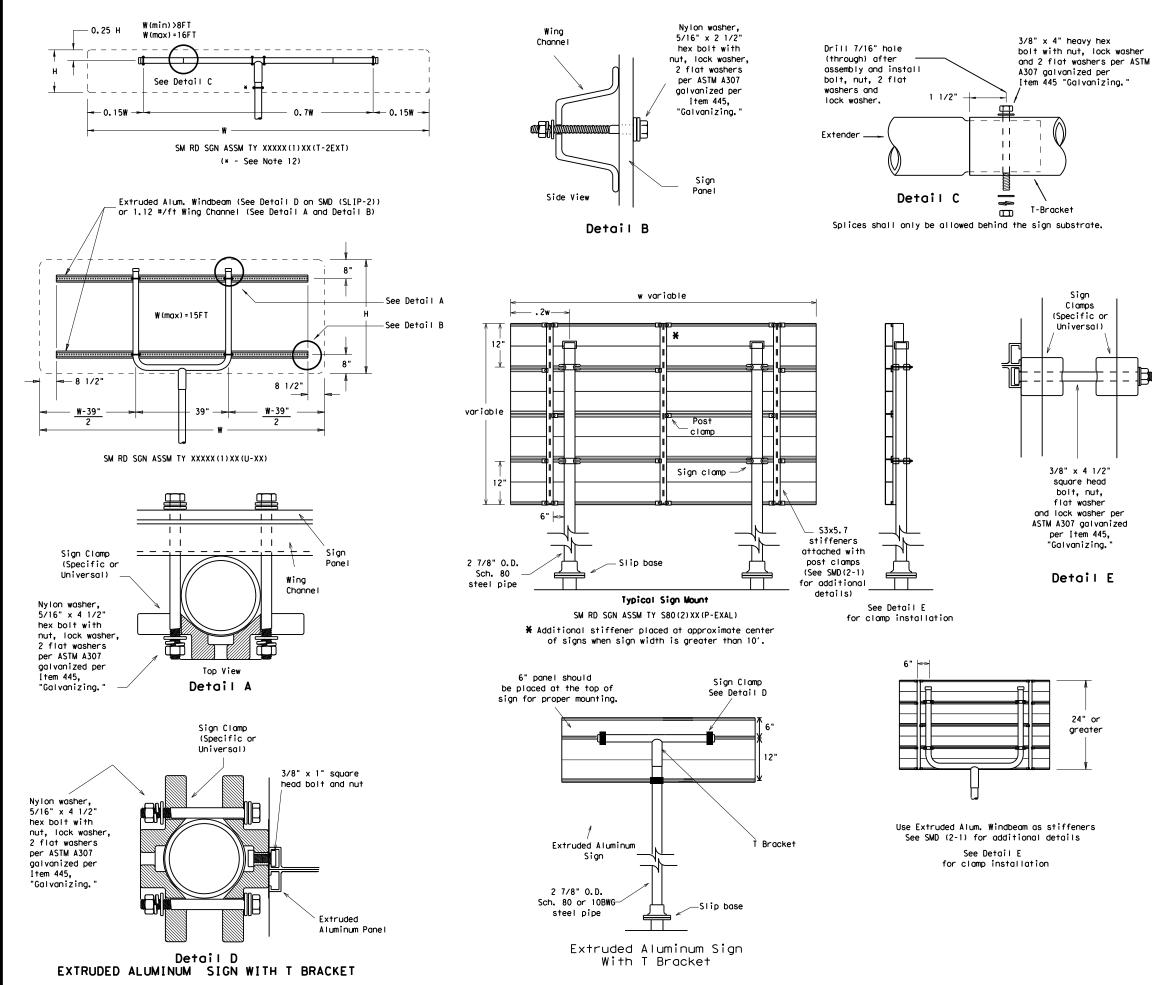
		REQUIRED SUPPORT	
		SIGN DESCRIPTION	SUPPORT
		48-inch STOP sign (R1-1)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)
Ε	2	60-inch YIELD sign (R1-2)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)
	latory	48x16-inch ONE-WAY sign (R6-1)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)
	Regul	36x48, 48x36, and 48x48-inch signs	TY 10BWG(1)XX(T)
P		48x60-inch signs	TY \$80(1)XX(T)
or )		48x48-inch signs (diamond or square)	TY 10BWG(1)XX(T)
	ō	48x60-inch signs	TY \$80(1)XX(T)
	Warning	48-inch Advance School X-ing sign (S1-1)	TY 10BWG(1)XX(T)
	l ¥	48-inch School X-ing sign (S2-1)	TY 10BWG(1)XX(T)
		Large Arrow sign (W1-6 & W1-7)	TY 10BWG(1)XX(T)

Traffic Operations Division SIGN MOUNTING DETAILS SMALL ROADSIDE SIGNS TRIANGULAR SLIPBASE SYSTEM

Texas Department of Transportation

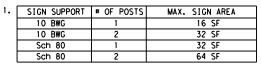
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### GENERAL NOTES:

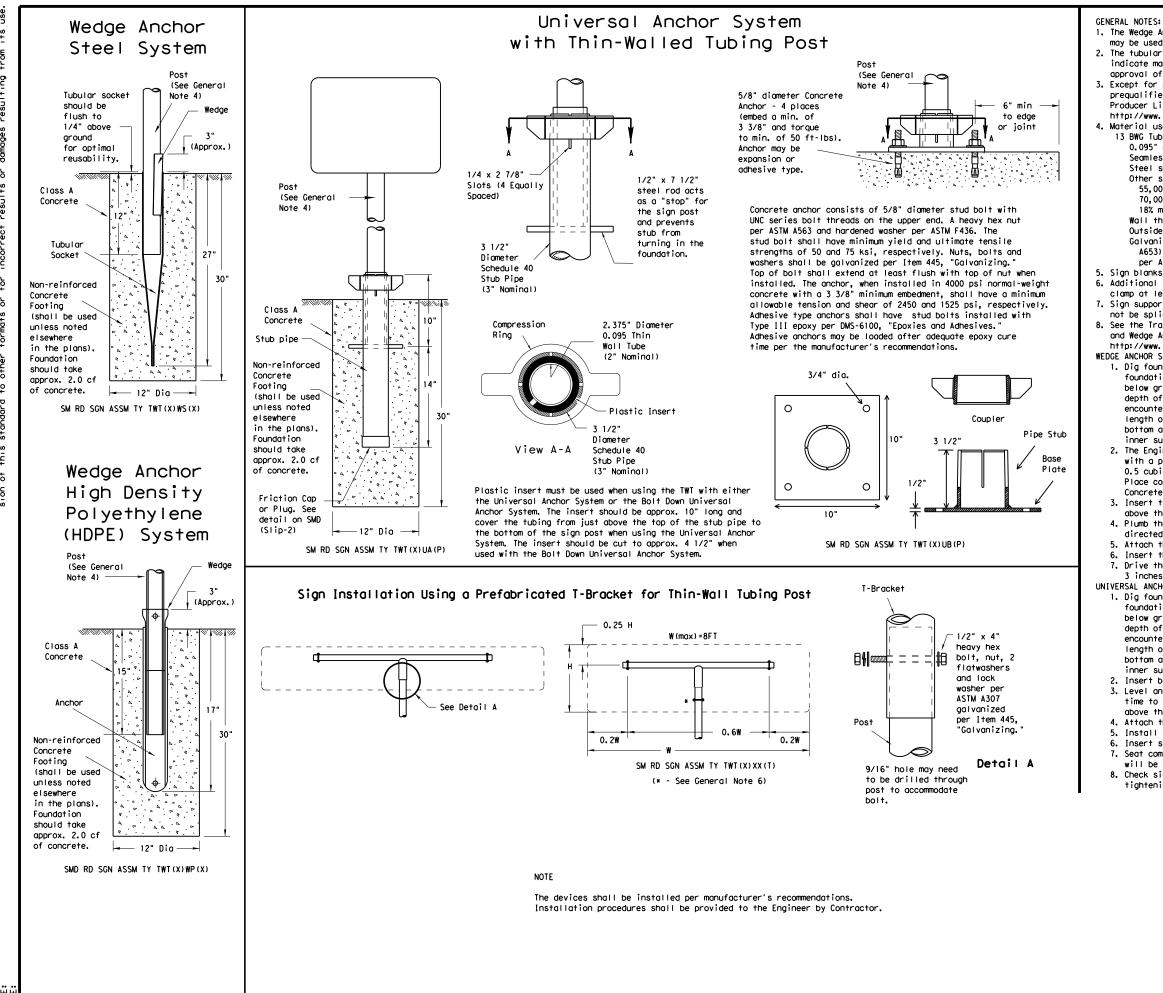
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- 2. The Engineer may require that a Schedule 80 post be used in place of a 10 BWG where a sign height is abnormally high due to a fill slope.
- 3. Sign supports shall not be spliced except where shown. Sign support posts shall not be spliced.
- Aluminum sign blanks shall conform to Departmental Material Specifications DMS-7110 and shall have the following minimum thicknesses: 0.080 for signs less than 7.5 sq. ft., 0.100 for signs 7.5 to 15 sq. ft., and 0.125 for signs greater than 15 sq. ft.
- 5. Signs that require specific supports due to reasons in addition to windloading are indicated on the "REQUIRED SUPPORT" table on this sheet. 6. For horizontal rectangular signs fabricated from flat
- aluminum, T-brackets are used for signs 24 inches or less in height. U-brackets are used for signs of greater height. 7. When two triangular slipbase supports are used to
- support a single sign, they shall not be "rigidly" connected to each other except through the sign panel. This will allow each support to act independently when impacted by an errant vehicle.
- Wing channel shall meet ASTM A 1011 SS Gr 50 and be galvanized per ASTM A 123.
   Excess pipe, wing channel, or windbeam shall be cut
- off so that it does not extend beyond the sign panel (i.e., excess support shall not be visible when the sign is viewed from the front.) Repair galvanized coating at cut support ends per Item 445, "Galvanizing."
- 10. Sign blanks shall be the sizes and shapes shown on the plans.
- 11. Additional sign clamp required on the "T-bracket" post for 24 inch high signs. Place the clamp 3 inches above bottom of sign when possible.
- 12. Post open ends shall be fitted with Friction Caps.

	REQUIRED SUPPORT						
	SIGN DESCRIPTION	SUPPORT					
	48-inch STOP sign (R1-1)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)					
2	60-inch YIELD sign (R1-2)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)					
Regulatory	48x16-inch ONE-WAY sign (R6-1)	TY 10BWG(1)XX(T) TY 10BWG(1)XX(P-BM)					
Regu	36x48, 48x36, and 48x48-inch signs	TY 10BWG(1)XX(T)					
	48x60-inch signs	TY \$80(1)XX(T)					
	48x48-inch signs (diamond or square)	TY 10BWG(1)XX(T)					
ē	48x60-inch signs	TY \$80(1)XX(T)					
Warning	48-inch Advance School X-ing sign (S1-1)	TY 10BWG(1)XX(T)					
No	48-inch School X-ing sign (S2-1)	TY 10BWG(1)XX(T)					
	Large Arrow sign (W1-6 & W1-7)	TY 10BWG(1)XX(T)					

Texas Department of Transportation Traffic Operations Division								
SIGN MOUI SMALL RC TRIANGULAR	ADS SL	5 I I [ P	DESI	I GN SY	S Stem			
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9-08 REVISIONS	CONT	SECT	JOB		HIGHWAY			
	6367	43	001		IH-20			
	DIST		COUNTY		SHEET NO.			



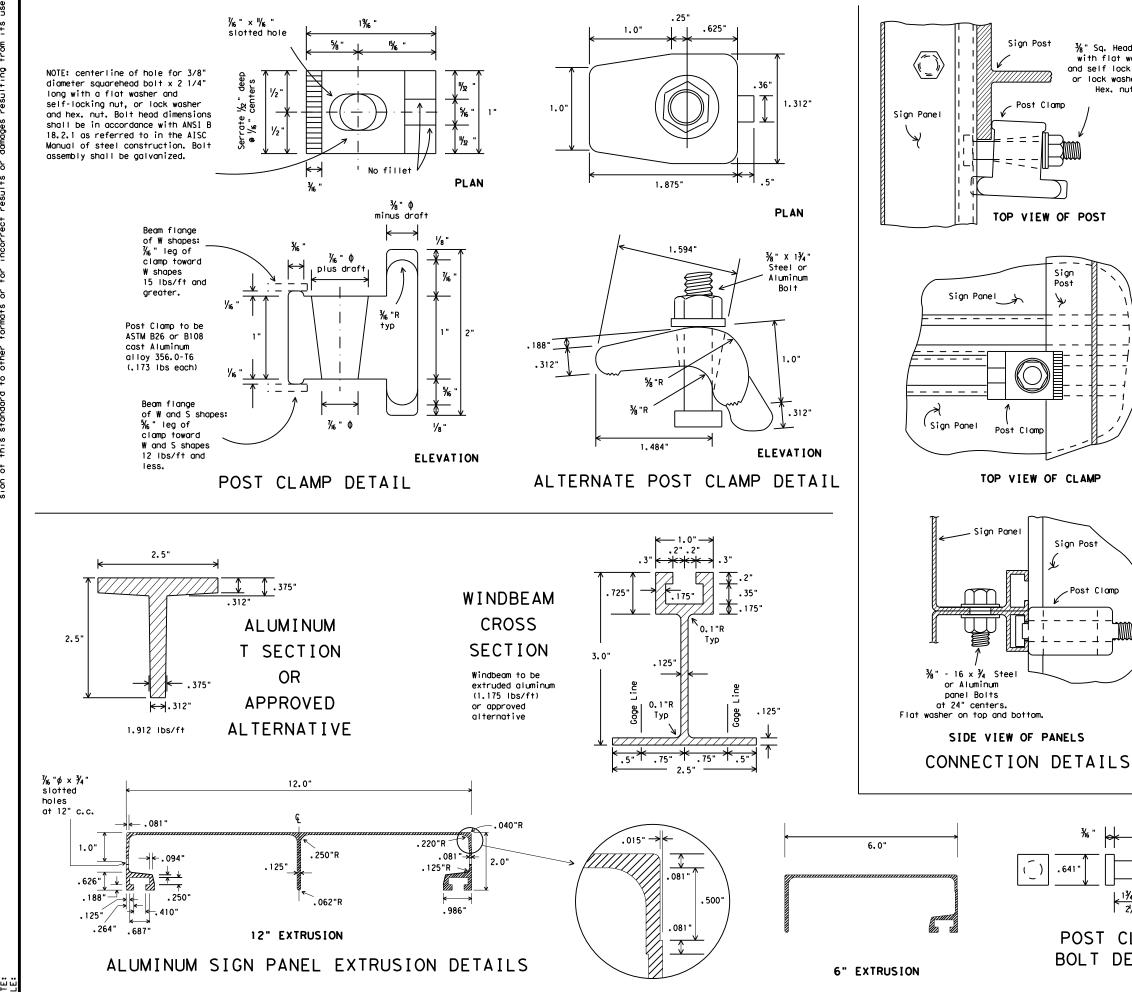
IMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of an kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conve sion of this standard to other formats or for incorrect results or damages resulting from its u

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1. The Wedge Anchor System and the Universal Anchor System with thin wall tubing post may be used to support up to 10 square feet of sign area. 2. The tubular socket, wedge and prefabricated T-bracket shall be permanently marked to indicate manufacturer. Method, design, and location of marking are subject to the approval of the TxDOT Traffic Standards Engineer. 3. Except for posts (13 BWG Tubing), clamps, nuts and bolts, all components shall be prequalified. A list of prequalified vendors may be obtained from the Material Producer List web page. The website address is: http://www.txdot.gov/business/producer list.htm Material used as post with this system shall conform to the following specifications: 13 BWG Tubing (2.375" outside diameter) (TWT) 0.095" nominal wall thickness Seamless or electric-resistance welded steel tubing Steel shall be HSLAS Gr 55 per ASTM A1011 or ASTM Å1008 Other steels may be used if they meet the following: 55,000 PSI minimum yield strength 70,000 PSI minimum tensile strength 18% minimum elongation in 2" Wall thickness (uncoated) shall be within the range of .083" to .099" Outside diameter (uncoated) shall be within the range of 2.369" to 2.381" Galvanization per ASTM 123 or ASTM A653 G210. For precoated steel tubing (ASTM A653), recoat tube outside diameter weld seam by metallizing with zinc wire per ASTM B833. 5. Sign blanks shall be the sizes and shapes shown on the plans. 6. Additional sign clamp required on the "T-bracket" post for 24" high signs. Place clamp at least 3" above bottom of sign when possible. 7. Sign supports shall not be spliced except where shown. Sign support posts shall not be spliced. 8. See the Traffic Operations Division website for detailed drawings of sign clamps and Wedge Anchor System components. The website address is: http://www.txdot.gov/publications/traffic.htm WEDGE ANCHOR SYSTEM INSTALLATION PROCEDURE 1. Dig foundation hole, Where solid rock is encountered at around level, the foundation shall be a minimum depth of 18". When solid rock is encountered below ground level, the foundation shall extend in the solid rock a minimum depth of 18" or provide a minimum foundation depth of 30". If solid rock is encountered, the socket/stub may be reduced in length as required to a minimum length of 18". Any material removed from the socket/stub shall be from the bottom and the clearance requirements given on SMD(GEN) must be followed. The inner surfaces of the socket/stub must remain free of concrete or other debris. 2. The Engineer may permit batches of concrete less than 2 cubic yards to be mixed with a portable, motor driven concrete mixer. For small placements less than 0.5 cubic yards, hand mixing in a suitable container may be allowed by Engineer. Place concrete into hole until it is approximately flush with the ground. Concrete shall be Class A. 3. Insert tubular socket into concrete until top of socket is approximaely 1/4 " above the concrete footing. 4. Plumb the socket. Allow a minimum 4 days for concrete to set, unless otherwise directed by Engineer.. 5. Attach the sign to the sign post. 6. Insert the sign post into socket and align sign face with roadway. 7. Drive the wedge into the socket to secure post. This will leave approximately 3 inches of the wedge exposed. UNIVERSAL ANCHOR SYSTEM INSTALLATION PROCEDURE 1. Dig foundation hole. Where solid rock is encountered at ground level, the foundation shall be a minimum depth of 18". When solid rock is encountered below ground level, the foundation shall extend in the solid rock a minimum depth of 18" or provide a minimum foundation depth of 30". If solid rock is encountered, the socket/stub may be reduced in length as required to a minimum length of 18". Any material removed from the socket/stub shall be from the bottom and the clearance requirements given on SMD(GEN) must be followed. The inner surfaces of the socket/stub must remain free of concrete or other debris. 2. Insert base post in hole to depths shown and backfill hole with concrete. 3. Level and plumb the base post using a torpedo level and allow concrete adequate time to set. The bottom of the slots provided in the stub pipe shall remain above the top of the concrete foundation. 4. Attach the sign to the sign post. 5. Install plastic insert around bottom of post. 6. Insert sign post into base post. Lower until the post comes to rest on steel rod. 7. Seat compression ring using a hammer. Typically, the top of compression ring will be approximately level with top of stub post when optimally installed. 8. Check sign post by hand to ensure it is unable to turn. If loose, increase the tightening of the compression ring. Texas Department of Transportation Traffic Operations Division SIGN MOUNTING DETAILS SMALL ROADSIDE SIGNS WEDGE & UNIVERSAL ANCHOR WITH THIN WALL TUBING POST SMD (TWT) - 08

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		DIST		COUNTY			SHEET NO.
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DATE:

¾" Sq. Head Bolt with flat washer and self locking nut or lock washer and Hex. nut.

#### DEPARTMENTAL MATERIAL SPECIFICATIONS

SIGN HARDWARE

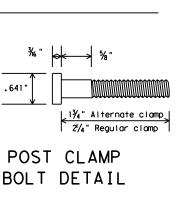
DMS-7120

#### GENERAL NOTES:

- Design conforms with AASHTO Specifications for the design and construction of structural supports for highway signs.
- 2. Materials and fabrication shall conform to the requirements of the Department material specifications.
- 3. Structural steel shall be "low-alloy steel" for non-bridge structures per Item 442, "Metal For Structures." 4. For fiberglass substrate connection details, see
- manufacturer's recommendations.







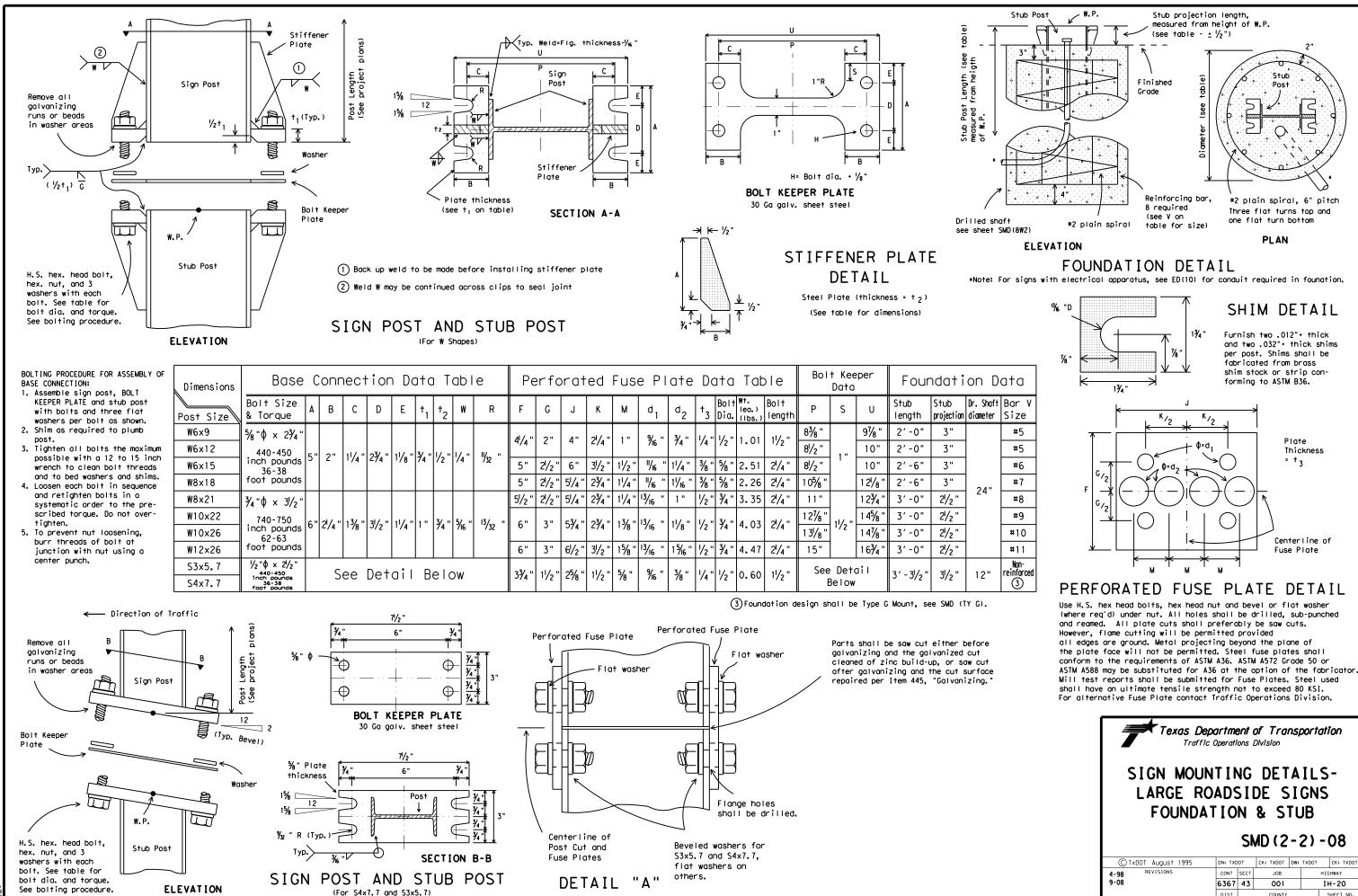
Texas Department of Transportation Traffic Operations Division

# SIGN MOUNTING DETAILS-EXTRUDED ALUMINUM SIGN PANELS & HARDWARE

# SMD(2-1)-08

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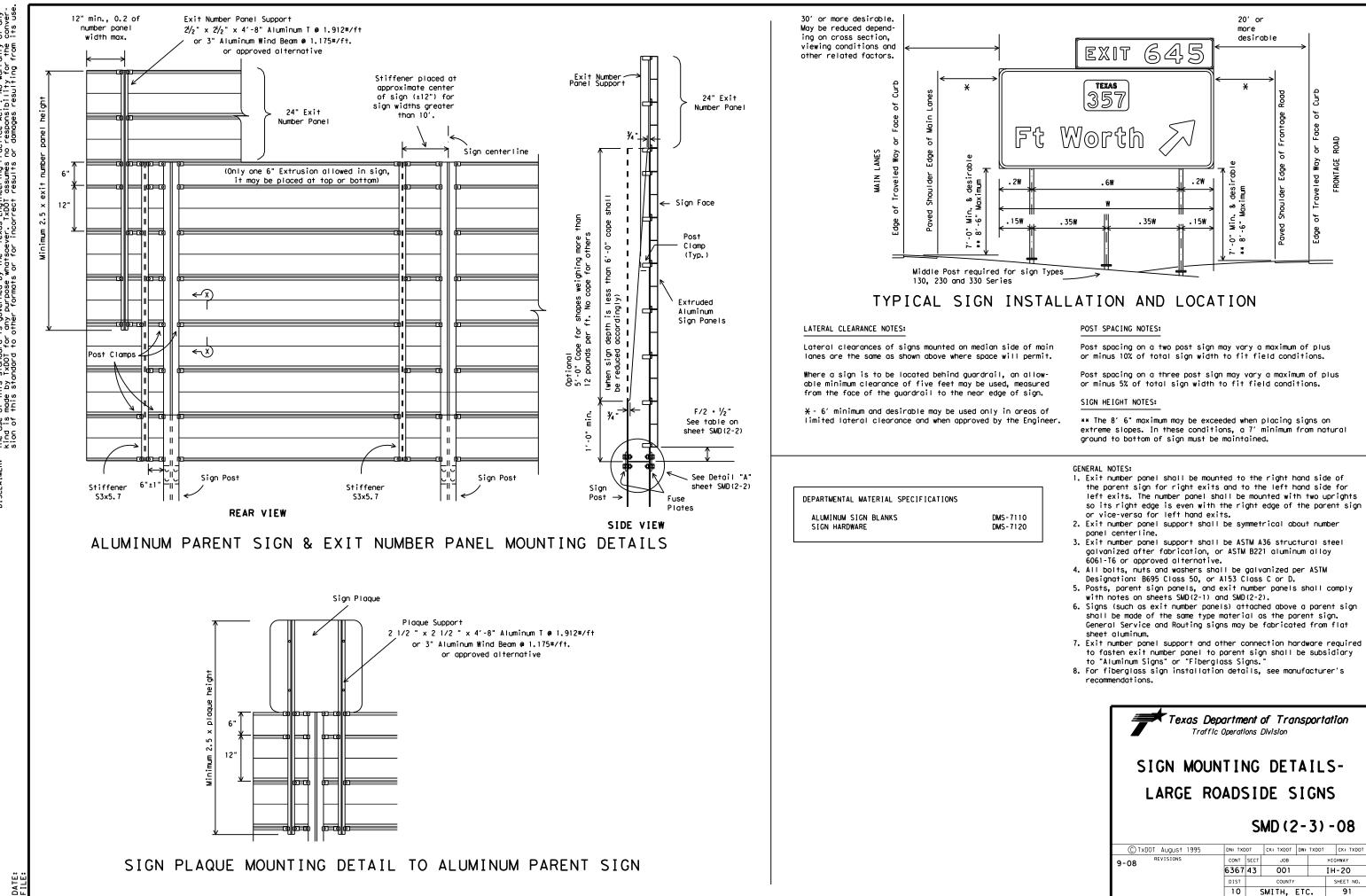


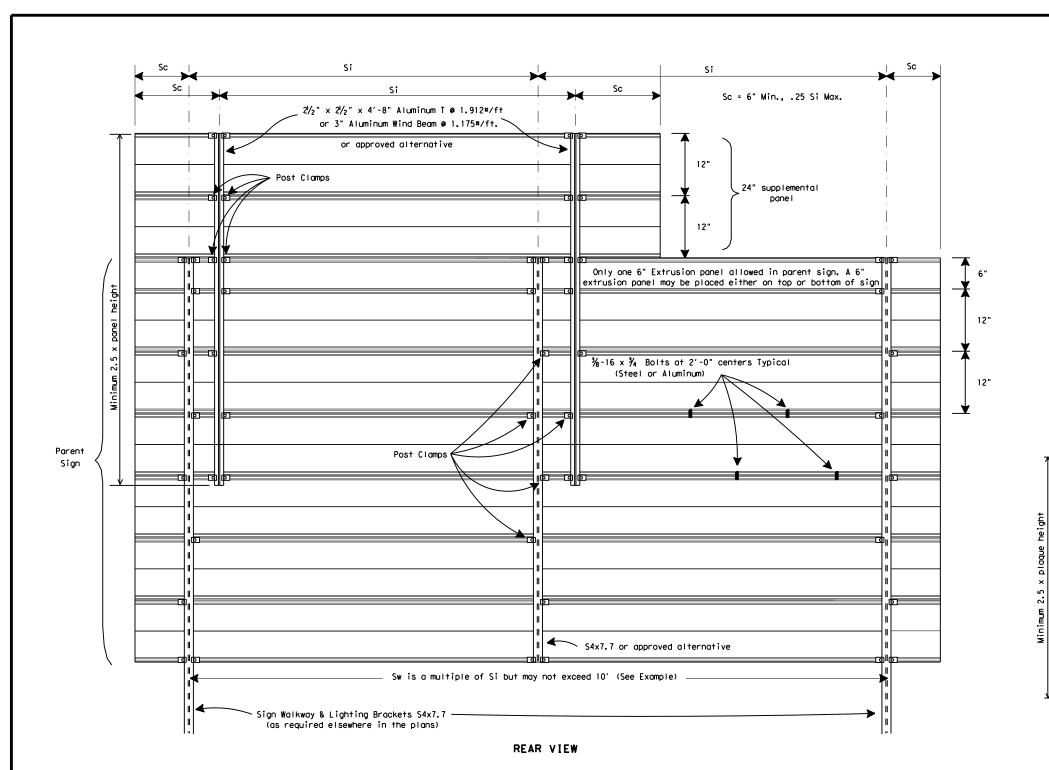
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	MA	XIM	UM	SIG	N SU	PPC	RT	SPA	CINC	3 "3	Si"	(F[	EET)			
"d"	"d" EXTRUDED ALUMINUM SIGN PANELS															
Deepest		WITH EXIT NUMBER PANELS WITHOUT EXIT NUMBER PANELS														
Sign in	WI1	ΓH ₩4	ALK₩/	AYS	WITHO	DUT N	<b>VALK</b>	VAYS	WI.	TH W/	ALKW/	AYS	WITHO	)UT I	NALK	WAYS
Group		WINE	) ZOI	NE	۷	VIND	ZON			WIN	) ZOI	NE		WIN	D ZO	NE
(Ft.)	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4
15	4.5	7	8	10	5	7	8	10	7	8	9	10	8.5	10	10	10
14	6	7.5	9.5	10	6	7.5	9.5	10	8	9	10	10	10	10	10	10
13	7.5	9	10	10	7.5	9	10	10	9	10	10	10	10	10	10	10
12	8.5	10	10	10	8.5	10	10	10	10	10	10	10	10	10	10	10
11 or less	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10

For fiberglass sign installations, see manufacturer's recommendations.

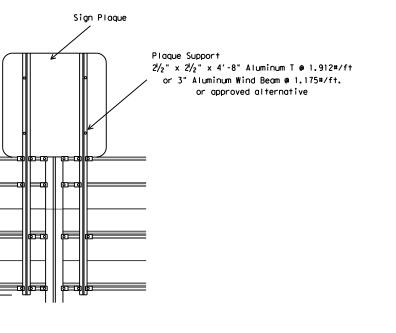
6'

12"

NO.	ZONE	"d"	EXIT PANEL	WALKWAY	Si	Sw	COMMENT
1	1	15.0	YES	YES	4.5	9.0	Sw=2x(Si)
2	2	14.0	YES	NO	7.5	7.5	Sw = Si
3	1	15.0	NO	NO	8.5	8.5	Sw = Si
4	3	14.0	NO	YES	10.0	10.0	Sw = Si

### EXAMPLES (FOR DETERMINING Si and Sw)

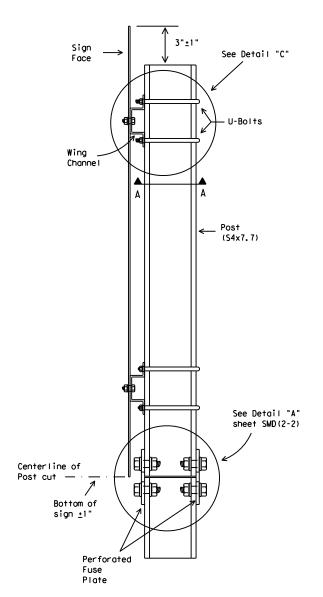
Values shown for Si are maximum values. Si may be varied for different sign lengths and Truss mounting conditions. Sw should not exceed two times Si(Max.) or 10 feet.



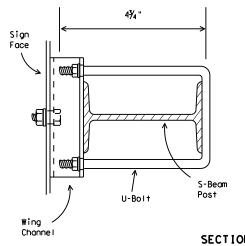
SIGN PLAQUE MOUNTING DETAIL

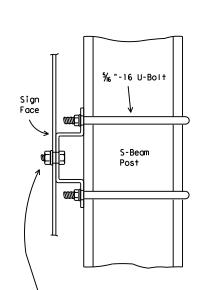
Texas Department of Transportation Traffic Operations Division								
SIGN MOUNTING DETAILS- OVERHEAD SIGNS EXTRUDED ALUMINUM SMD(2-4)-08								
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# WING CHANNEL CLAMP DETAIL FOR TYPE G MOUNT



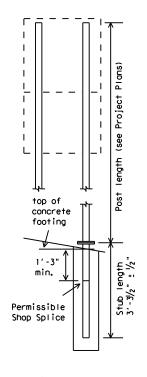






Galvanized steel or aluminum self-locking hex. head nut. 3/8 " - 16 x 3/4 " hex, head bolt for sheet metal, 3/8 " - 16 x 1 1/4 " hex, head bolt for plywood, 3/8 " galvanized medium washer.

DETAIL "C"



The weight of one S4x7.7 post is equal to 112.2 lbs. plus 7.7 lbs./ft x (post length in feet minus 10 ft). The weight of 112.2 lbs. includes 10 feet of post length, post foundation stub, related connection plates, friction fuse plate, and all high strength bolts, nuts and washers.

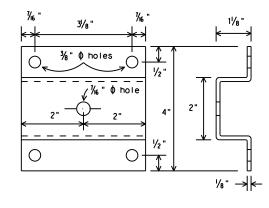
30' or more desirable. May be reduced depending on cross section, viewing conditions and other related factors.



This type mount to be used:

(1) For SPEED LIMIT sign (R2-1) when used in combination with R2-2 and R2-4 or for R2-2A.

(2) For DO NOT ENTER sign (R5-1 when used with WRONG WAY sign (R5-1a), R5-1a is mounted above R5-1.



### WING CHANNEL

Wing channel, 4" width x  $1/_8$ " depth x  $1/_8$ " thickness, shall be aluminum (ASTM B221 6061-T6 or B308 6061-T6), galvanized steel (ASTM A36) or stainless steel (ASTM A167 type 304, No. 2B finish).

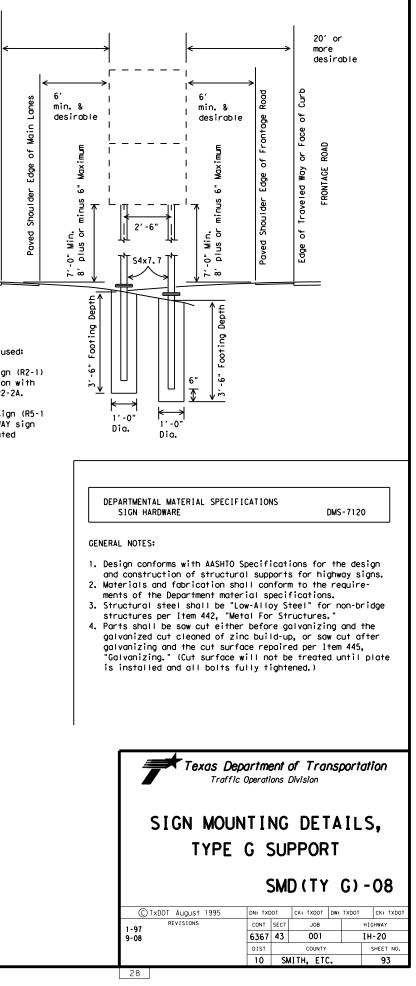
SECTION A-A

of any conver-its use.

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### GENERAL NOTES FOR ALL ELECTRICAL WORK

- The location of all conduits, junction boxes, ground boxes, and electrical services is diagrammatic and may be shifted to accommodate field conditions.
- 2. Provide new and unused materials. Ensure that all materials and installations comply with the applicable articles of the National Electrical Code (NEC), TxDOT standards and specifications, National Electrical Manufacturers Association (NEMA), and are listed by Underwriters Laboratories (UL) or a Nationally Recognized Testing Lab (NRTL). NRTLs such as Canadian Standard Association (CSA), Intertek Testing Services NA Inc., or FM Approvals LLC can be considered equivalent to UL. Where reference is made to NEMA listed devices, International Electrotechnical Commission (IEC) listed devices will not be considered an acceptable equal to a NEMA listed device. Acceptable devices may have both a NEMA and IEC listing. Faulty fabrication or poor workmanship in any material, equipment, or installation is justification for rejection. Replace or reinstall rejected material or equipment at no additional cost to the Department.
- 3. Miscellaneous nuts, bolts and hardware, except for high strength bolts, may be stainless steel when plans specify galvanized, provided the bolt size is  $\frac{1}{2}$  in. or less in diameter.
- 4. Provide the following test equipment as required by the Engineer to confirm compliance with the contract and the NEC: voltmeter, armeter, megohm meter (1000 volt DC), ground resistance tester, torque wrenches, and torque screwdrivers. Ensure all equipment has been properly calibrated within the last year. Provide calibration certification to the Engineer upon request. Operate test equipment during inspection as requested by the Engineer.
- 5. Install grounding as shown on the plans and in accordance with the NEC. Ensure all metallic conduits; metal poles; luminaires; and metal enclosures are bonded to the equipment grounding conductor. Provide stranded bare copper or green insulated grounding conductors. Ground rods, connectors, and bonding jumpers are subsidiary to the various bid items.
- 6. When required by the Engineer, notify the Department in writing of materials from the Material Producers List (MPL) intended for use on each project. Prequalified materials are listed on the MPL on TxDOT's website under "Roadway Illumination and Electrical Supplies." No substitutions will be allowed for materials on this list.

### CONDUIT

### A. MATERIALS

- 1. Provide conduit, junction boxes, fittings, and hardware as per TxDOT Departmental Material Specification (DMS) 11030 "Conduit" and Item 618 "Conduit" of TxDOT's "Standard Specifications For Construction And Maintenance Of Highways, Streets, And Bridges," latest edition. Provide conduits listed under Item 618 on the MPL under "Roadway Illumination and Electrical Supplies." Provide conduit types according to the descriptive code or as shown on the plans. Do not substitute other types of conduits for those shown. Provide liquidtight flexible metal conduit (LFMC) when flexible conduit is called for on galvanized steel rigid metallic conduit (RMC) systems. Provide liquidtight flexible nonmetallic conduit (LFNC) when flexible conduit is called for on polyvinyl chloride (PVC) systems.
- 2. Provide galvanized steel RMC for all exposed conduits, unless otherwise shown on the plans. Properly bond all metal conduits.
- 3. Unless otherwise shown on the plans, provide junction boxes with a minimum size as shown in the following table, which applies to the greatest number of conductors entering the box through one conduit with no more than four conduits per box. When a mixture of conductor sizes is present, count the conductors as if all are of the larger size. For situations not applicable to the table, size junction boxes in accordance with NEC.

AWG	3 CONDUCTORS	5 CONDUCTORS	7 CONDUCTORS
#1	10" x 10" x 4"	12" x 12" x 4"	16" × 16" × 4"
#2	8" × 8" × 4"	10" x 10" x 4"	12" x 12" x 4"
#4	8" × 8" × 4"	10" x 10" x 4"	10" × 10" × 4"
#6	8" × 8" × 4"	8" × 8" × 4"	10" x 10" x 4"
#8	8" × 8" × 4"	8" × 8" × 4"	8" × 8" × 4"

- 4. Junction boxes with an internal volume of less than 100 cu. in. and supported by entering raceways must have threaded entries or hubs identified for the intended purpose and supported by connection of two or more rigid metal conduits. Secure conduit within 3 ft. of the enclosure or within 18 in. of the enclosure if all conduit entries are on the same side. Mechanically secure all junction boxes with an internal volume greater than 100 cu. inches.
- 5. Provide hot dipped galvanized cast iron or sand cast aluminum outlet boxes for junction boxes containing only 10 AWG or 12 AWG conductors. Do not use die cast aluminum boxes. Size outlet boxes according to the NEC.
- 6. Do not use intermediate metal conduit (IMC) or electrical metallic tubing (EMT) unless specifically required by the plan sheets. When EMT is called for, provide junction boxes made from galvanized steel sheeting, listed and approved for outdoor use, unless otherwise noted on the plans. Size all galvanized steel junction boxes in accordance with the NEC. Provide junction boxes for IMC conduit systems that meet the same requirements for junction boxes used with RMC systems.
- 7. Provide PVC junction boxes intended for outdoor use on PVC conduit systems, unless otherwise noted on the plans.

- 8. Provide PVC elbows in PVC conduit systems, unless otherwise shown on the plan a flat, high tensile strength polyester fiber pull tape for pulling conductor the PVC conduit system. When galvanized steel RMC elbows are specifically cal the plans and any portion of the RMC elbow is buried less than 18 in., ground elbow by means of a grounding bushing on a rigid metal extension. Grounding o metal elbow is not required if the entire RMC elbow is encased in a minimum o concrete. PVC extensions are allowed on these concrete encased rigid metal el PVC elbows are subsidiary to various bid items.
- 9. When required, provide High-Density Polyethylene (HDPE) conduit with factory conductors according to Item 622 "Duct Cable." At the Contractor's request an the Engineer, substitute HDPE conduit with no conductors for bored schedule 4 conduit bid under Item 618. Ensure bored HDPE substituted for PVC is schedule size PVC called for in the plans. Ensure the substituted HDPE meets the requirexcept that the conduit is supplied without factory-installed conductors. Mak the HDPE conduit to PVC (or RMC elbow when required) at the bore pit. Provide and schedule as shown on the plans. Do not extend substituted conduit into gr foundations.
- Use two-hole straps when supporting 2 in. and larger conduits. On electrical properly sized stainless steel or hot dipped galvanized one-hole standoff str the service riser conduit.

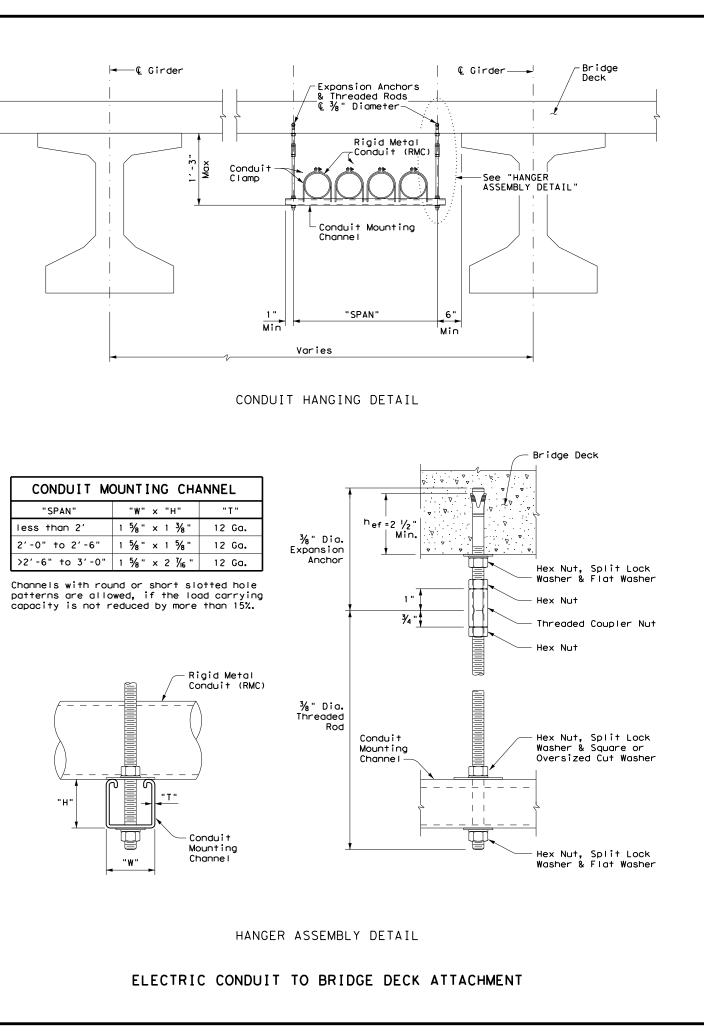
#### B. CONSTRUCTION METHODS

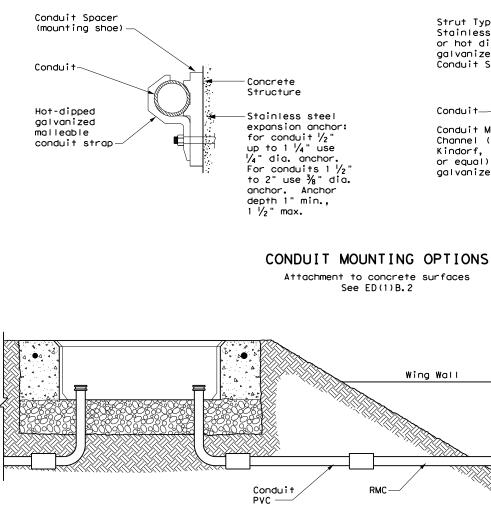
- Provide and install expansion joint conduit fittings on all structure-mounted the structure's expansion joints to allow for movement of the conduit. In add and install expansion joint fittings on all continuous runs of galvanized ste externally exposed on structures such as bridges at maximum intervals of 150 requested by the project Engineer, supply manufacturer's specification sheet joint conduit fittings. Repair or replace expansion joint fittings that do not movement at no additional cost to the Department. Provide the method of deter amount of expansion to the Engineer upon request. Do not use LFMC or LFNC as for the required expansion conduit fittings.
- Space all conduit supports at maximum intervals of 5 ft. Install conduit spac attaching metal conduit to surface of concrete structures. See "Conduit Mount on ED(2). Install conduit support within 3 ft. of all enclosures and conduit
- 3. Do not attach conduit supports directly to pre-stressed concrete beams except specifically in the plans or as approved by the Engineer.
- 4. Unless otherwise shown on the plans, jack or bore conduit placed beneath exis driveways, sidewalks, or after the base or surfacing operation has begun. Bac compact the bore pits below the conduit per Item 476 "Jacking, Boring, or Tun or Box" prior to installing conduit or duct cable to prevent bending of the c
- 5. When placing conduit in the sub-grade of new roadways, backfill all trenches material unless otherwise noted on the plans. When placing conduit in the sub new roadways, backfill all trenches with cement-stabilized base as per requir Items 110 "Excavation", 400 "Excavation and Backfill for Structures", 401 "Fl Backfill", 402 "Trench Excavation Protection", and 403 "Temporary Special Sho
- 6. Provide and place warning tape approximately 10 in. above all trenched condu
- 7. During construction, temporarily cap or plug open ends of all conduit and rac after installation to prevent entry of dirt, debris and animals. Temporary ca durable duct tape are allowed. Tightly fix the tape to the conduit opening. C conduit and prove it clear in accordance with Item 618 prior to installing an
- 8. Ensure conduit entry into the top of any enclosure is waterproof by installing hubs or using boxes with threaded bosses. This includes surface mounted safet cans, service enclosures, auxiliary enclosures and junction boxes. Grounding tight sealing hubs are not required.
- 9. Fit the ends of all PVC conduit terminations with bushings or bell end fittin install a grounding type bushing on all metal conduit terminations.
- 10. Install a bonding jumper from each grounding bushing to the nearest ground ro or equipment grounding conductor. Ensure all bonding jumpers are the same siz grounding conductor. Bonding of conduit used as a casing under roadways for d required, if the duct extends the full length through the casing.
- 11. At all electrical services, install a 6 AWG solid copper grounding electrode
- 12. Place conduits entering ground boxes so that the conduit openings are betwee from the bottom of the box. See the ground box detail on sheet ED(4).
- 13. Seal ends of all conduits with duct seal, expandable foam, or by other method the Engineer. Seal conduit immediately after completion of conductor installe tests. Do not use duct tape as a permanent conduit sealant. Do not use silice conduit sealant.
- 14. File smooth the cut ends of all mounting strut and conduit. Before installing cut ends of all mounting strut and RMC (threaded or non-threaded) with zinc r more zinc content) to alleviate overspray. Use zinc rich paint to touch up go as allowed under Item 445 "Galvanizing." Do not paint non-galvanized material paint as an alternative for materials required to be galvanized.

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v installed internal and with approval by 40 or schedule 80 PV e 40 and of the same uirements of Item 622 ake the transition of de conduit of the size ground boxes or ground boxes and	,
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ELECTRICAL DETAILS CONDUITS & NOTES ED(1)-14								
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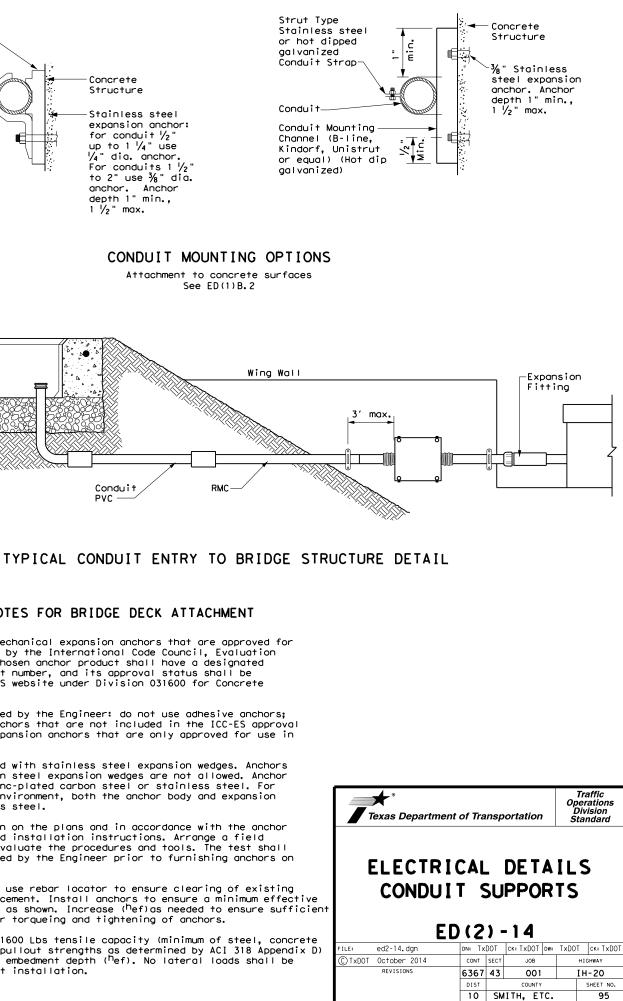






# EXPANSION ANCHOR NOTES FOR BRIDGE DECK ATTACHMENT

- 1. Use torque controlled mechanical expansion anchors that are approved for use in cracked concrete by the International Code Council, Evaluation Service (ICC-ES). The chosen anchor product shall have a designated ICC-ES Evaluation Report number, and its approval status shall be maintained on the ICC-ES website under Division 031600 for Concrete Anchors.
- 2. Unless otherwise approved by the Engineer: do not use adhesive anchors; do not use expansion anchors that are not included in the ICC-ES approval list; and do not use expansion anchors that are only approved for use in uncracked concrete.
- 3. Use anchors manufactured with stainless steel expansion wedges. Anchors manufactured with carbon steel expansion wedges are not allowed. Anchor bodies can be either zinc-plated carbon steel or stainless steel. For application in marine environment, both the anchor body and expansion wedge shall be stainless steel.
- 4. Install anchors as shown on the plans and in accordance with the anchor manufacturer's published installation instructions. Arrange a field demonstration test to evaluate the procedures and tools. The test shall be witnessed and approved by the Engineer prior to furnishing anchors on the structure.
- 5. Prior to hole drilling, use rebar locator to ensure clearing of existing deck strands or reinforcement. Install anchors to ensure a minimum effective embedment depth, (^hef), as shown. Increase (^hef) as needed to ensure sufficient thread length for proper torqueing and tightening of anchors.
- 6. Use anchors of minimum 1600 Lbs tensile capacity (minimum of steel, concrete breakout, and concrete pullout strengths as determined by ACI 318 Appendix D) at the required minimum embedment depth ( $^{\rm h}{\rm ef}$ ). No lateral loads shall be introduced after conduit installation.



71B

# ELECTRICAL CONDUCTORS

- A. MATERIAL INFORMATION
- 1. Provide Type XHHW insulated conductors in accordance with Departmental Material Specification (DMS)11040 "Conductors" and Item 620 "Electrical Conductors." Provide conductors as listed on the Material Producers List (MPL) on the Department web site under "Roadway Illumination and Electrical Supplies" Item 620. Color code insulated conductors in conformance with the NEC. Identify grounded (neutral) conductors with white insulation. Identify grounding conductors (ground wires) with green insulation or bare conductors. Identify ungrounded (hot) conductors with any color insulation except green, white, or gray. Keep color scheme consistent throughout the wiring system. Identify conductors 6 American Wire Gauge (AWG) and smaller by continuous color jacket. Identify electrical conductors 4 ÅWG and larger by continuous color jacket or by colored tape. When identifying conductors with colored tape, mark at least 6 in. of the conductor's insulation with half laps of tape.
- Provide a solid copper 6 AWG grounding electrode conductor to bond the electrical service equipment to the concrete encased grounding electrode or the ground rod at 2. the service location. Connect the grounding electrode conductor to the ground rod with a UL listed connector in accordance with DMS 11040. Connect the grounding electrode conductor to the concrete encased grounding electrode as shown in the plans.
- Where two or more circuits are present in one conduit or enclosure, permanently 3. identify the conductors of each branch circuit by attaching a non-metallic tag around both circuit conductors at each accessible location. Provide tags with two straps, large enough to indicate circuit number, letter, or other identification as shown in the plans. Print circuit identification on the tag with a permanent marker.
- Use listed compression or screw type pressure connectors, terminal blocks, or split bolt connectors for splicing as specified in DMS 11040. Use hot melt adhesive tape to fill the gap and seal the ends of heat shrink tubing. Provide UL listed gel-filled insulating splice covers. Splicing materials, insulating materials, breakaway disconnects, splice covers, and fuse holders are subsidiary to various bid items.

### B. CONSTRUCTION METHODS

- 1. Use only a flat, high tensile strength polyester fiber pull tape for pulling conductors through the conduit system. After installing conductors in conduit, perform conductor pull test. If a conductor cannot be freely pulled, make any needed alterations or repairs at no additional cost to the department. Perform insulation resistance tests in accordance with Item 620. Coordinate with the Engineer to witness the tests.
- 2. Leave 2 ft. minimum, 3 ft. maximum length for each conductor up to the splice in ground boxes. Leave 3 ft. minimum, 4 ft. maximum length of conductor in ground boxes when pulled through with no splice. Leave 1 ft. minimum, 1.5 ft. maximum length of conductor at enclosures, weatherheads and pole bases.
- Make splices only in junction boxes, ground boxes, pole bases, or electrical enclosures and use only listed compression or screw type pressure connectors, terminal blocks, or split bolt connectors. Insulate splices with heavy wall heat shrink tubing or gel-filled insulating splice covers to provide a watertight splice. Overlap conductor insulation with heat shrink tubing a minimum of 2 in. past both sides of the splice. Where heat shrink tubing may not shrink sufficiently to provide a watertight seal around the individual conductors, prior to heating the tubing, increase the diameter of the conductor insulation using hot melt adhesive tape to provide a watertight seal between the individual conductors and the heat shrink tubing. Ensure the tape extends past the heat shrink tubing. Use hot melt adhesive tape to fill the gap and seal the ends of heat shrink tubing. Heat shrink tubing that appears to have been burned, or overheated, is considered defective and must be replaced.
- Size and install gel-filled insulating splice covers according to manufacturer's specifications when used in place of heat shrink tubing.
- 5. Wire nuts with factory applied waterproof sealant may be used for 8 AWG or smaller conductors in above ground junction boxes, but not in pole bases or ground boxes. Install wire nuts in an upright position to prevent the accumulation of water.
- 6. Support conductors in illumination poles with a J-hook at the top of the pole.
- 7. When terminating conductors, remove the insulation and jacketing material without nicking the individual strands of the conductor. Conductors with nicked individual conductor strands or removed strands will be considered damaged.
- 8. Replace conductors and cables that are damaged beyond repair or that fail an insulation resistance test at no additional cost to the department.
- 9. Do not repair damaged conductors with duct tape, electrical tape, or wire nuts. Use only approved splicing methods.
- 10. Do not terminate more than one conductor under a single connector, unless the connector is rated for multiple conductors. Do not exceed the pressure connector's listing for maximum number and size of conductors allowed.
- 11. Install breakaway connectors on conductors bid under Item 620 whenever those conductors pass through a breakaway support device. Follow manufacturer's instructions when terminating conductors to breakaway connectors. Properly torque threaded connections. Proper terminations are critical to the safe operation of breakaway devices. Trim waterproofing boots on breakaway connectors to fit snugly around the conductor to ensure waterproof connection. Only one conductor may enter a single opening in a boot. Provide waterproof boots with the correct number of openings. Leave unused openings factory sealed. Use prequalified breakaway connectors as shown on the MPL.

- 12. Provide and install a separate stranded equipment grounding conductor (EGC) in all conduits that contain circuit wiring of 50 volts or more. Unless shown elsewhere, size the EGC to be the same size as the largest current carrying conductor contained in the conduit. Ensure all EGCs are bonded together at every accessible location. For traffic signal installations, provide a minimum size 8 AWG EGC. The EGC is paid for under Item 620.
- C. TEMPORARY WIRING
- Install temporary conductors and electrical equipment in accordance with the NEC article "Temporary Installations" and Department standard sheets.
- 2. Provide a ground fault circuit interrupter (GFCI) for power outlets for portable electrical equipment, power tools, ice machines, ice storage bins and refrigerators located outdoors at grade. GFCI may be any one of following: molded cord and plug set, receptacle, or circuit breaker type.
- 3. Use listed wire nuts with factory applied sealant for temporary wiring where approved.
- 4. Enclose conductor splices within a listed enclosure or ground box, or ensure the splices are more than 10 ft. above grade vertically and more than 5 ft. horizontally from any metal structure. Where installing temporary conductors in areas subject to vehicle traffic or mobile construction equipment, ensure the vertical clearance to ground is at least 18 ft. when measured at the lowest point. Ground messenger wires that support power conductors in conformance with the NEC.
- 5. Protect and when necessary repair any existing electrical conduits uncovered during the construction process in a timely manner and in conformance with the NFC.

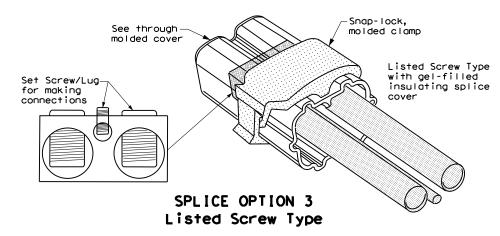
### GROUND RODS & GROUNDING ELECTRODES

#### A. MATERIAL INFORMATION

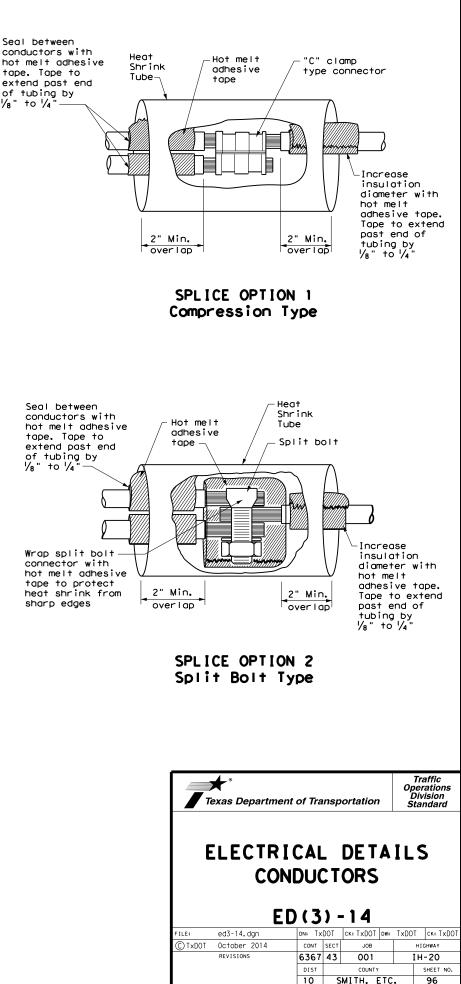
1. Provide and install a grounding electrode at electrical services. Provide around rods according to DMS 11040 and the plans, Larger diameter or longer length rods may be called for in some specific locations, see the individual plans sheets. Concrete encased grounding electrodes may be called for in specific locations including electrical service, see individual plan sheets.

