GRAPHICS FILE		MAINTENANCE PROJECT NO.		SHEET NO.
		TMC-636330001		1
CHECKED	STATE	STATE DIST.	COUNTY	
	TEXAS	DALLAS	DALLAS	
CHECKED	CONT.	SECT.	JOB	HIGHWAY NO.
	6363	30	001	IH0035E

STATE OF TEXAS
DEPARTMENT OF TRANSPORTATION

PLANS OF PROPOSED
HIGHWAY ROUTINE MAINTENANCE CONTRACT

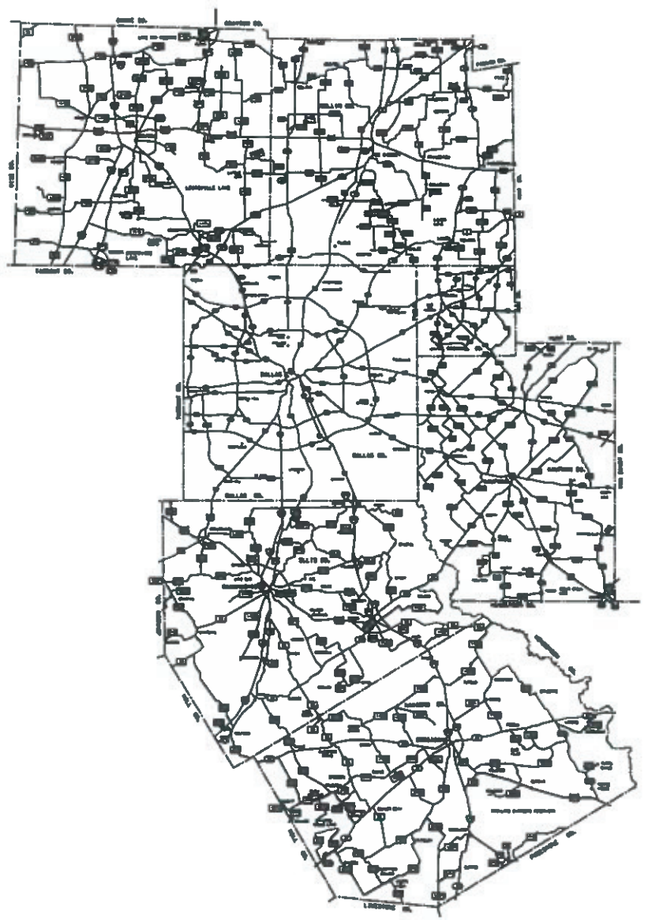
TYPE OF WORK:

TRAFFIC SIGNAL POLES
MATERIALS ONLY

PROJECT NO. : TMC-636330001

HIGHWAY : DALLAS DISTRICT

LIMITS : SIGNAL SHOP



INDEX OF SHEETS

STATE OF TEXAS
BYRON E. STEPHENS
100448
LICENSED
PROFESSIONAL ENGINEER

THE STANDARD SHEETS SPECIFICALLY IDENTIFIED ABOVE HAVE BEEN SELECTED BY ME OR UNDER MY RESPONSIBLE SUPERVISION AS BEING APPLICABLE TO THIS PROJECT.

_____, PE 12/23/2020
DATE

SPECIFICATIONS ADOPTED BY THE TEXAS DEPARTMENT OF TRANSPORTATION NOVEMBER 1, 2014 AND SPECIAL SPECIFICATION ITEMS INCLUDED IN THE CONTRACT SHALL GOVERN ON THIS PROJECT.

LEVELS DISPLAYED

Texas Department of Transportation

RECOMMENDED FOR LETTING

_____ 12 20 20
AREA ENGINEER

RECOMMENDED FOR LETTING

DocuSigned by:
David Morren, P.E.
72258D0350B94E4...
1/21/2021
MAINTENANCE ENGINEER

RECOMMENDED FOR LETTING

DocuSigned by:
JEFFREY BUSH
345B765EB03F406...
1/21/2021
DIRECTOR OF OPERATIONS

Estimate Sheet

ESTIMATE SUMMARY															
						CONTROL 6363-30-001 IH0035E		ALT	ITEM CODE			DESCRIPTION	UNIT	TOTAL	
EST	FINAL	EST	FINAL	EST	FINAL	EST	FINAL		ITEM CODE	DESC CODE	SP NO			EST	FINAL
						1.000			8026	6001		TRF SIG PL AM (S)1 ARM(28'	EA	1.000	
						2.000			8026	6002		TRF SIG PL AM(S)1 ARM(32')	EA	2.000	
						1.000			8026	6003		TRF SIG PL AM(S)1 ARM(40')	EA	1.000	
						2.000			8026	6004		TRF SIG PL AM(S)1 ARM(48')	EA	2.000	
						2.000			8026	6005		TRF SIG PL AM(S)1 ARM(65')	EA	2.000	
						1.000			8026	6006		TRF SIG PL AM(S)2 ARM(44-36')	EA	1.000	
						2.000			8026	6007		TRF SIG PL AM(S)1 ARM(32')LUM	EA	2.000	
						1.000			8026	6008		TRF SIG PL AM(S)1 ARM(40')LUM	EA	1.000	
						2.000			8026	6009		TRF SIG PL AM(S)1 ARM(48')LUM	EA	2.000	
						2.000			8026	6010		TRF SIG PL AM(S)1 ARM(65')LUM	EA	2.000	
						1.000			8026	6011		TRF SIG PL AM(S)2 ARM(44-36')LUM	EA	1.000	
						1.000			8026	6012		TRF SIG PL AM(S)1 ARM(32')LUM&ILSN	EA	1.000	
						1.000			8026	6013		TRF SIG PL AM(S)1 ARM(40')LUM&ILSN	EA	1.000	
						1.000			8026	6014		TRF SIG PL AM(S)1 ARM(48')LUM&ILSN	EA	1.000	
						1.000			8026	6015		TRF SIG PL AM(S)1 ARM(65')LUM&ILSN	EA	1.000	
						1.000			8026	6016		TRF SG PL AM(S)2ARM(44-36')LUM&ILSN	EA	1.000	
						2.000			8026	6017		TRF SIG PL AM (S)STR(TY B)LUM	EA	2.000	
						2.000			8026	6018		TRF SIG PL AM (S)STR(TY D)LUM	EA	2.000	

ESTIMATE & QUANTITY SHEET

DIST	COUNTY	CCSJ	SHEET
18	DALLAS	6363-30-001	2

20201202074627l

GENERAL NOTES:

General:

This project consists of supplying "**Traffic Signal Poles - Materials Only**" for the Dallas District Signal Shop as specified in the plans.

Provide and maintain a dedicated email address for receipt of work orders and correspondence throughout the term of this contract. Acknowledgement of emailed work order/callouts is required no more than 12 hr. from notification.

Contractor's attention is called to the fact that all Department property will be protected during all phases of the execution of the contract and any damages incurred due to the Contractor's operation will be repaired and replaced at the Contractor's expense.

Each contract awarded by the Department stands on its own as such, is separate from other contracts. A Contractor awarded multiple contracts, must be capable and sufficiently staffed to concurrently process any or all contracts at the same time.

Prior to beginning operations, the Department will arrange a preconstruction meeting between representatives of the Department and the Contractor. In this meeting, the representatives from all parties will discuss the Contract, proposed procedures, and plans for performing the work while providing safe passage for traffic at all times. Specifications, unusual conditions, and other pertinent items regarding the work will also be discussed. Limit the use of the roadway for the hauling of material to legal loads.

Coordinate work through:

Floyd Russell, TxDOT Dallas District Signal Shop
4777 E Hwy 80
Mesquite, Texas 75150
214-320-6683

Bids will be received at 4777 E. Hwy 80, Mesquite, Texas 75150-6643.

Contractor questions on this project are to be emailed to the following individuals:

Floyd Russell Floyd.Russell@txdot.gov
Byron Stephens Byron.Stephens@txdot.gov

All Contractor questions will be reviewed by the Engineer. Once a response is developed, it will be posted to TxDOT's Public FTP at the following address:

Project Number: TMC-636330001

Control: 6363-30-001

County: Dallas County **Highway:** IH0035E

https://ftp.dot.state.tx.us/pub/txdot-info/Pre-Letting Responses/

All questions submitted that generate a response will be posted through this site. The site is organized by District, Project Type (Construction or Maintenance), Letting Date, CCSJ/Project Name.

The following standard detail sheets have been modified:

SMA-80(1)-12(DAL)
SMA-80(2)-12(DAL)
DMA-80(1)-12(DAL)
DMA-80(2)-12(DAL)
DMA-80(3)-12(DAL)
LMA(1)-12(DAL)
LMA(2)-12(DAL)
LMA(4)-12(DAL)
LMA(5)-12(DAL)
SP-80(1)-12(DAL)
SP-80(2)-12(DAL)
MA-D-12(DAL)

Attention is directed to the possible presence of underground utilities owned by the Texas Department of Transportation (irrigation, signal, illumination and surveillance, communication, and control) on the right of way. Call TxDOT for locates at 214-320-6682, for irrigation systems call (214-320-6636), or the appropriate department of the local city or town a minimum of 48 hr. in advance of excavation.

If overhead or underground power lines need to be de-energized, contact the electrical service provider to perform this work. Cost associated with de-energizing the power lines or other protective measures required are at no expense to the Department.

If working near power lines, comply with the appropriate sections of Texas State Law and Federal Regulations relating to the type of work involved.

Item 2 – Instructions to Bidders:

This project includes plan sheets that are not part of the bid proposal.

Order plans from any Reproduction Company listed at:

http://www.dot.state.tx.us/business/contractors_consultants/repro_companies.htm

View or download plans at:

http://www.dot.state.tx.us/business/plansonline/plansonline.htm

Item 3 – Award and Execution of Contract:

This contract is non-site specific, only materials received (pickup) or delivered to the Delivery Sites within state right of way or state property specified in the plans will be paid.

Materiel will be made available for pickup or delivery, as indicated in the plans.

When material is specified to be picked up by TxDOT, material shall be made available within 90 calendar days or as directed in the Work Order.

When material is specified to be delivered, successfully deliver each Work Order within 90 calendar days upon notification, or as directed in the Work Order. The delivery hours will be Monday through Friday, 8:00 AM to 5 PM or as directed in the Work Order.

Notify the Signal Shop Supervisor 24 hours in advance prior to delivery.

Item 7 – Legal Relations and Responsibilities:

Appropriate Personal Protective Equipment (PPE), including Department-approved safety hats and safety shirts, will be worn by all workers and visitors when:

> Workers are outside of vehicles at all outdoor worksites. This includes those who occasionally visit worksites either on the highway surface or right of way.
>
> Working in areas where there is danger of head injury from impact, from falling or flying objects, or from electrical shock or burns.

Non-compliance with this requirement will be grounds of suspension of work.

All work on this contract will be scheduled and directed by the Dallas District Signal Shop Supervisor.

Any hazardous spills or releases of this material on TxDOT property will be promptly cleaned and remediated at Contractor's expense, including the cost of spilled material.

Project Number: TMC-636330001

Control: 6363-30-001

County: Dallas County **Highway:** IH0035E

Item 8 – Prosecution and Progress:

Working days will be charged in accordance with Section 8.3.1.5., "Calendar Day".

In accordance with Article 8.6, "Failure to Complete Work on Time", liquidated damages will be charged for failure to complete each Work Order in the specified number of days. The amount assessed per day for liquidated damages will be five percent (5%) of the estimated cost of the Work Order, but not to be less than $250 per day and not to exceed $1,000 per day.

Unless otherwise directed, prosecute the work continuously to completion of the Callout Work Request.

Item 9 – Measurement and Payment:

Contractor is responsible for obtaining annual overweight tolerance permit if hauling materials that exceed the legal road weight.

Items with units measured individually, not measured by volume or weight, will be counted and confirmed at point of delivery.

In accordance with Article 9.2, "Plans Quantity Measurement", plans quantity measurement requirements are not applicable to this contract.

Item 500 – Mobilization:

Mobilization does not apply to this Traffic Materials Contract.

Item 8026 – Traffic Signal Pole Assemblies (Steel) (Materials Only):

Anchor bolt diameter will be specified per pole assembly ordered.

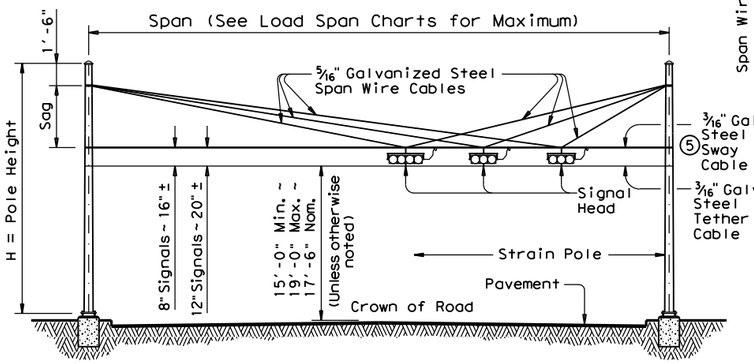
Provide 3 pipe plugs for wiring access on strain poles.

Contractor's attention is brought to fact that the signal poles are to be manufactured using the Dallas District modifications to the signal pole standard sheets.

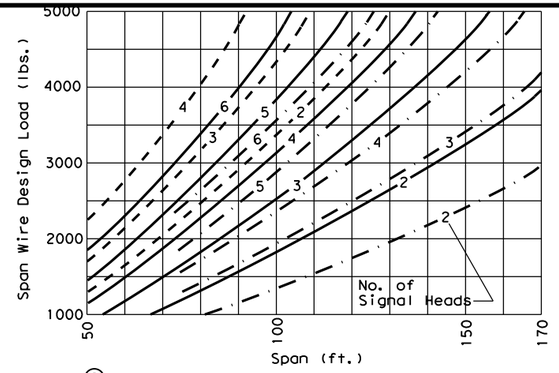
This item will be measured by each traffic signal pole assembly as specified in the plans.

STRAIN POLE DESCRIPTION	Pole Type	Found-ation Type	Maximum Permissible Span Wire Load (lbs.)
26′ Pole	A	36-A	5200
30′ Pole	B	36-A	4600
30′ Pole with Lum.	B	36-A	4400
30′ Pole with 20′ Mast Arm	C	36-B	5600
30′ Pole with 24′ Mast Arm	C	36-B	5500
30′ Pole with 28′ Mast Arm	C	36-B	5300
30′ Pole with 32′ Mast Arm	C	36-B	5100
30′ Pole with 36′ Mast Arm	C	36-B	4900
30′ Pole with 20′ Mast Arm & Lum.	C	36-B	5300
30′ Pole with 24′ Mast Arm & Lum.	C	36-B	5200
30′ Pole with 28′ Mast Arm & Lum.	C	36-B	5000
30′ Pole with 32′ Mast Arm & Lum.	C	36-B	4800
30′ Pole with 36′ Mast Arm & Lum.	C	36-B	4500
34′ Pole	D	36-B	5600
34′ Pole with Lum.	D	36-B	5400

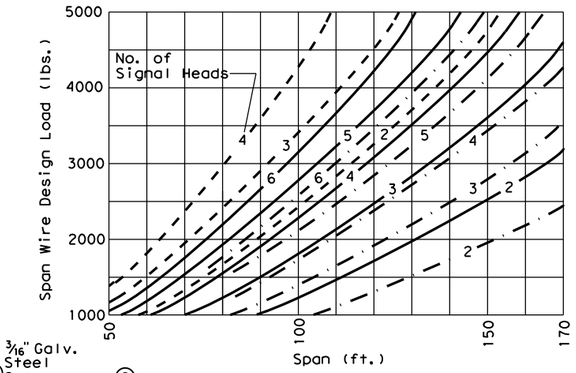
② Numbers on Load Span Charts indicate the number of signal heads on the span. The total span wire design load is based on one 5-section head and one or more additional 3-section head(s). Design wind pressures on cables are assumed as 1.0 lb/ft. Weight of span wire cables (one per signal head) is assumed as 0.65 lb/ft which includes an allowance for conductor cables and miscellaneous hardware. The effect of the sway cable on load distribution is ignored as it is assumed to break at design wind conditions. When a pole supports 2 spans, the span wire design loads for both spans should be added vectorially to determine the design load for that pole.



STRAIN POLE ELEVATIONS HORIZONTAL SIGNALS



② SIGNALS WITH 12-INCH LENS

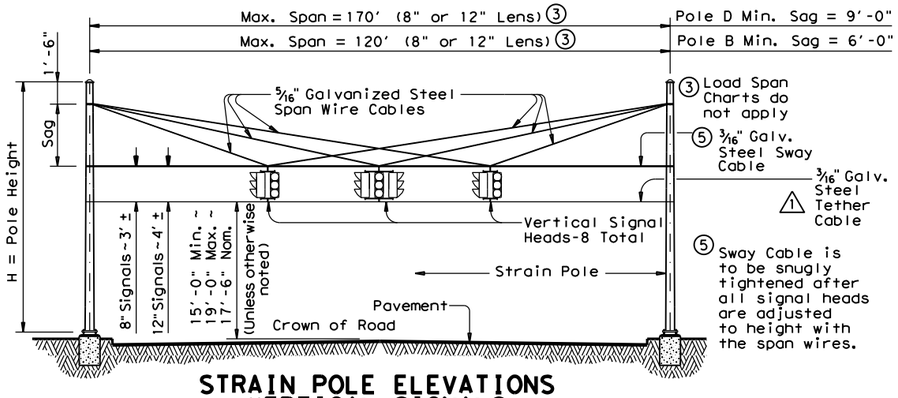


② SIGNALS WITH 8-INCH LENS

Signal Head Type	Wt. Per Head	Wind Area ◆
5-Section, 12" Lens	125 lbs	9.6 sq. ft.
5-Section, 8" Lens	70 lbs	4.8 sq. ft.
3-Section, 12" Lens	75 lbs	5.64 sq. ft.
3-Section, 8" Lens	45 lbs	3.0 sq. ft.

◆ Effective projected design wind area (actual area times drag coefficient)

– – – – – – Sag = 4′-6" (26′ or 30′ Pole)
——— Sag = 8′-0" (30′ or 34′ Pole)
— · — · — Sag = 11′-6" (34′ Pole)



⑤ Sway Cable is to be snugly tightened after all signal heads are adjusted to height with the span wires.

STRAIN POLE ELEVATIONS VERTICAL SIGNALS

(Mast arms are not used with vertical signals)

Pole Type	ROUND POLES D_B in.	D_T in.	④thk in.	H ft.	POLYGONAL POLES D_B in.	D_T in.	④thk in.	H ft.
A	12.5	8.9	.239	26	13.0	9.0	.239	26
B	13.5	9.3	.239	30	14.0	9.0	.239	30
C	15.5	11.3	.239	30	16.0	11.0	.239	30
D	15.5	10.7	.239	34	16.0	11.0	.239	34

④ Thickness shown are minimum, thicker materials may be used.

D_B = Pole Base O.D. D_T = Pole Top O.D. H = Pole Height

MODIFICATIONS:

⚠1 ADDED BOTTOM STEEL TETHER CABLE. (2/12)

⚠2 CHANGED TO 3 WEATHERHEAD ACCESS POINTS FOR POLES A, B, C AND D. (3/12)

SHIPPING PARTS LIST

Poles (Without Traffic Signal Arm)

Pole Type	Strain poles with Luminaire: Ship each pole with the following hardware attached: handhole at base, pole cap, 2 clamp-on simplex and 1 pipe plug.			Strain poles without Luminaire: Ship each pole with the following hardware attached: handhole at base, pole cap and 1 pipe plug.		
	Description	Designation	Quantity	Description	Designation	Quantity
A				26′ Strain Pole	SP 26 A-80	
B	30′ Strain Pole	SPL 30 B-80		30′ Strain Pole	SP 30 B-80	
D	34′ Strain Pole	SPL 34 D-80		34′ Strain Pole	SP 34 D-80	

Poles (With Traffic Signal Arm)

Pole Type	Strain poles with Luminaire: Ship each pole with the following hardware attached: handhole at base, pole cap, clamp-on simplex and 3 pipe plugs.			Strain poles without Luminaire: Ship each pole with the following hardware attached: handhole at base, pole cap and 3 pipe plugs.		
	Description	Designation	Quantity	Description	Designation	Quantity
C	30′ SPw/TS Arm	SPL 30 C-80		30′ SPw/TS Arm	SP 30 C-80	

Traffic Signal Arms (For Type C poles)

Nominal Arm Length	Type I Arm (1 Signal): Ship each Type I Arm with the following hardware attached: 2 CGB Connectors, 1 clamp with bolts and washers		Type II Arm (2 Signals): Ship each Type II Arm with the following hardware attached: 1 Bracket Assembly ①, 3 CGB Connectors and 1 clamp with bolts and washers		Type III Arm (3 Signals): Ship each Type III Arm with the following hardware attached: 2 Bracket Assemblies ①, 4 CGB Connectors and 1 clamp with bolts and washers	
ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-80					
24	24I-80		24 II -80			
28	28I-80		28 II -80			
32			32 II -80		32 III -80	
36			36 II -80		36 III -80	

Anchor Bolt Assemblies (1 per pole)

Anchor Bolt Diameter	Anchor Bolt Length	Templates may be removed for shipment. Quantity
1 ¾"	3′-10"	
2"	4′-3"	

Each Anchor Bolt Assembly consists of the following: Top and Bottom templates, 4 anchor bolts, 8 nuts, 8 flat washers, and 4 nut anchor devices (Type 2) per Standard Drawing "TS-FD".