### B. CONSTRUCTION METHODS

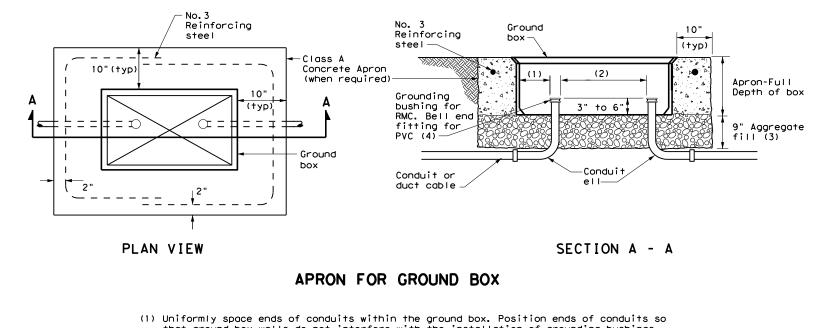
- Furnish auxiliary ground rods for lightning protection and install in soil, concrete, or both, as called for in the plans. For ground rods installed in concrete, ensure the connection of the conductor to the ground rod is readily accessible for inspection or repairs. For ground rods installed in soil, ensure that the upper end is between 2 to 4 in. below finished grade.
- 2. Do not place ground rods in the same drilled hole as a timber pole.
- 3. Install ground rods so the imprinted part number is at the upper end of the rod.
- 4. Remove all non-conductive coatings such as concrete splatter from the rod at the clamp location.
- 5. Route all conductors as short and straight as possible for connection to lightning protection ground rods. When a bend is required, ensure a minimum radius bend of four inches for these conductors.
- 6. Unless otherwise called for in the plans, protect grounding electrode conductors with non-metallic conduit. When protecting grounding electrode conductors with metal conduit, provide and install a grounding type bushing and properly sized bonding jumper on each end of the metal conduit.
- 7. Written authorization is required before installing a ground rod in a horizontal trench for rocky soil or a solid rock bottom.



1/8" +0 1/4



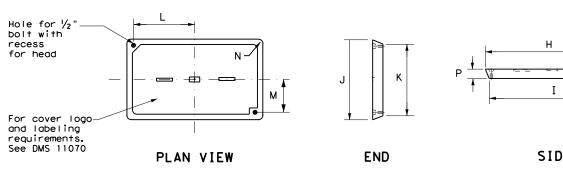
71C



- that ground box walls do not interfere with the installation of grounding bushings or bell end fittings.
- (2) Maintain sufficient space between conduits to allow for proper installation of bushing.
- (3) Place aggregate under the box, not in the box. Aggregate should not encroach on the interior volume of the box.
- (4) Install a grounding bushing on the upper end of all RMC terminating in a ground box. Ground RMC elbows when any part of the elbow is less than 18 in. below the bottom of the ground box. Install a PVC bushing or bell end fitting on the upper end of all PVC conduits terminating in a ground box.

GROU	ND BOX DIMENSIONS
TYPE	OUTSIDE DIMENSIONS (INCHES) (Width x Length X Depth)
А	12 X 23 X 11
В	12 X 23 X 22
С	16 X 29 X 11
D	16 X 29 X 22
E	12 X 23 X 17

GROUND BOX COVER DIMENSIONS								
TYPE			DIMEN	SIONS	(INCH	ES)		
TTPE	н	Ι	J	К	L	м	N	Р
A, B & E	23 1⁄4	23	13 3⁄4	13 1/2	9 7/8	5 1⁄8	1 3/8	2
C & D	30 ¹ /2	30 1⁄4	17 ½	17 1⁄4	13 1⁄4	6 ¾	1 3/8	2



## GROUND BOXES

# A. MATERIALS

- Item 624 "Ground Boxes."
- and Electrical Supplies," Item 624.

- B. CONSTRUCTION METHODS
- aaareaate.
- boxes.

- Do not use silicone caulk as a sealant.
- together and to the ground rod with listed connectors.
- below arade.
- fully describing the work required.

# **GROUND BOX COVER**

1. Provide polymer concrete ground boxes measuring 16x30x24 in. (WxLxD) or smaller in accordance with Departmental Material Specification (DMS) 11070 "Ground Boxes" and

2. Provide Type A, B, C, D, and E ground boxes as shown in the plans, and as listed on the Material Producers List (MPL) on the Department web site under "Roadway Illumination

3. Ensure ground box cover is correctly labeled in accordance with DMS 11070.

4. Provide larger ground boxes in accordance with Item 624 and as shown in the plans.

Remove all gravel and dirt from conduit. Cap all conduits prior to placing aggregate and setting ground box. Provide Grade 3 or 4 coarse aggregate as shown on Table 2 of Item 302 "Aggregates for Surface Treatments." Ensure aggregate bed is in place and at least 9 inches deep, prior to setting the ground box. Install ground box on top of

2. Cast ground box aprons in place. Reinforcing steel may be field bent. Ensure the depth of concrete for the apron extends from finished grade to the top of the aggregate bed under the box. Ground box aprons, including concrete and reinforcing steel, are subsidiary to ground boxes when called for by descriptive code.

3. Keep bolt holes in the box clear of dirt. Bolt covers down when not working in ground

4. Install all conduits and ells in a neat and workmanlike manner. Uniformly space conduits so grounding bushings and bell end fittings can easily be installed.

5. Temporarily seal all conduits in the ground box until conductors are installed.

6. Permanently seal conduits immediately after the completion of conductor installation and pull tests. Permanently seal the ends of all conduits with duct seal, expandable foam, or other method as approved. Do not use duct tape as a permanent conduit sealant.

7. When a ground rod is present in a ground box, bond all equipment grounding conductors

8. When a type B or D ground box is stacked to meet volume requirements, it is allowable to cut an appropriately sized hole for conduit entry in the side wall at least 18 inches

9. If an existing ground box in the contract has a metal cover, bond the cover to the equipment grounding conductor with a 3 ft. long stranded bonding jumper the same size as the grounding conductor. The bonding jumper is subsidiary to various bid items. Verify existing ground boxes with metal covers are shown on the plans, with notes

10. If other ground boxes with metal covers are within the project limits but are not part of the contract, the Engineer may direct the Contractor to bond the metal covers, identifying the specific boxes in writing. This work will be paid for separately.

11. Bond metal ground box covers to the grounding conductor with a tank ground type lug.

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## ELECTRICAL SERVICES NOTES

1. Provide new materials. Ensure installation and materials comply with the applicable provisions of the National Electrical Code (NEC) and National Electrical Manufacturers Association (NEMA) standards. Ensure material is Underwriters Laboratories (UL) listed. Provide and install electrical service conduits, conductors, disconnects, contactors, circuit breaker panels, and branch circuit breakers as shown on the Electrical Service Data chart in the plans. Faulty fabrication or poor workmanship in material, equipment, or installation is justification for rejection. Where manufacturers provide warranties and guarantees as a customary trade practice, furnish these to the State.

2. Provide electrical services in accordance with Electrical Details standard sheets, Departmental Material Specification (DMS) 11080 "Electrical Services, "DMS 11081 "Electrical Services-Type A," DMS 11082 "Electrical Services-Type C," DMS 11083 "Electrical Services-Type D," DMS 11084 "Electrical Services-Type T," DMS 11085 "Electrical Services-Pedestal (PS)", and Item 628 "Electrical Services" of the Standard Specifications. Provide electrical service types A, C, and D, as listed on the Material Producers List (MPL) on the Department web site under "Roadway Illumination and Electrical Supplies " Item 628 "Provide other service types as Illumination and Electrical Supplies," Item 628. Provide other service types as detailed on the plans.

3. Provide all work, materials, services, and any incidentals needed to install a complete electrical service as specified in the plans.

4.Coordinate with the Engineer and the utility provider for metering and compliance with the utility provider to determine costs and requirements, and coordinate the work of approval. work as approved.

5. The enclosure manufacturer will provide Master Lock Type 2 with brass tumblers keyed #2195 for all custom electrical enclosures. Installing Contractor is to provide Master Lock #2195 Type 2 with brass tumblers for "off the shelf" enclosures. Master Lock #2195 keys and locks become property of the State. Unless otherwise approved, do not energize electrical service equipment until locks are installed.

- 6. Enclosures with external disconnects that de-energize all equipment inside the enclosure do not need a dead front trim. Protect incoming line terminations from incidental contact as required by the NEC.
- 7.When galvanized is specified for nuts, screws, bolts or miscellaneous hardware, stainless steel may be used.

8. Provide wiring and electrical components rated for 75°C. Provide red. black. and white colored XHHW service entrance conductors of minimum size 6 American Wire Gauge (AWG). Identify size 6 AWG conductors by continuous color jacket. Identify electrical conductors sized 4 AWG and larger by continuous color jacket or by colored tape. Mark at least 6 inches of the conductor's insulation with half laps of colored tape, when identifying conductors. Ensure each service entrance conductor exits through a separately bushed non-metallic opening in the weatherhead. The lengths of the conductors outside the weatherhead are to be 12 inches minimum, 18 inches maximum, or as required by utility.

9. All electrical service conduit and conductors attached to the electrical service including the riser or the elbow below ground are subsidiary to the electrical service. For an underground utility feed, all service conduit and conductors after the elbow, including service conduit and conductors for the utility pole riser when furnished by the Contractor, will be paid for separately

10.Provide rigid metal conduit (RMC) for all conduits on service, except for the  $\frac{1}{2}$  in. PVC conduit containing the electrical service grounding electrode conductor. Size the service entrance conduit as shown in the plans. Ensure conduit for branch circuit entry to enclosure is the same size as that shown on the layout sheets for branch circuit conduit. Extend all rigid metal conduits minimum of 6 inches underground and then couple to the type and schedule of the conduit shown on the layout for that particular branch circuit. Install a grounding bushing on the RMC where it terminates in the service enclosure.

.Use of liquidtight flexible metal conduit (LFMC) is allowed between the meter and service enclosure when they are mounted 90 to 180 degrees to each other. Size the LFMC the same size as service entrance conduit. LFMC must not exceed 3 feet in length. Strap LFMC within 1 foot of each end. LFMC less than 12 inches in length need not be strapped. Each end of LFMC must have a grounding bushing or be terminated with a grounding fitting. The LFMC must contain a grounded (neutral) conductor. Ensure any bend in LFMC never exceeds 180 degrees. A pull test is required on all installed conductors, with at least six inches of free conductor movement demonstrated to the satisfaction of the Engineer.

12.Ensure all mounting hardware and installation details of services conform to utility company specifications.

13.For all electrical service enclosures listed under Item 628 on the MPL, the UL 508 enclosure manufacturers will prepare and submit a schematic drawing unique to each service. Before shipment to the job site, place the applicable laminated schematic drawings and the laminated plan sheet showing the electrical service data chart used to build the enclosure in the enclosure's data pocket. The installing contractor will copy and laminate the actual project plan sheets detailing all equipment and branch circuits supplied by that service. The laminated plan sheets are to be placed in the service enclosure's document pocket. Reduce 11 in. x 17 in. plan sheets to 8.46 is x 11 in before lamination. If the installation differs from the place shows the installing contractor is to redline plan sheets before laminating.

4.When providing an "Off The Shelf" Type D or Type T service, provide laminated plan sheets detailing equipment and branch circuits supplied by that service. Reduce 11 in. x 17 in. plan sheets to 8  $\frac{1}{2}$  in. x 11 in before laminating. Deliver these drawings before completion of the work to the Engineer, instead of placing in enclosure that has no door pocket.

15.Do not install conduit in the back wall of a service enclosure where it would penetrate the equipment mounting panel inside the enclosure. Provide grounding bushings on all metal conduits, and terminate bonding jumpers to grounding bus. ounding bushings are not required when the end of the metal conduit is fitted with a conduit sealing hub or threaded boss, such as a meter base hub.

### SERVICE ASSEMBLY ENCLOSURE

1. Provide threaded hub for all conduit entries into the top of enclosure.

- 2. Type galvanized steel (GS) enclosures may be used for Type C panelboards and for Type D and T services that do not use an enclosure mounted photocell or lighting contactor. Provide GS enclosures in accordance with DMS 11080, 11082, 11083, and 11084.
- 3. Provide aluminum (AL) and stainless steel (SS) enclosures for Types A, C, and D in accordance with DMS 11080, 11081, 11082, 11083, and 11084. Do not paint stainless steel.
- 4. Provide pedestal service (PS) enclosures in accordance with ED(9) and DMS 11080 and 11085. Do not provide GS pedestal services. If GS is shown in the PS descriptive code, provide an AL enclosure.

on Condu **Siz	**Size	Service Conductors No./Size 3/#2	Safety Switch Amps 100		Two-Pole Contractor Amps 100	Panelbd/ Loadcenter Amp Rating N/A	Branch Circuit ID Lighting NB Lighting SB	Branch Ckt. Bkr. Pole/Amps 2P/40 2P/40	Branch Circuit Amps 26 25	KVA Load 28.1
) SF (U) 2"	2"	3/#2	100	2P/100	100	N/A				28.1
							Lighting SB	2P/40	25	
									1 23 1	
							Underpass	1P/20	15	
)TS(0) 1 1/4	1 1/4 "	3/#6	N/A	2P/60		100	Sig. Controller	1P/30	23	5.3
					30		Luminaires	2P/20	9	
							CCTV	1P/20	3	
) SP (0) 1 1/4	1 1/4 "	3/#6	N/A	N/A	N/A	70	Flashing Beacon 1	1P/20	4	1.0
	) SP (0)	) SP (O) 1 1/4"	) SP (0) 1 1/4 " 3/#6	) SP (0) 1 ¹ / ₄ " 3/#6 N/A	) SP (0) 1 ¹ / ₄ " 3/#6 N/A N/A	) SP (0) 1 ¹ / ₄ " 3/#6 N/A N/A N/A	) SP (0) 1 ¹ / ₄ " 3/#6 N/A N/A N/A 70	) SP (0) 1 1/4" 3/#6 N/A N/A N/A 70 Flashing Beacon 1		) SP (0) 1 1/4" 3/#6 N/A N/A N/A 70 Flashing Beacon 1 1P/20 4

* Example only, not for construction. All new electrical services must have electrical service data chart specific to that service as shown in the plans.

** Verify service conduit size with utility. Size may change due to utility meter requirements. Ensure conduit size meets the National ELectrical Code.

# EXPLANATION OF ELECTRICAL SERVICE DESCRIPTIVE CODE

ELEC SERV TY $\underline{x}$ $\underline{xxx/xxx}$ $\underline{xxx}$ $(\underline{xx})$ $\underline{xx}$ $(\underline{x})$ $\underline{xx}$ $(\underline{x})$	<u>x)</u>
Schematic Type	
Service Voltage V / V	
Disconnect Amp Rating 000 indicates main lug only/ Typically Type T	
(SS)= Safety Switch Ahead of Meter-Check with Utility (NS)= No safety Switch Ahead of Meter-Check with Utility	
Enclosure Type GS= Galvanized steel("off the shelf") SS= Stainless steel(Custom Enclosure)See MPL AL= Aluminum (Custom Enclosure)See MPL	
Photocell Mounting Location (E) = Inside Service/Enclosure Mounted (T) = Top of pole (L) = Luminaire mounted (N) = None/No Photocell or Lighting Contactor Required	
Service Support Type GC= Granite concrete OC= Other concrete TP= Timber pole SP= Steel pole SF= Steel frame OT= Pole by others or paid for separately EX= Existing pole TS= Service on traffic signal pole PS= Pedestal Service	
O= Overhead Service Feed from Utility U= Underground Service Feed from Utility	

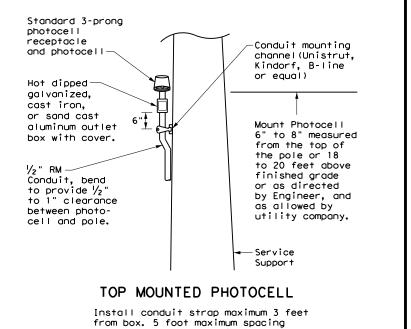
### MAIN DISCONNECT & BRANCH CIRCUIT BREAKERS

1. Field drill flange-mounted remote operator handle if needed, to ensure handle is lockable in both the "On" and "Off" positions.

2. When the utility company provides a transformer larger than 50 KVA. verify that the available fault current is less than the circuit breaker's ampere interrupting capacity (AIC) rating and provide documentation from the electric utility provider to the Engineer.

### PHOTOELECTRIC CONTROL

1. Provide photocell as listed on the MPL. Move, adjust, or shield the photocell from stray or ambient night time light to ensure proper operation. Mount photocell facing north when practical. Mount top of pole photocells as shown on Top Mounted Photocell Detail.

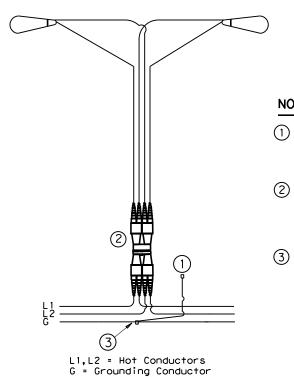


between straps supporting conduit. Traffic * Operation Division Standard Texas Department of Transportation ELECTRICAL DETAILS SERVICE NOTES & DATA ED(5)-14 ed5-14.dgn DN: TXDOT CK: TXDOT DW: TXDOT CK: TXDO LLE: C)TxDOT October 2014 CONT SECT JOB HIGHWAY 6367 43 001 IH-20 SHEET N 10 SMITH. ETC. 98 71E

# ROADWAY ILLUMINATION ASSEMBLY NOTES

- 1. Details apply to roadway lighting installations bid or referenced under Item 610, "Roadway Illumination Assemblies." Provide, furnish, and install all other materials not shown on the plans which may be necessary for complete and proper construction. Where manufacturers provide warranties or guarantees as a customary trade practice, furnish to the State such warranties or quarantees.
- 2. The locations of poles and fixtures may be shifted by the Engineer to accommodate local conditions. Install or remove poles and luminaires located near overhead electrical lines using established industry and utility safety practices and in accordance with laws governing such work. Consult with the appropriate utility company prior to beginning such work.
- 3. Provide new and unused materials. Ensure that all materials and installations comply with the applicable articles of the National Electrical Code (NEC), TxDOT standards and specifications, National Electrical Manufacturers Association (NEMA), and are listed by Underwriters Laboratories (UL) or a Nationally Recognized Testing Lab (NRTL). NRTLs such as Canadian Standard Association, Intertek Testing Services NA Inc., or FM Approvals LLC can be considered equivalent to UL. Faulty fabrication or poor workmanship in any material, equipment, or installation is justification for rejection.
- 4. Provide Roadway Illumination Light Fixtures as per TxDOT Departmental Material Specification (DMS) 11010, Item 610, and as shown on the Material Producers List (MPL) for Roadway Illumination and Electrical Supplies.
- 5. Fabricate steel roadway illumination poles in accordance with Roadway Illumination Poles (RIP) standards and Item 610. Poles fabricated according to RIP standards do not require shop drawing submittals.
  - a. Alternate designs to RIP standards or the use of aluminum to fabricate poles will require the submission of shop drawings electronically. For instructions on submitting shop drawings electronically see "Guide to Electronic Shop Drawing Submittal" on the TxDOT web site.
  - b. Limitations on use of the RIP standard: The RIP standard details were developed for installations in locations where the 3-second gust basic maximum wind speed is 110 mph, and where the elevation of the base of the pole is less than (i.e. not more than) 25' above the elevation of the surrounding terrain, in accordance with the "AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals," 4th Edition (2001) (AASHTO Design Specifications). For poles to be installed in regions where the maximum basic wind speed exceeds 110 mph or to be mounted more than 25' above the surrounding terrain, provide poles meeting the following requirements:
    - i. Submittals. Following the electronic shop drawing submittal process (see Guide to Electronic Shop Drawing Submittal on the TxDOT web site), submit to the Engineer for approval fabrication drawings and calculations for the poles, sealed by a Texas licensed professional engineer (P.E.).
    - ii. Luminaire Structural Support Requirements. Provide light poles, arms, and anchor bolt assemblies with a 25 year design life to safely resist dead loads, ice loads and the required basic wind speeds at the location of installation in accordance with the 6th edition (2013) of the AASHTO Design Specifications. For transformer base poles, include transformer base and connecting hardware in calculations and shop drawing submittals. Structurally test all transformer bases to resist the theoretical plastic moment capacity of the pole. Submit certification of the plastic moment load test and FHWA breakaway requirement test of the model of base being furnished with the shop drawings. Show breakaway base model number, manufacturer's name, and logo on shop drawings. Include on manufacturer's shop drawings the ASTM designations for all materials to be used.
- 6. For both transformer and shoe-base type illumination poles, provide and install double-pole breakaway fuse holders as specified by DMS-11040. Breakaway fuse holders are listed on the MPL for Roadway Illumination and Electrical Supplies under Items 610 & 620. Provide 10 amp time delay fuses for breakaway connectors in light poles, or inside the light fixture for underpass luminaires. In each pole, connect luminaires to the breakaway connector with continuous stranded 12 AWG copper conductors as listed on the MPL. Bond all equipment grounding conductors together and to the ground lug in the transformer base or hand hole.
- 7. Tighten anchor bolts for shoe base, concrete traffic barrier base, and bridge mount roadway illumination poles, in accordance with Item 449.
- 8. Install T-Base with following procedure:
  - a. Anchor Bolt Tightening.
    - i. Coat the threads of the anchor bolts with electrically conductive lubricant.
    - ii. Place the T-base over the anchor bolts. Foundation must be level and flat. The maximum permissible gap under any one corner of the t-base is 1/8" before nuts are tightened.
    - iii.Coat the bearing surfaces of the nuts and washers with electrically conductive lubricant. Install (1) 1/2" hold down washer, (1) lock washer, and (1) nut on each anchor bolt. Turn the nuts onto the bolts so that each is hand-tight against the washer.
    - iv. Using a torque wrench, tighten each nut to 150 ft-Ib. Uniform contact is required between the foundation and the T-base in the corner regions of the T-base, and all corner gaps must be closed after applying torque. If a gap still exists after torquing to 150 ft-lbs, continue torquing each bolt incrementally until gap is closed or maximum allowable torque of 250 ft. pound is reached, whichever comes first. If 250 ft-lbs is not enough to close the gap the foundation must be leveled. Gaps along the straight sides of the T-bases and the foundation are permissible. Ensure that no high point of contact occurs between the straight sides of the T-base and the foundation.
    - v. Check top of T-base for level. If not level then foundation must be leveled.
  - b. Top Bolt Procedure
    - i. Erect pole over T-base with crane. Coat bolts, nuts, washers, and lock washers with electrically conductive lubricant.

- "Structural Bolting."
- iii.Tighten each nut to 150 ft-1b. using a torque wrench.
- c. Level and Plumb
  - dearees.
- standard sheet RID(2).
- RID(3). Typical luminaire size for underpass luminaires is 150W HPS or 150W EQ LED.
- 11. Mount luminaires on arms level as shown by the luminaire level indicator.



# **TYPICAL WIRING DIAGRAM**

LUMINAIRES SERVED AT 480V ON 240/480 VOLT SERVICE OR LUMINAIRES SERVED AT 240V FOR 120/240 VOLT SERVICE.

ii. Install bolts and 1/2" connecting washers from the inside of the T-base, thread up through the pole base. Install flat washers, lock washers and nuts snug tight according to Item 447,

i. Ensure pole is plumb and mast arm is perpendicular to the roadway according to plans to within 5

9. Construct luminaire pole foundations in accordance with Item 416, "Drilled Shaft Foundations," and TxDOT

10. Provide and install underpass luminaires in accordance with Item 610, DMS-11010, and TxDOT standard sheet

12. Orient luminaires perpendicular to the roadway intended to be lit unless otherwise shown on the plans.

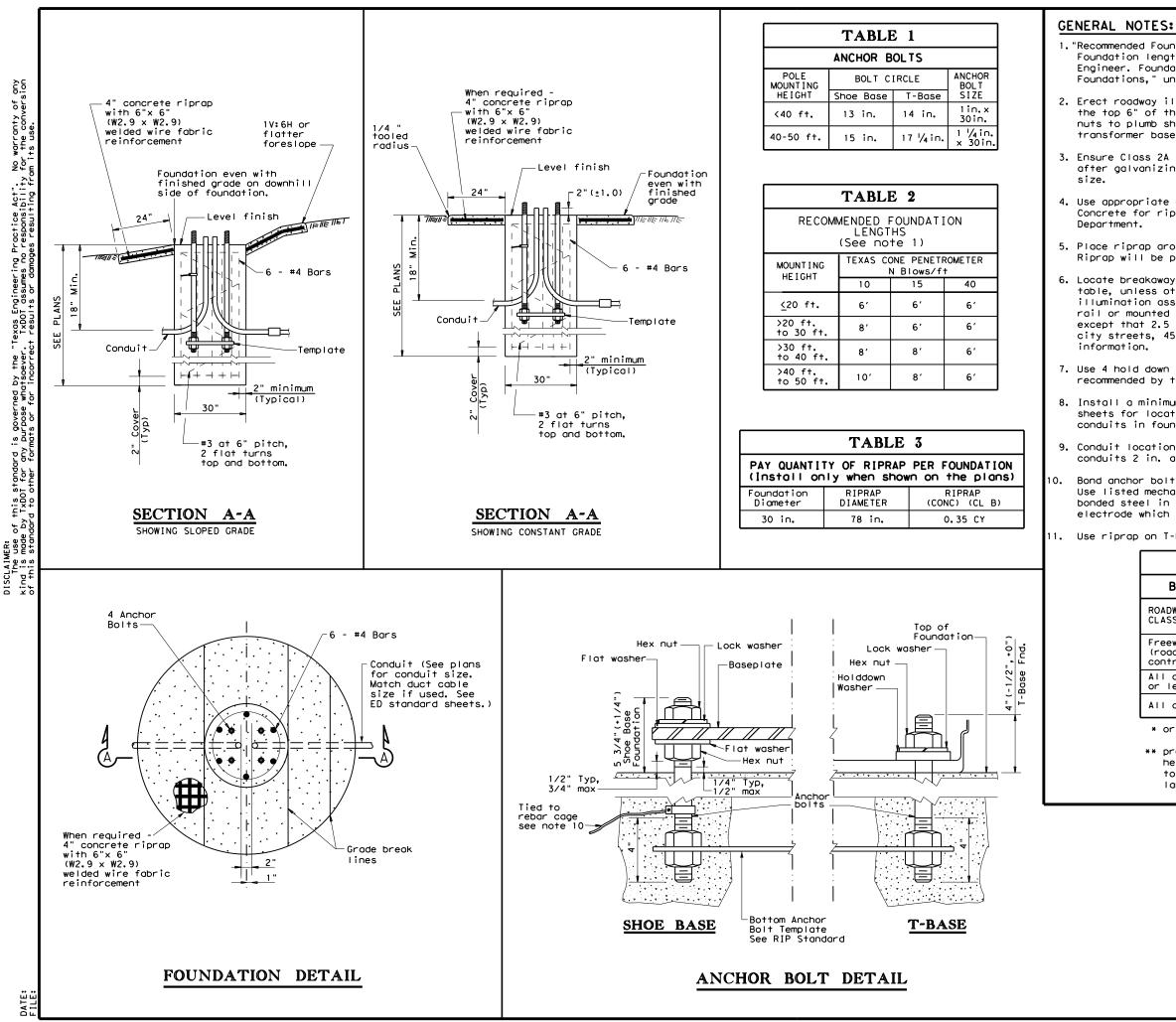
### NOTES:

Use 1/2 in.-13 UNC threaded, copper or tin-plated copper. pole bonding connector, sized appropriately for conductors, bonded to T-base, or use ground lug in handhole as available.

Use pre-qualified two-pole breakaway connectors for all luminaire pole installations. For luminaires fed by a circuit with a neutral conductor, use double pole breakaway connectors with the neutral side unfused and marked white.

Split Bolt or other connector.

Texas Department				,	Traffic Operations Division Standard					
ROADWAY ILLUMINATION DETAILS										
RID(1)-17										
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©TxDOT January 2007	CONT	SECT	JOB		HIGHWAY					
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1. "Recommended Foundation Lengths" table is for information purposes only. Foundation lengths shall be as shown on the plans, or as directed by the Engineer. Foundations will be paid for under Item 416, "Drilled Shaft Foundations." unless otherwise shown on the plans.

2. Erect roadway illumination assembly poles plumb and true. Form and level the top 6" of the foundation so the pole will be plumb. Use leveling nuts to plumb shoe base poles. Do not use shims or leveling nuts under transformer bases. Do not grout between baseplate and the foundation.

3. Ensure Class 2A and 2B fit for anchor bolts and nuts. Tap and chase nuts after galvanizing. Anchor bolt body with rolled threads need not be full

4. Use appropriate class of concrete as specified in Items 416 and 432. Concrete for riprap may be upgraded to Class C at no extra cost to the

5. Place riprop around the foundation when called for elsewhere in the plans. Riprop will be paid for under Item 432.

6. Locate breakaway roadway illumination assemblies as shown in the placement table, unless otherwise dimensioned on the plans. Protect non-breakaway illumination assemblies from vehicular impact (i.e. 2.5 ft. behind guard rail or mounted on traffic barrier), or located outside the clear zone, except that 2.5 ft. from curb face is minimum desired for light poles on city streets, 45 mph or less. See Roadway Design Manual for further

7. Use 4 hold down and 4 connecting washers on transformer base poles as recommended by the manufacturer and supplied with base.

8. Install a minimum of 2 conduits in each foundation. See lighting layout sheets for locations of foundations with more than 2 conduits. Cap unused conduits in foundations on both ends.

9. Conduit location in foundations is critical for breakaway devices. Place conduits 2 in. apart on centerline as shown.

Bond anchor bolt to rebar cage with #6 bare stranded copper conductor. Use listed mechanical connectors rated for embedment in concrete. The bonded steel in the foundation creates a concrete encased grounding electrode which replaces the ground rod.

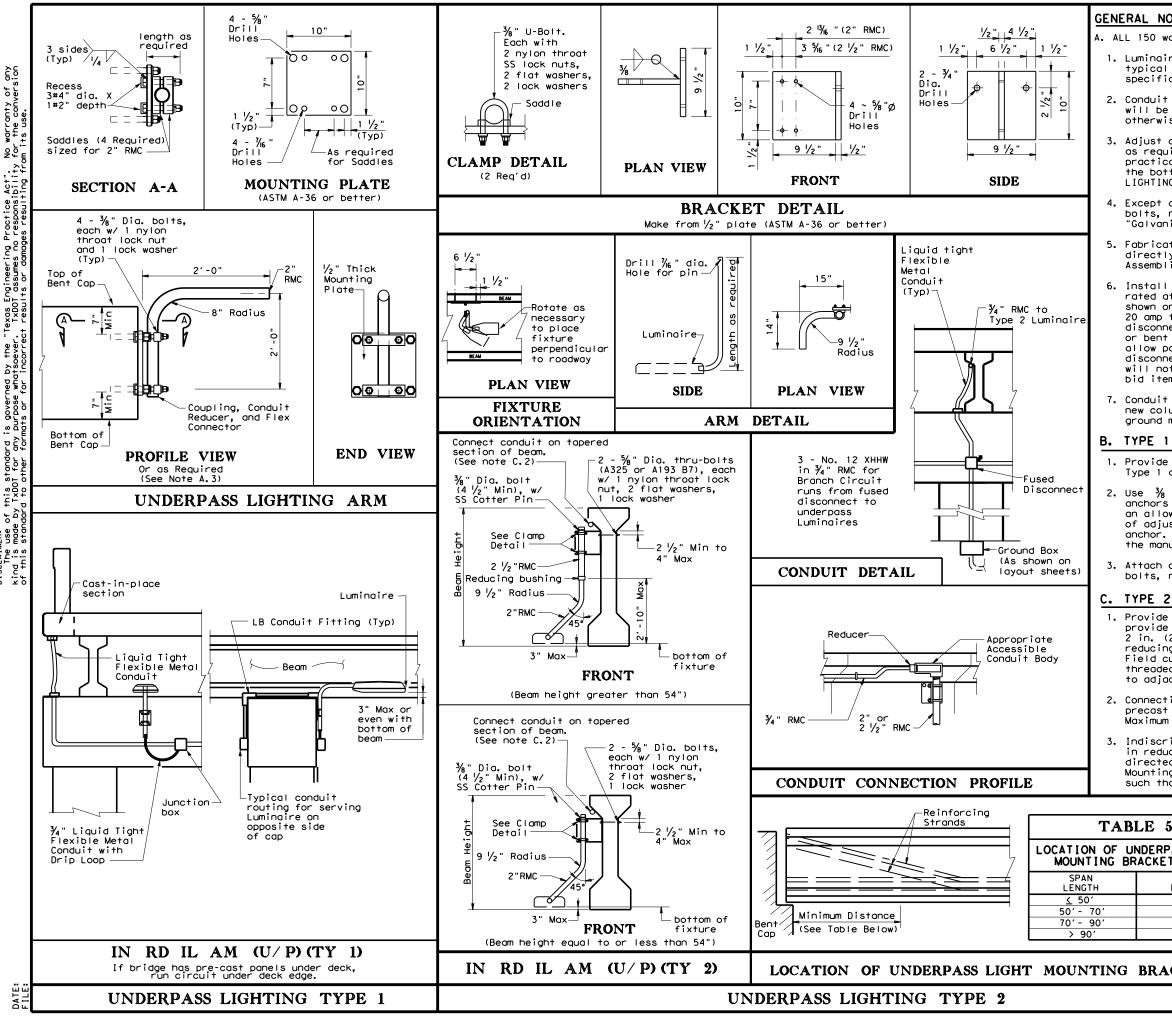
11. Use riprap on T-base foundations that are located on sloped grades.

TABLE 4							
BREAKAWAY POLE PLACEMENT (See note 6)							
ROADWAY FUNCTIONAL CLASSIFICATION	** POLE OFFSET (DISTANCE TO FACE OF TRANSFORMER BASE)						
Freeway Mainlanes (roadway with full control of access)	15 ft. (minimum and typical) from lane edge						
All curbed, 45 mph or less design speed	2.5 ft, minimum (15 ft, desirable) from curb face						
All others	10 ft. minimum*(15 ft. desirable) from lane edge						

* or as close to ROW line as is practical

** provide 2/5 of the luminaire mounting height behind the pole for "falling area" to prevent encroachment on the other travel lanes. See design quidelines.

ROADWAY ILLUMINATION DETAILS (RDWY ILLUM FOUNDATIONS)         RID (2) - 17         FILE: rid2-17.dgn       DN: CK: DW: CK: CTXDOT January 2007 CONT SECT JOB         FILE: rid2-17.dgn         DN: CK: DW: CK: CTXDOT January 2007 CONT SECT JOB         REVISIONS         REVISIONS 6367 43 001	Texas Departme	ent of Tra	nsp	ortation		Traffic Operations Division Standard
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## **GENERAL NOTES:**

A. ALL 150 watt HPS and 150 watt equivalent LED Luminaires

1. Lumingire locations, conduit and conductor sizes and routing are typical and diagrammatic only. See project layout sheets for specific details.

2. Conduit will be paid for under Item 618, "Conduit" and conductors will be paid for under Item 620, "Electrical Conductors," unless otherwise shown on the plans.

3. Adjust conduit in saddles to place fixture height and orientation as required. See fixture orientation detail and plans. Where practicable, place luminaires so the bottom of luminaire is above the bottom of the beam, maximum of 3 in. (See detail UNDERPASS LIGHTING ARM TYPE 2)

4. Except as noted, galvanize all structural steel and exposed bolts, nuts, and washers in accordance with Item 445 'Galvanizing".

5. Fabrication of brackets and support arms will not be paid for directly but is subsidiary to Item 610, "Roadway Illumination Assemblies.

6. Install a heavy duty NEMA 3R fused disconnect or breaker enclosure rated at 30 amps and 480 volts to switch underpass luminaires as shown on plans, with at least one per bridge circuit. Install 20 amp time-delay fuses or inverse-time circuit breakers. Mount disconnect or breaker enclosure 10 ft. (min) above grade on columns or bent caps as approved by the Department. Modify disconnect to allow padlocking in the "ON" and "OFF" positions. Padlocks and disconnect switches or circuit breakers for underpass fixtures will not be paid for directly but are subsidiary to the various bid items of the contract.

 Conduit on columns, caps, and slab is shown surface mounted. For new columns and caps, embed PVC conduit in concrete. Bond and ground metal junction boxes and conduit.

1. Provide 2 in. rigid metal conduit (2.375" O.D., 0.146" wall) for Type 1 arm shaft.

2. Use  $\frac{3}{8}$  in. stainless steel bolt or stud non-epoxy type expansion anchors for concrete for Type 1 mounting. Except as noted, provide an allowable 2650 lbs minimum pull-out force (after consideration of adjustment factors for edge distance and bolt spacing) for each anchor. Install each anchor to the embedment depth recommended by the manufacturer.

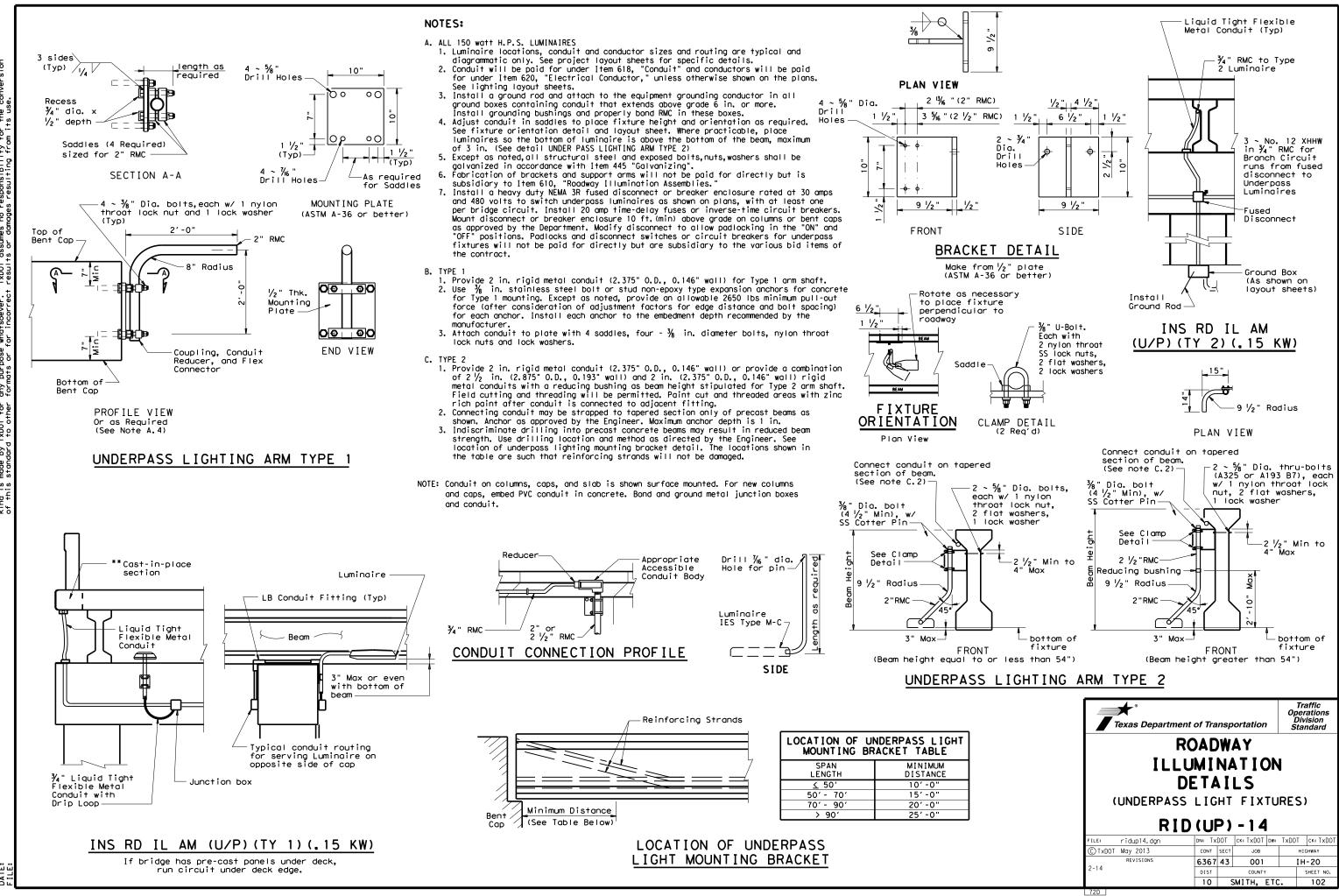
3. Attach conduit to plate with 4 saddles, four -  $\frac{3}{8}$  in. diameter bolts, nylon throat lock nuts, and lock washers.

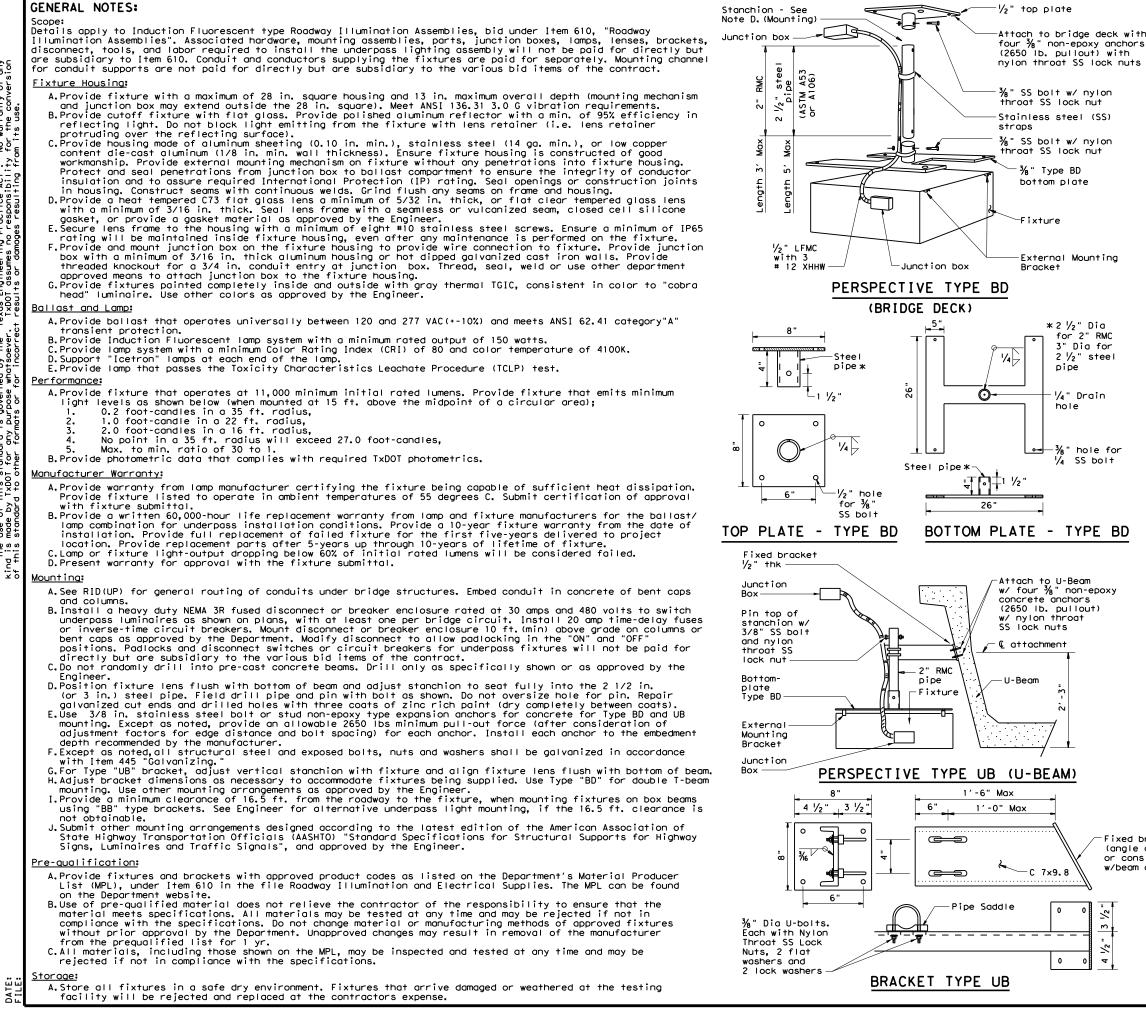
1. Provide 2 in. rigid metal conduit (2.375" O.D., 0.146" wall) or provide a combination of  $2\frac{1}{2}$  in. (2.875" O.D., 0.193" wall) and 2 in. (2.375" O.D., 0.146" wall) rigid metal conduits with a reducing bushing as beam height stipulated for Type 2 arm shaft. Field cutting and threading will be permitted. Paint cut and threaded areas with zinc rich paint after conduit is connected to adjacent fitting.

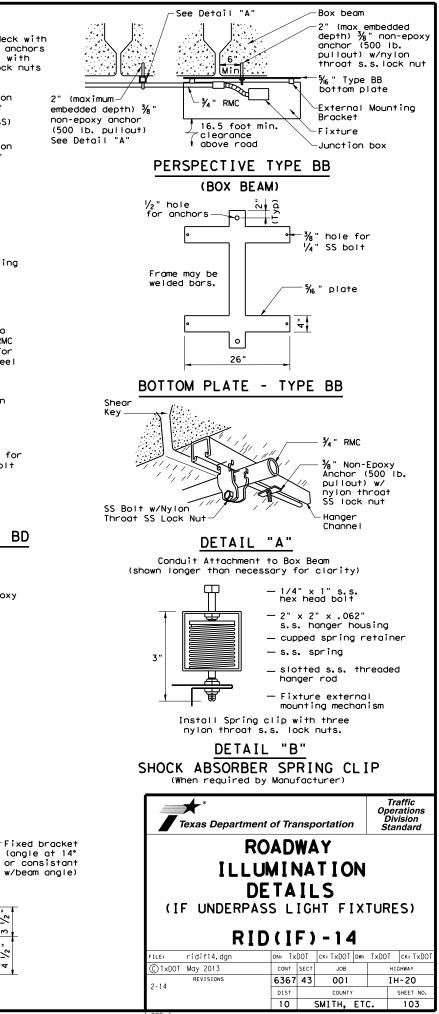
2. Connecting conduit may be strapped to tapered section only of precast beams as shown. Anchor as approved by the Engineer. Maximum anchor depth is 1 in.

3. Indiscriminate drilling into precast concrete beams may result in reduced beam strength. Use drilling location and method as directed by the Engineer. See Location of Underpass Lighting Mounting Bracket detail. The locations shown in the table are such that reinforcing strands will not be damaged.

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NDERPASS LIGHT RACKET TABLE				AY ATION	J	
MINIMUM DISTANCE		E T A	-		N	
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25'-0"	RI	)(3	) •	-17		
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	SHIPP	ING PARTS LIST - I	POLES AND L	UMINAIRE	ARMS			
Shoe Base		T-Ba	ise			CSB/SSCB	Mounted	
Designation	Quantity	Designation		Quantity	Des	ignation		Quantity
Pole A1 A2 Luminaire	Quantity	Pole A1 A2	Luminaire	Quantity	Pole	A1 A2	Luminaire	Quantity
(Type SA 20 S - 4) (150W EQ) LED		(Type SA 20 T - 4)	(150W EQ) LED					
(Type SA 20 S - 4 - 4) (150W EQ) LED		(Type SA 20 T - 4 - 4)	(150W EQ) LED					
(Type SA 30 S - 4) (250W EQ) LED		(Type SA 30 T - 4)	(250W EQ) LED		(Type SP 28 S -	4)	(250W EQ) LED	
(Type SA 30 S - 4 - 4) (250W EQ) LED		(Type SA 30 T - 4 - 4)	(250W EQ) LED		(Type SP 28 S -	4 - 4)	(250W EQ) LED	
(Type SA 30 S - 8) (250W EQ) LED		(Type SA 30 T - 8)	(250W EQ) LED		(Type SP 28 S -	8)	(250W EQ) LED	
(Type SA 30 S - 8 - 8) (250W EQ) LED		(Type SA 30 T - 8 - 8)	(250W EQ) LED		(Type SP 28 S -	8 - 8)	(250W EQ) LED	
(Type SA 40 S - 4) (250W EQ) LED		(Type SA 40 T - 4)	(250W EQ) LED		(Type SP 38 S -	4)	(250W EQ) LED	
(Type SA 40 S - 4 - 4) (250W EQ) LED		(Type SA 40 T - 4 - 4)	(250W EQ) LED		(Type SP 38 S -	4 - 4)	(250W EQ) LED	

(Type SA 40 T - 10 - 10) (250W EQ) LED

(Type SA 40 T - 12 - 12) (250W EQ) LED

(Type SA 50 T - 4 - 4) (400W EQ) LED

(Type SA 50 T - 10 - 10) (400W EQ) LED

(Type SA 50 T - 12 - 12) (400W EQ) LED

(250W EQ) LED

(250W EQ) LED

(250W EQ) LED

(250W EQ) LED

(400W FQ) | FD

(400W EQ) LED

(400W EQ) LED

(400W EQ) LED

(400W EQ) LED

(Type SA 40 T - 8)

Type SA 40 T - 10)

(Type SA 40 T - 12)

(Type SA 50 T - 4)

(Type SA 50 T - 8)

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Type SA 40 S - 12)

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(Type SA 50 S - 8 - 8)

Type SA 40 S - 8 - 8)

Type SA 40 S - 10 - 10) (250W EQ) LED

Type SA 40 S - 12 - 12) (250W EQ) LED

(Type SA 50 S - 4 - 4) (400W EQ) LED

Type SA 50 S - 10 - 10) (400W EQ) LED

(Type SA 50 S - 12 - 12) (400W EQ) LED

- II work, materials and services not shown on the plans which may be necessary for complete and proper construction auipment or installation will be considered justification for rejection. Where manufacturers provide warranties or arantees as a customary trade practice, furnish to the Department such warranties or guarantees.
- ne location of poles and fixtures are diagrammatic only and may be shifted by the Engineer to accommodate local onditions. Install or remove poles and luminaires located near overhead electrical lines using established industry nd utility safety practices and in accordance with laws governing such work. Consult with the appropriate utility ompany prior to beginning such work.
- andard Steel Pole Designs. Steel poles fabricated in accordance with the details and dimensions shown rein, shall be considered standard designs. Submission of shop drawings and design calculations for tandard designs is not required.

(250W EQ) LED

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- rtional Steel Pole Designs. Multi-sided steel poles may be allowed as optional designs, if steel poles are rmitted or required, pending approval by the Department as outlined below.
- Shop Drawings. Optional designs require submission of shop drawings and design calculations bearing the seal of an engineer licensed in the State of Texas, in accordance with Item 441, "Steel Structures." The Department may elect to pre-approve some shop drawings for optionally designed poles. Submission of shop drawings and design calculations is not required for structures fabricated in accordance with the details of shop drawings on the pre-approved list maintained by the TxDOT Traffic Operations Division. Any deviation from the pre-approved shop drawings will require submission of shop drawings of the complete assembly and design calculations as described above.
- b. Structural Support Design for Luminaires. Lighting support structures shall be designed for a 25 year design life in accordance with the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, 6th Edition (2013) and Interim Revisions thereto. All poles shall be designed for 110 mph 3-second gust wind speeds. The Gust Factor, G, and Wind Importance Factor, Ir, shall be applied as per the AASHTO Specifications assuming a 25-year design life. The design wind pressure for hurricane wind velocities greater than 100 mph shall not be less than the design wind pressure using 100 mph with the non-hurricane Wind Importance Factor, Ir, value. For transformer base poles, fabricator shall include transformer base and connecting hardware in design calculations and shop drawing submittals. All transformer bases shall have been structurally tested to resist the theoretical plastic moment capacity of the pole. Certification of the plastic moment load test and FHWA breakaway requirement test of the model of base being furnished shall be submitted with the shop drawings. Shop drawings shall show breakaway base model number, and manufacturer's name and logo.
- Manufacturer's shop drawings shall include the ASTM designations for all materials to be used. c. Mast Arm Attachments. All poles and attachments shall be structurally designed to support two 12-foot mast arms and luminaires. Poles shall be supplied with mast arm combinations as shown in the plans. All mast arms shall be designed for a 60-pound luminaire having an effective projected area of 1.6 square feet. d. Anchor Bolt Assembly. Anchor bolt assemblies for optionally designed poles shall be the same as those shown herein.
- 5. Aluminum Pole Designs. Aluminum pole designs may be allowed, if aluminum poles are permitted or required, pending approval by the Department as outlined below.
  - a. Meet all of the requirements stated above for optional steel pole designs and the following:
    - 1. Aluminum poles shall be fabricated in accordance with "Structural Welding Code-Aluminum" AWS D1.2. Aluminum pole designs shall use the same anchor bolt assembly and be subject to the same geometric restraints and other requirements for steel poles specified herein.
       Aluminum poles shall be equipped with vibration mitigation devices, as approved by the engineer.

    - Aluminum poles shall be equipped with vibration mitigation devices, as approved by the engineer. Pole components shall be constructed using the following material: Shaft: ASTM B221 or B241 Alloy 6063-T6, ASTM B209 Alloy 5086-H34, ASTM B221 Alloy 6005-T5. Base Flange: ASTM B26 Alloy 356.0-T6 or ASTM B108 Alloy 356.0-T6 (Yield strength test required). Mast Arms: ASTM B209 Alloy 6061-T6 or ASTM B221 Alloy 6005-T5. Mast Arms: ASTM B209 Alloy 6061-T6 or ASTM B221 Alloy 6005-T6. Pole Cap: ASTM B209 Alloy 5086-H32 or ASTM B108 or B26 Alloy 356.0-T6. Bolts: Stainless Steel AISI 300 series. Bolts threading into aluminum threads shall be treated with

    - anti-seize compound, Never-Seez Compound, Permatex 133K or equal.
- 6. Special Designs. Poles with architectural treatments shall meet the requirements shown elsewhere in the plans.
- 7. Luminaire Mounting Height. Actual luminaire mounting height shall be the nominal mounting height given on RIP(2) for all pole-arm combinations except for poles with 4 ft. luminaire arms, which shall be 3'-0" lower than the nominal height, unless otherwise shown or directed.

- SA: Pole and mast arm may be steel aluminum.
- ST: Pole and mast arm must be steel

(250W EQ) LED

(250W EQ) LED

(250W EQ) LED

(250W EQ) LED

(400W FQ) | FD

(400W EQ) LED

(Type SP 38 S - 8)

[ype SP 38 S - 10)

Type SP 38 S - 12)

(Type SP 48 S - 4)

Type SP 48 S - 8)

Type SP 48 S - 10)

Type SP 48 S - 12)

Type SP 38 S - 8 - 8)

Type SP 48 S - 4 - 4)

Type SP 48 S - 8 - 8)

Type SP 38 S - 10 - 10) (250W EQ) LED

Type SP 38 S - 12 - 12) (250W EQ) LED

Type SP 48 S - 10 - 10) (400W EQ) LED

(Type SP 48 S - 12 - 12) (400W EQ) LED

- AL: Pole and mast arm must be alumi Special (ovalized) steel or alu SP:
- for installing on CSB or SSCB. sheet CSB (4), or SSCB (4).

Two numerical digits denote nominal-mounting height in feet.

Next letter denotes type of base, (S T-Transformer Base, or B-Bridge/Ret.

First number denotes length of most in feet.

Use of second mast arm is indicated dashed number which denotes length i

Luminaire ratina in watts (i.e. 400) wattage LED fixtures will include EQ

Last letters indicate light source (S Sodium; LED - LED luminaire)

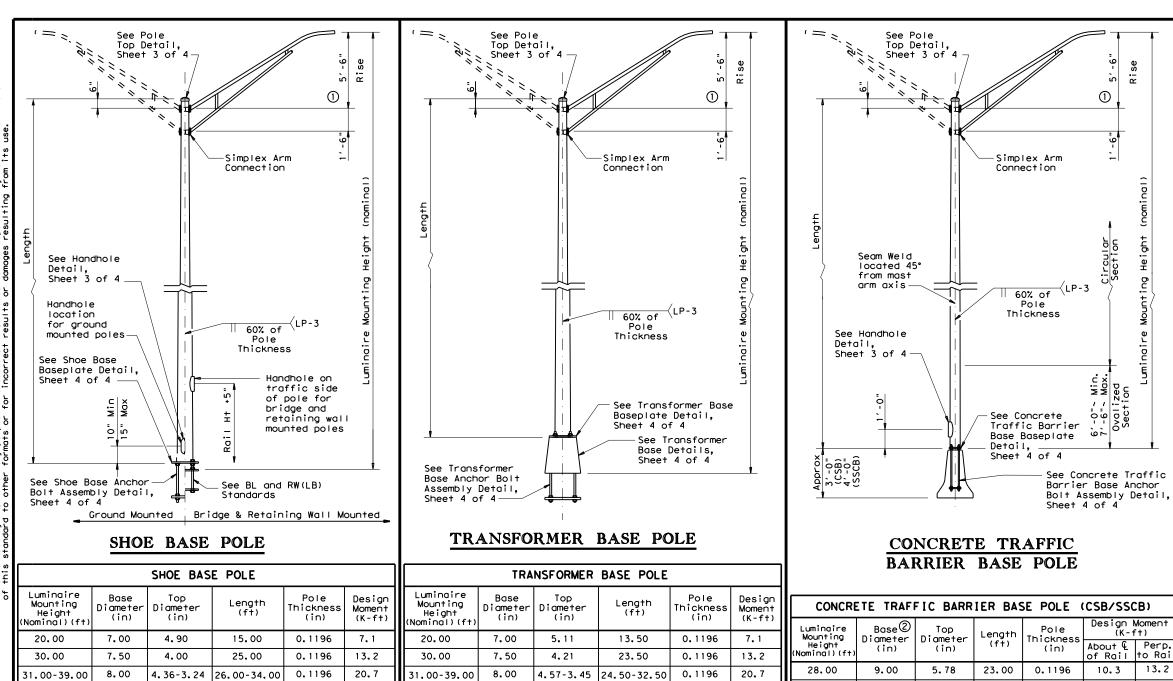
OTHER Designation										
Pole	A1	A2	Luminaire	Quantity						

# EXPLANATION OF ROADWAY ILLUMINATION ASSEMBLY DESIGNATIONS

TYPE SA 50	т - х	- X) (400W	EQ) LED
or] .num. minum pole See standard			
-Shoe Base, ——— Wall Mount) arm ————————————————————————————————————			
by second ——— n feet.			
/). Equivalent (i.e. 400W EQ)			
- High Pressure			

SHEET 1 OF 4					
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ROADWAY ILLUMINATION POLES RIP(1)-19					
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## **GENERAL NOTES:**

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1. Designs conform to AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, 6th Edition (2013) and Interim Revisions thereto. Design 3-Second Gust Wind Speed equals 110 mph with a 1.14 gust factor. A wind importance factor of 0.80 is applied to adjust the wind speed to a 25 year recurrence interval. Design moments listed in tables assume base of pole is 25' above natural ground level.

3.60

4.20

35.00

45,00

0.1196

0.1196

20.7

30.3

40.00

50.00

8.50

10.00

- Structures are designed to support two 12' luminaire most arms and luminaires. Mast arms are designed to support a 60-pound luminaire having an effective projected area of 1.6 square feet.
- 3. Fabrication shall be in accordance with the Specifications and with the details, dimensions, and weld procedures shown herein. Do not submit shop drawings for roadway illumination pole assemblies fabricated in accordance with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to shipping practices shall meet the requirements of these sheets and the Specifications. In the absence of specified fabrication tolerances, dimensions shall be within the tolerances generally obtainable in normal fabrication practice.

4. For mounting heights between values shown in the tables, use base diameter and thickness values for the larger height.

3.81

3.91

- Unless otherwise noted, all steel parts shall be galvanized in accordance with Item 445, "Galvanizing."
- 6. Steel poles shall be fabricated in accordance with Item 441, "Steel Structures." Longitudinal seam welds for pole sections shall have 60% minimum penetration. All welding shall be in accordance with AWS D1.1, Structural Welding Code-Steel.

33.50

43.50

0.1196

0.1196

20.7

30.3

- 7. Two-section poles joined by circumferential welds will not be permitted, unless otherwise shown on the plans. Poles may be fabricated in two sections and fieldassembled by the lap-joint method. The two sections shall telescope together with a lap length of not less than 1-1/2 times the shaft diameter at the lap joint.
- 8. Alternate material equal to or better than material specified may be substituted with the approval of the Engineer
- Lubricate and tighten anchor bolts, when erecting shoe base poles and concrete traffic barrier base poles, in 9. accordance with Item 449, "Anchor Bolts.

10. All poles, except Transformer Base Poles, shall have hand holes with reinforcing frames and covers. For ground mounted shoe base poles, hand holes shall be placed 90 degrees to mast arm unless otherwise noted on the plans. For poles mounted on a concrete traffic barrier with one luminaire arm, hand holes shall be located 180 degrees from luminaire arm. For poles mounted on a concrete traffic barrier with two luminaire arms, all hand holes shall be on the same side of the barrier. For poles mounted on a bridge lighting bracket or a retaining wall lighting bracket, hand hole shall be on traffic side of the pole, at a height that will clear the barrier.

4.38

4.48

33.00

43.00

0.1196

0.1345

38.00

48.00

9.00

10.50

- 11. The finished pole shall have a smooth, uniform finish free of pits, blisters, or other defects. Scratched, chipped, and other damaged galvanized areas on poles and mast arms shall be repaired in accordance with Item 445, "Galvanizina,
- 12. Pole length is based on a 5'-6" luminaire arm rise. 4 ft. luminaire arms have a 2'-6" rise. A pole with 4 ft. luminaire arms will have an actual mounting height 3'-0" less than the nominal mounting height. Increasing the pole length to meet the nominal mounting height is allowed, but unnecessary unless otherwise directed by the engineer.

13. Erect transformer base poles in accordance with sheet RID(1).

Î	MATERIAL	DATA	
R:se	COMPONENT	ASTM DESIGNATION	MIN. YIELD (ksi)
	Pole Shaft (0.14"/ft. Taper)	A572 Gr 50, A595 Gr A, A1011 HSLAS Gr 50 Cl 2 ③, or A1008 HSLAS Gr 50 Cl 2	50
	Base Plate and Handhole Frame	A572 Gr.50, or A36	36
(nominal)	T-Base Connecting Bolts	F3125 Gr A325	92
Height	Anchor Bolts	F1554 Gr 55, A193-B7 or A321	55 105
	Anchor Bolt Templates	A36	36
e Mounting	Heavy Hex (H.H.) Nuts	A194 Gr 2H,or A563 Gr DH	
Luminaire	Flat Washers	F436	
	NOTES:		
	①2'-6" rise for 4 ft. lur	ninaire arms.	

②Before ovalized as shown on Concrete Traffic Barrier Base Baseplate details, Sheet 4 of 4.

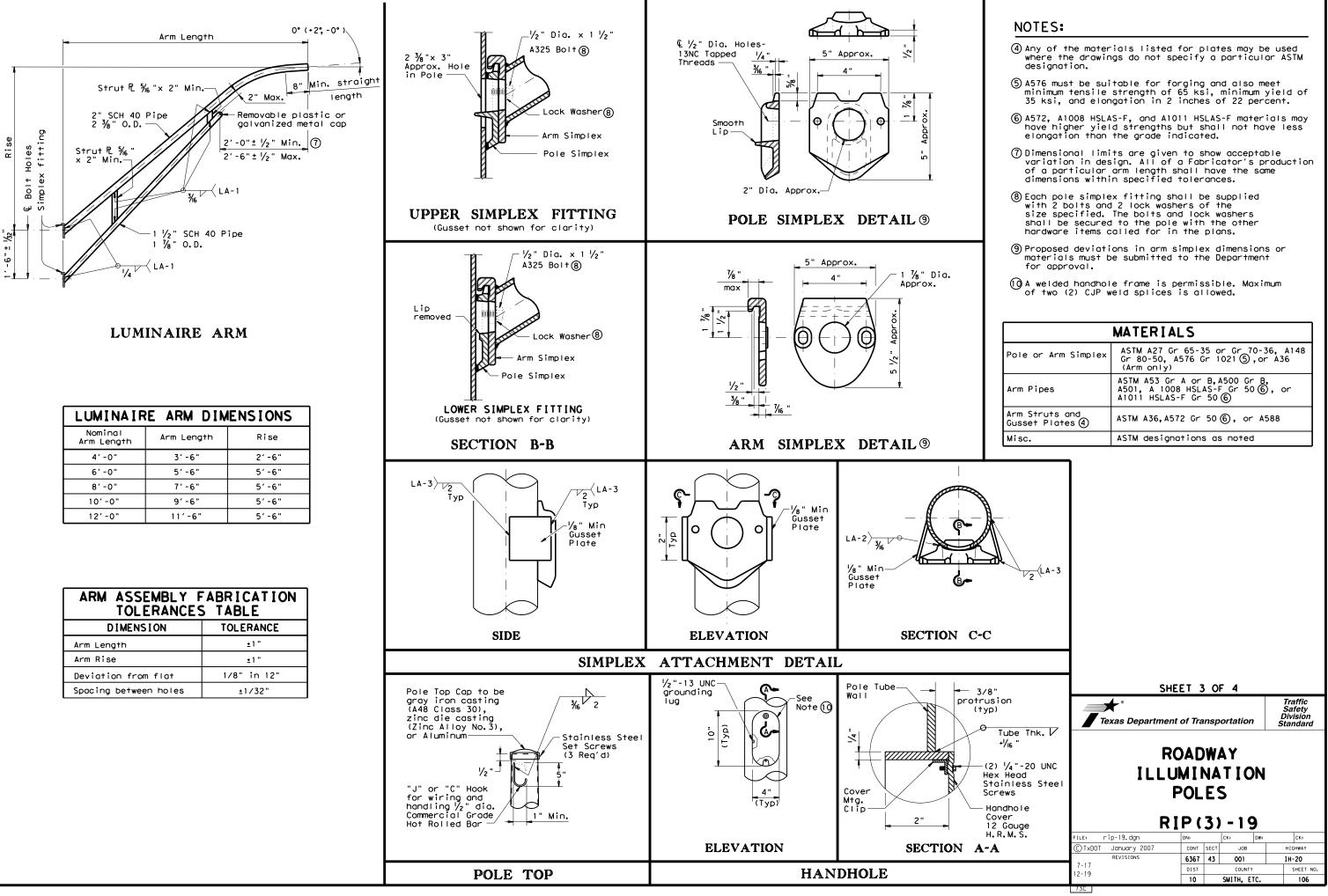
(3) A1011 SS Gr 50 may be used instead of HSLAS, provided the material meets the elongation requirements for HSLAS.

POLE ASSEMBLY FABRICATION TOLERANCES TABLE					
DIMENSION	TOLERANCE				
Shaft length	+1"				
I.D. of outside piece of slip fitting pieces	+1/8", -1/16"				
O.D. of inside piece of slip fitting pieces	+1/32", -1/8"				
Shaft diameter: other	+3/16"				
Out of "round"	1/4"				
Straightness of shaft	<u>+</u> 1/4" in 10 ft				
Twist in multi-sided shaft	4° in 50 ft				
Perpendicular to baseplate	1/8" in 24"				
Pole centered on baseplate	±1/4"				
Location of Attachments	±1/4"				
Bolt hole spacing	<u>+</u> 1/16"				

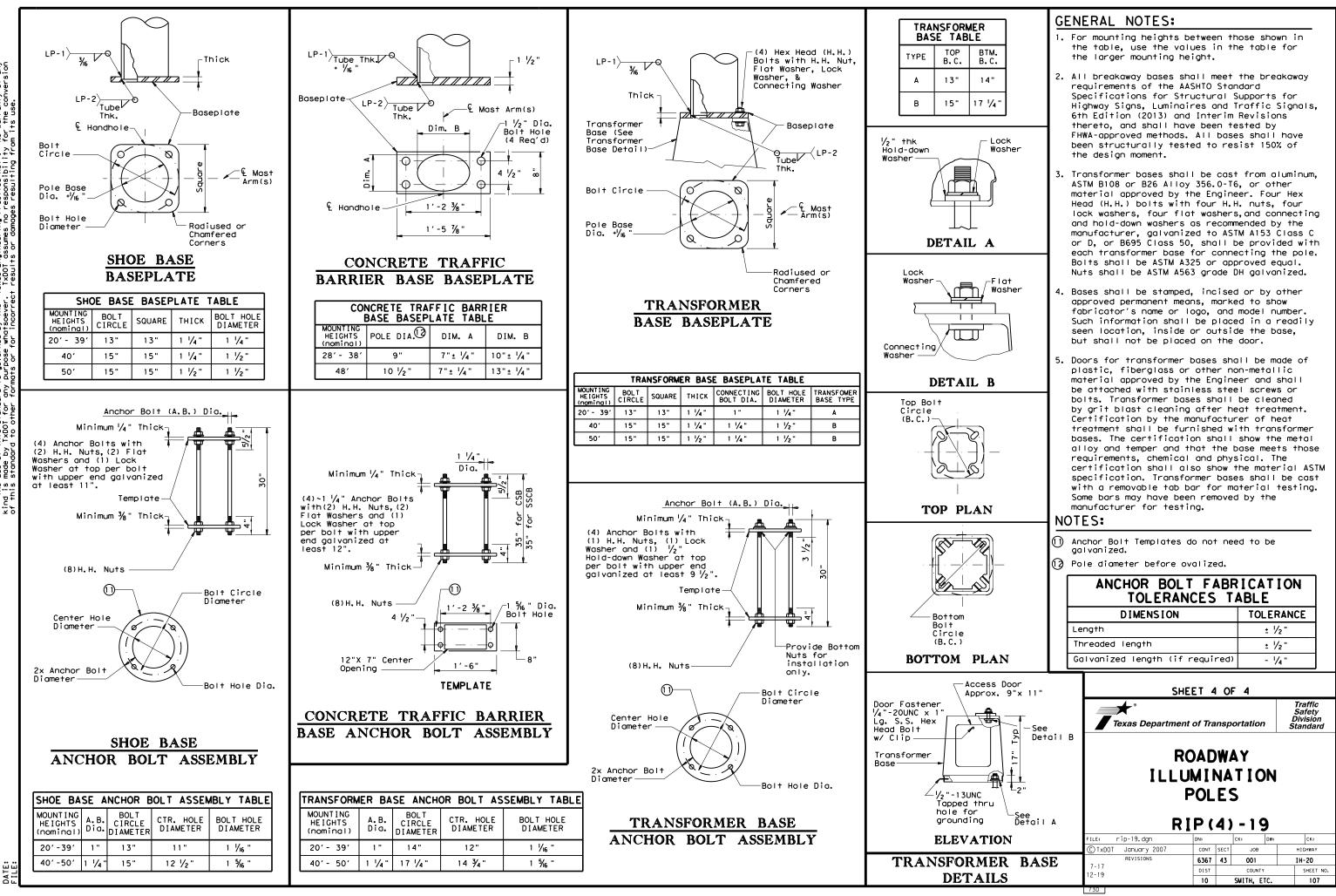
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Design Moment (K-ft) About 🖌 🛛 Perp. of Rail to Rai 13.2 10.3 20.8 16.6 30.5 25.1

Circular Section



NOTEC					
NOTES:					
Any of the mater where the drawin designation.	ials listed for plates may be used gs do not specify a particular ASTM				
minimum tensile	table for forging and also meet strength of 65 ksi, minimum yield of gation in 2 inches of 22 percent.				
have higher yiel	S-F, and A1011 HSLAS-F materials may d strengths but shall not have less the grade indicated.				
variation in des of a particular	ts are given to show acceptable ign. All of a Fabricator's production arm length shall have the same n specified tolerances.				
(8) Each pole simplex fitting shall be supplied with 2 bolts and 2 lock washers of the size specified. The bolts and lock washers shall be secured to the pole with the other hardware items called for in the plans.					
	ons in arm simplex dimensions or e submitted to the Department				
A weided handhol of two (2) CJP w	e frame is permissible. Maximum eld splices is allowed.				
	MATERIALS				
Pole or Arm Simplex	ASTM A27 Gr 65-35 or Gr 70-36, A148 Gr 80-50, A576 Gr 1021 (5),or A36 (Arm only)				
Arm Pipes	ASTM A53 Gr A or B,A500 Gr B, A501, A 1008 HSLAS-F Gr 506, or A1011 HSLAS-F Gr 506				
Arm Struts and Gusset Plates ④	ASTM A36,A572 Gr 50 6, or A588				
Misc.	ASTM designations as noted				



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The use of this standard is governed by the "lexas Engineering Practice Act". No warranty of any and a made by TxDDI for any purpose whatsoever werking the summes no responsibility for the conversion this standard to other formats or for incorver. Tesults or damages resulting from its use.	

Nominal	Shoe Bo	ose		T-Base			CSB/SSCB Mounted		
Mounting Ht.	Designation		0	Designation			Des	0	
(ft)	Pole A1 A2	Luminaire	Quantity	Pole A1 A2	Luminoire	Quantity	Pole	A1 A2 Luminaire	Quantity
20	(Type SA 20 S - 4)	(150W EQ) LED		(Type SA 20 T - 4)	(150W EQ) LED				
	(Type SA 20 S - 4 - 4)	(150W EQ) LED		(Type SA 20 T - 4 - 4)	(150W EQ) LED				
30	(Type SA 30 S - 4)	(250W EQ) LED		(Type SA 30 T - 4)	(250W EQ) LED		(Type SP 28 S	- 4) (250W EQ) LE	D
	(Type SA 30 S - 4 - 4)	(250W EQ) LED		(Type SA 30 T - 4 - 4)	(250W EQ) LED		(Type SP 28 S	- 4 - 4) (250W EQ) LE	D
	(Type SA 30 S - 8)	(250W EQ) LED		(Type SA 30 T - 8)	(250W EQ) LED		(Type SP 28 S	- 8) (250W EQ) LE	D
	(Type SA 30 S - 8 - 8)	(250W EQ) LED		(Type SA 30 T - 8 - 8)	(250W EQ) LED		(Type SP 28 S	- 8 - 8) (250W EQ) LE	D
40	(Type SA 40 S - 4)	(250W EQ) LED		(Type SA 40 T - 4)	(250W EQ) LED		(Type SP 38 S	- 4) (250W EQ) LE	D
	(Type SA 40 S - 4 - 4)	(250W EQ) LED		(Type SA 40 T - 4 - 4)	(250W EQ) LED		(Type SP 38 S	- 4 - 4) (250W EQ) LE	D
	(Type SA 40 S - 8)	(250W EQ) LED		(Type SA 40 T - 8)	(250W EQ) LED		(Type SP 38 S	- 8) (250W EQ) LE	D
	(Type SA 40 S - 8 - 8)	(250W EQ) LED		(Type SA 40 T - 8 - 8)	(250W EQ) LED		(Type SP 38 S	- 8 - 8) (250W EQ) LE	D
	(Type SA 40 S - 10)	(250W EQ) LED		(Type SA 40 T - 10)	(250W EQ) LED		(Type SP 38 S	- 10) (250W EQ) LE	D
	(Type SA 40 S - 10 - 10)	(250W EQ) LED		(Type SA 40 T - 10 - 10)	(250W EQ) LED		(Type SP 38 S	- 10 - 10) (250W EQ) LE	D
	(Type SA 40 S - 12)	(250W EQ) LED		(Type SA 40 T - 12)	(250W EQ) LED		(Type SP 38 S	- 12) (250W EQ) LE	D
	(Type SA 40 S - 12 - 12)	(250W EQ) LED		(Type SA 40 T - 12 - 12)	(250W EQ) LED		(Type SP 38 S	- 12 - 12) (250W EQ) LE	D
50	(Type SA 50 S - 4)	(400W EQ) LED		(Type SA 50 T - 4)	(400W EQ) LED		(Type SP 48 S	- 4) (400W EQ) LE	D
	(Type SA 50 S - 4 - 4)	(400W EQ) LED		(Type SA 50 T - 4 - 4)	(400W EQ) LED		(Type SP 48 S	- 4 - 4) (400W EQ) LE	D
	(Type SA 50 S - 8)	(400W EQ) LED		(Type SA 50 T - 8)	(400W EQ) LED		(Type SP 48 S		
	(Type SA 50 S - 8 - 8)	(400W EQ) LED		(Type SA 50 T - 8 - 8)	(400W EQ) LED		(Type SP 48 S	- 8 - 8) (400W EQ) LE	D
	(Type SA 50 S - 10)	(400W EQ) LED		(Type SA 50 T - 10)	(400W EQ) LED		(Type SP 48 S	- 10) (400W EQ) LE	D
	(Type SA 50 S - 10 - 10)	(400W EQ) LED		(Type SA 50 T - 10 - 10)	(400W EQ) LED			- 10 - 10) (400W EQ) LE	D
	(Type SA 50 S - 12)	(400W EQ) LED		(Type SA 50 T - 12)	(400W EQ) LED		(Type SP 48 S		D
	(Type SA 50 S - 12 - 12)	(400W EQ) LED		(Type SA 50 T - 12 - 12)	(400W EQ) LED		(Type SP 48 S	- 12 - 12) (400W EQ) LE	D

- All work, materials and services not shown on the plans which may be necessary for complete and proper construction shall be performed, furnished and installed by the Contractor. Faulty fabrication or poor workmanship in any material, equipment or installation will be considered justification for rejection. Where manufacturers provide warranties or guarantees as a customary trade practice, furnish to the Department such warranties or guarantees.
- The location of poles and fixtures are diagrammatic only and may be shifted by the Engineer to accommodate local conditions. Install or remove poles and luminaires located near overhead electrical lines using established industry and utility safety practices and in accordance with laws governing such work. Consult with the appropriate utility company prior to beginning such work.
- Standard Steel Pole Designs. Steel poles fabricated in accordance with the details and dimensions shown herein, shall be considered standard designs. Submission of shop drawings and design calculations for standard designs is not required.
- Optional Steel Pole Designs. Multi-sided steel poles may be allowed as optional designs, if steel poles are permitted or required, pending approval by the Department as outlined below.
- a. Shop Drawings. Optional designs require submission of shop drawings and design calculations bearing the seal of an engineer licensed in the State of Texas, in accordance with Item 441, "Steel Structures. The Department may elect to pre-approve some shop drawings for optionally designed poles. Submission of shop drawings and design calculations is not required for structures fabricated in accordance with the details of shop drawings on the pre-approved list maintained by the TxDOT Traffic Operations Division. Any deviation from the pre-approved shop drawings will require submission of shop drawings of the complete assembly and design calculations as described above.
- b. Structural Support Design for Luminaires. Lighting support structures shall be designed for a 25 year design life in accordance with the 2001 Edition of the AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals." All poles shall be designed for 110 mph 3-second gust wind speeds. An additional 1.14 gust factor shall be applied to the wind loads. For transformer base poles, fabricator shall include transformer base and connecting hardware in design calculations and shop drawing submittals. All transformer bases shall have been structurally tested to resist the theoretical plastic moment capacity of the pole. Certification of the plastic moment load test and FHWA breakaway requirement test of the model of base being furnished shall be submitted with the shop drawings. Shop drawings shall show breakaway base model number, and manufacturer's name and logo. Manufacturer's shop drawings shall include the ASTM designations for all materials to be used.
- c. Mast Arm Attachments. All poles and attachments shall be structurally designed to support two 12-foot mast arms and luminaires. Poles shall be supplied with mast arm combinations as shown in the plans. All mast arms shall be designed for a 60-pound luminaire having an effective projected area of 1.6 square feet.
- d. Anchor Bolt Assembly. Anchor bolt assemblies for optionally designed poles shall be the same as those shown herein.
- 5. Aluminum Pole Designs. Aluminum pole designs may be allowed, if aluminum poles are permitted or required, pending approval by the Department as outlined below.
  - a. Meet all of the requirements stated above for optional steel pole designs and the following:
    1. Aluminum poles shall be fabricated in accordance with "Structural Welding Code-Aluminum" AWS D1.2.
    2. Aluminum pole designs shall use the same anchor bolt assembly and be subject to the same geometric
    - restraints and other requirements for steel poles specified herein.
    - Aluminum poles shall be equipped with vibration mitigation devices, as approved by the engineer. 4.
    - Pole components shall be constructed using the following material: Shaft: ASTM B221 or B241 Alloy 6063-T6, ASTM B209 Alloy 5086-H34, ASTM B221 Alloy 6005-T5. Base Flange: ASTM B26 Alloy 356.0-T6 or ASTM B108 Alloy 356.0-T6 (Yield strength test required). Mast Arm Fitting: ASTM B209 Alloy 6061-T6 or ASTM B221 Alloy 6005-T5. Mast Arms: ASTM B241 Alloy 6061-T6 or ASTM B221 Alloy 6005-T5.
    - Pole Cap: ASTM B209 Alloy 5086-H32 or ASTM B108 or B26 Alloy 356.0-T6. Bolts: Stainless Steel AISI 300 series. Bolts threading into aluminum threads shall be treated with anti-seize compound, Never-Seez Compound, Permatex 133K or equal.
- 6. Special Designs. Poles with architectural treatments shall meet the requirements shown elsewhere in the plans.
- 7. Luminaire Mounting Height. Actual luminaire mounting height shall be the nominal mounting height given on RIP(2) for all pole-arm combinations except for poles with 4 ft. luminaire arms, which shall be 3'-0" lower than the nominal height, unless otherwise shown or directed.

- SA: Pole and mast arm may be steel aluminum.
- ST: Pole and mast arm must be steel
  - AL: Pole and mast arm must be alumi SP: Special (ovalized) steel or alur
  - for installing on CSB or SSCB. sheet CSB (4), or SSCB (4).

Two numerical digits denote nominal-mounting height in feet.

Next letter denotes type of base, (S T-Transformer Base, or B-Shoe Base B

First number denotes length of mast in feet.

Use of second mast arm is indicated dashed number which denotes length i

Luminaire ratina in watts (i.e. 400) wattage LED fixtures will include EQ

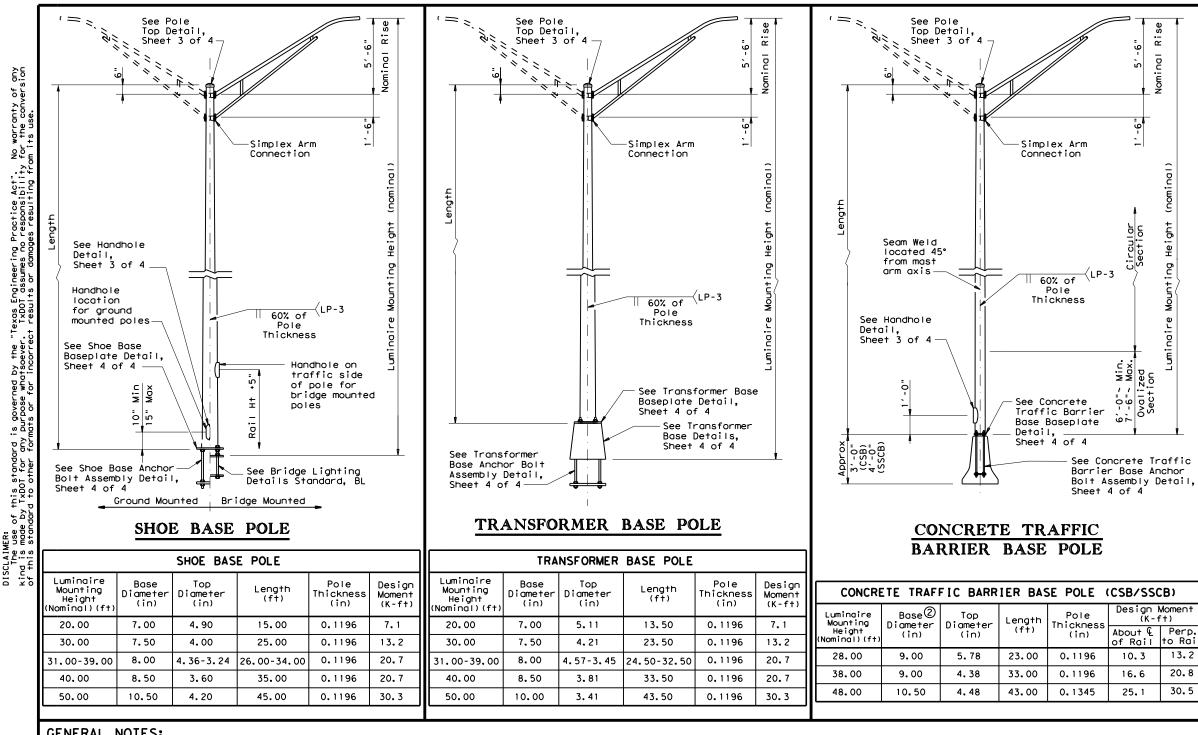
Last letters indicate light source (S Sodium; LED - LED luminaire)

	0	THER ignat			
	Quantity				
Pole		A 1	A2	Luminaire	

# EXPLANATION OF ROADWAY ILLUMINATION ASSEMBLY DESIGNATIONS

TYPE SA 50	т-	х -	• x)	(400W	EQ)	LED
or] num. minum pole See standard						
G-Shoe Base, Aridge Mount) arm						
by second ——— n feet.						
/). Equivalent ) (i.e. 400W EQ)						
- High Pressure						

<b>*</b>					
Texas Departme	ent of Tra	nsp	ortatio		Traffic Operations Division Standard
ROADWAY ILLUMINATION POLES RIP(1)-17					
FILE: rip-17.dgn	DN:		СК:	DW:	CK:
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REVISIONS	6367	43	001		IH-20
7-17	DIST		COUNT	Y	SHEET NO.
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# GENERAL NOTES:

- Designs conform to 2001 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications. Design 3-Second Gust Wind Speed equal 110 mph with a 1.14 gust factor. A wind importance factor of 0.80 is applied to adjust the wind speed to a 25 year recurrence interval. Design moments listed in tables assume base of pole is less than 25' above natural ground level.
- 2. Design structures to support two 12' luminaire mast arms and luminaires. Design mast arms for a 60-pound luminaire having an effective projected area of 1.6 square feet.
- Fabrication shall be in accordance with the Specifications and with the details, dimensions, and weld procedures shown herein. Do not submit shop drawings for roadway illumination pole assemblies fabricated in accordance with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Materials, fabrication tolerances, and shipping practices shall meet the requirements of these shoet and the Specifications. sheets and the Specifications. In the absence of specified fabrication tolerances, dimensions shall be within the tolerances generally obtainable in normal fabrication practice.
- 4. For mounting heights between values shown in the tables, use base diameter and thickness values for the larger pole.
- 5. Unless otherwise noted, all steel parts shall be galvanized in accordance with Item 445, "Galvanizing."
- 6. Steel poles shall be fabricated in accordance with Item 441, "Steel Structures." Longitudinal seam welds for pole sections shall have 60% minimum penetration. All welding shall be in accordance with the ANSI/AWS Structural Welding Code D1.1.
- 7. Two-section poles joined by circumferential welds will not be permitted, unless otherwise shown on the plans. Poles may be fabricated in two sections and fieldassembled by the lap-joint method. The two sections telescope together with a lap length of not less than 1-1/2 times the shaft diameter at the lap joint.
- 8. Alternate material equal to or better than material specified may be substituted with the approval of the Engineer.
- 9. Lubricate and tighten anchor bolts, when erecting shoe base poles and concrete traffic barrier base poles, in accordance with Item 449, "Anchor Bolts.'

- 10. All poles, except Transformer Base Poles, shall have hand holes with reinforcing frames and covers. Except for poles mounted on a concrete traffic barrier or bridge bracket, hand holes shall be placed 90 degrees to mast arm unless otherwise noted on the plans. For poles mounted on a concrete traffic barrier with one luminaire arm, hand holes shall be located 180 degrees from luminaire arm. For poles mounted on a concrete traffic barrier with two luminaire arms, all hand holes shall be on the same side of the barrier. For poles mounted on a bridge bracket, hand hole shall be on traffic side of the pole, at a height that will clear the barrier.
- 11. The finished pole shall have a smooth, uniform finish free of pits, blisters, or other defects. Scratched, chipped, and other damaged galvanized areas on poles and mast arms shall be repaired in accordance with Item 445, "Galvanizing.
- 12. Pole length is based on a 5'-6" luminaire arm rise. 4 ft. luminaire arms have a 2'-6" rise. A pole with 4 ft. luminaire arms will have an actual mounting height 3'-0" less than the nominal mounting height. Increasing the pole length to meet the nominal mounting height is allowed, but unnecessary unless otherwise directed by the engineer.

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R:se	MATERIAL	MATERIAL DATA								
	COMPONENT	ASTM DESIGNATION	MIN. YIELD (ksi)							
Nominal	Pole Shaft (0,14"/ft, Taper)	A572 Gr 50, A595 Gr A, A1011 HSLAS Gr 50 Cl 2 ③, or A1008 HSLAS Gr 50 Cl 2	50							
	Base Plate and Handhole Frame	A572 Gr.50, or A36	36							
(nominal)	T-Base Connecting Bolts	A325 ①	92							
	Anchor Bolts	F1554 Gr 55, A193-B7 or A321	55 105							
Hing H	Anchor Bolt Templates	A36	36							
Luminaire Mounting Height	Heavy Hex (H.H.) Nuts	A194 Gr 2H,or A563 Gr DH								
ninaire	Flat Washers	F436								
	NOTES:	·								
	() Lubricate in the field instead of the requirement		-							

②Before ovalized as shown on Concrete Traffic Barrier Base Baseplate details, Sheet 4 of 4.

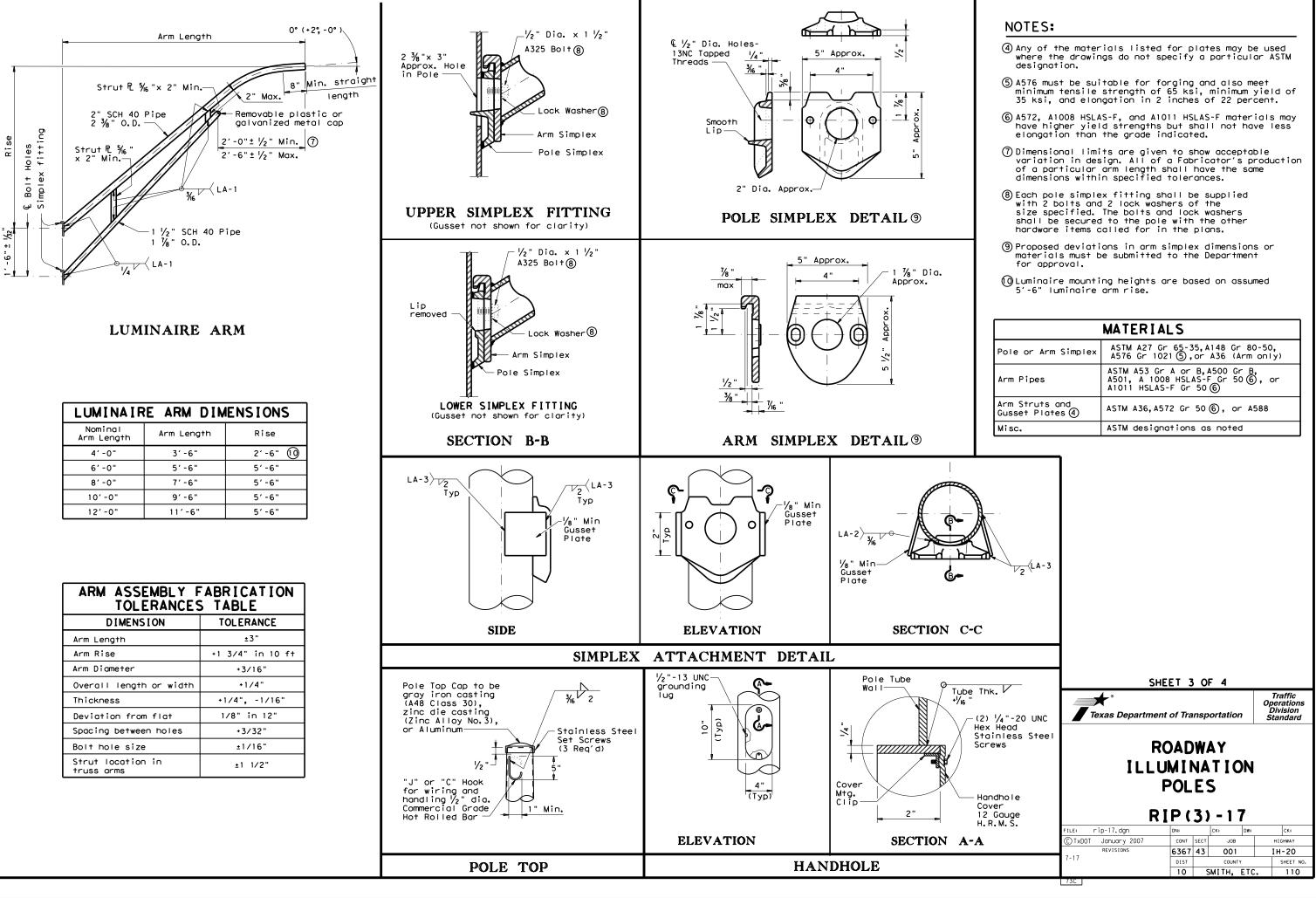
(3) A1011 SS Gr 50 may be used instead of HSLAS, provided the material meets the elongation requirements for HSLAS.

POLE ASSEMBLY FABRICATION TOLERANCES TABLE								
DIMENSION	TOLERANCE							
Shaft length	+1"							
I.D. of outside piece of slip fitting pieces	+1/8", -1/16"							
0.D. of inside piece of slip fitting pieces	+1/32", -1/8"							
Shaft diameter: other	+3/16"							
Out of "round"	1/4"							
Straightness of shaft	<u>+</u> 1/4" in 10 ft							
Twist in shaft	4° in 50 ft							
Perpendicular to baseplate	1/8" in 24"							
Pole centered on baseplate	±1/4"							
Location of Attachments	±1/4"							
Bolt hole spacing	<u>+</u> 1/16"							

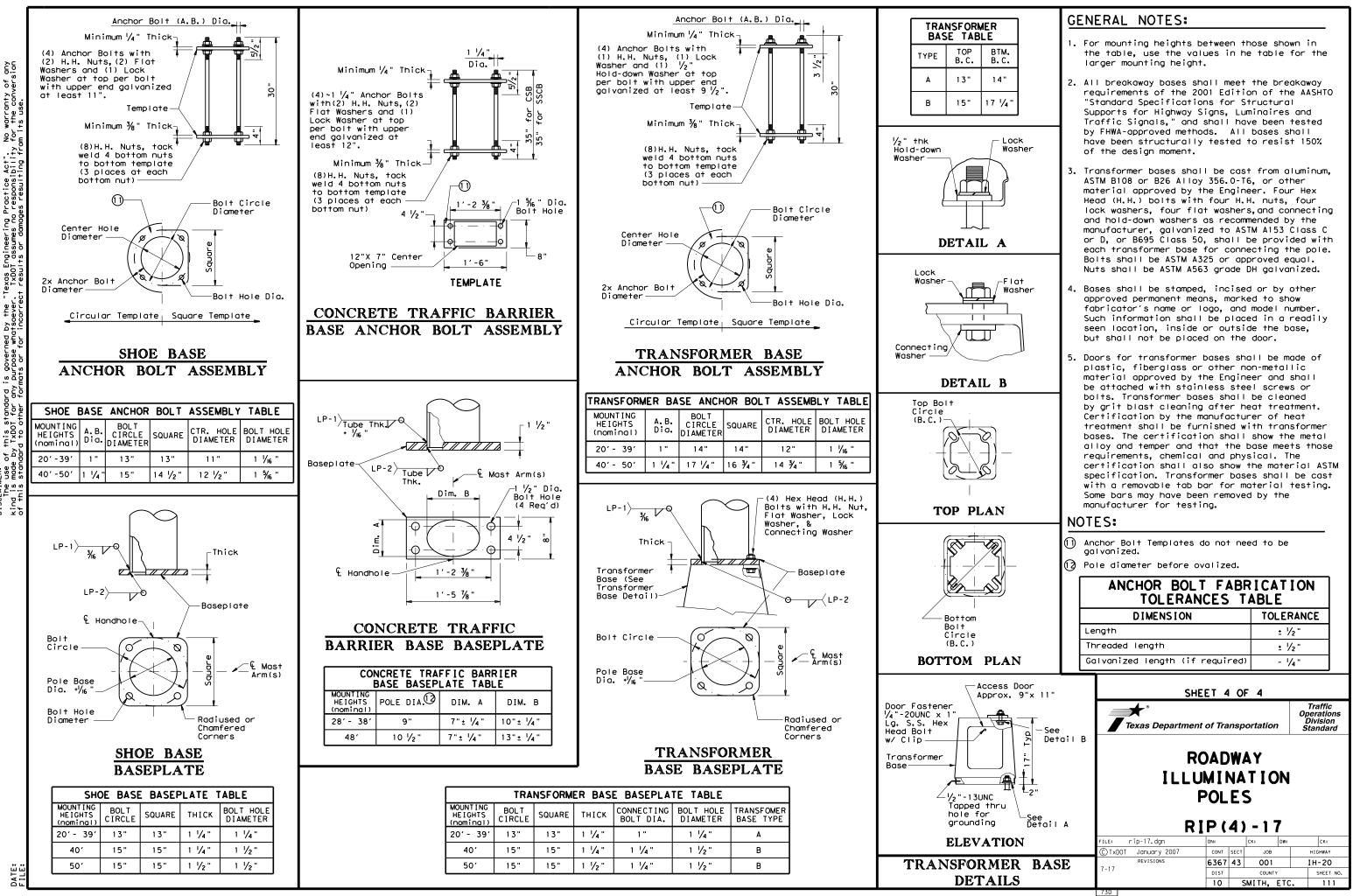
SHEET 2 OF 4										
Texas Department	nt of Tra	nsp	ortation		Traffic Operations Division Standard					
ILLU	ROADWAY ILLUMINATION POLES									
R	IP (	2)	) - 1 .	7						
FILE: rip-17.dgn	DN:		СК:	DW:	CK:					
© TxDOT January 2007	CONT	SECT	JOB		HIGHWAY					
REVISIONS	6367	43	001		IH-20					
7-17	DIST		COUNT	Y	SHEET NO.					
	10	5	SMITH,	ETC.	109					

Design Moment (K-ft) About 🖌 🛛 Perp. of Raii to Rai 13.2 20.8 30.5

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Pole or Arm Simplex	ASTM A27 Gr 65–35,A148 Gr 80–50, A576 Gr 1021 (5),or A36 (Arm only)
Arm Pipes	ASTM A53 Gr A or B,A500 Gr B, A501, A 1008 HSLAS-F Gr 506, or A1011 HSLAS-F Gr 506
Arm Struts and Gusset Plates ④	ASTM A36,A572 Gr 506, or A588
Misc.	ASTM designations as noted



Sp. Practice Act". responsibility ē ĉ Texas Engineer TxDOT assume:

5

•• •	Shoe Base		1 7	-Base		C.		Mounted			OTHER
Nominal Mounting Ht.		1			1						
(ft)	Designation Pole A1 A2 Luminaire	Quantity	Designati Pole Al	A2 Luminaire	Quantity		gnation A1   A2	Luminaire	Quantity	Pole	Designation A1 A2 L
20	(Type SA 20 S - 4) (.15kW) S		(Type SA 20 T - 4)	(.15kW) S							
	(Type SA 20 S - 4 - 4) (.15kW) S		(Type SA 20 T - 4 -	4) (.15kW) S							
30	(Type SA 30 S - 4) (.25kW) S		(Type SA 30 T - 4)	(.25kW) S		(Type SP 28 S -	4)	(.25kW) S			
	(Type SA 30 S - 4 - 4) (.25kW) S		(Type SA 30 T - 4 -	4) (.25kW) S		(Type SP 28 S -	4 - 4)	(.25kW) S			
	(Type SA 30 S - 8) (.25kW) S		(Type SA 30 T - 8)	(.25kW) S		(Type SP 28 S -	8)	(.25kW) S			
	(Type SA 30 S - 8 - 8) (.25kW) S		(Type SA 30 T - 8 -	8) (.25kW) S		(Type SP 28 S -	8 - 8)	(.25kW) S			
40	(Type SA 40 S - 4) (.25kW) S		(Type SA 40 T - 4)	(.25kW) S		(Type SP 38 S -	4)	(.25kW) S			
	(Type SA 40 S - 4 - 4) (.25kW) S		(Type SA 40 T - 4 -			(Type SP 38 S -		(.25kW) S			
	(Type SA 40 S - 8) (.25kW) S		(Type SA 40 T - 8)	(.25kW) S		(Type SP 38 S -	8)	(.25kW) S			
	(Type SA 40 S - 8 - 8) (.25kW) S		(Type SA 40 T - 8 -			(Type SP 38 S -		(.25kW) S			
	(Type SA 40 S - 10) (.25kW) S		(Type SA 40 T - 10)	(.25kW) S		(Type SP 38 S -		(.25kW) S			
	(Type SA 40 S - 10 - 10) (.25kW) S		(Type SA 40 T - 10 -			(Type SP 38 S -					
	(Type SA 40 S - 12) (.25kW) S		(Type SA 40 T - 12)	(.25kW) S		(Type SP 38 S -		(.25kW) S			
	(Type SA 40 S - 12 - 12) (.25kW) S		(Type SA 40 T - 12 -			(Type SP 38 S -					
50	(Type SA 50 S - 4) (.4kW) S		(Type SA 50 T - 4)	(.4kW) S		(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 4 - 4) (.4kW) S		(Type SA 50 T - 4 -			(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 8) (.4kW) S		(Type SA 50 T - 8)	(.4kW) S		(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 8 - 8) (.4kW) S		(Type SA 50 T - 8 -			(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 10) (.4kW) S		(Type SA 50 T - 10)	(.4kW) S		(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 10 - 10) (.4kW) S		(Type SA 50 T - 10 -			(Type SP 48 S -					
	(Type SA 50 S - 12) (.4kW) S		(Type SA 50 T - 12)	(.4kW) S		(Type SP 48 S -		(.4kW) S			
	(Type SA 50 S - 12 - 12) (.4kW) S		(Type SA 50 T - 12 -	12) (.4kW) S		(Type SP 48 S -	<u>12 - 12</u>	) (.4kW) S			

#### GENERAL NOTES:

All work, materials and services not shown on the plans which may be necessary for complete and proper construction shall be performed, furnished and installed by the Contractor. Faulty fabrication or poor workmanship in any material, equipment or installation will be considered justification for rejection. Where manufacturers provide warranties or guarantees as a customary trade practice, Contractor shall furnish to the Department such warranties or guarantees. The location of poles and fixtures are diagrammatic only and may be shifted by the Engineer to accommodate local conditions. Erection and/or removal of poles and luminaires located near overhead electrical lines shall be accomplished using established industry and utility safety practices and in accordance with laws governing such work. The Contractor shall consult with the appropriate utility company prior to beginning such work.

- A. Standard Steel Pole Designs. Steel poles fabricated in accordance with the details and dimensions shown herein, shall be considered standard designs. Submission of shop drawings and design calculations for standard designs is not required.
- B. Optional Steel Pole Designs. Multi-sided steel poles may be allowed as optional designs, if steel poles are permitted or required, pending approval by the Department as outlined below.
  - 1. Shop Drawings, Optional designs require submission of shop drawings and design calculations bearing the seal of an engineer registered in the State of Texas, in accordance with Item 441, "Steel Structures." The Department may elect to pre-approve some shop drawings for optionally designed poles. Submission of shop drawings and design calculations is not required for structures fabricated in accordance with the details of shop drawings on the pre-approved list maintained by the TxDOT Traffic Operations Division. Any deviation from the pre-approved shop drawings will require submission of shop drawings of the complete assembly and design calculations as described above.
- Structural Support Design for Luminaires. Lighting support structures shall be designed for a 25 year design life in accordance with the 2001 Edition of the AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals." All poles shall be designed for 110 mph 3-second gust wind speeds. An additional 1.14 gust factor shall be applied to the wind loads. For transformer base poles, fabricator shall include transformer base and connecting hardware in design calculations and shop drawing submittals. All transformer bases shall have been structurally tested to resist the theoretical plastic moment capacity of the pole. Certification of the plastic moment load test and FHWA breakaway requirement test of the model of base being furnished shall be submitted with the shop drawings. Shop drawings shall show breakaway base model number, and manufacturer's name and logo. Manufacturer's shop drawings shall include the ASTM designations for all materials to be used.
- 3. Most Arm Attachments. All poles and attachments shall be structurally designed to support two 12-foot mast arms and luminaires. Poles shall be supplied with mast arm combinations as shown in the plans. All mast arms shall be designed for a 60-pound luminaire having an effective projected area of 1.6 square feet.
- 4. Anchor Bolt Assembly. Anchor bolt assemblies for optionally designed poles shall be the same as those shown herein.
- C. Aluminum Pole Designs. Aluminum pole designs may be allowed, if aluminum poles are permitted or required, pending approval by the Department as outlined below.
  - Meet all of the requirements stated above for optional steel pole designs and the following:

     Aluminum poles shall be fabricated in accordance with "Structural Welding Code-Aluminum" AWS D1.2.
     Aluminum pole designs shall use the same anchor bolt assembly and be subject to the same geometric
  - b. Aluminum pole designs shall use the same anchor bolt assembly and be subject to the same geometric restraints and other requirements for steel poles specified herein.
    c. Aluminum poles shall be equipped with vibration mitigation devices, as approved by the engineer.
    d. Pole components shall be constructed using the following material:
    Shaft: ASTM B221 or B241 Alloy 6063-T6, ASTM B209 Alloy 5086-H34, ASTM B221 Alloy 6005-T5.
    Base Flange: ASTM B26 Alloy 356.0-T6 or ASTM B108 Alloy 356.0-T6 (Yield strength test required).
    Mast Arm Fitting: ASTM B209 Alloy 6061-T6 or ASTM B221 Alloy 6005-T5.
    Mast Arms: ASTM B241 Alloy 6061-T6 or Alloy 6063-T6.
    Pole Cap: ASTM B209 Alloy 5086-H32 or ASTM B108 or B26 Alloy 356.0-T6.
    Bolts: Stainless Steel AISI 300 series. Bolts threading into aluminum threads shall be treated with anti-seize compound, Never-Seez Compound, Permatex 133K or equal.
- D. Special Designs. Poles with architectural treatments shall meet the requirements shown elsewhere in the plans.

# EXPLANATION OF ROADWAY ILLUMINAION ASSEMBLY DESIGNATIONS

(TYPE SA 50 T - X - X) (.4KW) S

- Pole and mast arm may be steel or aluminum. SA:
- ST: Pole and mast arm must be steel.
- Pole and mast arm must be aluminum. AI :
- Squashed (ovalized) steel or aluminum pole SP: for installing on CSB or SSCB. See standard sheet CSB (5), or SSCB (4).

Two numerical digits denote mounting height in feet.

Next letter denotes type of base, (S-Shoe Base, — T-Transformer Base, or B-Shoe Base Bridge Mount)

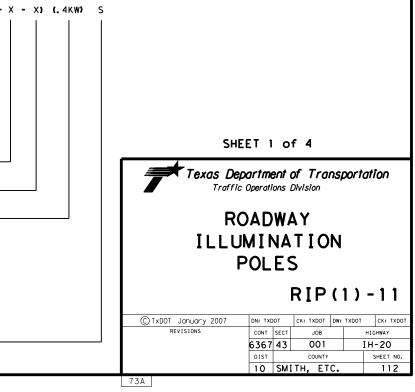
First number denotes length of mast arm in feet.

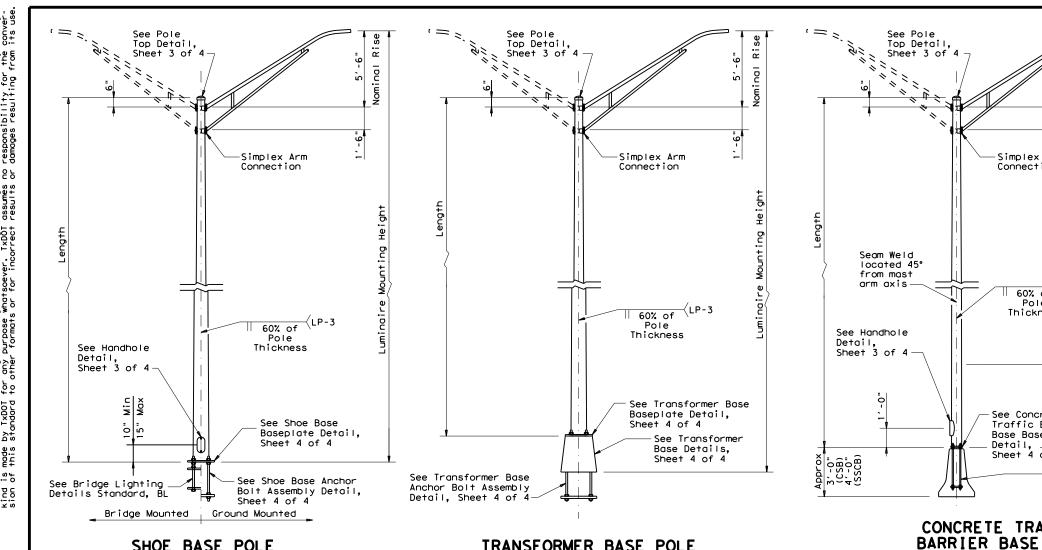
Use of second mast arm is indicated by second dashed number which denotes length in feet.

Next three figures indicate luminaire rating (1 kW= 1000 watts, .4 kW= 400 watts, etc.) Fixtures for U/P (SPL-CO) (.15KW)S(TYPE 1) and (TYPE 2) as shown on RID(UP) shall be "cobra head" style fixtures that meet the specifications shown on RID(LUM) sheets 1 and 2. Fixtures bid under the descriptive code RDWY ILL ASSEM U/P TYPE IF shall neet the specifications shown on RID(IF). All other fixtures bid under Item 610 shall meet specifications shown elsewhere in the plans.

Last letter indicates the type of lamp (M- Metal Halide, S- High Pressure Sodium, L- Low Pressure Sodium).

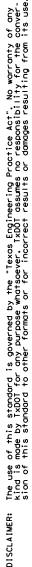
Luminoire	Quantity

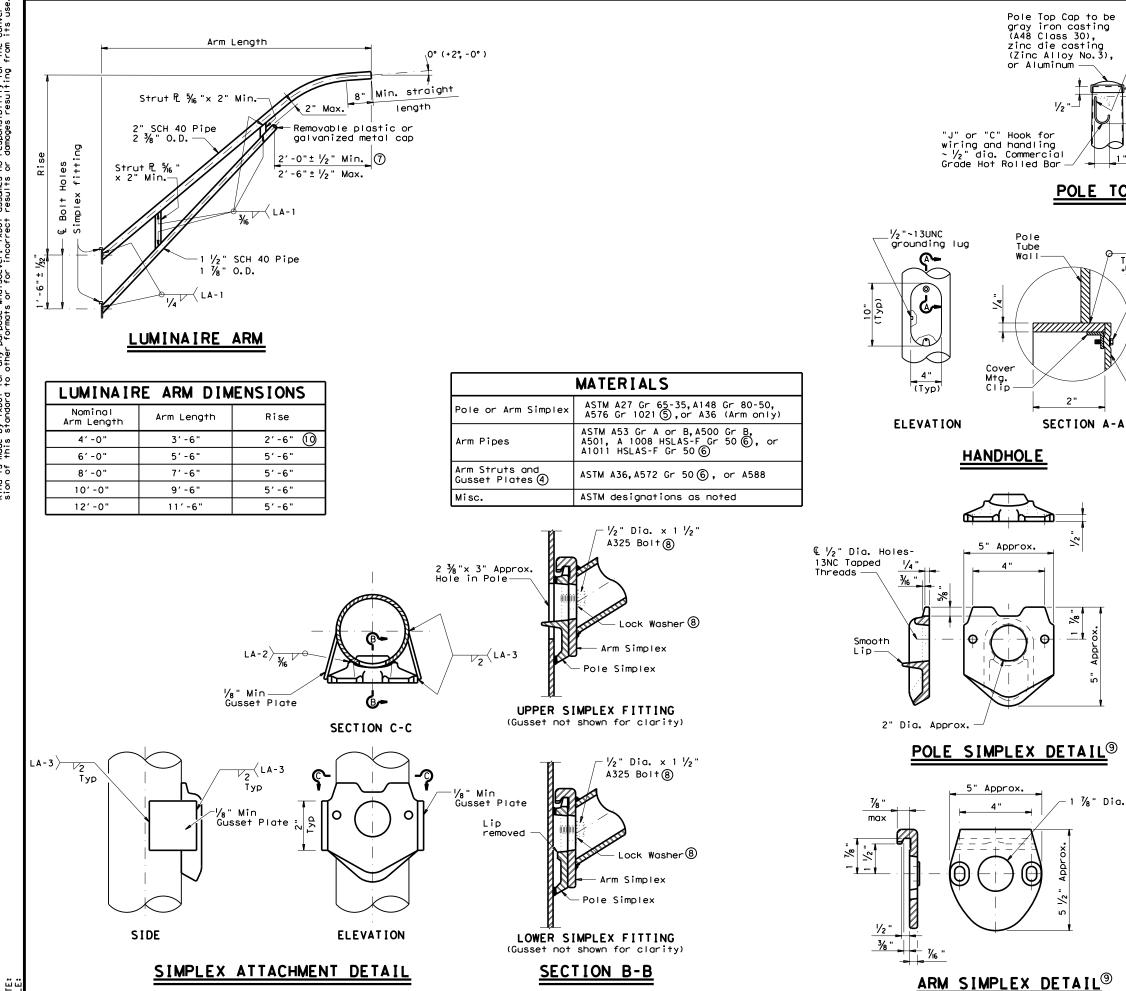




																				MATERIAL	DATA	
، = ۳. پېرې	See Pc Top De Sheet			15	R:se		See Pole Top Deta Sheet 3	pil,		-e"	Rise		See Pole Top Detail Sheet 3 of	<b>* 4</b> 7		5	Rise			COMPONENT	ASTM DESIGNATION	MIN. YIELD (ksi)
				ນ 	Nominal					2 0 0 0	Noninol								Pole	Shaft (0.14"/ft. Taper)	A572 Gr 50, A595 Gr A, A1011 HSLAS Gr 50 Cl 2 (3), or A1008 HSLAS Gr 50 Cl 2	50
			—Simplex Ar Connection		-				Simplex Arm Connection	<u>1 ' - 6</u>					mplex Ar				Base f	Plate and Handhole Frame	A572 Gr.50, or A36	36
		  - 			+	Ę					gh†			  - 			Height		T-Base	e Connecting Bolts	A325 ①	92
d t					I Heigh	Leng1					ing Hei	Length				۲ ۲	unting		Ancho	r Bolts	F1554 Gr 55, A193-B7 or A321	55 105
					ounting						e Mount	Seam locat from arm a	ed 45° mast				Section Section					
					e ≥∕					LP-3					60% of Pole Thickness		, i		Anchor	r Bolt Templates	A36	36
	andhole		60% of Pole Thicknes		L umina				Pole Thickness		L L L	See Handh Detail, Sheet 3 o							Неаvу	Hex (H.H.) Nuts	A194 Gr 2H,or A563 Gr DH	
Detai Sheet	3 of 4															Min. Max.			Flat I	Washers	F436	
	Lighting		Sheet 4 - See Shoe Bo Bolt Assemt	ate Detail, 4 of 4 ase Anchor bly Detail,	Se An	ee Transformer nchor Bolt Asse	sembly 🦯		Sheet 4 of See Tr Base D Sheet	ansformer etails,		Approx 3'-0" 1'-0" (SSCB) (SSCB)		Bas Def	Bo	ate ∽ I	se Anchor		-	)Before ovalized as shown Traffic Barrier Base Bas Sheet 4 of 4. )A1011 SS Gr 50 may be us HSLAS, provided the mate the elongation requireme	eplate details, ed in lieu of rial meets	
	Bridge Mour	nted Gro	Sheet 4 of ound Mounted	4	De	etail, Sheet 4	of 4—	, 1				-	 100	NCRETE	Sh	eet 4 of		,		POLE ASSEMBLY TOLERANCE	FABRICATI S TABLE	ION
	SHOE	BASE	POLE			<u>TR</u>	ANSFO	RMER BA	ASE POLE	<u> </u>				RIER B						DIMENSION	TOLERA	
										-										Shaft length I.D. of outside piece	+1"	
	1	SHOE BASI			1				BASE POLE	T				AFFIC BA	RRIER B	ASE POL				of slip fitting pieces O.D. of inside piece	+1/32", -	
Luminaire Mounting Height	Base Diameter (in)	Top Diameter (in)	Length (ft)	Pole Thickness (in)	Design Moment (K-ft)	Luminaire Mounting Height	Base Diameter (in)	r Diameter	Length (ft)	Pole Thickness (in)	Design Moment (K-ft)		Base② Diameter (in)	Top Diameter (in)	Length (ft)	Pole Thickness (in)	(	n Momen K-ft) Per		of slip fitting pieces Shaft diameter: other	+3/16	
(f+) 20.00	7,00	4,90	15,00	0,1196	7,1	(f ⁺ ) 20,00	7.00	5,11	13,50	0,1196	7,1	(f ⁺ ) 28.00	9.00	5.78	23.00	0,1196	of Rail		άiι	Out of "round"	1/4	
30.00	7.50	4.00	25.00	0.1196	13.2	30.00	7,50	4.21	23.50	0.1196	13.2		9.00	4.38	33.00	0,1196	16.6	20.		Straightness of shaft	<u>+</u> 1/4" in 1	10 ft
31.00-39.00	8.00	4.36-3.24	26.00-34.00	0.1196	20.7	31.00-39.00	8.00	4.57-3.45	24.50-32.50	0.1196	20.7	48.00	10.50	4.48	43.00	0.1345	25.1	30.	5	Twist in shaft	4° in 50	
40.00	8.50	3.60	35.00	0.1196	20.7	40.00	8.50	3.81	33.50	0.1196	20.7			•				•		Perpendicular to basepl		
50.00	10.50	4.20	45.00	0.1196	30.3	50,00	10.00	3.41	43.50	0.1196	30.3									Pole centered on basept Location of Attachments		
for Struc	tural Suppo	rts for Hi	standard Sp ghway Signs,	, Luminaire	es,	For mounting tables, use	base diam					All poles, exc holes with rei	nforcing	frames and	covers.	Except f	or poles			Bolt hole spacing	±1/16	
3-Second ( factor, A	Gust Wind S wind impor	peed equal tance fact	m Specificat 110 mph wit or of 0,80 i year recurre	th a 1.14 g is applied	jušt to	the larger p Unless other galvanized in	rwise note					mounted on a c placed 90 degr the plans. For with one lumin	poles mo	st arm unle unted on a	ess other concrete	wise note traffic	d on barrier			SHEET	2 of 4	
Design mor pole is le	nents liste ess than 25	d in table ' above na	s assume bas itural ground	se of d level.		Steel poles 441,"Steel S	shall be Structures	fabricated 5." Longitud	in accordanc Jinal seam we	e with Ite Ids for po	m le	degrees from I concrete traff hand holes sho	uminaire ic barrie	arm, Forı rwithtwo	ooles mou Iuminair	inted on a e arms, a	1 1				ment of Transport	tation
arms and	luminaires. having an	Design ma	wo 12′ lumir st arms for projected ar	a 60-pound	J	sections sha shall be in Welding Code	accordanc				2	The finished p of pits, blist and other dama	ers, or o oged galva	ther defec nized area	ts, Scro s on pole	itched, ch s and mas	ipped, t				ations Division	
and with shown here illuminat	the details ein. Do not ion pole as	, dimensio submit sh semblies f	lance with th ons, and weld op drawings abricated in	d procedure for roadwo n accordanc	es Iy Ce	Two-section not be permi Poles may be assembled by shall telesc	itted, unl e fabricat y the lap- cope toget	less otherwi ed in two s joint metho her with a	se shown on sections and od. The two lap length c	the plans. field- sections of not less		arms shall be "Galvanizing."		in accorda	nce with	Item 445,				ILLUM	NATION	
herein. We procedures	eld referen s which the	ices call f Fabricato	and weld pro or preapprov r must obtai cation toler	ved weld in prior to	)	than 1-1/2 t Alternate ma specified ma	aterial eq	qual to or b	better than m	naterial											RIP(2)	) - 1 1
							, 5000													1		
shipping p sheets and fabricatio	practices s d the Speci on tolerand	fications. es, dimens	In the abs ions shall t e in normal	oe within t	ecified he	Engineer. Lubricate an base poles a accordance w	and concre	ete traffic	barrier base	ecting shoe poles, in	I									0		T CK: TXDOT HIGHWAY

MATERIAL DATA





3/16 Z	ARM ASSEMBLY FABRICATION TOLERANCES TABLE								
	DIMENSION	TOLERANCE							
Stainless Steel	Arm Length	±3"							
Set Screws (3 Req'd)	Arm Rise	+1 3/4" in 10 ft							
5"	Arm Diameter	+3/16"							
ļ ĭ	Overall length or width	+1/4"							
	Thickness	+1/4", -1/16"							
<u>    Min.    </u>	Deviation from flat	1/8" in 12"							
	Spacing between holes	+3/32"							
<u> </u>	Bolt hole size	±1/16"							
_	Strut location in truss arms	±1 1/2"							

Tube Thk. √ +%6 " -(2) 1/4"~20UNC Hex Head Stainless Steel Screws

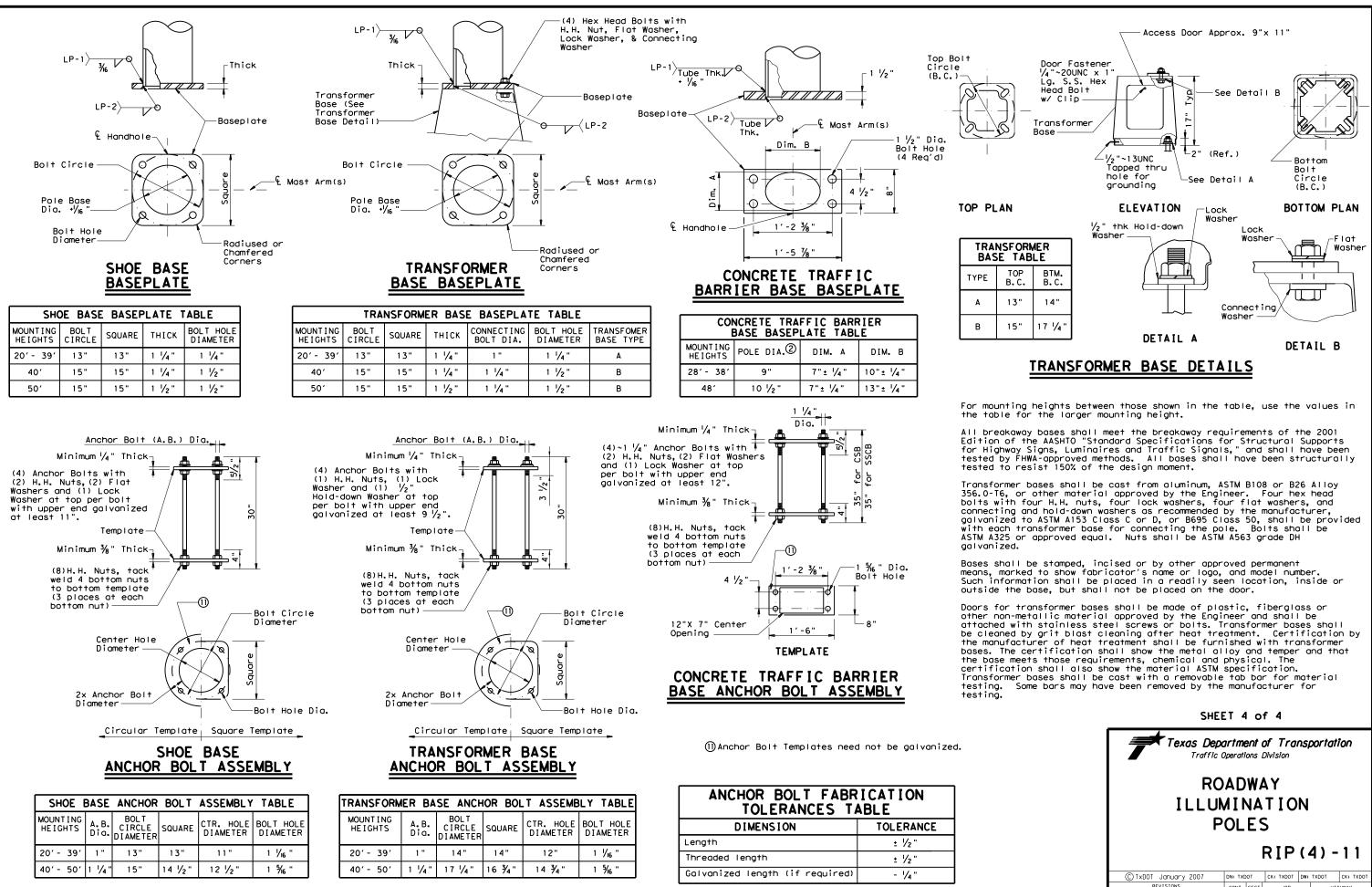
Handhole Cover 12 Gauge H.R.M.S.