Luminaire Arms

Nominal Arm Length	Quantity
8′ Arm	

① See Sheet "DMA-80"

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES STRAIN POLE ASSEMBLIES

(80 MPH WIND ZONE)

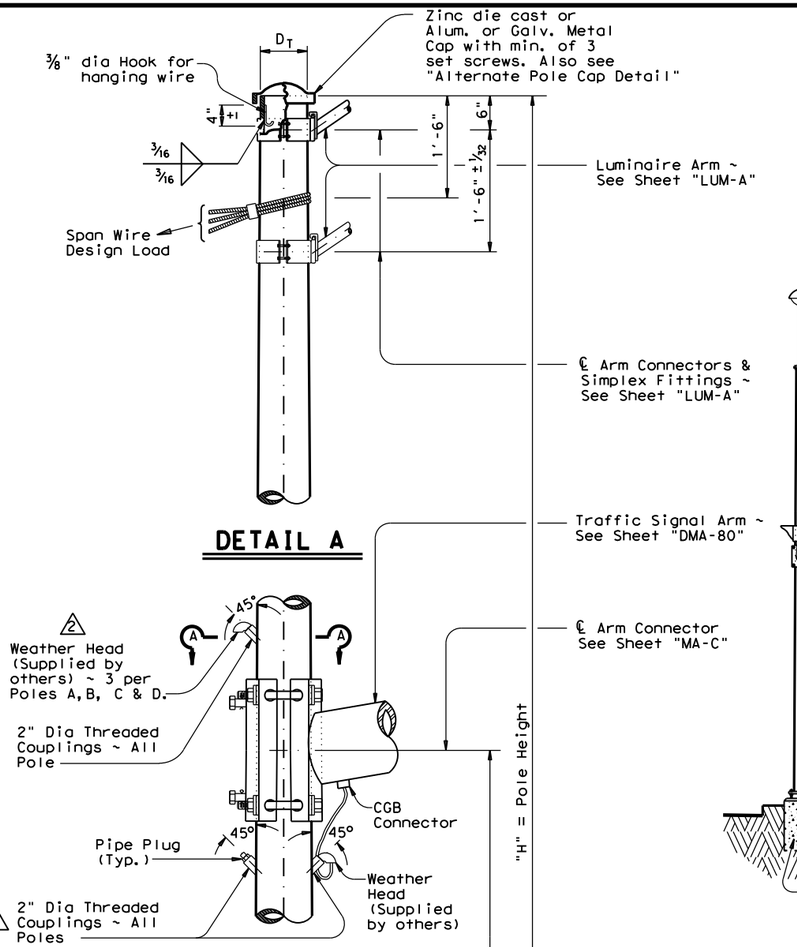
SP-80(1)-12(DAL)

DN: MS	CK: JSY	DW: BR	CK: JSY

REVISIONS 6-96 1-12

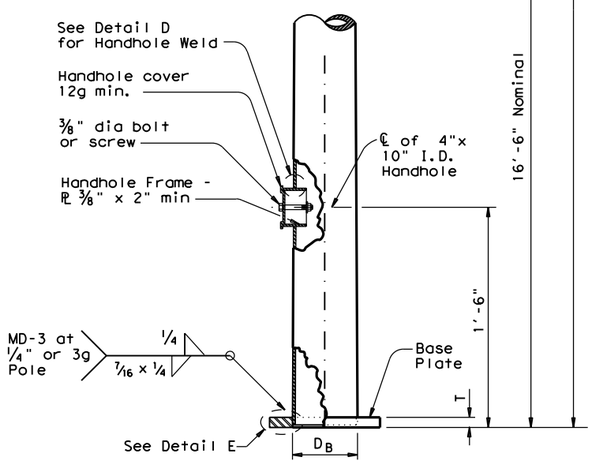
CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		4

120A



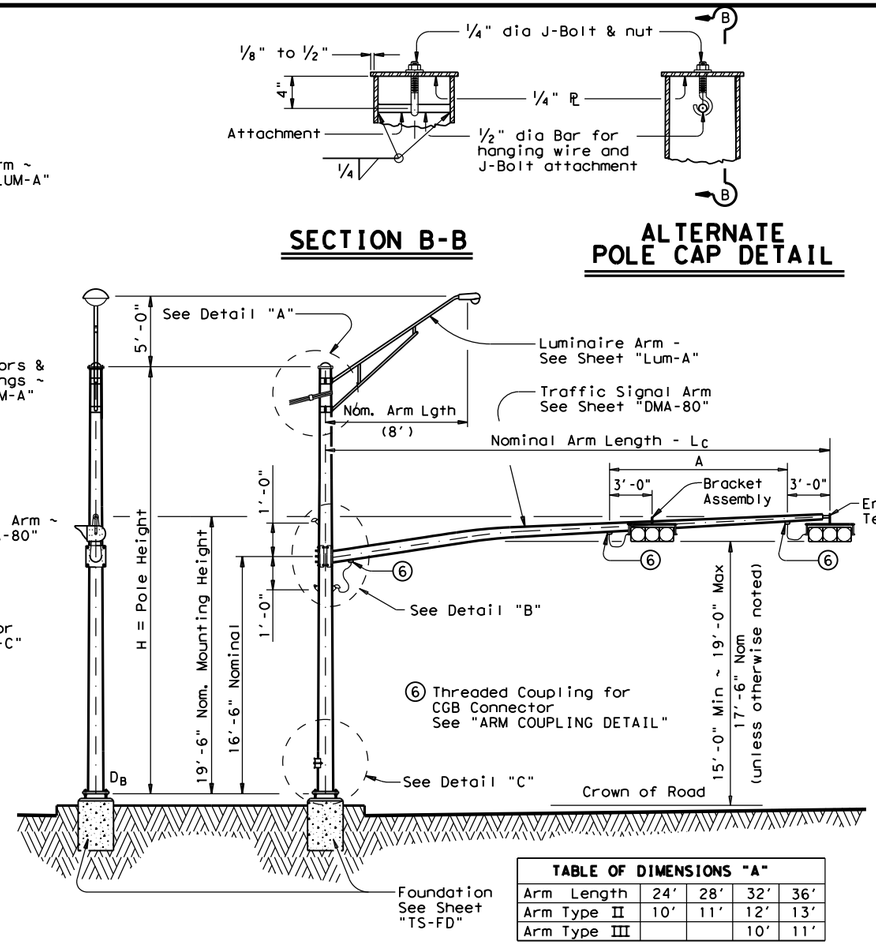
DETAIL A

DETAIL B



DETAIL C

POLE ELEVATION

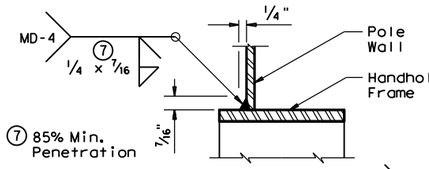


SECTION B-B

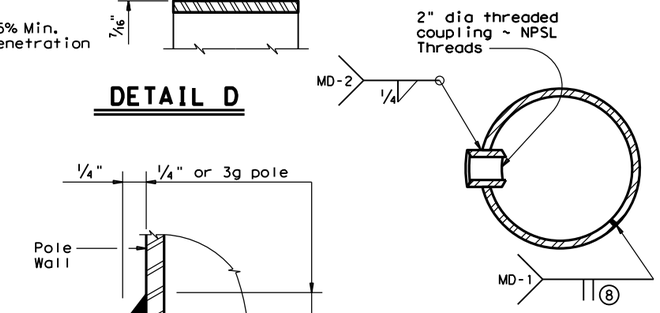
ALTERNATE POLE CAP DETAIL

TABLE OF DIMENSIONS "A"				
Arm Length	24'	28'	32'	36'
Arm Type II	10'	11'	12'	13'
Arm Type III			10'	11'

STRUCTURE ASSEMBLY

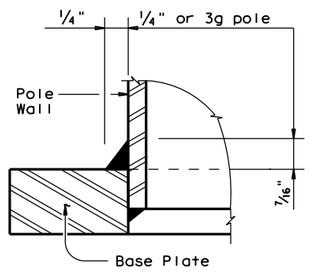


DETAIL D



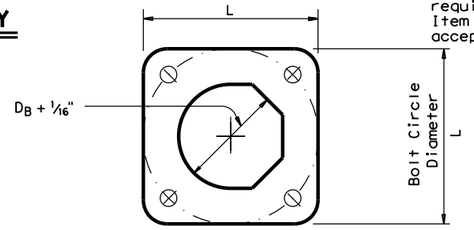
SECTION A-A

(Pole Coupling and Seam Weld Details)

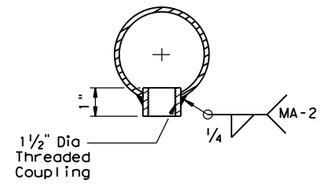


DETAIL E

8 60% Min. penetration, except 100% penetration within 6" of circumferential base welds.



BASE PLATE PLAN



ARM COUPLING DETAIL

2 CHANGED TO 3 WEATHERHEAD ACCESS POINTS FOR POLES A, B, C AND D(3/12).

MATERIALS	
Round Shafts or Polygonal Shafts 9	ASTM A595 Gr.A, A588, A1008 HSLAS Gr.50 Class 2, A1011 HSLAS Gr.50 Class 2, A572 Gr.50 or A1011 SS Gr.50 10
Plates 9	ASTM A36, A588, or A572 Gr.50
Connection Bolts	ASTM A325 except where noted
Pin Bolts	ASTM A325
Pipe 9	ASTM A53 Gr.B, A501, A1008 HSLAS-F Gr.50, A1011 HSLAS-F Gr.50
Steel Cable	ASTM A475, 7 Wire Utilities Grade
Misc. Hardware	Galvanized steel or stainless steel or as noted

9 ASTM A572, A1008 HSLAS, A1011 HSLAS, A1008 HSLAS-F, A1011 HSLAS-F, or A1011 SS may have higher yield strengths but shall not have less elongation than the grade indicated.

10 ASTM A1011 SS Gr.50 shall also have a minimum elongation of 18 percent in 8 inches or 23 percent in 2 inches. Material thickness in excess of those stipulated under A1011 SS will be acceptable providing the material meets all other A1011 SS requirements and the requirements of this item.

GENERAL NOTES

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications thereto. Design Wind Speed equals 80 mph plus a 1.3 gust factor. The maximum permissible span wire design loads tabulated are calculated at a stress load of 1.4 times the basic allowable stress. A simultaneous wind on the pole, mast arm, and luminaire is also included.

See standard sheet "DMA-80" for details of clamp-on traffic signal arms, sheet "MA-C" for traffic signal arm connection details, sheet "LUM-A" for luminaire arm and connection details, and sheet "TS-FD" for anchor bolt and foundation details.

Fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Materials, fabrication tolerances, and shipping practices shall meet the requirements of this sheet and Item 686, "Traffic Signal Pole Assemblies (Steel)".

Unless otherwise noted, all parts shall be galvanized in accordance with Item 445, "Galvanizing", after fabrication.

Deviation from the details and dimensions shown herein require submission of shop drawings in accordance with Item 441, "Steel Structures". Alternate designs are not acceptable.

Foundation Type	Anchor Bolt Diameter	Bolt Hole Diameter	Bolt Circle Diameter	Base ℞ Dim. L x T
36-A	1 3/4"	2"	19"	19" x 1 3/4"
36-B	2"	2 1/4"	21"	21" x 2"

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES STRAIN POLE ASSEMBLIES

(80 MPH WIND ZONE)

SP-80(2)-12(DAL)

REVISIONS	DN: MS	CK: JSY	DW: BR	CK: JSY
6-96 1-12	CONT	SECT	JOB	HIGHWAY
	6363	30	001	IH0035E
	DIST	COUNTY		SHEET NO.
	DAL	DALLAS		5

120B

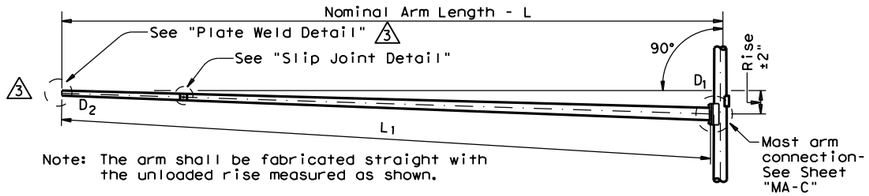
Arm Length	ROUND POLES					POLYGONAL POLES					Foundation Type
	D_B	D_{19}	D_{24}	D_{30}	① thk	D_B	D_{19}	D_{24}	D_{30}	① thk	
ft.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	
20	10.5	7.8	7.1	6.3	.179	11.5	8.5	7.7	6.8	.179	30-A
24	11.0	8.3	7.6	6.8	.179	12.0	9.0	8.2	7.3	.179	30-A
28	11.5	8.8	8.1	7.3	.179	12.5	9.5	8.7	7.8	.179	30-A
32	12.5	9.8	9.1	8.3	.179	12.0	9.0	8.2	7.3	.239	30-A
36	12.0	9.3	8.6	7.8	.239	12.5	9.5	8.7	7.8	.239	36-A
40	12.0	9.3	8.6	7.8	.239	13.5	10.5	9.7	8.8	.239	36-A
44	12.5	9.8	9.1	8.3	.239	14.0	11.0	10.2	9.3	.239	36-A
48	13.0	10.3	9.6	8.8	.239	15.0	12.0	11.2	10.3	.239	36-A

Arm Length	ROUND ARMS					POLYGONAL ARMS				
	L_1	D_1	D_2	① thk	Rise	L_1	D_1	② D_2	① thk	Rise
ft.	ft.	in.	in.	in.		ft.	in.	in.	in.	
20	19.1	6.5	3.8	.179	1'-9"	19.1	7.0	3.5	.179	1'-8"
24	23.1	7.5	4.3	.179	1'-10"	23.1	7.5	3.5	.179	1'-9"
28	27.1	8.0	4.2	.179	1'-11"	27.1	8.0	3.5	.179	1'-10"
32	31.0	9.0	4.7	.179	2'-1"	31.0	9.0	3.5	.179	2'-0"
36	35.0	9.5	4.6	.179	2'-4"	35.0	10.0	3.5	.179	2'-1"
40	39.0	9.5	4.1	.239	2'-8"	39.0	9.5	3.5	.239	2'-3"
44	43.0	10.0	4.1	.239	2'-11"	43.0	10.0	3.5	.239	2'-6"
48	47.0	10.5	4.1	.239	3'-4"	47.0	11.0	3.5	.239	2'-9"

D_B = Pole Base O.D.
D_{19} = Pole Top O.D. with no Luminaire and no ILSN
D_{24} = Pole Top O.D. with ILSN w/out Luminaire
D_{30} = Pole Top O.D. with Luminaire
D_1 = Arm Base O.D.
D_2 = Arm End O.D.
L_1 = Shaft Length
L = Nominal Arm Length

① Thickness shown are minimums, thicker materials may be used.

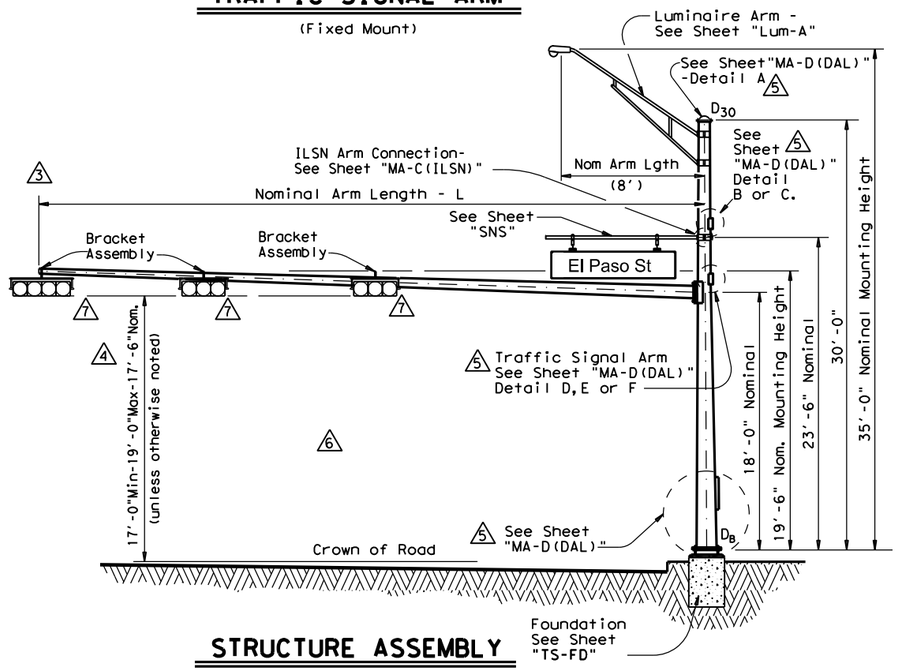
② D_2 may be increased by up to 1" for polygonal arms.



Note: The arm shall be fabricated straight with the unloaded rise measured as shown.

TRAFFIC SIGNAL ARM

(Fixed Mount)



STRUCTURE ASSEMBLY

SHIPPING PARTS LIST

Ship each pole with the following attached: enlarged hand hole, pole cap, fixed-arm connection bolts and washers and any additional hardware listed in the table.

Nominal Arm Length	30' Poles With Luminaire		24' Poles With ILSN		19' Poles With No Luminaire and No ILSN	
	Above hardware plus: One (or two if ILSN attached) small hand hole, clamp-on simplex		Above hardware plus one small hand hole		See note above	
ft	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20L-80		20S-80		20-80	
24	24L-80		24S-80		24-80	
28	28L-80		28S-80		28-80	
32	32L-80		32S-80		32-80	
36	36L-80		36S-80		36-80	
40	40L-80		40S-80		40-80	
44	44L-80		44S-80		44-80	
48	48L-80		48S-80		48-80	

Traffic Signal Arms (1 per Pole) Ship each arm with the listed equipment attached

Nominal Arm Length	Type I Arm (1 Signal)		Type II Arm (2 Signals)		Type III Arm (3 Signals)	
	1 1 Bracket Assembly		2 Bracket Assemblies		3 Bracket Assemblies	
ft	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-80					
24	24I-80		24II-80			
28	28I-80		28II-80			
32			32II-80		32III-80	
36			36II-80		36III-80	
40			2 40II-80		40III-80	
44			44II-80		44III-80	
48					48III-80	

Luminaire Arms (1 per 30' pole)

Nominal Arm Length	Quantity
8' Arm	

ILSN Arm (Max. 2 per pole) Ship with clamps, bolts and washers

Nominal Arm Length	Quantity
7' Arm	
9' Arm	

Anchor Bolt Assemblies (1 per pole)

Anchor Bolt Diameter	Anchor Bolt Length	Quantity
1 ½"	3'-4"	
1 ¾"	3'-10"	

Each anchor bolt assembly consists of the following: Top and Bottom templates, 4 anchor bolts, 8 nuts, 8 flat washers, and 4 nut anchor devices (Type 2) per Standard Drawing "TS-FD".

Templates may be removed for shipment.

MODIFICATIONS:

1 REPLACED CGB CONNECTOR WITH BRACKET ASSEMBLY. (2/12)

2 ADDITIONAL OPTION. (3/12)

3 REPLACED TENON DETAIL WITH PLATE WELD DETAIL. (2/12)

4 REVISED MINIMUM SIGNAL HEIGHT. (3/12)

5 REPLACED "MA-D" WITH "MA-D(DAL)". (2/12)

6 REMOVED TABLE OF DIMENSIONS "A". (2/12)

7 REMOVED CGB CONNECTORS. (2/12)

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES

SINGLE MAST ARM ASSEMBLY

(80 MPH WIND ZONE)

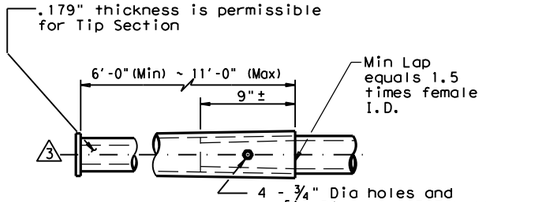
SMA-80(1)-12(DAL)

DN: MS	CK: JSY	DW: MWF	CK: JSY

REVISIONS
5-96
11-99
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		6

122A



Note: A slip joint is permissible for arms 40' and greater in length. The slip joint shall be made in the shop, but may be match marked and shipped disassembled.

SLIP JOINT DETAIL

NOTE:

Pole manufacturer shall drill ½" hole in bottom of mast arm at end plate. (for hot-dip galvanizing)

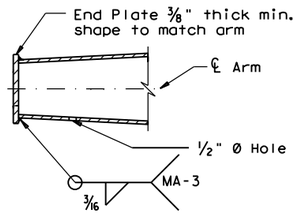
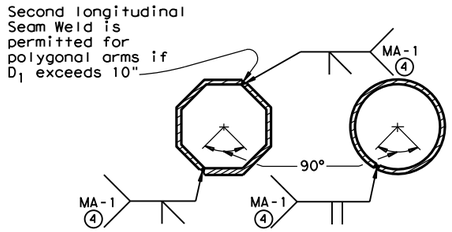


PLATE WELD DETAIL

3

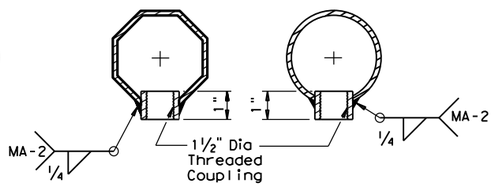
Stainless steel bands (or Cables) and cast bracket as in "Astro-Brac", "Sky Bracket" or "Easy Bracket" with 1 ½" Dia Threaded Coupling.

BRACKET ASSEMBLY



ARM WELD DETAIL

④ 60% Min. penetration 100% pemetration within 6" of circumferential base welds.



ARM COUPLING DETAILS

VIBRATION WARNING

Mast Arms of SMA and DMA structures and clamp-on Arms of LMA structures of approximately 40 ft or longer are subject to harmonic vertical vibrations in light wind conditions due to the aeroelastic characteristics of a few of the myriads of possible combinations of the following: signal numbers, weights and positions; existence/solidity of backplates; presence of additional attachments to the arm, such as signs and cameras; arm-wind orientation; and arm-pole stiffness.

Such vibrations may cause fatigue damage to the structure and may lead to galloping in moderate wind conditions which may further damage the structure and alarm the public. Tests have indicated that when wind is blowing toward the back side of signal heads having un-vented backplates attached the probability of unacceptable harmonic vibration and/or galloping is rather high.

If backplates are not required for improved visibility they should not be applied to the signal heads or, if they must be applied, they should be vented as a first and inexpensive measure to mitigate vibrations.

The traffic signal mast arms shall be visually inspected in 5 to 20 mph wind conditions after installation of signal heads and any attachments, including any required backpates. If vertical movements with a total excursion (maximum upward excursion to maximum downward excursion) of more than approximately 8" are observed at the arm tip, a damping plate shall be fitted to the arm. See "Damping Plate Mounting Details" on standard sheet, MA-DPD-10.

This visual inspection shall be repeated after each modification of the structure that could affect its aeroelastic response. Excessive vibrations shall not be allowed to continue for more than two days.

GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications thereto. Design Wind Speed equals 80 mph plus a 1.3 gust factor.

Poles are designed to support one 8'-0" luminaire arm, one 9'-0" internally lighted street name sign and one traffic signal arm with a length as tabulated. The specified luminaire load applied at the end of the luminaire arm equals 60 lbs vertical dead load plus the horizontal wind load on an effective projected area of 1.6 sq ft. The specified internally lighted street name sign load applied 4.5 ft from the centerline of the pole equals 85 lbs vertical dead load plus horizontal wind load on an effective projected area of 11.5 sq ft. The specified signal load applied at the end of the traffic signal arm equals 180 lbs vertical dead load plus the horizontal wind load on an effective projected area of 32.4 sq ft (actual area times drag coefficient).

5 See Standard Sheet "MA-D(DAL)" for pole details, "MA-C" for traffic signal arm connection details, "MA-C (ILSN)" for internally lighted street name sign arm connection details, "LUM-A" for luminaire arm and connection details, "SNS" for internally lighted street name sign details, and "TS-FD" for anchor bolt and foundation details. See "MA-C" for material specifications.

Fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Materials, fabrication tolerances, and shipping practices shall meet the requirements of this sheet and Item 686, "Traffic Signal Pole Assemblies (Steel)".

Unless otherwise noted, all parts shall be galvanized in accordance with Item 445, "Galvanizing", after fabrication.

Deviation from the details and dimensions shown herein require submission of shop drawings in accordance with Item 441, "Steel Structures". Alternate designs are not acceptable.

3 REPLACED TENON DETAIL WITH PLATE WELD DETAIL(2/12).

5 REPLACED "MA-D" WITH "MA-D(DAL)"(2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES

SINGLE MAST ARM ASSEMBLY

(80 MPH WIND ZONE)

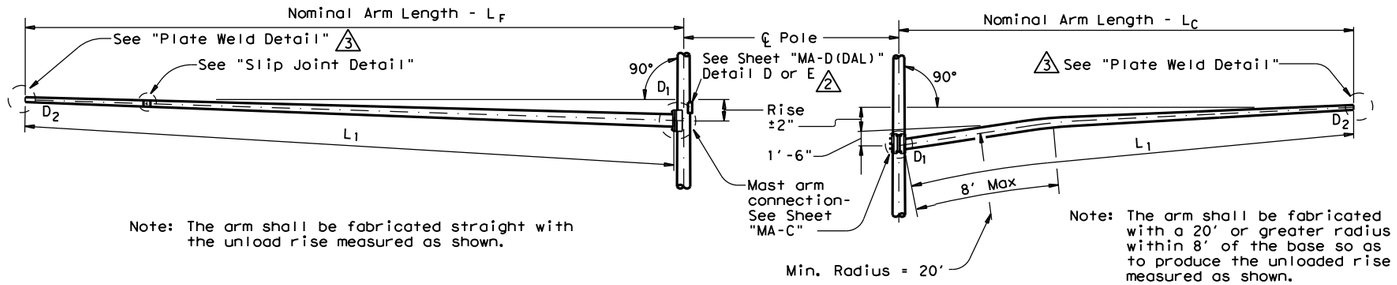
SMA-80(2)-12(DAL)

DN: MS	CK: JSY	DW: MMF	CK: JSY

REVISIONS: 5-96, 1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	7

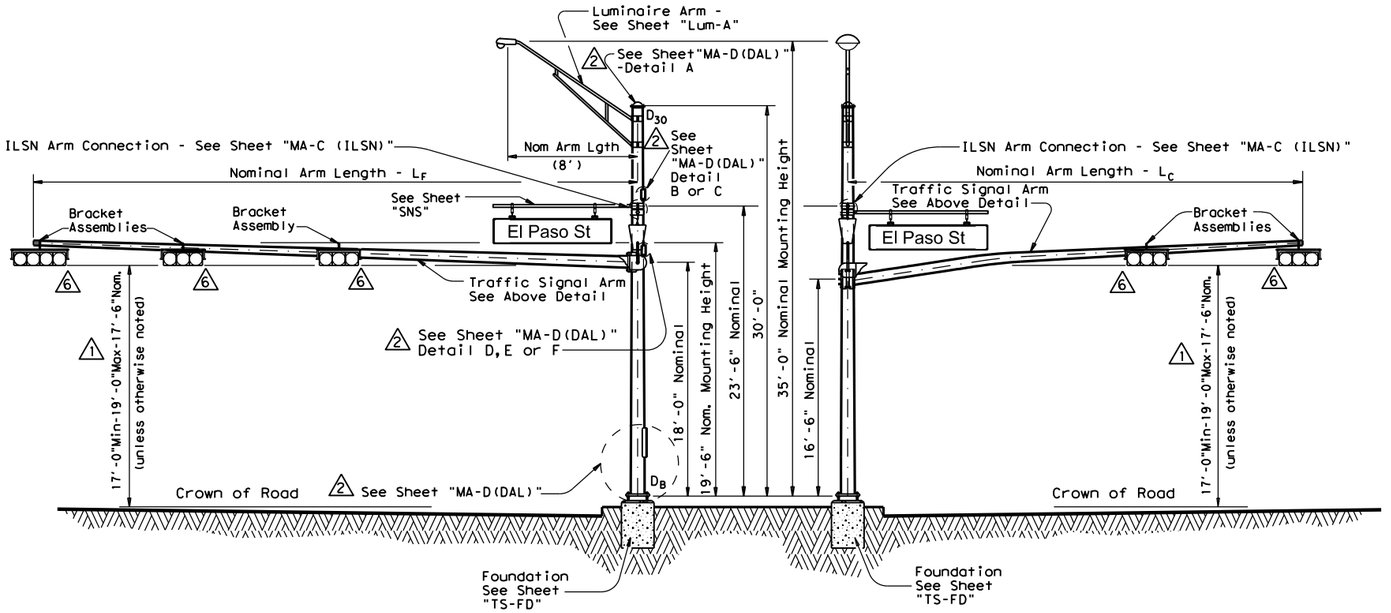


Note: The arm shall be fabricated straight with the unload rise measured as shown.

Note: The arm shall be fabricated with a 20' or greater radius within 8' of the base so as to produce the unloaded rise measured as shown.

FIXED MOUNT TRAFFIC SIGNAL ARM

CLAMP-ON TRAFFIC SIGNAL ARM



ELEVATION
(Showing fixed mount arm)

STRUCTURE ASSEMBLY

ELEVATION
(Showing clamp mount arm)

MODIFICATIONS:

1 REVISED MINIMUM SIGNAL HEIGHT. (3/12)

2 REPLACED "MA-D" WITH "MA-D(DAL)". (2/12)

3 REPLACED TENON DETAIL WITH PLATE WELD DETAIL. (2/12)

4 REPLACED CGB CONNECTOR WITH BRACKET ASSEMBLY. (2/12)

5 REMOVED TABLE OF DIMENSIONS "A". (2/12)

6 REMOVED CGB CONNECTORS. (2/12)

7 ADDITIONAL OPTION. (2/12)

GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications thereto. Design Wind Speed equals 80 mph plus a 1.3 gust factor. Designs are based on an arm included angle of 90 degrees or more. Angles of less than approximately 75 degrees will require a special design.

Poles are designed to support one 8'-0" luminaire arm, two 9'-0" internally lighted street name signs and two traffic signal arms with length combinations as tabulated. The specified luminaire load applied at the end of luminaire arm equals 60 lbs vertical dead load plus the horizontal wind load on an effective projected area of 1.6 sq ft. The specified internally lighted street name sign applied 4'-6" from the centerline of the pole equals 85 lbs vertical dead load plus the horizontal wind load on an effective projected area of 11.5 sq ft. The specified signal load applied at the end of the traffic signal arm equals 180 lbs vertical dead load plus the horizontal wind load on an effective projected area of 32.4 sq ft (actual area times drag coefficient).

2 See Standard Sheet "MA-D(DAL)" for pole details, "MA-C" for traffic signal arm connection details, "MA-C (ILSN)" for internally lighted street name sign arm connection details, "LUM-A" for luminaire arm and connection details, "SNS" for internally lighted street name sign details, and "TS-FD" for anchor bolt and foundation details. See "MA-C" for material specifications.

Fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Materials, fabrication tolerances, and shipping practices shall meet the requirements of this sheet and Item 686, "Traffic Signal Pole Assemblies (Steel)".

Unless otherwise noted, all parts shall be galvanized in accordance with Item 445, "Galvanizing", after fabrication.

Deviation from the details and dimensions shown herein require submission of shop drawings in accordance with Item 441, "Steel Structures". Alternate designs are not acceptable.

5

SHEET 1 OF 3

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES

DUAL MAST ARM ASSEMBLY

(80 MPH WIND ZONE)

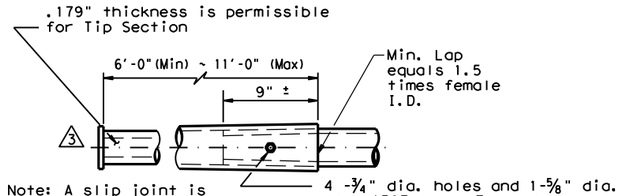
DMA-80 (1)-12(DAL)

DN: MS	CK: JSY	DW: MMF	CK: JSY

REVISIONS
5-96
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		8

124A



SLIP JOINT DETAIL

NOTE:
Pole manufacturer shall drill ½" hole in bottom of mast arm at end plate. (for hot-dip galvanizing)

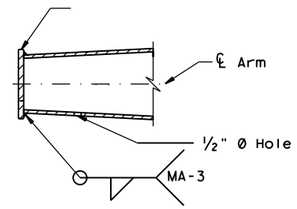


PLATE WELD DETAIL
3

Stainless steel bands (or Cables) and cast bracket as in "Astro-Brac", "Sky Bracket" or "Easy Bracket" with 1 ½" Dia Threaded Coupling.

BRACKET ASSEMBLY

VIBRATION WARNING

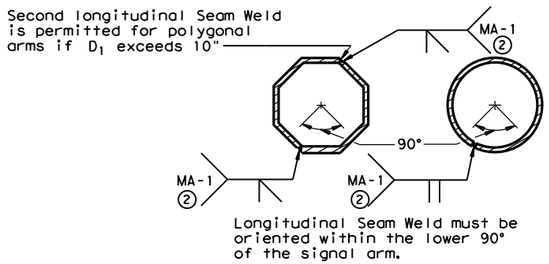
Mast Arms of SMA and DMA structures and clamp-on Arms of LMA structures of approximately 40 ft or longer are subject to harmonic vertical vibrations in light wind conditions due to the aeroelastic characteristics of a few of the myriads of possible combinations of the following: signal numbers, weights and positions; existence/solidity of backplates; presence of additional attachments to the arm, such as signs and cameras; arm-wind orientation; and arm-pole stiffness.

Such vibrations may cause fatigue damage to the structure and may lead to galloping in moderate wind conditions which may further damage the structure and alarm the public. Tests have indicated that when wind is blowing toward the back side of signal heads having un-vented backplates attached the probability of unacceptable harmonic vibration and/or galloping is rather high.

If backplates are not required for improved visibility they should not be applied to the signal heads or, if they must be applied, they should be vented as a first and inexpensive measure to mitigate vibrations.

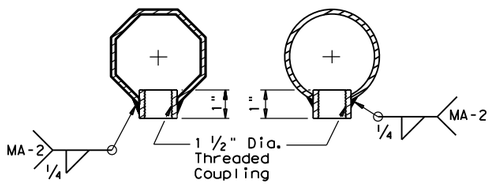
The traffic signal mast arms shall be visually inspected in 5 to 20 mph wind conditions after installation of signal heads and any attachments, including any required backpates. If vertical movements with a total excursion (maximum upward excursion to maximum downward excursion) of more than approximately 8" are observed at the arm tip, a damping plate shall be fitted to the arm. See "Damping Plate Mounting Details" on standard sheet, MA-DPD-10.

This visual inspection shall be repeated after each modification of the structure that could affect its aeroelastic response. Excessive vibrations shall not be allowed to continue for more than two days.



ARM WELD DETAIL

2 60% Min. penetration 100% pemetration within 6" of circumferential base welds.



ARM COUPLING DETAILS

3 REPLACED TENON DETAIL WITH PLATE WELD DETAIL (2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES

DUAL MAST ARM ASSEMBLY

(80 MPH WIND ZONE)

DMA-80 (2)-12(DAL)

DN: MS	CK: JSY	DW: MMF	CK: JSY

REVISIONS
5-96
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	9

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SHIPPING PARTS LIST

Ship each pole with the following attached: enlarged hand hole, pole cap, fixed arm connection bolts and washers and any additional hardware listed in the table.

Nominal Arm Length		30' Poles With Luminaire		24' Poles With ILSN		19' Poles With no Luminaire and no ILSN	
		See note above plus: one (or two if ILSN attached) small hand hole, clamp-on simplex		See note above plus one small hand hole		See note above	
LF	Lc						
ft.	ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20	2020L-80		2020S-80		2020-80	
24	20	2420L-80		2420S-80		2420-80	
	24	2424L-80		2424S-80		2424-80	
28	20	2820L-80		2820S-80		2820-80	
	24	2824L-80		2824S-80		2824-80	
	28	2828L-80		2828S-80		2828-80	
32	20	3220L-80		3220S-80		3220-80	
	24	3224L-80		3224S-80		3224-80	
	28	3228L-80		3228S-80		3228-80	
	32	3232L-80		3232S-80		3232-80	
36	20	3620L-80		3620S-80		3620-80	
	24	3624L-80		3624S-80		3624-80	
	28	3628L-80		3628S-80		3628-80	
	32	3632L-80		3632S-80		3632-80	
	36	3636L-80		3636S-80		3636-80	
40	20	4020L-80		4020S-80		4020-80	
	24	4024L-80		4024S-80		4024-80	
	28	4028L-80		4028S-80		4028-80	
	32	4032L-80		4032S-80		4032-80	
	36	4036L-80		4036S-80		4036-80	
44	20	4420L-80		4420S-80		4420-80	
	24	4424L-80		4424S-80		4424-80	
	28	4428L-80		4428S-80		4428-80	
	32	4432L-80		4432S-80		4432-80	
	36	4436L-80		4436S-80		4436-80	

Traffic Signal Arms (Fixed Mount) (1 per pole) Ship each arm w/ the listed equipment attached

Nominal Arm Length	Type I Arm (1 Signal)		Type II Arm (2 Signals)		Type III Arm (3 Signals)	
	⚠4 1 Bracket Assembly		2 Bracket Assemblies		3 Bracket Assemblies	
ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-80					
24	24I-80		24II-80			
28	28I-80		28II-80			
32			32II-80		32III-80	
36			36II-80		36III-80	
40			⚠7 40II-80		40III-80	
44					44III-80	

Traffic Signal Arms (Clamp-On Mount) (1 per pole) Ship each arm w/ the listed equipment attached

Nominal Arm Length	Type I Arm (1 Signal)		Type II Arm (2 Signals)		Type III Arm (3 Signals)	
	1 Bracket Assembly and 1 clamp w/bolts and washers		2 Bracket Assemblies and; 1 clamp w/bolts and washers		3 Bracket Assemblies and; 1 clamp w/bolts and washers ⚠4	
ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-80		20II-80			
24	24I-80		24II-80			
28	28I-80		28II-80			
32			32II-80		32III-80	
36			36II-80		36III-80	

Luminaire Arms (1 per 30' pole)

Nominal Arm Length	Quantity
8' Arm	

ILSN Arm (1 or 2 per pole) ship with clamps, bolts and washers

Nominal Arm Length	Quantity
7' Arm	
9' Arm	

Anchor Bolt Assemblies (1 per pole)

Anchor Bolt Diameter	Anchor Bolt Length	Quantity
1 1/2"	3'-4"	
1 3/4"	3'-10"	
2"	4'-3"	

Each anchor bolt assembly consists of the following: Top and Bottom templates, 4 anchor bolts, 8 nuts, 8 flat washers, and 4 nut anchor devices (Type 2) per Standard Drawing "TS-FD".

Templates may be removed for shipment.