- (4) Any of the materials listed for plates may be used where the drawings do not specify a particular ASTM designation.
- (5) A576 must be suitable for forging and also meet minimum tensile strength of 65 ksi, minimum yield of 35 ksi, and elongation in 2 inches of 22 percent.
- (6) A572, A1008 HSLAS-F, and A1011 HSLAS-F materials may have higher yield strengths but shall not have less elongation than the grade indicated.
- ⑦ Dimensional limits are given to show acceptable variation in design. All of a Fabricator's production of a particular arm length shall have the same dimensions within specified tolerances.
- (8) Each pole simplex fitting shall be supplied with 2 bolts and 2 lock washers of the size specified. The bolts and lock washers shall be secured to the pole with the other hardware items called for in the plans.
- (9) Proposed deviations in arm simplex dimensions or materials must be submitted to the Department for approval.
- $\bigodot$  Luminaire mounting heights are based on assumed 5'-6" luminaire arm rise.

⅓" Dia. Approx.

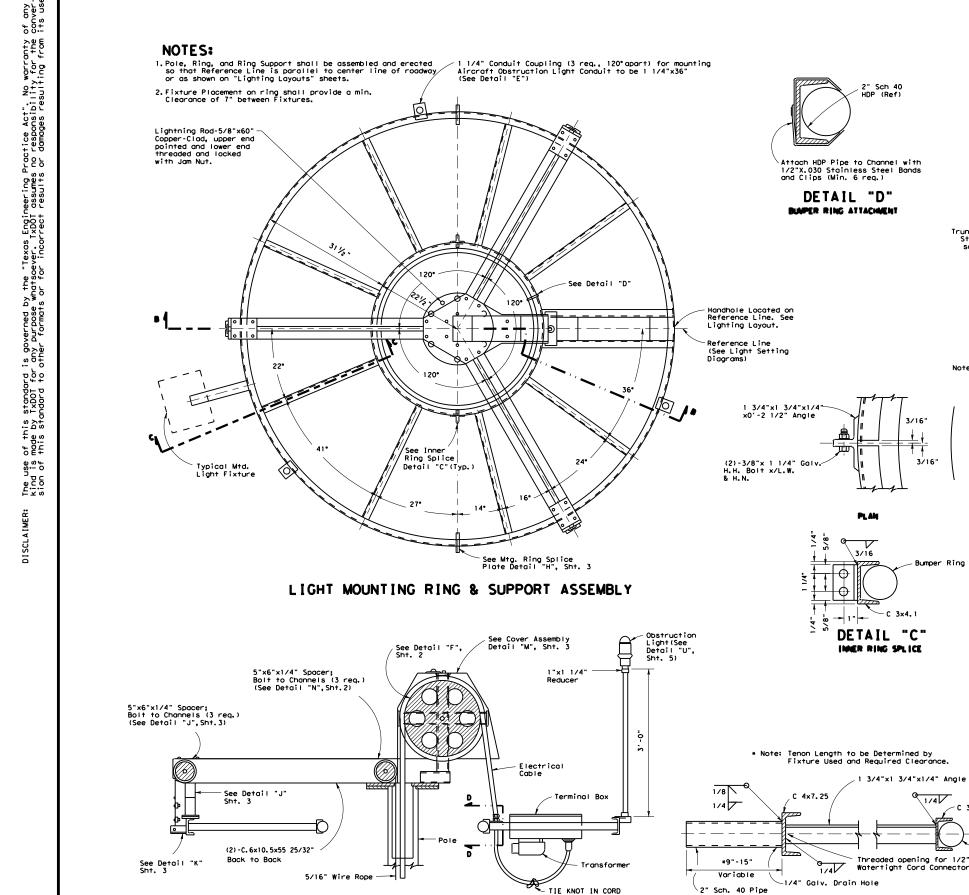
SHEET 3 of 4

Texas Department of Transportation Traffic Operations Division											
ROADWAY ILLUMINATION POLES											
			RIP	(3)	-11						
© TxDOT January 2007	DN: TX	тот	CK: TXDOT	DW: TXDOT	CK: TXDOT						
REVISIONS	CONT	SECT	JOB		HIGHWAY						
	6367	43	001		IH-20						
	DIST		COUNTY		SHEET NO.						
	10	SMI	ТН, ЕТ	с.	114						
73C											



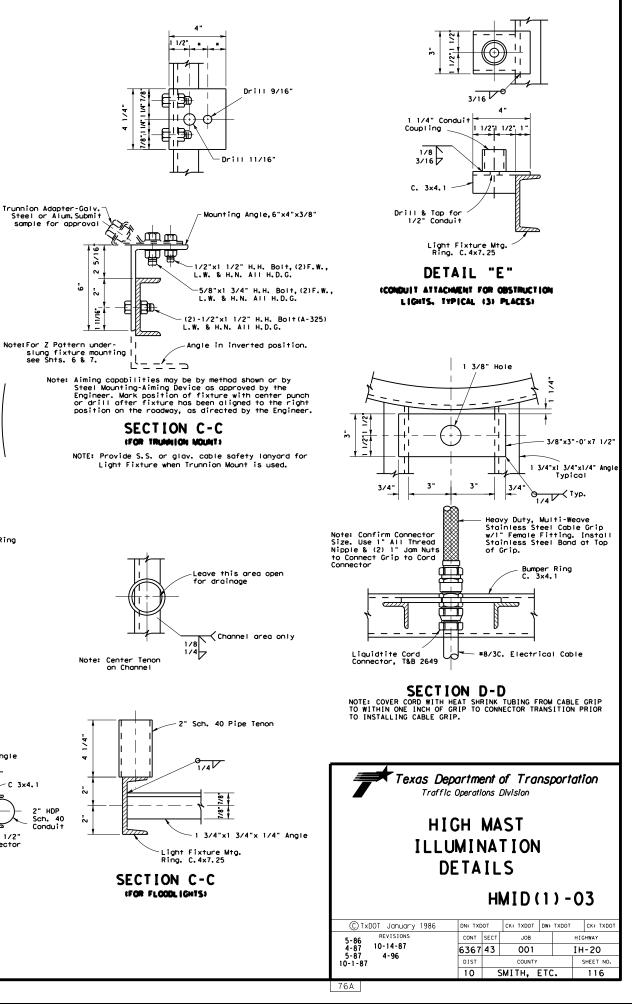
SHE	ΕT	4	of	4

Texas Department of Transportation Traffic Operations Division										
ROADWAY ILLUMINATION POLES RIP(4)-11										
© TxDOT January 2007	DN: TXC	от	CK: TXDOT	DW:	TXDOT	CK: TXDOT				
REVISIONS	CONT	SECT	JOB		1	HIGHWAY				
MOD 1/11 JSY/TGG Revised Anchor Bolt Assemblies	I	H-20								
	DIST		COUNTY			SHEET NO.				
	10	SMI	тн, ет	с.		115				
73D										



SECTION B-B

- TIE KNOT IN CORD



DATE:

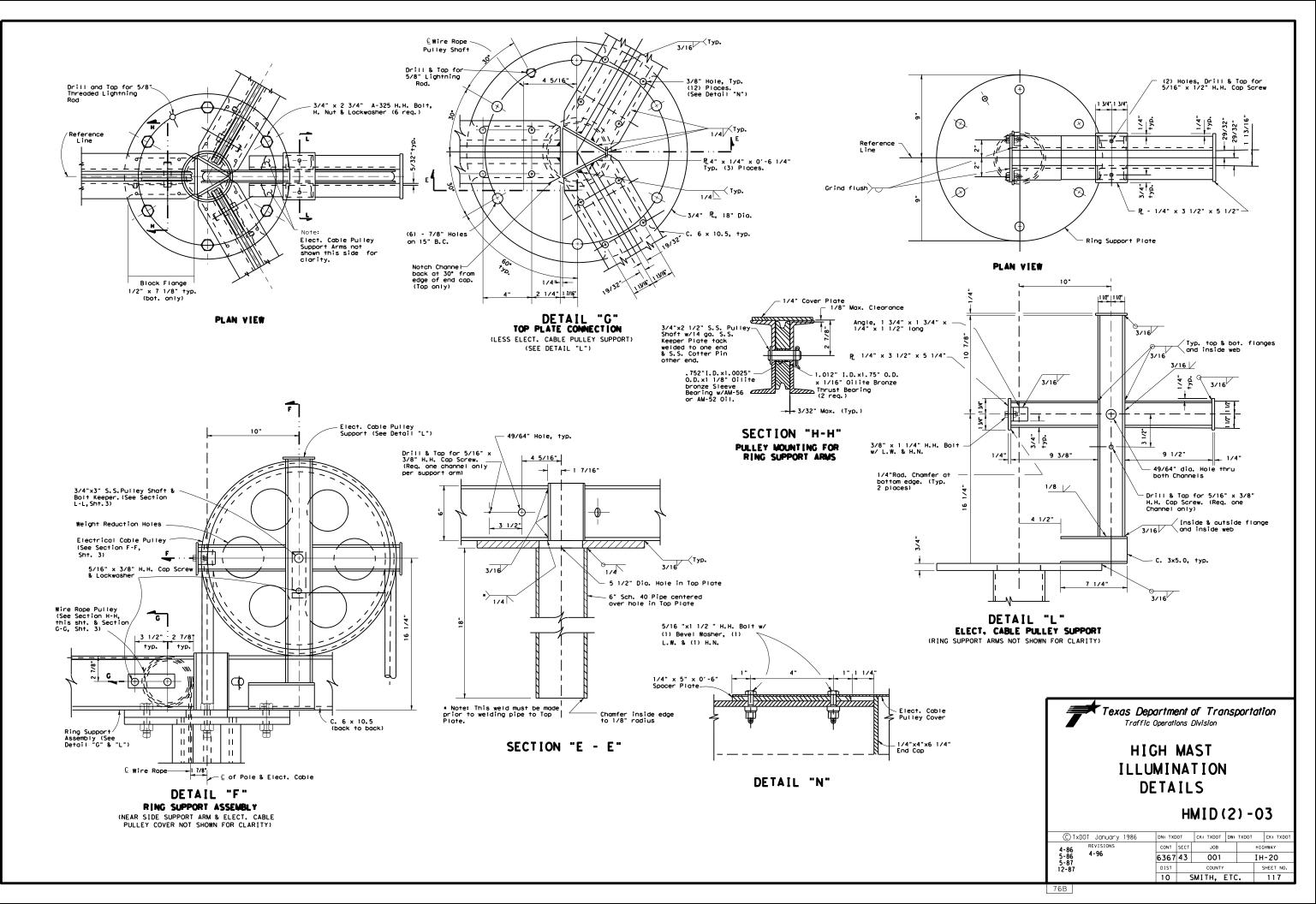
As required by Trunnion Adapter supplied.

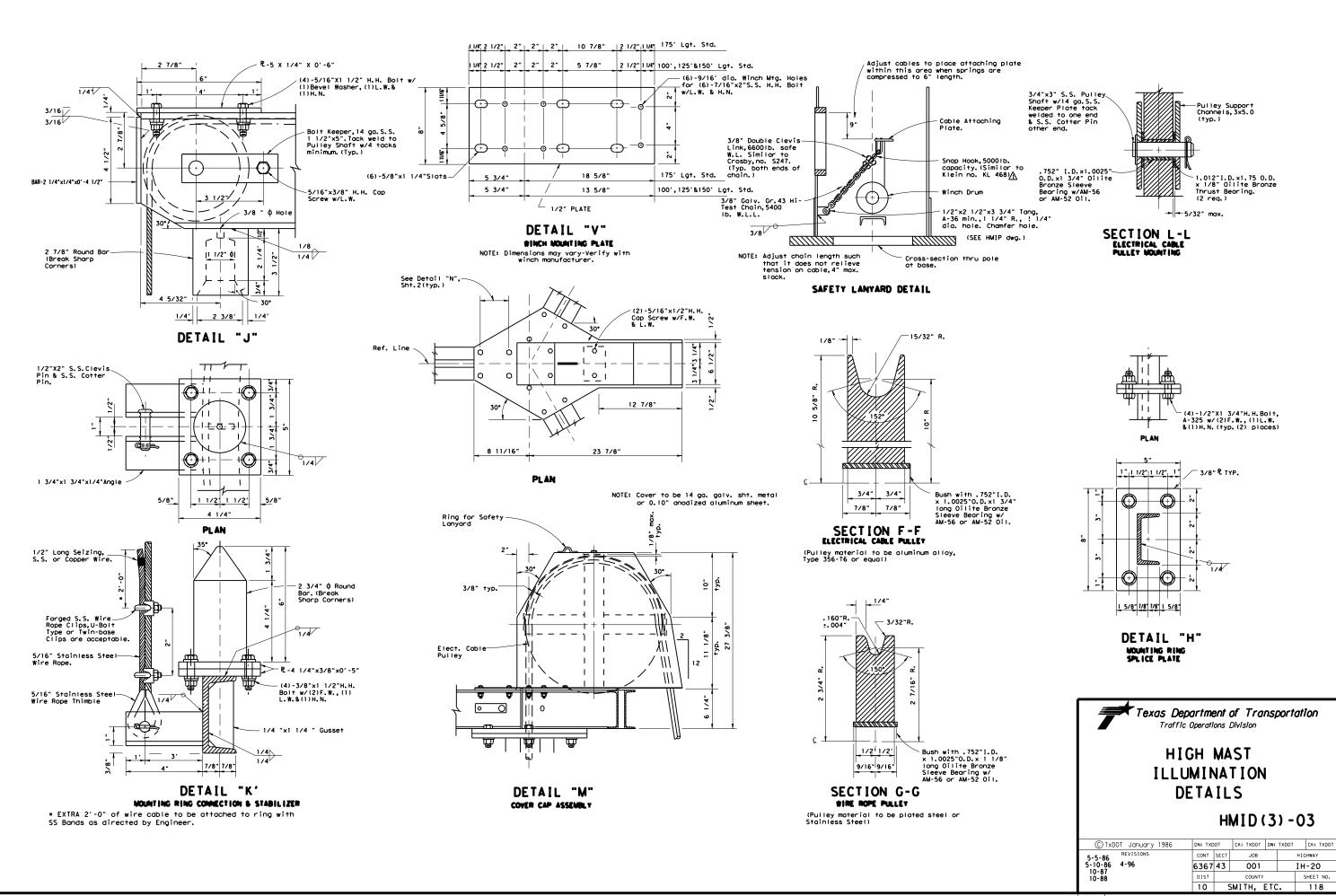
- C 3x4.1

SECTION C-C

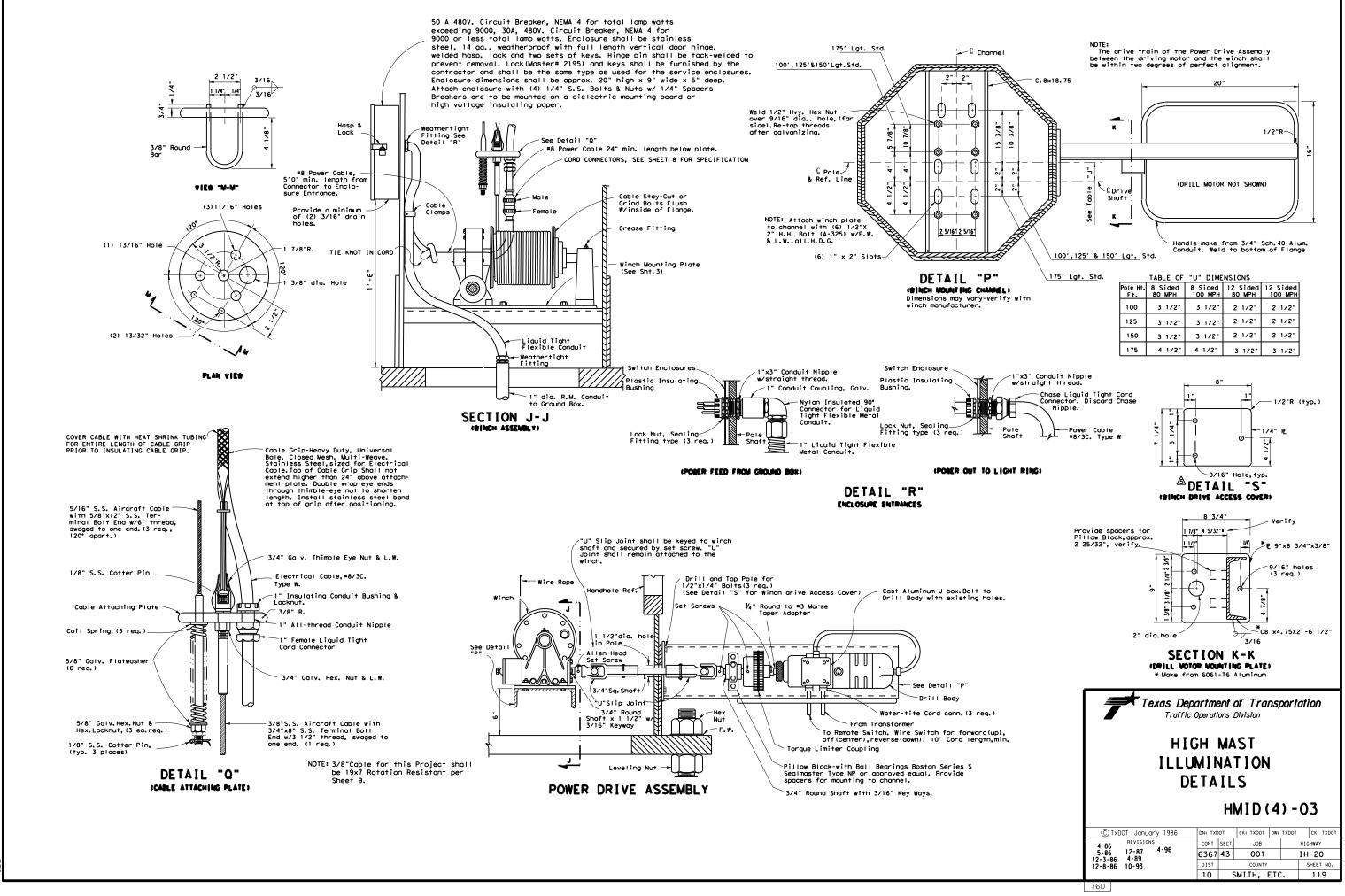
(FOR AREAL (GHTS)

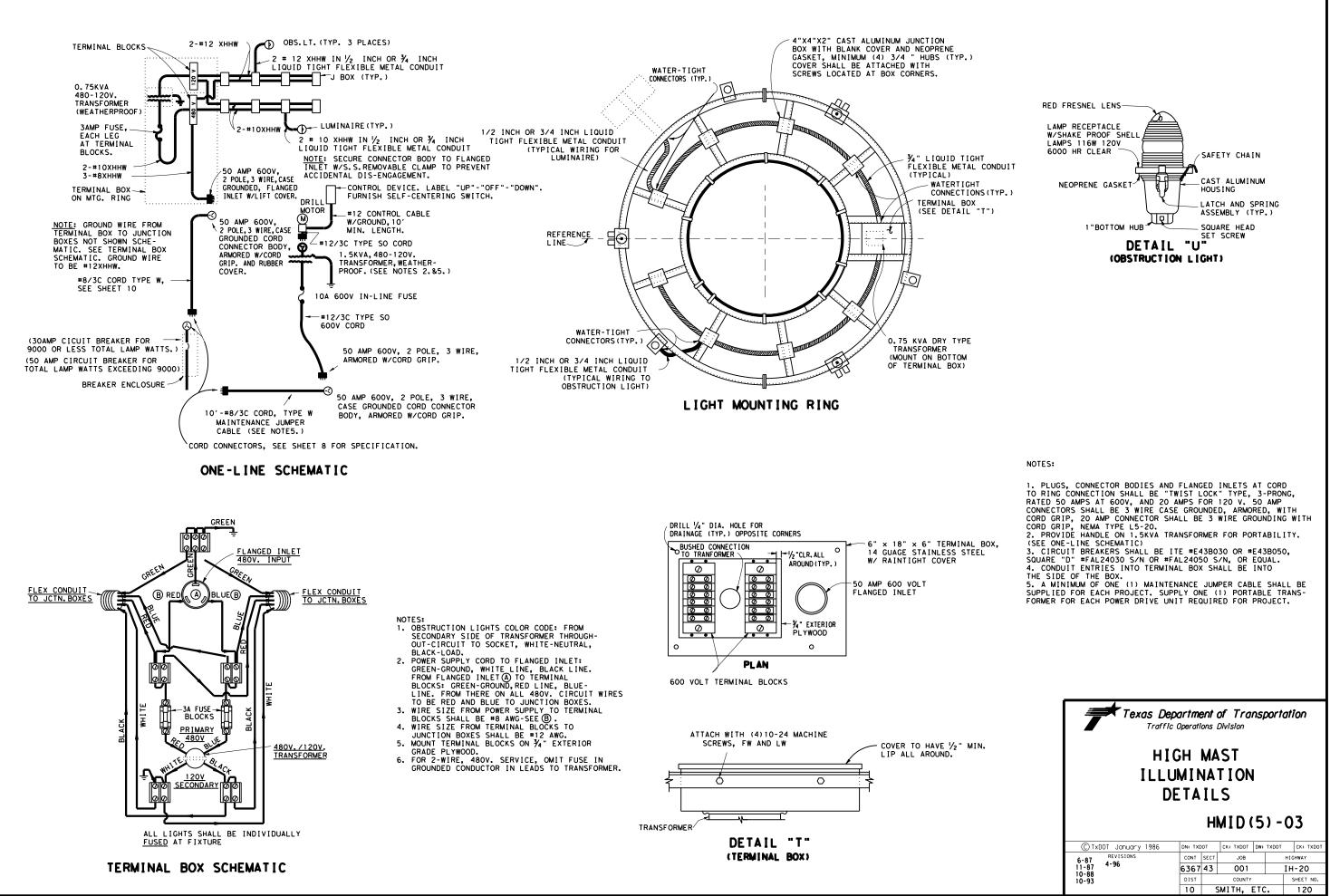
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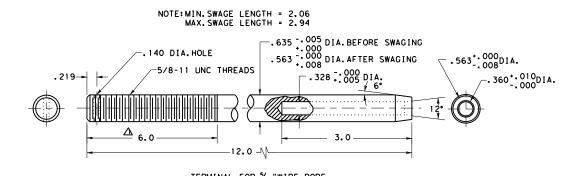


76C



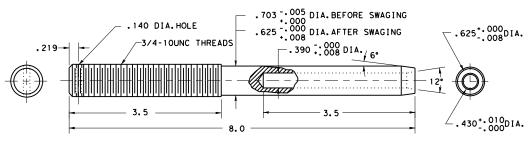


76E



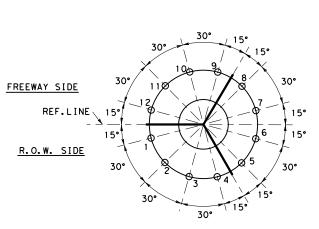
TERMINAL FOR ‰ "WIRE ROPE MATERIAL:STAINLESS STEEL, TYPE 303SE OR 304 WITH 115,000 P.S.I. MAX.ULTIMATE TENSILE STRENGH.

NOTE:MIN.SWAGE LENGTH = 3.12 MAX.SWAGE LENGTH = 3.44



TERMINAL FOR ¾"WIRE ROPE MATERIAL:STAINLESS STEEL, TYPE 303SE OR 304 WITH 115,000 P.S.I. MAX.ULTIMATE TENSILE STRENGH.

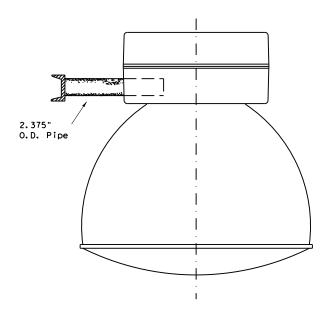
GENERAL NOTES: AFTER FINAL AIMING HAS BEEN COMPLETED AND APPROVED BY THE ENGINEER, FIXTURES MUST BE LOCKED IN POSITION. CON-TRACTOR MUST SUBMIT PROPOSED LOCKING SCHEME WITH THE FIXTURE SUBMITTAL. (FLOODLIGHTS ONLY).



12-LIGHT SETTING

## LUMINAIRE LOCATIONS

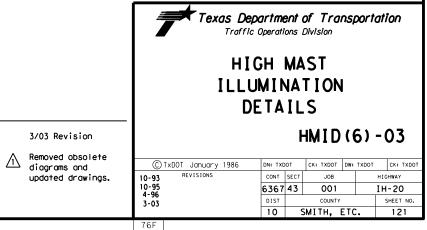
NOTE: AIRCRAFT OBSTRUCTION LIGHT LOCATIONS NOT SHOWN. THREE ARE REQUIRED LOCATED APPROX.120° APART. LOCATIONS WILL VARY DEPENDENT ON THE LIGHT SETTING USED.



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### AREALIGHT MOUNTING ASSEMBLY (SYMMETRIC AND ASYMMETRIC)

NOTES: IF ASYMMETRIC FIXTURES ARE USED, THE REFRACTORS SHALL BE ORIENTED TO PROPERLY ILLUMINATE THE ADJACENT ROADWAYS. ORIENTION SHALL BE AS SHOWN IN PLANS.

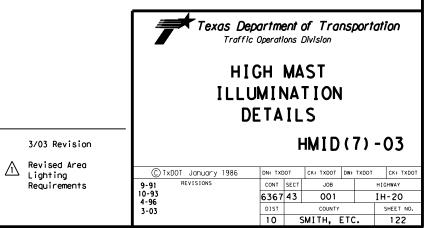


- 1. AREA LIGHTING (Bid under Item 614, "High Mast Illumination Assemblies")
  - A. Area lighting shall be symmetric or asymmetric, as shown on the descriptive code. The number and wattage of the fixtures on each pole shall be as shown on the lighting layouts. The lighting pattern for symmetric fixtures shall be IES Type V; for asymmetric fixtures, it shall be IES Type II, III, or IV.
  - B. All luminaires shall be pre-qualified before installation. A sample of each type of luminaire to be considered for pre-qualification shall be submitted to TXDOT's Traffic Operations Division - Traffic Engineering Section (TRF-TE).
    - Traffic Operations Division TE Texas Department of Transportation 125 East 11th Street Austin, TX 78701-2483

Sample luminaires are non-returnable. A list of pre-qualified luminaires may be obtained by contacting TRF-TE. In addition, luminaires will be sampled and tested in accordance with Item 614. Luminaires that inconsistently pass testing or that are inconsistent with published photometric information will be removed from the pre-qualified list at the discretion of the Engineer. Once a fixture has been approved, no changes shall be made in any material or manufacturing methods without prior approval of the Department. Unapproved changes will result in rejection of all fixtures.

- C. Symmetric and Asymmetric fixtures shall meet the following requirements unless otherwise approved by the Engineer:
- 1. Luminaire Construction
  - a) The luminaire housing shall be formed, cast or drawn from low copper aluminum and shall be free of cracks and excessive porosity. Formed aluminum shall have a minimum thickness of 0.090, and shall have all seams welded. The minimum thickness of cast parts shall be as approved by the Engineer. Nuts, screws, and washers shall be made of Type 316 stainless steel. The housing shall be marked with minimum 2" letters to indicate the photometric type as being either A, B, C, or S as specified. Marking shall be permanent and shall be by stencil or stick on labels similar to "wattage" label on cobra heads. Wattage label will not be required on high mast fixtures. The fixture housing shall be constructed separate from the fixture reflector.
- b) Fixtures shall be natural aluminum in color or shall be painted gray.
- c) The slipfitter shall securely attach the luminaire to the tenon on the ring assembly with a minimum of 2 bolts and clamp. A positive means of vertical adjustment shall be provided.
- d) For optical assemblies with lenses, reflectors shall be polished aluminum with Alzak or equal coating and shall not be painted. The optic assembly shall be sealed. The lens shall be tempered glass or prismatic glass, either flat or sag. The optic assembly shall be provided with a resilient seamless or sonically welded silicone rubber gasket, and constructed so that a positive seal against weather and other contaminants will be maintained. The latches shall be stainless steel, spring loaded, and hand operated (2 latches minimum, 3 attachment points), and shall provide a positive means of maintaining closure of the luminaire.
- e) For optical assemblies without lenses, optical assembly shall consist of an open ventilated borosilicate glass reflector. The reflecting prisms shall be protected from dirt depreciation by a spun on hermetically sealed aluminum cover. There shall be no glass lens/refractor on this optical assembly.
- f) Asymmetric fixtures shall have field rotatable optics with accurate degree of rotation markings. Reflector shall have "house side" and "street side" markings.
- g) The socket shell shall be nickel plated and shall be rigidly attached to a high grade porcelain mogul base, which shall extend and enclose the metal shell. A locking means shall be incorporated in the shell of the socket to positively resist the removal of the lamp. This locking means shall be a spring loaded center tip. Lamp socket shall be non-adjustable and shall be riveted, welded, or otherwise permanently installed. Lamps shall be held securely in the proper position with a lamp support.
- h) The terminal block shall use nickel plated brass connectors.
- i) Fixture weight including ballast shall not exceed 80 pounds, and effective projected area (EPA) shall not exceed 2.62 square feet.
- j) The Contractor may be responsible for fixture testing costs. See TXDOT's "Manual of Testing Procedures, " Chapter 11 - "Traffic Systems and Illumination, " TEX-1110-T -"Sampling Lighting Assemblies, " at http://manuals.dot.state.tx.us/dynaweb/.
- 2. Photometrics
- a) The Contractor shall submit a computer generated light level array of the area to be lighted by high most poles. All computer generated arrays shall have 400 watt fixtures derated to 40,000 lumens per lamp.
- b) The Type "A" 400 watt asymmetric fixture shall be IES cutoff. The Department will use the measured photometric data of sampled fixtures to run the following tests on a computer simulation:

- (1) When mounted in the level position, 50 ft. above the midpoint and 20 ft outside of either long side of a rectangular area measuring 340 ft. by 50 ft., the fixture shall pass the following tests:
  - (a) The fixture shall provide a measured minimum intensity of 0.15 horizontal foot-candles at any point on the surface of this area.
  - (b) The fixture shall provide a measured maximum to minimum light ratio, based on horizontal foot-candles. of less than 25.
  - (c) The fixture shall provide an average measured intensity of 0.6 horizontal foot-candles on the surface area.
- (2) When mounted in the level position, 50 ft. above the midpoint and 20 ft outside of either long side of a rectangular area measuring 260 ft. by 30 ft., the fixture shall provide a measured minimum intensity of 0.30 horizontal foot-candles at any point on the surface of this area.
- c) The Type "B" 400 watt asymmetric fixture shall be IES cutoff. The Department will use the measured photometric data of sampled fixtures to run the following tests on a computer simulation:
- (1) When mounted in the level position, 50 ft. above the midpoint and 20 ft outside of either long side of a rectangular area measuring 260 ft. by 65 ft., the fixture shall pass the following tests:
- (a) The fixture shall provide a measured minimum intensity of 0.15 horizontal foot-candles at any point on the surface of this area.
- (b) The fixture shall provide a measured maximum to minimum light ratio, based on horizontal foot-candles, of less than 25.
- (c) The fixture shall provide an average measured intensity of 0.6 horizontal foot-candles on the surface area.
- (2) When mounted in the level position, 50 ft. above the midpoint and 20 ft outside of either long side of a rectangular area measuring 200 ft. by 40 ft., the fixture shall provide a measured minimum intensity of 0.30 horizontal foot-candles at any point on the surface of this area.
- d) The Type "C" 400 watt asymmetric fixture shall be IES cutoff. The Department will use the measured photometric data of sampled fixtures to run the following tests on a computer simulation:
- (1) When mounted in the level position, 50 ft. above the midpoint and 20 ft. outside of either long side of a rectangular area measuring 220 ft. by 80 ft., the fixture shall pass the following tests:
  - (a) The fixture shall provide a measured minimum intensity of 0.15 horizontal foot-candles at any point on the surface of this area.
  - (b) The fixture shall provide a measured maximum to minimum light ratio, based on horizontal foot-candles, of less than 25.
  - (c) The fixture shall provide an average measured intensity of 0.6 horizontal foot-candles on the surface area.
- (2) When mounted in the level position, 50 ft. above the midpoint and 20 ft. outside of either long side of a rectangular area measuring 160 ft. by 50 ft., the fixture shall provide a measured minimum intensity of 0.30 horizontal foot-candles at any point on the surface of this area.
- e) The Type "S" 400 watt Symmetric fixture shall be IES cutoff. The Department will use the measured photometric data of sampled fixtures to run the following tests on a computer simulation:
- (1) When mounted in the level position at 50 foot mounting height, the fixture shall provide the minimum light levels as shown below:
  - (a) 0.15 horizontal foot-candles within a 130 foot radius.
  - (b) 0.30 horizontal foot-candles within a 100 foot radius.
  - (c) 0.50 horizontal foot-candles within a 60 foot radius.
- Ballasts
- a) All ballasts shall be isolated-winding lag-type magnetic regulators designed to operate 400 watt high pressure sodium lamps rated 480 volts. Ballasts shall be capable of starting lamps at an ambient temperature of -20 degrees F. Ballast wiring shall include a grounding terminal bonded to metal housing. Ballasts shall be fused with a 5 amp time-delay fuse in an insulated fuse holder. Fuse holders shall be internal to the housing. Ballast wiring to the terminal board shall be through a quick-disconnect plug. Windings shall be made from copper wire.
- b) When the circuit voltage indicated on the plans is applied, the ballast input wattage during fluctuations of the test voltage of +10% and -10% shall not exceed 552 watts for a 400 watt HPS lamp.



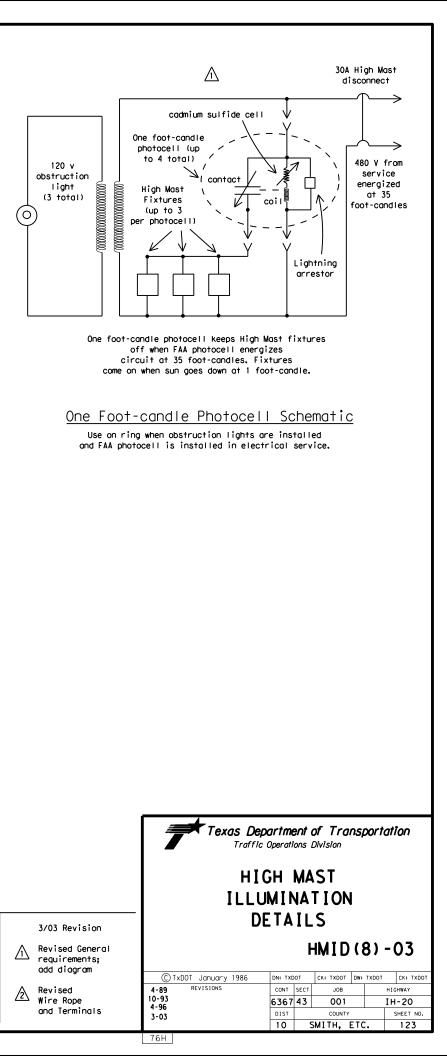
76G

- c) During fluctuation of the line voltage of +10% or -10%, the lamp wattage fluctuation shall not exceed a total of 20%. Ballast shall maintain lamp wattage between 280 and 475 watts for a 400 watt HPS lamp.
- d) The power factor of any ballast when tested at the circuit voltage indicated in the plans shall not be less than 90% at any point in life. Ballast factor shall be between .95 and 1.0.
- e) The electronic starting aid shall provide a starting pulse with an amplitude of 2500 volts minimum, 4000 volts maximum. The pulse width shall be a minimum of 0.8 microseconds at 2250 volts. The pulse shall occur when the open-circuit voltage is equal to or greater than 90 percent of peak open-circuit voltage. Pulse repetition rate shall be a minimum of one per cycle and pulse current shall be a minimum of 0.18 amperes. Electronic starting aids shall be replaceable without the use of tools. The starting aid shall discontinue to pulse when the lamp starts. Starter shall sense an inoperative or missing HPS lamp and automatically shut down luminaire to protect ballast after 10 minutes.
- f) Ballasts shall permanently and clearly indicate the following: lamp type, catalog number, voltage rating, connection diagram, and manufacturer. Capacitors in all luminaires shall be non-PCB type.
- 4. Lamps
- a) All lamps shall be new and of recent manufacture.
- b) Lomps shall be high pressure sodium and shall meet ANSI C78 requirements. Lamps shall be the type that extinguish at the end of usable lomp life and remain extinguished without cycling. 400 watt lamps shall contain less than 4.0 mg of mercury. Lamps shall be lead free and shall pass the Federal Toxic Characteristic Leachate Procedure (TCLP). Lamp shall be Osram-Sylvania LU400/Eco Plus. No alternatives will be approved.
- c) 400 watt high pressure sodium lamps shall have average initial lumens of 50000 and average rated life of 24000 hours.

### 1 2. GENERAL

- A. All material shall be in accordance with the applicable sections of the NEC. All conduit and conductors shall be in accordance with the materials and construction methods requirements of Items 618 and 620. Heat shrink tubing for use with cable grips and cable splicing shall meet the requirements of Item 620.
- B. Where stainless steel bands are called for on the HMID sheets, stainless steel hose clamps may be provided. Stainless steel bands and stainless steel hose clamps shall be provided with stainless steel clips or stainless steel screws.
- C. Obstruction Lights
- When obstruction lights are required by layout sheets, summary sheets or general notes, the entire high mast assembly shall be controlled by an FAA approved photocell mounted inside the service enclosure. Ring mounted luminaires shall be controlled by up to 4 additional ring mounted photocells, with each photocell controlling up to 3 fixtures. Photocells shall meet the following requirements:
- a) All photocells shall consist of a photoelectric cell, an internal lightning arrestor, and a relay or bimetallic switch mounted inside a weather proof enclosure with standard 3-prong twist lock photocell plug and receptacle. The enclosure shall be made of poly-acrylic with clear acrylic window. Enclosure chassis shall be molded thermosetting plastic. The photocell shall have an arrestor rated 2.0kV sparkover with 5000 amps follow-through. Relay or switch shall be time delay type with normally closed contacts. Photocell shall be rated a minimum of 1800 VA.
- b) Service enclosure mounted photocell (FAA photocell) shall turn on at light levels below 35 foot-candles and off at levels above 58 foot-candles, in accordance with FAA requirements. This photocell shall be rated for operation at 240 volts. A permanent placard shall be installed on the inside of the service enclosure door to indicate that an FAA approved photocell is required.
- c) High mast assembly ring mounted photocells (one foot-candle photocells) shall turn on at light levels below 1.0 (plus or minus 0.5) foot-candle, and shall turn off at 2 foot-candles higher than this level. These photocells shall be rated for operation at 480 volts. Photocells shall be mounted upright on the terminal box or on various junction boxes around the ring as approved by the Engineer. Conduit entries shall not be made into the top of the terminal box or junction boxes. The Contractor shall submit mounting details to the Engineer for approval.
- 2. When obstruction lights are not required, eliminate the 3 obstruction light fixtures, 3 mounting posts, 480/120 volt transformer, 120 volt wiring, and 3 mounting post support connections shown on detail "E", sheet 1.
- D. The male cord connector on the lower end of the Type W cord running up the pole, the female cord connector for the Type W cord running to the circuit breaker enclosure and the male connector on the maintenance jumper shall meet the following or approved equal specifications:
- Arrow Hart pin and sleeve watertight connectors UL listed, catalog numbers AH330C7W and AH330P6W.
- 2. Bryant watertight pin and sleeve connectors UL listed, catalog numbers 330C6W and 330P6W.

- 3. Hubble pin and sleeve connectors UL listed, catalog numbers HBL330C7W and HBL 330P7W.
- 4. The male connector for use with the Type W maintenance jumper shall be a pin and sleeve connector of one of the above types. The Contractor shall attach a 50 amp twist lock receptacle to the opposite end of the maintenance jumper to match the flange mounted plug on the ring and the portable transformer.
- 5. The Contractor shall make a brochure submittal on the cord connectors.
- E. When shown on the plans, spill light shall be restricted to less than 0.15 horizontal footcandles.
- F. The Contractor shall provide shop drawings for high mast illumination assemblies in accordance with this Item and Item 441. An Engineer licensed in the State of Texas shall seal the shop drawings.
- TESTING
  - A. Fixtures, lamps and ballasts will be sampled and tested in accordance with the Department "Manual of Testing Procedures" except as noted in these specifications.
- B. Ballasts and fixtures will be tested using a reference lamp.
- C. The Department will bear the cost of all testing of equipment that complies with the specification requirements. However, the source of supply of fixtures and ballasts must be approved as required in Article 6.1 of the Standard Specifications. Such approval will be contingent on the supplier agreeing to bear the cost of testing any equipment that fails to comply with the specification requirements listed in this specification.
- D. All other equipment will be tested in accordance with Item 614 of the Standard Specifications and Materials and Test Division Test Standards.
- E. After High Mast Assembly has been completely assembled, the Engineer may require Contractor to fully lower and raise each high mast ring one time to demonstrate proper operation of the lowering mechanism, or may require the ring to be lowered for ring or fixture inspection. If any malfunction occurs, the problem shall be corrected at the Contractor's expense and the lowering test will be repeated.
- 4. MOUNTING RING AND SUPPORT ASSEMBLY
- A. Ring and support assembly shall be fabricated from steel having a minimum yield strength of 36 KSI.
- B. Cover assemblies, fittings and miscellaneous parts shall be as outlined on the plans.
- C. All hardware shall be hot-dipped galvanized per ASTM A153 or shall be stainless steel, unless noted otherwise on the plans.
- 5. WINCH
  - A. Housing shall be high tensile strength die-cast silicon aluminum. Cable drum shall be fabricated from seamless steel tubing with stamped steel flanges and shall be hot-dipped galvanized. Drum shall have a minimum diameter of 4.5 inches. Drum shall be keyed to drum shaft. Drum and flanges shall be sized so that, when the fixture mounting ring is in the raised position, the cable including one full layer will fill the drum to no more than two-thirds of full capacity. Drum shaft shall be ground from stainless steel and mounted on lubricated bronze bearings with seals. Wormgear shall be made of nickel-bronze and worm shaft shall be high-strength stress-proofed steel, ground and polished and supported by tapered roller bearings.
  - B. Gear ratio shall be 36:1 with safe hoisting capacity of not less than 4000 pounds.
  - C. Winch shall incorporate adjustable automatic brake to assure positive load suspension. Brake shall be multiple disc with friction plates running in oil bath and one-direction clutch which operates only when load is suspended or lowered. Winch shall not have throw-out clutch.
  - D. Any winch that is operated without oil shall be considered damaged and shall be replace by the contractor at the contractor's expense.
- 6. WIRE ROPE AND TERMINALS
  - A. 5/16 and 3/8 wire rope shall be 19x7 Rotation Resistant IWRC stainless steel. 19x7 rotation resistant wire rope shall meet the construction requirements of Fed. Spec. RR-W-410D, Type IV, class 2, modified for stainless steel with a nominal breaking strength of 11,100 lbs. All wire rope shall be pre-formed and factory lubricated. Wire rope shall meet the requirements of the applicable specification except where modified by this specification. Quality Assurance testing shall be the responsibility of the manufacturer and shall meet recognized wire rope industry standards. No special tensile or torsion testing will be required. Mill Test Reports shall be furnished.
  - B. Winch cable shall be of sufficient length to leave a minimum of one full layer of cable on the drum when the fixture mounting ring is in the full down position.
  - C. Wire rope terminals shall be stainless steel, solid stud type as shown on Sheet 7. All terminals shall be drilled for cotter pin. Material to be 303 SE or 304 stainless steel with a maximum tensile strength of 115,000 p.s.i. Mill Test Reports shall be furnished.



D. All terminals shall be proof-tested by the manufacturer to 40% of rated strength of the wire rope. Each terminal shall be identified by manufacturer's logo permanently incised on terminal. Manufacturer shall furnish certification of tests. Contractor shall also furnish one sample of each size of terminal with 5 ft. of wire rope for load tests by the State. Samples tested must withstand test load not less than 100% of rated breaking strength of wire rope. If sample fails test, all terminals of same size will be rejected.

E. Wire rope shall be delivered from the manufacturer on a reel.

7. SPRINGS

- A. Provide three steel springs as shown on plans.
- B. Springs shall have an uncompressed length of approximately 8 inches and shall compress 3 inches under 700-pound load.
- C. Springs shall contain approximately 19 total coils with ID of 0.875 and OD of 1.375 inches. Ends shall be closed and ground. Springs shall be zinc-plated.
- D. Springs shall be made from 1/4" diameter oil-tempered MB Steel treated for overstress. Springs shall not develop permanent set from 3-inch compression.
- 8. ELECTRICAL POWER CABLE
- A. Power cable shall be No. 8 AWG three-conductor round Type W, rated 90 degrees C, 600 volt or 2000 volt. Each conductor shall be tinned copper and shall consist of 133 strands. Insulation shall be ethylene propylene rubber. Jacket shall be chlorosulfonated polyethylene (CSPE), with glass fiber or nylon reinforcing mesh between two layers of CSPE. Nominal diameter shall be 0.91". Filler shall be rubber compound or other approved non-hygroscopic compound. Jacket shall be Hypalon Power Flex 90, with no substitutions allowed.

9. POWER DRIVE ASSEMBLY (ONE ONLY THIS CONTRACT UNLESS OTHERWISE SHOWN ELSEWHERE ON THE PLANS)

### A. Drive Motor

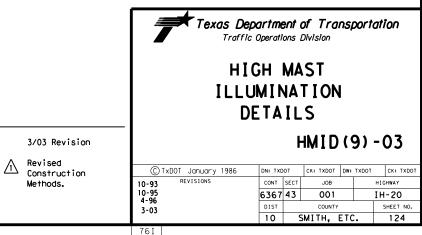
- 1. Drive motor shall be 1-1/4" heavy-duty reversible portable electric drill modified as shown on plans.
- 2. Shall have a minimum of 6 radial ball bearings, one thrust bearing, and one needle bearing.
- 3. Shall have No. 3 Morse Taper socket.
- 4. Shall be designed for 115 volt 60 Hertz single phase operation 250 RPM at no load.
- 5. Shall be designed for continuous rated duty of 160 RPM and 15 amperes at 115 volts with delivery of 33-pound-feet of torque. Drill motor to be operated only at low speed range. (i.e. 150 to 160 RPM)
- 6. Shall develop 240 pound-feet of torque at stalled rotor condition.

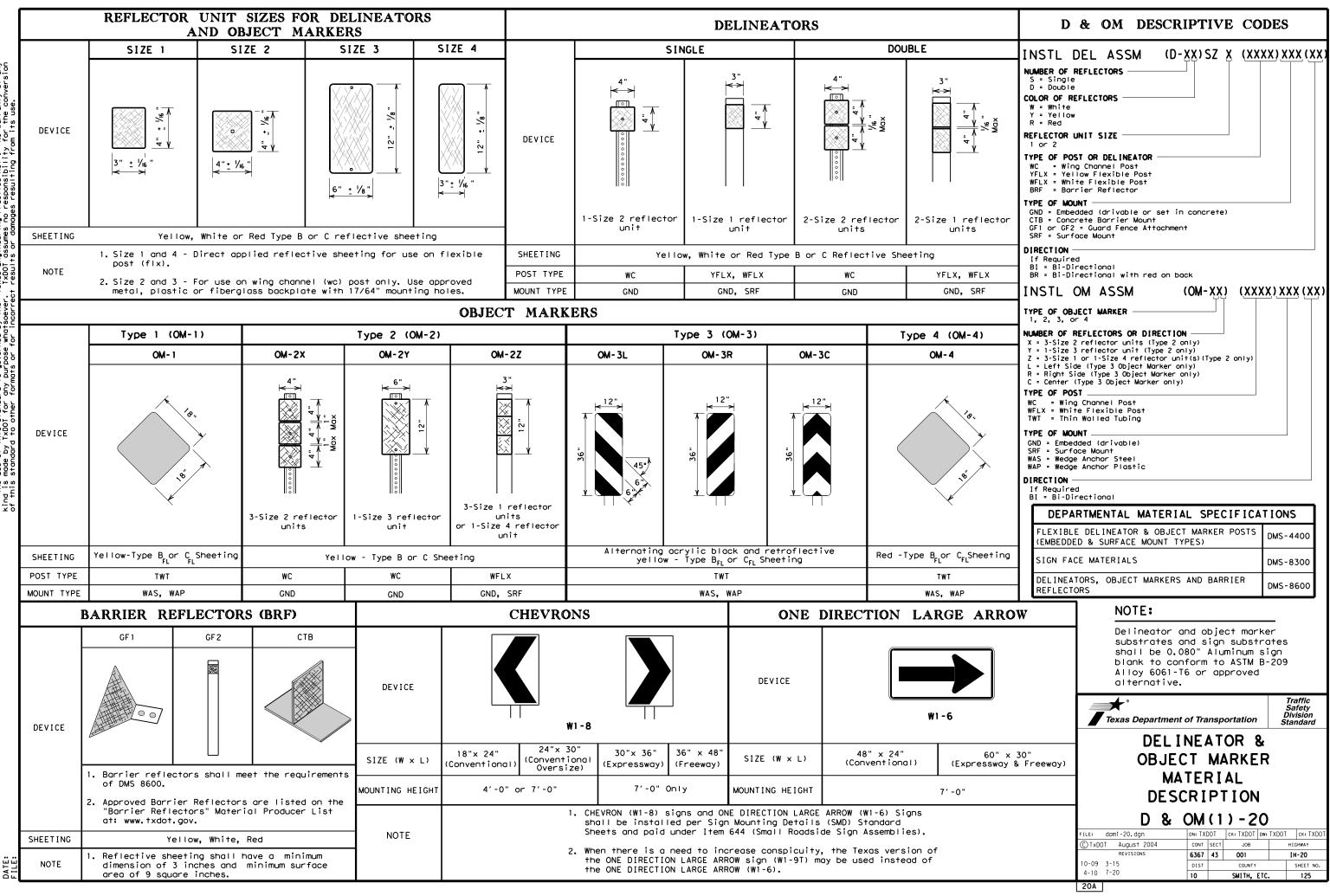
### B. Torque Limiter Coupling

- 1. Torque limiter coupling shall consist of standard torque limiter with Type A sprocket center member coupled to a Type B sprocket by an ASA double strand roller chain. Type A sprocket shall be chrome-plated.
- 2. Coupling shall have torque capacity minimum of 15 pound-feet and a maximum of 55 pound-feet.
- 3. Limiter section of coupling shall consist of integral hub and pressure plate, two friction facings, sintered iron bushing, pilot plate, disk spring, lock washer and hex adjustment nut. All major components except spring and friction facings shall be cadmium-plated with dichromate treatment.
- 4. Type A center sprocket shall have ground face (63 micro-inch) and shall be run-in for 4 minutes at approximately 60 RPM at a torque setting 70% to 80% of spring rating. Contractor shall provide written certification that run-in has been accomplished.
- 5. The torque limiter coupling shall, after run-in, be set to a torque limit of 35 pound-feet or as directed by the Engineer. The proper setting of the coupling shall be demonstrated to the Engineer.
- C. Universal Joints
- 1. Shall be slip-type with 4-inch barrel. A grease fitting shall be so located in the spider that all caps and needle bearings may be adequately serviced. The assembly shall be disassembled and zinc-plated, then reassembled and properly lubricated.
- 2. Shall have a minimum torque rating of 1270 inch-pounds at 200 RPM.
- 3. Shall have set screw and keyed coupling as shown on plans.

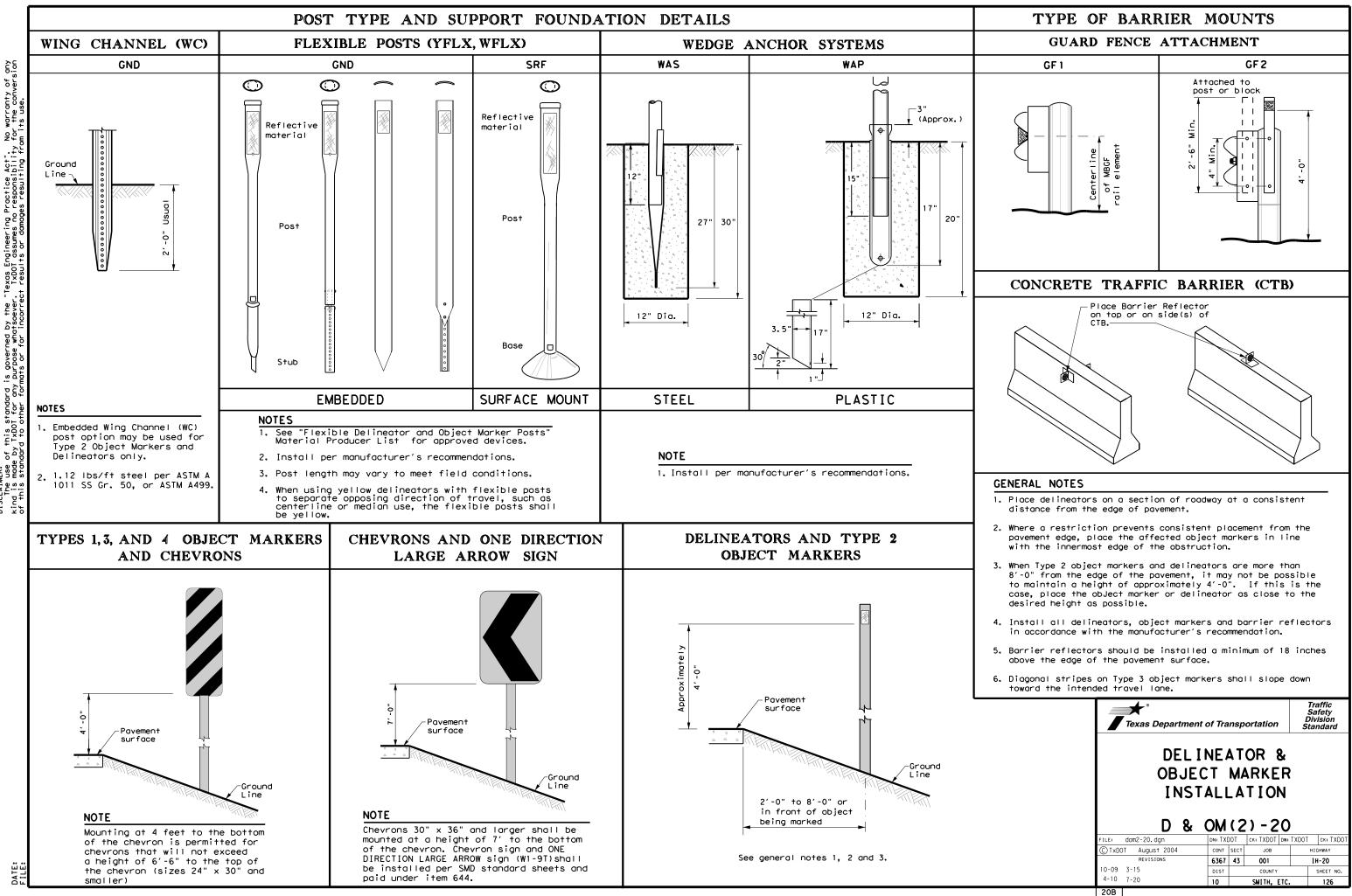
### 10. CONSTRUCTION METHODS

- A. Fabrication
- 1. Fabrication and welding shall be in accordance with Item 441, "Steel Structures".
- 2, All holes supporting pulley shafts shall be drilled (not punched) prior to galvanizing.
- 3. All component parts shall be galvanized where galvanizing is applicable, after fabrication.
- 4. Galvanizing on all parts which have become scratched, chipped or otherwise damaged shall be thoroughly cleaned and the cleaned area painted with two coats of zinc dust-zinc oxide paint conforming to the requirements of repair compounds meeting Federal Specification TT-P-641 b.
- 5. Mounting rings and ring support assemblies shall be fabricated with the use of jigs that have been inspected and approved by Material and Test Division personnel prior to their
- 6. The fabricator shall submit his proposed welding procedures in accordance with Item 441, "Steel Structures",
- B. Installing Wire Rope
- 1. Extreme care shall be used to prevent wire rope from kinking, nicking, or from sustaining other damage during installation. Rope shall not be installed by pulling from flat coil, but shall be carefully unrolled its full length or placed on a horizontal axis and unreeled according to wire rope industry standards.
- 2. For right lay rope, the rope shall be attached to the drum on the end opposite the winch gear train, and wound on drum so that the free end of the rope comes off the backside of the drum during normal operation of the winch. Rope must be unreeled carefully as stated above. Care must be taken to insure that all layers lay full and tight on drum.
- 3. Installation of all wire rope shall be accomplished only under direct supervision of the Engineer or his authorized representative. Contractor shall not remove wire rope from manufacturer's reel until authorized by the Engineer. Installation of wire rope on winch shall be in accordance with the above and accepted industry practice. Installation of the three hoist cables shall be made from the top end of the pole and as directed by the Engineer or his representative.
- C. Installing Wire Rope Clips
- 1. Turn back approx. 2' 3" of rope, measured from the top of thimble. Apply seizing to pigtail end of wire rope prior to cutting to length. See detail "K", Sheet 3. Apply first clip approx. 3" from the dead end of the wire rope with U-bolt over dead end and live end in clip saddle. Tighten nuts evenly to 30 pound-feet of torque, or as recommended by manufacturer.
- 2. Install second clip as near loop as possible, take out slack and torque nuts evenly to 30 pound-feet or as recommended by manufacturer.
- 3. After final erection and assembly of the pole and high most assembly, retighten nuts to required torque.
- D. Installing Light Ring and Luminaires
- 1. Prior to mounting luminaires to the light ring, Contractor shall ensure the ring is level. Luminaires shall be mounted level on the light ring. Luminaires shall be oriented as shown on plans.





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# MINIMUM WARNING DEVICES AT CURVES WITH ADVISORY SPEEDS

	WITH	ADVISORY	SPEEDS
Amount by which Advisory Speed		Curve Advi	sory Speed
is less than Posted Speed	(30 )	Turn IPH or Tess)	Curve (35 MPH or more)
5 MPH & 10 MPH	RPMs		RPMs
15 MPH & 20 MPH		One Direction row sign	<ul> <li>RPMs and Chevrons; or</li> <li>RPMs and One Direction Large Arrow sign where geometric conditions or roadside obstacles prevent the installation of chevrons.</li> </ul>
25 MPH & more	<ul> <li>RPMs and Large Arr geometric roadside</li> </ul>	Chevrons; or One Direction row sign where c conditions or obstacles preven- allation of	• RPMs and Chevrons
SUGGES		ACING FOR RIZONTAL	DELINEATORS CURVES
A	NOTE ONE DIREC should be perpendic center lin approach	Extension of t centerline of tangent sectio approach lane CTION LARGE ARROW e located at appro cular to the exten te of the tangent lane.	(W1-6) sign (W1
		PACING FOI RIZONTAL (	R CHEVRONS CURVES
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		st one chevron pa I the point of tan n.	

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2 2865 160	320		Lan
3 1910 130	260	200	- T
4 1433 110	220	160	Tru
5 1146 100 6 955 90	200	160	41
7 819 85	170	160	Bri
8 716 75	150	160	con
9 637 75	150	120	Bea
0 573 70	140	120	11
1 521 65	130	120	Cond
2 478 60	120	120	or
3 441 60	120	120	1
4 409 55	110	80	Cab
5 382 55	110	80	1
6 358 55	110	80	
9 302 50	100	80	Gua
3 249 40	80	80	Неа
9 198 35	70	40	
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delineator spacing may be determined based on the Advisory Speed of the curve. Use the delineator curve spacing for each Advisory Speed (MPH).