ARMS		ROUND POLES					POLYGONAL POLES					Foundation Type
LF	Lc	D_B	D_{19}	D_{24}	D_{30}	③ thk	D_B	D_{19}	D_{24}	D_{30}	③ thk	
ft.	ft.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	
20	20	11.5	8.8	8.1	7.3	.179	12.5	9.5	8.7	7.8	.179	30-A
24	20	12.0	9.3	8.6	7.8	.179	13.0	10.0	9.2	8.3	.179	30-A
	24	12.0	9.3	8.6	7.8	.179	13.0	10.0	9.2	8.3	.239	30-A
28	20	12.5	9.8	9.1	8.3	.179	12.0	9.0	8.2	7.3	.239	30-A
	24	12.5	9.8	9.1	8.3	.179	12.0	9.0	8.2	7.3	.239	30-A
	28	13.0	10.3	9.6	8.8	.179	12.5	9.5	8.7	7.8	.239	30-A
32	20	13.0	10.3	9.6	8.8	.179	12.5	9.5	8.7	7.8	.239	30-A
	24	13.0	10.3	9.6	8.8	.179	12.5	9.5	8.7	7.8	.239	30-A
	28	12.0	9.3	8.6	7.8	.239	13.0	10.0	9.2	8.3	.239	30-A
	32	12.0	9.3	8.6	7.8	.239	13.5	10.5	9.7	8.8	.239	36-A
36	20	12.0	9.3	8.6	7.8	.239	13.5	10.5	9.7	8.8	.239	36-A
	24	12.0	9.3	8.6	7.8	.239	13.5	10.5	9.7	8.8	.239	36-A
	28	12.5	9.8	9.1	8.3	.239	13.5	10.5	9.7	8.8	.239	36-A
	32	12.5	9.8	9.1	8.3	.239	13.5	10.5	9.7	8.8	.239	36-A
	36	12.5	9.8	9.1	8.3	.239	14.0	11.0	10.2	9.3	.239	36-A
40	20	12.5	9.8	9.1	8.3	.239	14.0	11.0	10.2	9.3	.239	36-A
	24	12.5	9.8	9.1	8.3	.239	14.0	11.0	10.2	9.3	.239	36-A
	28	13.0	10.3	9.6	8.8	.239	14.0	11.0	10.2	9.3	.239	36-A
	32	13.0	10.3	9.6	8.8	.239	15.0	12.0	11.2	10.3	.239	36-A
	36	13.5	10.8	10.1	9.3	.239	15.0	12.0	11.2	10.3	.239	36-A
44	20	13.5	10.8	10.1	9.3	.239	15.0	12.0	11.2	10.3	.239	36-A
	24	13.5	10.8	10.1	9.3	.239	15.0	12.0	11.2	10.3	.239	36-A
	28	13.5	10.8	10.1	9.3	.239	15.0	12.0	11.2	10.3	.239	36-A
	32	14.0	11.3	10.6	9.8	.239	15.5	12.5	11.7	10.8	.239	36-B
	36	14.0	11.3	10.6	9.8	.239	15.5	12.5	11.7	10.8	.239	36-B

Arm L_F or L_C	ROUND ARMS					POLYGONAL ARMS				
	L_1	D_1	D_2	③ thk	Rise	L_1	D_1	④ D_2	③ thk	Rise
ft.	ft.	in.	in.	in.		ft.	in.	in.	in.	
20	19.1	6.5	3.8	.179	1'-9"	19.1	7.0	3.5	.179	1'-8"
24	23.1	7.5	4.3	.179	1'-10"	23.1	7.5	3.5	.179	1'-9"
28	27.1	8.0	4.2	.179	1'-11"	27.1	8.0	3.5	.179	1'-10"
32	31.0	9.0	4.7	.179	2'-1"	31.0	9.0	3.5	.179	2'-0"
36	35.0	9.5	4.6	.179	2'-4"	35.0	10.0	3.5	.179	2'-1"
40	39.0	9.5	4.1	.239	2'-8"	39.0	9.5	3.5	.239	2'-3"
44	43.0	10.0	4.1	.239	2'-11"	43.0	10.0	3.5	.239	2'-6"

D_B = Pole Base O.D.
D_{19} = Pole Top O.D. with no Luminaire and no ILSN
D_{24} = Pole Top O.D. with ILSN w/out Luminaire
D_{30} = Pole Top O.D. with Luminaire

D_1 = Arm Base O.D.
D_2 = Arm End O.D.
L_1 = Shaft Length
L_F = Fixed Arm Length
L_C = Clamp-on Arm Length (36' Max)

③ Thickness shown are minimums, thicker materials may be used.

④ D_2 may be increased by up to 1.0" for polygonal arms.

⚠4 REPLACED CGB CONNECTOR WITH BRACKET ASSEMBLY(2/12).

⚠7 ADDITIONAL OPTION(2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES

DUAL MAST ARM ASSEMBLY

(80 MPH WIND ZONE)

DMA-80 (3)-12(DAL)

DN: MS	CK: JSY	DW: MMF	CK: JSY

REVISIONS
5-96
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	10

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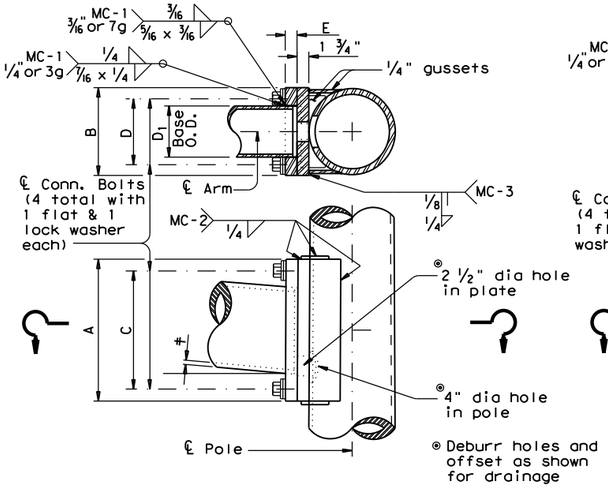
DATE:
FILE:

ARM SIZE D_1	ARM SIZE ǂ	A	B	C	D	E	CONN BOLT DIA
in.	in.	in.	in.	in.	in.	in.	in.
6.5	.179	12	9	9	6	1 3/4	1
7.5	.179	13	9	10	6	1 3/4	1
8.0	.179	14	10	11	7	2	1 1/4
9.0	.179	16	11	13	8	2	1 1/4
9.5	.179	17	12	14	9	2	1 1/4
9.5	.239	18	12	15	9	2	1 1/4
10.0	.239	18	12	15	9	2	1 1/4
10.5	.239	18	13	15	10	3	1 1/2
11.0	.239	18	13	15	10	3	1 1/2

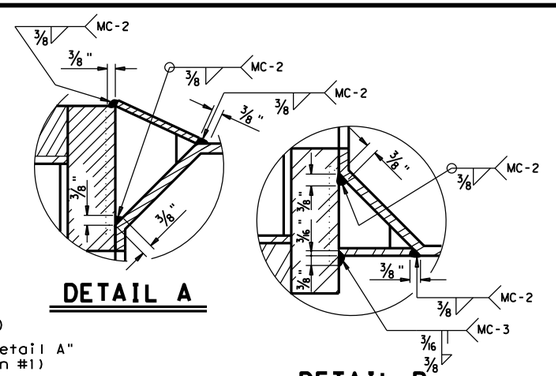


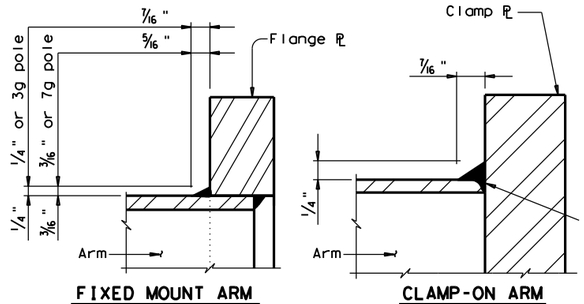
FIXED MOUNT DETAIL 1

ARM SIZE D_1	ARM SIZE ǂ	A	F	CONN. BOLTS No.	CONN. BOLTS Dia	PIN BOLTS No.	PIN BOLTS Dia
in.	in.	in.	in.	ea.	in.	ea.	in.
6.5	.179	12	6	4	1	2	5/8
7.5	.179	14	8	4	1	2	5/8
8.0	.179	14	8	4	1	2	5/8
9.0	.179	16	10	4	1	2	5/8
9.5	.179	18	12	4	1 1/4	3	5/8
9.5	.239	18	12	4	1 1/4	3	5/8
10.0	.239	18	12	4	1 1/4	3	5/8

FIXED MOUNT DETAIL 2

ARM SIZE D_1	ARM SIZE ǂ	A	F	T	CONN. BOLTS No.	CONN. BOLTS Dia	PIN BOLTS No.	PIN BOLTS Dia
in.	in.	in.	in.	in.	ea.	in.	ea.	in.
7.0	.179	12	6	3/4	4	3/4	2	5/8
7.5	.179	14	8	3/4	4	3/4	2	5/8
8.0	.179	14	8	3/4	4	3/4	2	5/8
9.0	.179	16	10	7/8	4	1	2	5/8
10.0	.179	18	10	7/8	4	1	2	5/8
9.5	.239	18	10	1	6	1	3	5/8
10.0	.239	18	10	1	6	1	3	5/8





ARM BASE WELD DETAILS

ARM SIZE D_1	ARM SIZE ǂ	A	F	CONN. BOLTS No.	CONN. BOLTS Dia	PIN BOLTS No.	PIN BOLTS Dia
in.	in.	in.	in.	ea.	in.	ea.	in.
6.5	.179	12	6	4	1	2	5/8
7.5	.179	14	8	4	1	2	5/8
8.0	.179	14	8	4	1	2	5/8
9.0	.179	16	10	4	1	2	5/8
9.5	.179	18	12	6	1	3	5/8
9.5	.239	18	12	6	1	3	5/8
10.0	.239	18	12	6	1	3	5/8

MATERIALS	
Round Shafts or Polygonal Shafts ①	ASTM A595 Gr.A, A588, A1008 HSLAS Gr.50 Class 2, A1011 HSLAS Gr.50 Class 2, A572 Gr.50 or A1011 SS Gr.50 ②
Plates ①	ASTM A36, A588, or A572 Gr.50
Connection Bolts	ASTM A325 or A449, except where noted
Pin Bolts	ASTM A325
Pipe ①	ASTM A53 Gr.B, A501, A1008 HSLAS-F Gr.50, A1011 HSLAS-F Gr.50
Misc. Hardware	Galvanized steel or stainless steel or as noted

① ASTM A572, A1008 HSLAS, A1011 HSLAS, A1008 HSLAS-F, A1011 HSLAS-F or A1011 SS may have higher yield strengths but shall not have less elongation than the grade indicated.

② ASTM A1011 SS Gr.50 material shall also have a minimum elongation of 18 percent in 8 inches or 23 percent in 2 inches. Material thickness in excess of those stipulated under A1011 SS will be acceptable providing the material meets all other A1011 SS requirements and the requirements of this item.

GENERAL NOTES:

Clamp-on details are used for the second arm on dual mast arm assemblies. A Maximum 1 1/2" wide vertical slotted hole shall be cut in the front clamp plate to facilitate drainage during galvanizing. The slot shall be centered behind the arm and shall be no longer than the arm diameter minus 1"

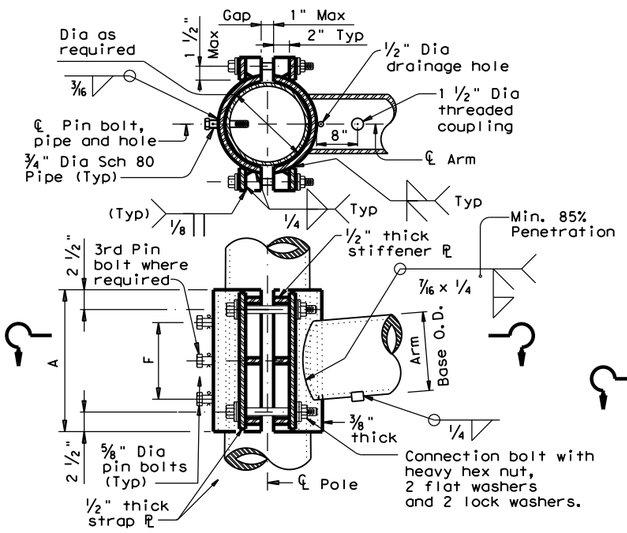
Fixed mount details are used for single mast arm assemblies and for the first arm on dual mast arm assemblies.

Where duplicate parts occur on a detail, welds shown for one part shall apply to all similar parts on the detail.

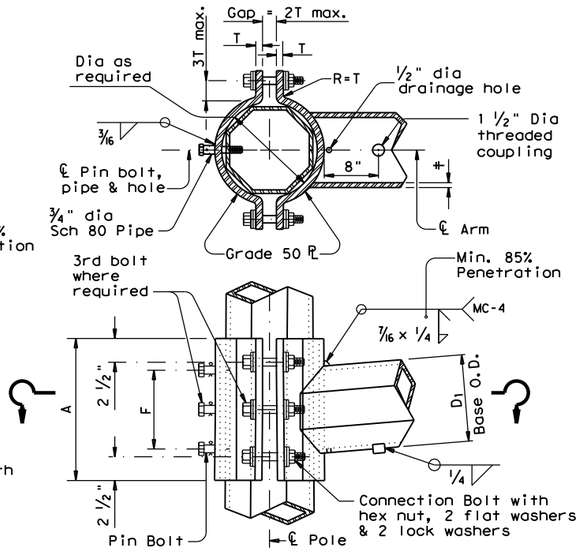
Pin bolts are required to prevent rotation of clamp-on arms under design wind forces.

NOTE:

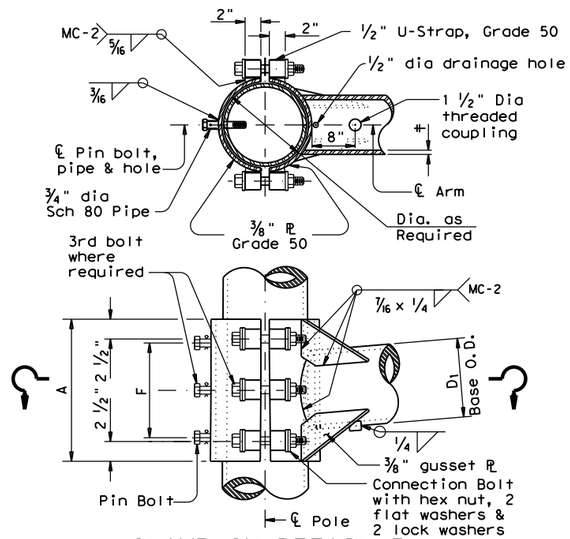
Pin bolts shall be A325 with threads excluded from the shear plane. Pin bolt and 3/4" dia pipe shall have 9/16" dia holes for a 1/8" dia galvanized cotter pin. Back clamp plate shall be furnished with a 3/4" dia hole for each pin bolt. An 11/16" dia hole for each pin bolt shall be field drilled through the pole after arm orientations have been approved by the Engineer.



CLAMP-ON DETAIL 1



CLAMP-ON DETAIL 2



CLAMP-ON DETAIL 3

Texas Department of Transportation
Traffic Operations Division

STANDARD ASSEMBLY FOR TRAFFIC SIGNAL SUPPORT STRUCTURES

MAST ARM CONNECTIONS

MA-C-12

REVISIONS	DN: MS	CK: JSY	DW: MMF	CK: JSY
5-96	CONT	SECT	JOB	HIGHWAY
5-09	6363	30	001	IH0035E
1-12	DIST	COUNTY		SHEET NO.
	DAL	DALLAS		11

126A

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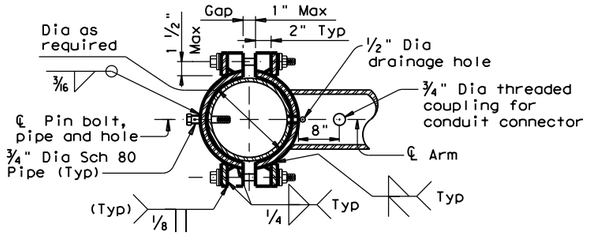
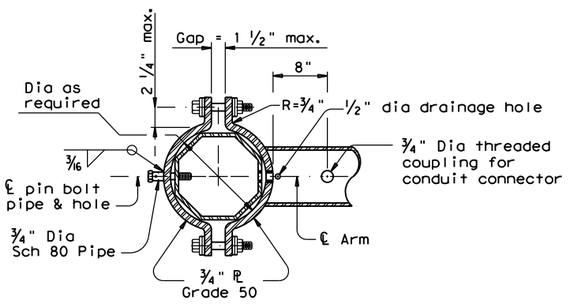
DATE:
FILE:

TABLE OF DIMENSIONS
for ILSN Support Arm Clamp-on Details 1, 2 and 3

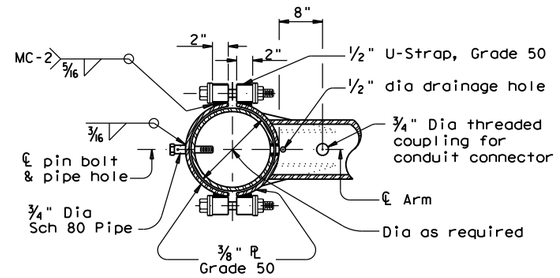
ILSN ARM SIZE	A	F	CONN. BOLTS		PIN BOLTS	
			No.	Dia	No.	Dia
	in.	in.	ea.	in.	ea.	in.
3 in. dia Schedule 40 Pipe	10	4	4	¾	2	⅝



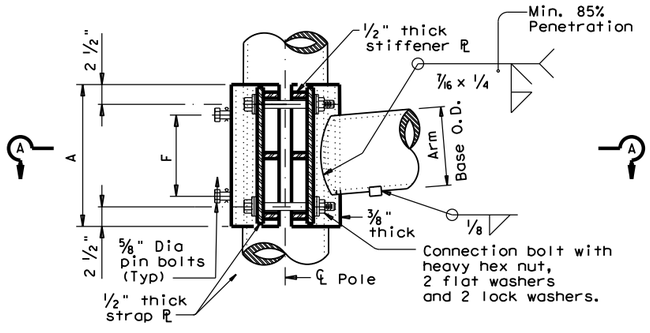
SECTION A-A



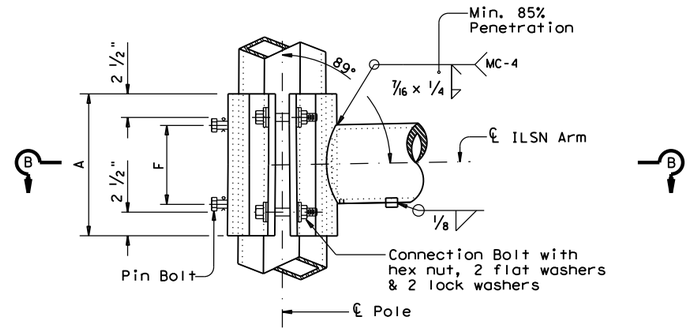
SECTION B-B



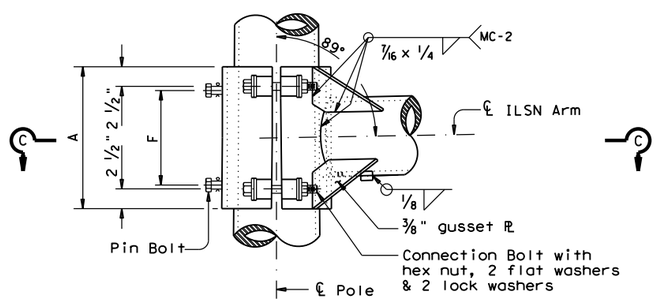
SECTION C-C



ILSN CLAMP-ON DETAIL 1



ILSN CLAMP-ON DETAIL 2



ILSN CLAMP-ON DETAIL 3

GENERAL NOTES:

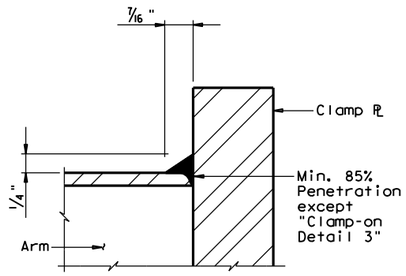
Clamp-on details shall be used for ILSN support arm assemblies. A 1 ½" inch diameter hole shall be cut in the front clamp plate for wiring access. A matched hole shall be field drilled through the pole to provide wire access after arm is oriented. Deburr both holes.

Where duplicate parts occur on a detail, welds shown for one part shall apply to all similar parts on the details.

Pin bolts are required to prevent rotation of clamp-on arms under design wind forces.

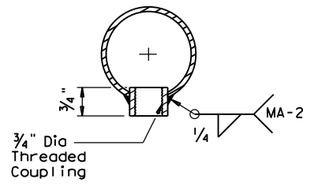
NOTE:

Pin bolts shall be A325 with threads excluded from the shear plane. Pin bolt and ¾" dia pipe shall have 7/16" dia holes for a 1/8" dia galvanized cotter pin. Back clamp plate shall be furnished with a ¾" dia hole for each pin bolt. An 11/16" dia hole for each pin bolt shall be field drilled through the pole after arm orientations have been approved by the Engineer.



CLAMP-ON ARM

ARM BASE WELD DETAILS



ILSN ARM COUPLING DETAIL

Texas Department of Transportation
Traffic Operations Division

STANDARD ASSEMBLY FOR TRAFFIC SIGNAL SUPPORT STRUCTURES

MAST-ARM CONNECTIONS

MA-C(ILSN)-12

DN: MS	CK: JSY	DW: MMF	CK: JSY

REVISIONS
5-96
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		12

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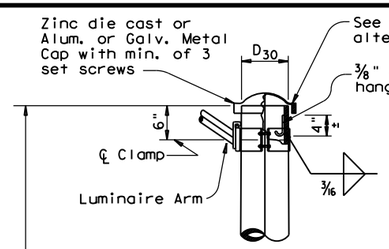
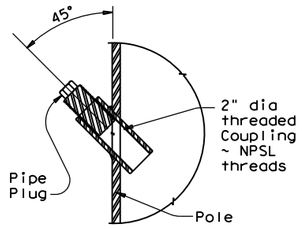
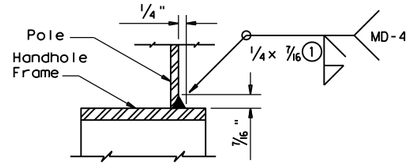


DETAIL A

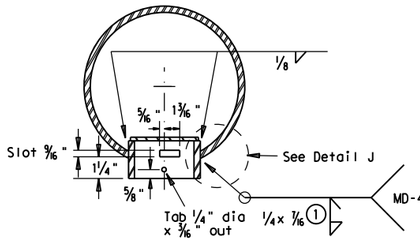
(for pole with luminaire)



POLE COUPLING DETAIL

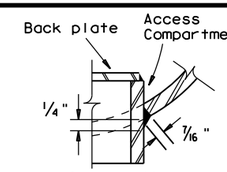


DETAIL G

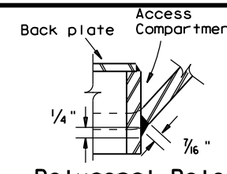


SECTION X-X

Opening for access compartment shall be no more than 1/16 inch wider than the access compartment itself.