DELINEATOR AN	ID OBJECT MARKER APPLI	CATION AND SPACING
CONDITION	REQUIRED TREATMENT	MINIMUM SPACING
Frwy./Exp. Tangent	RPMs	See PM-series and FPM-series standard sheets
Frwy./Exp. Curve	Single delineators on right side	See delineator spacing table
Frwy/Exp.Ramp	Single delineators on at least one side of ramp (should be on outside of curves) (see Detail 3 on D&OM(4))	100 feet on ramp tangents Use delineator spacing table for ramp curves ("straightway spacing" does not apply to ramp curves)
Acceleration/Deceleration Lane	Double delineators (see Detail 3 on D&OM(4))	100 feet (See Detail 3 on D & OM (4))
Truck Escape Ramp	Single red delineators on both sides	50 feet
Bridge Rail (steel or concrete)and Metal Beam Guard Fence	Bi-Directional Delineators when undivided with one lane each direction Single Delineators when multiple lanes each direction	Equal spacing (100'max) but not less than 3 delineators
Concrete Traffic Barrier (CTB) or Steel Traffic Barrier	Barrier reflectors matching the color of the edge line	Equal spacing 100' max
Cable Barrier	Reflectors matching the color of the edge line	Every 5th cable barrier post (up to 100'max)
Guard Rail Terminus/Impact Head	Divided highway - Object marker on approach end Undivided 2-lane highways - Object marker on approach and departure end	Requires reflective sheeting provided by manufacturer per D & OM (VIA) or a Type 3 Object Marker (OM-3) in front of the terminal end See D & OM (5) and D & OM (6)
Bridges with no Approach Rail	Type 3 Object Marker (OM-3) at end of rail and 3 single delineators approaching rail	See D & OM(5)
Reduced Width Approaches to Bridge Rail	Type 2 and Type 3 Object Markers (OM-3) and 3 single delineators approaching bridge	Requires reflective sheeting provided by manufacturer per D & OM (VIA) or a Type 3 Object Marker (OM-3) in front of the terminal end
		See D & OM (5)
Culverts without MBGF	Type 2 Object Markers	See Detail 2 on D & OM(4)
Crossovers	Double yellow delineators and RPMs	See Detail 1 on D & OM (4)
Pavement Narrowing (lane merge) on Freeways/Expressway	Single delineators adjacent to affected lane for full length of transition	100 feet
NOTES		

NOTES

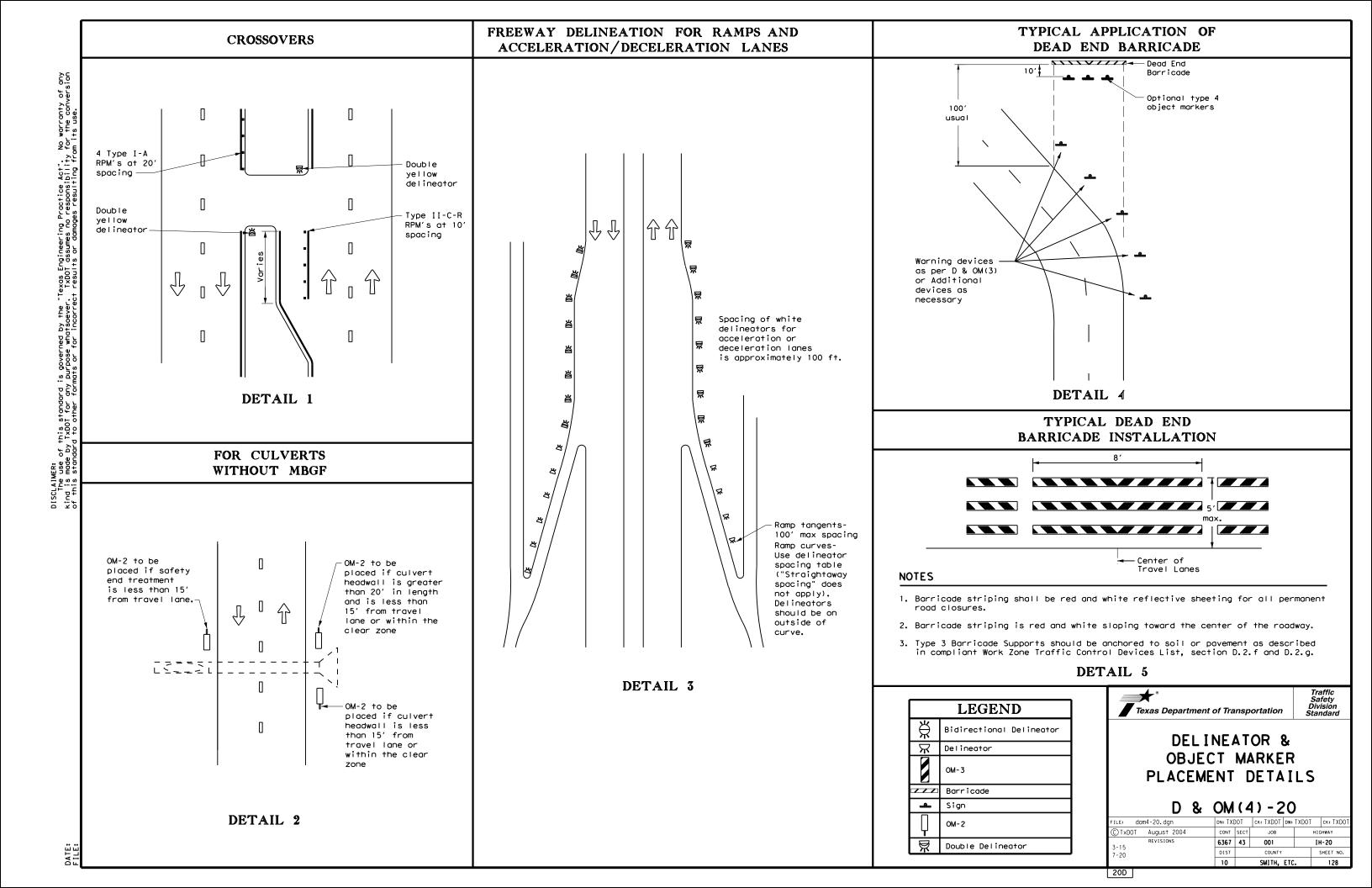
- or barrier reflectors are placed.
- 3. Single red delineators may be mounted on the back side of delineator posts for wrong way driver applications

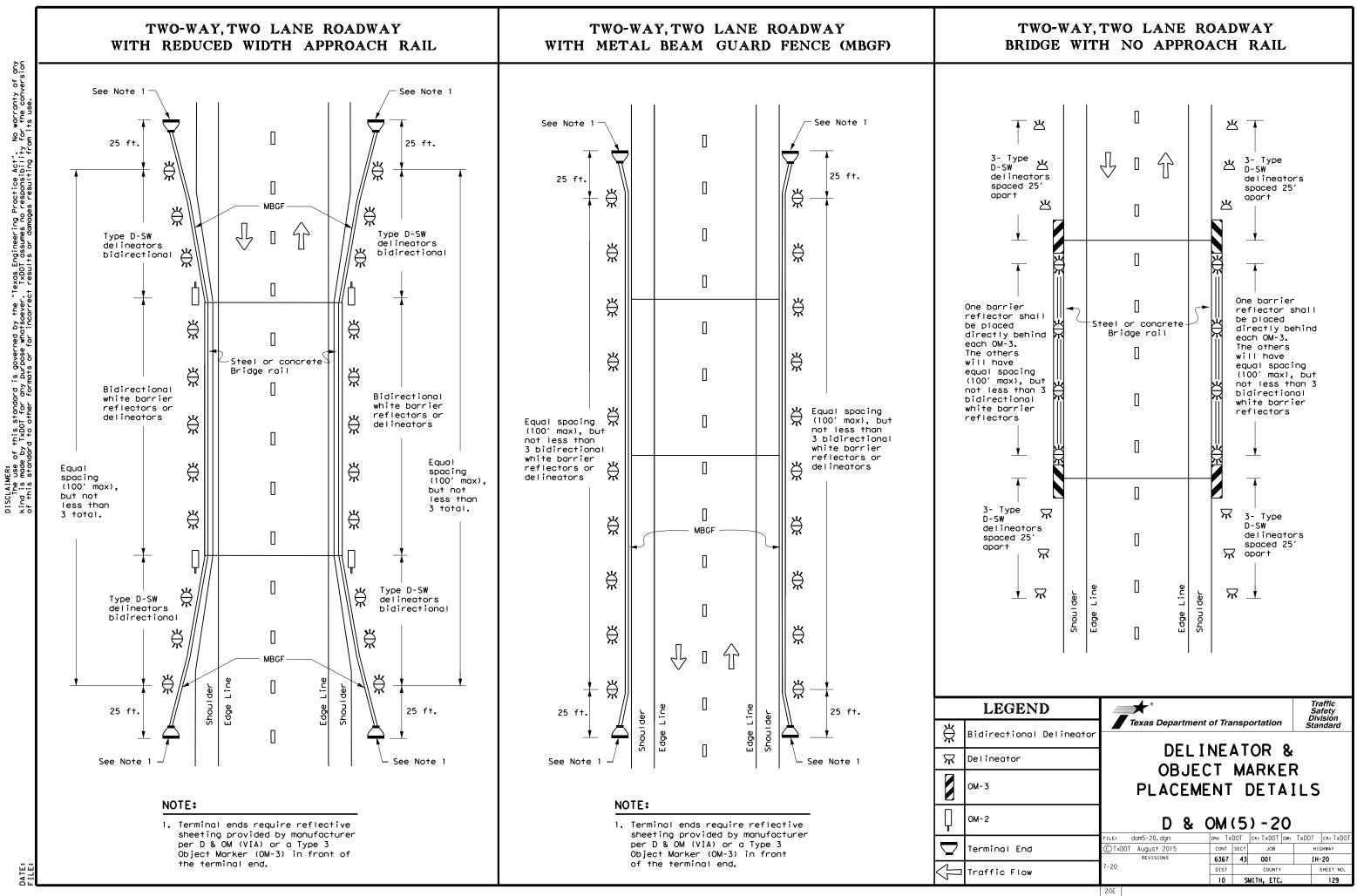
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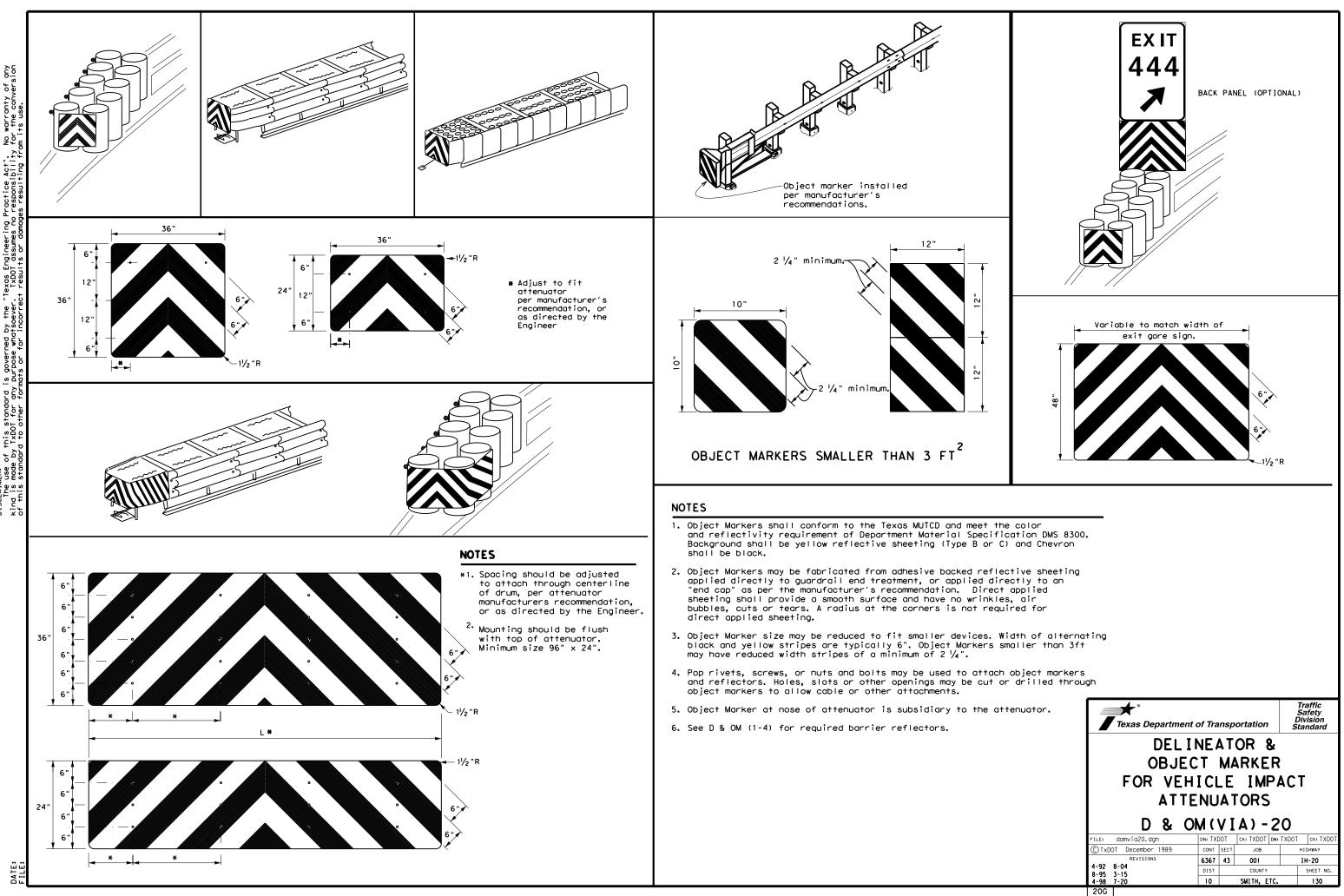
1. Unless indicated otherwise, the delineator or barrier reflector color shall conform to the color of the pavement edge line on the side of the road where the delineators

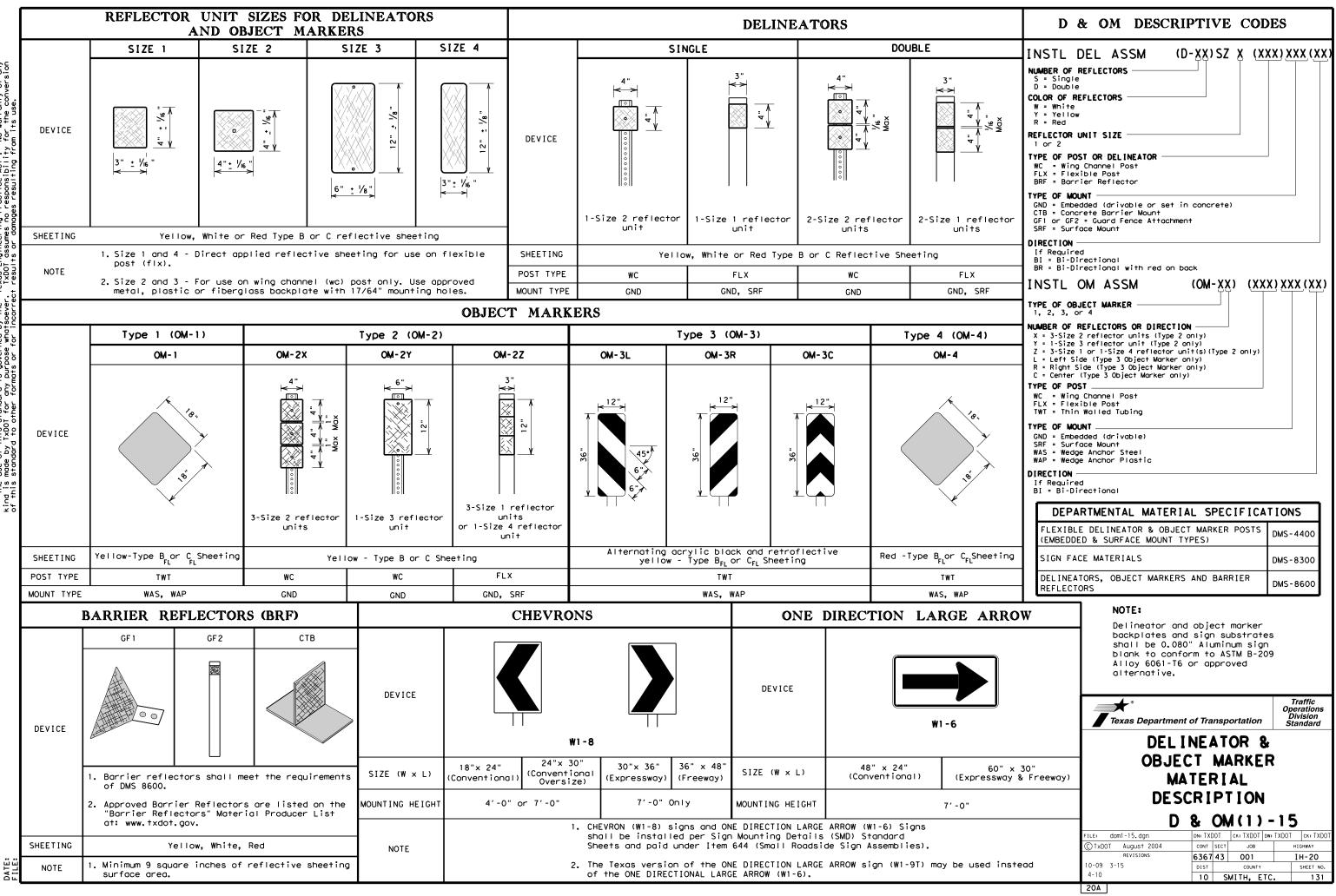
2. Barrier reflectors may be used to replace required delineators.

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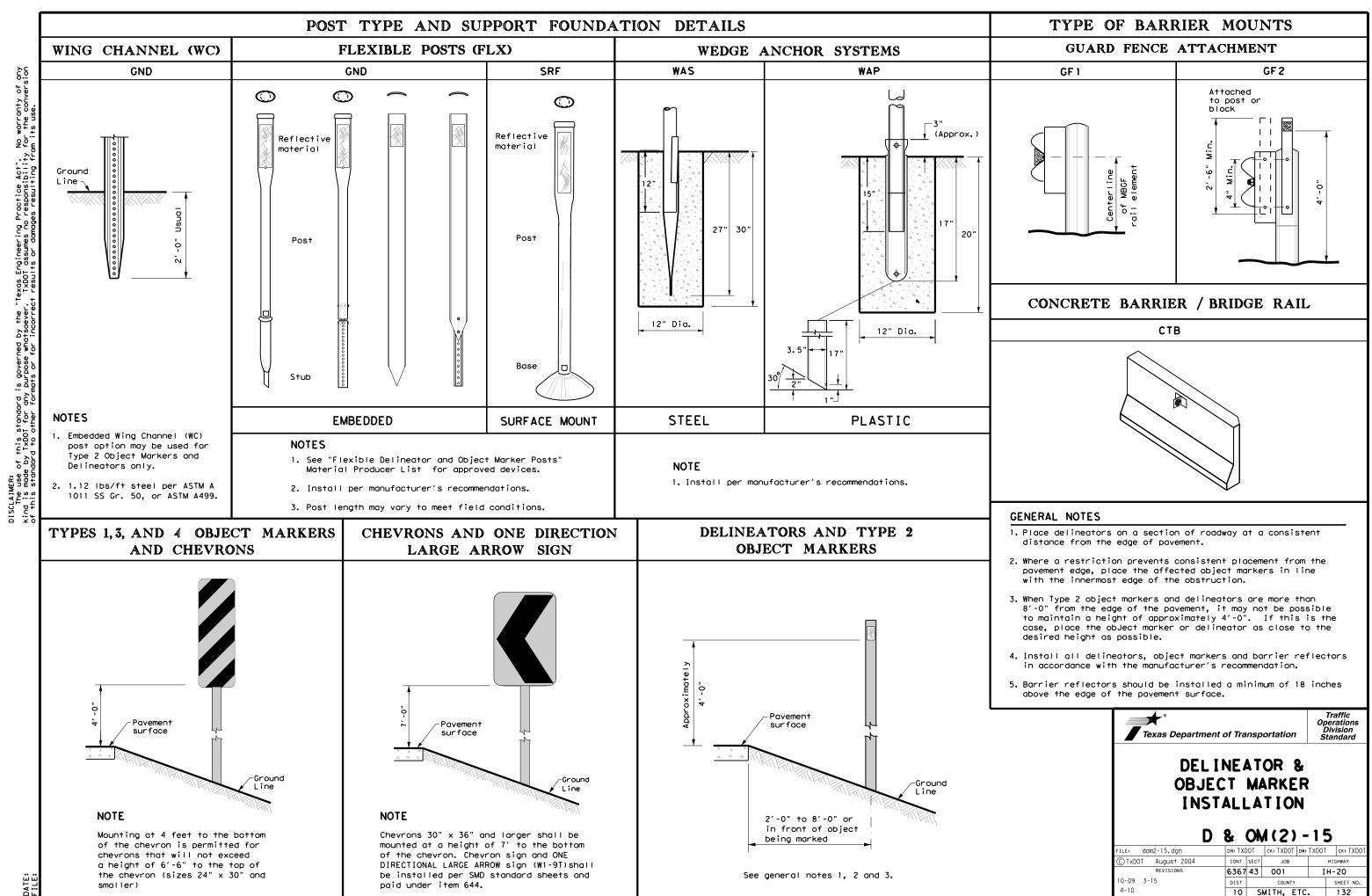








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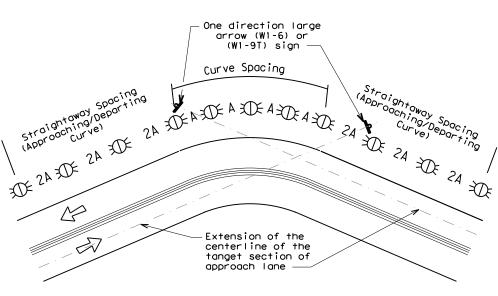
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20B

# USE OF WARNING DEVICES AT CURVES WITH ADVISORY SPEED LIMITS

	Amount by which Advisory Speed Is less than Posted Speed	Warning Devices Needed
į	5 MPH & 10 MPH	RPMs
· · · · · · · · · · · ·	15 MPH & 20 MPH	RPMs, and Delineators or RPMs and ONE DIRECTION LARGE ARROW (W1-6) or (W1-9T) sign
	25 MPH & Greater	RPMs and Chevrons

# SUGGESTED SPACING FOR DELINEATORS ON HORIZONTAL CURVES

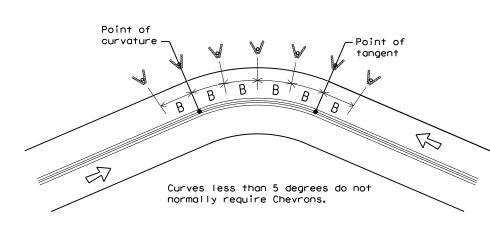


Curves less than 1 degree do not normally require delineators.

## NOTE

ONE DIRECTIONAL LARGE ARROW (W1-6) or(W1-9T) sign should be located at approximately and perpendicular to the extension of the centerline of the tangent section of approach lane.

# SUGGESTED SPACING FOR CHEVRONS **ON HORIZONTAL CURVES**



DE	LINEA	TOR A SPAC	AND CHEVI	RON
WHEN	WHEN DEGREE OF CURVE OR RADIUS IS KNOWN			
			FEET	
Degree of Curve	Radius of Curve	Spacing in Curve	Spacing in Straightaway	Chevron Spacing in Curve
		Α	24	В
1	5730	225	450	
2	2865	160	320	_
3	1910	130	260	200
4	1433	110	220	160
5	1146	100	200	160
6	955	90	180	160
7	819	85	170	160
8	716	75	150	160
9	637	75	150	120
10	573	70	140	120
11	521	65	1 3 0	120
12	478	60	120	120
13	441	60	120	120
14	409	55	110	80
15	382	55	110	80
16	358	55	110	80
19	302	50	100	80
23	249	40	80	80
29	198	35	70	40
38	151	30	60	40
57	101	20	40	40

Curve delineator approach and departure spacing should include 3 delineators spaced at 2A. This spacing should be used during design preparation or when the degree of curve is known.

DELI		R AND CHI PACING	EVRON
WHEN DEGR	EE OF CUR	EVE OR RADIUS I	S NOT KNOWN
Advisory Speed (MPH)	Spacing in Curve	Spacing in Straightaway	Chevron Spacing in Curve
	Α	2×A	В
65	130	260	200
60	110	220	160
55	100	200	160
50	85	170	160
45	75	150	120
40	70	140	120
35	60	120	120
30	55	110	80
25	50	100	80
20	40	80	80
15	35	70	40

If the degree of curve is not known, delineator spacing may be determined based on the Advisory Speed of the curve. Use the delineator curve spacing for each Advisory Speed (MPH).

DELINEATOR AND OBJECT MARKER APPLICATION AND SPACING		
CONDITION	REQUIRED TREATMENT	MINIMUM SPACING
Frwy./Exp. Tangent	RPMs	See PM-series and FPM-series standard sheets
Frwy./Exp. Curve ¹	Single delineators on right side	See delineator spacing table
FRWY/EXP. Ramp	Single delineators on at least one side of ramp (should be on outside of curves) (see Detail 4 on D&OM(4))	100 feet on ramp tangents. Use delineator spacing table for ramp curves ("straightway spacing" does not apply to ramp curves).
Acceleration/Deceleration Lane	Double delineators (see Detail 4 on D&OM(4))	100 feet (See Detail 4 on D & OM (4))
Truck Escape Ramp	Single red delineators on both sides	50 feet
Bridge Rail (steel or concrete)and Metal Beam Guard Fence or CTB	Bi-Directional Delineators when undivided with one lane each direction Single Delineators when multiple lanes each direction	Equal spacing (100'max) but not less than 3 delineators
Guard Rail Terminus/Impact Head	Divided highway - Object marker on approach end. Undivided 2-lane highways - Object marker on approach and departure end.	Requires Type 3 Object Marker or reflective sheeting provided by manufacturer per D & OM(VIA).
Bridges with no Approach Rail	Type 3 Object Marker at end of rail and 3 single delineators approaching rail.	See Detail 2 on D & OM(4)
Reduced Width Approaches to Bridge Rail	Type 2 Object Markers and 3 single delineators approaching bridge.	See Detail 1 on D & OM(4)
Culverts without MBGF	Type 2 Object Markers	See Detail 3 on D & OM(4)
Crossovers	Double yellow delineators or RPM's	See Detail 5 on D & OM (4)
Pavement Narrowing (lane merge) on Freeways/Expressway	Single delineators adjacent to affected lane for full length of transition	100 feet

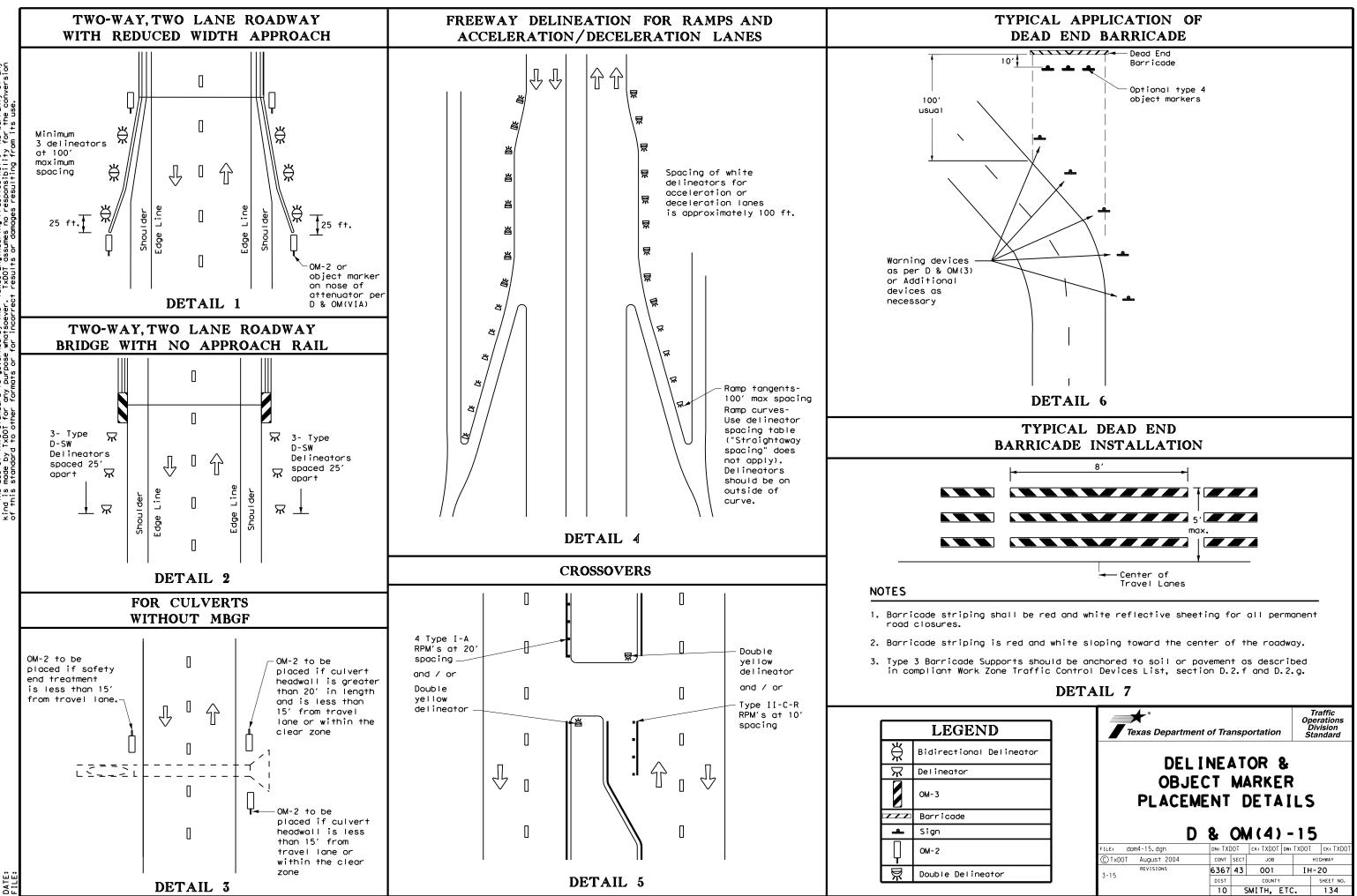
## NOTES

- 1. Delineators not required in urban areas with continuous illumination.
- 2. Unless indicated otherwise, the delineator or barrier reflector color shall conform to the color of the pavement edge line on the side of the road where the delineators or barrier reflectors are placed.
- 3. Barrier reflectors may be used to replace required delineators.
- way driver applications

	LEGEND
Ж	Bi-directional Delineator
$\mathbf{X}$	Delineator
-	Sign

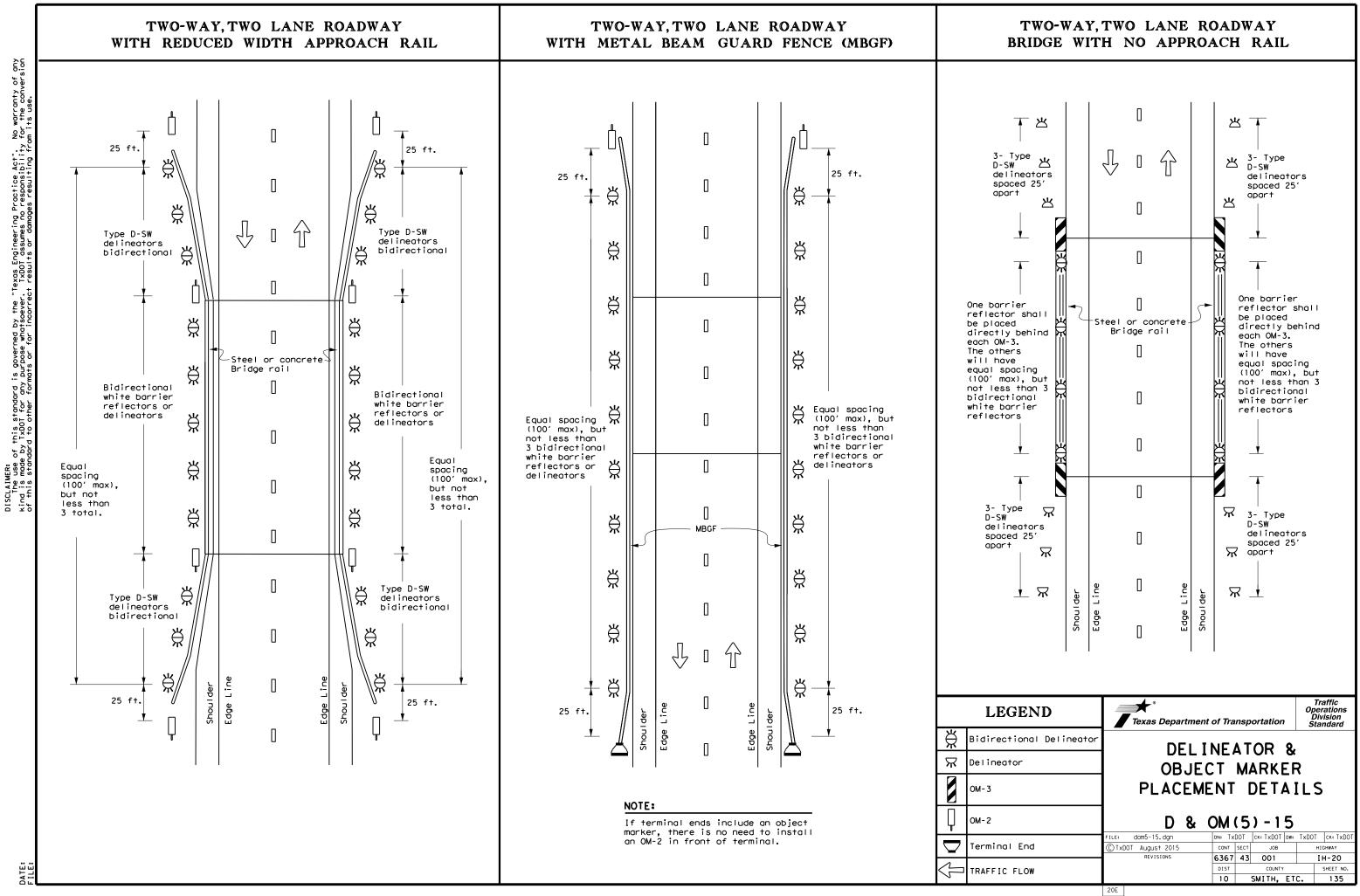
4. Single red delineators may be mounted on the back side of delineator posts for wrong

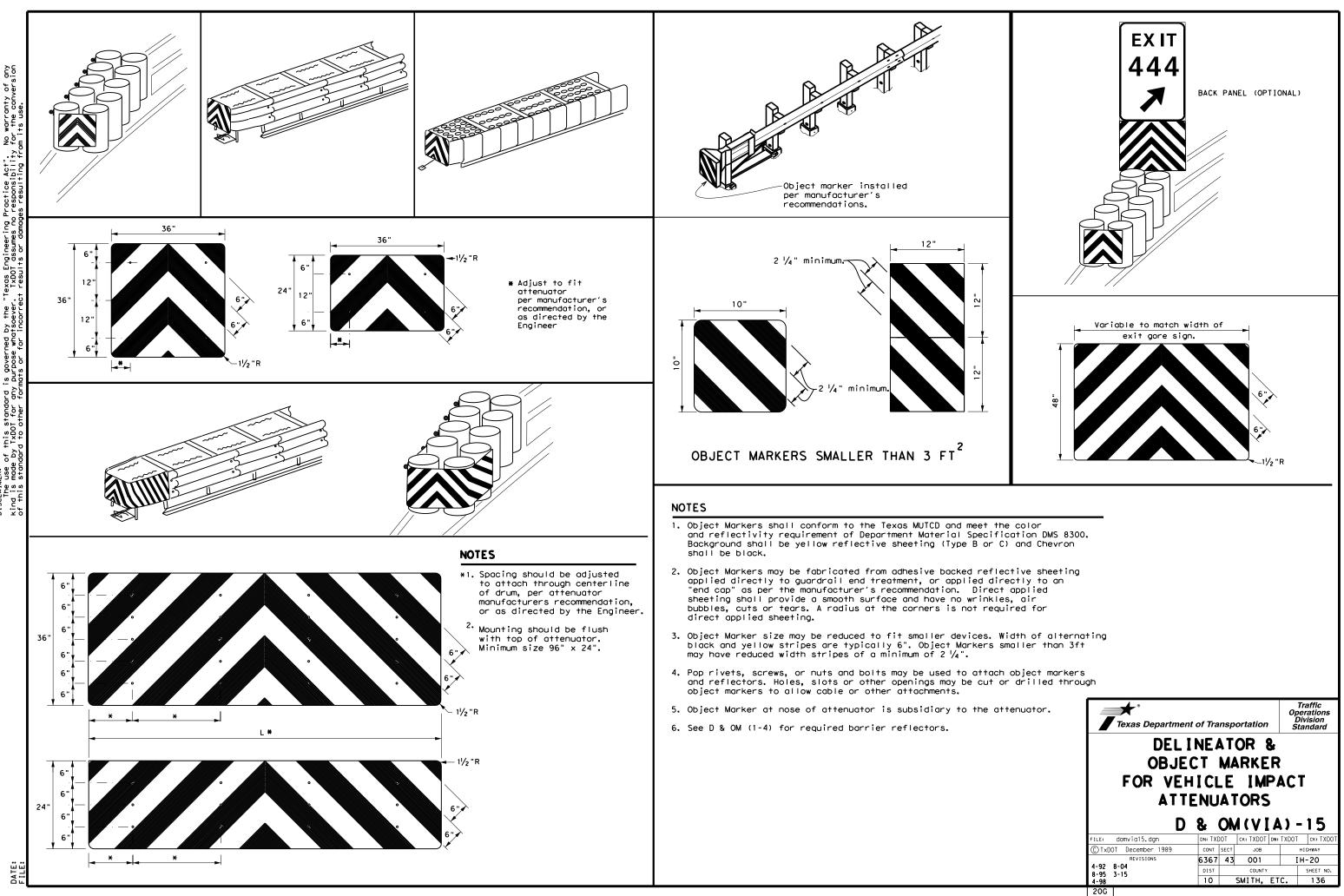
Texas Departme	ent of Trans	portation	Traffic Operations Division Standard
		OR &	
PLACEN	<b>MENT</b>	_	LS
PLACEN	<b>MENT</b>	DETĀI M(3)-	LS
PLACEN	AENT	DE TA I M (3) -	LS 15B
PLACEN D	<b>AENT &amp; O</b>	DE TA I M (3) - CK: TXDOT DW: JOB	LS 15B
PLACEN D FILE: dom3-15b.dgn © TXDOT August 2004	AENT 8. OI DN: TXDOT CONT SEC	DE TA I M (3) - CK: TXDOT DW: JOB	LS 15B IXDOT CK: TXDOT HIGHWAY

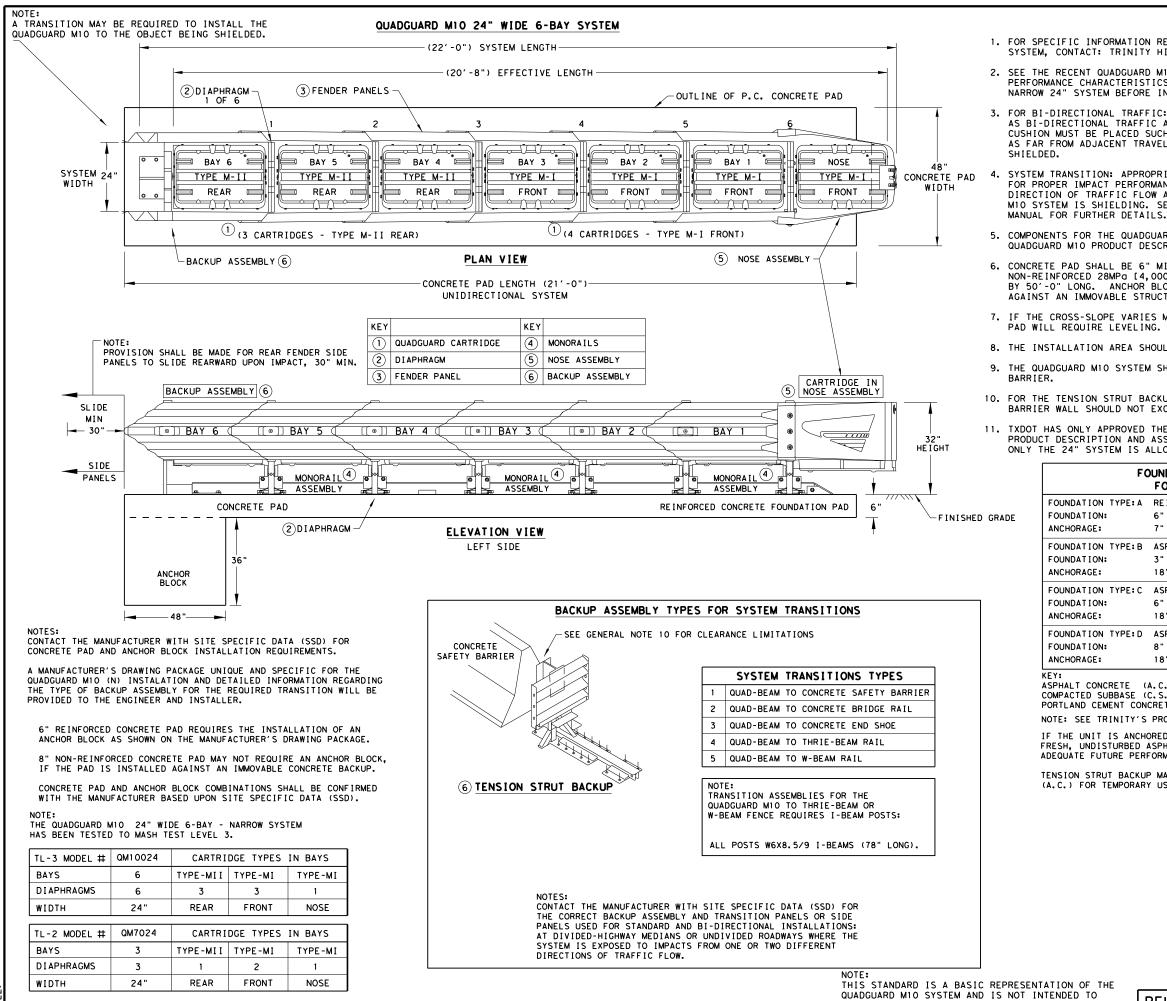


No warranty of any for the conversion exas Engineering Practice Act". IXDOT assumes no responsibility SCLAIMER: The use of this standard ind is made by TxDOT for any this standard to other for

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DATE:

## GENERAL NOTES

1. FOR SPECIFIC INFORMATION REGARDING INSTALLATION AND TECHNICAL GUIDANCE OF THE SYSTEM, CONTACT: TRINITY HIGHWAY - ENERGY ABSORPTION INC. AT 1(888)323-6374.

2. SEE THE RECENT QUADGUARD M10 PRODUCT DESCRIPTION ASSEMBLY MANAUAL FOR IMPACT PERFORMANCE CHARACTERISTICS AND DESIGN LIMITIONS AND THE DRAWING PACKAGE FOR THE NARROW 24" SYSTEM BEFORE INSTALLING THE QUADGUARD MID SYSTEM AT ANY GIVEN LOCATION.

3. FOR BI-DIRECTIONAL TRAFFIC: THE PLACEMENT OF THE QUADGUARD MIO IS RESTRICTED. AS BI-DIRECTIONAL TRAFFIC APPROACHES THE REAR OF THE QUADGUARD MIO THE CRASH CUSHION MUST BE PLACED SUCH THAT THE TRAFFIC SIDE OF CRASH CUSHION IS AT LEAST AS FAR FROM ADJACENT TRAVEL LANE LINE AS THE TRAFFIC SIDE OF BARRIER/OBJECT BEING

SYSTEM TRANSITION: APPROPRIATE TRANSITION PANELS OR SIDE PANELS WILL BE REQUIRED FOR PROPER IMPACT PERFORMANCE. THE CORRECT PANEL(S) TO USE WILL DEPEND ON THE DIRECTION OF TRAFFIC FLOW AND WHAT TYPE OF BARRIER OR ROAD FEATURE THE QUADGUARD MIO SYSTEM IS SHIELDING. SEE THE QUADGUARD MIO PRODUCT DESCRIPTION & ASSEMBLY

5. COMPONENTS FOR THE QUADGUARD M10 BACKUP AND REINFORCING DETAILS ARE SHOWN ON THE QUADGUARD M10 PRODUCT DESCRIPTION & ASSEMBLY MANUAL.

6. CONCRETE PAD SHALL BE 6" MIN. REINFORCED 28MPG [4,000 PSI] (P.C.) OR 8" MIN. NON-REINFORCED 28MPG [4,000 PSI] CONCRETE ROADWAY MEASURING AT LEAST 12'-0" WIDE BY 50'-0" LONG. ANCHOR BLOCK IS NOT REQUIRED WHEN USING 8" CONCRETE PAD INSTALLED AGAINST AN IMMOVABLE STRUCTURE, E.G. CONCRETE WALL.

7. IF THE CROSS-SLOPE VARIES MORE THAN 2% OVER THE LENGTH OF THE SYSTEM, THE CONCRETE PAD WILL REQUIRE LEVELING. MAXIMUM PERMISSIBLE CROSS-SLOPE IS 8%.

8. THE INSTALLATION AREA SHOULD BE FREE OF CURBS, ELEVATED OBJECTS, OR DEPRESSIONS.

9. THE QUADGUARD MIO SYSTEM SHOULD BE INSTALLED APPROXIMATELY PARALLEL WITH THE

10. FOR THE TENSION STRUT BACKUP THE DISTANCE BETWEEN THE BACK OF BACKUP AND THE BARRIER WALL SHOULD NOT EXCEED 7" IN ANY CASE.

TXDOT HAS ONLY APPROVED THE 24" WIDE QUADGUARD MIO SYSTEM. THE QUADGUARD MIO PRODUCT DESCRIPTION AND ASSEMBLEY MANUAL INCLUDES SYSTEM WIDTH OF 24". ONLY THE 24" SYSTEM IS ALLOWED TO BE INSTALLED ON TEXAS ROADWAYS.

F	OUNDATION & ANCHORING REQUIREMENTS FOUNDATION TYPES: A, B, C, & D
TYPE: A	REINFORCED CONCRETE PAD OR ROADWAY
:	6" MINIMUM DEPTH (P.C.C.)
	7" STUDS EMBEDDED 5 1/2" - APPROVED ADHESIVE
TYPE: B	ASPHALT OVER P.C.C.
:	3" MIN. (A.C.) OVER 3" MIN. (P.C.C.)
	18" THREADED ROD EMBEDDED 16 $\frac{1}{2}$ " - APPROVED ADHESIVE
TYPE: C	ASPHALT OVER SUBBASE
:	6" MIN. (A.C.) OVER 6" MIN. (C.S.)
	18" THREADED ROD EMBEDDED 16 $\frac{1}{2}$ " - APPROVED ADHESIVE
TYPE: D	ASPHALT ONLY
:	8" MIN. (A.C.)
	18" THREADED ROD EMBEDDED 16 $\frac{1}{2}$ " - APPROVED ADHESIVE
CRETE UBBASE	

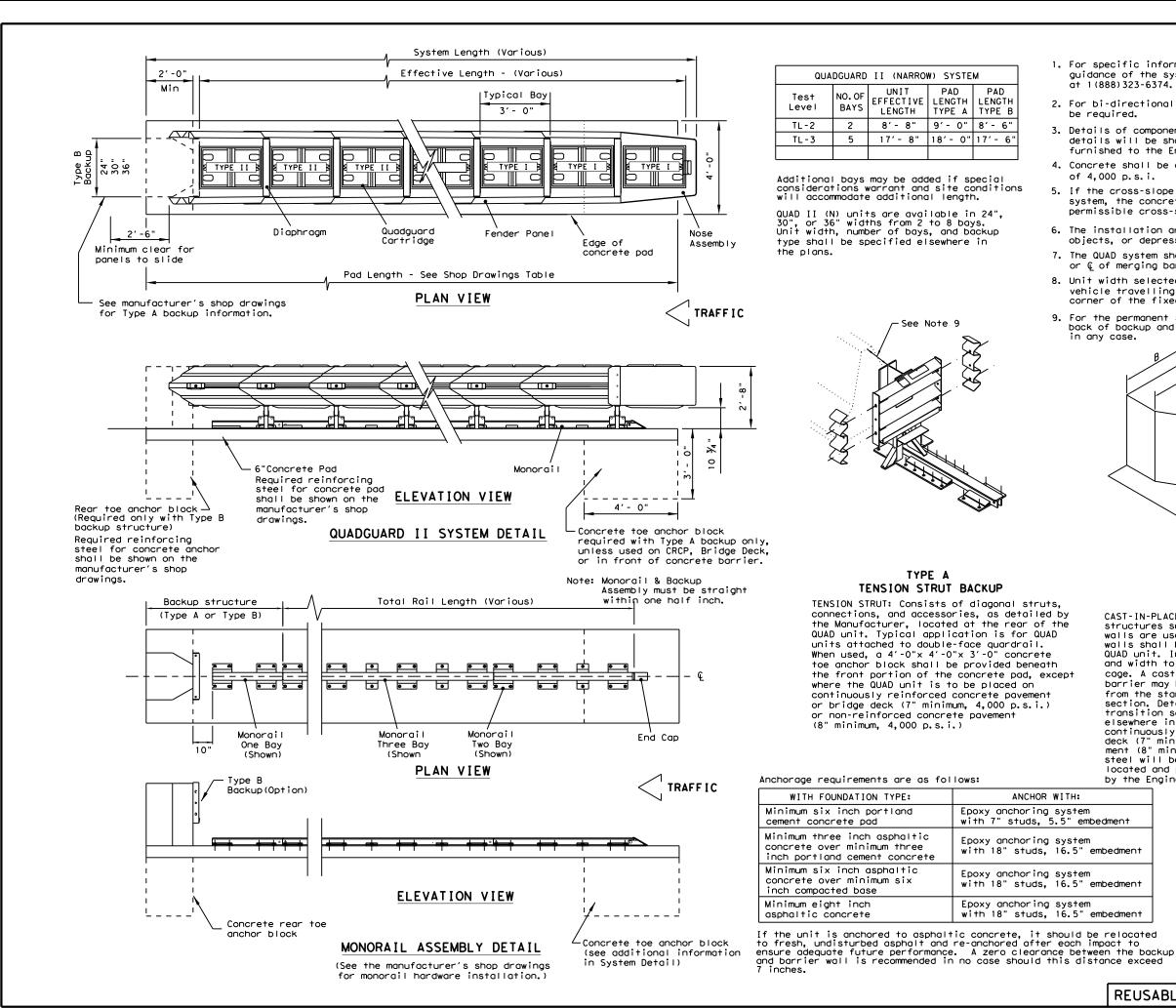
PORTLAND CEMENT CONCRETE (P.C.C.)

REPLACE THE PRODUCT DESCRIPTION ASSEMBLY MANU

NOTE: SEE TRINITY'S PRODUCT DESCRIPTION ASSEMBLY MANUAL FOR THE APPROVED ADHESIVE. IF THE UNIT IS ANCHORED TO ASPHALTIC CONCRETE, IT SHOULD BE RELOCATED TO FRESH, UNDISTURBED ASPHALT AND RE-ANCHORED AFTER EACH IMPACT TO ENSURE ADEQUATE FUTURE PERFORMANCE.

TENSION STRUT BACKUP MAY BE USED IN CONSTRUCTION ZONES ON ASPHALT CONCRETE (A.C.) FOR TEMPORARY USE ONLY.

	Texas Departmen	t of Tra	nspo	ortation		Design Division Standard					
	TRINITY HIGHWAY ENERGY ABSORPTION QUADGUARD M10 (MASH TL-3 & TL-2 NARROW-24"ONLY QGUARD (M10) (N)-20										
	FILE: qguardm10n20.dgn	DN: T×D	от	ск:КМ	DW∶VP	CK:AG					
	C TxDOT: NOVEMBER 2020	CONT	SECT	JOB		HIGHWAY					
IE	REVISIONS	6367	43	001		IH-20					
REUSABL	=	DIST		COUNT	Y	SHEET NO.					
JAL. REUSADL	-	10		SMITH,	ETC.	137					



DATE: FILE:

## GENERAL NOTES

 For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1(888)323-6374. 70 W. Madison St. Suite 2350. Chicago, IL 60602

2. For bi-directional traffic, appropriate transition panels will be required.

3. Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.

4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.

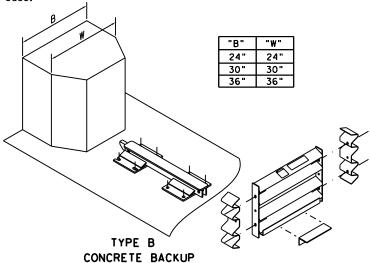
5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.

6. The installation area should be free from curbs, elevated objects, or depressions.

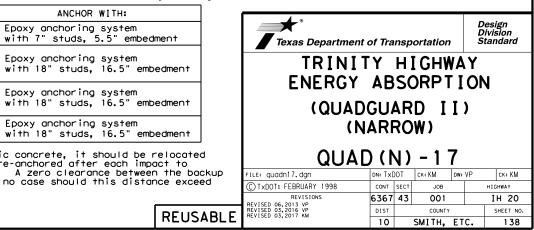
7. The QUAD system should be approximately parallel with the barrier or  $\ensuremath{\wp}$  of merging barriers.

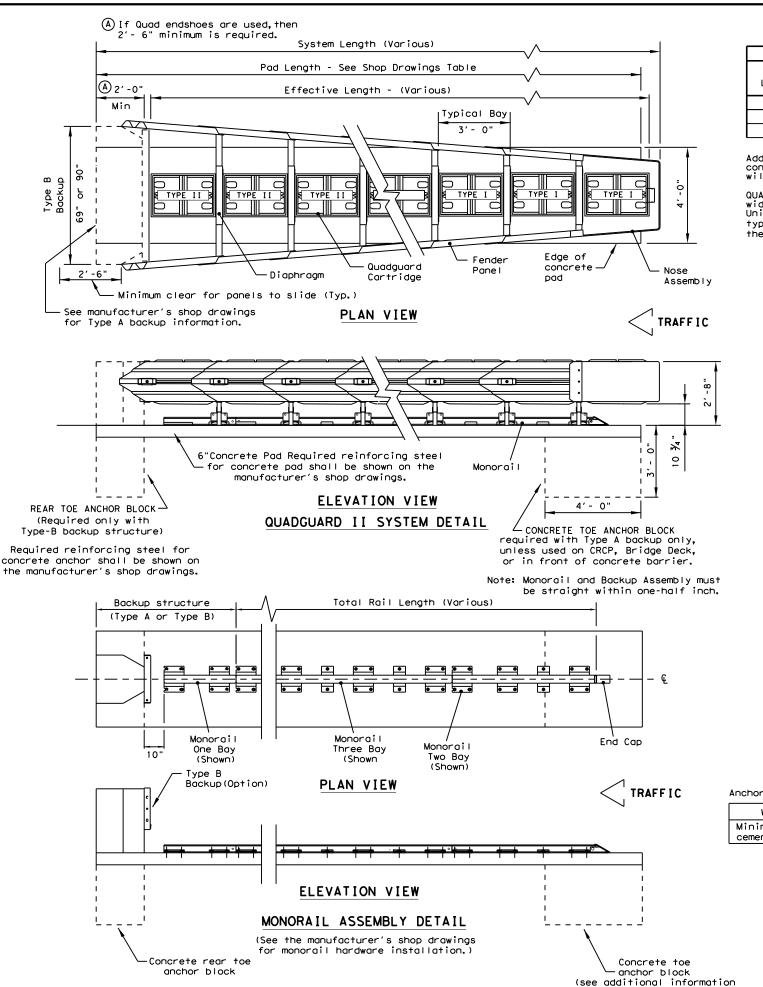
8. Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.

9. For the permanent steel backup, (Type A) the distance between the back of backup and the barrier wall should not exceed 7 inches in any case.



CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i). In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.

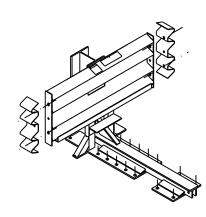




QUADGUARD II (WIDE) SYSTEM										
Test Level	NO. OF BAYS	UNIT EFFECTIVE LENGTH	PAD LENGTH TYPE A	PAD LENGTH TYPE B						
TL-2	3	11'- 8"	12'- 0"	11'- 6"						
TL-3	5	17'-8"	18'- 0"	17'- 6"						

Additional bays may be added if special considerations warrant and site conditions will accommodate additional length.

QUAD II (W) units are available in 69" and 90" widths from 3 to 8 bays. Unit width, number of bays, and backup type shall be specified elsewhere in the plans.



### TYPE A TENSION STRUT BACKUP

TENSION STRUT: Consists of diagonal struts, connections, and accessories, as detailed by the Manufacturer, located at the rear of the QUAD unit. Typical application is for QUAD units attached to double-face quardrail. When used, a  $4' - 0" \times 4' - 0" \times 3' - 0"$  concrete toe anchor block shall be provided beneath the front portion of the concrete pad, except where the QUAD unit is to be placed on continuously reinforced concrete pavement or bridge deck (7" minimum, 4,000 p.s.i.) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i.)

### Anchorage requirements are as follows:

in System Detail.)

WITH FOUNDATION TYPE:	ANCHOR WITH:
Minimum six inch portland cement concrete pad	Epoxy anchoring system with 7" studs, 5.5" embe

## GENERAL NOTES

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2. For bi-directional traffic, appropriate transition panels will be required.

3. Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.

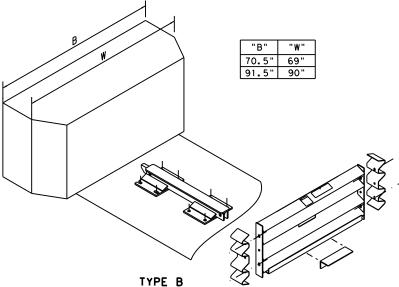
 Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.

5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.

6. The installation area should be free from curbs, elevated objects, or depressions.

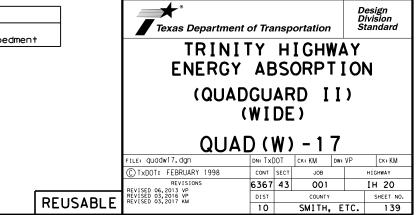
7. The QUAD system should be approximately parallel with the barrier or  $\ensuremath{\mathbb{Q}}$  of merging barriers.

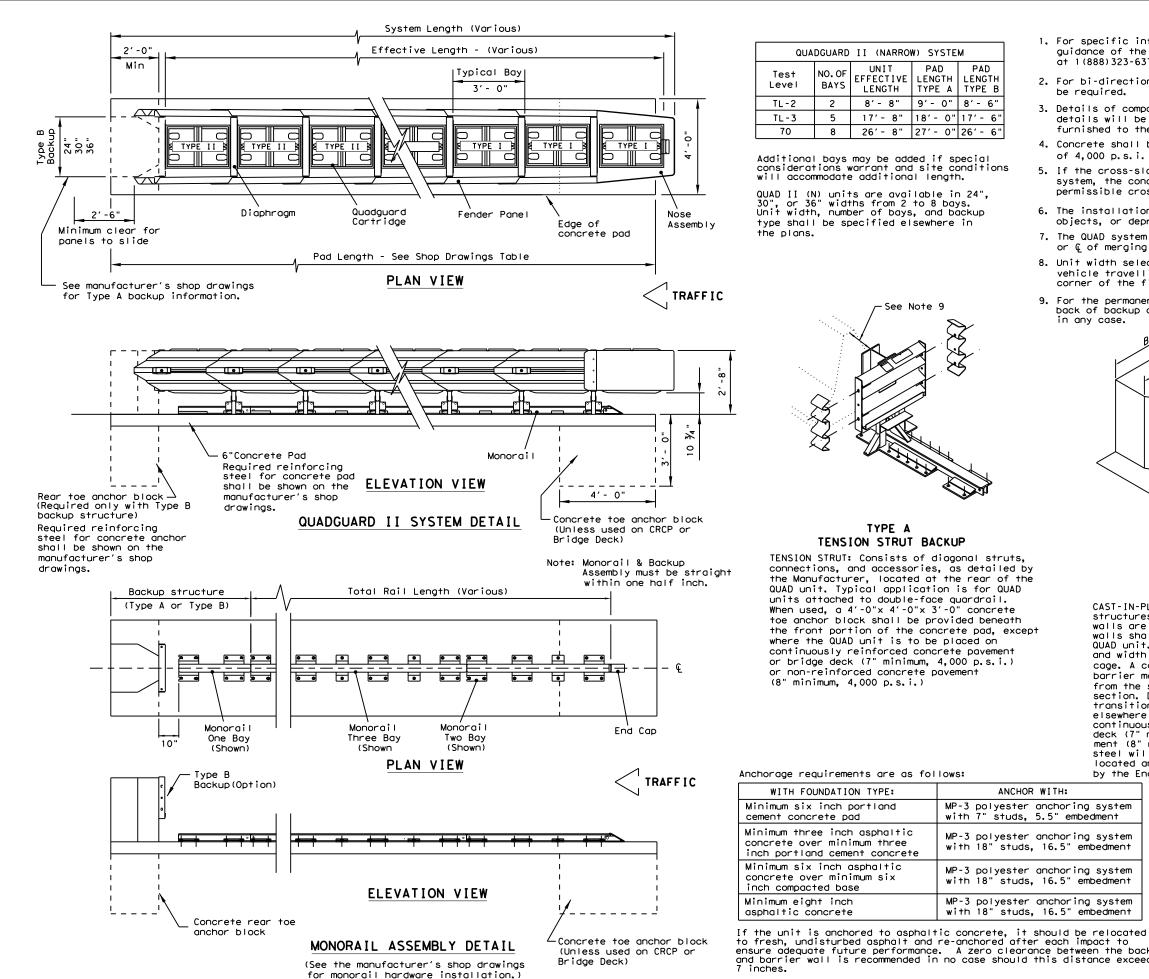
 Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.