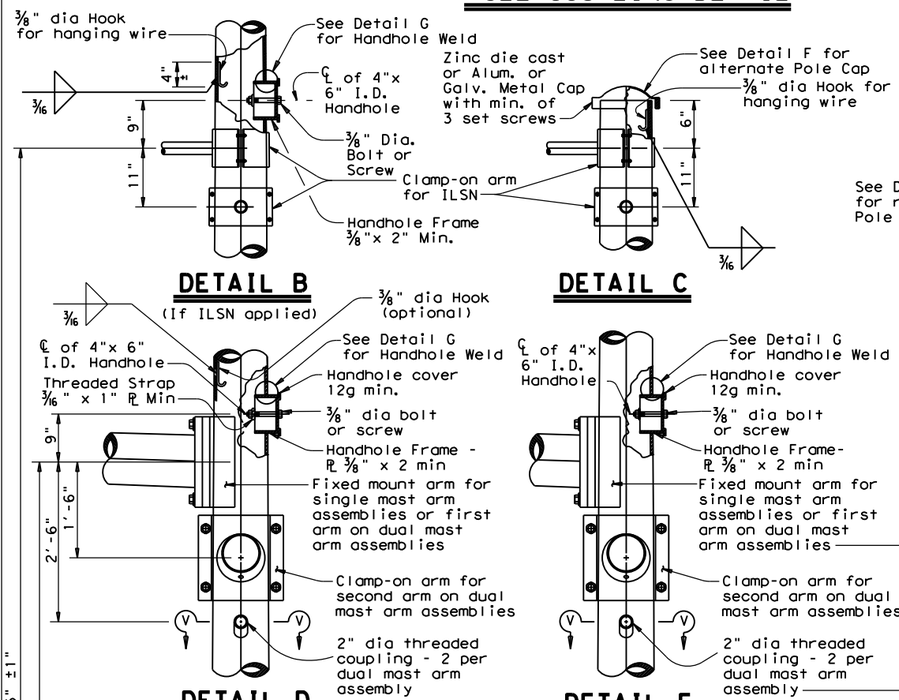


Round Pole



Polygonal Pole

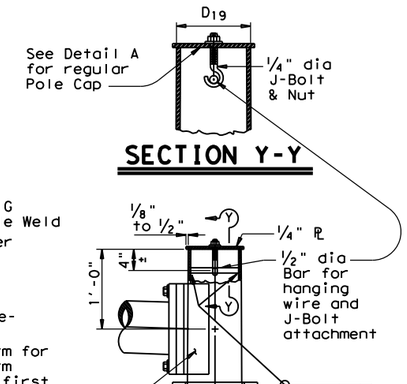
DETAIL J



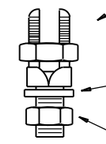
DETAIL B

(If ILSN applied)

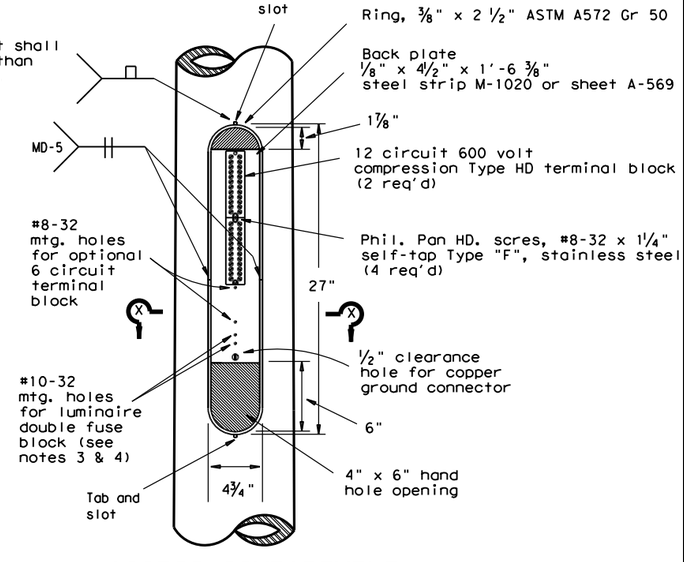
DETAIL C



SECTION Y-Y



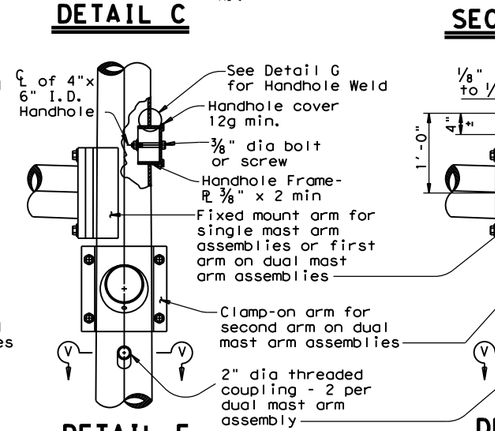
COPPER GROUND CONNECTOR



ACCESS COMPARTMENT

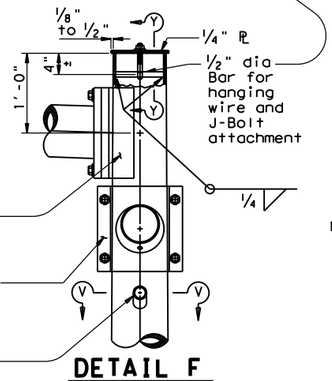
DETAIL D

(for 30' pole with luminaire and ILSN sign)



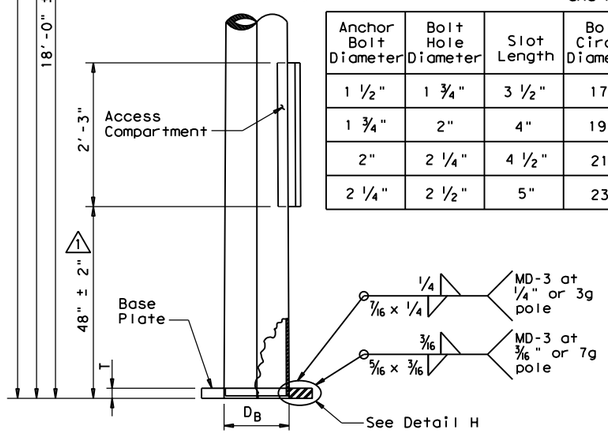
DETAIL E

(for 24' pole with ILSN sign and no luminaire)



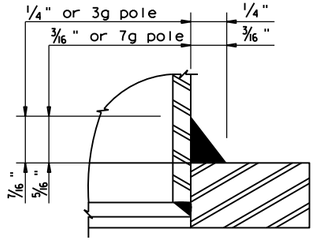
DETAIL F

(for 19' pole with no ILSN sign and no luminaire)

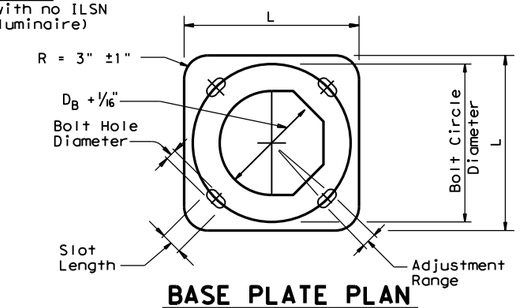


POLE ELEVATION

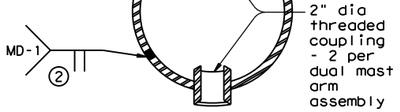
Anchor Bolt Diameter	Bolt Hole Diameter	Slot Length	Bolt Circle Diameter	Base PL Dim. L x T	Adjust. Range
1 1/2"	1 3/4"	3 1/2"	17"	18" x 1 1/2"	13.4°
1 3/4"	2"	4"	19"	20" x 1 3/4"	13.5°
2"	2 1/4"	4 1/2"	21"	22" x 2"	13.6°
2 1/4"	2 1/2"	5"	23"	24" x 2 1/4"	13.7°



DETAIL H



BASE PLATE PLAN



SECTION V-V

NOTES:

1. The cover shall be one piece formed from ABS plastic, shall be a pearl gray color, and shall be suitable for exposure to harsh sunlight and extreme weather. Cover shall latch with two screw latches and shall fit tightly to the enclosure ring to create a rainproof seal. Latch screws shall be 1/4-20 stainless flat socket head screws with tamper proof feature.
2. The pole manufacturer shall provide with each pole a separate kit consisting of: one cover with two latching assemblies, two terminal strips (Marathon #985GP12CU or approved equal), four #8-32 x 1 1/4" self tapping type "F" stainless steel pan head screws, and one ground connector (Blackburn TTC, Burndy KC22J12T13, or Ilsco SSS-5). The traffic signal contractor shall install the kit items in the field.
3. The screw hole spacing on the enclosure back plate shall be for two Marathon #985GP12 terminal strips, one Marathon #985GP06CU terminal strip, and one Bussmann #BM6032B fuse block.
4. Install one Bussmann #BM6032B, Littelfuse #L60030M-2C, or Ferraz-Shawmut #30352 fuse block for poles where luminaires are to be installed.

(1) 85% Min. penetration

(2) 60% Min. penetration 100% pemetration within 6" of circumferential base welds.

1 REVISED THE ELEVATION OF ACCESS COMPARTMENT (2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES MAST ARM POLE DETAILS

MA-D-12(DAL)

DN: MS	CK: JSY	DW: FDN	CK: CAL

REVISIONS
8-99
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	13

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DATE:
FILE:

FOUNDATION DESIGN TABLE

FDN TYPE	DRILLED SHAFT DIA	REINFORCING STEEL		EMBEDDED DRILLED SHAFT LENGTH-ft ④, ⑤, ⑥			ANCHOR BOLT DESIGN ①				FOUNDATION DESIGN LOAD ②		TYPICAL APPLICATION
		VERT BARS	SPIRAL & PITCH	TEXAS CONE PENETROMETER N blows/ft			ANCHOR BOLT DIA	Fy (ksi)	BOLT CIR DIA	ANCHOR TYPE	MOMENT K-ft	SHEAR Kips	
				10	15	40							
24-A	24"	4- #5	#2 at 12"	5.7	5.3	4.5	¾"	36	12 ¾"	1	10	1	Pedestal pole, pedestal mounted controller.
30-A	30"	8- #9	#3 at 6"	11.3	10.3	8.0	1 ½"	55	17"	2	87	3	Mast arm assembly. (see Selection Table)
36-A	36"	10- #9	#3 at 6"	13.2	12.0	9.4	1 ¾"	55	19"	2	131	5	Mast arm assembly. (see Selection Table) 30' strain pole with or without luminaire.
36-B	36"	12- #9	#3 at 6"	15.2	13.6	10.4	2"	55	21"	2	190	7	Mast arm assembly. (see Selection Table) Strain pole taller than 30' & strain pole with mast arm
42-A	42"	14- #9	#3 at 6"	17.4	15.6	11.9	2 ¼"	55	23"	2	271	9	Mast arm assembly. (see Selection Table)

NOTES:

① Anchor bolt design develops the foundation capacity given under Foundation Design Loads.

② Foundation Design Loads are the allowable moments and shears at the base of the structure.

③ Foundations may be listed separately or grouped according to similarity of location and type. Quantities are for the Contractor's information only.

④ Field Penetrometer readings at a depth of approximately 3 to 5 feet may be used to adjust shaft lengths.

⑤ If rock is encountered, the Drilled Shaft shall extend a minimum of two diameters into solid rock.

⑥ Decimal lengths in Design Table are to allow interpolation for other penetrometer values. Round to nearest foot for entry into Summary Table.

FOUNDATION SUMMARY TABLE ③

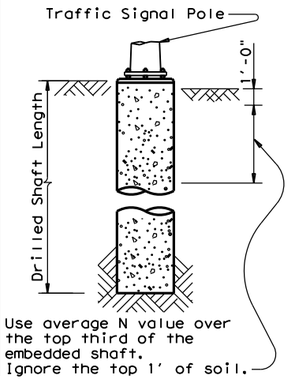
LOCATION IDENTIFICATION	AVG. N BLOW /ft.	FDN TYPE	NO. EA	DRILLED SHAFT LENGTH ⑥ (FEET)				
				24-A	30-A	36-A	36-B	42-A
TOTAL DRILLED SHAFT LENGTHS								

FOUNDATION SELECTION TABLE FOR STANDARD MAST ARM PLUS ILSN SUPPORT ASSEMBLIES (ft)

		FDN 30-A	FDN 36-A	FDN 36-B	FDN 42-A
80 MPH DESIGN WIND SPEED	MAX SINGLE ARM LENGTH	32'	48'		
	MAXIMUM DOUBLE ARM LENGTH COMBINATIONS	24' X 24'			
		28' X 28'			
		32' X 28'	32' X 32'		
			36' X 36'		
			40' X 36'		
			44' X 28'	44' X 36'	
100 MPH DESIGN WIND SPEED	MAX SINGLE ARM LENGTH		36'	44'	
	MAXIMUM DOUBLE ARM LENGTH COMBINATIONS		24' X 24'		
			28' X 28'		
			32' X 24'	32' X 32'	
				36' X 36'	
				40' x24'	40' X 36'
					44' x 36'

EXAMPLE:
1. For 80mph design wind speed, foundation 30-A can support up to a 32' arm with another arm up to 28'

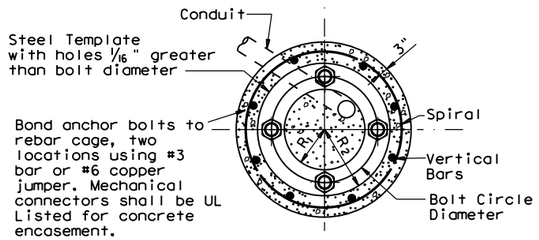
2. For 100mph design wind speed, foundation 36-A can support a single 36' mast arm.



ANCHOR BOLT & TEMPLATE SIZES

BOLT DIA IN.	⑦ BOLT LENGTH	TOP THREAD	BOTTOM THREAD	BOLT CIRCLE	R2	R1
¾"	1'-6"	3"	—	12 ¾"	7 ⅛"	5 ⅝"
1 ½"	3'-4"	6"	4"	17"	10"	7"
1 ¾"	3'-10"	7"	4 ½"	19"	11 ¼"	7 ¾"
2"	4'-3"	8"	5"	21"	12 ½"	8 ½"
2 ¼"	4'-9"	9"	5 ½"	23"	13 ¾"	9 ¼"

⑦ Min dimensions given, longer bolts are acceptable.



GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals and interim revisions thereto.

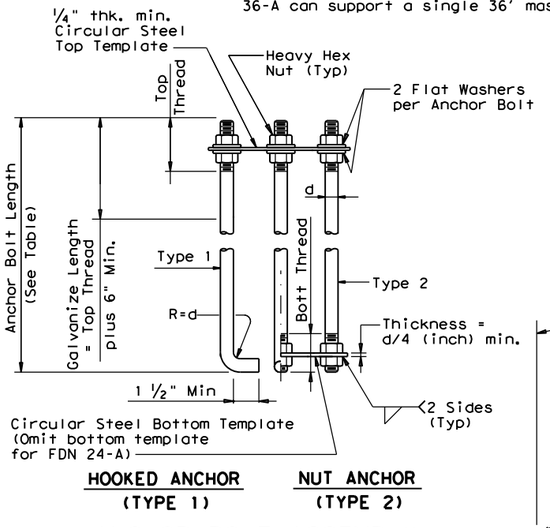
Reinforcing steel shall conform to Item 440, "Reinforcing Steel".

Concrete shall be Class "C".

Threads for anchor bolts and nuts shall be rolled or cut threads of 8UN series up to 2" in diameter or UNC series for all sizes. Bolts and nuts shall have Class 2A and 2B fit tolerances. Galvanized nuts shall be tapped after galvanizing.

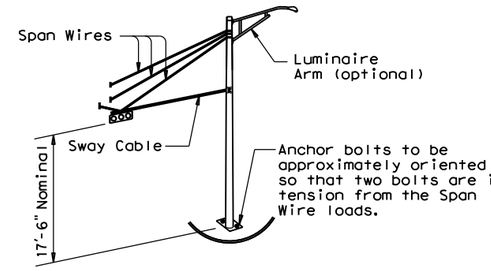
Anchor bolts that are larger than 1" in diameter shall conform to "alloy steel" or "medium-strength mild steel" per Item 449, "Anchor Bolts". Anchor bolts that are 1" in diameter or less shall conform to ASTM A36. Galvanize a minimum of the top end thread length plus 6" for all anchor bolts unless otherwise noted. Exposed washers and exposed nuts shall be galvanized. All galvanizing shall be in accordance with Item 445, "Galvanizing".

Templates and embedded nuts need not be galvanized. Lubricate and tighten anchor bolts when erecting the structure in accordance with Item 449, "Anchor Bolts".

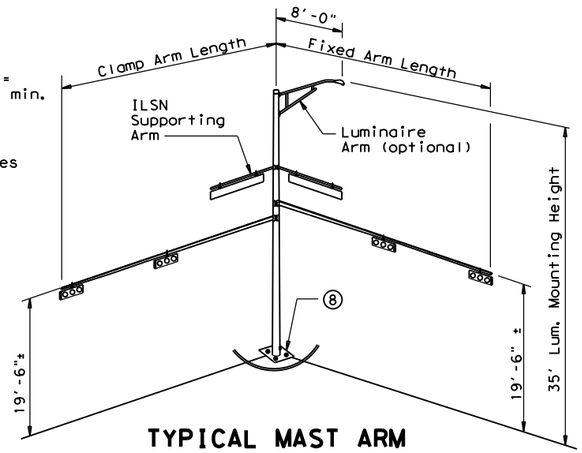


HOOKED ANCHOR (TYPE 1) NUT ANCHOR (TYPE 2)

ANCHOR BOLT ASSEMBLY

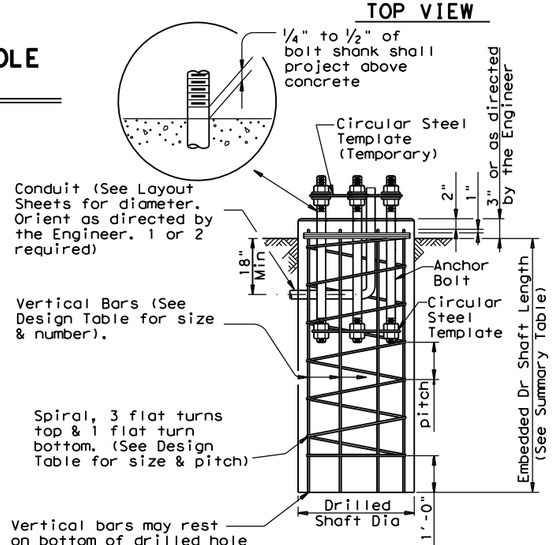


TYPICAL STRAIN POLE ASSEMBLY



TYPICAL MAST ARM ASSEMBLY

⑧ Orient anchor bolts orthogonal with the fixed arm direction to ensure that two bolts are in tension under dead load.