CONCRETE BACKUP

CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement pavement or bridge deck (7" minimum, 4,000 p.s.i) or non-reinforced concrete pavement (8" minimum, 4,000 p.s.i) In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.





DATE:

to fresh, undisturbed asphalt and re-anchored after each impact to ensure adequate future performance. A zero clearance between the backup and barrier wall is recommended in no case should this distance exceed 7 inches.

PAD

PAD

## GENERAL NOTES

1. For specific information regarding installation and technical guidance of the system, contact: Trinity Highway - Energy Absorption at 1 (888) 323-6374. 70 W. Madison St. Suite 2350. Chicago, IL 60602

2. For bi-directional traffic, appropriate transition panels will be required.

3. Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.

4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.

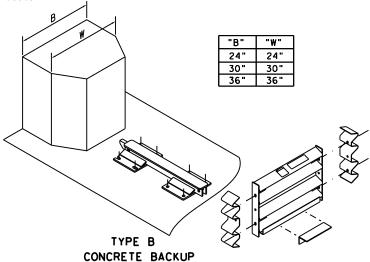
5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.

6. The installation area should be free from curbs, elevated objects, or depressions.

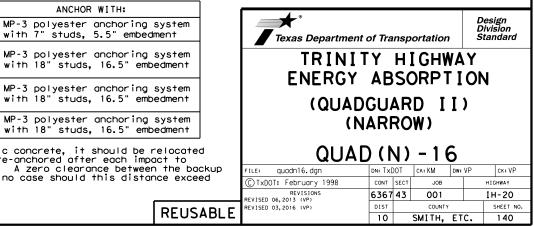
7. The QUAD system should be approximately parallel with the barrier or ( of merging barriers.

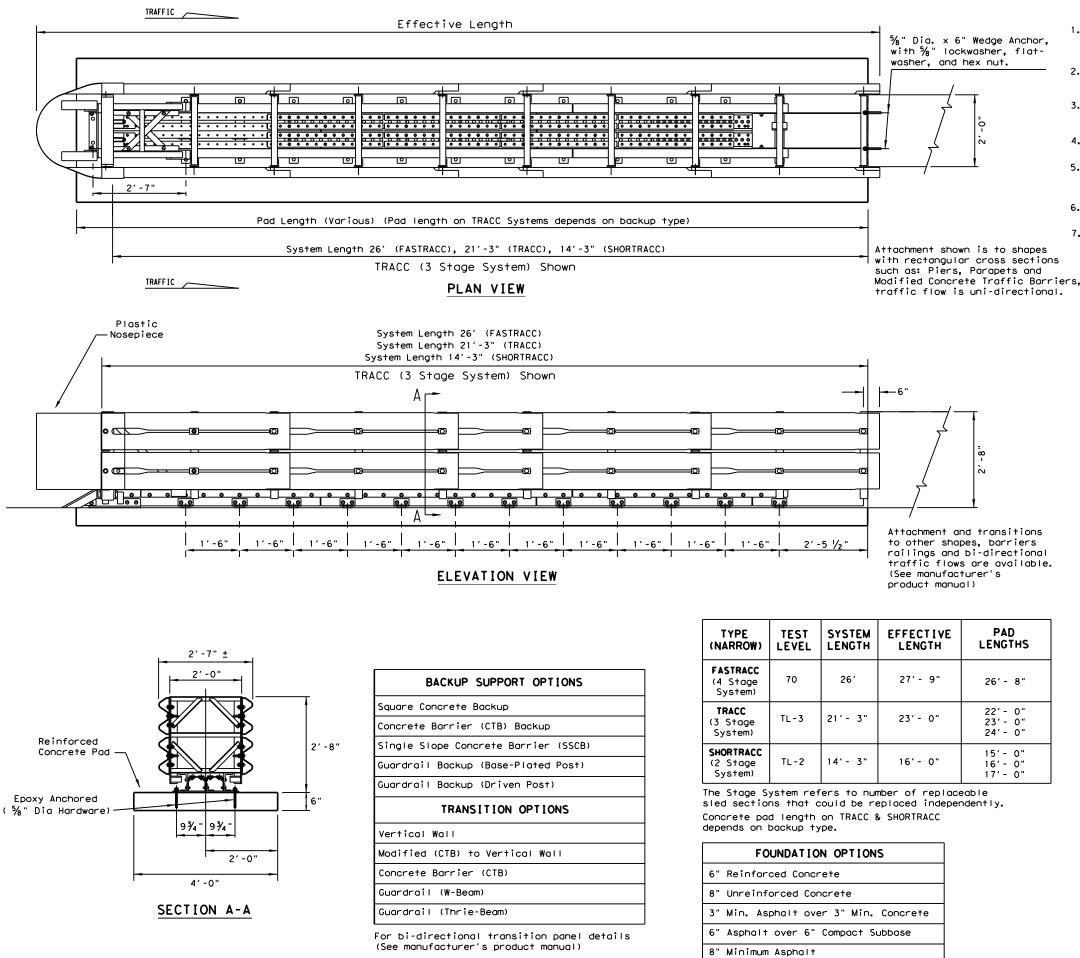
8. Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.

 For the permanent steel backup, (Type A) the distance between the back of backup and the barrier wall should not exceed 7 inches in any case.



CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement pavement or bridge deck (7" minimum, 4,000 p.s.i)or non-reinforced concrete pave-ment (8" minimum, 4,000 p.s.i.) In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.





Backup and Transition types are shown elsewhere on the plans, (i.e. Attenuator location details or in the general notes).

For steel placement in concrete foundations (See manufacturer's product manual)

DATE: FILE:

## GENERAL NOTES

 For specific information regarding installation and technical guidance of the system, contact: Trinity Highway at 1(888)323-6374. 2525 N. Stemmons Freeway - Dallas, TX 75207

2. For bi-directional traffic, appropriate transition panels will be required.

3. Details of components for the TRACC and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.

4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.

5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.

6. The installation area should be free from curbs, elevated objects, or depressions.

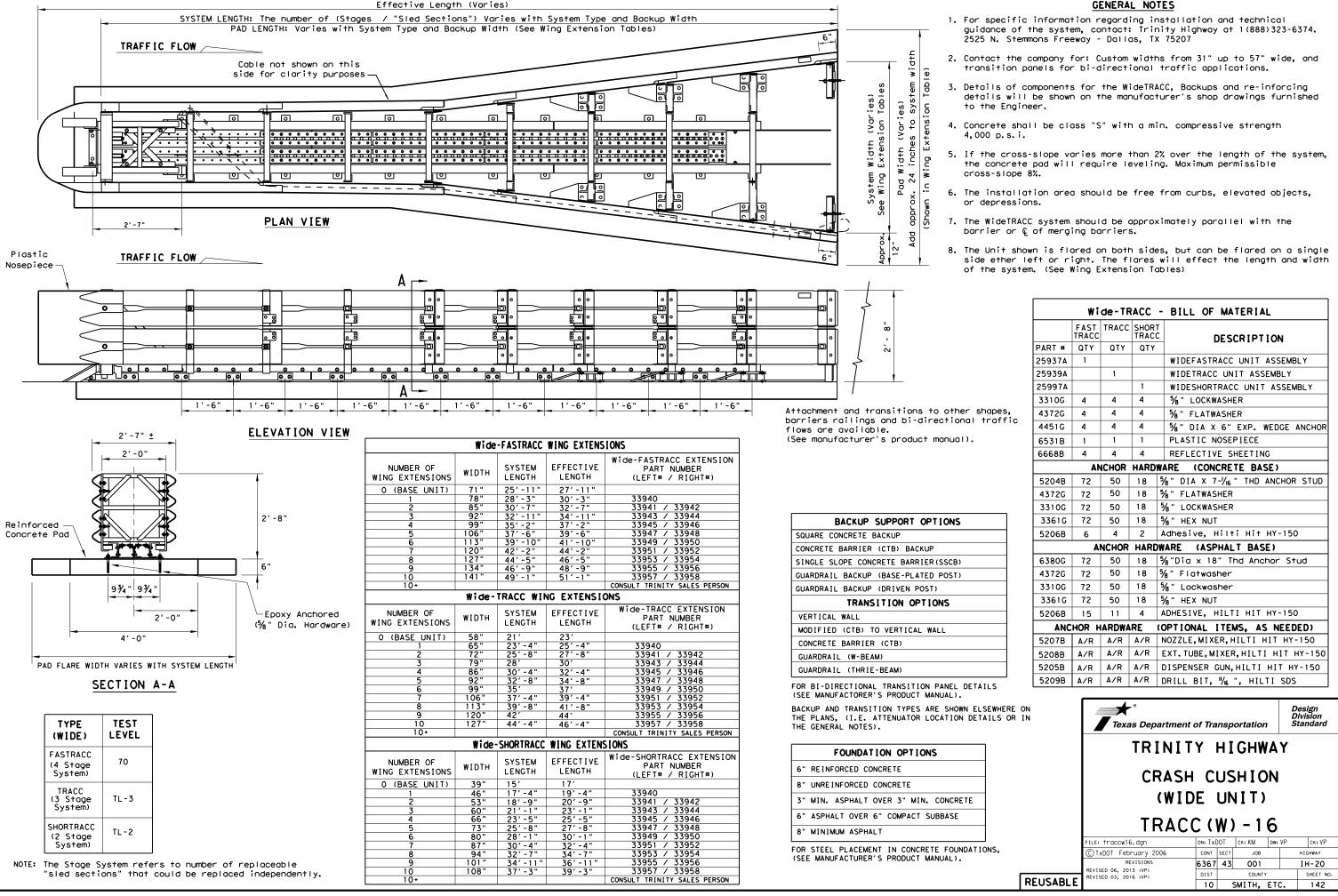
7. The TRACC system should be approximately parallel with the barrier or  $\ensuremath{\mathbb{Q}}$  of merging barriers.

	FAST TRACC		SHORT TRACC	
PART #	QTY	QTY	QTY	DESCRIPTION
25936A	1			FASTRACC Unit Assembly
25980A		1		TRACC Unit Assembly
25997A			1	SHORTRACC Unit Assembly
3310G	4	4	4	⅓" Lockwasher
4451G	4	4	4	⅔" Dia x 6" Wedge Exp.Anchor
6531B	1	1	1	Plastic Nosepiece
6668B	4	4	4	Reflective Sheeting
	*	ANCHO	R HAR	WARE (CONCRETE BASE)
5204G	32	26	18	$\frac{5}{8}$ "Dia x 7 $\frac{1}{2}$ " All Thd. Rod
3310G	32	26	18	⅓" Lockwasher
3361G	32	26	18	5%∥" Hex Nut
3300G	32	26	18	5%∥ Flat Washer
5206B	3	3	2	TRACC Adhesive HIT HY150 Kit
	÷	<b>*</b> ANCH	OR HA	RDWARE (ASPHALT BASE)
6380G	32	26	18	5%∥ Dia x 18″ All Thd. Rod
3310G	32	26	18	5% " Lockwasher
3361G	32	26	18	5∕8" Hex Nut
3300G	32	26	18	5%∥ Flat Washer
5206B	7	5	4	TRACC Adhesive HIT HY150 Kit

* See manufacturer's product manual



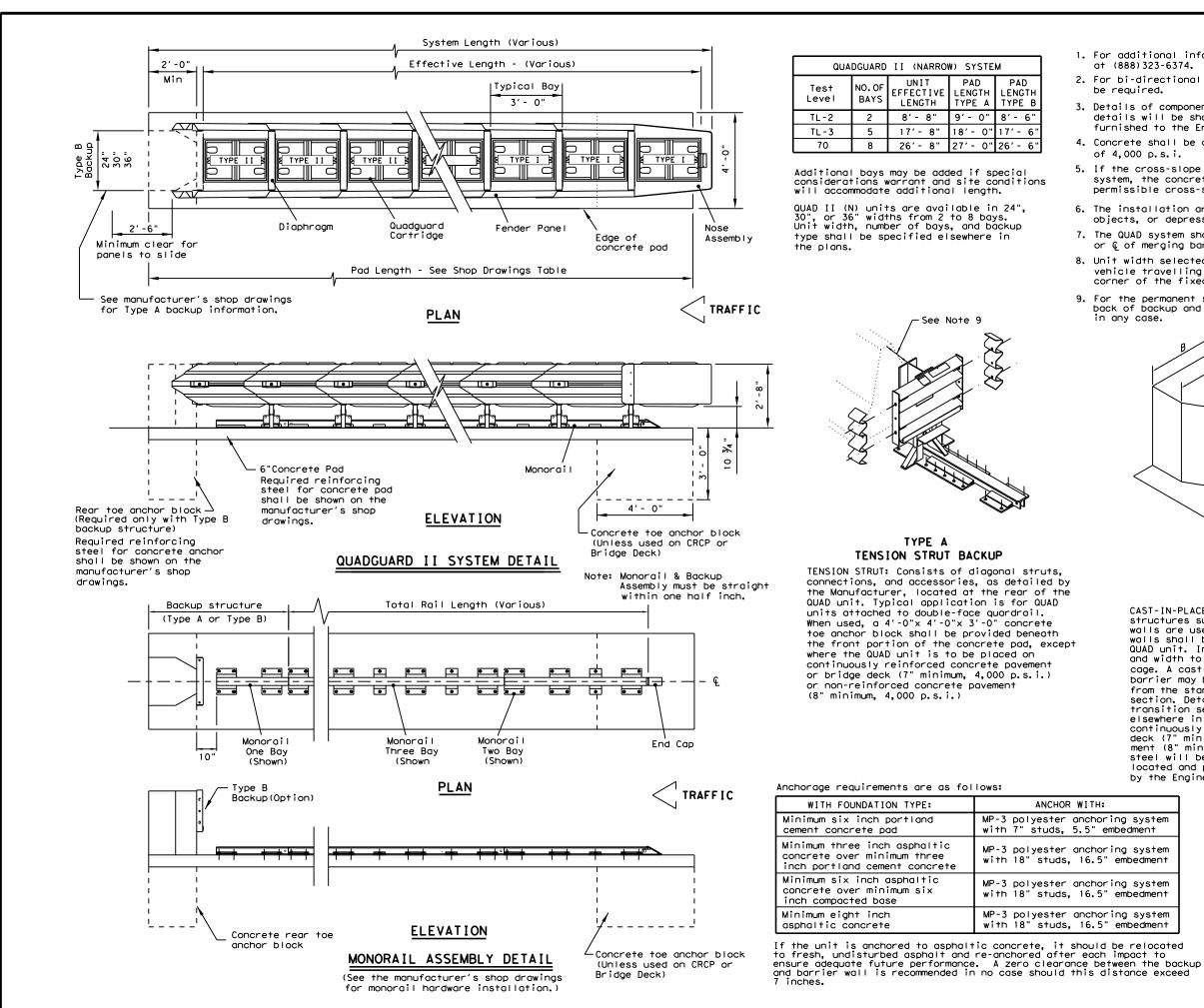




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### GENERAL NOTES

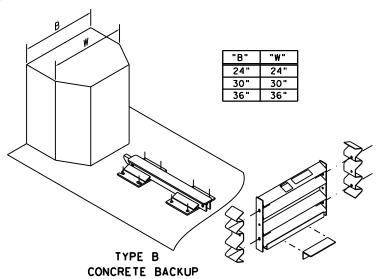
	Wi	de-TR	CODAS	- BILL OF MATERIAL
	FAST TRACC		SHORT	
PART #	QTY	QTY	QTY	
25937	A 1			WIDEFASTRACC UNIT ASSEMBLY
25939/	4	1		WIDETRACC UNIT ASSEMBLY
25997	4		1	WIDESHORTRACC UNIT ASSEMBLY
3310G	4	4	4	5% " LOCKWASHER
4372G	4	4	4	5% " FLATWASHER
4451G	4	4	4	5% " DIA X 6" EXP. WEDGE ANCHO
6531B	1	1	1	PLASTIC NOSEPIECE
6668B	4	4	4	REFLECTIVE SHEETING
	A	NCHOR	HARD	VARE (CONCRETE BASE)
5204E	72	50	18	5/8 " DIA X 7-1/16 " THD ANCHOR STUE
43720	72	50	18	% " FLATWASHER
33100	; 72	50	18	% " LOCKWASHER
33610	3 72	50	18	5% " HEX NUT
5206E	6	4	2	Adhesive, Hilti Hit HY-150
	A	NCHOR	HARD	WARE (ASPHALT BASE)
63800	; 72	50	18	% "Dia x 18" Thd Anchor Stud
43720	72	50	18	5% "Flatwasher
33100	5 72	50	18	⅓" Lockwasher
33610	3 72	50	18	5% " HEX NUT
5206E	15	11	4	ADHESIVE, HILTI HIT HY-150
AN	ICHOR H	ARDWA	RE (	OPTIONAL ITEMS, AS NEEDED)
5207B	A/R	A/R	A/R	NOZZLE, MIXER, HILTI HIT HY-150
5208B	A/R	A/R	A/R	EXT. TUBE, MIXER, HILTI HIT HY-15
5205B	A/R	A/R	A/R	DISPENSER GUN, HILTI HIT HY-150
5209E	A/R	A/R	A/R	DRILL BIT, 1/16 ", HILTI SDS
		· · · ·		
	4			Design
		Tere	s Den	artment of Transportation Standa
		Теха	в Берг	
			TRI	NITY HIGHWAY
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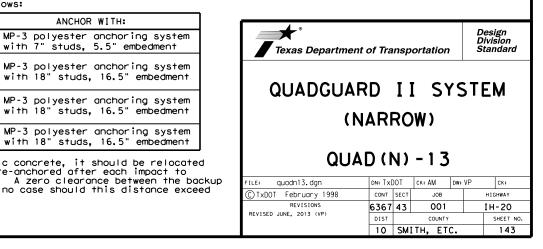
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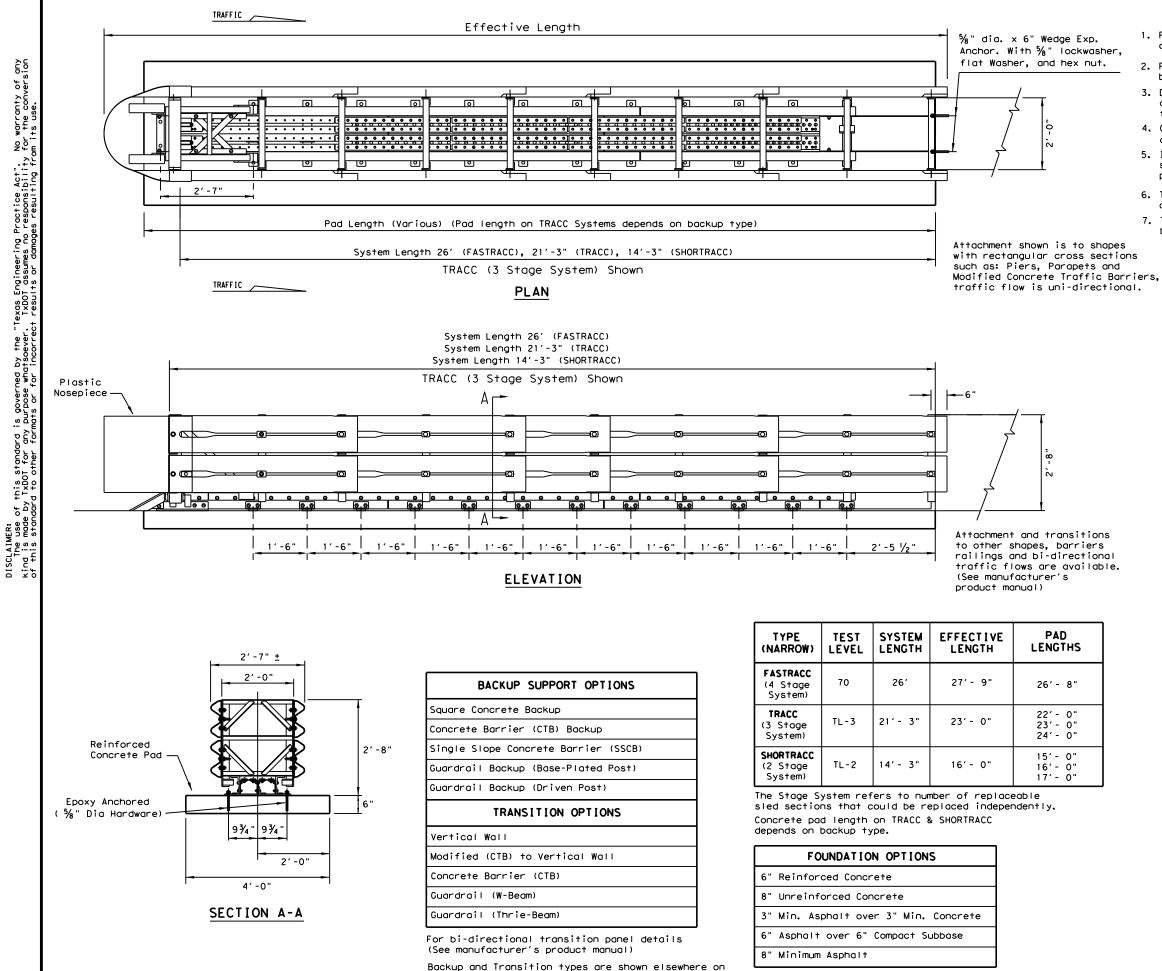
## GENERAL NOTES

- 1. For additional information contact Energy Absorption Systems Inc. at (888) 323-6374.
- 2. For bi-directional traffic, appropriate transition panels will be required.
- 3. Details of components for the QUAD and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- 4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
- 5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require levelling. Maximum permissible cross-slope is 8%.
- 6. The installation area should be free from curbs, elevated objects, or depressions.
- 7. The QUAD system should be approximately parallel with the barrier or  $\ensuremath{\wp}$  of merging barriers.
- 8. Unit width selected should be adequate to protect an errant vehicle travelling at 15 degrees to the roadway from the face or corner of the fixed object.
- 9. For the permanent steel backup, (Type A) the distance between the back of backup and the barrier wall should not exceed 7 inches in any case.



CAST-IN-PLACE CONCRETE WALL BACKUP: If cast-in-place structures such as bridge parapets, columns, or special walls are used as backup structures, then intermediate walls shall be provided between the structures and the QUAD unit. Intermediate walls shall be equal in height and width to the QUAD unit and reinforced with a steel cage. A cast-in-place transition section from concrete barrier may be used. Reinforcing steel should transition from the standard barrier section to the standard backup section. Details for the intermediate walls, cast-in-place transition sections, or other modifications will be shown elsewhere in the plans. Concrete wall backups may be used on continuously reinforced concrete pavement pavement or bridge minimum, 4,000 p.s.i) or non-reinforced concrete pavedeck (7" ment (8" minimum, 4,000 p.s.i.) In those cases, all vertical steel will be doweled (5 inch minimum) into existing decks or located and placed prior to pouring proposed decks as approved by the Engineer.





the plans, (i.e. Attenuator location details or in

the general notes).

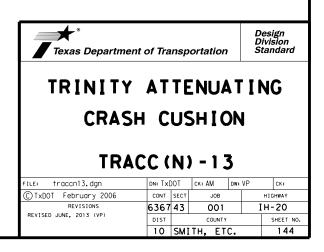
For steel placement in concrete foundations (See manufacturer's product manual)

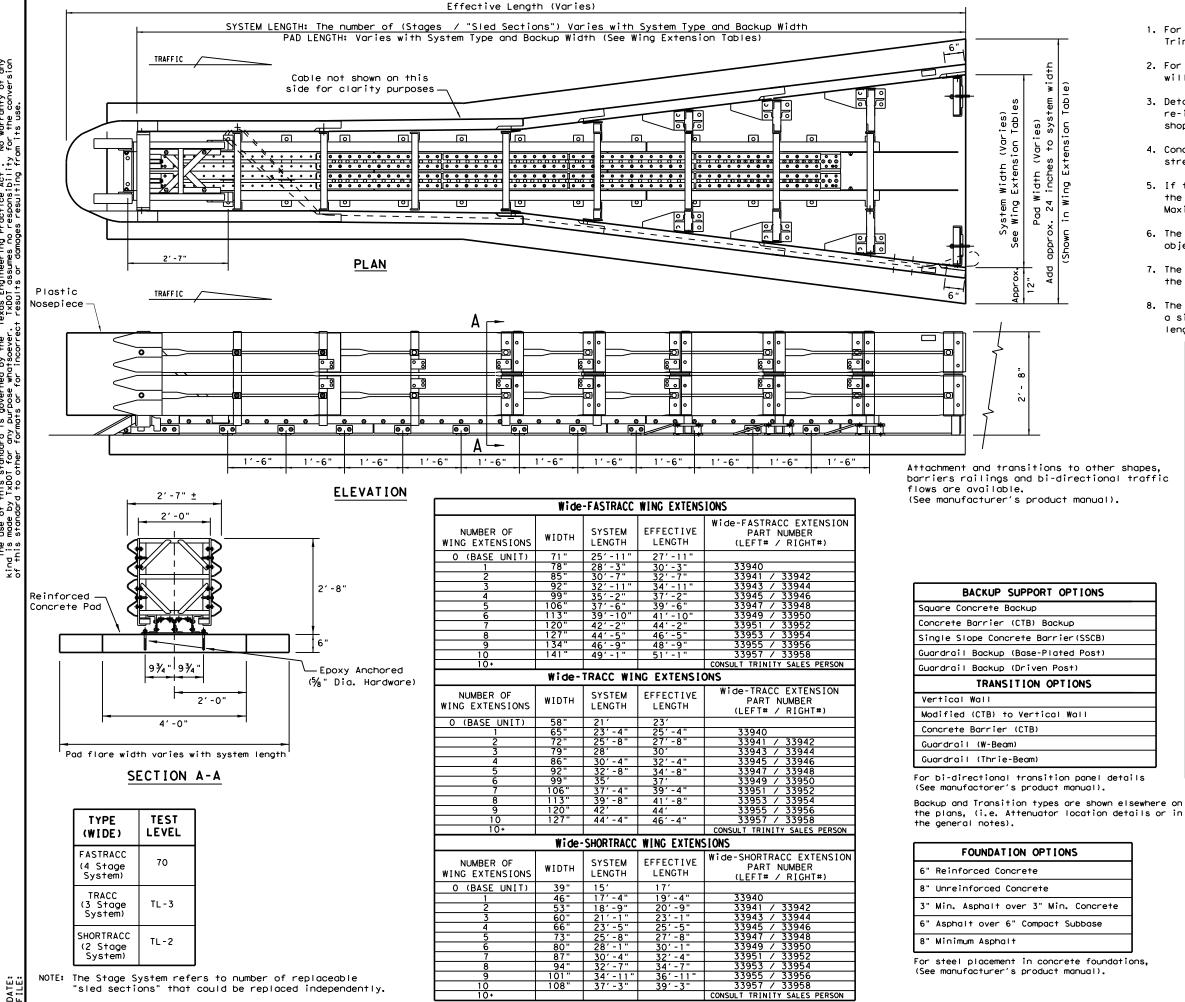
## GENERAL NOTES

- 1. For additional information contact, Trinity Highway Products at 1 (800) 527-6050.
- 2. For bi-directional traffic, appropriate transition panels will be required.
- 3. Details of components for the TRACC and backups and reinforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- 4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
- 5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- 6. The installation area should be free from curbs, elevated objects, or depressions.
- 7. The TRACC system should be approximately parallel with the barrier or ( of merging barriers.

	FAST TRACC	TRACC	SHORT TRACC	
PART #	QTY	QTY	QTY	DESCRIPTION
25936A	1			FASTRACC Unit Assembly
25980A		1		TRACC Unit Assembly
25997A			1	SHORTRACC Unit Assembly
3310G	4	4	4	⅓" Lockwasher
4451G	4	4	4	5%∥" Dia x 6" Wedge Exp.Anchor
6531B	1	1	1	Plastic Nosepiece
6668B	4	4	4	Reflective Sheeting
	*	ANCHO	R HARE	WARE (CONCRETE BASE)
5204G	32	26	18	$\frac{5}{8}$ "Dia x 7 $\frac{1}{2}$ " All Thd. Rod
3310G	32	26	18	5%∥ Lockwasher
3361G	32	26	18	5∥8" Hex Nut
3300G	32	26	18	5% " F∣at Washer
5206B	3	3	2	TRACC Adhesive HIT HY150 Kit
		<b>*</b> ANCH	OR HAI	RDWARE (ASPHALT BASE)
6380G	32	26	18	5% " Dia x 18" A∣∣ Thd. Rod
3310G	32	26	18	5% " Lockwasher
3361G	32	26	18	5∥s" Hex Nut
3300G	32	26	18	5%∥ Flat Washer
5206B	7	5	4	TRACC Adhesive HIT HY150 Kit

* See manufacturer's product manual





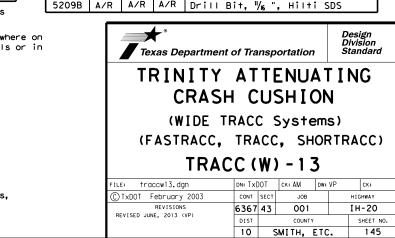
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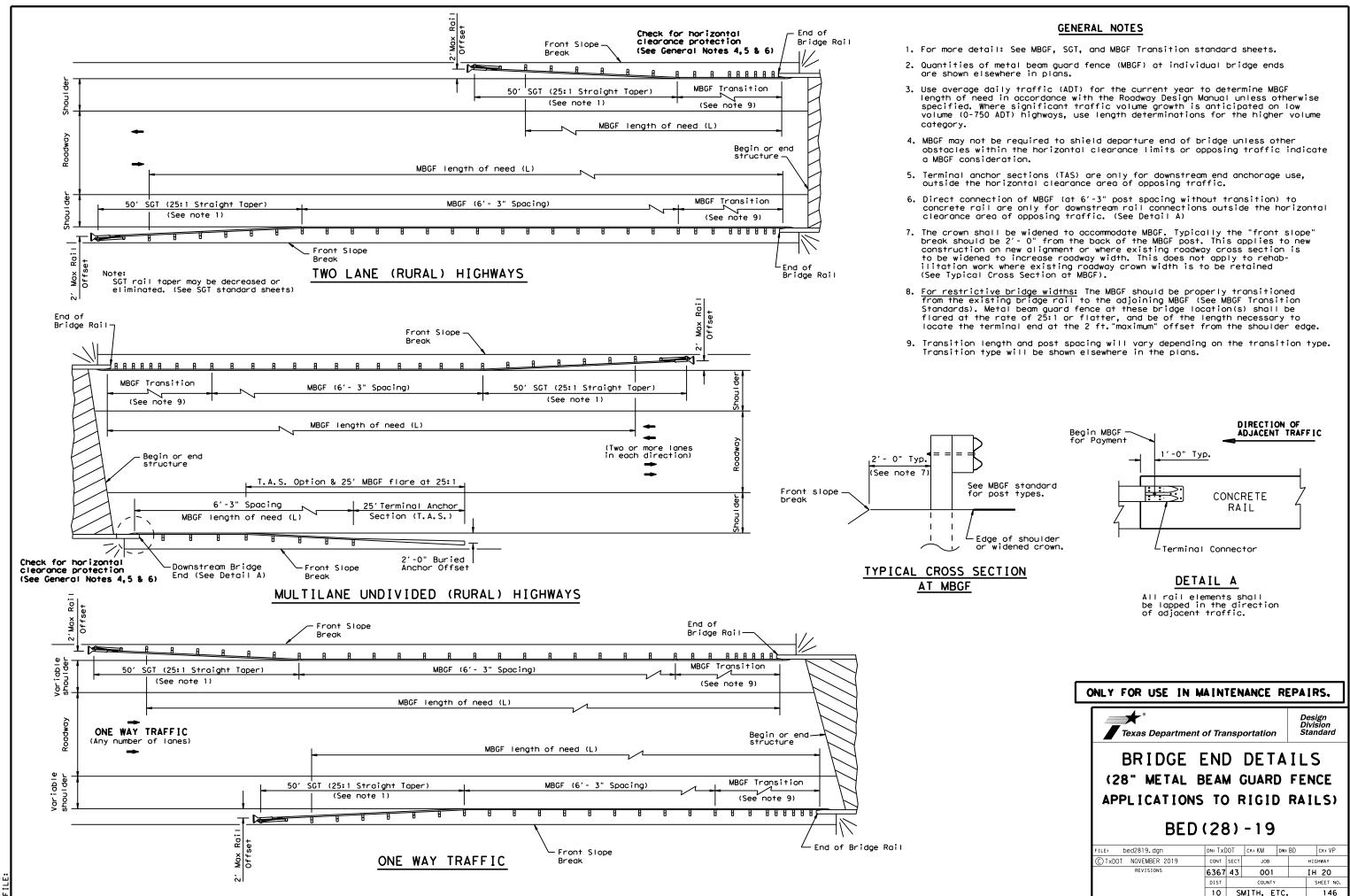
## GENERAL NOTES

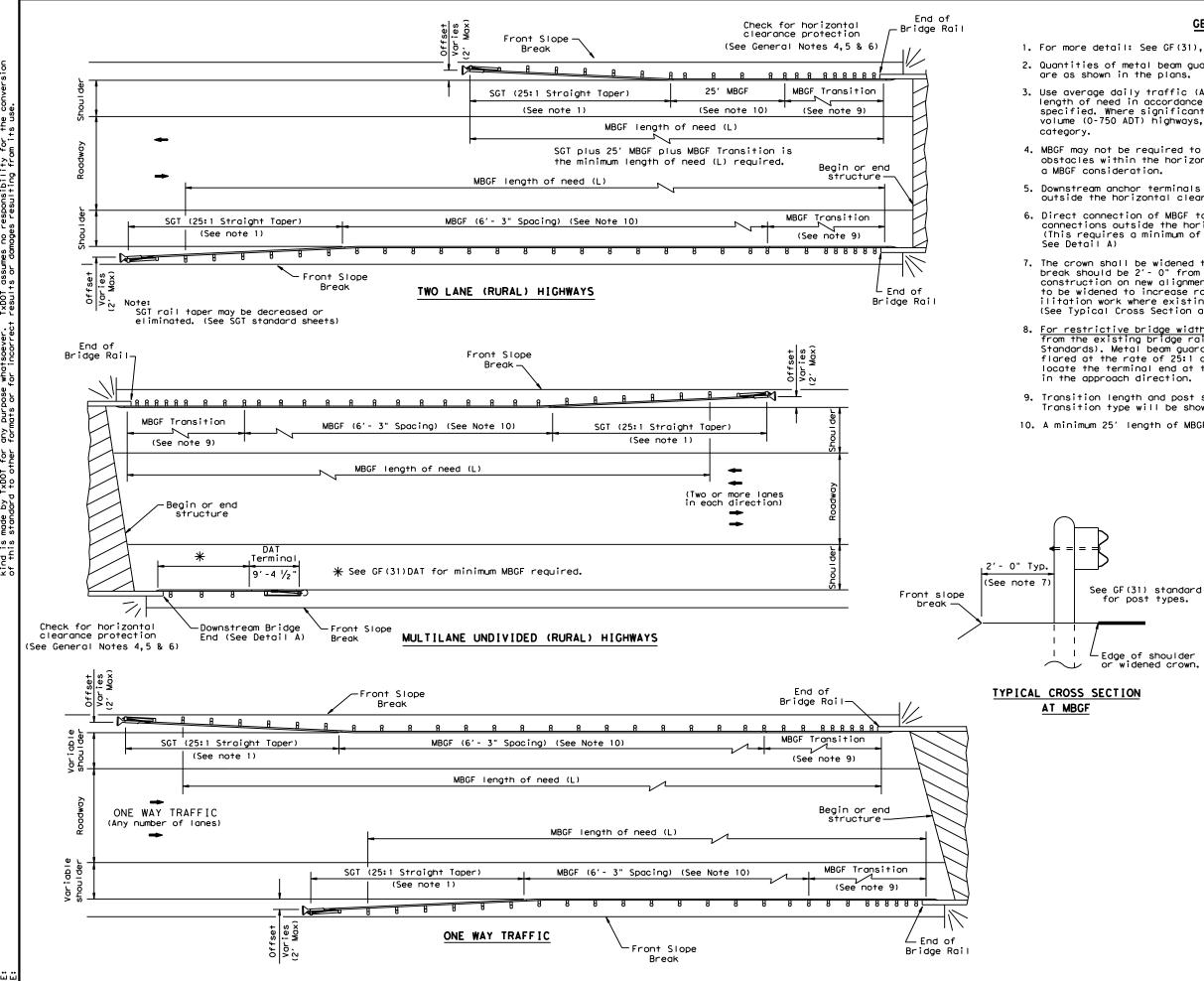
- 1. For custom widths, 31 inches to 57 inches wide. Contact Trinity Highway Products at 1 (800) 527-6050.
- 2. For bi-directional traffic, appropriate transition panels will be required.
- 3. Details of components for the WideTRACC and backups and re-inforcing details will be shown on the manufacturer's shop drawings furnished to the Engineer.
- 4. Concrete shall be class "S" with a minimum compressive strength of 4,000 p.s.i.
- 5. If the cross-slope varies more than 2% over the length of the system, the concrete pad will require leveling. Maximum permissible cross-slope is 8%.
- 6. The installation area should be free from curbs, elevated objects. or depressions.
- 7. The WideTRACC system should be approximately parallel with the barrier or Ç of merging barriers.
- 8. The Unit shown is flared on both sides, but can be flared on a single side ether left or right. The flares will effect the length and width of the system. (See Wing Extension Tables)

	Wid	e-TR	ACC	- BILL OF MATERIAL
	FAST TRACC	TRACC	SHORT TRACC	
PART #	QTY	QTY	QTY	DESCRIPTION
25937A	1			WideFASTRACC Unit Assembly
25939A		1		WideTRACC Unit Assembly
25997A			1	WideSHORTRACC Unit Assembly
3310G	4	4	4	5%∥ Lockwasher
4372G	4	4	4	5% "Flatwasher
4451G	4	4	4	5%∥ Dia x 6″ Exp. Wedge Anchor
6531B	1	1	1	Plastic Nosepiece
6668B	4	4	4	Reflective Sheeting
	AN	ICHOR	HARD	VARE (CONCRETE BASE)
5204B	72	50	18	$rac{1}{8}$ "Dia x 7 $rac{1}{16}$ "Thd Anchor Stud
4372G	72	50	18	% "Flatwasher
3310G	72	50	18	⅓" Lockwasher
3361G	72	50	18	5%∥ Hex Nu†
5206B	6	4	2	Adhesive, Hilti Hit HY-150
	A	NCHOR	HARD	WARE (ASPHALT BASE)
6380G	72	50	18	⅔"Dia x 18" Thd Anchor Stud
4372G	72	50	18	%∥ Flatwasher
3310G	72	50	18	⅓" Lockwasher
3361G	72	50	18	%" Hex Nu†
5206B	15	11	4	Adhesive, Hilti Hit HY-150
ANC	HOR H	ARDWA	RE (	OPTIONAL ITEMS, AS NEEDED)
5207B	A/R	A/R	A/R	Nozzle,Mixer,Hilti Hit HY-150
5208B	A/R	A/R	A/R	Ext.Tube,Mixer,Hilti Hit HY-150
5205B	A/R	A/R	A/R	Dispenser Gun,Hilti Hit HY-150
5209B	A/R	A/R	A/R	Drill Bit, ¼ ", Hilti SDS









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### GENERAL NOTES

1. For more detail: See GF(31), SGT()31, GF(31)TR, and GF(31)TL2 standard sheets. 2. Quantities of metal beam guard fence (MBGF) at individual bridge ends

3. Use average daily traffic (ADT) for the current year to determine MBGF length of need in accordance with the Roadway Design Manual unless otherwise specified. Where significant traffic volume growth is anticipated on low volume (0-750 ADT) highways, use length determinations for the higher volume

4. MBGF may not be required to shield departure end of bridge unless other obstacles within the horizontal clearance limits or opposing traffic indicate

5. Downstream anchor terminals (DAT) are only for downstream end anchorage use, outside the horizontal clearance area of opposing traffic.

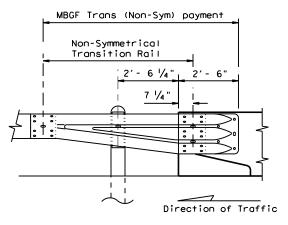
6. Direct connection of MBGF to concrete rails are only for downstream rail connections outside the horizontal clearance area of opposing traffic. (This requires a minimum of three standard line posts plus the DAT terminal,

7. The crown shall be widened to accommodate MBGF. Typically the "front slope" break should be 2'- 0" from the back of the MBGF post. This applies to new construction on new alignment or where existing roadway cross section is to be widened to increase roadway width. This does not apply to rehab-ilitation work where existing roadway crown width is to be retained (See Typical Cross Section at MBGF).

8. For restrictive bridge widths: The MBGF should be properly transitioned from the existing bridge rail to the adjoining MBGF (See MBGF Transition Standards). Metal beam guard fence at these bridge location(s) shall be flared at the rate of 25:1 or flatter, and be of the length necessary to locate the terminal end at the 2 ft. "maximum" offset from the shoulder edge in the approach direction.

9. Transition length and post spacing will vary depending on the transition type. Transition type will be shown elsewhere in the plans.

10. A minimum 25' length of MBGF will be required.



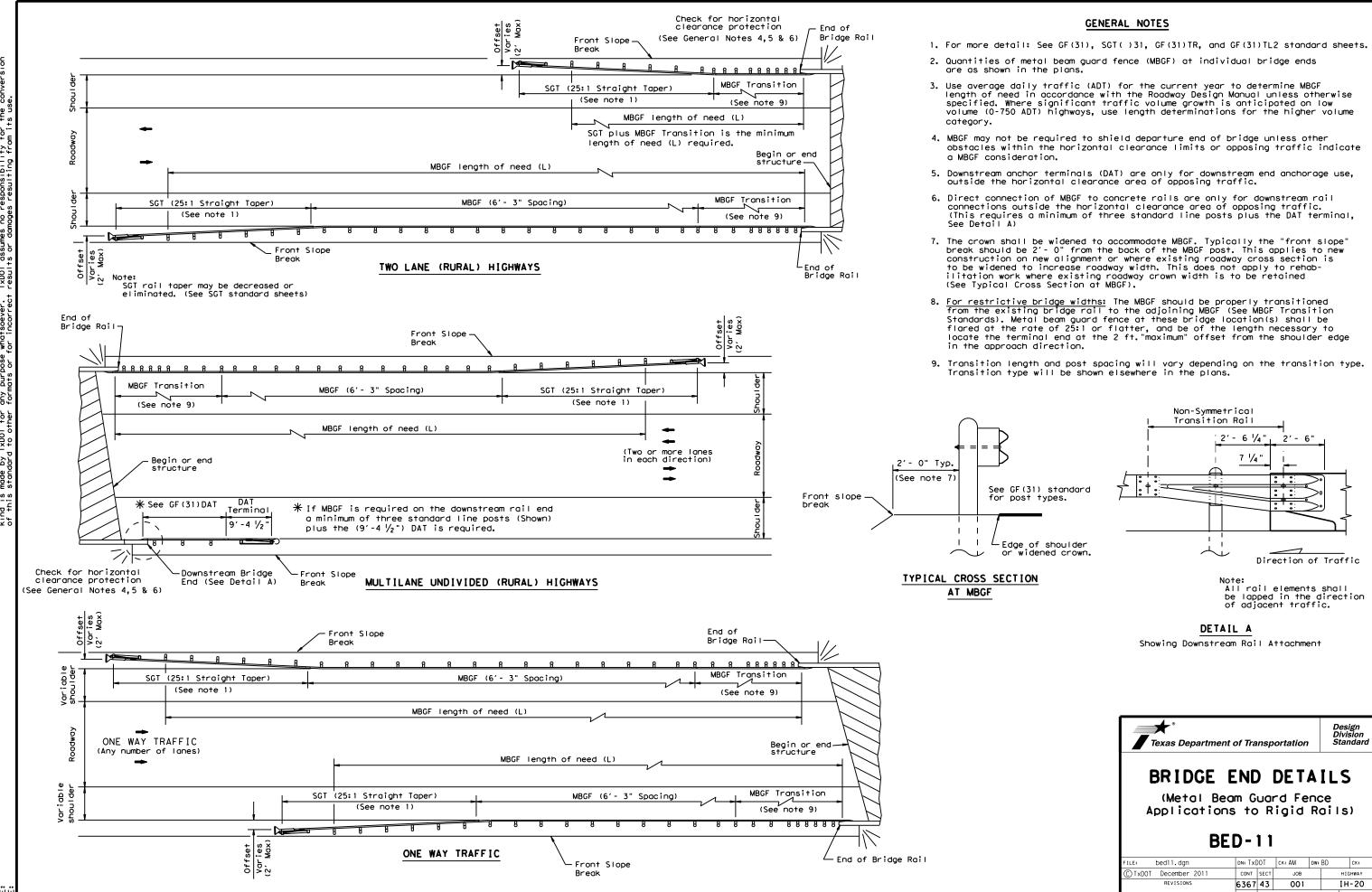
Edge of shoulder or widened crown.

Note: All rail elements shall be lapped in the direction of adjacent traffic.

### DETAIL A

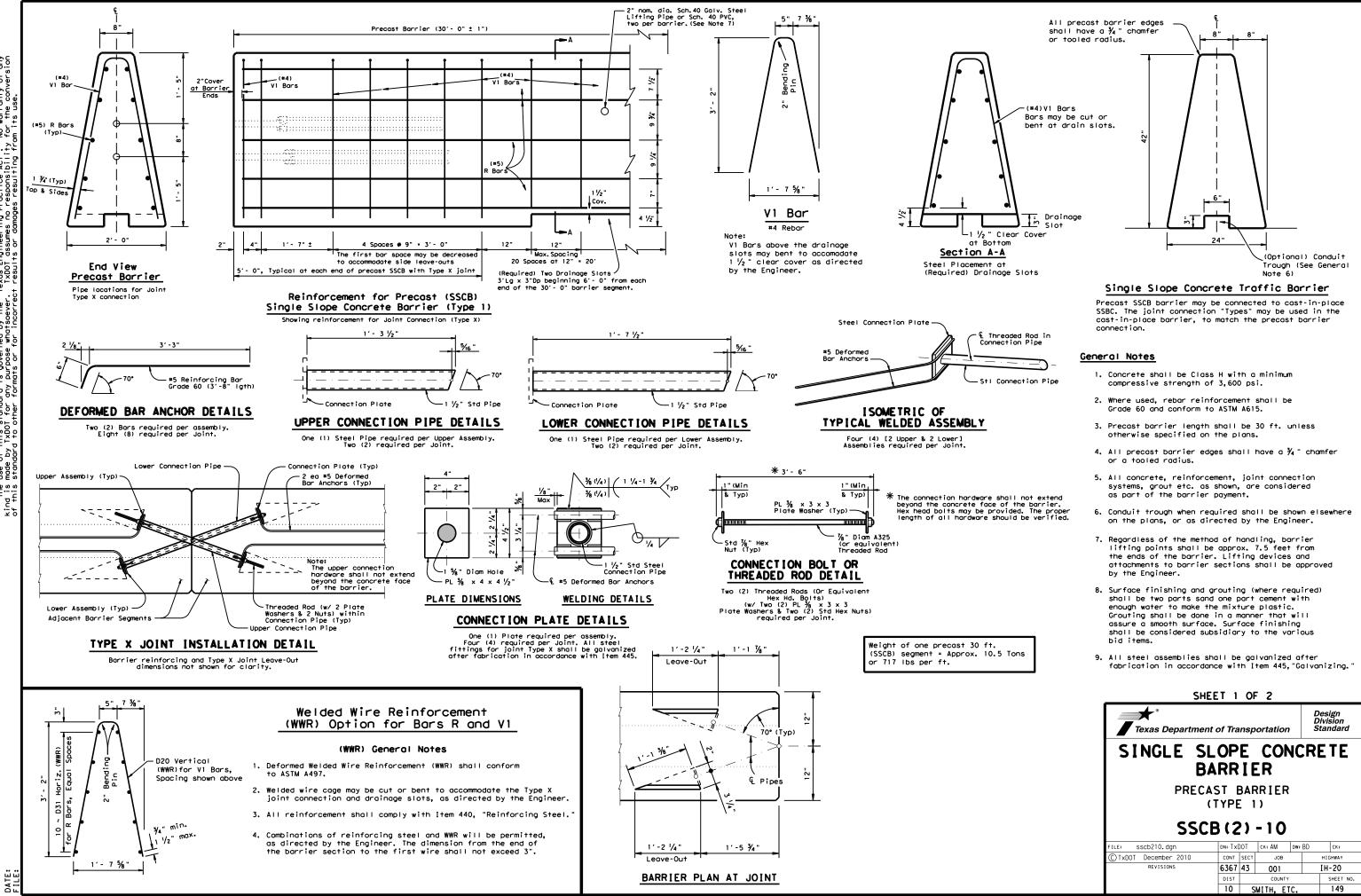
Showing Downstream Rail Attachment

Texas Department	nt of Trans	portation	D	esign Ivision tandard					
BRIDGE	END I	ΟΕΤΑ	IL:	5					
(METAL BEAM GUARD FENCE APPLICATIONS TO RIGID RAILS)									
				S)					
APPLICATION		IGID		5)					
APPLICATION	NS TO F	IGID							
APPLICATION	NS TO F	ск: АМ	RAIL						
APPLICATION E	NS TO F BED-1	Ск: АМ Јов	RAIL DW: BD/VF	р ск:CGL					
APPLICATION E FILE: bed14.dgn © TxDOT: December 2011	BED-1	Ск: АМ Јов	RAIL DW: BD/VF	CK: CGL HIGHWAY					

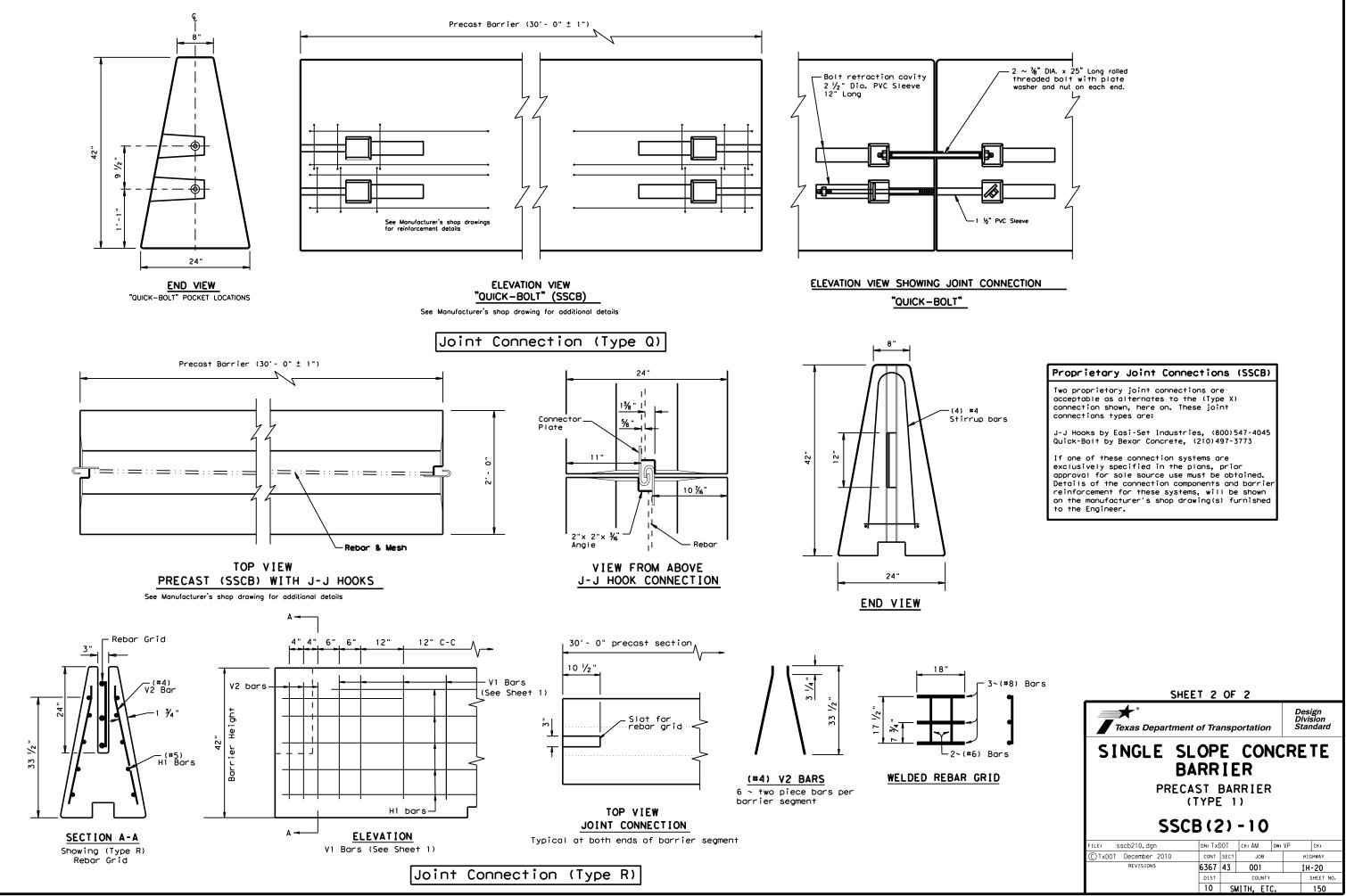


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30' - 0" length overall for precast sections 15' - 0" form construction. 1 1/2" nominal diameter galvanized steel lifting pipe for precast sections (7.5 ft. from each end) 10 1/2 2" a smooth surface at the joint. 4. All concrete shall be class C or H, unless otherwise specified. Slot for rebar grid 5. All reinforcing steel shall be Grade 60, unless otherwise specified. B -Ç _____ T ┋╧╧┋ 7. Chamfer top and end edges  $\frac{3}{4}$  inch. 王王 Ŧ  $\exists$ = =EE Π ∠V1 bars 9. Bar splices for roadway barrier shall be a minimum of 24 times the nominal diameter of the bar. 2′± 4'- 6' H1 bars (#5) Drainage Slot PLAN VIEW (SYMMETRICAL ABOUTCENTER LINE) by the Engineer. V1 bars spaced at 12" C-C maximum Δto 42". 48" or 54" to facilitate precasting. 4" 4" 4" 4¹/₂" 6" 6" 6" 6" 7 /₂" 12" 12" V2 bars ____. 8 в 🚽 TYPICAL SECTION H1 bars (#5) Drainage max -1 1/2" nominal diameter galvanized steel lifting Slot ¼″ min. 3/4" max.opening ۸ pipe for precast sections (7.5 ft. from each end) ELEVATION (SYMMETRICAL ABOUT CENTERLINE) 3-1"D × 3' × 0" Smooth Dowels P D14 wire x N 12" | 12" 2" R a م D20 wire When precast barrier is to be used with the welded wire

D14 wire x (0)

1 1/2

WELDED WIRE FABRIC OPTIONAL REINFORCING

1 1/2"

END VIEW

و

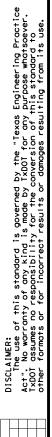
SIDE VIEW

INTERMEDIATE BARRIER JOINT DETAIL (cast-in-place or slip-formed sections)

٥

B

Barrier Height		DIMENSIONS (inches)													
A	B	©	0	Ē	3	6	Ð	()	J	K	Ŀ	3	2	0	
42	24	33 ½	13 1⁄2	21	28 ½	36	15	9 1⁄4	33 1⁄4	15	9 1⁄4	36	72	28	
48	26 ¾ ₃₂	39 ½	15	24	33	42	17 1⁄4	10 ¾	39 1⁄4	17 1⁄4	10 ¾	42	84	31 1/2	
54	28 %	45 1⁄2	16 ½	27	37 1⁄2	48	19 1⁄2	12 1⁄4	45 1/4	19 1⁄2	12 1⁄4	48	96	34 ¾	



fabric option, conventional bar reinforcement will be required within 2 ft., plus

a development length of 18", from the ends of each barrier

Welded wire fabric

**P** x 12 - D20 x D14

60 ksi minimum yield strength

segment.

1. Precast barrier length shall be 30 feet (±1") unless otherwise specified in the plans. Cast-in-place or slip-formed barrier shall have an intermediate barrier joint at a maximum spacing of 100 feet unless otherwise directed by the Engineer. Refer to the intermediate barrier joint detail. Cast-in-place or slip-formed barrier will have the vertical V1 bars placed at 12" C-C maximum except near joints. The narrower vertical bar spacing at the ends of each barrier segment, as shown in the elevation view, will be required at the joints. The V2 bars shown in the elevation view will be replaced by V1 bars for cast-in-place or slip-

2. The usual temporary installation will require the placement of the rebar grid in the ungrouted slot. The usual permanent installation using precast barrier will connect the barrier segments with the rebar grid placed in the slot and grouted in place. 3. When installed in a permanent roadway location, the end connections of the precast barrier shall be grouted with a mixture of two parts sond and one part cement with enough water to make the mixture plastic. Grouting shall be done in a manner that will assure

7

 $\bigcirc$ 

min ACP or equivalent

for lateral

Compressible

Plug(Sponge, etc.)

1"ID Polyethylene

Sleeve or wrap with 30# roofing felt

support

6. Each precast barrier to be installed in a temporary location shall be delivered with a rebar grid.

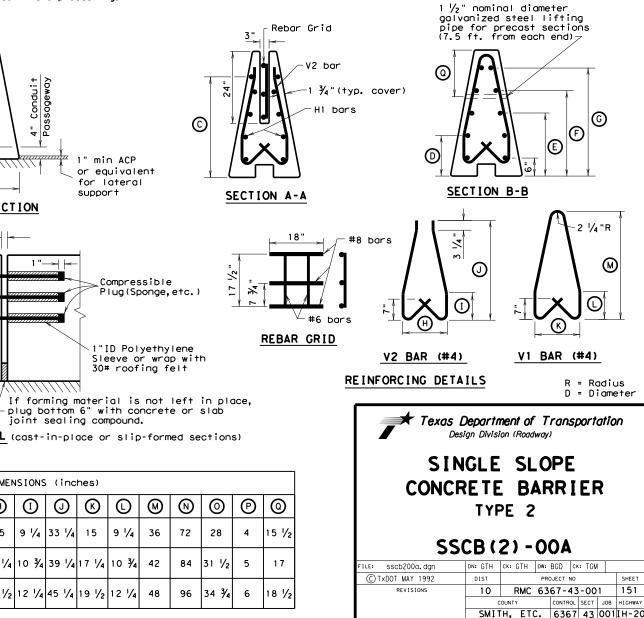
8. Unless otherwise shown in the plans, the Contractor has the option of placing either precast or cast-in-place permanent concrete barrier. Cast-in-place barrier may be slip-formed. Additional reinforcement may be tack welded to the upper two-thirds of the reinforcing cage to provide bracing. Lifting pipe, rebar grid and slot shall be omitted for cast-in-place or slip-form construction.

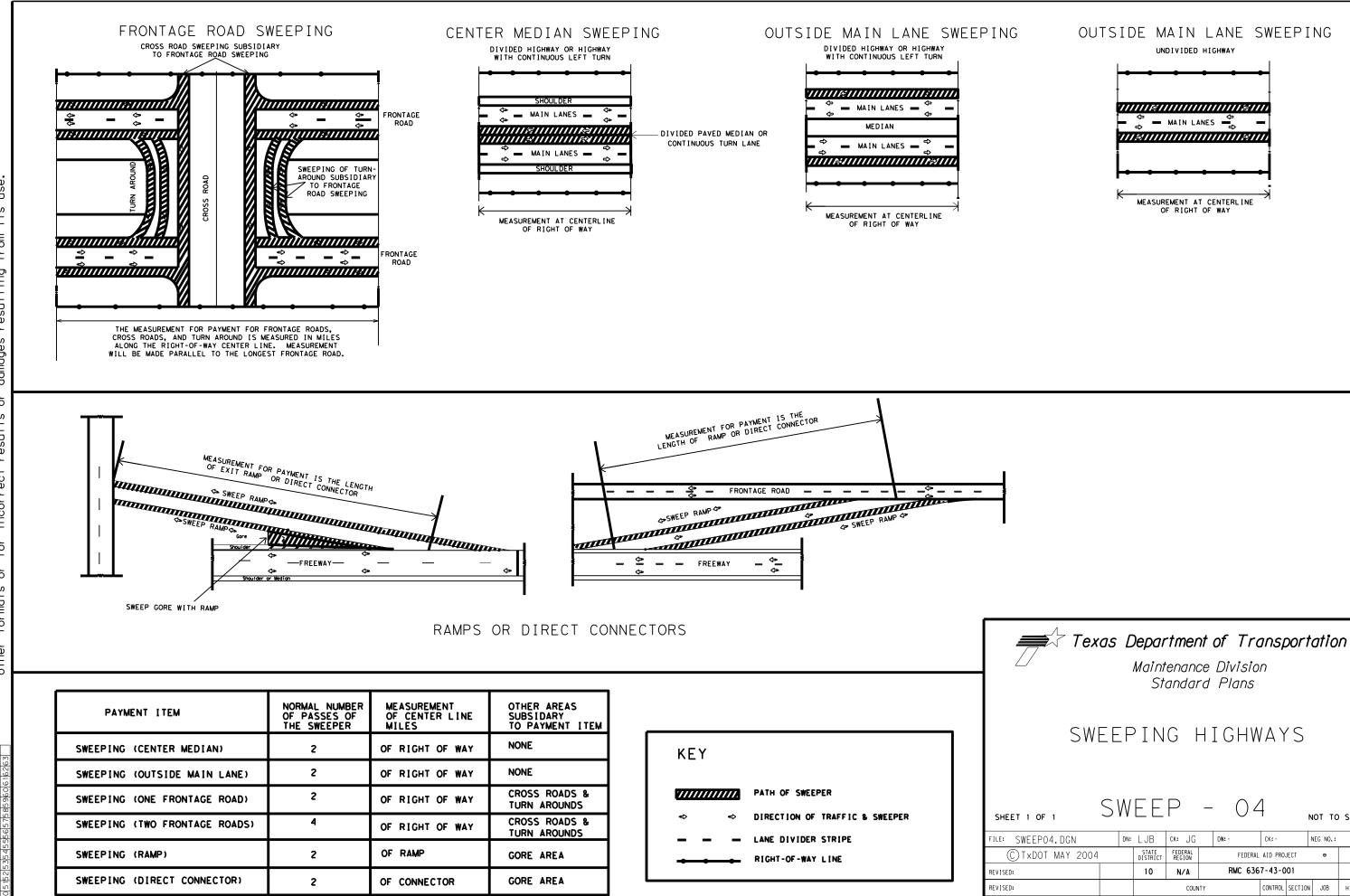
10. Welded wire fabric may be used as an option to conventional reinforcement for precast or cast-in-place barrier. Welded wire fabric shall be made in accordance with ASTM A 497.

Conduit will be provided only when called for elsewhere in the plans. The position of the conduit or conduit passageway may be adjusted to facilitate construction, subject to approval of the Engineer.

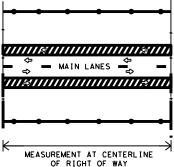
12. Transitions to barrier height, as needed, shall be determined by the Engineer. Changes in barrier height should not normally exceed 2 inches per 30 foot. Vertical steel shall be uniformly transitioned throughout the variation in barrier height as directed

13. A 36 inch minimum height differential between top of barrier and top of ACP shall be required at placement in order to allow for up to 6 inches of future overlays while maintaining a 30 inch minimum future effective height of barrier. Total minimal barrier height for design is therefore dictated by allowance for future overlays plus existing stairstep dimension "S". Minimums typically rounded



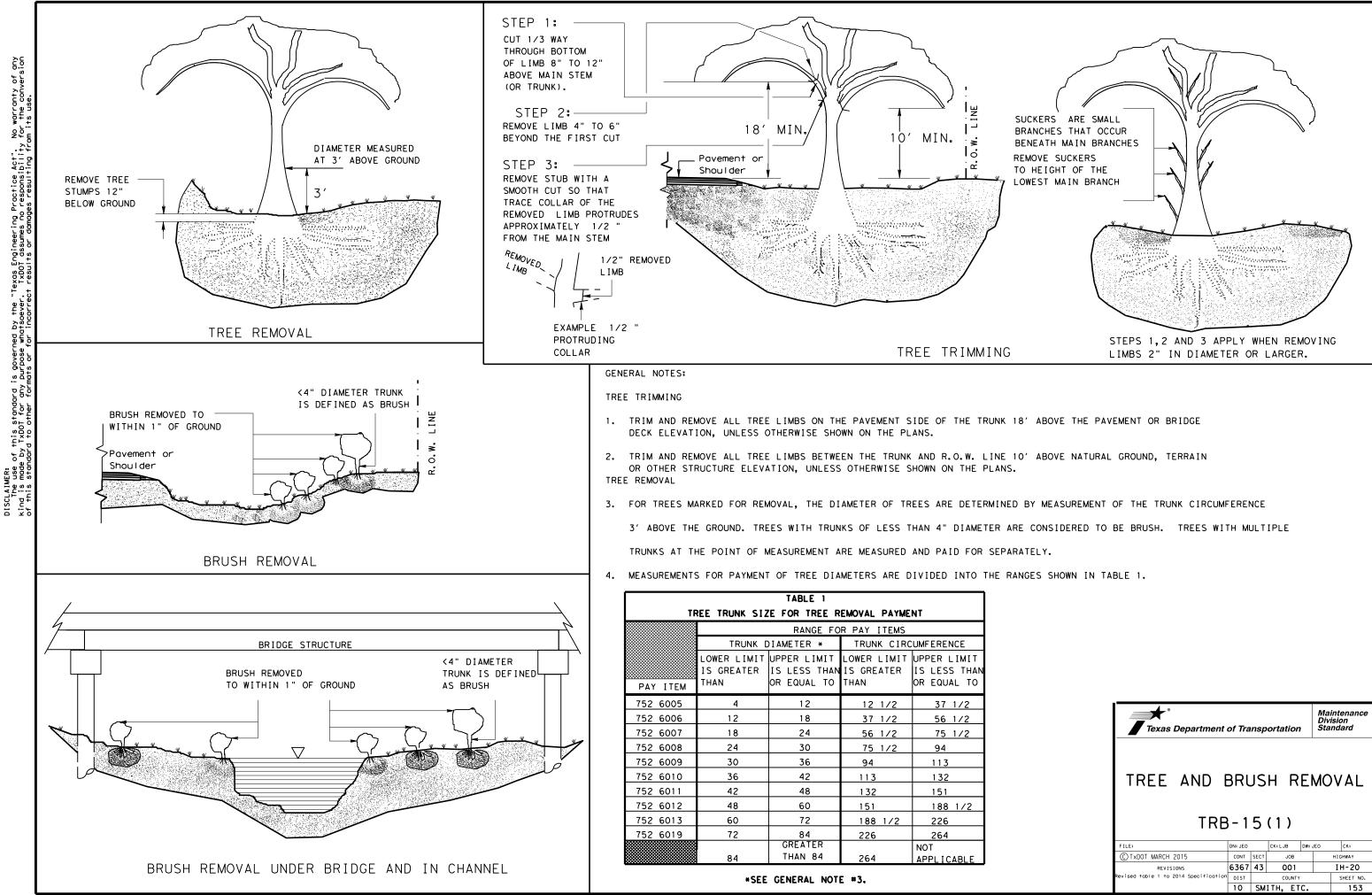


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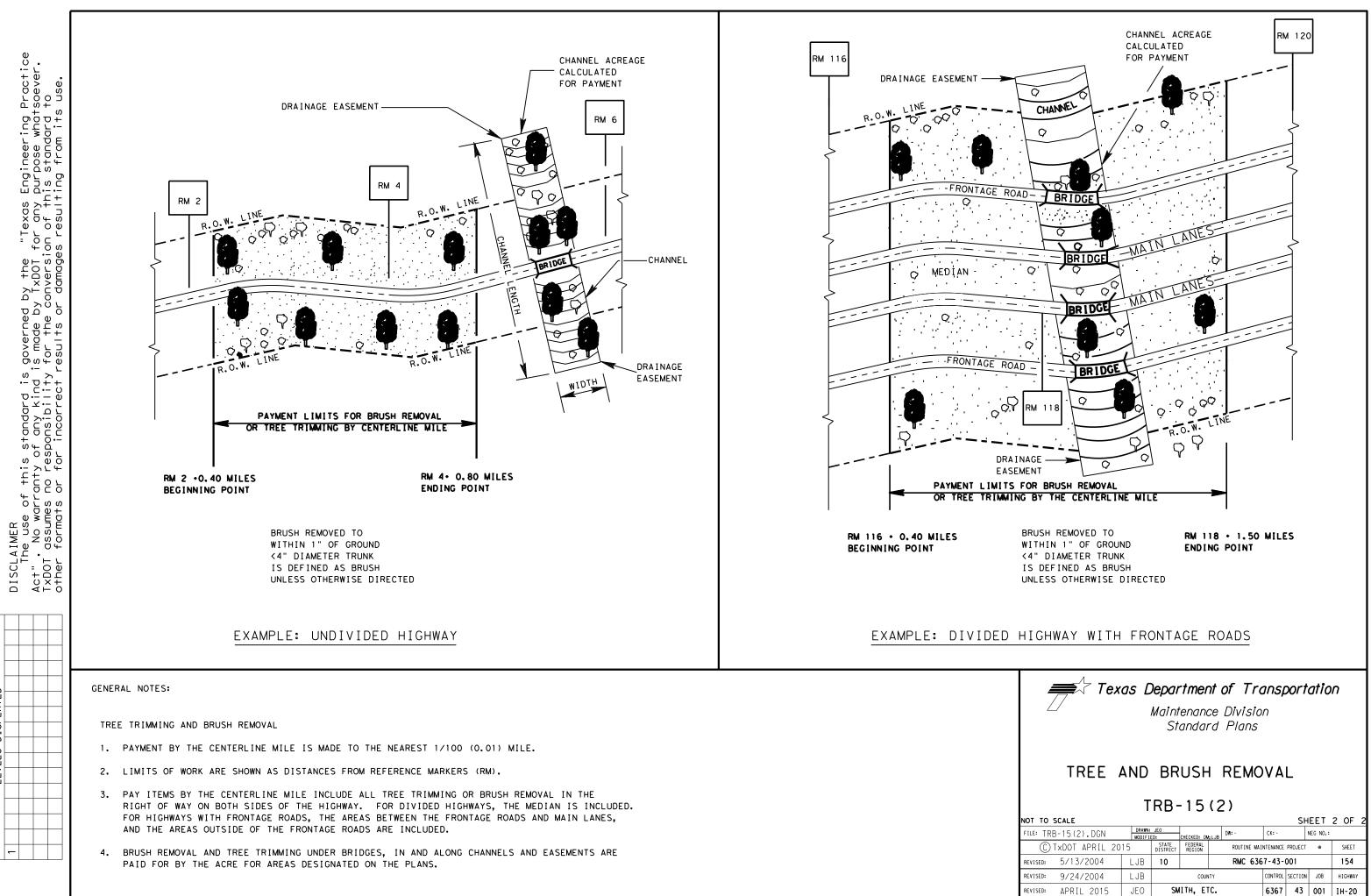


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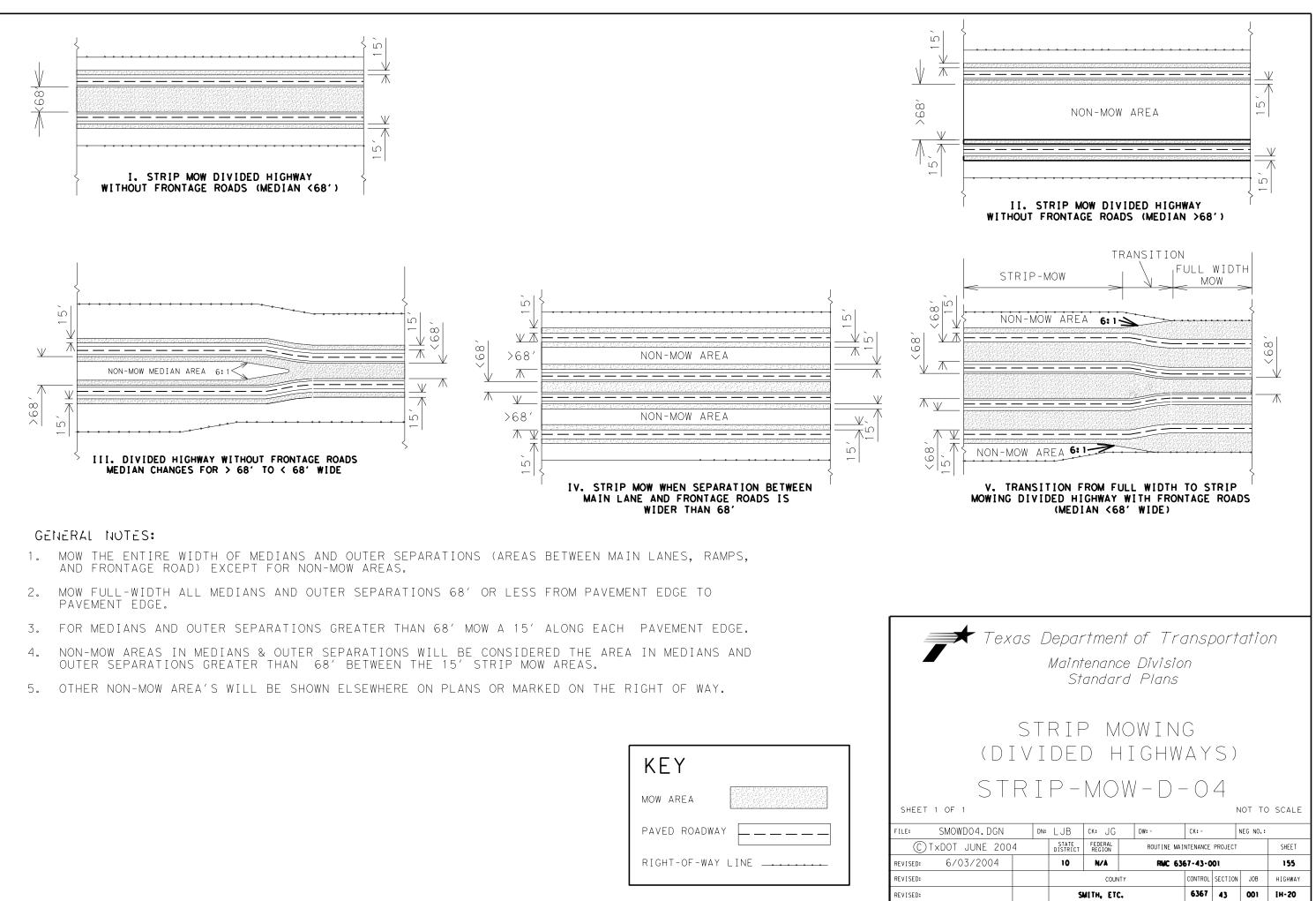


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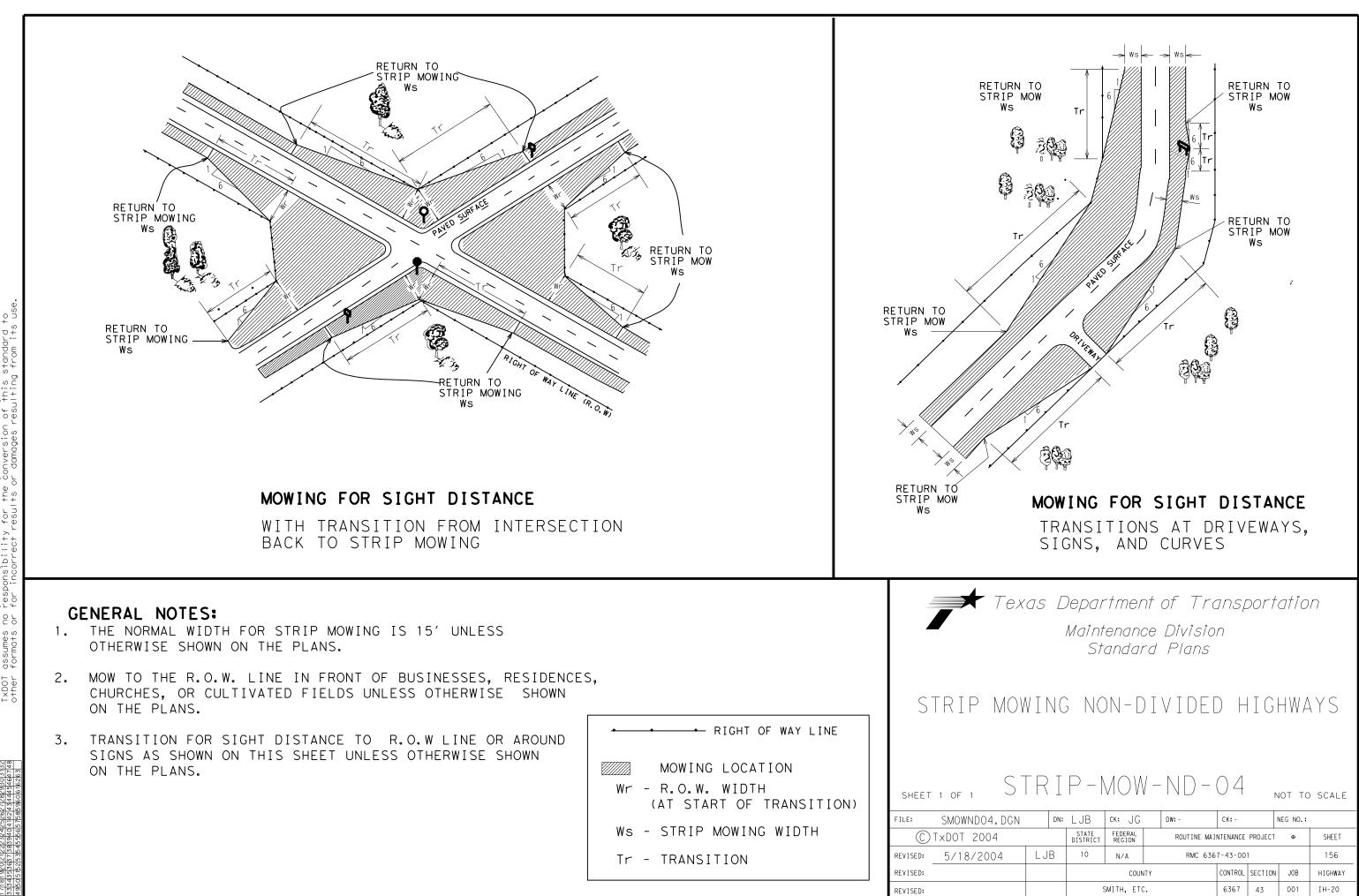
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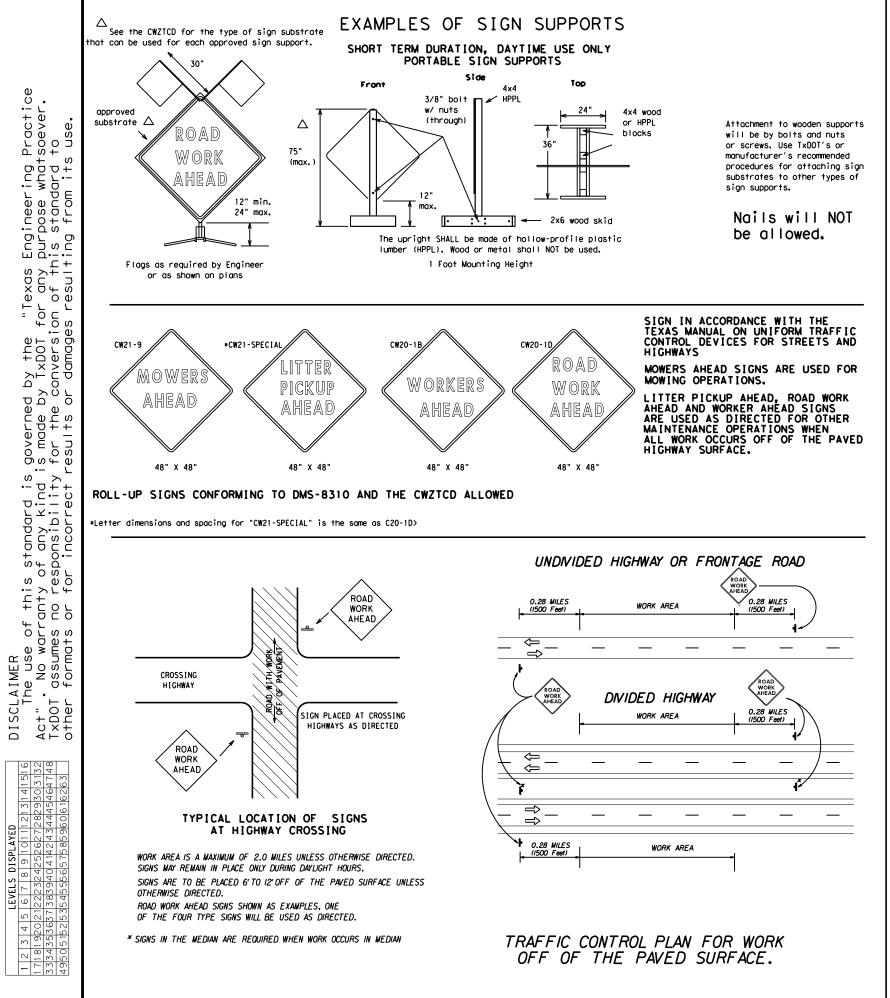
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### GENERAL NOTES FOR WORK ZONE SIGNS

- 1. Contractor shall install and maintain signs in a straight and plumb condition and/or as directed by the Engineer.
- Wooden sign posts shall be painted white.
- Barricades shall NOT be used as sign supports.
- Nails shall NOT be used to attach signs to any support. 4.
- 5.
- guide the traveling public safely through the work zone. requested by the Engineer/Inspector shall not be subsidiary.
- The Contractor shall furnish sign supports listed in the "Compliant Work Zone Traffic Control Device List" (CWZTCD). The Contractor can verify the correct procedures are being followed.
- reflective sheeting as directed by the Engineer/Inspector.
- 9. for identification shall be 1".

- Duration of Work (as defined by the "Texas Manual on Uniform Traffic Control Devices" Part V() The Contractor is responsible for ensuring the sign support and substrate meets crashworthiness. For mowing 1. operation all signs and supportS are Short-term Duration for daytime work.
- 2. The Contractor shall furnish the sign sizes shown on this sheet or as directed by the Engineer.

### SIGN SUBSTRATES

- substrate that can be used on the different types and models of sign supports.
- "Mesh" type materials are NOT an approved sign substrate.
- 3. centers. The Engineer may approve other methods of splicing the sign faces.

### REFLECTIVE SHEETING

- The DMS specifications can be accessed from the following web address: http://manuals.dot.state.tx.us:80/dynaweb/colmates/@Generic__CollectionView;cs=default;ts=default
- White sheeting, meeting the requirements of DMS-8300 Type C (High Specific Intensity), shall be used for signs with white background and channelizing devices.
- SIGN LETTERS
- first class workmanship in accordance with Department Standards and Specifications.

### REMOVING OR COVERING

- Signs should be removed or completely covered when not mowing.
- Duct tape or other adhesive material shall NOT be affixed to a sign face. 2.
- 3. Signs and supports shall be removed by the end of the day.

### SIGN SUPPORT WEIGHTS

- 2. The sandbags will be tied shut to keep the sand from spilling and to maintain a constant weight.
- Rock, concrete, iron, steel or other solid objects will not be permitted for use as sign support weights. 3.
- Sandbags should weigh a minimum of 35 lbs and a maximum of 50 lbs. 4.
- Sandbags shall be made of a durable material that tears upon vehicular impact. 5.
- Rubber (such as tire inner tubes) shall NOT be used for sandbags. 6.
- 7.
- 8. supports.
- 9.

Any sign, sign support or traffic control device that is struck or damaged by the Contractor or his/her construction equipment shall be replaced or repaired as soon as possible by the Contractor at the Contractor's expense.

Only are availabled another shall be used. A seen of the									
Only pre-qualified products shall be used. A copy of the "Compliant Work Zone Traffic Control Devices List" (CWZICD) describes pre-qualified products and their sources and may be obtained by contacting:	Texas Department of Transportation								n
Standards Engineer Traffic Operations Division - TE Texas Department of Transportation 125 East 11th Street					0	d Plans	"'		
Austin, Texas 78701-2483 Phone (512) 416-3120 Fax (512) 416-3299		TRAF	ROADSIDE C CONTROL PLAN				N		
Instructions to locate the "CWZTCD" on TxDOT website are:									
Stort at website - www.dot.state.tx.us Click on "About TxDOI",	SI	HEET 1 OF 1	R	RS-1	CP-	05		NOT TO	SCALE
Click on "Organizational Chart",	FILE:	RSTCP05.DGN	DN:	LJB	ск: JG	DW: -	СК:-	NEG NO.:	
Click on Traffic Operations Box,		C TxDOT FEBRUARY	2005	STATE DISTRICT	FEDERAL REGION	FEDERAL	. AID PROJEC	T	SHEET
Click on "Compliant Work Zone Traffic Control Devices", Click on "View PDF",	REVIS	ED: September 17, 2004		10	N/A	RMC 63	67-43-	001	157
This site is printable.		ED: FEBRUARY 2, 2005 placement in TCP		COUNTY		ſY	CONTROL SE	CTION JOB	H]GHWAY
	REVIS	ED:			SMITH,	ETC.	6367	43 001	IH-20

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All signs shall be installed in accordance with the plans or as directed by the Engineer. Signs shall be used to regulate, warn, and

The Contractor may furnish either the sign design shown in the plans or in the "Standard Highway Sign Designs for Texas" (SHSD). The Engineer/Inspector may require the Contractor to furnish other work zone signs that are shown in the TMUTCD but may have been omitted from the plans. Any variation in the plans shall be documented by written agreement between the Engineer and the Contractor's Responsible Person. All changes must be documented in writing before being implemented. This can include documenting the changes in the Inspector's TxDOT diary and having both the Inspector and Contractor initial and date the agreed upon changes. The additional signs

shall install the sign support in accordance with the manufacturer's recommendations. If there is a question regarding installation procedures, the Contractor shall furnish the Engineer a copy of the manufacturer's installation recommendations so that the Engineer

The Contractor is responsible for sign installations and replacing signs with damaged or cracked substrates and/or damaged or marred

Identification markings may be shown only on the back of the sign substrate. The maximum height of letters and/or company logos used

10. The Contractor shall replace damaged wood posts. New or damaged wood sign posts shall not be spliced.

The Contractor shall ensure that the sign substrate is allowed for the type of sign support that is being used. The CWZICD lists each

All wooden individual sign panels fabricated from 2 or more pieces shall have one or more plywood cleat, 1/2" thick by 6" wide, fastened to the back of the sign and extending fully across the sign. The cleat shall be attached to the back of the sign using wood screws that do not penetrate the face of the sign panel. The screws shall be placed on both sides of the splice and spaced at 6"

Reflectorized signs shall be constructed of sheeting meeting the color and retro-reflectivity requirements of DMS-8300 or DMS-8310.

Orange sheeting, meeting the requirements of DMS-8300 Type E (Fluorescent Prismatic), shall be used for signs with orange backgrounds.

1. All sign letters and numbers shall be clear, and open rounded type uppercase alphabet letters as approved by the Federal Highway Administration (FHWA) and as published in the "Standard Highway Sign Design for Texas" manual. Signs, letters and numbers shall be of

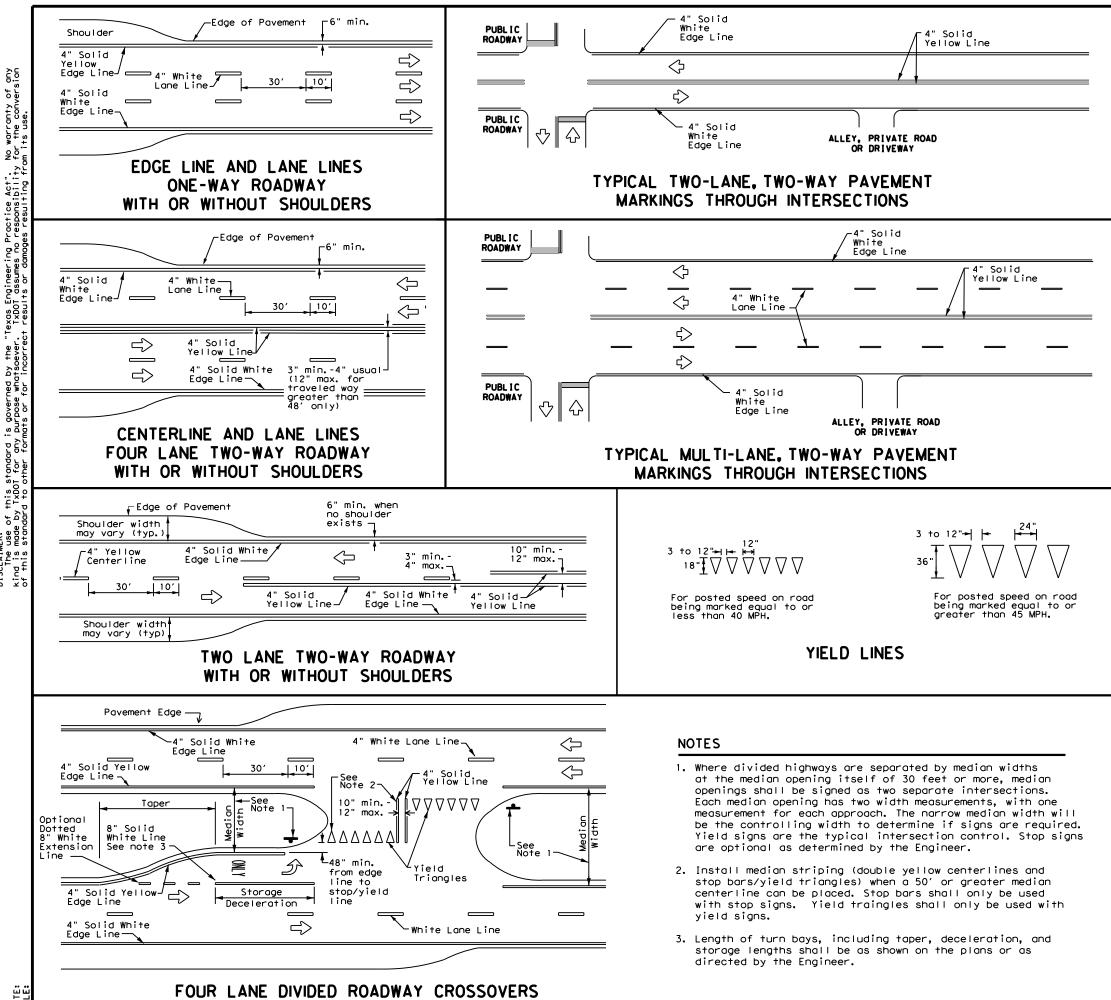
Where sign supports require the use of weights to keep from turning over, the use of sandbags with dry cohesionless sand is recommended.

Rubber ballasts (such as those used with cones or edgeline channelizers) shall NOT be used as sign support weights.

Sandbags shall only be placed along or laid over the base supports of the traffic control device and shall not be suspended above ground level or hung with rope, wire, chains or other fasteners. Sandbags shall be placed along the length of the skids to weigh down the sign

Sandbags shall NOT be placed under the skid and shall not be used to level sign supports placed on slopes.

CONTRACTOR REQUIREMENTS FOR MAINTAINING PERMANENT SIGNS WITHIN THE PROJECT LIMITS



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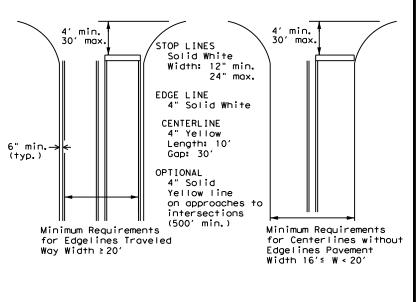
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### GENERAL NOTES

- 1. Edgeline striping shall be as shown in the plans or as directed by the Engineer. The edgeline should not be placed less less than 6 inches from the edge of pavement. This distance may vary due to pavement raveling or other conditions. Edgelines are not required in curb and gutter sections of roadways.
- 2. The traveled way includes only that portion of the roadway used for vehicular travel. It does not include the parking lanes, sidewalks, berms and shoulders. The traveled ways shall be measured from the inside of edgeline to the inside of edgeline of a two lane roadway.

MATERIAL SPECIFICATIONS	
PAVEMENT MARKERS (REFLECTORIZED)	DMS-4200
EPOXY AND ADHESIVES	DMS-6100
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	DMS-6130
TRAFFIC PAINT	DMS-8200
HOT APPLIED THERMOPLASTIC	DMS-8220
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240

All pavement marking materials shall meet the required Departmental Material Specifications as specified by the plans.

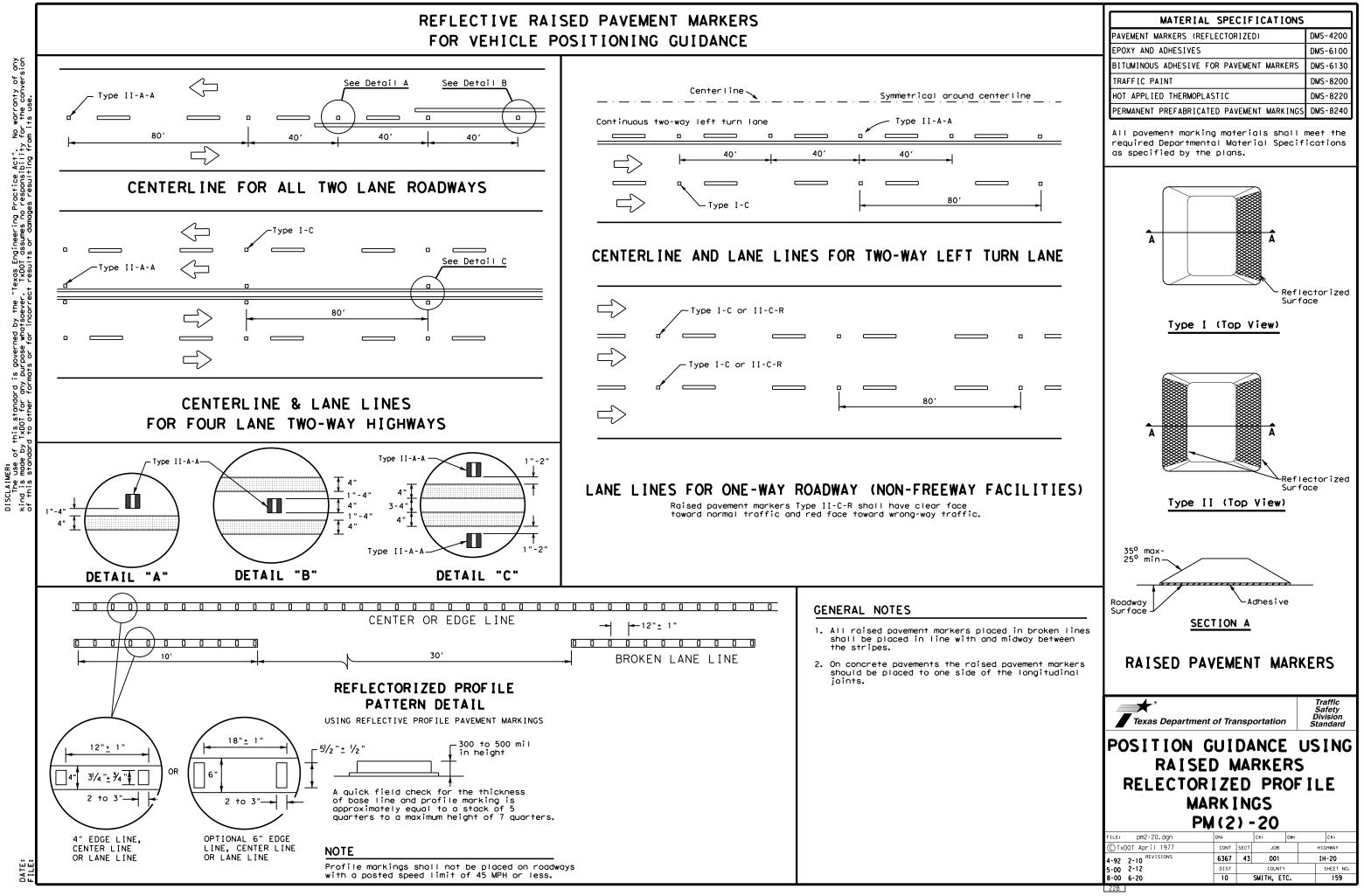


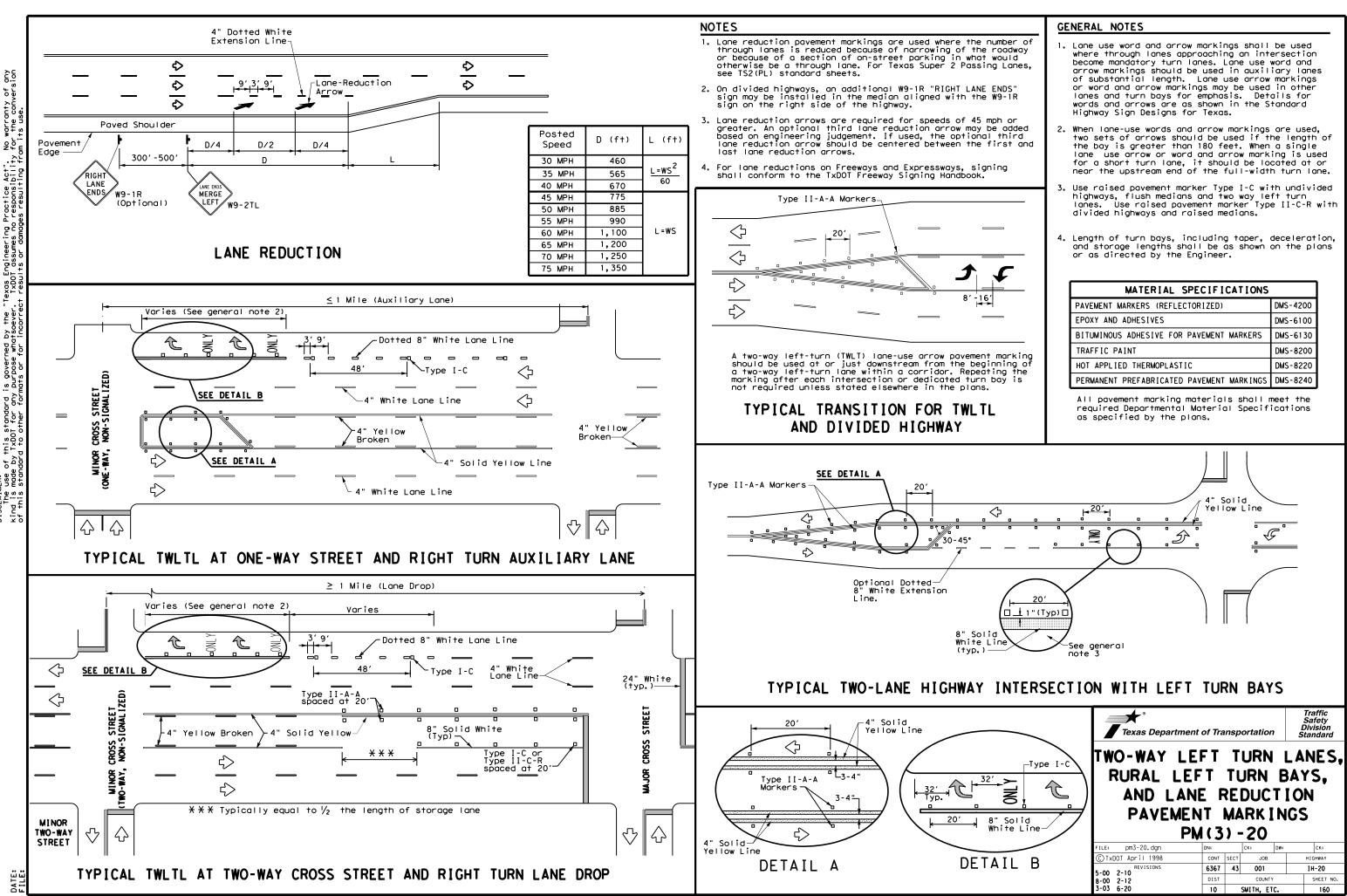
### GUIDE FOR PLACEMENT OF STOP LINES. EDGE LINE & CENTERLINE

Based on Traveled Way and Pavement Widths for Undivided Highways

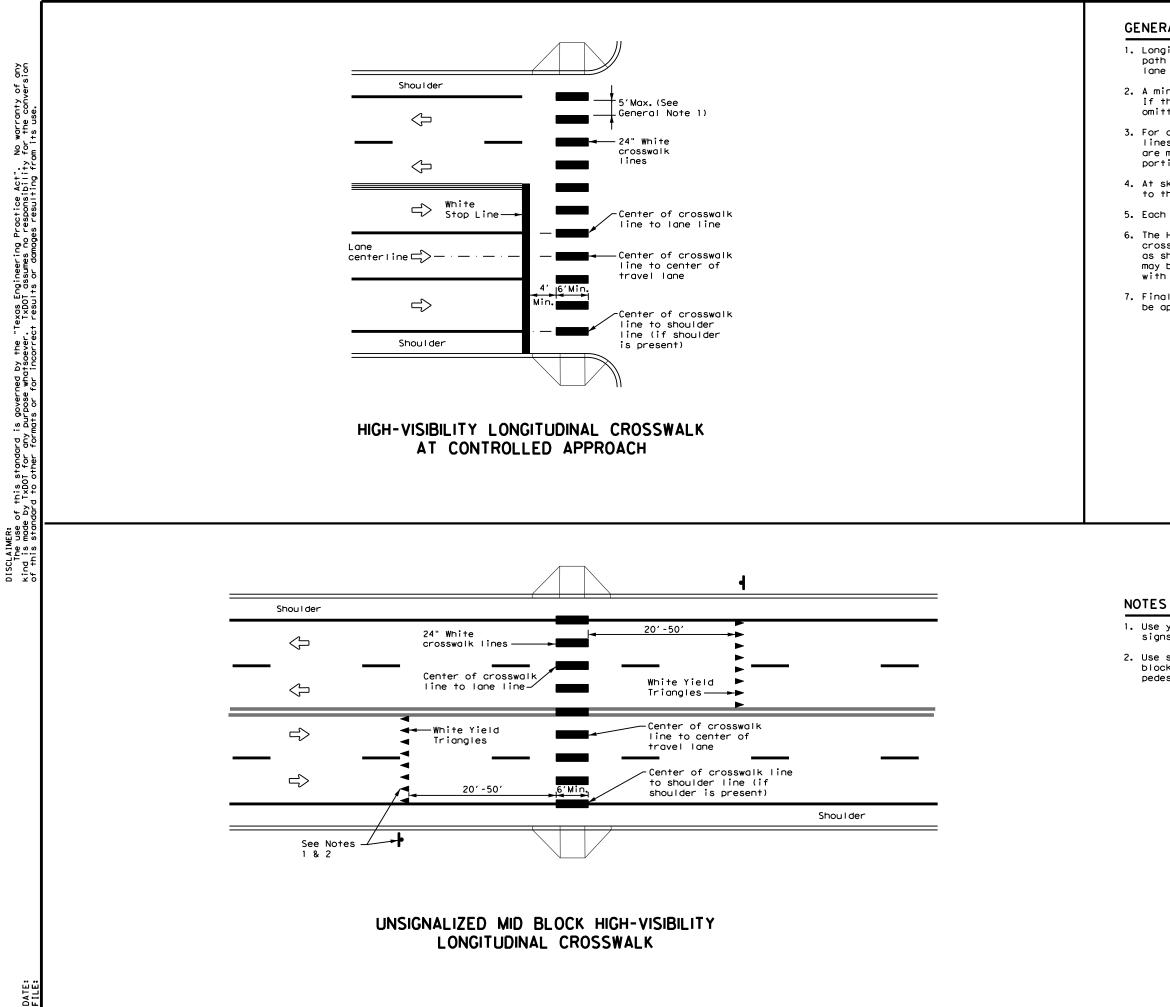
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	ENT N P <u>M(1</u> )	•	· · -	N	GS
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FILE: pm1-20. dgn © TxDOT November 1978	PM ( 1 )	) -	<b>20</b>		Ск:
FILE: pm1-20, dgn	DN:	) –	<b>20</b> ск: јов		CK: HIGHWAY

# FOR VEHICLE POSITIONING GUIDANCE





Texas Engineering Practice Act". TxDOT assumes no responsibility SCLAIMER: The use of this standard is governed by the The use by TXDOI for any purpose whatseever this standard to other formats or for incorre



### GENERAL NOTES

1. Longitudinal crosswalk lines should not be placed in the wheel path of vehicles. Center the crosswalk lines on travel lanes, lane lines, and shoulder lines (if present).

2. A minimum 6" clear distance shall be provided to the curb face. If the last crosswalk line falls into this distance it must be omitted.

3. For divided roadways, adjustments in spacing of the crosswalk lines should be made in the median so that the crosswalk lines are maintained in their proper location across the travel portion of the roadway.

4. At skewed crosswalks, the crosswalk lines are to remain parallel to the lane lines.

5. Each crosswalk shall be a minimum of 6' wide.

6. The High-Visibility Longitudinal Crosswalk is the preferred crosswalk pattern on State Highways. Other crosswalk patterns as shown in the "Texas Manual on Uniform Traffic Control Devices" may be used. All crosswalk designs and dimension shall comply with the "Texas Manual on Uniform Traffic Control Devices."

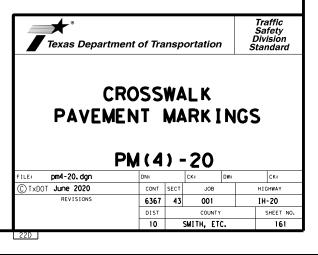
7. Final placement of Stop Bar/Yield Triangles and Crosswalk shall be approved by the Engineer in the field.

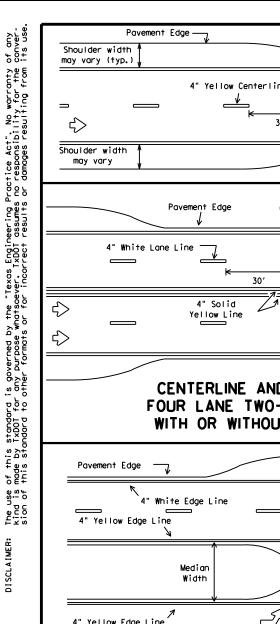
MATERIAL SPECIFICATIONS	
PAVEMENT MARKERS (REFLECTORIZED)	DMS-4200
EPOXY AND ADHESIVES	DMS-6100
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	DMS-6130
TRAFFIC PAINT	DMS-8200
HOT APPLIED THERMOPLASTIC	DMS-8220
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240

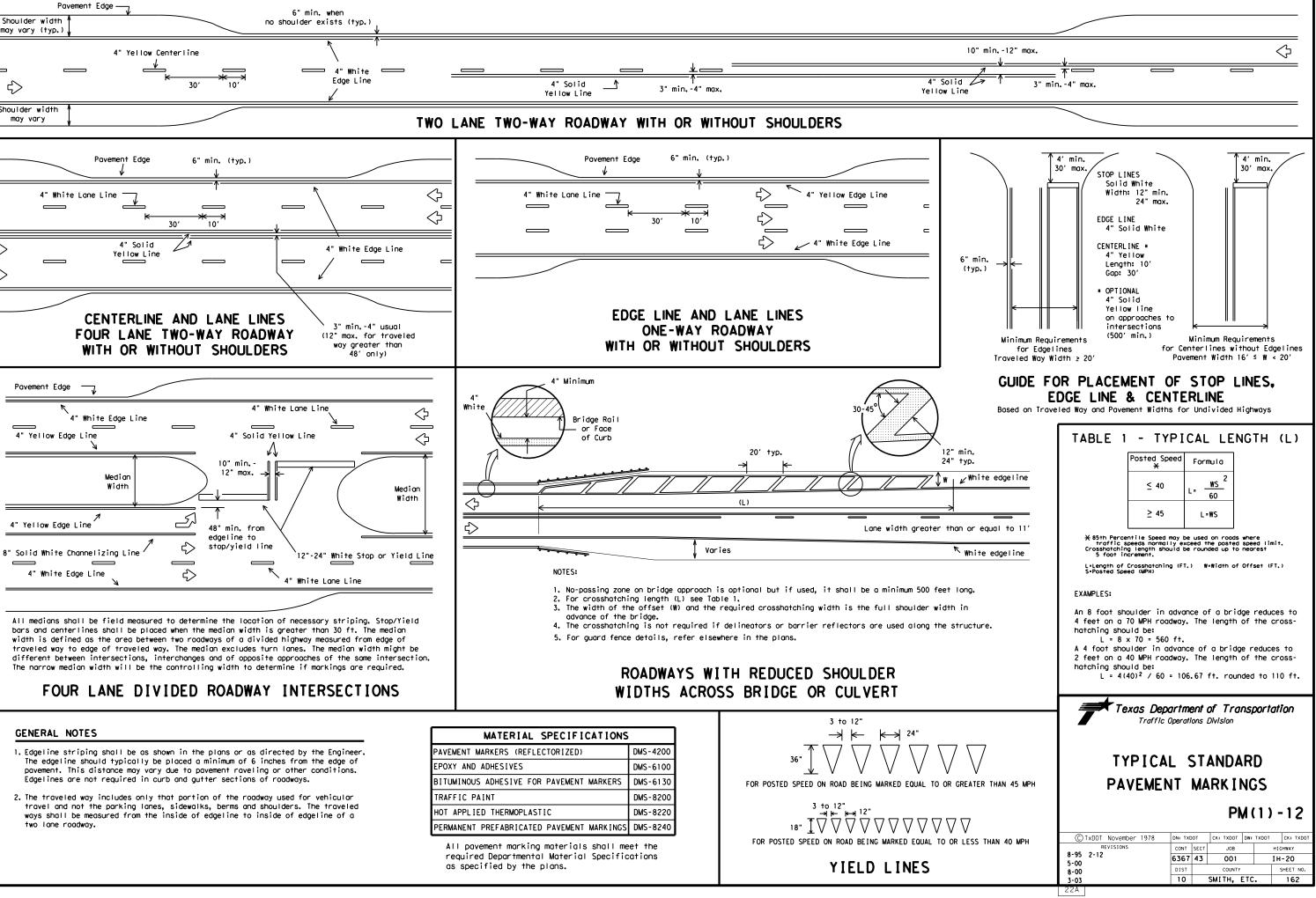
All pavement marking materials shall meet the required Departmental Material Specifications as specified by the plans.

1. Use yield triangles with "Yield Here to Pedestrians" signs at unsignalized mid block crosswalks.

2. Use stop bars with "Stop Here on Red" signs at mid block crosswalks controlled by traffic signals or pedestrian hybrid beacons.

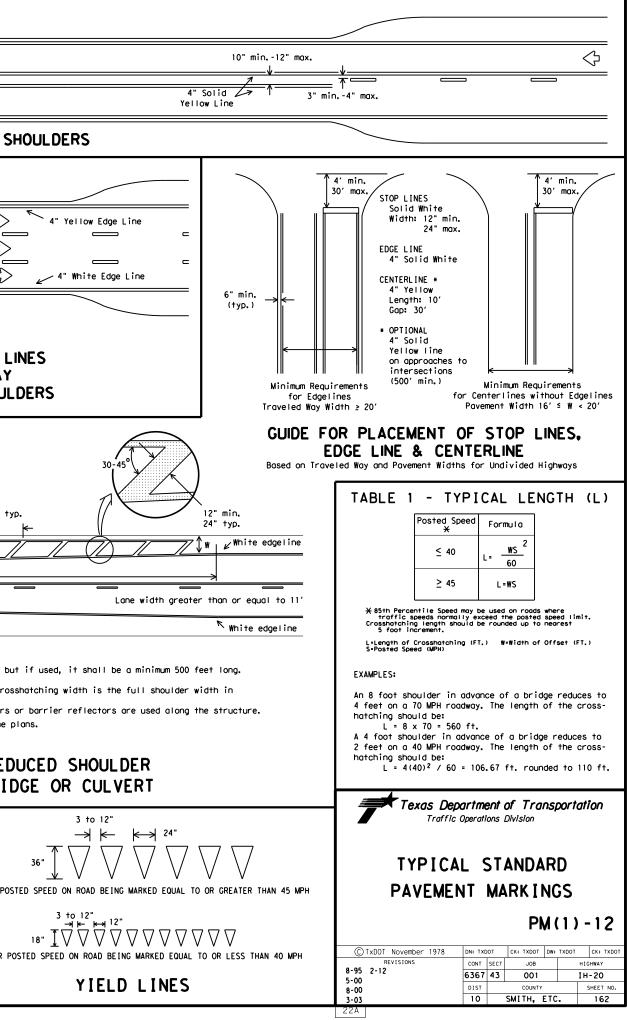


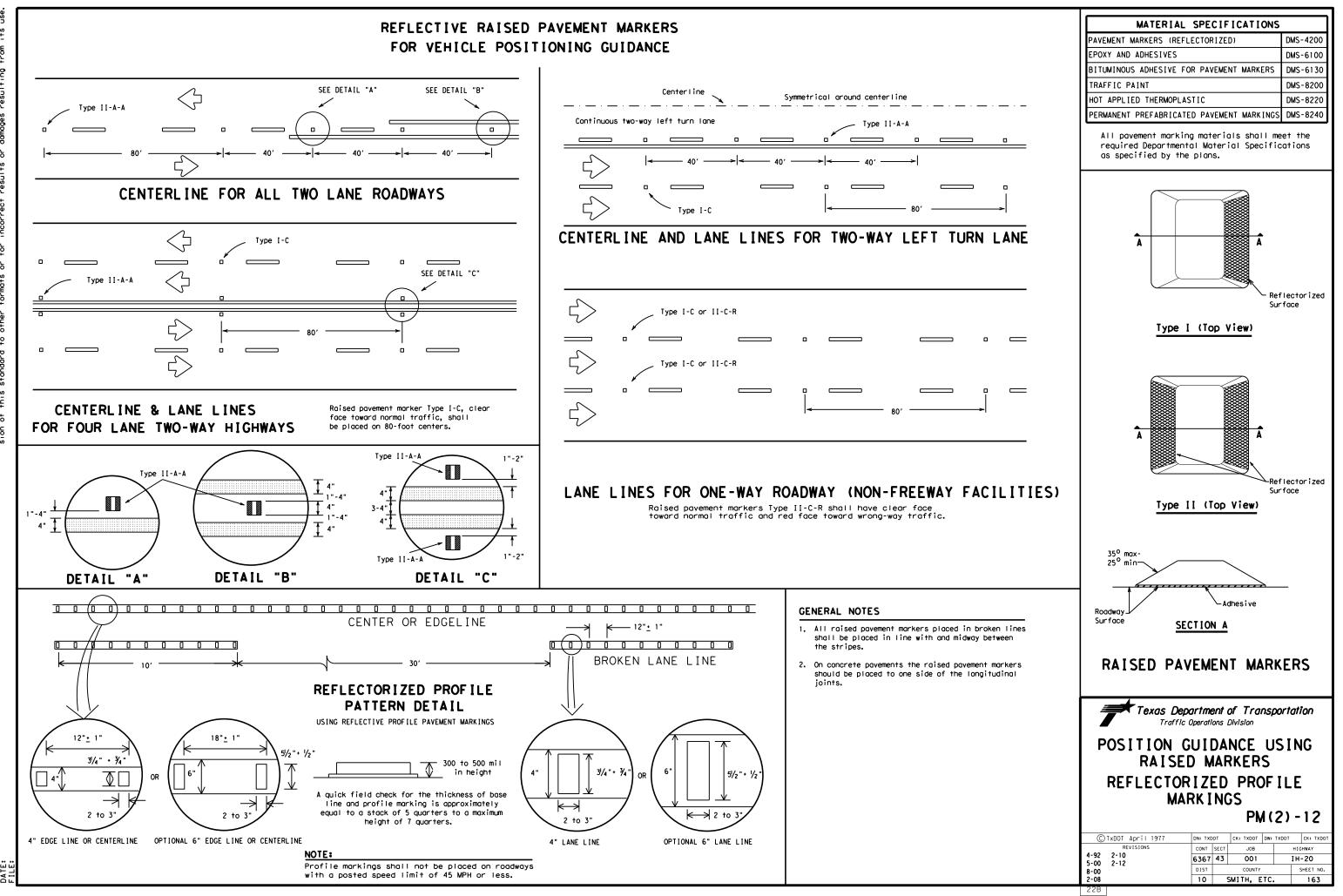


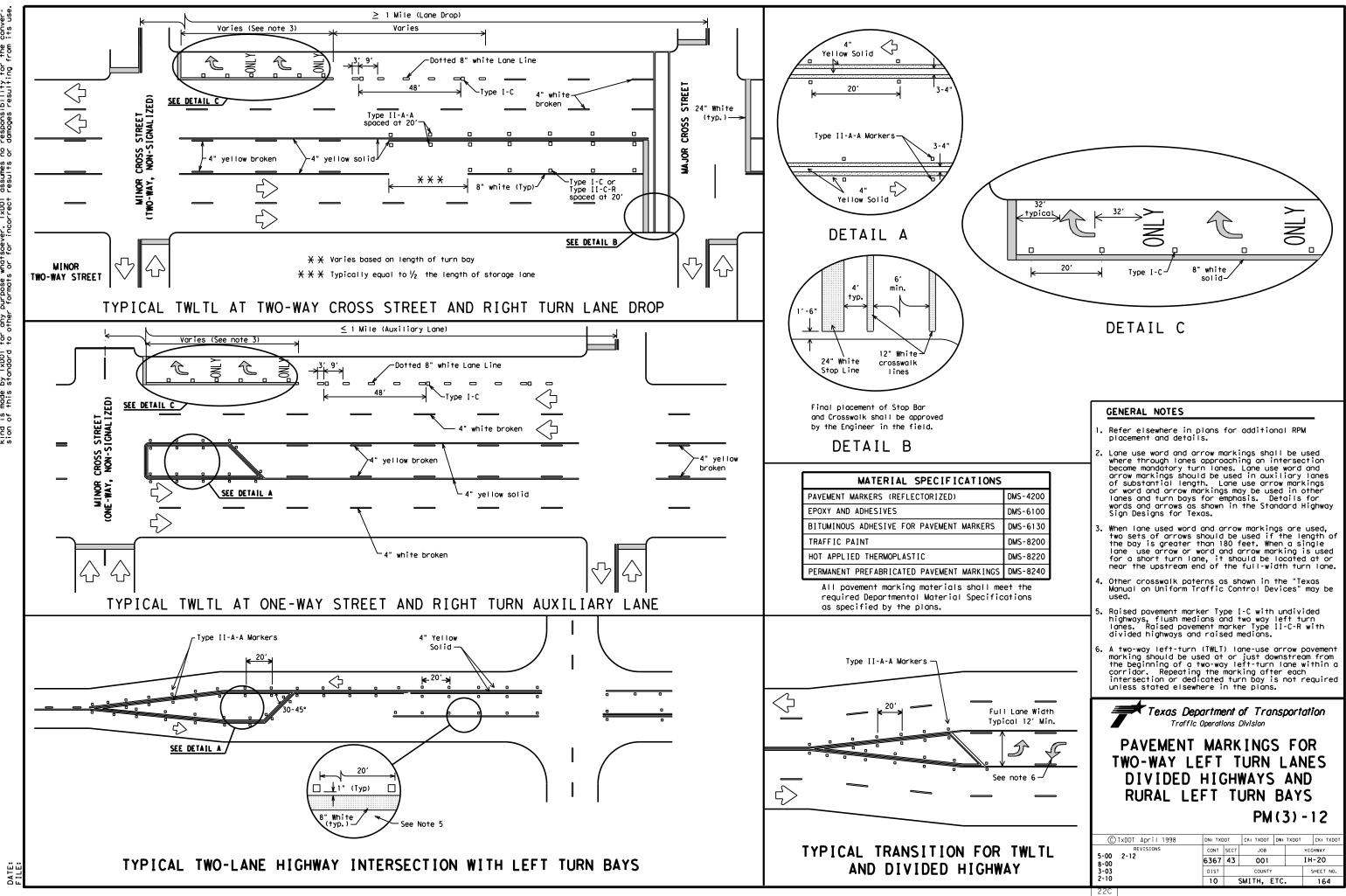


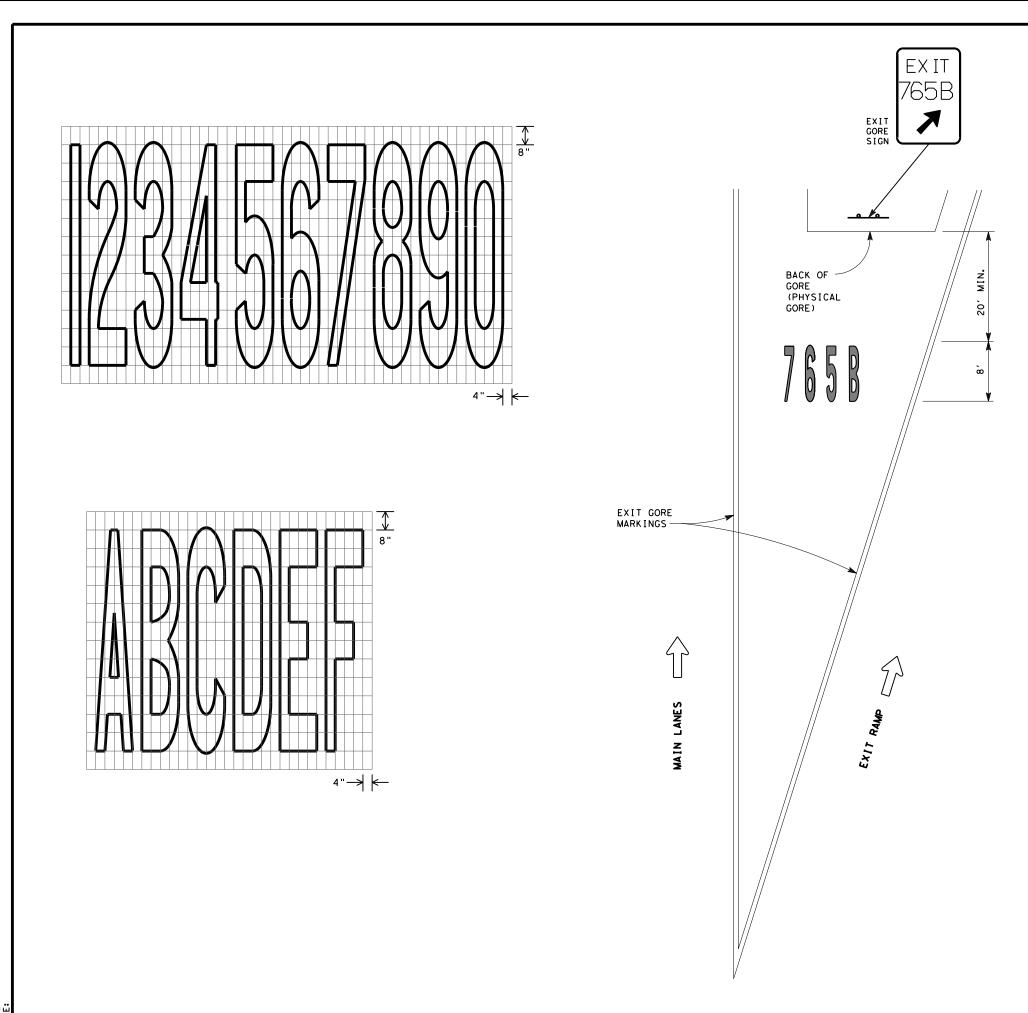
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EPOXY AND ADHESIVES	DMS-6100
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HOT APPLIED THERMOPLASTIC	DMS-8220
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240