FOUNDATION DETAILS

REVISIONS
5-96
11-99
1-12

Texas Department of Transportation
Traffic Operations Division

TRAFFIC SIGNAL POLE FOUNDATION

TS-FD-12

DN: MS	CK: JSY	DW: MAO/MMF	CK: JSY/TEB

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		14

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DATE:
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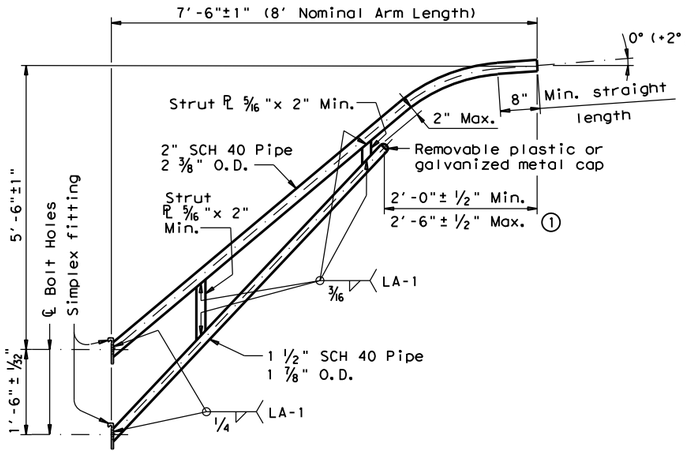
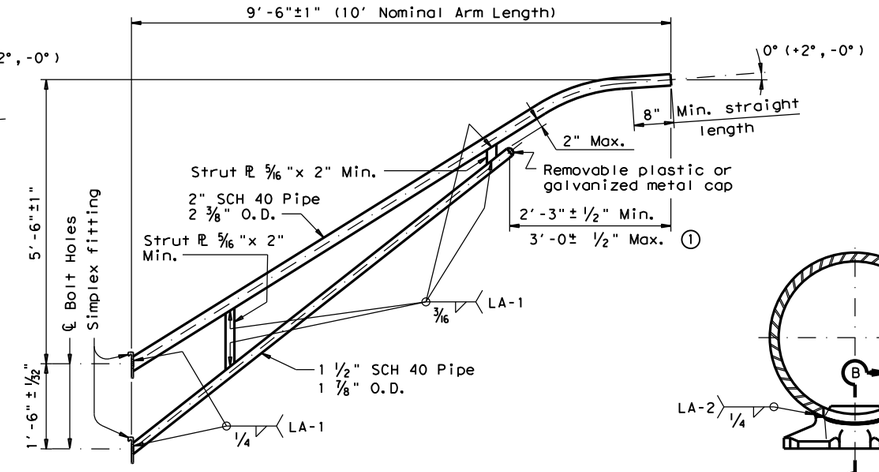
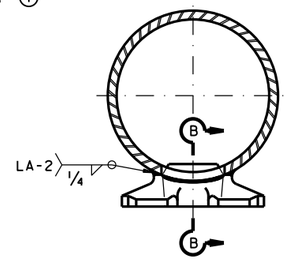


8-FOOT LUMINAIRE ARM



10-FOOT LUMINAIRE ARM



DIRECT ATTACHMENT DETAIL

MATERIALS	
Pole or Arm Simplex	ASTM A27 Gr.65-35 or A148 Gr.80-50, A576 Gr.1021 (3), or A36 (Arm only)
Arm Pipes	ASTM A53 Gr.B, A501, A1008 HSLAS-F Gr.50 (4), or A1011 HSLAS-F Gr.50 (4)
Arm Strut Plates (2)	ASTM A36, A572 Gr.50 (4), or A588
Misc.	ASTM designations as noted

(1) Dimensional limits are given to show acceptable variation in design. All of a Fabricator's production of a particular arm length shall have the same dimensions within specified tolerances.

(2) Any of the materials listed for plates may be used where the drawings do not specify a particular ASTM designation.

(3) A576 must be suitable for forging and also meet minimum tensile strength of 65 ksi, minimum yield of 35 ksi, and elongation in 2 inches of 22 percent.

(4) ASTM A572, A1008 HSLAS-F, and A1011 HSLAS-F may have higher yield strengths but shall not have less elongation than the grade indicated.

GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Revisions thereto. Design Wind Speed equals 90 mph plus a 1.3 gust factor. Arms are designed to support a 60 lb. luminaire having an effective projected area (actual area times drag coefficient) of 1.6 sq. ft.

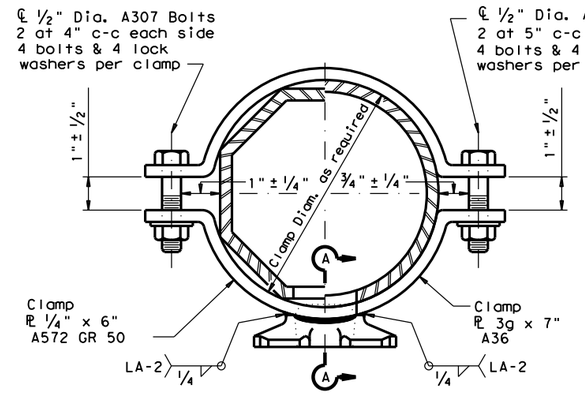
Materials and fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. In the absense of specified Fabricaton tolerances, dimensions shall be within the tolerances generally obtainable in normal fabrication practice.

Unless otherwise noted, all parts shall be galvanized after fabrication in accordance with Item 445, "Galvanizing".

Deviation from the details and dimensions shown herein require submission of shop drawings in accordance with Item 441, "Steel Structures". Alternate designs are not acceptable.

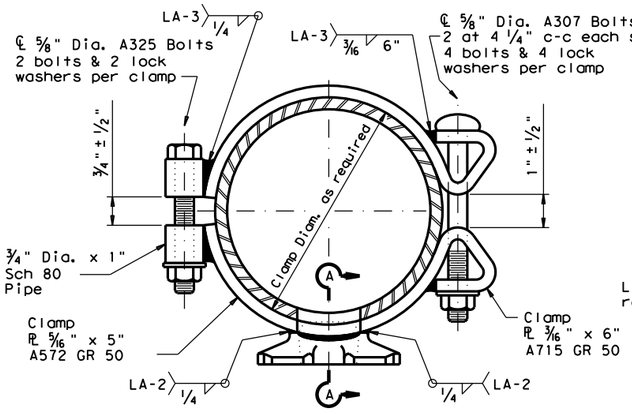
Each pole simplex fitting shall be supplied with 2 ASTM A325 bolts and 2 lock washers of the size specified. The bolts and lock washers shall be secured to the pole with the other hardware items called for in the plans. When clamp attachment is specified, the Fabricator shall ship the clamp assembly securely attached to the pole at the location shown on the plans.

If clamp assemblies are ordered without poles, the Fabricator shall ship one upper and one lower clamp assembly together in a single package, including all nuts and washers required for the clamps and simplex fittings.



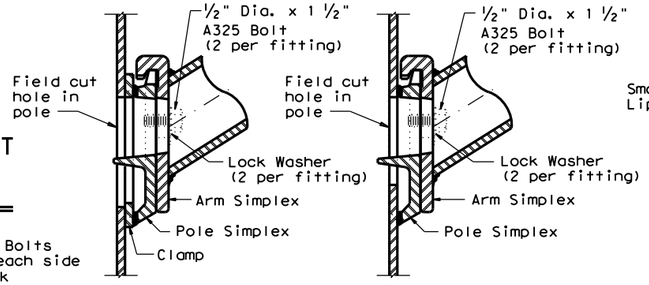
CLAMP ATTACHMENT DETAIL NO. 1 (HALF SECTION)

CLAMP ATTACHMENT DETAIL NO. 2 (HALF SECTION)



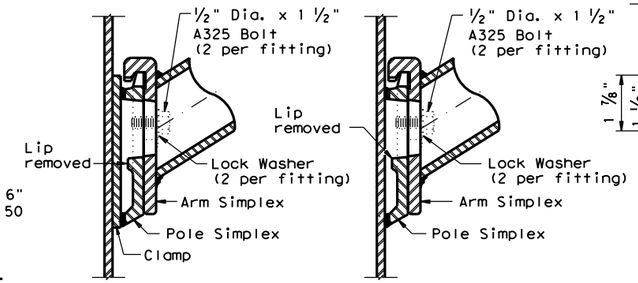
CLAMP ATTACHMENT DETAIL NO. 3 (HALF SECTION)

CLAMP ATTACHMENT DETAIL NO. 4 (HALF SECTION)



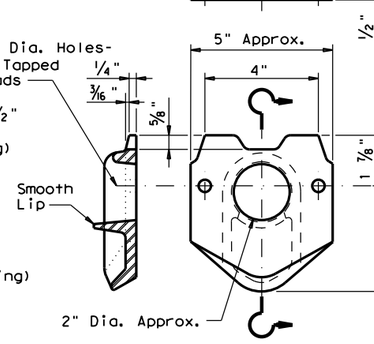
UPPER SIMPLEX FITTING

UPPER SIMPLEX FITTING

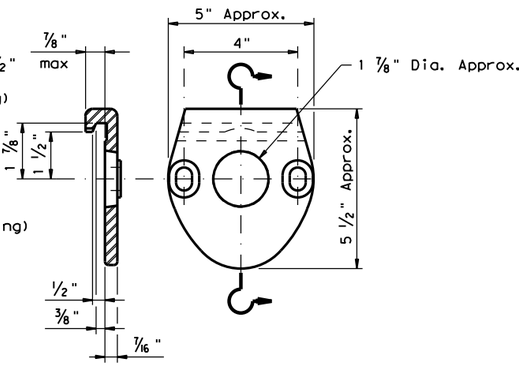


LOWER SIMPLEX FITTING

LOWER SIMPLEX FITTING



POLE SIMPLEX DETAIL



SECTON A-A

SECTON B-B

ARM SIMPLEX DETAIL

Texas Department of Transportation
Traffic Operations Division

STANDARD ASSEMBLY DRAWINGS FOR LUMINAIRE SUPPORT STRUCTURES

ARM DETAILS

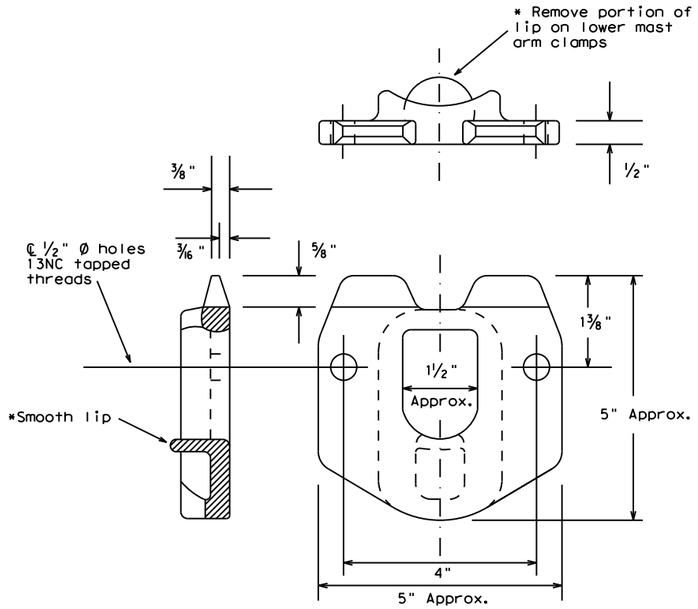
LUM-A-12

DN: LEH	CK: JSY	DW: LTT	CK: TEB

REVISIONS
5-96
1-99
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	15



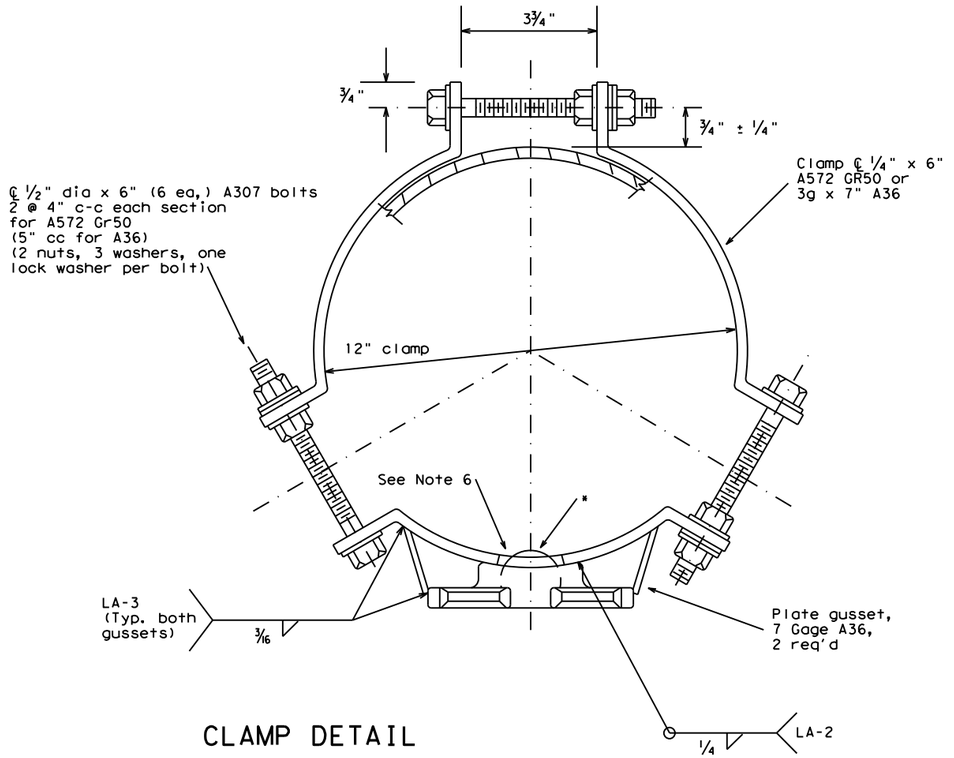
POLE SIMPLEX DETAILS

OTHER MATERIALS:

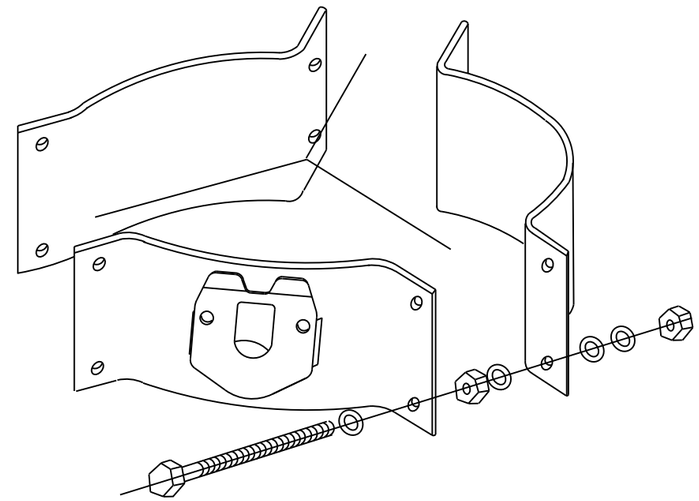
1. Pole simplex shall be ASTM A27 GR65-35 or A148 GR80-50 or A576 GR1021. ASTM A576 must be suitable for forging and also meet minimum tensile of 65ksi, minimum yield of 35ksi, and a minimum elongation of 22 percent in 2 inches.
2. Welded tabs and backplates shall be ASTM A-36 steel or better.
3. Nylon insert locknuts shall conform to ASTM A563.

GENERAL NOTES:

1. Materials and fabrication shall be in accordance with Standard Sheet "MA-C" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. In the absence of specified fabrication tolerances, dimensions shall be within the tolerances generally obtainable in normal fabrication practice.
2. All parts shall be galvanized after fabrication in accordance with Item 445, "Galvanizing". The throat of the Simplex shall be made free of all rough or sharp edges resulting from the galvanizing process.
3. Each simplex fitting shall be supplied with 2 ASTM A325 bolts, ½in. X 1½in. and 2 lock washers. The bolts and lock washers shall be secured to the clamp with the other hardware items. The Fabricator shall ship clamp assembly together in a single package, including all bolts, nuts, and washers required for the clamp and simplex fitting.
4. Design conforms to 1994 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals" and interim revisions thereto. Design Wind Speed equals 80 mph plus a 1.3 gust factor. Clamps are designed to support a 60 lb. luminaire having an effective projected area (actual area times drag coefficient) of 1.6 sq.ft.,12 ft. maximum arm length.
5. Each assembly shall consist of one upper piece simplex fitting having a smooth lip and one lower piece simplex fitting with the lip removed.
6. Approximately 2 in. diameter hole in upper mast arm clamp.



CLAMP DETAIL



PROJECTION

For 8.9 - 12 inch diameter Signal Poles
(Two req'd for each mast arm)

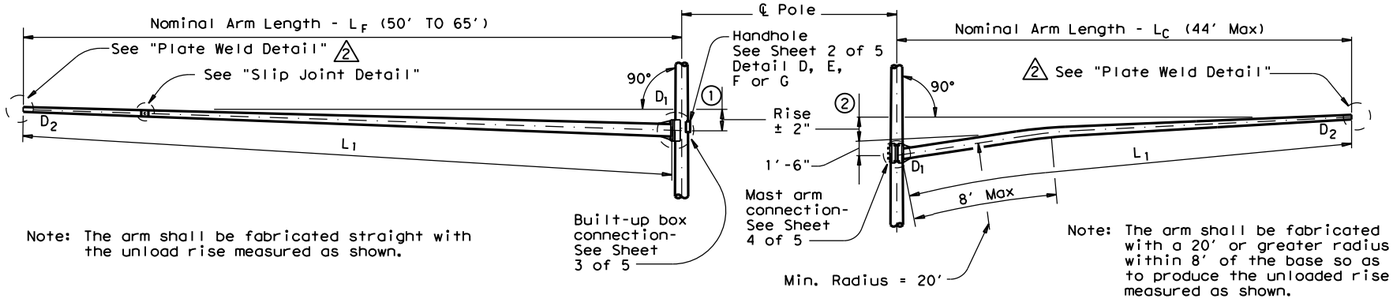
Texas Department of Transportation
Traffic Operations Division

CLAMP ON FITTING ASSEMBLY FOR LUMINAIRE MAST ARM

CFA-12

©TxDOT	DN: KAB	CK: RES	DW: FDN	CK: CAL
REVISIONS	CONT	SECT	JOB	HIGHWAY
11-99	6363	30	001	IH0035E
1-12	DIST	COUNTY		SHEET NO.
	DAL	DALLAS		16

DATE:
FILE:



Note: The arm shall be fabricated straight with the unload rise measured as shown.

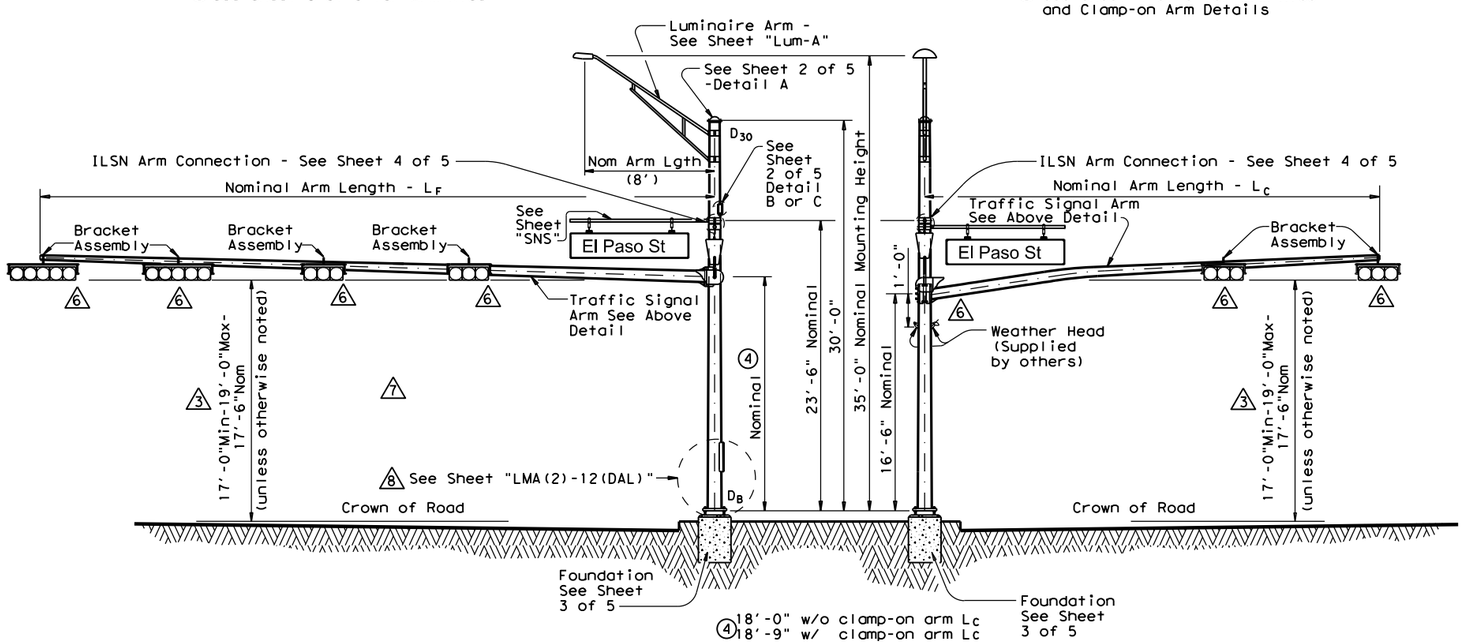
Note: The arm shall be fabricated with a 20' or greater radius within 8' of the base so as to produce the unloaded rise measured as shown.