	3 to	12"			
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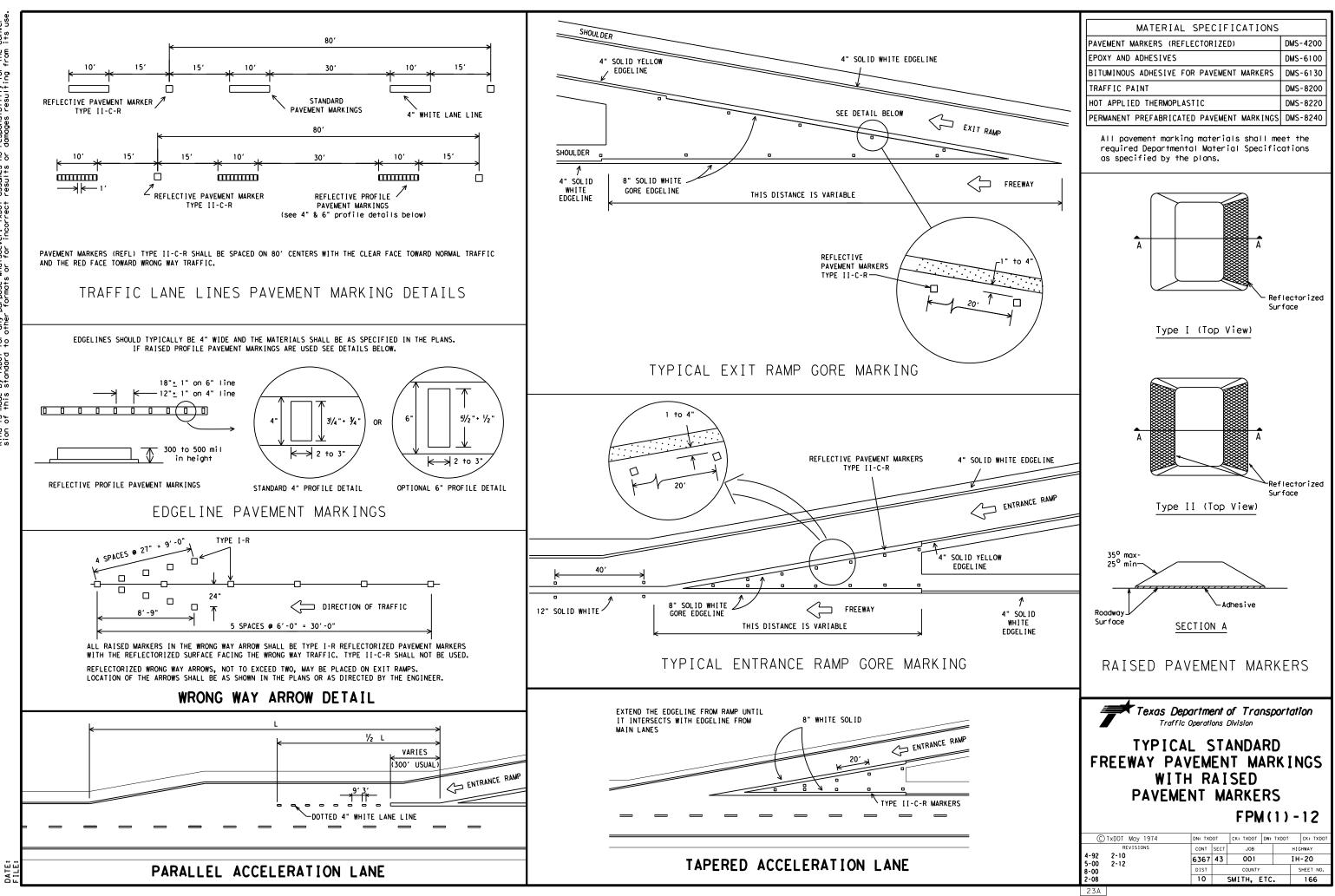


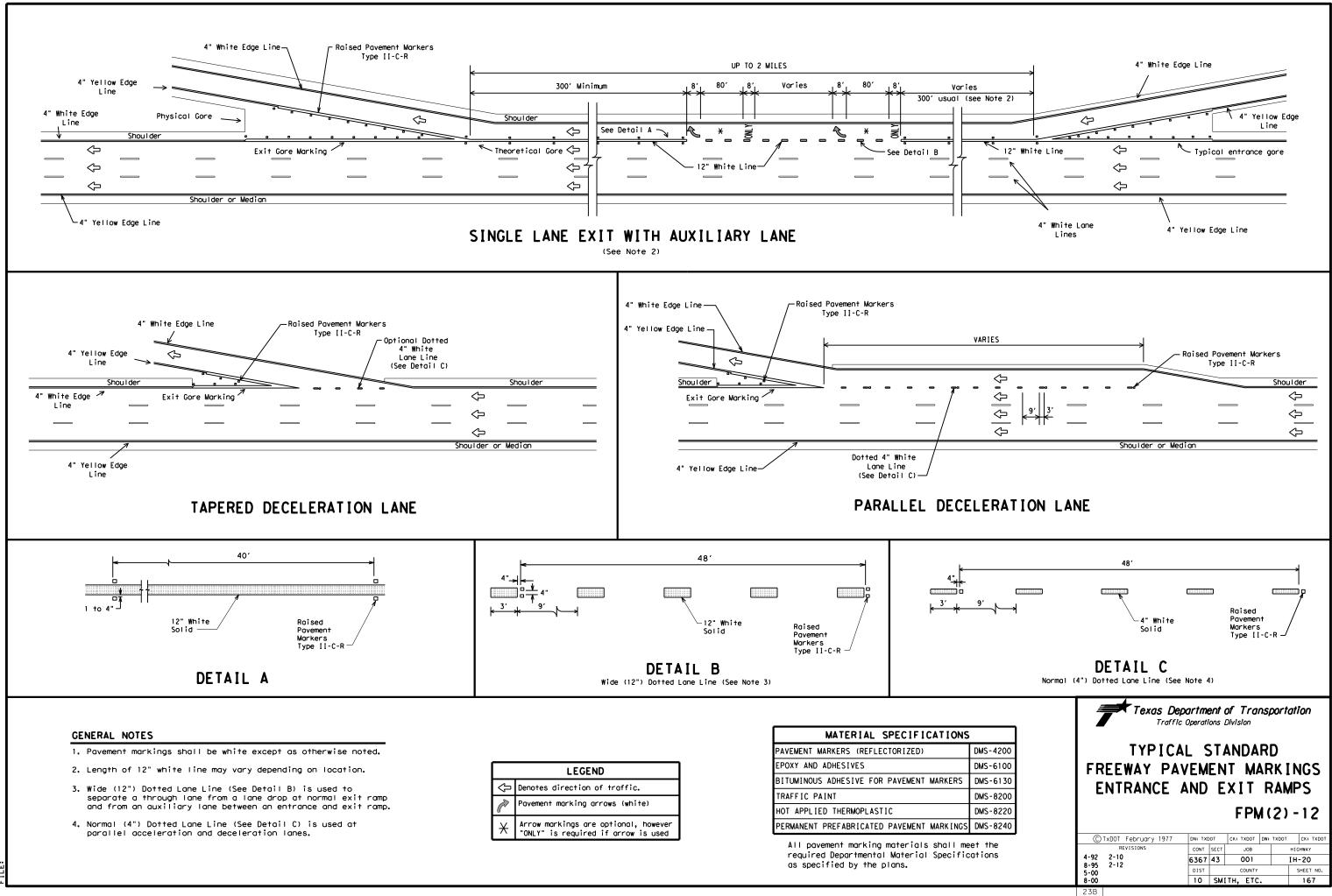


### GENERAL NOTES

- Minimum 8 foot white markings should be used, unless otherwise noted.
- 2. Spacing between letters and numbers should be approximately 4 inches.
- 3. Pavement markings are to be located as specified elsewhere in the plans.
- 4. All pavement marking materials shall meet the required Departmental Material Specifications or as specified in these plans.

Texas Department of Transportation Traffic Operations Division							
EXIT NUMBER GORE MARKINGS FOR AERIAL VIEW DETAIL PM(4)-12							
© TxDOT April 2006	DN: TXC	от	CK: TXDOT	DW:	TXDOT	CK: TXDOT	
REVISIONS 2-10	CONT	SECT	JOB			HIGHWAY	
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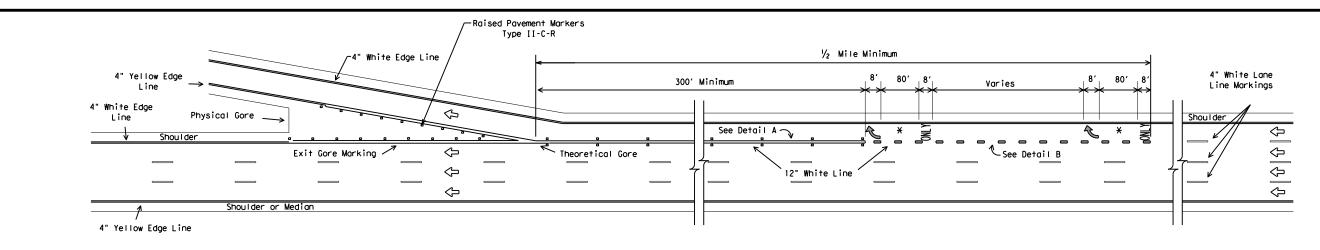




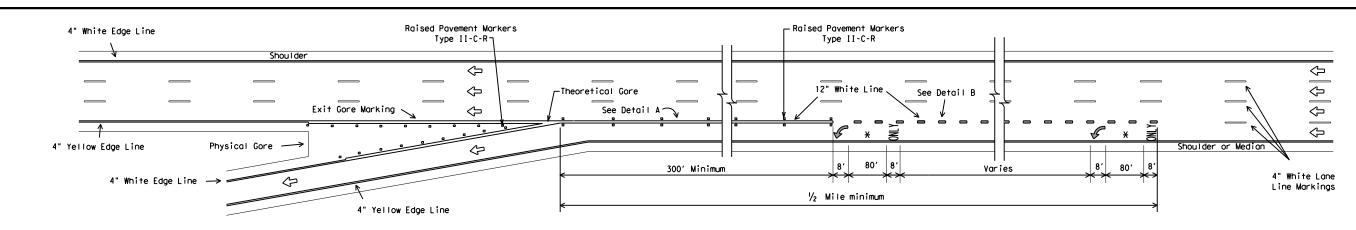
	LEGEND
Ŷ	Denotes direction of traffic.
Z	Pavement marking arrows (white)
¥	Arrow markings are optional, however "ONLY" is required if arrow is used

MATERIAL SPECIFICATIONS	
PAVEMENT MARKERS (REFLECTORIZED)	C
EPOXY AND ADHESIVES	۵
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	
TRAFFIC PAINT	0
HOT APPLIED THERMOPLASTIC	0
PERMANENT PREFABRICATED PAVEMENT MARKINGS	C





## SINGLE LANE EXIT - LANE DROP OR EXIT ONLY

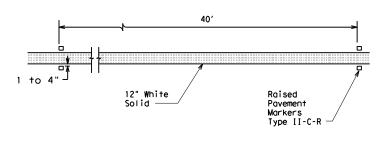


# SINGLE LANE EXIT - LANE DROP OR EXIT ONLY (LEFTHAND)

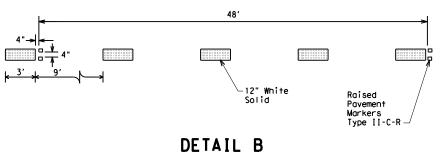
	LEGEND
₽	Denotes direction of traffic.
P	Pavement marking arrows (white)
×	Arrow markings are optional, however "ONLY" is required if arrow is used

### GENERAL NOTES

- 1. Pavement markings shall be white except as otherwise noted.
- 2. Length of 12" white line may vary depending on location.
- 3. Wide (12") Dotted Lane Line (See Detail B) is used to separate a through lane from a lane drop at normal exit ramp and from an auxiliary lane between an entrance and exit ramp.





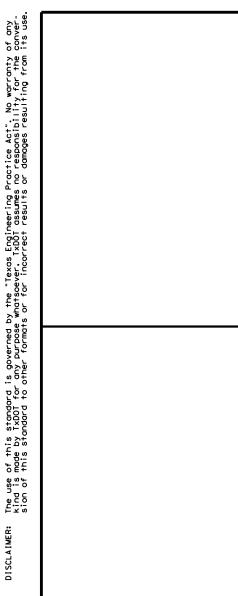


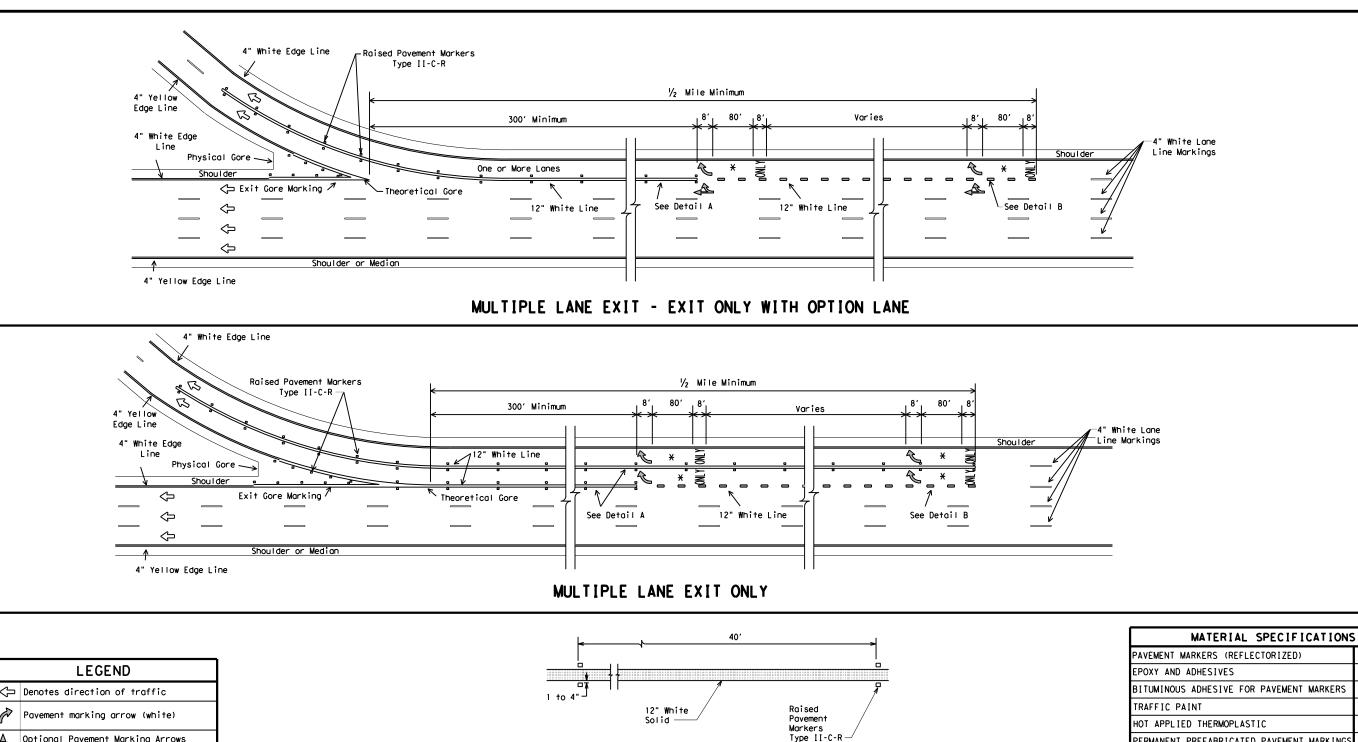
Wide (12") Dotted Lane Line (See Note 3)

MATERIAL SPECIFICATIONS					
PAVEMENT MARKERS (REFLECTORIZED)	DMS-4200				
EPOXY AND ADHESIVES	DMS-6100				
BITUMINOUS ADHESIVE FOR PAVEMENT MARKERS	DMS-6130				
TRAFFIC PAINT	DMS-8200				
HOT APPLIED THERMOPLASTIC	DMS-8220				
PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240				

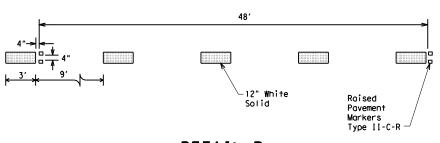
All pavement marking materials shall meet the required Departmental Material Specifications as specified by the plans.

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2-10	DIST		COUNTY			SHEET NO.
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DETAIL A



DETAIL B Wide (12") Dotted Lane Line (See Note 3)

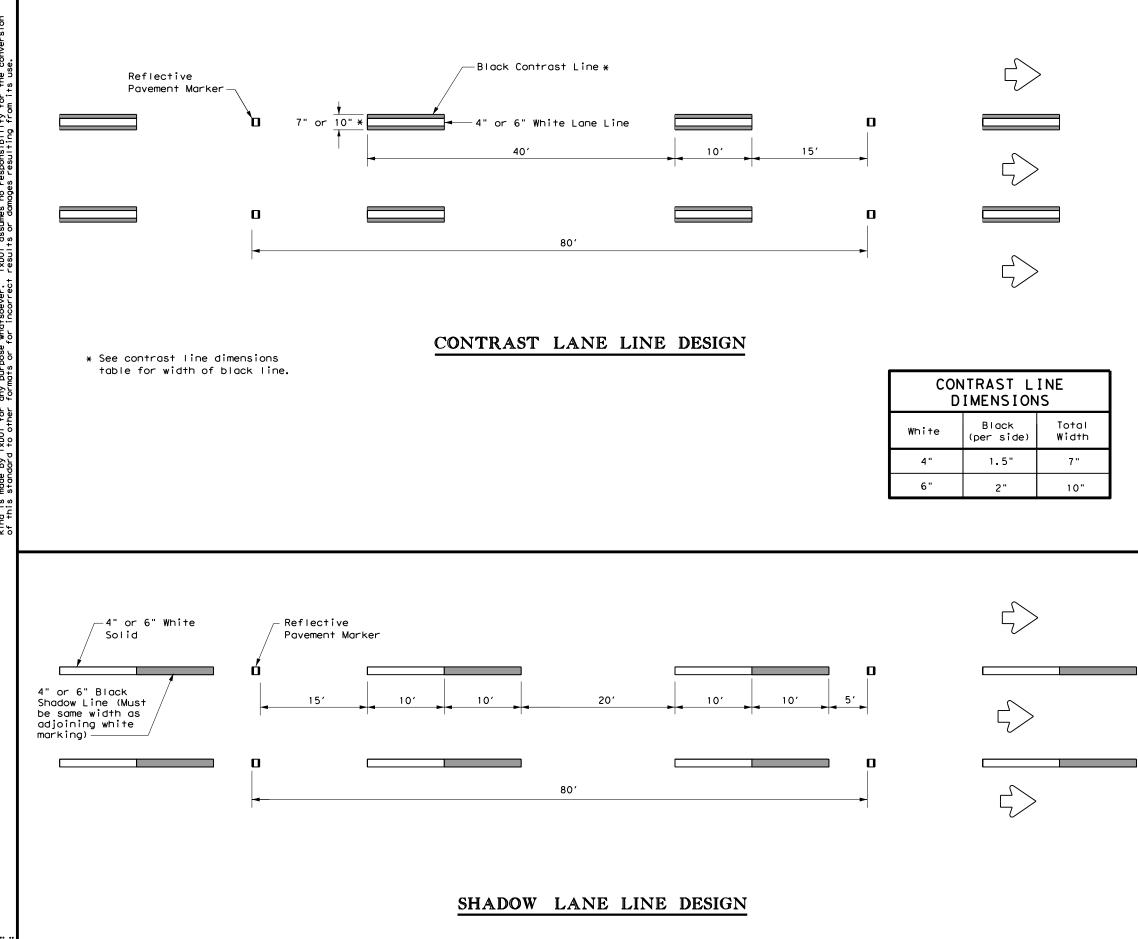
← Denotes direction of traffic R Optional Pavement Marking Arrows (white) Arrow markings are optional, however ¥ "ONLY" is required if arrow is used

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PAVEMENT MARKERS (REFLE	MARKERS (REFLECTORIZED)						
EPOXY AND ADHESIVES	DM:	5-6100	)				
BITUMINOUS ADHESIVE FOR	DM	S-613(	)				
TRAFFIC PAINT	DM	S-8200	)				
HOT APPLIED THERMOPLAS	DM	S-8220	)				
PERMANENT PREFABRICATE	D PAV	EMEN	NT MARK	INGS	5 DM	S-824(	)
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TYPICA FREEWAY PAY LANE DROP (E) © TXDOT April 1992 REVISIONS	L S /EM KIT		ANDA T MA NLY) FP	RR [ M (	( I N )E T ( 4 )	AIL - 1 2	2
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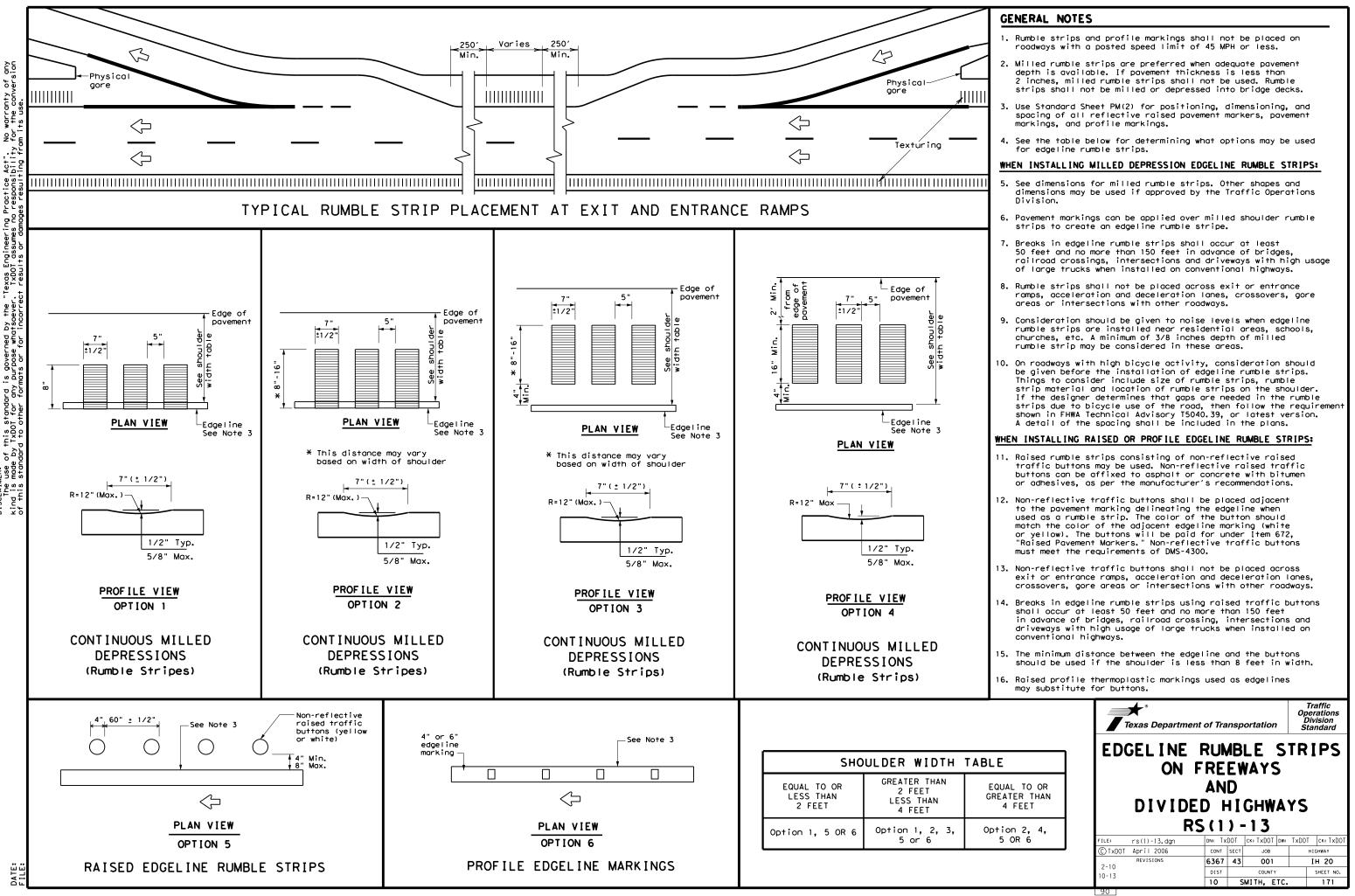
### GENERAL NOTES

- Contrast and Shadow markings may only be used on concrete pavements.
- 2. Contrast and Shadow markings shall not be used on edge lines.
- Contrast lane lines shall be permanent prefabricated pavement markings meeting DMS 8240.
- Shadow lane line designs shall be a liquid markings system approved by TxDOT.
- 5. All raised reflective pavement markers placed in broken lines shall be placed in line with and midway between the white stripes.
- 6. See PM(2) for raised reflective pavement markings installation details.

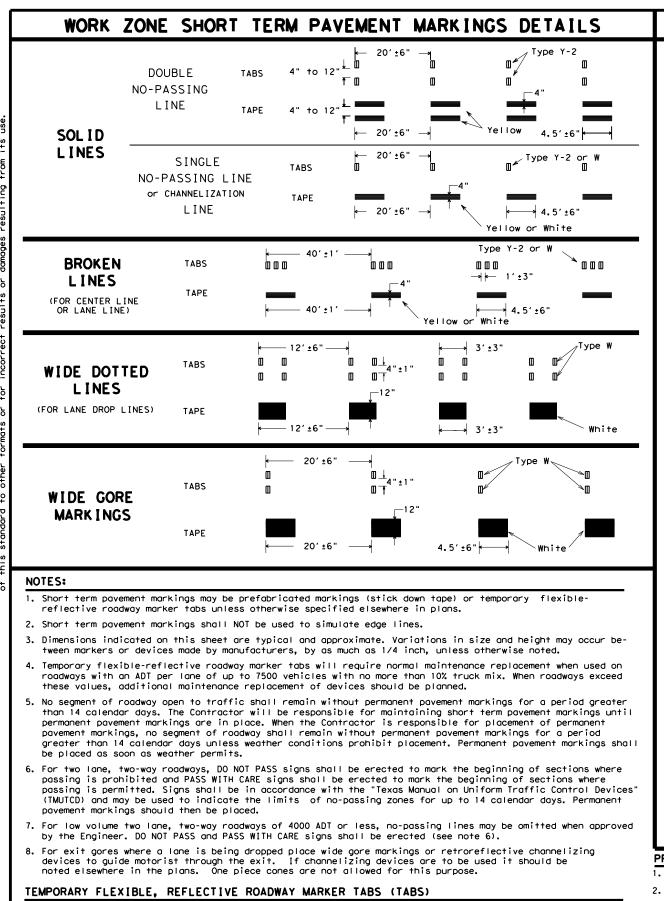
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PERMANENT PREFABRICATED PAVEMENT MARKINGS	DMS-8240

All pavement marking materials shall meet the required Departmental Material Specifications as specified by the plans.

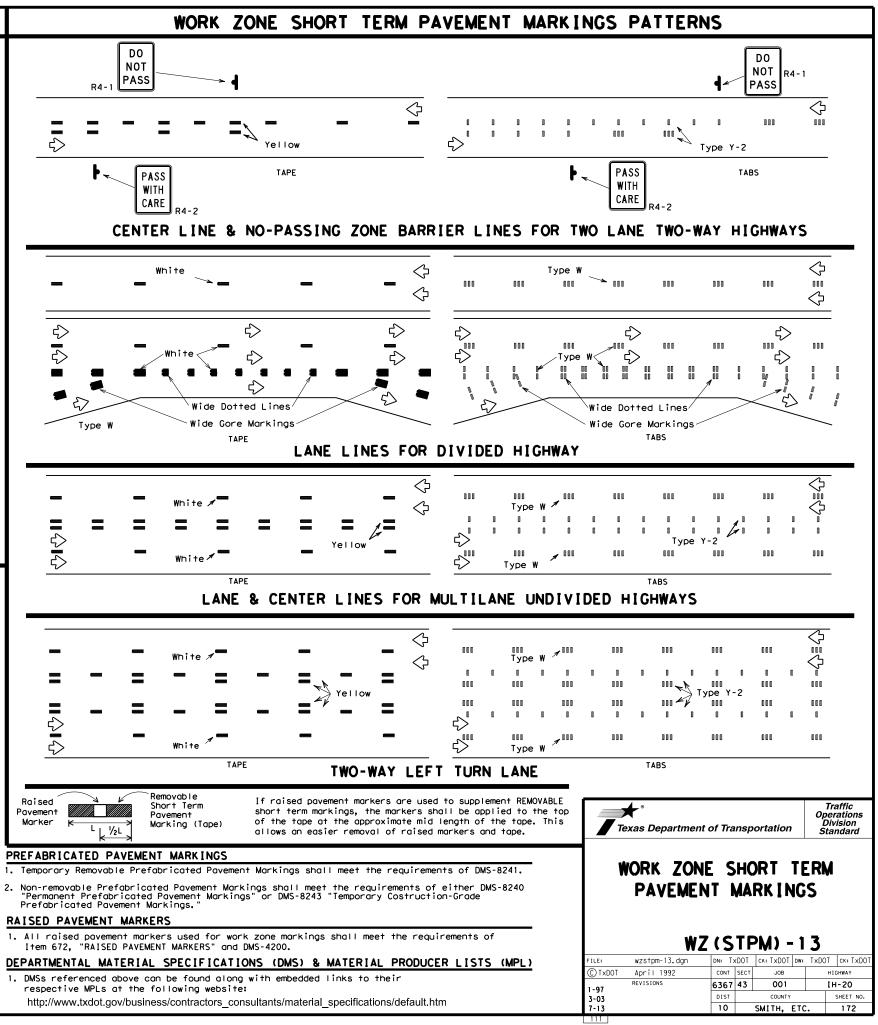
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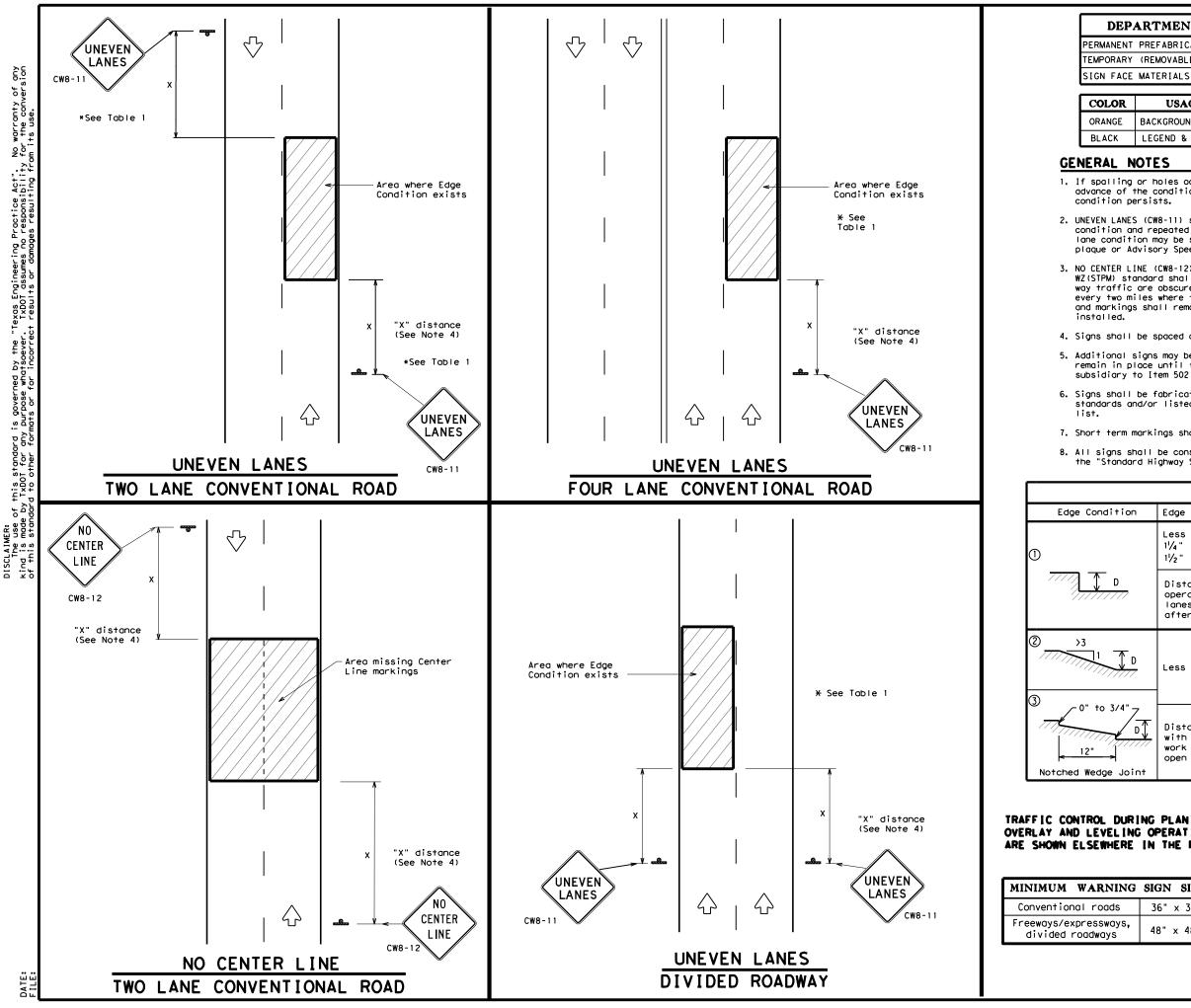
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- Temporary flexible-reflective roadway marker tabs detailed on this sheet will be designated Type Y-2 (two amber reflective surfaces with yellow body); Type Y (one amber reflective surface with yellow body); and Type W (one white or silver reflective surface with white body). Additional details may be found on BC(11).
- 2. Tabs shall meet requirements of Departmental Material Specification DMS-8242.
- 3. When dry, tabs shall be visible for a minimum distance of 200 feet during normal daylight hours and when illuminated by automobile low-beam head light at night, unless sight distance is restricted by roadway geometrics.
- No two consecutive tabs nor four tabs per 1000 feet of line shall be missing or fail to meet the visual performance requirements of Note 3.



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### DEPARTMENTAL MATERIAL SPECIFICATIONS

DMS-8240

DMS-8300

PERMANENT PREFABRICATED PAVEMENT MARKINGS TEMPORARY (REMOVABLE) PREFABRICATED PAVEMENT MARKINGS DMS-8241

Ł	USAGE	SHEETING MATERIAL
	BACKGROUND	TYPE B _{FL} OR TYPE C _{FL} SHEETING
	LEGEND & BORDERS	ACRYLIC NON-REFLECTIVE SHEETING

1. If spalling or holes occur, ROUGH ROAD (CW8-8) signs should be placed in advance of the condition and be repeated every two miles where the

 UNEVEN LANES (CW8-11) signs shall be installed in advance of the condition and repeated every mile. Signs installed along the uneven lane condition may be supplemented with the NEXT XX MILES (CW7-3aP) plaque or Advisory Speed (CW13-1P) plaque.

3. NO CENTER LINE (CW8-12) signs and temporary pavement markings as per the WZ(STPM) standard shall be installed if yellow centerlines separating two way traffic are obscured or obliterated. Repeat NO CENTER LINE signs every two miles where the center line markings are not in place. The signs and markings shall remain in place until permanent pavement markings are

4. Signs shall be spaced at the distances recommended as per BC standards.

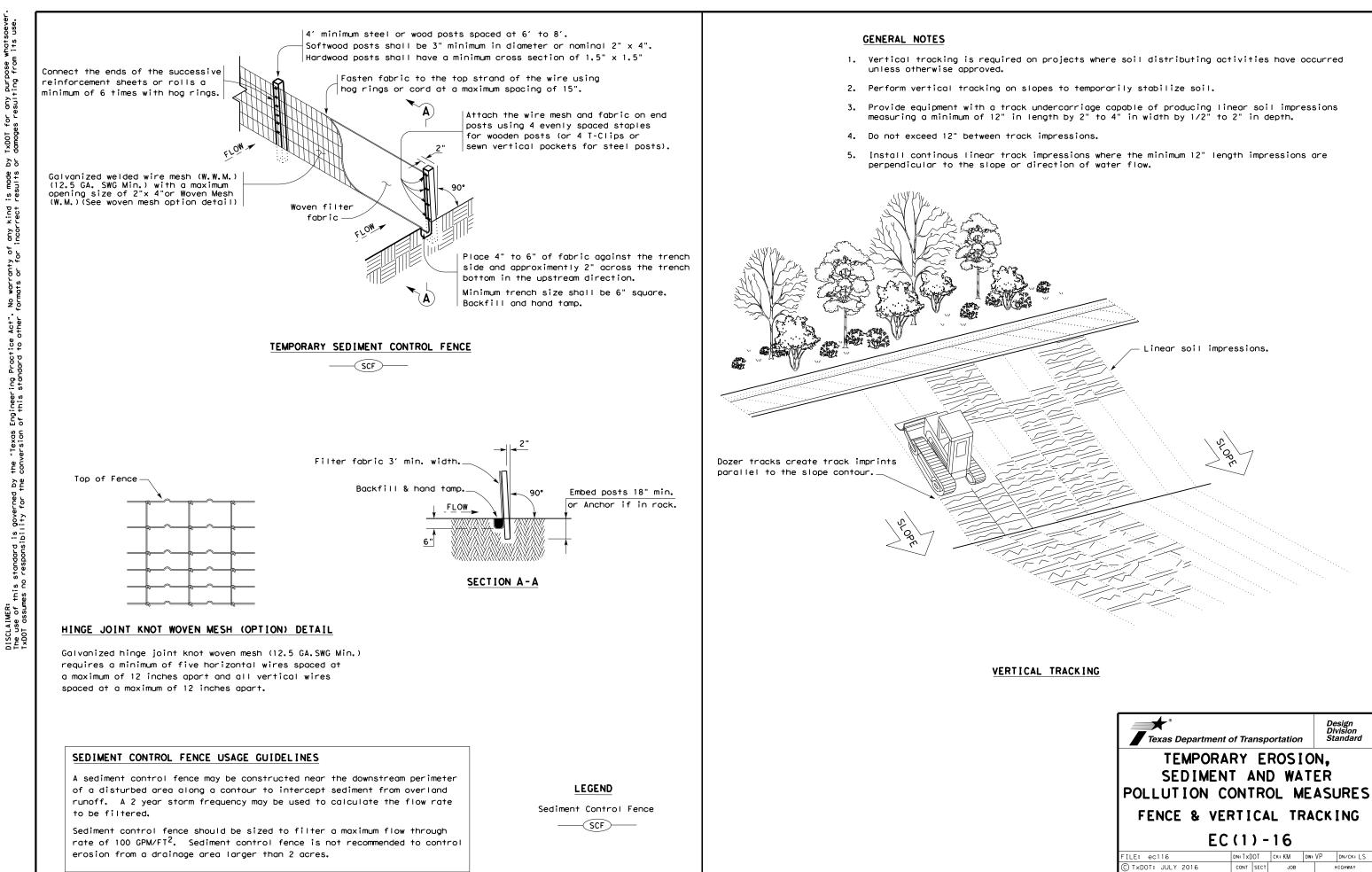
5. Additional signs may be required as directed by the Engineer. Signs shall remain in place until final surface is applied. Signs shall be considered subsidiary to Item 502 "BARRICADES, SIGNS AND TRAFFIC HANDLING."

6. Signs shall be fabricated and mounted on supports as shown on the BC standards and/or listed on the "Compliant Work Zone Traffic Control Devices"

7. Short term markings shall not be used to simulate edge lines.

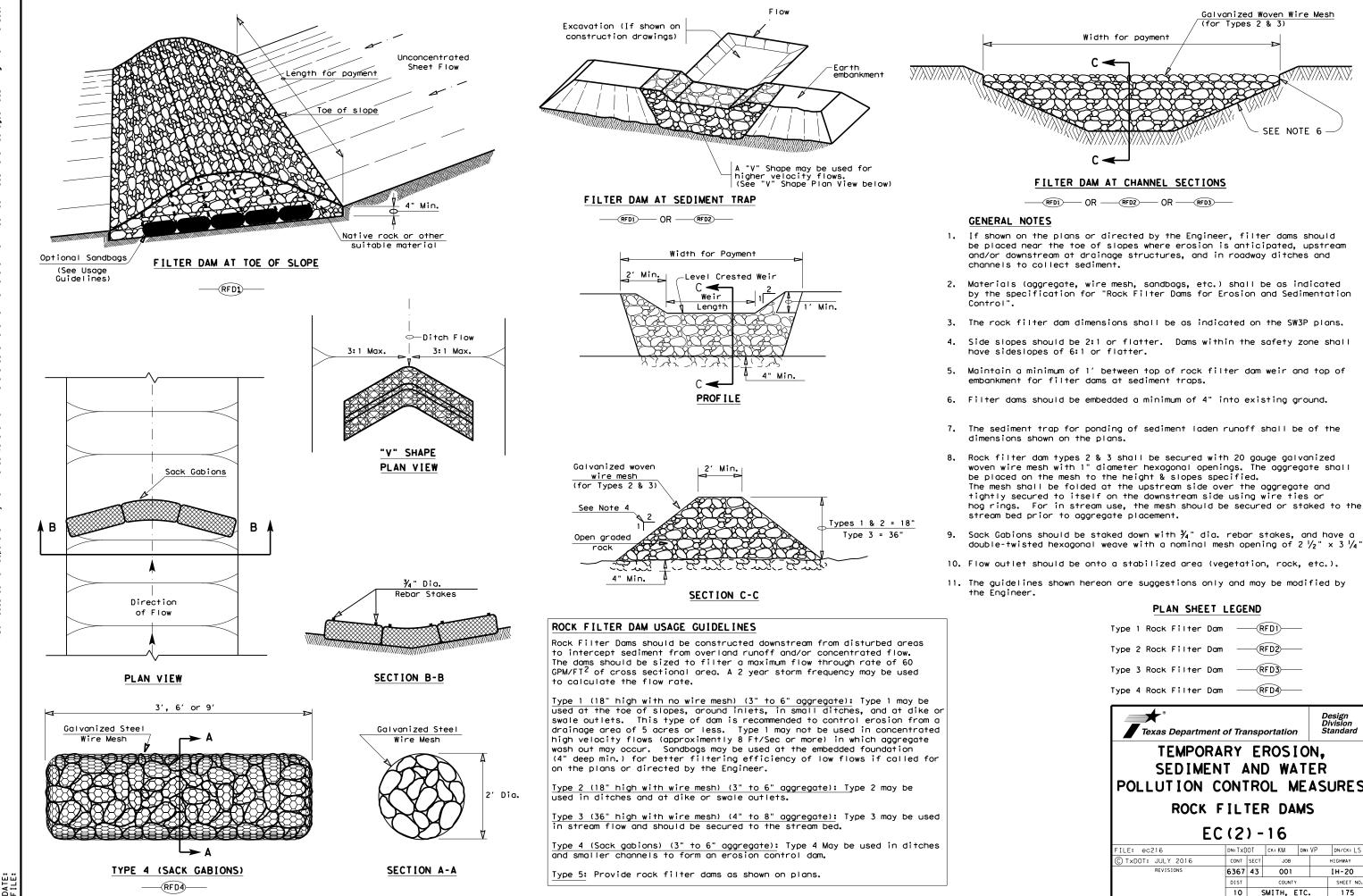
All signs shall be constructed in accordance with the details found in the "Standard Highway Sign Designs for Texas," latest edition.

	T	ABLE 1						
ion	Edge Height ([	)	* Warnir	ng Dev	ices			
	Less than or equal to: 1¼" (maximum-planing) Sign: CW8-11 1½" (typical-overlay)							
7	Distance "D" may be a maximum of 1 1/4 " for planing operations and 2" for overlay operations if uneven lanes with edge condition 1 are open to traffic after work operations cease.							
, D	Less than or e	qual to 3"	si	gn: CV	V8-11			
	Distance "D" r with edge cond work operation open to traff	dition 2 or hs cease, l	3 are open t Jneven Lanes	to tro shoul	iffic after d not be			
ING O	PLANING, PERATIONS THE PLANS,	Texas	s Department o S I GN		sportation	Op D	Traffic erations ivision andard	
	<b>GN SIZE</b> 6" × 36"		UNEVE	IN	LANES			
5.	8" × 48"				) - 13	TD.01		
			zul-13.dgn		OT CK: TXDOT DW: ECT JOB		T CK:TXDOT HIGHWAY	
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Type 3 Rock Filter D	am —	—(R	FD3			
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A. GENERAL SITE DATA	B. EROSION AND SEDIMENT CONTROLS	<u>C.</u>
1: PROJECT LIMITS: SEE TITLE SHEET	1. SOIL STABILIZATION PRACTICES:	1. <u>MAINTENANCE</u> : MAINTENAN
PROJECT LOCATION: SEE TITLE SHEET	TEMPORARY SEEDING PERMANENT PLANTING, SODDING, OR SEEDING MULCHING	MAINTENAN
PROJECT COORDINATES:	SOIL RETENTION BLANKET BUFFER ZONES X PRESERVATION OF NATURAL RESOURCES	2. INSPECTION:
	OTHER: XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	INSPECTIC MAINTENAN
2. PROJECT SITE MAPS: * PROJECT LOCATION MAP: TITLE SHEET		
<ul> <li>* DRAINAGE PATTERNS: N/A</li> <li>* SLOPES ANTICIPATED AFTER MAJOR GRADINGS OR AREAS OF SOIL DISTURBANCE: N/A</li> </ul>	2. <u>STRUCTURAL PRACTICES</u> :	3. WASTE MATERI
<pre>* LOCATION OF EROSION AND SEDIMENT CONTROLS: N/A * SURFACE WATERS AND DISCHARGE LOCATIONS: TITLE SHEET</pre>	SILT FENCES ROCK FILTER DAMS	ALL WASTE DISPOSED
* PROJECT SPECIFIC LOCATIONS: TO BE SPECIFIED BY THE PROJECT FIELD OFFICE DURING CONSTRUCTION AND LOCATED IN THE PROJECT SW3P FILE. REFERENCE ITEM #10 BELOW	<ul> <li>DIVERSION, INTERCEPTOR, OR PERIMETER DIKES</li> <li>DIVERSION, INTERCEPTOR, OR PERIMETER SWALES</li> <li>DIVERSION DIKE AND SWALE COMBINATIONS</li> </ul>	CONSTRUCT
3. PROJECT DESCRIPTION: PERFORM ROUTINE MAINTENANCE ACTIVITIES	PIPE SLOPE DRAINS PAVED FLUMES	4. <u>Hazardous wa</u>
ON 1H-20.	ROCK BEDDING AT CONSTRUCTION EXIT	AT A MINI CONSIDERE
	CHANNEL LINERS SEDIMENT TRAPS SEDIMENT BASINS	MASONRY S CHEMICAL CURING CO
4. MAJOR SOIL DISTURBING ACTIVITIES: N/A	STORM INLET SEDIMENT TRAP STONE OUTLET STRUCTURES	WHICH MAY CONTACTED
	CURBS AND GUTTERS STORM SEWERS	
5. EXISTING CONDITION OF SOIL & VEGETATIVE	VELOCITY CONTROL DEVICES	5. <u>SANITARY WAS</u> All SANIT PORTABLE
COVER AND % OF EXISTING VEGETATIVE COVER: THE EXISTING SOIL AROUND THE PAVEMENT IS SILT OR CLAY SAND.		LOCAL REG MANAGEMEN
85% EXISTING VEGETATIVE COVER	3. <u>STORM WATER MANAGEMENT:</u>	
6. TOTAL PROJECT AREA: 1,046 ACRES	STORM WATER DRAINAGE WILL BE PROVIDED BY	OFFSITE VEHICLE
7. TOTAL AREA TO BE DISTURBED: 1,046 ACRES	THIS SYSTEM WILL CARRY THE DRAINAGE WITHIN THE RIGHT-OF-WAY TO	HAUL LOADE
8. WEIGHTED RUNOFF COEFFICIENT BEFORE CONSTRUCTION: N/A	· · · ·	<u> </u>
AFTER CONSTRUCTION: N/A		OTHER:
9. NAME OF RECEIVING WATERS: (SEGMENT NUMBER OF RECEIVING WATERS)	4. STORM WATER MANAGEMENT ACTIVITIES: (SEQUENCE OF CONSTRUCTION)	REMARKS: DISPO ROADS
CONTRIBUTARIES OF THE TRINITY RIVER AND THE SABINE RIVER.	1.	MANNE CONTR
	2.	RECE I SHALL
	3.	WATER
10. PROJECT SW3P FILE: FOR PROJECTS DISTURBING ONE ACRE OR MORE,	4.	VEHIC BE CO
TXDOT WILL MAINTAIN AN SW3P FILE WITH ALL PERTINENT ENVIRONMENTAL DOCUMENTS, CORRESPONDENCE, ETC. AT THE PROJECT FIELD	5.	RUNOF
OFFICE. IF NO FIELD OFFICE IS AVAILABLE THEN THE SW3P FILE SHALL BE KEPT IN THE INSPECTOR'S TRUCK.	6.	
	5. NON-STORM WATER DISCHARGES:	
	FILTER NON-STORM WATER DISCHARGES, OR HOLD RETENTION BASINS, BEFORE BEING ALLOWED TO MIX WITH STORM WATER. THESE DISCHARGES CONSIST OF NON-POLLUTED GROUND WATER, SPRING WATER, FOUNDATION AND/OR FOOTING DRAIN WATER; AND WATER USED FOR DUST CONTROL, PAVEMENT WASHING AND VEHICLE WASHWATER CONTAINING NO DETERGENTS.	
	A TEMERT ASSISTED AND TENTOLE WASHINGTEN CONTAINING NO DETENDENTS.	

### **OTHER REQUIREMENTS & PRACTICES**

### <u>E</u>:

HANCE WILL BE PERFORMED AS INDICATED ON FIELD INSPECTION AND HANCE REPORT FORM 2118.

N: TION WILL BE PERFORMED AS INDICATED ON FIELD INSPECTION AND NANCE REPORT FORM 2118.

RIALS: TE MATERIALS WILL BE COLLECTED, STORED AND D OF IN A LEGAL AND PROPER MANNER. NO JCTION WASTE MATERIAL WILL BE BURIED ON SITE.

WASTE (INCLUDING SPILL REPORTING): NIMUM, ANY PRODUCTS IN THE FOLLOWING CATEGORIES ARE RED TO BE HAZARDOUS. PAINTS, ACIDS FOR CLEANING SURFACES, CLEANING SOLVENTS, ASPHALT PRODUCTS, AL ADDITIVES FOR SOIL STABILIZATION, OR CONCRETE COMPOUNDS AND ADDITIVES. IN THE EVENT OF A SPILL MAY BE HAZARDOUS, THE SPILL COORDINATOR MUST BE ED IMMEDIATELY.

ASTE: IITARY WASTE WILL BE COLLECTED FROM THE E UNITS AS NECESSARY OR AS REQUIRED BY EGULATION BY A LICENSED SANITARY WASTE ENT CONTRACTOR.

LE TRACKING:

IL ROADS DAMPENED FOR DUST CONTROL DED HAUL TRUCKS TO BE COVERED WITH TARPAULIN ESS DIRT ON ROAD REMOVED DAILY BILIZED CONSTRUCTION ENTRANCE

POSAL AREAS, STOCKPILES AND HAUL DS SHALL BE CONSTRUCTED IN A NER THAT WILL MINIMIZE AND TROL SEDIMENT FROM ENTERING EIVING WATERS. DISPOSAL AREAS LL NOT BE LOCATED IN ANY ERBODY OR STREAMBED.

STRUCTION STAGING AREAS AND ICLE MAINTENANCE AREAS SHALL CONSTRUCTED TO MINIMIZE THE OFF OF POLLUTANTS.

### STORM WATER POLLUTION PREVENTION PLAN (SW3P)

©203		<b>as Department</b> SHE	of Tre		s <b>porte</b> OF	ntion 1
CONT	SECT	JOB		нI	GHWAY	
6367	43	001		I	H-20	)
DIST		COUNTY			SHEET	NO.
10		SMITH, ET	С.		176	j

I. STORMWATER POLLUTION	N PREVENTION-CLEAN WATER	ACT SECTION 402	III. <u>CULTURAL</u>	RESOURCES		VI. HAZARDOUS		
TPDES TXR 150000: Stormwo required for projects wit disturbed soil must prote Item 506. List MS4 Operator(s) that They may need to be notif 1. 2. No Action Require Action No.	ter Discharge Permit or Const th 1 or more acres disturbed s ect for erosion and sedimentat t may receive discharges from fied prior to construction act d Required Action	ruction General Permit oil. Projects with any ion in accordance with this project. vivities.	Refer to T: archeologic archeologic work in the No Action N 1. Contro is res 2. Contro exist 3. Contro distri	xDOT Standard Specifico cal artifacts are found cal artifacts (bones, b e immediate area and co ction Required o. actor shall protect met sponsible for any damag actor shall minimize da ing metal guard beams a actor shall await instr ict environmental staff	mage to the concrete rail while uninstalling on the Alligator Creek Bridge. ruction after notifing the Engineer and f if the new metal guard beams cannot be	General (app Comply with the H hazardous materic making workers av provided with per Obtain and keep o used on the proje Paints, acids, so compounds or add products which me Maintain an adequ In the event of o in accordance wi immediately. The of all product sp		
-	and revise when necessary to a	ontrol pollution or		hers of Alligator Creek	of the existing concrete rail at all < Bridge,	Contact the Engir * Dead or dis * Trash piles		
required by the Engineer. 3. Post Construction Site Notice (CSN) with SW3P information on or near the site, accessible to the public and TCEQ, EPA or other inspectors.			IV. <u>VEGETATI</u>	<ul> <li>* Undesirable</li> <li>* Evidence of</li> </ul>				
			Preserve no Contractor	Does the proj				
	ct specific locations (PSL's) re, submit NOI to TCEQ and the		164, 192, invasive s	replacements Yes				
II. WORK IN OR NEAR STREAMS, WATERBODIES AND WETLANDS CLEAN WATER ACT SECTIONS 401 AND 404			🛛 Νο Αά	If "No", the If "Yes", the Are the resul				
USACE Permit required for filling, dredging, excavating or other work in any			Action N		Yes			
	water bodies, rivers, creeks, streams, wetlands or wet areas. The Contractor must adhere to all of the terms and conditions associated with					If "Yes", th the notificat		
the following permit(s)		Siderrons associated with	2.			activities as 15 working da		
			3.			If "No", the		
No Permit Required	- PCN not Required (less than	1/10th acre waters or	4.			scheduled dem		
wetlands affected)			4.			In either cas activities an		
Nationwide Permit 14	- PCN Required (1/10 to <1/2	acre, 1/3 in tidal waters)				asbestos cons		
☐ Individua। 404 Permi ☐ Other Nationwide Perr						Any other evid on site. Haza		
						No Acti		
Required Actions: List waters of the US permit applies to, location in project and check Best Management Practices planned to control erosion, sedimentation and post-project TSS.			🗌 No Ac	tion Required	Required Action	Action No.		
1.			Action N	0.		2.		
2.					atory Bird Treat Act, TxDOT would take any measures to avoid impacts to migratory	3.		
3.					their nests, or their young.	VII. OTHER EN		
4.						(includes		
The elevation of the ord	linary high water marks of any	areas requiring work				No Acti		
	vaters of the US requiring the					Action No.		
Best Management Prac	Best Management Practices:			If any of the listed species are observed, cease work in the immediate area, do not disturb species or habitat and contact the Engineer immediately. The				
Erosion	Sedimentation	Post-Construction TSS	work may ∩ot r	remove active nests fro	om bridges and other structures during	2.		
Temporary Vegetation	Silt Fence	Vegetative Filter Strips	are discovered	d, cease work in the im	ted with the nests. If caves or sinkholes mmediate area, and contact the	3.		
Blankets/Matting	Rock Berm	Retention/Irrigation Systems	Engineer immed	ulately.				
Mulch	Triangular Filter Dike	Extended Detention Basin				4		
Sodding	☐ Sand Bag Berm ☐ Straw Bale Dike	Constructed Wetlands		LIST OF ABB	REVIATIONS			
Diversion Dike	Brush Berms	Erosion Control Compost	BMP: Best Managemer CGP: Construction (		SPCC: Spill Prevention Control and Countermeasure SW3P: Storm Water Pollution Prevention Plan			
Erosion Control Compost	Erosion Control Compost	Mulch Filter Berm and Socks	DSHS: Texas Departme	ent of State Health Services	s PCN: Pre-Construction Notification			
Mulch Filter Berm and Sock		Compost Filter Berm and Socks	FHWA: Federal Highwa MOA: Memorandum of	Agreement	PSL: Project Specific Location TCEQ: Texas Commission on Environmental Quality			
	ocks Compost Filter Berm and Soci		MOU: Memorandum of MS4: Municipal Sepa		TPDES: Texas Pollutant Discharge Elimination System em TPWD: Texas Parks and Wildlife Department	n		
	Stone Outlet Sediment Traps		MBTA: Migratory Bird NOT: Notice of Term	d Treaty Act	TxDDT: Texas Department of Transportation T&E: Threatened and Endangered Species			
	Sediment Basins	Grassy Swales	NMP: Notice of left NMP: Nationwide Per	mit	USACE: U.S. Army Corps of Engineers			

### MATERIALS OR CONTAMINATION ISSUES

olies to all projects):

Hazard Communication Act (the Act) for personnel who will be working with als by conducting safety meetings prior to beginning construction and ware of potential hazards in the workplace. Ensure that all workers are rsonal protective equipment appropriate for any hazardous materials used. on-site Material Safety Data Sheets (MSDS) for all hazardous products ect, which may include, but are not limited to the following categories: plyents, asphalt products, chemical additives, fuels and concrete curing itives. Provide protected storage, off bare ground and covered, for any be hazardous. Maintain product labelling as required by the Act.

uate supply of on-site spill response materials, as indicated in the MSDS. a spill, take actions to mitigate the spill as indicated in the MSDS, th safe work practices, and contact the District Spill Coordinator Contractor shall be responsible for the proper containment and cleanup pills.

neer if any of the following are detected: stressed vegetation (not identified as normal) s, drums, canister, barrels, etc. e smells or odors f leaching or seepage of substances

ect involve any bridge class structure rehabilitation or

(bridge class structures not including box culverts)?

No 🛛

n no further action is required. n TxDOT is responsible for completing asbestos assessment/inspection.

ts of the asbestos inspection positive (is asbestos present)?

 X
 No

en TxDOT must retain a DSHS licensed asbestos consultant to assist with ion, develop abatement/mitigation procedures, and perform management necessary. The notification form to DSHS must be postmarked at least ys prior to scheduled demolition.

n TxDOT is still required to notify DSHS 15 working days prior to any plition.

e, the Contractor is responsible for providing the date(s) for abatement d/or demolition with careful coordination between the Engineer and ultant in order to minimize construction delays and subsequent claims.

dence indicating possible hazardous materials or contamination discovered ardous Materials or Contamination Issues Specific to this Project:

ion Required 🛛 🗌 Required Action

### VIRONMENTAL ISSUES

regional issues such as Edwards Aquifer District, etc.)

on Required

Required Action

Texas Department of Transportation

Design Division Standard

ENVIRONMENTAL PERMITS, ISSUES AND COMMITMENTS

# EPIC

FILE: epic.dgn	dn: TxDOT		ск: RG	Dw:VP		ск: AR	
© TxDOT: February 2015	CONT	SECT	JOB	JOB		HIGHWAY	
REVISIONS 12-12-2011 (DS)	6367	43	001		I	IH-20	
05-07-14 ADDED NOTE SECTION IV.	DIST	IST COUNTY			SHEET NO.		
01-23-2015 SECTION I (CHANGED ITEM 1122 TO ITEM 506, ADDED GRASSY SWALES,	10		SMITH.	ETC.		177	