FIXED MOUNT TRAFFIC SIGNAL ARM

1 See Sheet 3 of 5 for Arm Rise

CLAMP-ON TRAFFIC SIGNAL ARM (IF REQUIRED)

2 See Sheet 4 of 5 for Arm Rise and Clamp-on Arm Details



ELEVATION
(Showing fixed mount arm)

STRUCTURE ASSEMBLY

ELEVATION
(Showing clamp-on arm)

GENERAL NOTES:

Design conforms to 1994 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and Interim Specifications thereto. Design Wind Speed can be either 100 mph or 80 mph plus a 1.3 gust factor. If clamp-on traffic signal is required, designs are based on an arm included angle of 90 degrees or more. Angles of less than approximately 75 degrees will require a special design.

Poles are designed to support one 8'-0" luminaire arm, two 9'-0" internally lighted street name (ILSN) signs and two traffic signal arms with limited length combinations.

Each arm with its related attachment is shown below

Arm	Equivalent DL ⑤	WL EPA ⑤⑥
8' Luminaire Arm	Luminaire 60 lbs	1.6 sq ft
9' ILSN Arm	Sign 85 lbs	11.5 sq ft
50' to 65' Fixed Mount Arm	Signal Loads 310 lbs	52 sq ft
Up to 44' Clamp-on Arm	Signal Loads 180 lbs	32.4 sq ft

⑤ Equivalent dead load plus horizontal wind load applied at the end of arm except ILSN arm, which applied 4.5' from the centerline of the pole.

⑥ Effective projected area (actual area times drag coefficient) for the application of horizontal wind load.

4 Except as noted in Sheet 1 thru 5 of 5, other details not covered shall refer to Standard Sheet "LUM-A" for luminaire arm and connection details, "SNS" for internally lighted street name sign details, and "TS-FD" for anchor bolt and foundation details.

Fabrication shall be in accordance with Item 686, "Traffic Signal Pole Assemblies (Steel)" and with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Material, fabrication tolerances, and shipping practices shall also meet the requirements of this sheet and Item 686, "Traffic Signal Pole Assemblies (Steel)".

Unless otherwise noted, all parts shall be galvanized in accordance with Item 445, "Galvanizing" after fabrication.

Deviations from the details and dimensions shown herein require submission of shop drawings in accordance with the Item 441, "Steel Structures". Alternate designs are not acceptable.

Installation of damping plate for the long mast arm is not recommended.

Provision of the bracket assembly used to support the traffic signal heads shall be under the direction of the Engineer for approval.

Design also conforms to NCHRP Report 412 for fatigue resistance except that there are no stiffeners at the base plate. TxDOT is conducting tests to determine if stiffeners at the base plate will or will not result in optimal performance; depending upon the results of the tests, poles may need a retrofit to ensure optimal fatigue performance.

MODIFICATIONS:

1 REPLACED CGB CONNECTOR WITH BRACKET ASSEMBLY. (2/12)

2 REPLACED TENON DETAIL WITH PLATE WELD DETAIL. (2/12)

3 REVISED MINIMUM SIGNAL HEIGHT. (3/12)

4 REMOVED "MA-D" REFERENCE. (2/12)

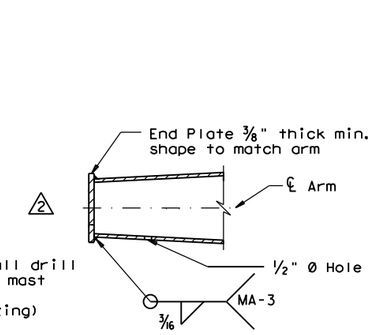
5 REMOVED TABLE OF DIMENSIONS "A". (2/12)

6 REMOVED CGB CONNECTORS. (2/12)

7 REMOVED THREADED COUPLING FOR CGB CONNECTOR. (2/12)

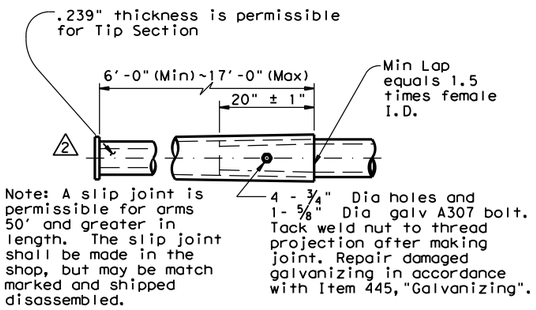
8 REVISED THE ELEVATION OF ACCESS COMPARTMENT. (3/12)

5



NOTE:
Pole manufacturer shall drill ½" hole in bottom of mast arm at end plate. (for hot-dip galvanizing)

PLATE WELD DETAIL



Note: A slip joint is permissible for arms 50' and greater in length. The slip joint shall be made in the shop, but may be match marked and shipped disassembled.

Tack weld nut to thread projection after making joint. Repair damaged galvanizing in accordance with Item 445, "Galvanizing".

SLIP JOINT DETAIL (FIXED MOUNT ARM)

Texas Department of Transportation

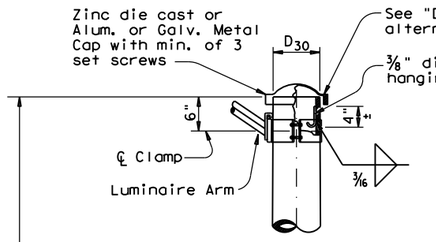
TRAFFIC SIGNAL SUPPORT STRUCTURES
LONG MAST ARM ASSEMBLY (50 TO 65 FT) (80 AND 100 MPH WIND ZONE)
LMA(1)-12(DAL)

Sheet 1 of 5

DN: TxDOT	CK: TxDOT	DW: TxDOT	CK: TxDOT

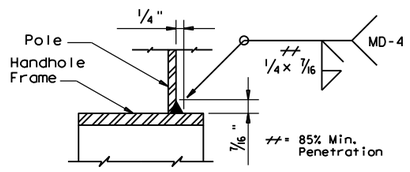
REVISIONS	CONT	SECT	JOB	HIGHWAY
4-20-01	6363	30	001	IH0035E
1-12	DIST	COUNTY		SHEET NO.
	DAL	DALLAS		17

131A

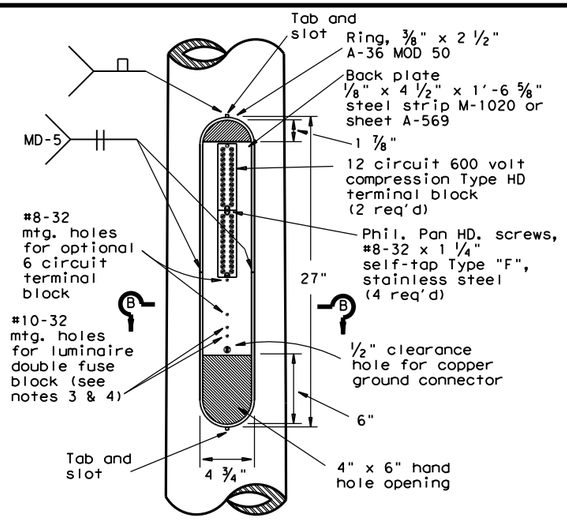


DETAIL A

(for pole with luminaire)



DETAIL H

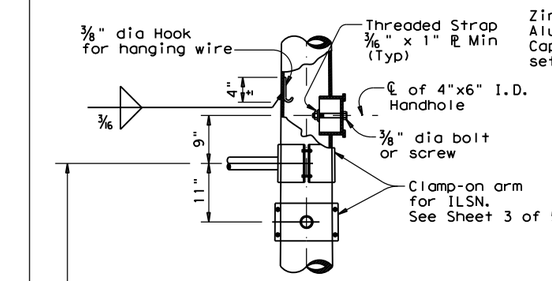


ACCESS COMPARTMENT

MATERIALS	
Round Shafts or Polygonal Shafts (7)	ASTM A595 Gr.A, A588, A1008 HSLAS Gr.50 Class 2, A1011 HSLAS Gr.50 Class 2, A572 Gr.50 or A1011 SS Gr.50 (8)
Plates (7)	ASTM A36, A588, or A572 Gr.50
Connection Bolts	ASTM A325, or A449 except where noted
Pin Bolts	ASTM A325
Pipe (7)	ASTM A53 Gr.B, A501, A1008 HSLAS-F Gr.50, A1011 HSLAS-F Gr.50
Misc. Hardware	Galvanized steel or stainless steel or as noted

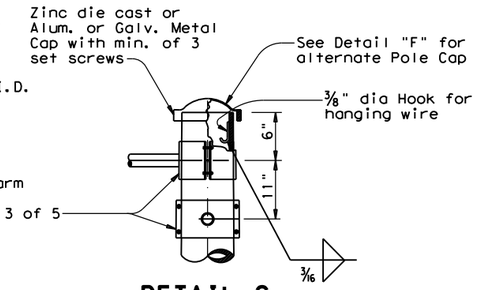
(7) ASTM A572, A1008 HSLAS, A1011 HSLAS, A1008 HSLAS-F, A1011 HSLAS-F, or A1011 SS may have higher yield strengths but shall not have less elongation than the grade indicated.

(8) ASTM A1011 SS Gr.50 shall also have a minimum elongation of 18 percent in 8 inches or 23 percent in 2 inches. Material thickness in excess of those stipulated under A1011 SS will be acceptable providing the material meets all other A1011 SS requirements and the requirements of this item.

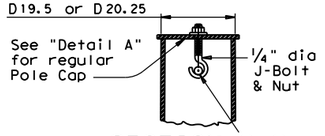


DETAIL B

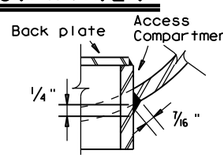
(If ILSN applied)



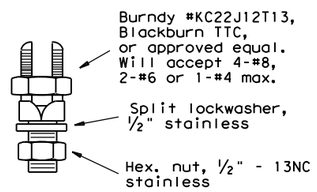
DETAIL C



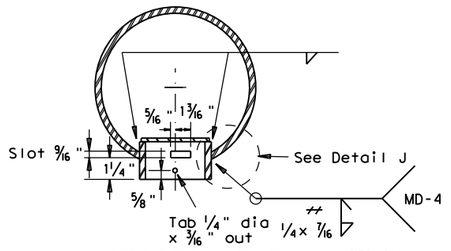
SECTION Y-Y



DETAIL J



COPPER GROUND CONNECTOR



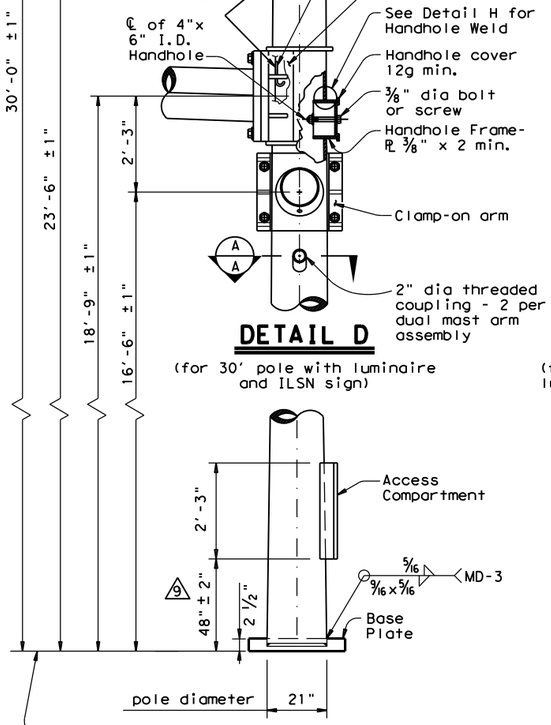
SECTION B-B

// = 85% Min. Penetration

Opening for access compartment shall be no more than 1/16 inch wider than the access compartment itself.

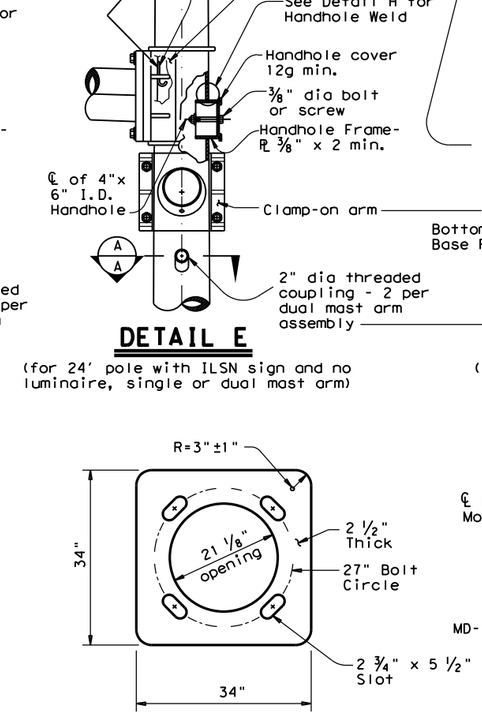
ACCESS COMPARTMENT NOTES:

1. The cover shall be one piece formed from ABS plastic, shall be a pearl gray color, and shall be suitable for exposure to harsh sunlight and extreme weather. Cover shall latch with two screw latches and shall fit tightly to the enclosure ring to create a rainproof seal. Latch screws shall be 1/4-20 stainless flat socket head screws with tamper proof feature.
2. The pole manufacturer shall provide with each pole a separate kit consisting of: one cover with two latching assemblies, two terminal strips (Marathon #985GP12CU or approved equal), four #8-32 x 1 1/4" self tapping type "F" stainless steel pan head screws, and one ground connector (Blackburn TTC, Burndy KC22J12T13, or Ilsco SSS-5). The traffic signal contractor shall install the kit items in the field.
3. The screw hole spacing on the enclosure back plate shall be for two Marathon #985GP12 terminal strips, one Marathon #985GP06CU terminal strip, and one Bussmann #BM6032B fuse block.
4. Install one Bussmann #BM6032B, Littelfuse #L60030M-2C, or Ferraz-Shawmut #30352 fuse block for poles where luminaires are to be installed.



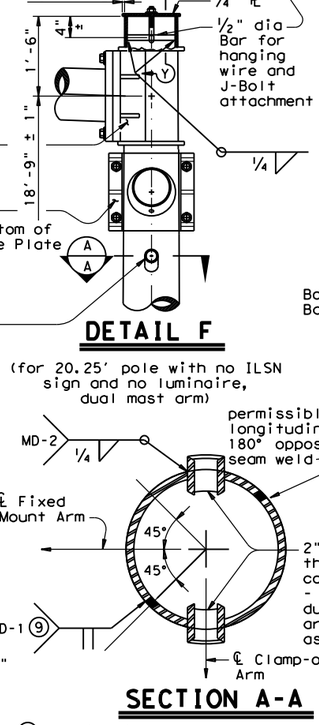
DETAIL D

(for 30' pole with luminaire and ILSN sign)



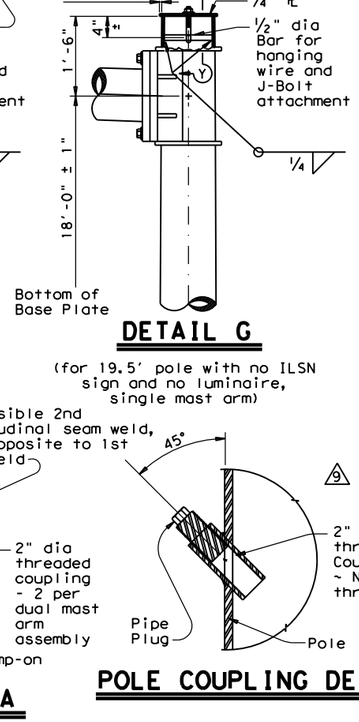
DETAIL E

(for 24' pole with ILSN sign and no luminaire, single or dual mast arm)



DETAIL F

(for 20.25' pole with no ILSN sign and no luminaire, dual mast arm)

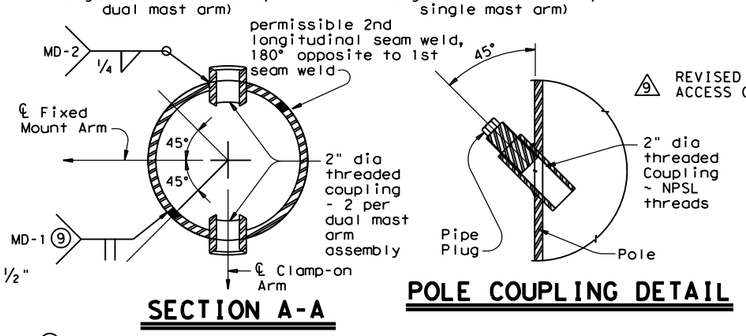


DETAIL G

(for 19.5' pole with no ILSN sign and no luminaire, single mast arm)

POLE ELEVATION

BASE PLATE



SECTION A-A

POLE COUPLING DETAIL

(9) Longitudinal seam weld must be oriented within 90° (45° rotation each side) along the fixed mount arm. 60% min penetration required, 100% penetration within 6" of circumferential base weld.

(9) REVISED THE ELEVATION OF ACCESS COMPARTMENT (2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES
LONG MAST ARM ASSEMBLY (50 TO 65 FT) (80 AND 100 MPH WIND ZONE)

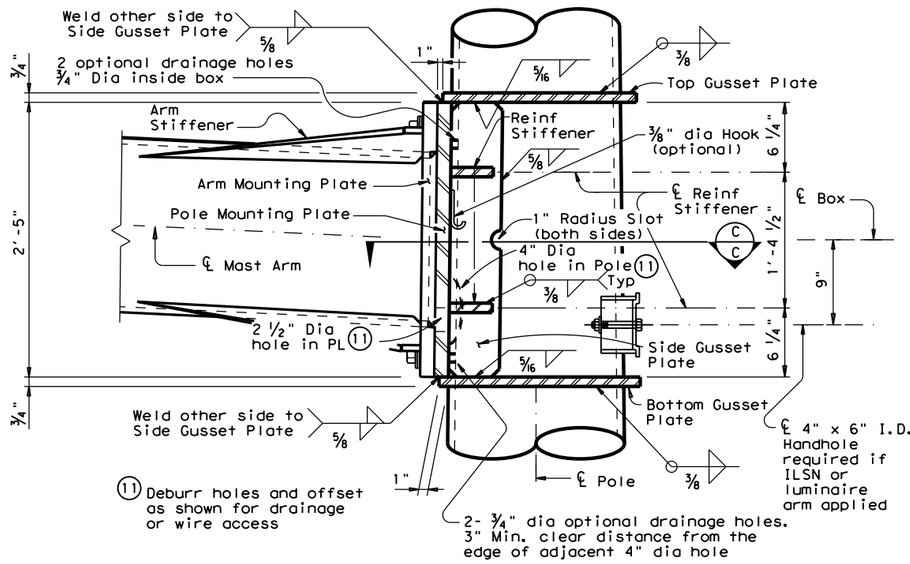
Sheet 2 of 5 — LMA(2)-12(DAL)

DN: JSY	CK: ARC	DW: TGG	CK: JSY

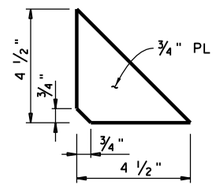
REVISIONS: 4-20-01, 1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		18

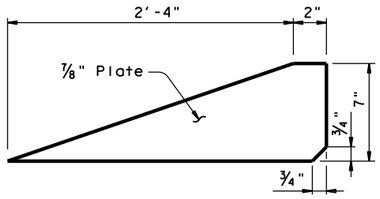
131B



BUILT-UP BOX CONNECTION



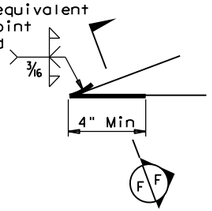
REINFORCING STIFFENER



ARM STIFFENER

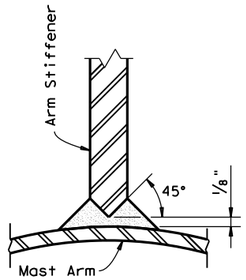
(Cut to match arm inclination and taper)

Provide Detail shown in SECTION F-F or equivalent 100% complete joint penetration weld from both sides.



Only 4" length at tip of Arm Stiffener requires a complete joint penetration weld. Smooth weld radius to connect Stiffener. Only a fillet weld is required for the remaining weld length.

DETAIL "K"



SECTION F-F

Fixed Mount Arm L_F	ROUND POLES (13)					Foundation Type
	D_B	$D_{19.5}$ or $D_{20.25}$	D_{24}	D_{30}	(12) thk	
ft.	in.	in.	in.	in.	in.	
50', 55' 60', 65'	21.0	18.2	17.6	16.8	.3125	48-A

Fixed Mount Arm L_F	ROUND ARMS (13)				
	L_1	D_1	D_2	(12) thk	Rise
ft.	ft.	in.	in.	in.	
50	49	18.5	11.7	.3125	3'- 3"
55	54	18.5	11.0	.3125	3'- 7"
60	59	18.5	10.3	.3125	3'-11"
65	64	18.5	9.6	.3125	4'- 4"

D_B = Pole Base O.D.
$D_{19.5}$ = Pole Top O.D. with no Luminaire and no ILSN (single mast arm)
$D_{20.25}$ = Pole Top O.D. with no Luminaire and no ILSN (dual mast arm)
D_{24} = Pole Top O.D. with ILSN w/out Luminaire
D_{30} = Pole Top O.D. with Luminaire
D_1 = Arm Base O.D.
D_2 = Arm End O.D.
L_1 = Shaft Length
L_F = Fixed Arm Length

(12) Thickness shown is minimum, thicker materials may be used.

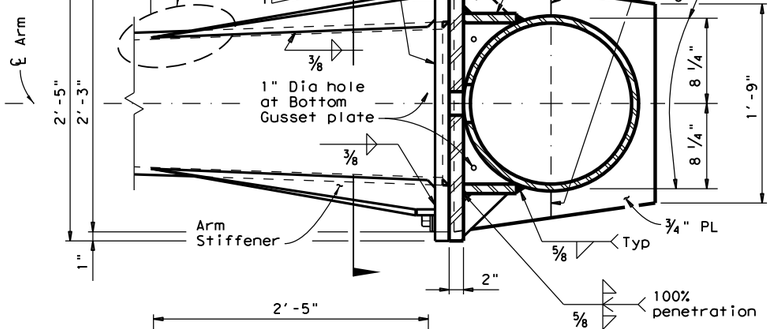
(13) Shaft profile 16-sided or 18-sided is considered to be equivalent to round section.

GENERAL NOTES:

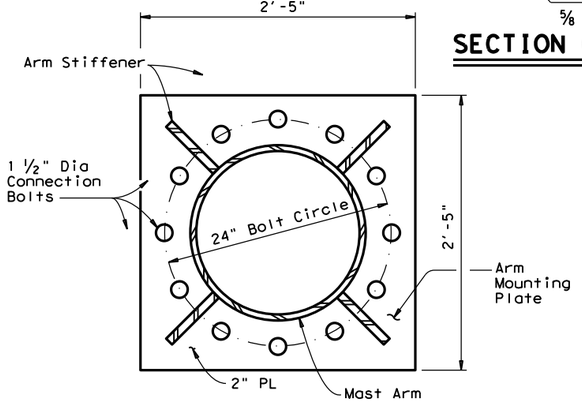
Built-up Box Connection: For the welded arm-to-pole connection as a build-up box configuration illustrated here is an example only, fabricators are required to submit a shop drawing of box connection for approval. The drawing shall specify the details of each box element, welds of arm-to-pole connection, arm-to-plate socket connection, and arm rise creation. Specify the proper location of drain holes along the pole. 2 1/2" dia hole in the pole mounting plate and 4" dia hole in the pole need to be aligned for wiring access or drainage. Arm stiffeners cut to match arm inclination and taper shall also be included.

The deviation from flat for either arm or pole mounting plate shall not exceed 1/32 in., which is measured along the center of mounting plate to a radial distance of 13.5 in. The deformed-from-flat connection between arm and pole mounting plates shall not be allowed if the center of both mounting plates cannot contact directly.

Fixed mount details are used for single mast arm assemblies and for the first arm on dual mast arm assemblies.

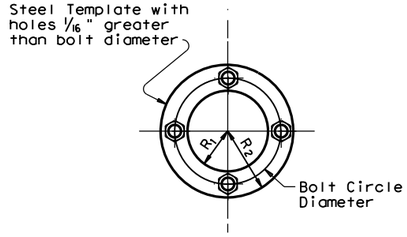


SECTION C-C



SECTION D-D

NUT ANCHOR (TYPE 2)



TEMPLATE DETAIL

ANCHOR BOLT ASSEMBLY

ANCHOR BOLT & TEMPLATE SIZE						
Bolt Dia in.	Length ‡	Top Thread	Bottom Thread	Bolt Circle	R_2	R_1
2 1/2"	5'-2"	10"	6 1/2"	27"	16"	11"

‡ Min dimension given, longer bolts are acceptable.

FOUNDATION DESIGN TABLE													
FDN TYPE	DRILLED SHAFT DIA	REINFORCING STEEL		DRILLED SHAFT LENGTH-ft (16), (17), (18)			ANCHOR BOLT DESIGN (14)				FOUNDATION DESIGN LOAD (15)		TYPICAL APPLICATION
		VERT BARS	SPIRAL & PITCH	TEXAS CONE PENETROMETER N blows/ft			ANCHOR BOLT DIA	Fy (ksi)	BOLT CIR DIA	ANCHOR TYPE	MOMENT K-ft	SHEAR Kips	
				10	15	40							
48-A	48"	20 #9	#4 at 6"	21.9	19.5	14.7	2 1/2"	55	27"	2	490	10	50' to 65' Mast arm assembly.

SEE SHEET "TS-FD" FOR ADDITIONAL DETAILS.

(14) Anchor bolt design develops the foundation capacity given under Foundation Design Loads.

(15) Foundation Design Loads are the allowable moments and shears at the base of the structure.

(16) Field Penetrometer readings at a depth of approximately 3 to 5 feet may be used to adjust shaft lengths.

(17) If rock is encountered, the Drilled Shaft shall extend a minimum of two diameters into solid rock.

(18) Decimal lengths in Design Table are to allow interpolation for other penetrometer values. Round to nearest foot for entry into Summary Table.

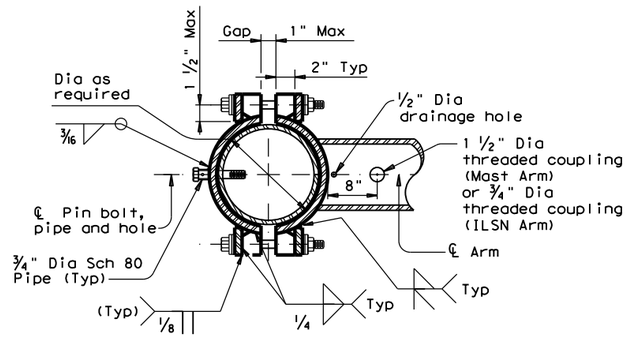
Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES
LONG MAST ARM ASSEMBLY (50 TO 65 FT) (80 AND 100 MPH WIND ZONE)

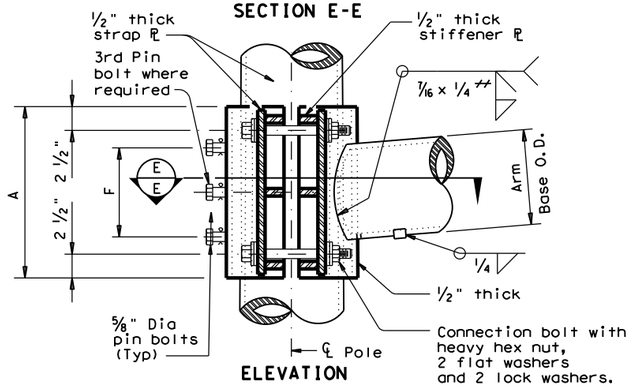
Sheet 3 of 5 LMA(3)-12

REVISIONS	DN: JSY	CK: ARC	DW: TGG	CK: JSY
4-20-01 1-12	CONT	SECT	JOB	HIGHWAY
	6363	30	001	IH0035E
	DIST	COUNTY		SHEET NO.
	DAL	DALLAS		19

131C



SECTION E-E



ELEVATION
(Mast Arm or ILSN Arm to pole)

= 85% Min. Penetration

CLAMP-ON CONNECTION

80 MPH WIND

Clamp-on Arm Lc	ROUND ARMS					POLYGONAL ARMS				
	L_1	D_1	D_2	thk (12)	Rise	L_1	D_1	D_2	thk (12)	Rise
ft.	ft.	in.	in.	in.		ft.	in.	in.	in.	
20	19.1	6.5	3.8	.179	1'-9"	19.1	7.0	3.5	.179	1'-8"
24	23.1	7.5	4.3	.179	1'-10"	23.1	7.5	3.5	.179	1'-9"
28	27.1	8.0	4.2	.179	1'-11"	27.1	8.0	3.5	.179	1'-10"
32	31.0	9.0	4.7	.179	2'-1"	31.0	9.0	3.5	.179	2'-0"
36	35.0	9.5	4.6	.179	2'-4"	35.0	10.0	3.5	.179	2'-1"
40	39.0	9.5	4.1	.239	2'-8"	39.0	9.5	3.5	.239	2'-3"
44	43.0	10.0	4.1	.239	2'-11"	43.0	10.0	3.5	.239	2'-6"

100 MPH WIND

Clamp-on Arm Lc	ROUND ARMS					POLYGONAL ARMS				
	L_1	D_1	D_2	thk (12)	Rise	L_1	D_1	D_2	thk (12)	Rise
ft.	ft.	in.	in.	in.		ft.	in.	in.	in.	
20	19.1	8.0	5.3	.179	1'-8"	19.1	8.0	3.5	.179	1'-7"
24	23.1	9.0	5.8	.179	1'-9"	23.1	9.0	3.5	.179	1'-8"
28	27.1	9.5	5.7	.179	1'-10"	27.1	10.0	3.5	.179	1'-9"
32	31.0	9.5	5.2	.239	1'-11"	31.0	9.5	3.5	.239	1'-10"
36	35.0	10.0	5.1	.239	2'-0"	35.0	10.0	3.5	.239	1'-11"
40	39.0	10.5	5.1	.239	2'-3"	39.0	11.0	3.5	.239	2'-1"
44	43.0	11.0	5.1	.239	2'-8"	43.0	11.5	4.0	.239	2'-3"

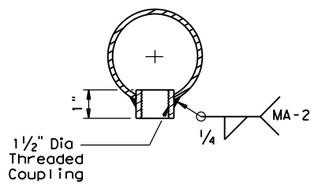
D1 = Arm Base O.D.
D2 = Arm End O.D.
L1 = Shaft Length
Lc = Clamp-on Arm Length

(12) Thickness shown is minimum, thicker materials may be used.

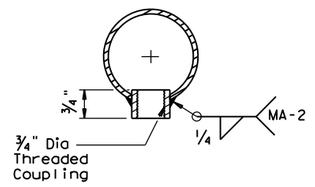
CLAMP-ON ARM CONNECTION

ILSN Arm Size		A	F	4 Conn. Bolts	5/8" Dia. Pin Bolts
Sch 40 pipe Dia	Thick			Dia	No.
in.	in.	in.	in.	in.	ea
3	.216	10	4	¾	2

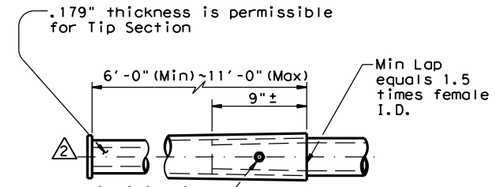
Mast Arm Size		A	F	4 Conn. Bolts	5/8" Dia. Pin Bolts
Base Dia	Thick			Dia	No.
in.	in.	in.	in.	in.	ea
6.5	.179	12	6	1	2
7.5	.179	14	8	1	2
8.0	.179	14	8	1	2
9.0	.179	16	10	1	2
9.5	.179	18	12	1 ¼	3
9.5	.239	18	12	1 ¼	3
10.0	.239	18	12	1 ¼	3
10.5	.239	18	12	1 ¼	3
11.0	.239	18	12	1 ¼	3
11.5	.239	18	12	1 ¼	3



ARM COUPLING DETAIL



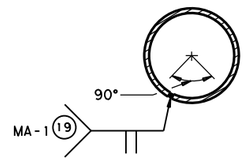
ILSN ARM COUPLING DETAIL



SLIP JOINT DETAIL (CLAMP-ON ARM)

Stainless steel bands (or Cables) and cast bracket as in "Astro-Brac", "Sky Bracket" or "Easy Bracket" with 1 ½" Dia Threaded Coupling.

BRACKET ASSEMBLY



ARM WELD DETAIL

(19) Longitudinal Seam Weld must be oriented within the lower 90° of the signal arm.
60% Min penetration
100% penetration within 6" of circumferential base welds.

GENERAL NOTES:

Clamp-on details are used for the second arm on dual mast arm assemblies or ILSN arm support. For a clamp-on mast arm, a maximum 1 ½" wide vertical slotted hole may be cut in the front clamp plate to facilitate drainage during galvanizing. The slot shall be centered behind the arm and shall be no longer than the arm diameter minus 1". For an ILSN arm, a 1 ½" diameter hole shall be cut in the front clamp plate for wire access. A matched hole shall be field drilled through the pole to provide wire access after arm is oriented. Deburr both holes.

Where duplicate parts occur on a detail, welds shown for part shall apply to all similar parts on the detail.

Pin bolts are required to prevent rotation of clamp-on arms under design wind forces. Pin bolts shall be ASTM A325 with threads excluded from the shear plane. Pin bolt and ¾" diameter pipe shall have 3/16" diameter holes for a 1/8" diameter galvanized cotter pin. Back clamp plate shall be furnished with a ¾" diameter hole for each pin bolt. An 11/16" diameter hole for each pin bolt shall be field drilled through the pole after arm orientations have been approved by the Engineer.

2 REPLACED TENON DETAIL WITH PLATE WELD DETAIL (2/12).

Texas Department of Transportation

TRAFFIC SIGNAL SUPPORT STRUCTURES
LONG MAST ARM ASSEMBLY (50 TO 65 FT) (80 AND 100 MPH WIND ZONE)

Sheet 4 of 5 LMA(4)-12(DAL)

DN: JK	CK: GRB	DW: FDN	CK: CAL

REVISIONS
4-20-01
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E

DIST	COUNTY	SHEET NO.
DAL	DALLAS	20

131D

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Shipping Parts List

Ship each pole with the following attached: enlarged hand hole, pole cap, fixed arm connection bolts and washers, and any additional hardware listed in the table.

Nominal Arm Length	30' Poles with Luminaire: See note above plus: one (or two if ILSN attached) small hand hole, clamp-on simplex		24' Poles with ILSN: See note above plus one small hand hole		19.50' (Single Mast Arm) 20.25' (Dual Mast Arm) Poles with no Luminaire and no ILSN: See note above	
Single Mast Arm						
Lf ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
50	50L		50S		50	
55	55L		55S		55	
60	60L		60S		60	
65	65L		65S		65	
Dual Mast Arm						
Lf ft. / Lc ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
50 / 20	5020L		5020S		5020	
24	5024L		5024S		5024	
28	5028L		5028S		5028	
32	5032L		5032S		5032	
36	5036L		5036S		5036	
40	5040L		5040S		5040	
44	5044L		5044S		5044	
55 / 20	5520L		5520S		5520	
24	5524L		5524S		5524	
28	5528L		5528S		5528	
32	5532L		5532S		5532	
36	5536L		5536S		5536	
40	5540L		5540S		5540	
44	5544L		5544S		5544	
60 / 20	6020L		6020S		6020	
24	6024L		6024S		6024	
28	6028L		6028S		6028	
32	6032L		6032S		6032	
36	6036L		6036S		6036	
40	6040L		6040S		6040	
44	6044L		6044S		6044	
65 / 20	6520L		6520S		6520	
24	6524L		6524S		6524	
28	6528L		6528S		6528	
32	6532L		6532S		6532	
36	6536L		6536S		6536	
40	6540L		6540S		6540	
44	6544L		6544S		6544	

Foundation Summary Table **

Location Ident.	Avg. N Blow/ft.	No. Each	Drill Shaft *** Length (feet)
			48-A
Total Drill Shaft Length			

Notes

** Foundations may be listed separately or grouped according to similarity of location and type. Quantities are for the Contractor's information only.

*** Decimal lengths in Design Table are to allow interpolation for other penetrometer values. Round to nearest foot for entry into Summary Table.

Shipping Parts List

Traffic Signal Arms (Fixed Mount) (1 per pole)
Ship each arm with listed equipment attached

Nominal Arm Length	Type IV Arm (4 Signals) △1 4 Bracket Assemblies	
ft.	Designation	Quantity
50	50IV	
55	55IV	
60	60IV	
65	65IV	

Luminaire Arms (1 per 30' pole)

Nominal Arm Length	Quantity
8' Arm	

ILSN Arm (Max. 2 per pole) Ship with clamps, bolts and washers

Nominal Arm Length	Quantity
7' Arm	
9' Arm	

Traffic Signal Arms (80 MPH Clamp-On Mount) (1 per pole) Ship each arm with listed equipment attached

Nominal Arm Length △1	Type I Arm (1 Signal) 1 Bracket Assembly and 1clamp w/bolts and washers		Type II Arm (2 Signals) 2 Bracket Assemblies and 1clamp w/bolts and washers		Type III Arm (3 Signals) 3 Bracket Assemblies and 1clamp w/bolts and washers	
ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-80					
24	24I-80		24II-80			
28	28I-80		28II-80			
32			32II-80		32III-80	
36			36II-80		36III-80	
40					40III-80	
44					44III-80	

Traffic Signal Arms (100 MPH Clamp-On Mount) (1 per pole) Ship each arm with listed equipment attached

Nominal Arm △1	Type I Arm (1 Signal) 1 Bracket Assembly and 1clamp w/bolts and washers		Type II Arm (2 Signals) 2 Bracket Assemblies and 1clamp w/bolts and washers		Type III Arm (3 Signals) 3 Bracket Assemblies and 1clamp w/bolts and washers	
ft.	Designation	Quantity	Designation	Quantity	Designation	Quantity
20	20I-100					
24	24I-100		24II-100			
28	28I-100		28II-100			
32			32II-100		32III-100	
36			36II-100		36III-100	
40					40III-100	
44					44III-100	

Anchor Bolt Assemblies (1 per pole)

Anchor Bolt Diameter	Anchor Bolt Length	Quantity
2 1/2 "	5' - 3"	

Each anchor bolt assembly consists of the following: Top and bottom templates, 4 anchor bolts, 8 nuts, 8 flat washers and 4 nut anchor devices (type 2) per Standard Drawing "TS-FD". Templates may be removed for shipment.

Abbreviations
Lf= Fixed Arm Length
Lc= Clamp-on Arm Length (44' Max.)

△1 REPLACED CGB CONNECTOR WITH BRACKET ASSEMBLY(2/12).

Texas Department of Transportation

LONG MAST ARM ASSEMBLY PARTS LIST LMA(5)-12(DAL)

Sheet 5 of 5

DN: JK	CK: GRB	DW: FDN	CK: CAL

REVISIONS
4-20-01
1-12

CONT	SECT	JOB	HIGHWAY
6363	30	001	IH0035E
DIST	COUNTY		SHEET NO.
DAL	DALLAS		21

131E

SITE NO.	MAINTENANCE OFFICE	STOCKPILE LOCATION*	ITEM DESCRIPTION	ITEM DES NO.	UNIT	ANCHOR BOLTS	QUANTITY
1	DALLAS DISTRICT HQ	SIGNAL SHOP	TRF SIG PL AM(S)1 ARM(28')	8026-6001	EA	1 1/2"	
			TRF SIG PL AM(S)1 ARM(32')	8026-6002	EA	1 1/2"	
			TRF SIG PL AM(S)1 ARM(40')	8026-6003	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(48')	8026-6004	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(65')	8026-6005	EA	2 1/2"	
			TRF SIG PL AM(S)2 ARM(44-36')	8026-6006	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(32')LUM	8026-6007	EA	1 1/2"	
			TRF SIG PL AM(S)1 ARM(40')LUM	8026-6008	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(48')LUM	8026-6009	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(65')LUM	8026-6010	EA	2 1/2"	
			TRF SIG PL AM(S)2 ARM(44-36')LUM	8026-6011	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(32')LUM&ILSN	8026-6012	EA	1 1/2"	
			TRF SIG PL AM(S)1 ARM(40')LUM&ILSN	8026-6013	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(48')LUM&ILSN	8026-6014	EA	1 3/4"	
			TRF SIG PL AM(S)1 ARM(65')LUM&ILSN	8026-6015	EA	2 1/2"	
			TRF SIG PL AM(S)2ARM(44-36')LUM&ILSN	8026-6016	EA	1 3/4"	
			TRF SIG PL AM(S)STR(TY B)LUM	8026-6017	EA	1 3/4"	
			TRF SIG PL AM(S)STR(TY D)LUM	8026-6018	EA	2"	

* APPROXIMATE LOCATIONS FOR DELIVERY

LEVELS DISPLAYED

1	2	3	4	5	6	7	8
9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24
25	26	27	28	29	30	31	32
33	34	35	36	37	38	39	40
41	42	43	44	45	46	47	48
49	50	51	52	53	54	55	56
57	58	59	60	61	62	63	

DELIVERY SITE SHEET

DESIGN	FED.RD. DIV.NO.	PROJECT NO.		HIGHWAY NO.
GRAPHICS	6	TMC 6363-30-001		IH0035E
	STATE	DISTRICT	COUNTY	SHEET NO.
CHECK	TEXAS	DALLAS	DALLAS	22
	CONTROL	SECTION	JOB	
CHECK	6363	30	001	